

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
7 October 2004 (07.10.2004)

PCT

(10) International Publication Number
WO 2004/084665 A2

(51) International Patent Classification⁷: **A42B 3/22**

(21) International Application Number:
PCT/GB2004/001395

(22) International Filing Date: 29 March 2004 (29.03.2004)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
0307111.5 27 March 2003 (27.03.2003) GB
0324880.4 24 October 2003 (24.10.2003) GB

(71) Applicant (for all designated States except US): **HELMET INTEGRATED SYSTEMS LIMITED** [GB/GB];
Unit 3, Focus 4, Fourth Avenue, Letchworth, Hertfordshire
SG6 2TU (GB).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **CHURCH, Colin**

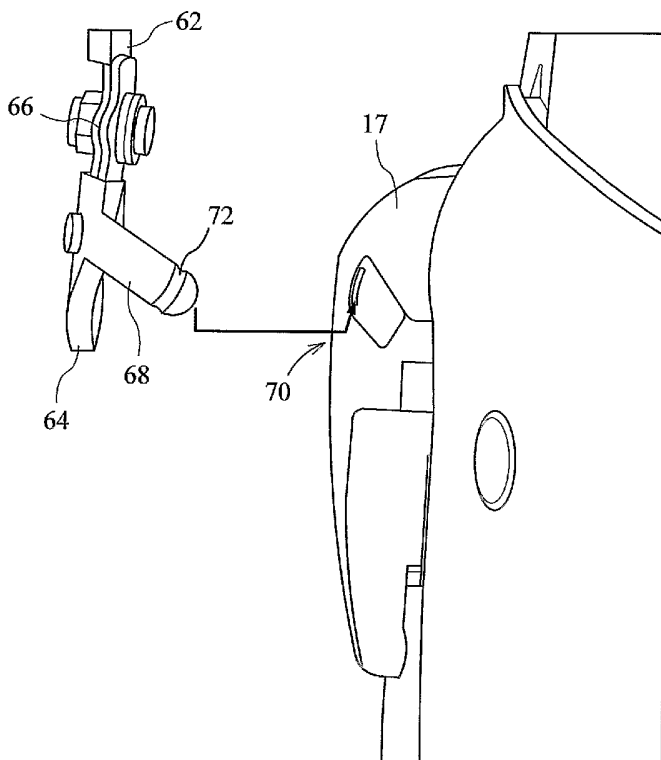
[GB/GB]; Helmet Integrated Systems Limited, Unit 3, Focus 4, Fourth Avenue, Letchworth, Hertfordshire SG6 2TU (GB). **DAMPNEY, Ian, Trevor** [GB/GB]; Helmet Integrated Systems Limited, Unit 3, Focus 4, Fourth Avenue, Letchworth, Hertfordshire SG6 2TU (GB).

(74) Agents: **MOIR, Michael, Christopher** et al.; Mathys & Squire, 100 Gray's Inn Road, London WC1X 8AL (GB).

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

[Continued on next page]

(54) Title: RESPIRATOR



(57) Abstract: A respirator helmet (10) or other helmet adapted to receive, by means of a plug (66) and socket arrangement (70), a pivotable bar (62) carrying a protective screen (63) such that the screen may be moved between a lowered position in front of the face of the wearer of the helmet and a raised position.



(84) **Designated States** (*unless otherwise indicated, for every kind of regional protection available*): ARIPO (BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

— without international search report and to be republished upon receipt of that report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

- 1 -

RESPIRATOR

The present invention relates to a respirator, or other helmet, for example, a visored protective helmet.

5

A respirator of self-contained form for use in oxygen-sufficient atmospheres is described in GB 2,183,488. The respirator includes a domed shell incorporating a harness for engagement with a user's head and having a visor depending from the front of its rim to extend over and round the user's face. The shell is spaced
10 above the harness, and projects forwardly and rearwardly of the harness, to define a passageway which extends from a rear opening across the head and then downwardly over the face behind the visor. A battery-driven electric fan is located in the passageway adjacent its rear opening to draw ambient air into the opening to flow through the passageway. The shell is provided with a pad filter
15 fitted across the passageway rear opening.

The protection afforded by such respirators is limited to a certain level of physical protection from the shell of the respirator and the chemical protection afforded by the filter.

20

In at least its preferred embodiment, it is an aim of the present invention to address this and other problems.

A first aspect of the invention provides a screen bar for a respirator helmet or
25 other helmet as set out in claim 1. A screen bar of this sort may be used to add further protective elements (e.g. a welding shield) to the helmet. Further aspects provide a helmet adapted to receive such a screen bar, and a helmet and a screen bar in combination.

30 Furthermore, as the filter becomes blocked or as the voltage of the fan battery falls, the air flow through and the pressure within the respirator will fall, reducing

- 2 -

the efficiency of the respirator and thus the protection afforded to the user. In order to detect the falling efficiency, it is known to mount devices within the respirator which provide a visual indication to the user that the degree of protection is falling. For example, GB 2,130,893 describes the mounting of a float-type pressure gauge within the respirator and the field of view of the user.
5 However, such devices are unable to provide any active control of the air supply within the respirator.

In further embodiments, the present invention seeks to solve these and other
10 problems.

Another aspect of the present invention provides a respirator comprising a hood for enclosing at least the face area of a user, a filter, a fan for generating a flow of air through the filter, a duct for delivering the flow of filtered air to the vicinity
15 of the user's face, a bypass conduit for abstracting a portion of the flow from the duct and subsequently returning the abstracted portion to the remainder of the flow, means for measuring the flow rate of air through the bypass conduit and means for controlling the fan in response to the measured flow rate.

20 Other advantageous features are illustrated in the dependent claims, the description given below and the appended drawings.

Preferred features of the present invention will now be described with reference to the accompanying drawings, in which:

25

Figure 1 is a side perspective view of a respirator;

Figure 2 is a perspective view of the respirator of Figure 1;

30 Figure 3 is a side perspective view of the respirator of Figure 1 with some components partially omitted to show the location of the air duct;

- 3 -

Figure 4 illustrates a cross-sectional view of the respirator of Figure 1;

Figure 5 illustrates a cross-sectional view of the filter and fan of the respirator;

5 Figure 6 illustrates a system for controlling a fan of the respirator of Figure 1;

Figure 7A illustrates a respirator adapted to receive a bar carrying a further protective screen;

10 Figure 7B illustrates the respirator of Figure 7A with the bar and screen attached;

Figure 8 shows an end of the bar, illustrating the mechanism by which it is fixed to the respirator;

15 Figure 9 shows an arm and rod forming part of the mechanism by which the bar is fixed to the respirator;

Figure 10 illustrates the manner by which the bar is fixed to the respirator;

20 Figure 11 is a detail view of the mechanism by which the bar is fixed to the respirator with the screen in a lowered position; and

Figure 12 is a detail view of the mechanism by which the bar is fixed to the respirator with the screen in a raised position.

25

With reference to figures 1 to 4, respirator 10 comprises a hood having a domed, impact resistant outer shell 12 attached to a rigid, inner shell 14 carrying a visor 16 pivotally attached thereto. The peripheral edge of the inner shell 14 is sealed to a head cowl 18 made to fit a range of head sizes of designated users. The
30 cowl envelops the head of the user and, together with the inner shell 14 and visor 16, defines a breathing zone for the user 20. A neck seal 22 (figure 4) is

- 4 -

attached to the cowl so as to seal in use around an upper part of a user's neck. Alternatively, the head cowl 18 may be incorporated in a full body suit.

Air is delivered to the breathing zone by an air delivery duct 24 extending from
5 the rear of the inner shell 14 to deliver a flow of air in the vicinity of the face of the user 22. A fan 26 located at the rear of the inner shell 14 propels air through the duct 24. An air filter 28 is provided to filter air entering the fan 26 via air inlets 27. The fan 26 is powered by batteries 29 which may be either removably housed in compartments 29a located proximate the ears of the user on either side of the
10 shell 14 (to provide for a low centre of gravity for the respirator), or otherwise provided in a belt pack strapped to the waist of the user 22. Exhalate from the breathing zone issues from the respirator 10 via one or more apertures 44 which may be valved in the lower portion of the respirator.

15 With reference to figures 4 and 5, air entering the air filter 28 through the air inlets 27 passes through pleated glass fibre papers 30 which filter the air flow, and leaves the filter 28 through a central aperture 31. The filter 28 carries a screw thread 32 to enable the filter 28 to be releasably secured to a conformingly profiled thread formed on the inlet structure 33 of the fan casing for ease of
20 replacement of the filter. The fan 26 is a tangential fan in which the air is turned from parallel to the axis of rotation on entry to a direction tangential to the arc described by the tips of the rotating blades of the fan so as to be discharged through an elbow into the duct 24. The chassis 34 has a U-section annulus that holds a resilient anti-vibration mounting which, in turn, holds the two major
25 parts 37, 38 of the fan casing. The fan motor 40 is directly mounted on to the fan 26, and is switched on and off by a microswitch operated by a quadrant arm 42 that rests against the user's head.

This arrangement of the air filter and fan serves to position the air filter closer to
30 the back of the user's head, bringing the centre of gravity of the respirator close to the centre of the user's head. In addition, no recirculation plate is required; the

- 5 -

inlet structure 33 preventing substantial recirculation.

In order to control the air flow through the breathing zone, the respirator includes a system for controlling the speed of the fan 26. The respirator 10 includes a
5 bypass conduit 44 for abstracting a portion of the air flow from the air delivery duct 24. With reference to figures 4 and 6, air entering the bypass conduit 44 from the duct 24 flows into an air flow sensor 46, such as, for example, a Honeywell AWM series mass air flow sensor, and, from the sensor, back into the remainder of the air flow within the duct 24. Alternatively, the bypass conduit
10 may exhaust directly into the breathing zone.

A mass air flow sensor typically comprises two temperature sensors, such as thermistors, within a conduit, one of each side (upstream and downstream) of a heater. The heat transfer characteristic of the heater is linked to the number of
15 air molecules passing across it at a certain velocity. A signal output from the sensor is indicative of the mass flow rate within the bypass conduit 44, as determined from the temperature difference between the two temperature sensors. The signal 48 is received by a microprocessor 50, which determines from the signal the mass flow rate within the duct 24, the relationship between
20 the flow in the duct 24 and the conduit 44 having being previously determined and programmed in the microprocessor. From the thus-measured flow rate in the duct 24, the microprocessor 50 controls the mark/space ratio of a signal output to the motor of the fan 26 in order to maintain a constant flow rate in the air duct 24. This enables any drop in the flow rate due, for example, to the gradual build-
25 up of debris in the air filter 28 or loss of battery power, to be compensated for by increasing the fan speed.

Upon starting the system, the condition of the air filter is initially unknown, so the control signal output to motor for the fan initially has a predetermined mark/space
30 ratio. This ratio is then adjusted coarsely according to the output from the detector 46 so that the flow rate falls rapidly within a target window, and then

- 6 -

more accurately so that the flow rate is at a target value. The microprocessor 50 will then continually make small adjustments to the mark/space ration to maintain a target flow rate through the duct 24. A boost switch may be provided for use by the user to temporarily increase the air flow.

5

In order to alert the user 22 of a measured drop in the flow rate through the conduit, a display 52 connected to the microprocessor 50 is provided on the visor 14. For example, the display 52 may comprise a series of light emitting diodes, the diodes being illuminated progressively by the microprocessor 50 depending
10 on the mark/space ratio of the signal supplied to the motor of the fan, the level of which is indicative of problems associated with, for example, the degree of blocking of the air filter.

Further embodiments will now be described which enable the wearer of a
15 respirator to attach additional protection appropriate to an activity which he is to carry out while wearing the respirator (for example, a welding shield or a mesh visor).

Figures 7A and B show a respirator 10' generally in accordance with the
20 foregoing (like numerals indicating like features) with the exception that the filter 28 is not visible in the figures. In addition to the features set out above, the respirator of this embodiment is adapted to receive a bar carrying a protective screen by means of a plug/socket arrangement, such that the screen is disposed in front of the wearer's face. The respirator is shown without the screen in figure
25 7A and with the screen 60 (in this case a welding shield) attached in figure 7B.

The bar 62 is curved such that it conforms approximately to the shape of the outer shell 12 of the respirator. Each end of the bar 62 (one of which is shown in figure 8) is provided with a respective arm 64, an end of which is pivotably
30 mounted to the end of the bar 62 by means of a respective pivot 66. The arrangement of the bar 62, the arms 64 and the rotation of the pivots 66 (being

- 7 -

generally coaxial), is such that, with the arms held so that they are generally horizontal and at the same height, the bar can pivot generally upwards and downwards. At a lower end of the range of movement of the bar 62 relative to the arms 64 (in which the screen depending from the bar will be in front of the
5 wearer of the respirator when the bar is attached thereto), the arms extend generally forwards (with respect to the wearer of the respirator) and are generally parallel with the bar 62. In this position, the bar 62 is constrained by the pivots 66 from further downward movement.

10 The free end 65 of each arm 64 carries a re-entrant (with respect to the curvature of the bar) plug in the form of a rod 68 (see figure 9) which extends from the end of the arm 64 remote from the pivot 66, generally in the direction of the pivot 66 but forming an acute angle with the arm 64 to which it is attached. Towards the free end of the rod 68, there is provided a circumferential detent 72, having an
15 obtuse-angled, V-shaped cross-section.

Returning to figure 1, 2 and 7A, each side of the outer shell 12 of the respirator is provided, adjacent the temple region thereof, with a respective socket in the form of a channel 70 extending in a generally fore-aft direction. In the
20 embodiment shown, the channels 70 are provided on visor pivot covers 17 of the respirator slightly above and to the rear of pivots provided for the visor 16 itself. In this way, the screen 63 and the visor 16 may be raised together, or the screen 63 may be raised independently of the visor 16 whilst the respirator is being worn.

25

With reference to figures 7A, 10 and 11, each channel 70 is adapted to receive one of the rods 68 and to retain it by means of the detent 72 which engages with corresponding retaining structure 74 in the channel 70, such that a screen 60 depending from the bar 62 may be rotated from a lowered position (as shown in
30 figure 7B), in which it is disposed in front of the wearer's face, to a raised position, in which the bar 62 extends generally across the top of the respirator

- 8 -

and the screen 60 extends generally forwards and does not obstruct the wearer's view (a detail of which position is shown in figure 12).

With the screen bar (and attached screen) of this embodiment is fixed to the
5 respirator, the wearer may raise and lower the screen whilst the helmet is being worn.

While this embodiment has been described with reference to its application to a respirator, it is equally applicable to other types of helmets not having a respirator
10 function.

Each feature disclosed in this specification (which term includes the claims) and/or shown in the drawings may be incorporated in the invention independently of other disclosed and/or illustrated features.

- 9 -

CLAIMS

1. A screen bar for a respirator helmet or other helmet adapted to carry a protective screen and comprising half of at least one plug and socket
5 arrangement by which the bar can be mounted on the helmet to dispose the screen in front of the wearer's face.
2. A screen bar as claimed in claim 1 being of a curved shape to conform approximately to the shape of the helmet, and having halves of respective plug
10 and socket arrangements at each end.
3. A screen bar as claimed in claim 1 or claim 2 wherein the half of the plug and socket arrangement is a plug.
- 15 4. A screen bar as claimed in claim 3, wherein the plug comprises a rod having a detent for engaging a corresponding retaining structure in the socket.
5. A screen bar as claimed in any preceding claim, wherein the bar is pivotable relative to at least one plug and socket arrangement so that the screen
20 can be raised whilst the helmet is being worn.
6. A screen bar as claimed in claims 4 and 5 comprising a pivot adjacent each end of the bar, an arm extending from each pivot, the rod being attached to the arm at a point spaced from the pivot so that a free end of the rod extends
25 back towards the pivot.
7. A respirator or other helmet adapted to carry a protective screen by means of a bar as claimed in any preceding claim, and comprising the other half of the at least one plug and socket arrangement of the bar.
- 30 8. A helmet as claimed in claim 7 when dependent from claim 2, having

- 10 -

halves of two plug and socket arrangements adjacent the temple regions of the helmet.

9. A helmet as claimed in claim 8, wherein the helmet halves of the plug and
5 socket arrangement are provided on a visor of the helmet.
10. A helmet as claimed in claim 9 when dependent from claim 3 or claim 4,
wherein the said helmet halves of the plug and socket arrangement are sockets.
- 10 11. A helmet as claimed in claim 10, wherein the sockets are disposed on
visor pivot covers of the helmet.
12. A helmet as claimed in any of claims 7 to 11, in combination with a screen
bar as claimed in any of claims 1 to 6.
- 15 13. A helmet and screen bar combination as claimed in claim 12, the screen
bar being as claimed in claim 6, each bar pivot being positioned relative to an
adjacent pivot of a visor of the helmet so that the helmet visor and the protective
screen can be raised together whilst the helmet is being worn.
- 20 14. A respirator comprising a hood for enclosing at least the face area of a
user, a filter, a fan for generating a flow of air through the filter, a duct for
delivering the flow of filtered air to the vicinity of the user's face, a bypass conduit
for abstracting a portion of the flow from the duct and subsequently returning the
25 abstracted portion to the remainder of the flow, means for measuring the flow
rate of air through the bypass conduit and means for controlling the fan in
response to the measured flow rate.
15. A respirator according to Claim 14, wherein said control means is arranged
30 to control power supplied to a motor of the fan depending on the measured flow
rate.

- 11 -

16. A respirator according to Claim 15, comprising display means mounted on said visor for generating a visual alert depending on the output to the motor.

17. A respirator according to any of claim 14 to 16, wherein the fan is a
5 tangential fan arranged to receive the filtered air flow from the filter substantially parallel to the axis of rotation of the blades of the fan and to discharge the air flow tangentially to the arc described by the tips of the blades into the duct.

18. A respirator according to any of claims 14 to 17, wherein said
10 measurement means comprises a mass air flow sensor.

19. A screen bar substantially as hereinbefore described with reference to and/or as illustrated in the drawings.

15 20. A respirator or other helmet substantially as hereinbefore described with reference to and/or as illustrated in the drawings.

21. A helmet and screen bar combination substantially as hereinbefore described with reference to and/or as illustrated in the drawings.

20

22. A respirator substantially as herein described with reference to the accompanying drawings.

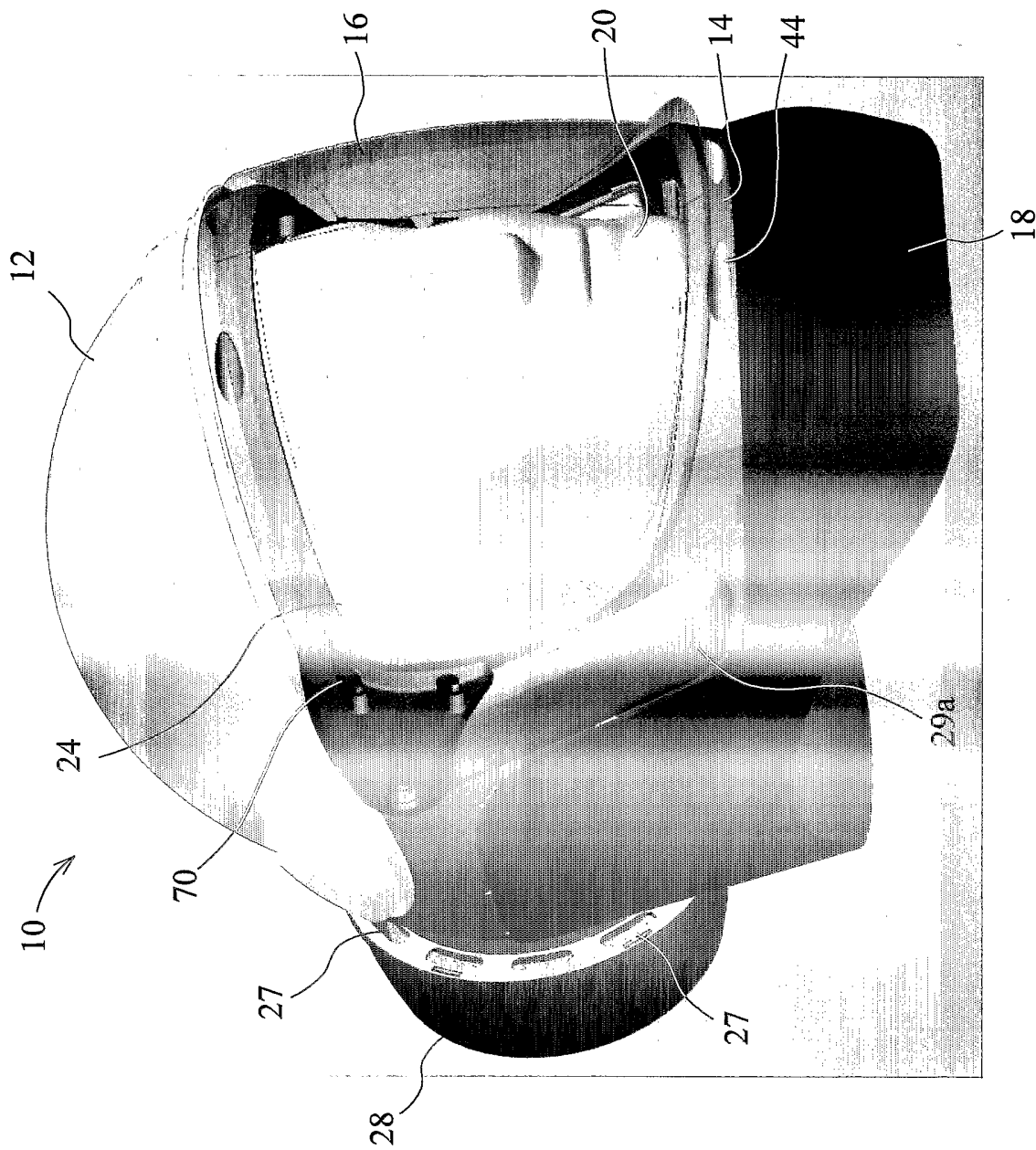


Fig. 1

2/10

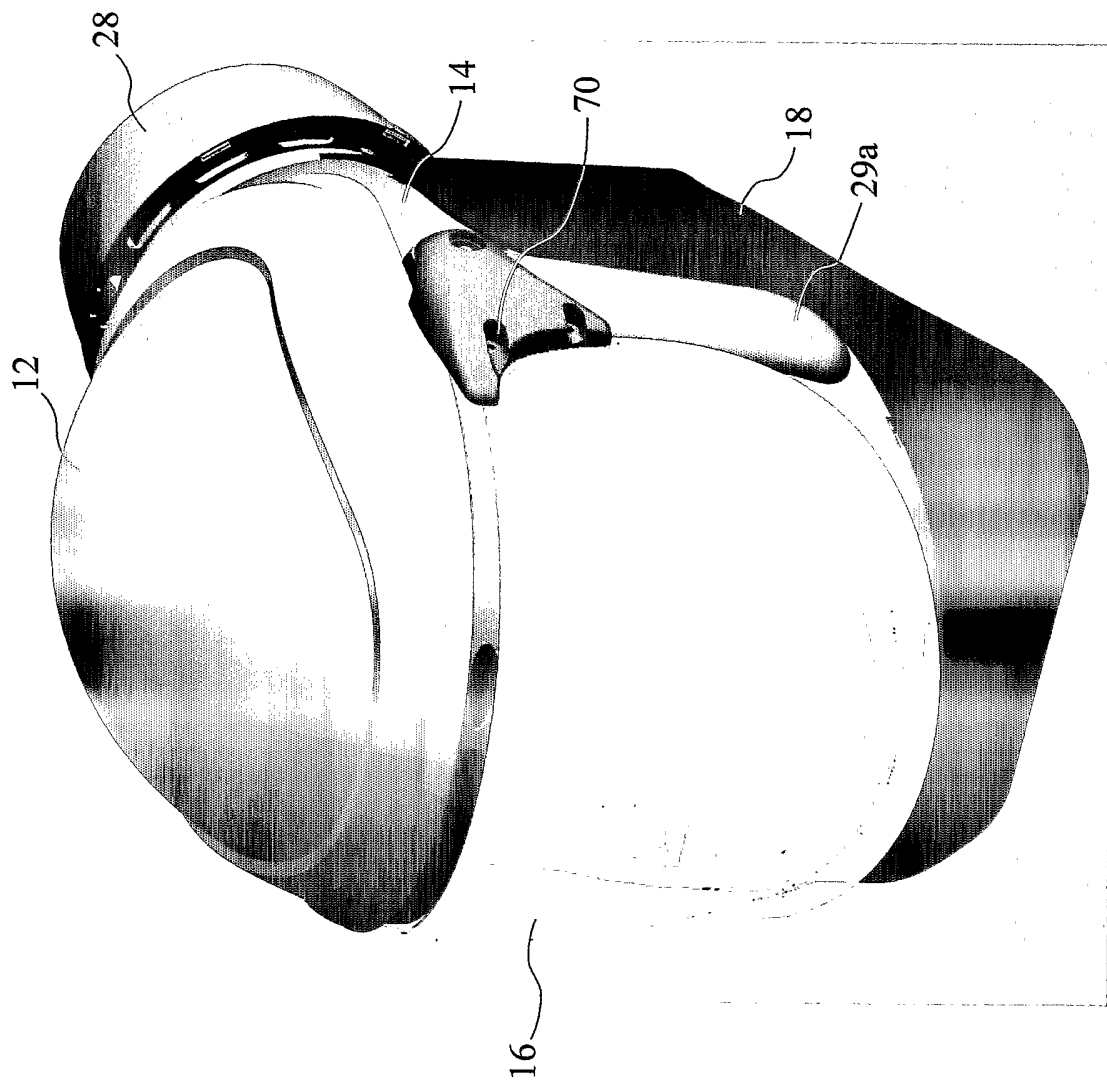


Fig. 2

3/10

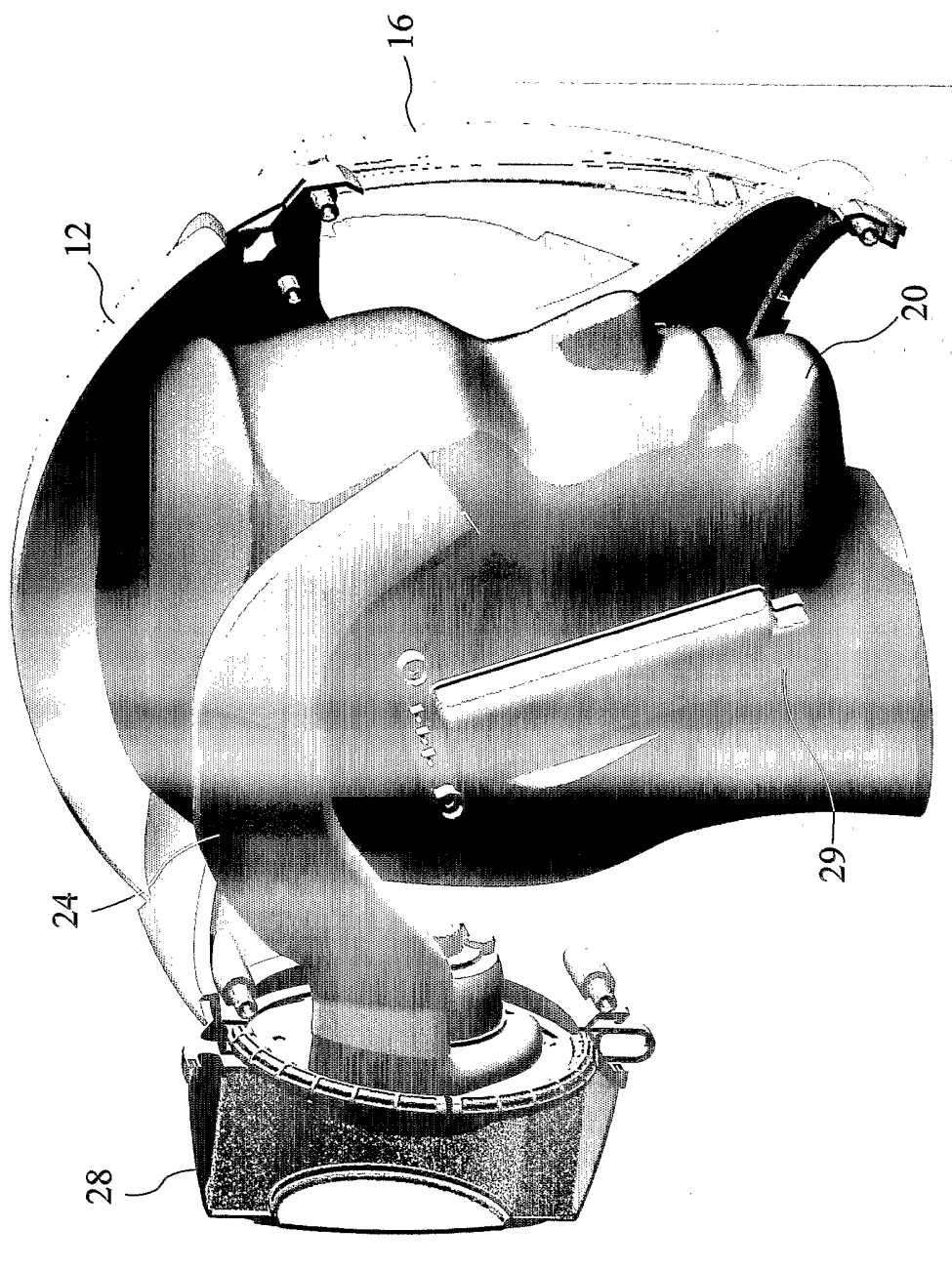


Fig. 3

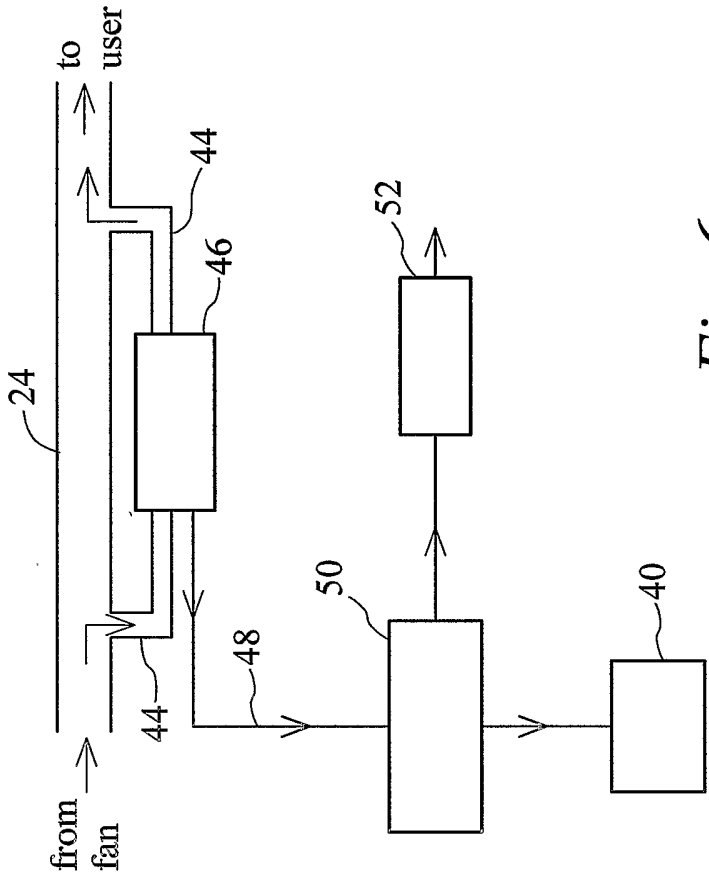


Fig. 6

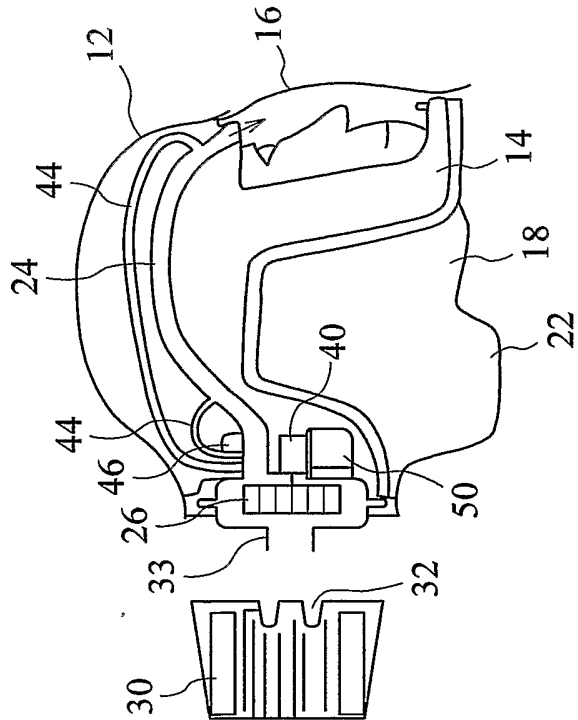


Fig. 4

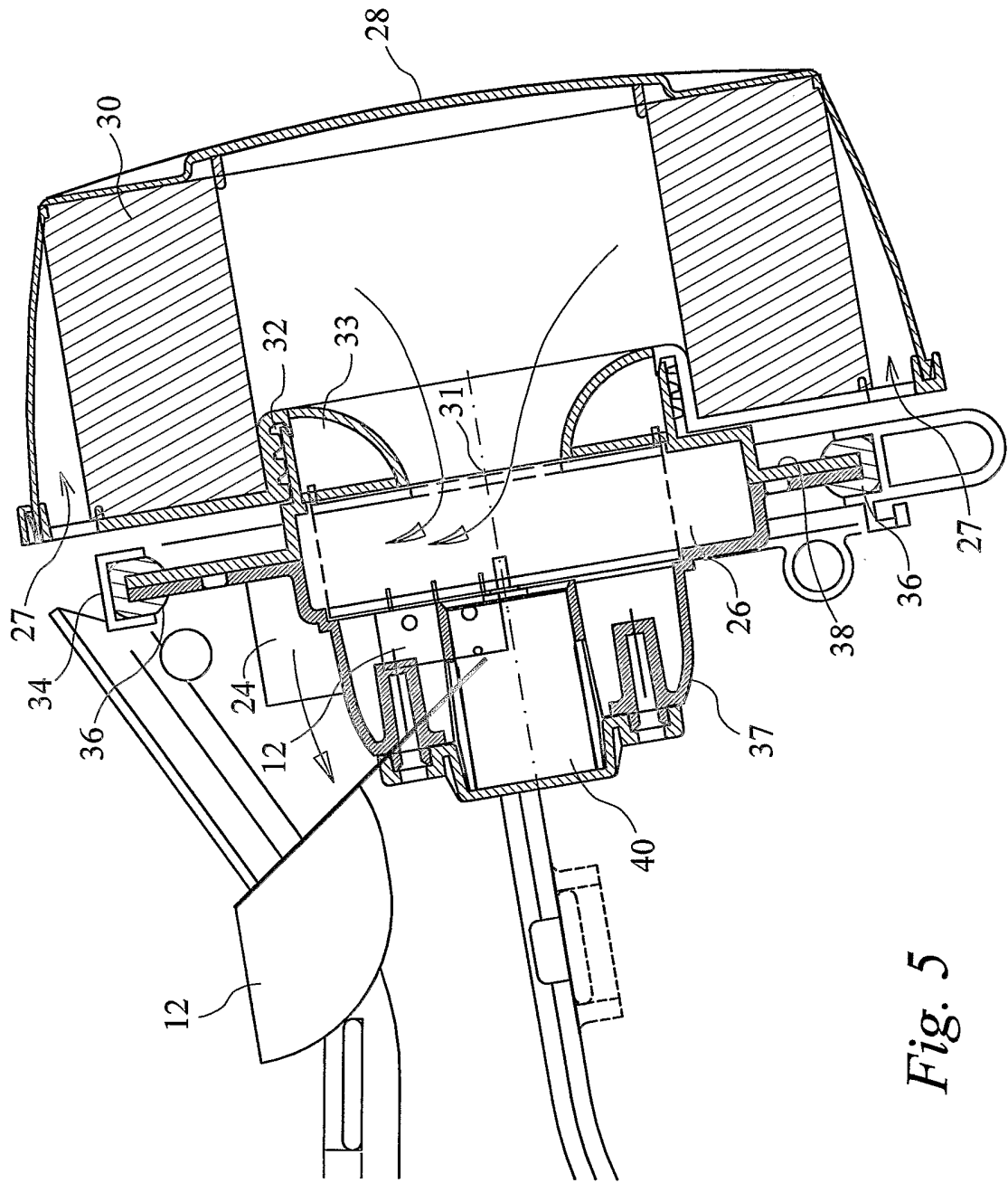


Fig. 5

6/10

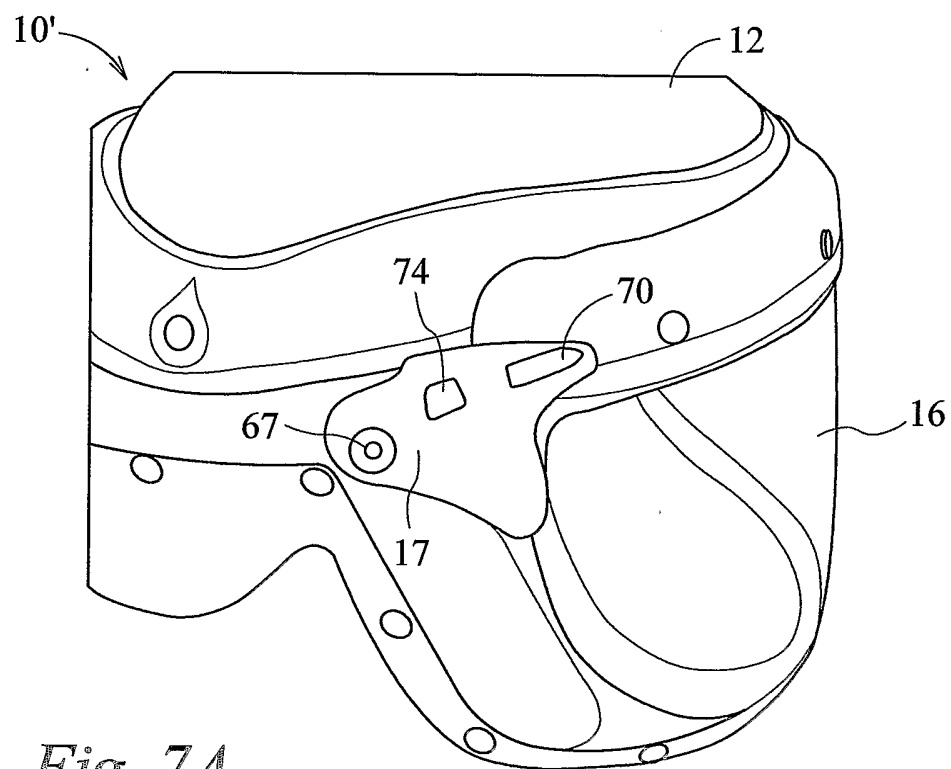


Fig. 7A

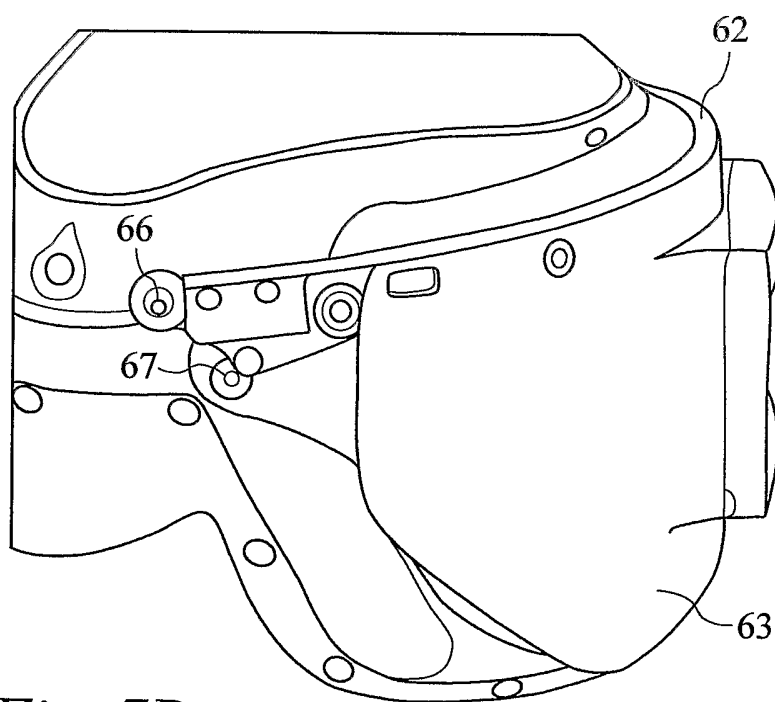
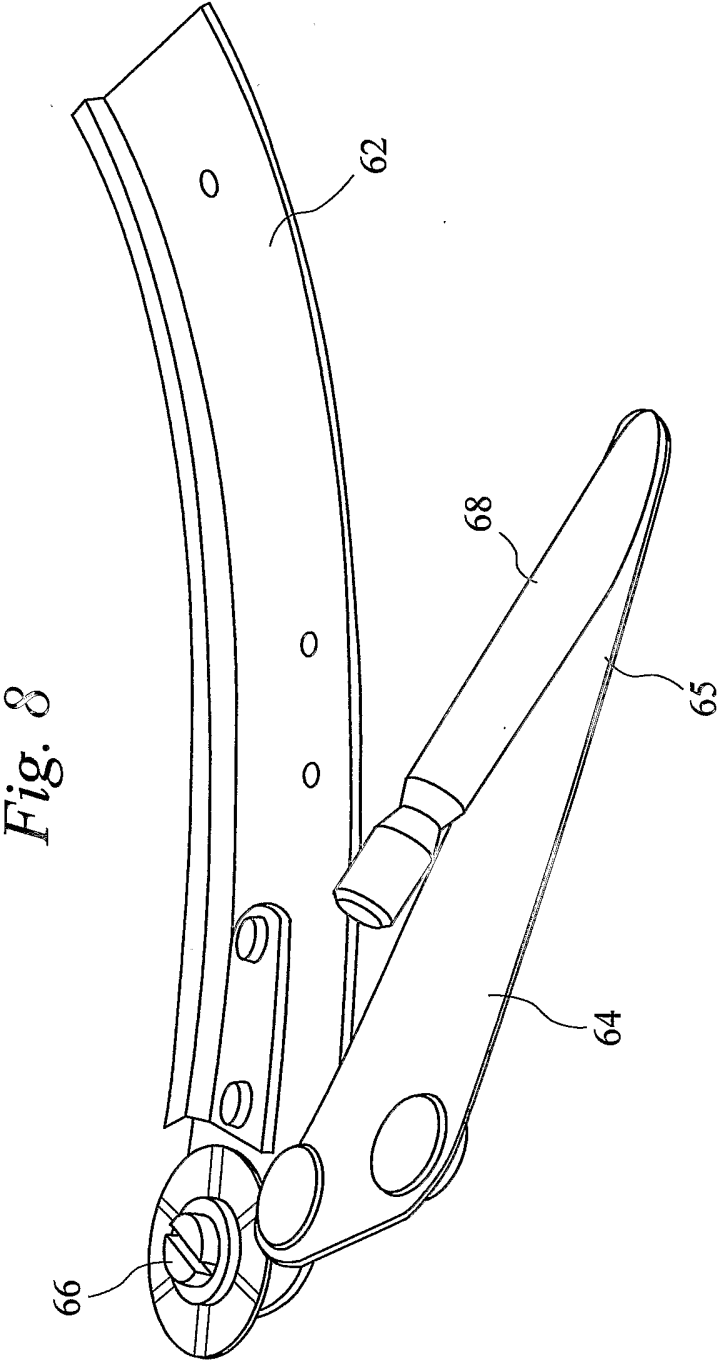
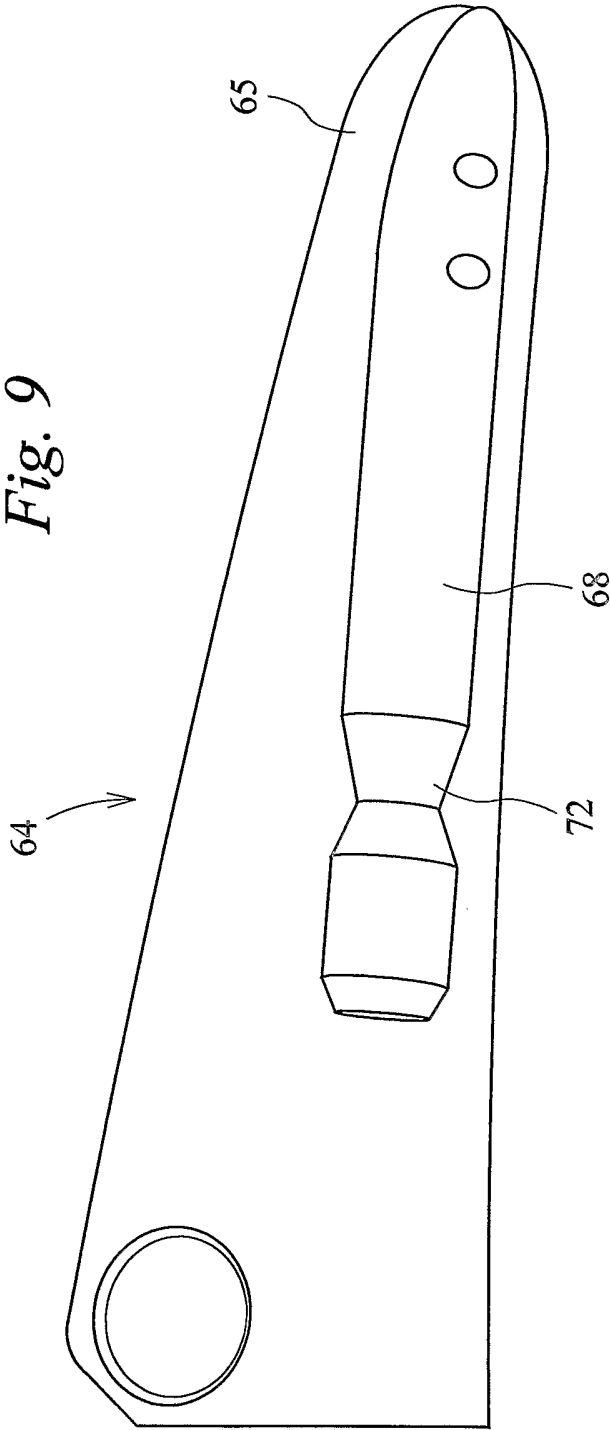


Fig. 7B





9/10

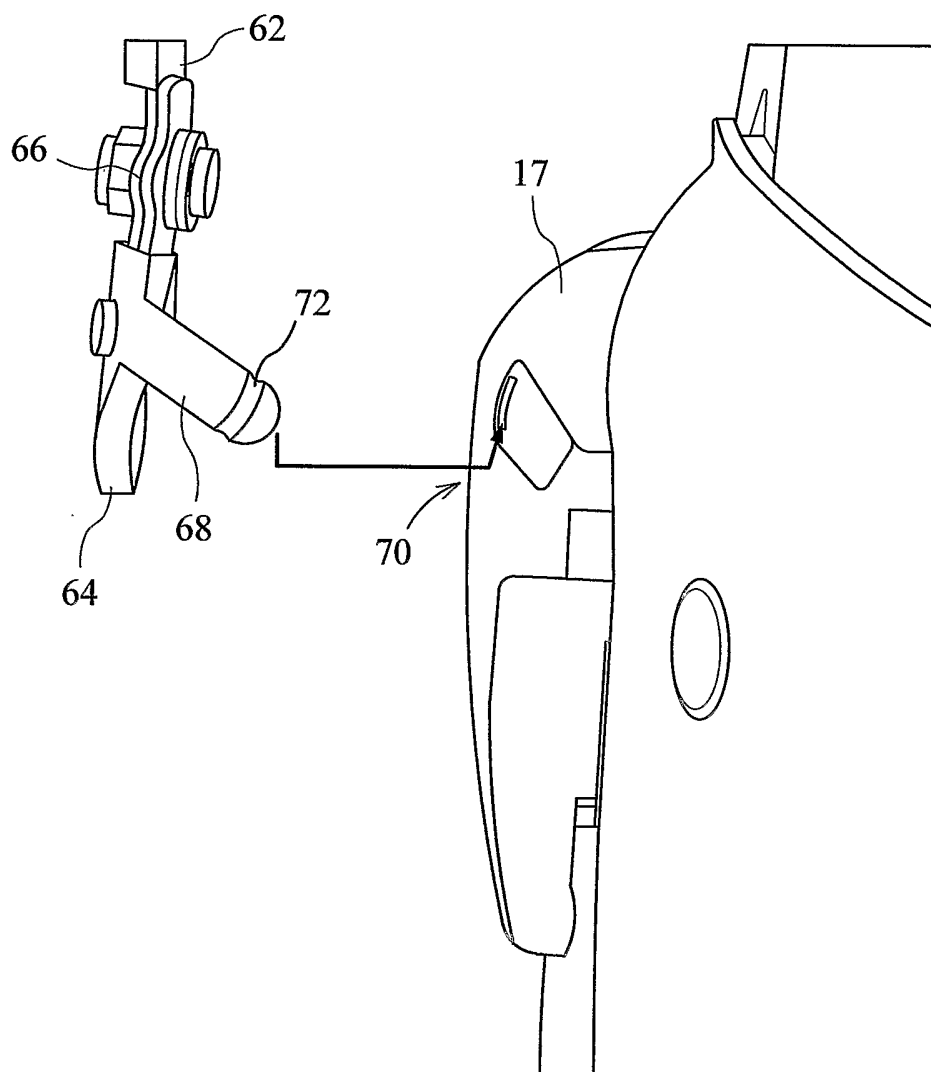


Fig. 10

10/10

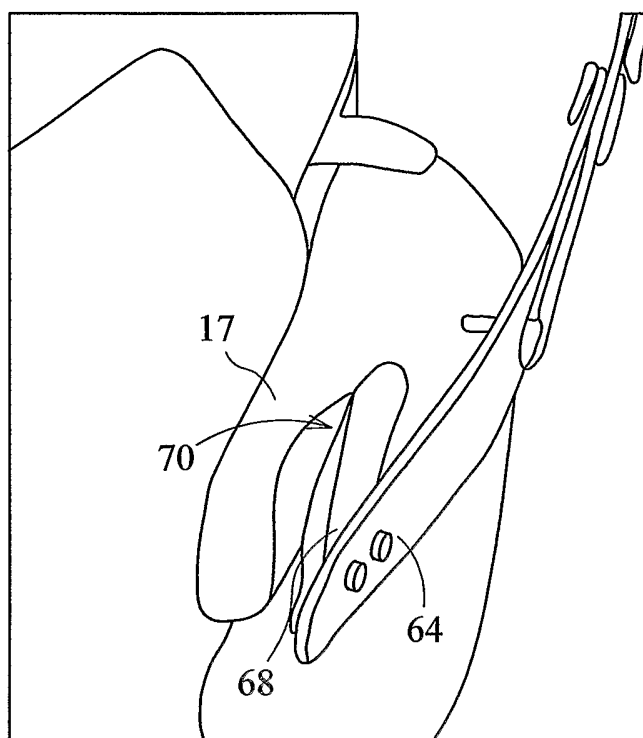


Fig. 11

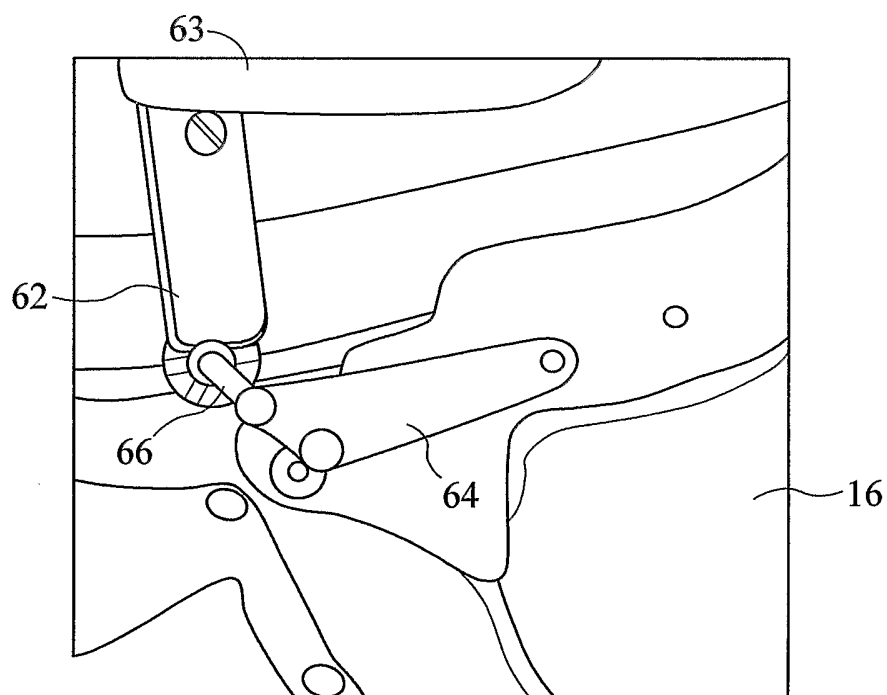


Fig. 12