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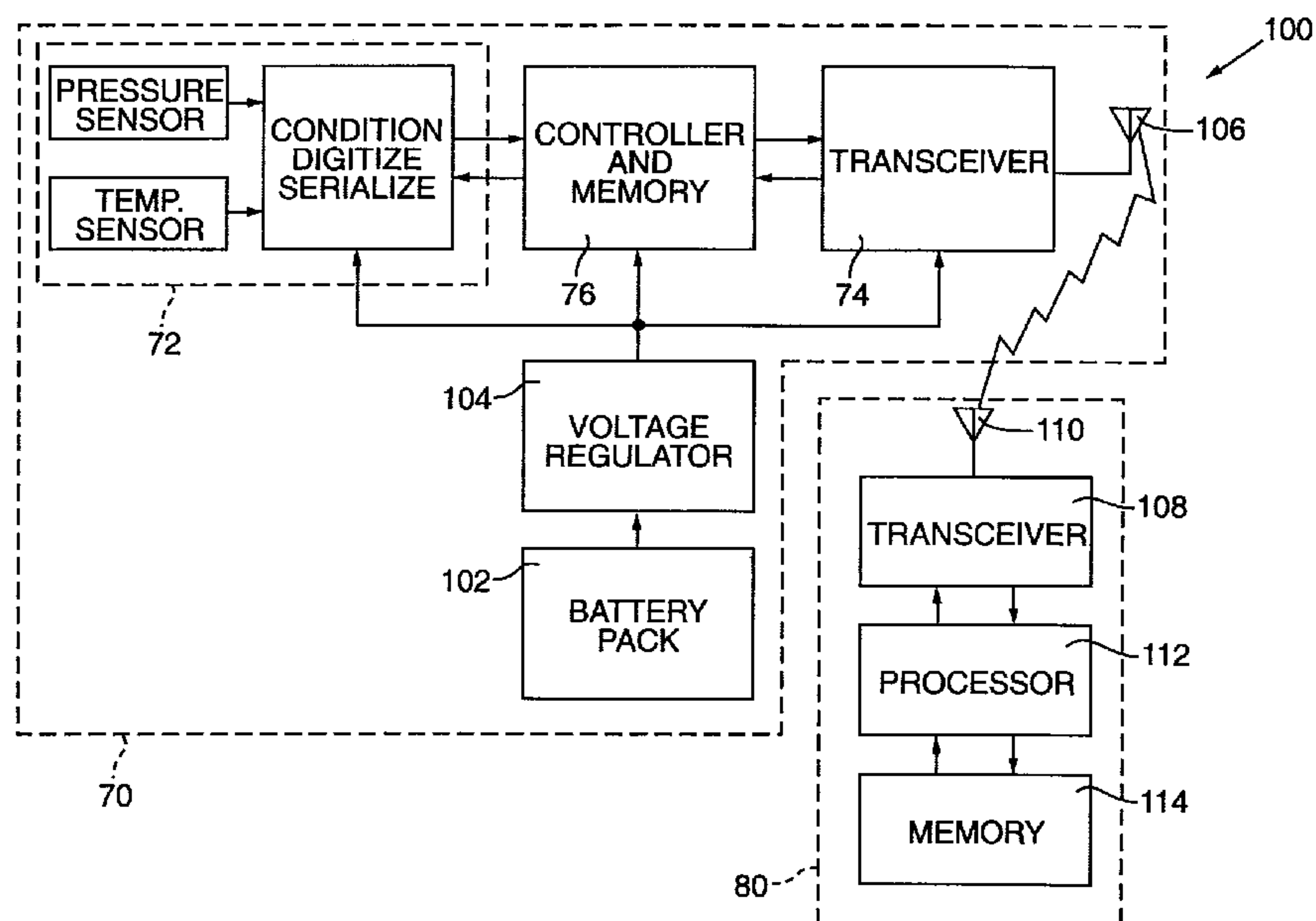
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(54) **SYSTEME DE MESURE DE LA TEMPERATURE ET DE LA
PRESSION DE PNEUS TOUS TERRAINS**

(54) **OFF-THE-ROAD TIRE TEMPERATURE AND PRESSURE
MONITORING SYSTEM**



(57) A tire pressure and temperature measurement system adapts a Y-block (30) to an existing valve stem (20). One branch (44) of the Y-block accepts a conventional valve core (42) and another branch (38) accepts a flexible tubular temperature sensor (36) that leads "down the throat" of the existing valve stem and into the interior of a tire (14, 18). A second embodiment is adapted for use on inside dual tires (18). Making a measurement entails attaching a pressure sensor (40) to the valve stem and attaching a hand-held processor (112) to the sensors. The hand-held processor reads the current tire pressure and temperature; executes a program (Eqs. 1-6) that accounts for measured and target temperatures, vapor pressures, and gas compressibility; and indicates how much pressure to add or subtract to the tire to achieve an accurate final tire operating pressure. In third and fourth embodiments, respective spherical (70) and U-shaped channel (120) protective housings enclosing pressure and temperature sensors (72), a controller 76, and a data transceiver (74) are loosely placed or attached by magnets (122) within the interior of a tire (126). A remote measurement system (80) receives at another data transceiver (108) pressure and temperature data transmitted from inside the tire while the vehicle is moving and conveys the data to a processor (112) for executing the above-described program.



OFF-THE-ROAD TIRE TEMPERATURE AND PRESSURE MONITORING SYSTEM

ABSTRACT OF THE DISCLOSURE

5 A tire pressure and temperature measurement system adapts a Y-block (30) to an existing valve stem (20). One branch (44) of the Y-block accepts a conventional valve core (42) and another branch (38) accepts a flexible tubular temperature sensor (36) that leads "down the throat" of the existing valve stem and into the interior of a tire (14, 18). A second embodiment is adapted for use on inside dual tires (18).

10 Making a measurement entails attaching a pressure sensor (40) to the valve stem and attaching a hand-held processor (112) to the sensors. The hand-held processor reads the current tire pressure and temperature; executes a program (Eqs. 1-6) that accounts for measured and target temperatures, vapor pressures, and gas compressibility; and indicates how much pressure to add or subtract to the tire to achieve an accurate final

15 tire operating pressure. In third and fourth embodiments, respective spherical (70) and U-shaped channel (120) protective housings enclosing pressure and temperature sensors (72), a controller 76, and a data transceiver (74) are loosely placed or attached by magnets (122) within the interior of a tire (126). A remote measurement

20 system (80) receives at another data transceiver (108) pressure and temperature data transmitted from inside the tire while the vehicle is moving and conveys the data to a processor (112) for executing the above-described program.

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OFF-THE-ROAD TIRE TEMPERATURE AND PRESSURE MONITORING SYSTEM

TECHNICAL FIELD

This invention relates to pressure and temperature measurements and more particularly to systems for measuring giant off-the-road tire temperatures and pressures under first sets of conditions and predicting inflation pressure changes required to achieve targeted operating pressures under second sets of conditions.

BACKGROUND OF THE INVENTION

Giant off-the-road tires, particularly those employed by earth moving and mining ore vehicles, are subjected to very heavy loads that make them susceptible to premature failure unless proper inflation pressures are maintained. For example, Fig. 1 shows a mining ore truck 10, which can weigh up to 550 tons when loaded and carries its heavy loads on only two axles. A front axle 12 has two single tires 14 mounted thereon and a rear axle 16 has two dual tires 18 (only one "dual" shown) mounted thereon, resulting in loads of about 50 tons per tire. A typical tire is inflated through a conventional valve stem 20 (only two shown) to an operating pressure ranging from about 85 to 185 pounds per square inch of gauge pressure ("psig") and, when operating, may have an operating temperature ranging from about 100 to 255 degrees Fahrenheit ("°F"). If the tire pressure is too high, a worst case failure mode (explosion) may occur. However, if the tire pressure is too low, the excess heat generated may cause separation of some of the 18 to 22 tire layers after only 300 hours of operation, whereas such tires normally have at least a 1,000 hour operating

life. Giant off-the-road tires cost about \$25,000 to \$30,000 each, and vehicle downtime costs at least about \$500 per hour. Clearly, maintaining proper tire operating pressure is an economic imperative.

5 Unfortunately, conventional tire pressure measurement methods require allowing the tires to cool for about eight hours before an accurate tire pressure measurement and inflation pressure adjustment can be made. The resulting costly downtime often leads to infrequent tire pressure measurements. To make matters worse, air compressors often add water vapor and compression heating of the inflation air, causing errors between the measured and operating air pressures in the
10 tires. Moreover, off-the-road vehicle operators often add fluids to tires to inhibit rim rust and scale that otherwise makes tire removal difficult. Also, new tires are stored outdoors where they can collect rainwater, some of which inevitably remains in the tire when it is installed on a vehicle. Unfortunately, such fluids have vapor pressures that contribute to pressure measurement errors. Tires operating under these
15 conditions are referred to as "wet" tires. Finally, many off-the-road vehicles operate in cold climates but are maintained in heated facilities, further complicating the tire inflation pressure problem. Unfortunately, conventional gas law equations do not provide solutions to these problems.

There are previously known apparatus and methods for solving some of the
20 above-described problems. In particular, U.S. Patent No. 5,452,608 for PRESSURE AND TEMPERATURE MONITORING VEHICLE TIRE PROBE WITH RIM ANCHOR MOUNTING describes a tire rim mounted sensor probe and conductor terminal apparatus for sensing the air pressure and temperature inside a tire. When the vehicle stops, a conventional electronic measuring device is electrically connected
25 to the conductor terminal to convert the sensor probe data into pressure and temperature measurements. Unfortunately, the sensor probe is separately mounted through a hole in the rim, a disadvantage that weakens the rim and requires a relatively expensive field retrofit to every rim. If a new rim is required, it similarly has to be retrofitted, adding to the downtime of vehicle. Of course, a tire cool down
30 period may be required to obtain usable readings.

U.S. Patent No. 5,335,540 for TIRE MONITORING APPARATUS AND METHOD describes a tire pressure and temperature sensing apparatus that employs radio telemetry to continuously monitor tire pressure and temperature while the vehicle is operating. However, as in the above-described patent, the pressure and temperature sensing probe is separately mounted to the rim, which has many of the above-described disadvantages. Moreover, every vehicle carries a telemeter receiver by which the vehicle driver monitors the tire operating pressures and temperatures.

There are many other patents describing tire pressure and temperature monitoring apparatuses and methods. Some describe sensors embedded in the tires, others describe wheel hub mounted slip rings for conducting sensor data to a vehicle data processor, and still others describe complex systems for inflating and deflating tires while the vehicle is operating. However, there is no known prior method or apparatus that accounts for pressure measurement errors caused by air compressors, water vapor pressure, and temperature changes.

What is needed, therefore, is an accurate tire pressure measuring system that does not require a cool down time, does not require expensive retrofitting or weakening of tire rims, accounts for sources of measurement errors, is readily transferred among tires and vehicles, and is usable on a wide variety of tire and wheel combinations.

SUMMARY OF THE INVENTION

An object of this invention is, therefore, to provide an apparatus and a method for measuring tire pressure and predicting inflation pressure changes that account for many sources of measurement errors without requiring a tire cool down period.

Another object of this invention is to provide an apparatus and a method for measuring tire pressure and temperature without resorting to expensive retrofitting or weakening of tire rims.

A further object of this invention is to provide a tire pressure and temperature measuring apparatus and a method that is readily transferable among tires and vehicles and is usable with a wide variety of tire and rim combinations.

5 A first embodiment of a tire pressure and temperature measurement system of this invention adapts a Y-block to an existing valve stem. One branch of the Y-block accepts a conventional valve core and the other branch of the Y-block accepts a flexible tubular temperature sensor that leads "down the throat" of the existing valve stem and into the interior of the tire. Making a measurement entails stopping the vehicle and, without a cool down period, attaching a pressure sensor to the conventional valve stem and attaching a hand-held processor to the pressure and temperature sensors. The hand-held processor reads the current tire pressure and temperature and executes a program that accounts for measured and target
10 temperatures, vapor pressures, and gas compressibility and indicates how much pressure to add or subtract to the tire to achieve an accurate final tire operating pressure.

15 A second embodiment of the tire pressure and temperature measurement system employs a modified Y-block that adapts to an existing rim, angle adaptor, and extension hose of an inside dual tire. The modified Y-block receives an elongated temperature sensor with sufficient flexibility for feeding down the throat of the extension hose, bending around the corner of the angle adaptor, and protruding into the interior of the tire. Making a measurement is carried out as in the first embodiment.

20 A third embodiment of the tire pressure and temperature measurement system encloses pressure and temperature sensors and a battery powered telemetry transmitter inside a generally oblate protective housing, all of which is simply placed loosely within the interior of a tire when it is mounted to a rim. The telemetry transmitter battery capacity is sufficient for one year of continuous operation, which
25 exceeds the expected tire life. In this embodiment, a telemetry receiver receives pressure and temperature data transmitted from inside the tire and conveys the data to a processor that executes the program described in the first embodiment. The telemetry receiver can be tuned to receive data from multiple tires while the vehicle is moving. Alternatively, the telemetry receiver can be adapted to receive data only
30 from a closely adjacent tire.

A fourth embodiment of the tire pressure and temperature measurement system encloses the pressure and temperature sensors and the battery powered telemetry transmitter inside a protective U-shaped channel housing that is magnetically attached to the rim inside the tire. As in the third embodiment, the
5 telemetry receiver receives pressure and temperature data transmitted from inside the tire and conveys the data to a processor that executes the program described in the first embodiment. The telemetry receiver can be tuned to receive data from multiple tires while the vehicle is moving. Alternatively, the telemetry receiver can be adapted to receive data only from a closely adjacent tire.

10 Additional objects and advantages of this invention will be apparent from the following detailed description of preferred embodiments thereof that proceed with reference to the accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

15 Fig. 1 is an isometric pictorial view of an exemplary prior art ore truck suitable for employing this invention.

Fig. 2 is a sectional side elevation view of a first embodiment of a Y-block of this invention adapted to an existing rim and valve stem.

20 Fig. 3 is a sectional elevation view of a second embodiment of a Y-block of this invention adapted to an existing inside dual rim, valve stem, and extension hose.

Fig. 4 is a sectional elevation view of a third embodiment of this invention showing pressure and temperature sensors and a battery powered telemetry transmitter enclosed within a spherical protective housing.

25 Fig. 5 is an electrical block diagram of a tire pressure and temperature measuring system based on the third and fourth embodiments of this invention.

Fig. 6 is an isometric cutaway view of a fourth embodiment of this invention showing the pressure and temperature sensors and battery powered telemetry transmitter of Fig. 4 enclosed in a protective U-shaped channel housing that is magnetically attached to a tire rim.

DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS

Fig. 2 shows a first embodiment of this invention in which a Y-block 30 is threaded onto existing valve stem 20, which is bolted in place on a wheel rim 32. Single tire 14 is mounted to wheel rim 32, which is attached to an axle hub 34 by multiple studs and nuts (not shown). The interior temperature of tire 18 is sensed by a temperature sensor 36, such as a thermocouple or thermistor that is inserted through a first branch 38 of Y-block 30, through existing valve stem 20, and into the interior of tire 14. A seal nut 39 that is threaded into first branch 38 secures temperature sensor 36 therein and prevents air from leaking out first branch 38.

Tire pressure is measured by attaching a pressure sensor 40 to a valve core 42 that is threaded into a second branch 44 of Y-block 30. Pressure sensor 40 is preferably an ECLIPSE model 9251702, manufactured by Data Instruments, Inc. of Acton, Massachusetts. Conventional means are employed to connect, condition, and digitize the signals generated by temperature and pressure sensors 36 and 40. The digitized signals are processed as described with reference to the EXAMPLE herein to compute how much air pressure to add to, or subtract from, tire 14.

Preferably, temperature sensor 36, pressure sensor 40, and the associated connecting, signal conditioning, and digitizing circuitry are securely housed and mounted to rim 32, and a portable computer (not shown) is plugged into an interface port on the housing to compute how much pressure to add to, or subtract from, tire 14.

Fig. 3 shows a second embodiment in which a Y-block 50 is connected to an extension hose 52 that connects through an elbow 54 to existing valve stem 20 on inside dual tire 18. This embodiment requires an elongated, flexible temperature sensor 56 to make a 90-degree bend before entering the tire. Preferably, a flexible thermocouple housed in a "speedometer cable-style" housing is sufficiently flexible to traverse such bends while surviving the harsh environments of off-the-road vehicle tires.

As in the first embodiment, Y-block 50 has first and second branches 58 and 60 and is coupled to associated connecting, signal conditioning, and digitizing

circuitry that are securely housed and mounted to rim 32. In this embodiment, however, inside dual tire 18 is mounted to an inside dual wheel rim 62, which is bolted in place on an inside dual axle hub 64.

Fig. 4 shows a third embodiment of this invention in which a generally oblate
5 spherical housing 70 encloses a pressure and temperature sensor 72, a data
transceiver 74, a controller 76, and batteries 78, all of which are simply inserted
loosely inside the tire when it is installed on the vehicle. Pressure and temperature
sensor 72 is preferably a model PPT-R manufactured by Honeywell, Inc. of
Plymouth, Minnesota. Pressure and temperature sensor 72 is housed within a 1.375
10 inch diameter, 3.65 inch long stainless steel cylinder having a data connector at one
end and a 1/4 inch NPT female pipe threaded sensor access hole at the other end.
The model PPT-R includes signal conditioning, digitizing, and communicating
electronics within its package.

Housing 70 may be shaped like a ball, a football, or any other suitable shape
15 that will not damage the interior of the tire and protects the components inside
housing 70. In a developmental prototype, housing 70 was a 10 inch diameter
polypropylene ball having about a 0.187 inch wall thickness and six 4.0 inch diameter
holes evenly distributed about its surface. Such a ball is available from pet stores as a
ferret toy named the "Jolly Ball," which is manufactured by Jolly Pet, Inc. of
20 Ravenna, Ohio. The holes are of a suitable size and distribution to allow assembly of
the components inside housing 70. Of course, other housing constructions are
possible including mated hemispheres, cages, blunted cylinders, tauruses, dumb-bell
shapes, and inflatable shapes. Testing revealed that a 20 inch diameter housing is
preferred to keep the antenna associated with transceiver 74 at least 10 inches off the
25 tire floor, thereby increasing transmission efficiency through the tire side wall.

Sensed pressure and temperature data are telemetered by transceiver 74 to a
remote measurement system 80 while the vehicle is in operation. Tire life can be
significantly improved by remotely measuring tire pressure and temperature at the
end of each ore-transporting run, computing in remote measurement system 80 any
30 pressure changes required, and adjusting the tire pressure accordingly before the next

run. The computing is carried out as described with reference to the EXAMPLE herein.

A two inch diameter, spherically faced first end cap 82 is attached by six screws 84 (only two shown) to the interior of housing 70. The spherical face has a radius of curvature chosen to match the inside radius of housing 70. The center of first end cap 82 is drilled and tapped with 1/4 inch NPT female threads. A 1/4 inch NPT male nipple 86 mechanically connects pressure and temperature sensor 72 and first end cap 82 and provides an opening between pressure and temperature sensor 72 and the air inside the tire.

A second end cap 90 having a similar spherical face is attached by six screws 92 (only two shown) to the side of housing 70 that is diametrically opposed to the first end cap mounting position. Second end cap 90 includes a cylindrical protrusion 94 that preferably has the same diameter as pressure and temperature sensor 72. An aluminum center tube 96 having slotted ends and an inside diameter chosen to fit snugly over the diameters of protrusion 94 and pressure and temperature sensor 72 extends between and is secured thereto by clamps 98 fitted around the slotted ends. Thereby, center tube 96, pressure and temperature sensor 72, and male nipple 86 form a rigid axle extending through the center of housing 70 with first and second end caps 82 and 90 acting as axle hubs. Pressure and temperature sensor 72, data transceiver 74, controller 76, and batteries 78 are all securely mounted to and interconnected through center tube 96.

Fig. 5 shows the interconnections among electronic subassemblies implementing a preferred tire pressure and temperature measuring system 100 of this invention, which employs the third embodiment described above with reference to Fig. 4. Housing 70 encloses pressure and temperature sensor 72, data transceiver 74, controller 76, a battery pack 102, and a voltage regulator 104.

Controller 76 preferably includes a model MC68HC11 CMOS microprocessor that is manufactured by Motorola, Inc. located in Phoenix, Arizona. The microprocessor includes on chip random access memory and electrically erasable programmable read-only memory to support program memory and data transmission

functions. Controller 76 intercommunicates with pressure and temperature sensor 72 through a model LT1180 differential logic driver/receiver (not shown), which is manufactured by Linear Technology Corporation of Milpitas, California. Pressure and temperature data received by controller 76 are transferred along with a data
5 synchronization clock to data transceiver 74, which may be a MICROSTAMP 20M remote intelligent communications unit model MSEML256X10SG manufactured by MICRON Technology, Inc. located in Boise, Idaho. Data transceiver 74 includes an on chip 256 bit data memory and employs direct sequence spread spectrum transmission at a 2.44175 GHz center frequency. Reception employs a differential
10 phase shift keyed modulated backscatter in the 2.400 to 2.4835 GHz band on a 596 kHz subcarrier. A simple circuit board "patch" antenna 106 permits a pair of such data transceivers and antenna to have a line of sight range of about 15 meters. A range greater than about 3 meters is suitable for communicating with remote measurement system 80 of this invention.

15 Alternatively and preferably, data transceiver 74 is a conventional 900 MHz data transceiver, such as ones employed in wireless telephones, with a flexible quarter wavelength vertical antenna.

The above-described circuits receive 5.5 to 6.0 volt DC power from voltage regulator 104, which is preferably a model LT1121 manufactured by Linear
20 Technology Corporation of Milpitas, California. Voltage regulator 104 receives nominal 7.5 volt DC power from battery pack 102 that includes a group of six series connected batteries 78 (Fig. 4), which are preferably "super C" sized nickel-cadmium or lithium cells that are available from various manufacturers. Batteries 78 are evenly distributed around and clamped to center tube 96 near the end that is attached
25 to second end cap 90. Because it employs on-demand burst data transmission, tire pressure and temperature measuring system 100 has a very low standby power drain, resulting in a typical battery lifetime of about one year when lithium batteries are employed.

Remote measurement system 80 includes a data transceiver 108 and a patch
30 antenna 110 that are similar to and intercommunicate with data transceiver 74 and

patch antenna 106. Data transceiver 108 intercommunicates with a processor 112, such as a conventional laptop personal computer that includes a memory 114. Because remote measurement system 80 is most suitably hand-held, processor 112 and memory 114 are preferably a model PC9000-A/D manufactured by DAP
5 Technology Corporation of Tampa, Florida. Of course, a wide variety of PC types are usable including tower and desk top versions.

Fig. 6 shows a fourth embodiment of this invention in which a generally U-shaped channel 120 encloses and provides mounting points for pressure and temperature sensor 72 (not shown), data transceiver 74, controller 76 (not shown),
10 and batteries 78 (not shown). U-shaped channel 120 has at least one but preferably four magnets 122 attached to the terminal margins of its side flanges for magnetically clamping U-shaped channel 120 to a wheel 124 when a tire 126 is being installed on the vehicle. Magnets 122 may be selected from among various commercially
15 available types, but preferably are those made from rare-earth and ceramic compositions and having pole pieces attached to each side that are shaped to mate to substantially flat surfaces. Field testing has shown that such magnets have sufficient flux density to firmly secure U-shaped channel 120 to wheel 124 under any
20 acceleration loading condition experienced by the vehicle. Optimal magnetic coupling of magnets 122 to wheel 124 is preferably attained by orienting the long axis of U-shaped channel 120 substantially parallel to the rotational axis of wheel 124 as shown in Fig. 6. Of course, U-shaped channel 120 is but one possible shape for implementing the invention.

Employing magnets 122 eliminates the need for drilling mounting holes in wheel 124 and, thereby, prevents weakening of wheel 124. U-shaped channel 120
25 preferably extends about 3.5 inches (8.9 cm) above wheel 124, including 0.75 inches (1.9 cm) for magnets 122, and is about 4 inches (10.2 cm) wide by 6 inches long (15.25 cm), which is a sufficiently volume to enclose pressure and temperature sensor 72, data transceiver 74, controller 76, and batteries 78 without touching interior side walls 128 of tire 126. Tire 126 is typically mounted between a flange 130 and a rim
30 132 that both extend from wheel 124.

The above-described magnetic mounting of U-shaped channel 120 to wheel 124 provides a sufficient separation of a flexible vertical antenna 134 from a floor 136 of tire 126 to provide adequate communications efficiency of data transceiver 74 through side walls 128 of tire 126. Flexible vertical antenna 134 preferably extends
5 perpendicularly from the center member of U-shaped channel 120.

As in the third embodiment of this invention, sensed pressure and temperature data are telemetered by transceiver 74 to a remote measurement system 80 while the vehicle is in operation.

In operation, a vehicle, such as mining ore truck 10 (Fig. 1), has a tire
10 pressure and temperature measuring system 100 installed in each of tires 14 and 18. When ore mining truck 10 approaches remote measurement system 80, an operator commands processor 112 to interrogate each tire pressure and temperature measuring system 100 regarding the current pressure and temperature inside each of tires 14 and 18. Processor 112 conveys the command to data transceiver 108 that transmits in
15 sequence an interrogation burst to each of data transceivers 74, which each in turn exit standby mode, retrieve from the memory of associated controller 76 the current pressure and temperature data received from pressure and temperature sensor 72, and transmit the retrieved data to remote measurement system 80.

Processor 112 stores in memory 114 the current pressure and temperature data
20 associated with each of tires 14 and 18 and follows the process described below and with reference to Fig. 6 to accurately predict the tire pressure reading that would result if the tires were allowed to cool down to a predetermined temperature. If the predicted pressure at the predetermined temperature is outside an optimal inflation pressure range, mining ore truck 10 is stopped and its tire pressures adjusted
25 accordingly.

The calculation process followed by processor 112 is based on equation (1), which expresses the relationships among the current and final temperatures, pressures, vapor pressures of water, and compressibility factors of a gas confined in a fixed volume.

Initial and Final Pressure Relationships:
$$P_2 = \frac{Z_2}{Z_1}(P_1 - P_{w1})\frac{T_2}{T_1} + P_{w2} \quad \text{Eq. (1)}$$

where:

P_2 = Final (predicted) pressure (atm), from Eq. (6)

P_1 = Current (measured) pressure (atm), from Eq. (6)

5 T_2 = Final (target) temperature in degrees Rankine ($^{\circ}\text{R}$)*, from Eq. (7)

T_1 = Current (measured) temperature ($^{\circ}\text{R}$), from Eq. (7)

P_{w2} = Water vapor pressure (atm) at temperature T_2 , from Eqs. (2) and (5)

P_{w1} = Water vapor pressure (atm) at temperature T_1 , from Eqs. (2) and (5)

Z_2 = Gas compressibility at pressure P_2 , from Eqs. (3) or (4)

10 Z_1 = Gas compressibility at pressure P_1 , from Eqs. (3) or (4)

*The Rankine scale is the Fahrenheit-based absolute temperature scale just as the Kelvin scale is the Centigrade-based absolute temperature scale. Therefore, 180°R separate the freezing and steam points of water, whereas 100°K separate the freezing and steam points of water.

15 Because vapor pressures and compressibility factors Z are used to correct for non-ideal conditions, equation (1) does not rely on well-known ideal gas law equations known as Boyle's law and Charles' law. The vapor pressure relationships are described with reference to equation (2) and the compressibility factor relationships are described with reference to equations (3) and (4), which were
20 statistically derived using nitrogen and air compressibility data published in Perry's Chemical Engineers' Handbook, 4th and 6th editions.

Moreover, because the compressibility factors depend on the final pressure and temperature, equation (1) is used twice to calculate an accurate final pressure. Equation (1) is first used to calculate a trial final pressure assuming that Z_1 equals Z_2 .
25 Then, using the trial final pressure, values for Z_1 and Z_2 are calculated. Then, equation (1) is used the second time to calculate an accurate final pressure value. An example calculation process is described later.

As mentioned above, equation (1) includes vapor pressure corrections P_{w1} and P_{w2} for wet tires. Equation (2) is used to calculate the vapor pressure of water at the current and final temperatures. Vapor pressure correction of equation (1) is necessary when a tire encloses sufficient water for saturation, which occurs if any liquid water is present at the warmer operating temperature; that is, not all of the water is vaporized. At the colder temperature, saturation occurs when the volume of liquid water is only about 0.5% of the total enclosed tire volume.

Vapor pressure of water: $P_w = e^{11.113 - \frac{6369.6}{T+360}}$ (2)

where: P_w is the partial pressure in (atm) of water and T is the tire interior air temperature in °F.

Equation (2) was derived by employing statistical regression. Table 1 shows a comparison of measured and calculated (using equation 2) vapor pressures.

Table 1

Temp	Vapor Pressure		
°F	psia	Calc.	% Error
20	0.050	0.052	2.58
30	0.081	0.080	-1.58
40	0.122	0.120	-1.70
50	0.178	0.176	-0.90
60	0.256	0.255	-0.29
70	0.363	0.363	0.15
80	0.507	0.509	0.41
90	0.698	0.702	0.55
100	0.949	0.955	0.63
110	1.274	1.282	0.61
120	1.692	1.700	0.47
130	2.221	2.229	0.35
140	2.887	2.890	0.12
150	3.716	3.711	-0.14
160	4.739	4.718	-0.44
170	5.99	5.945	-0.76

The maximum relative error is 2.58% at 20°F, which error is less than 0.002 psi (the percentage error multiplied by the vapor pressure of the water). The 0.002 psi error is very small compared to typical tire operating pressures over 100 psi. The maximum absolute error using equation (2) is 0.046 psi at 170°F, which is still less than 0.05% of the typical tire operating pressure.

As mentioned above, equation (1) employs compressibility factors Z to correct the pressure, volume, and temperature relationships of real gases. Equations (3) and (4) express the compressibility factors Z for air and nitrogen respectively and were statistically obtained from actual data, rather than using generalized charts. The resultant equations are:

Compressibility factor Z of air:

$$Z = 0.99980 + 0.0025335 \times P - \frac{1.5303 \times P}{T} \quad (3)$$

Compressibility factor Z of nitrogen:

$$Z = 0.99979 + 0.0074727 \times P - \frac{2.7270 \times P}{T} - 4.7453 \times 10^{-6} \times P \times T \quad (4)$$

where: Z equals the compressibility factor for nitrogen or air, P equals the pressure in atmospheres (atm), and T equals the temperature in °R.

- 5 The comparisons of measured and calculated data and the relative errors resulting from using equations (3) and (4) are shown below in respective Tables 2 and 3.

Table 2
Air Compressibility

Temp °F	Pressure psig	Z	Z	% Error
-10	44	0.9963	0.9963	-0.00
-10	58	0.9957	0.9955	0.02
-10	88	0.9935	0.9937	-0.02
-10	130	0.9911	0.9912	-0.01
-10	132	0.9908	0.9911	-0.03
-10	275	0.9822	0.9827	-0.05
80	44	0.9988	0.9986	0.02
80	58	0.9987	0.9983	0.04
80	88	0.9980	0.9977	0.03
80	130	0.9974	0.9968	0.06
80	132	0.9972	0.9968	0.04
80	275	0.9950	0.9939	0.11
170	44	1.0001	1.0002	-0.01
170	58	1.0002	1.0003	-0.01
170	88	1.0002	1.0005	-0.03
170	130	1.0004	1.0008	-0.04
170	132	1.0004	1.0008	-0.04
170	275	1.0014	1.0019	-0.05

Table 3
Nitrogen Compressibility

	Temp °F	Pressure psig	Z	Z	% Error
5	-10	-0	0.9992	0.9991	-0.01
	-10	58	0.9960	0.9962	0.02
	-10	130	0.9924	0.9927	0.03
	-10	275	0.9857	0.9855	-0.02
	80	-0	0.9998	0.9996	-0.02
10	80	58	0.9990	0.9991	0.01
	80	130	0.9983	0.9984	0.01
	80	275	0.9971	0.997	-0.01
	170	-0	1.0001	0.9999	-0.02
	170	58	1.0007	1.0006	-0.01
15	170	130	1.0011	1.0013	0.02
	170	275	1.0029	1.0028	-0.01

Tables 2 and 3 show that comparing the calculated compressibility values and actual data results in suitably low errors for both gases of less than 0.06%.

20 The following equations are used to convert between commonly used pressure and temperature units.

Pressure Unit Conversion: $P(\text{psig}) = [P(\text{atm}) - 1] \times 14.696$ (5)

Pressure Unit Conversion: $P(\text{atmosphere}) = \frac{P(\text{psia})}{14.696}$ (6)

Temperature Unit Conversion: $T(^{\circ}\text{F}) = T(^{\circ}\text{R}) - 460$ (7)

25 As described in the following example, processor 112 employs equations (1) through (7) to accurately predict a tire pressure that would result were the tire allowed to cool from a current temperature to a final temperature.

EXAMPLE

Tire pressure and temperature measuring system 100 and remote measurement system 80 determine that an operating wet tire has a measured 140 psig current air pressure and a measured 125°F current air temperature. A system operator needs to know what the tire pressure would be if it was allowed to cool to 40°F. The applicable steps and example calculations are set forth below with relevant variables underlined.

In a first step, processor 112 computes water vapor pressure at 125°F and 40°F using equation (2):

$$P_{w1} = e^{\{11.113-6369/(\underline{125}+360)\}} = 0.13279 \text{ atm}$$

$$P_{w2} = e^{\{11.113-6369/(\underline{40}+360)\}} = 0.00815 \text{ atm}$$

In a second step, processor 112 converts the current pressure measurement P_1 psig units to atm units using equation (5):

$$\underline{140} \text{ psig} = \{P_1(\text{atm})-1\} \times 14.696$$

Solving for $P_1(\text{atm})$ yields:

$$P_1(\text{atm}) = \underline{140}/14.696 + 1 = 10.526 \text{ atm}$$

In a third step, processor 112 converts °F units to °R units using equation (7):

$$T_1^\circ\text{R} = \underline{125}^\circ\text{F} + 460 = 585^\circ\text{R}$$

$$T_2^\circ\text{R} = \underline{40}^\circ\text{F} + 460 = 500^\circ\text{R}$$

In a fourth step, processor 112 sets the ratio Z_2/Z_1 equal to one and computes a trial pressure P_2 using equation (1):

$$\text{Trial } P_2 = (\underline{1}/\underline{1}) \times (\underline{10.526}-\underline{0.13279}) \times (\underline{500}/\underline{585}) + \underline{0.00815} = 8.8916 \text{ atm}$$

In a fifth step, processor 112 computes Z_2 and Z_1 using equation (3) and the trial P_2 . Equation (4) would be used if the system operator specified that the tire was filled with nitrogen rather than air:

$$Z_1 = 0.99980 + 0.0025335 \times \underline{10.526} - 1.5303/\underline{585} \times \underline{10.526} = 0.99894$$

$$Z_2 = 0.99980 + 0.0025335 \times \underline{8.8916} - 1.5303/\underline{500} \times \underline{8.8916} = 0.99511$$

In a sixth step, processor 112 computes a final $P_2(\text{atm})$ by recalculating equation (1) with the calculated values of Z_2 and Z_1 :

$$P_2 = (\underline{0.99511}/\underline{0.99894})(\underline{10.526}-\underline{0.13279})(\underline{500}/\underline{585}) + \underline{0.00815} = 8.8575 \text{ atm}$$

In a seventh step, processor 112 converts final P_2 psi atmosphere units to P_2 psi gauge units using equation (5):

$$P_2(\text{psig}) = (8.875-1)14.696 = 115.47 \text{ psig}$$

End of EXAMPLE.

5 Because the temperature sensors of this invention sense the temperature of the air contained in a tire, the same general process may also be employed to determine temperature adjustments cause by compression heating, expansion cooling (as the compressed air enters the tire), tire casing temperature caused by outside storage, and hot wheel and drum resident heat.

10 For example, an ambient inflation adjustment ("AIA") may be calculated for the original inflation of a newly installed tire or the reinstallation of a used tire. When using equation (1) to calculate the AIA, T_1 is the ambient outside air temperature (or the working environment temperature), and T_2 is the temperature of the compressed air used to inflate the tire (in this example, the temperature of a
15 heated maintenance facility). Assume a 40.00 X 57 tire has a cold inflation pressure specification of 110 psig at 65°F. The tire is inflated inside a 65°F maintenance facility, whereas its operating environment temperature will be 0°F. Using equations (1) through (7) reveals that the tire must be inflated to 128 psig at 65°F if it is to achieve a 110 psig operating pressure after cooling to 0°F.

20 When using equation (1) as a prediction formula, T_1 is redefined as the original inflation air temperature inside the tire, T_2 is the currently measured air temperature inside the tire, and P_1 is the original inflation air pressure inside the tire. Equations (1) through (7) are used to calculate P_2 , the current air pressure inside the tire. P_2 is used as a baseline pressure that is compared with the currently measured
25 pressure reading to determine whether to increase, decrease, or maintain the current pressure inside the tire.

Skilled workers will recognize that portions of this invention may be implemented differently from the implementations described above for a preferred embodiment. For example, processor 112 could employ lookup tables stored in
30 memory 114 to fetch precalculated values usable in many of the steps set forth above.

This would be particularly useful for rapidly retrieving values in the vapor pressure and unit conversion steps. It is also conceivable that some or all of the steps could be performed by the processor in controller 76 upon receipt of an interrogation command that included a final temperature value.

5 Of course, skilled workers will understand how to use a wide variety of programming languages and computer types to implement the invention. Likewise, the invention may be implemented with other than the sensors, batteries, and electronic and mechanical components described above. For example, the data transceivers may employ other frequencies and modulation types or may be deleted in
10 favor of a device that employs inductive or capacitive coupling directly through the tire. In the latter alternative, the vehicle may need to be stopped and the device held against the tire.

 Also, in addition to taking on a variety of shapes and constructions, housing
70 need not be loosely enclosed within a tire, but may be bonded or otherwise
15 attached to the tire or wheel without weakening them, or slung from the wheel inside the tire interior to increase the height of patch antenna 106 off the tire floor. Range may also be increased by making patch antenna 110 a directional antenna with gain. Of course, many different antenna designs would be effective for either transceiver depending on the particular application. Likewise the invention can be adapted to
20 work with many different tire shapes, sizes, and applications including automobile, aircraft, and truck tires.

 It will be obvious to those having skill in the art that many changes may be made to the details of the above-described embodiments of this invention without departing from the underlying principles thereof. Accordingly, it will be appreciated
25 that this invention is also applicable to pressure and temperature measuring and predicting applications other than those found in the inflation of heavy truck tires. The scope of the present invention should, therefore, be determined only by the following claims.

CLAIMS

1. Apparatus for measuring a pressure and a temperature of gases in an interior of a tire mounted to a wheel, comprising:

5 a housing attached to the wheel by at least one magnet and enclosed within the interior of the tire;

pressure and temperature sensors mechanically coupled to the housing and sensing a current pressure and a current temperature of the gases in the interior of the tire;

10 a transmitter mechanically coupled to the housing and conveying to outside the tire data indicative of the current pressure and the current temperature of gases in the interior of the tire; and

a receiver receiving the data indicative of the current pressure and the current temperature of gases in the interior of the tire.

2. The apparatus of claim 1 in which the tire is an off-the-road vehicle tire.

15 3. The apparatus of claim 1 further including a processor coupled to the receiver, in which the processor processes the data indicative of the current pressure and current temperature of gases in the interior of the tire to generate for a predetermined future temperature of the interior of the tire an accurate prediction of a future pressure of the gases in the interior of the tire.

20 4. The apparatus of claim 3 in which the receiver and the processor are associated with a measurement system that is separated by a distance from the transmitter.

5. The apparatus of claim 4 in which the distance is at least 3 meters.

25 6. The apparatus of claim 1 in which the housing includes a generally U-shaped channel.

7. The apparatus of claim 6 in which the U-shaped channel includes side flanges and in which at least one magnet is attached to each of the side flanges.

30 8. The apparatus of claim 7 in which the pressure and temperature sensors and the transmitter are mounted in the U-shaped channel and between the side flanges.

9. A method for measuring a pressure and a temperature of gases in an interior of a tire that is mounted to a wheel, comprising:

mounting a generally U-shaped housing magnetically to the wheel and within the interior of the tire;

5 mounting pressure and temperature sensors to the housing;

sensing a current pressure and a current temperature of the gases in the interior of the tire;

transmitting to outside the tire data indicative of the current pressure and the current temperature of gases in the interior of the tire; and

10 receiving the data indicative of the current pressure and the current temperature of gases in the interior of the tire.

10. The method of claim 9 further including processing the data indicative of the current pressure and current temperature of gases in the interior of the tire to generate for a predetermined future temperature of the interior of the tire an accurate prediction of a future pressure of the gases in the interior of the tire.

11. The method of claim 10 in which the processing includes computing a water vapor pressure at the current and predetermined future temperatures.

12. The method of claim 10 in which the processing includes converting gauge pressure units to atmosphere pressure units.

20 13. The method of claim 10 in which the processing includes converting Fahrenheit temperature units to Rankine temperature units.

14. The method of claim 10 in which the processing includes computing a trial pressure by employing a nonideal gas equation that accounts for a water vapor pressure at the current and predetermined future temperatures.

25 15. The method of claim 14 in which the processing includes computing for the current and the trial pressure a current and a future gas compressibility factor.

16. The method of claim 15 in which the processing includes computing the future pressure of the gases in the interior of the tire by employing the nonideal gas equation and using the current and future gas compressibility factors as variables.

17. Apparatus for measuring a pressure and a temperature of gases in an interior of a tire mounted to a wheel, comprising:

a housing attached to the wheel by at least one magnet and enclosed within the interior of the tire;

5 pressure and temperature sensors coupled to the housing and sensing a current pressure and a current temperature of the gases in the interior of the tire;

a transmitter coupled to the housing and conveying to outside the tire data indicative of the current pressure and the current temperature of gases in the interior of the tire;

10 a receiver receiving the data indicative of the current pressure and the current temperature of gases in the interior of the tire; and

a processor coupled to the receiver, the processor processing the data indicative of the current pressure and current temperature of gases in the interior of the tire and generating for a predetermined future temperature of the interior of the tire an accurate prediction of a future pressure of the gases in the interior of the tire.

18. The apparatus of claim 17 in which the tire is an off-the-road vehicle tire.

19. The apparatus of claim 17 in which the receiver and the processor are associated with a measurement system that is separated by a distance from the transmitter.

20 20. The apparatus of claim 19 in which the distance is at least 3 meters.

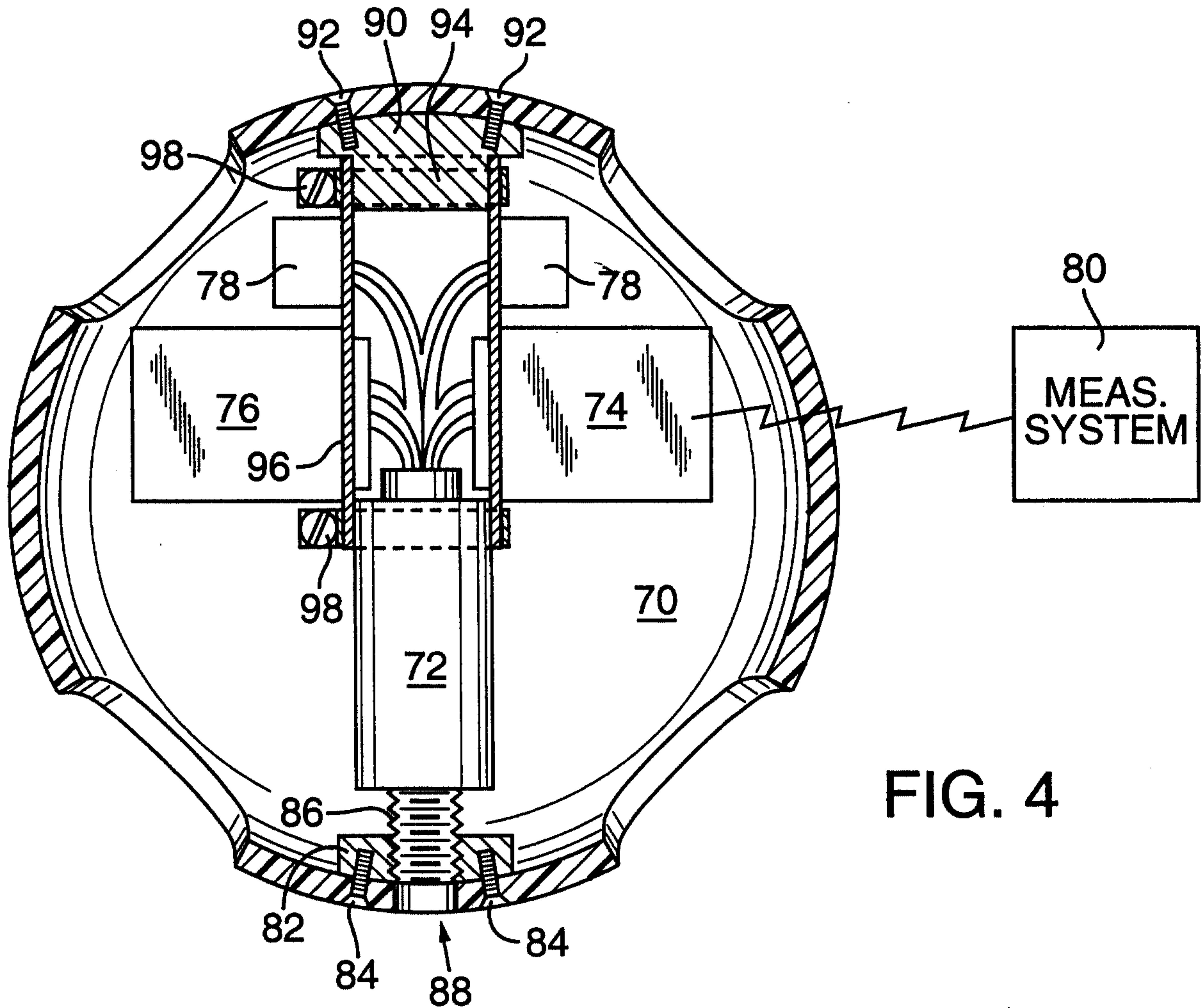
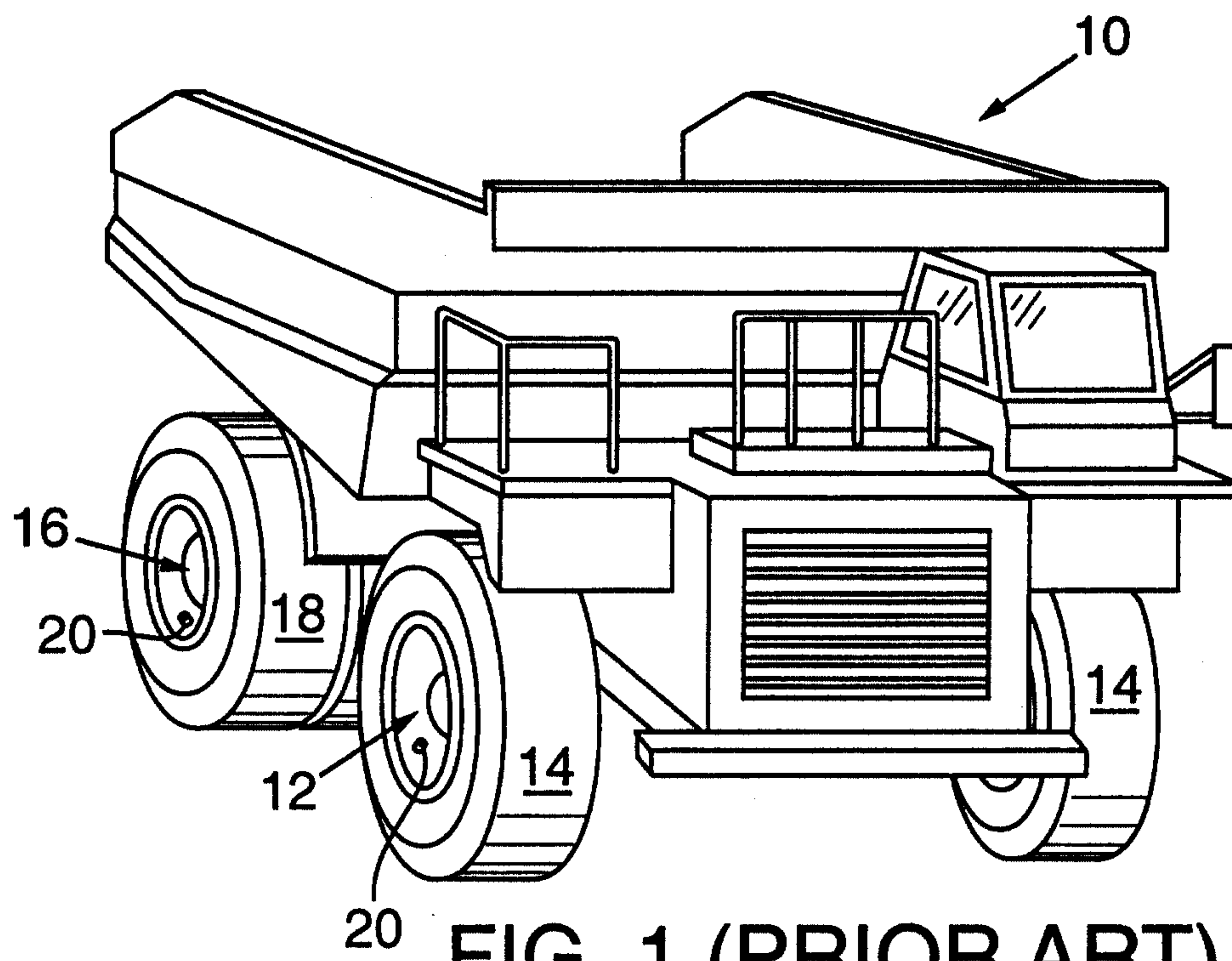
21. The apparatus of claim 17 in which the housing includes a generally U-shaped channel.

22. The apparatus of claim 21 in which the U-shaped channel includes side flanges and in which at least one magnet is attached to each of the side flanges.

25 23. The apparatus of claim 22 in which the pressure and temperature sensors and the transmitter are mounted in the U-shaped channel and between the side flanges.

Smart & Biggar
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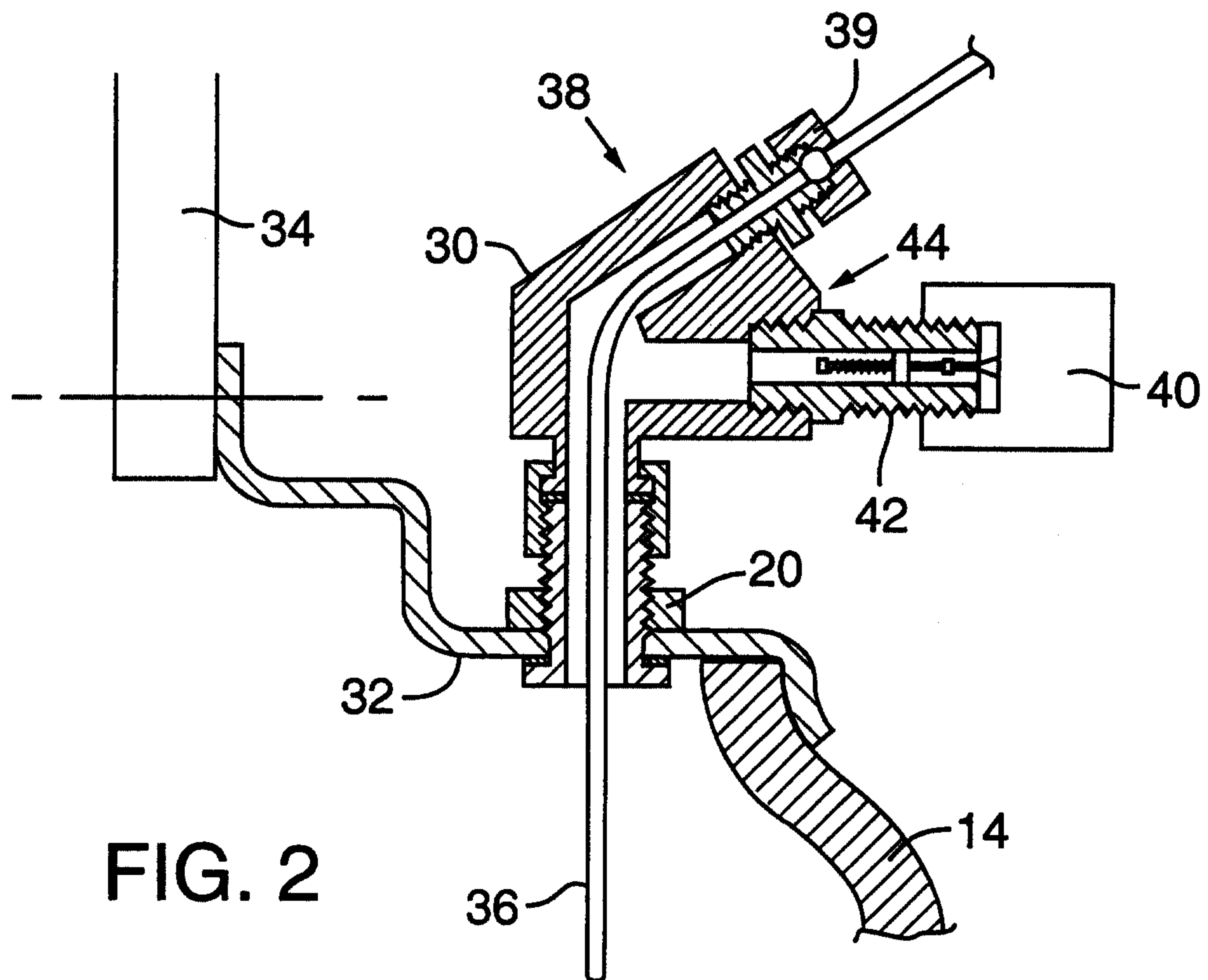


FIG. 2

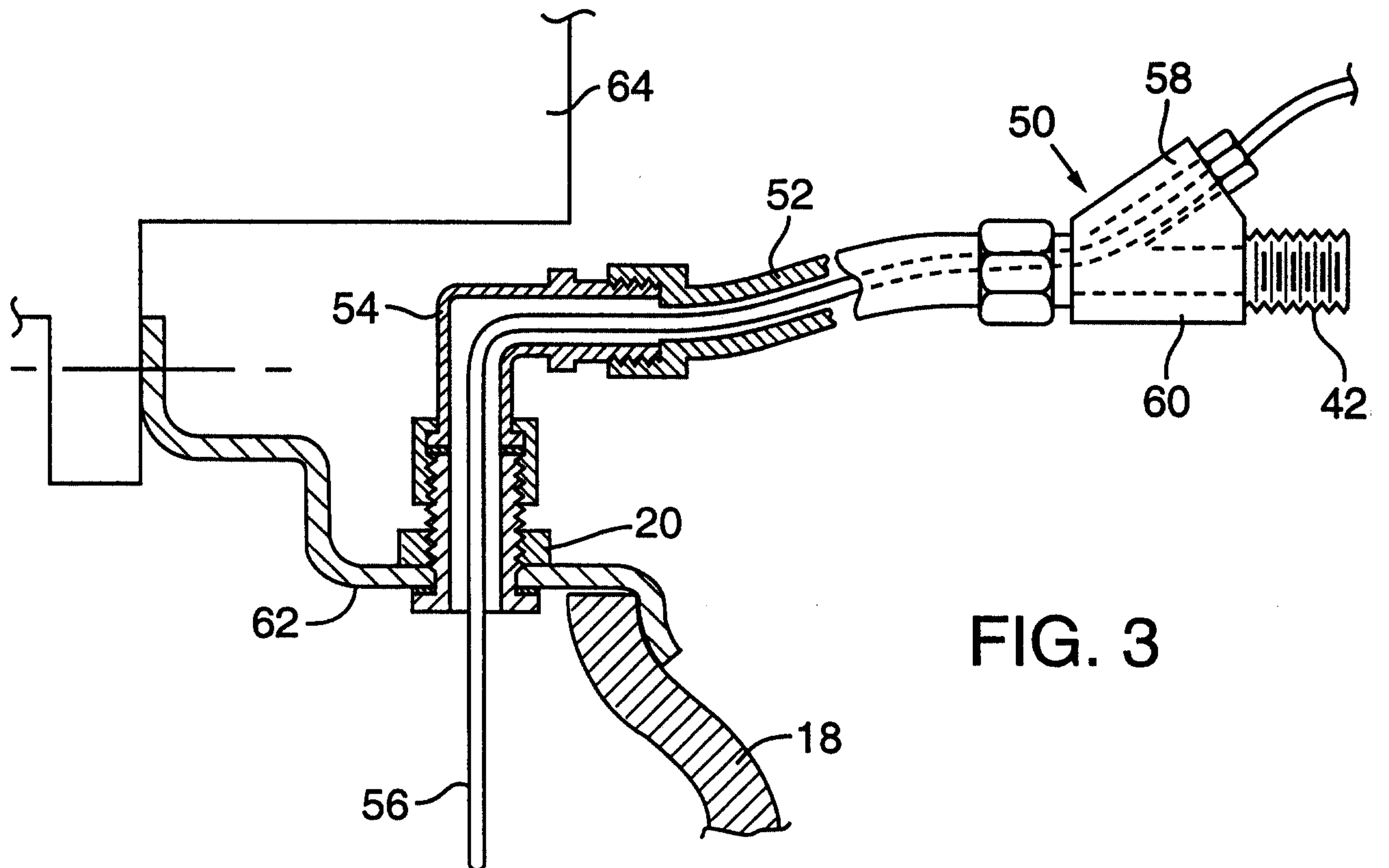


FIG. 3

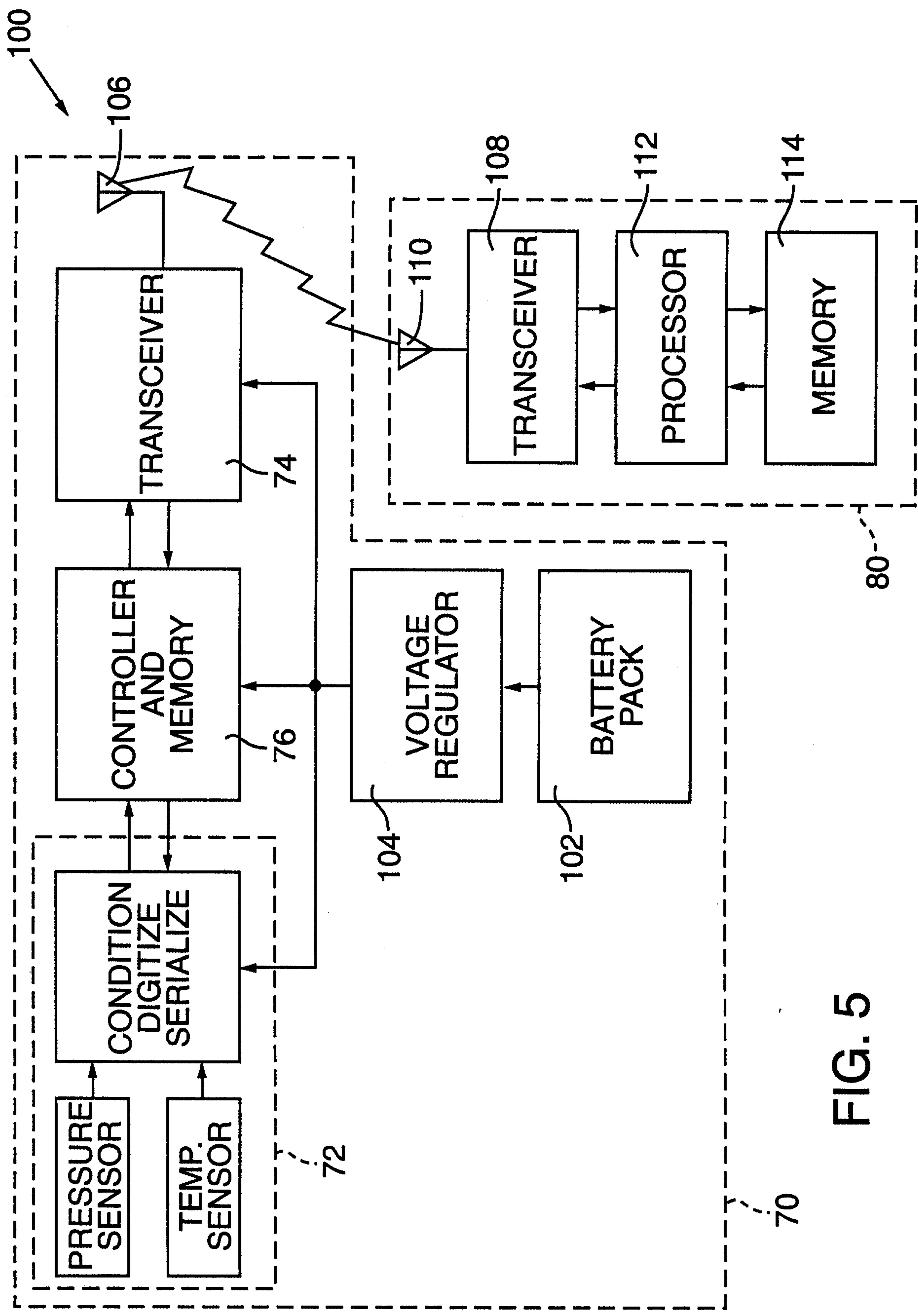


FIG. 5

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FIG. 6

