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(54) Title: FLOW CONTROLLING DEVICE FOR A DISCHARGE SYSTEM SUCH AS A DRAINAGE SYSTEM (57) Abstract The flow controlling device comprises a vortex chamber (1) with an inlet (2) and an outlet (3), which vortex chamber (1) is essentially symmetrical with respect to a median plane perpendicular to the vortex axis (A), and in which the direction of both the inlet (1) and the outlet (3) is parallel with this plane and in which the vortex chamber with inlet and outlet is asymmetric with respect to a plane parallel with the inlet direction and perpendicular to said median plane.		

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⁺ Any designation of "SU" has effect in the Russian Federation. It is not yet known whether any such designation has effect in other States of the former Soviet Union.

FLOW CONTROLLING DEVICE FOR A DISCHARGE SYSTEM SUCH AS A DRAINAGE SYSTEM

The present invention relates to a flow controlling device for a discharge system, such as a drainage system, and comprises a vortex chamber with an inlet and an outlet.

Such flow controlling devices are known from the accepted DK specification no. 135,904, accepted SE specification no. 457,121, published GB specification no. 2,141,561 and US Patents Nos. 4,206,783 and 4,679,595. From these publications it is known to brake the flow of a liquid by leading it tangentially into a housing with an essentially circular cross section and which forms a vortex chamber. Common for these devices are that it is a prerequisite for the formation of vortices and consequently for the establishing of the braking or controlling effect that the inlet flow into the vortex chamber takes place essentially perpendicular to the outlet flow dependent on the construction of the vortex chamber.

Within the field of controlling the flow of liquids and in particular within the environment sector there is an increasing need for not only a possibility to change the capacity by adjusting a controlling device but to an even higher degree a need for a possibility to control even smaller liquid flows than usual by means of a controlling device with a favourable characteristic and an acceptable cross section of the flow, clogging on account of solid or viscous impurities in the liquid being thus avoided.

The object of the invention is thus to provide a flow controlling device, which in comparison with the known controlling devices has a bigger braking effect in relation to the cross section of the flow.

Furthermore, it is an object of the invention to provide a flow controlling device, which makes it possible for the inlet and the outlet to have essentially the same direction or to be placed in series.

To meet these objects the flow controlling device

differs from the known ones in that the vortex chamber is essentially symmetrical with respect to a median plane perpendicular to the vortex axis (A), that the flow direction of both the inlet and the outlet is parallel with this plane and that the vortex chamber with inlet and outlet is asymmetric with respect to a plane parallel with the inlet direction and perpendicular to said median plane. Thereby a very simple controlling device is attained, the inlet and outlet of which may have the same direction or may form an angle with one another.

According to an embodiment of the invention a second, bigger vortex chamber with a peripheral inlet and a central outlet, axial in relation to a vortex in this chamber, is at its inlet connected to the outlet of the first vortex chamber, and the vortex axis (A) of the first vortex chamber is essentially perpendicular to the tangent of the second vortex chamber at its inlet. Thereby it is achieved that the jet of liquid running into the first vortex chamber, on account of a vortex created due to the asymmetry in this chamber, will be contracted and accelerate and flow diagonally out through the outlet of this first vortex chamber. The jet thus flows essentially tangentially into the second vortex chamber at great velocity and with a very small cross section in relation to the inlet opening, this second chamber getting thereby a high braking effect in relation to the cross section of the flow passage.

According to a further embodiment of the invention the first vortex chamber is an essentially disc-shaped hollow space, the inlet and outlet of which are essentially positioned on a common axis, and in which in the inlet at one side of a plane through the inlet and the outlet and perpendicular to the plane of the disc a protrusion is provided. By this embodiment it is achieved that a strong flow of liquid in the inlet to the first vortex chamber is influenced by a considerable deflection power, which is essentially enhanced by a vortex created behind the protrusion and which forces the flow of liquid towards the periphery of the chamber opposite to the protrusion and the

vortex, the flow being contracted and accelerated. A small flow will only be subjected to a small deflection power. Several, first vortex chambers of this construction may be placed in series for successive creation of bigger vortices.

5 According to another embodiment the first vortex chamber is an essentially disc-shaped hollow space, and the inlet of this vortex chamber is essentially tangential.

 The first vortex chamber may have an inner and an outer peripheral wall, the inner peripheral wall being
10 adapted to be displaced in such a way along the outer peripheral wall that the size of the opening of the inlet and/or the outlet can be changed. Thereby it is made possible to change the characteristic of the controlling device.

15 In a another embodiment the inlet of the first vortex chamber comprises a stub, which is adapted to extend into a hollow space, from which liquid during operation flows into the flow controlling device. Thereby a contraction of the in-flowing jet of liquid is achieved already at the inlet
20 and consequently a stronger effect.

 According to a further embodiment of the invention a slide valve is provided in the flow path between the first and the second vortex chamber, said slide valve being activated by a spring towards an open position and towards a
25 closed position by a member, which is in turn activated by a displaceable wall in a chamber, which is flow-connected with the second vortex chamber close to its periphery. There a throttling is attained between the first and the second vortex chamber depending on the biggest pressure in the
30 second vortex chamber. In case of clogging of the slide valve, the pressure at the periphery of the second vortex chamber will decrease, the slide valve will open and the clogging be let through the controlling device.

 According to a further embodiment of the invention,
35 in which the second vortex chamber is essentially circular and disc-shaped and positioned in such a way that the disc-shape is horizontal, a circular disc is provided on the innerside of the upper side wall of the second vortex

chamber, which disc with a small interspace follows said side wall and at its centre is suspended for horizontal rotation and by means of a spring activated upwards to brake against said rotation. Thereby it is achieved that above the
5 disc an air space is enclosed, when the second vortex chamber is full, and that the pressure in this airspace is increased, when the pressure in the liquid at the periphery of the vortex chamber is increased, the disc being forced downwards against the spring in such a way,
10 that the disc is allowed to rotate when the controlling device is heavily loaded, which reduced the resistance against rotation of the liquid in the second vortex chamber, the braking effect of this chamber on the flow of liquid being improved at increased pressure.

15 The invention will be described in detail in the following by means of embodiments with reference to the accompanying drawing, in which:

Fig. 1 shows a flow controlling device according to the invention comprising a first vortex chamber,
20 fig. 2 a sectional view along the line II-II of fig. 1,

fig. 3 a second embodiment, which as the embodiment according to figs. 1 and 2 comprises a first vortex chamber,
fig. 4 a sectional view along the line IV-IV of fig.
25 3,

fig. 5 a third embodiment of a flow controlling device according to the invention comprising a first vortex chamber and a conical, second vortex chamber seen from the inlet end,

30 fig. 6 the flow controlling device according to fig. 5 seen from above,

fig. 7 a fourth embodiment of a flow controlling device seen from the side,

fig. 8. a horizontal, sectional view of the flow
35 controlling device according to fig. 7 seen from above,

fig. 9 a sectional view along the line IX-IX according to fig. 8,

fig. 10 a vertical, sectional view of another

embodiment of the flow controlling device seen from the side,

fig. 11 a further flow controlling device according to the invention seen from the front in relation to the inlet opening,

fig. 12 a sectional view along the line XII-XII according to fig. 11, and

fig. 13 a horizontal, sectional view of another embodiment of the invention seen from above.

The first embodiment of the invention shown in figs. 1 and 2 comprises a single first vortex chamber 1 with an inlet 2 and an outlet 3. As will be seen in the drawing the flow path from the inlet 2 to the outlet 3 is S-shaped, said path being essentially followed by a liquid with small currents. In case of bigger currents a vortex with an axis A will, however, be formed behind an edge 4 at the inlet 2. This vortex will increase with increasing flow and thereby create an increasing resistance towards said flow, as the flow of liquid entering in order to pass the vortex have to be contracted against a side wall 5 and at the same time accelerated, energy being thus consumed. The contracted jet of liquid then follows the wall 5 through the curvature 6, after which it is deflected by the other side wall 7 towards the outlet 3, a considerable backwards pressure being created at the outer side of the jet of liquid. These factors increase the resistance in the flow controlling device. As will be seen from the drawing the inlet and the outlet are positioned in the same direction but are displaced in relation to one another. This displacement results in the embodiment shown in a difference of height between the inlet and the outlet. This difference of height may be changed by turning the flow controlling device around the axis of the inlet. Thereby the characteristic of the flow controlling device is changed. This characteristic may be further adjusted, if the side wall 5 at the outlet 3 comprises a wedge 8, which can be displaced upwards and downwards as seen in fig. 2 in order to adjust the size of the outlet opening.

The flow controlling device according to figs. 1 and 2 has a circular inlet 2 and is, as indicated in fig. 2, adapted to be connected with a pipe 9. In figs. 3 and 4 another embodiment of the flow controlling device is shown, said embodiment comprising a single first vortex chamber 1 and being essentially similar to the embodiment shown in figs. 1 and 2. This second embodiment is, however, adapted at its inlet 2 to be connected with a well as indicated in fig. 4. The inlet is in this case provided with an edge 10 extending into the well. As shown in fig. 4 the flow controlling device will drain off water from the well, if the liquid level raises above the level of the edge 4. In case of a considerable increase in the level of the liquid in the well up over the edge 10, a considerable contraction of the inlet jet will result as indicated in the figure, because liquid will flow from all sides and in particular from below, where there is no protrusion towards the flow path, which makes the flow controlling device more effective.

The third embodiment shown in figs. 5 and 6 of the flow controlling device comprises a first vortex chamber 101 of disc-shape and a second vortex chamber 110 with the shape of a right cone. The first vortex chamber 101 has an inlet 102 and an outlet 103, which is connected to the inlet of the second vortex chamber 110. This vortex chamber has an outlet 111 at the vertex of the cone. In the first vortex chamber 101 a side wall 105 and an edge 104 is provided in the vortex chamber at the side of the inlet 102, which is opposite to the side wall 105.

Like in the preceding embodiments a small flow of liquid will flow essentially straight and unimpededly through the flow controlling device in an S-shaped path from the inlet 102 to the outlet 111. By increasing flow of liquid a vortex will form around an axis A in the first vortex chamber behind the edge 104. This vortex will force the inlet jet of liquid against the side wall 105, this jet being then contracted and accelerated like in the first embodiment. From the vortex chamber 101 the flow of liquid

is exposed to an opposite turning in relation to the deflection after the inlet 102 and is then straightened out through the outlet 103, a further contraction and acceleration of the flow of liquid resulting. The result of the acceleration and the contraction and of the flow of liquid being conducted around along the side wall 105 is that the jet of liquid, flowing through the outlet 103 from the first vortex chamber and into the second vortex chamber, will flow at great velocity with an essentially tangential component in relation to the second vortex chamber. This creates a vortex in the second vortex chamber, which will then function in the same way as if it had a proper tangential inlet like the ones commonly used.

The fourth embodiment of the flow controlling device shown in figs. 7-9 has, like in the third embodiment, a disc-shaped first vortex chamber 201 with an inlet 202 and an outlet 203. The succeeding, second vortex chamber 210 is in this case circular and disc-shaped with an outlet 211 at the centre of the disc-shape. Like in the preceding embodiment a vortex will arise around an axis A behind an edge 204 in the inlet of the first vortex chamber 201, said vortex forcing a big, in-flowing amount of liquid to flow around in the vortex chamber 210, from where a contracted, strongly accelerated flow of liquid moves tangentially into the second vortex chamber 210, whereby a strong vortex is created in this chamber. This results in big centrifugal forces in the second vortex chamber 210, which brake the flow of liquid.

This embodiment further comprises, as will be seen in figs. 7 and 8, a throttling in the shape of an automatic mechanism for controlling the size of the opening of the outlet 203 of the first vortex chamber, i.e. the inlet to the second vortex chamber 210. The mechanism comprises a displaceable plate 212, which in the plane of fig. 7 is displaceable in its longitudinal direction. This plate 212 is connected with rod 213, which is in turn connected with a resilient membrane 214. Between the two vortex chambers 201 and 210 two chambers 215 and 216, respectively, are

provided. These two chambers are divided by means of a rigid wall 217, in which the membrane 214 is inserted in an opening. The chamber 215 is flow-connected with the surroundings in such a way that in this chamber there will
5 be atmospheric pressure, while the chamber 216 is flow-connected to the second vortex chamber 210 at its periphery at a place marked 218. There will thus in the chamber 216 be the same pressure as at the periphery of the second vortex chamber 210, i.e. at the place in the vortex chamber, where
10 the pressure is highest. The rod 213 and consequently the plate 212 is by means of a spring 219, which rests against a supporting wall 220, activated in order to open the outlet 203. In fig. 9, and with full-drawn line in fig. 8, the inlet 203 is shown fully opened with the plate 212, the rod
15 213 and the membrane 214 in corresponding positions. In case of a big flow of liquid and a high pressure in the inlet 202, a big pressure at the periphery of the second vortex chamber 210 will arise and subsequently a considerable braking effect will be attained. The big pressure at the
20 periphery of the second vortex chamber will in the chamber 216 influence the membrane 214, whereby the membrane, the rod 213 and the plate 212 will be pressed forwards against the force of the spring 219. Thereby the opening of the outlet 203 will become smaller, which results in an
25 increased braking effect of the controlling device as a whole. In fig. 18 the plate 212 and the membrane 214 are shown with dot-and-dash line in their most protruding position, i.e. the opening of the outlet 203 is minimal.

The problem with such throttlings is usually that
30 they clog easily on account of solid or viscous impurities in the flow of liquid. However, such a clogging will cause a decrease of the pressure at the periphery of the second vortex chamber 210, while the chamber is being emptied. This results in a decrease of the force, with which the plate 212
35 is advanced, for which reason the spring 219 will draw the plate back and let impurities pass. The pressure at the periphery of the second vortex chamber 210 will then increase again and the plate 212 will be advanced once more.

In fig. 10 an embodiment with a circular disc 312 is shown, said disc following with a small interspace the inner surface of the second vortex chamber. The disc 312 is at its centre suspended in a bearing 313, through which the disc
5 may be influenced in an upwards direction by means of a spring. Furthermore, a friction disc 314, which brakes the disc 312, is placed at the centre of the disc 312 between the disc and the inner surface of the second vortex chamber. When the second vortex chamber 310 during operation gets
10 filled up, the liquid in the chamber will close the slot between the disc 312 and the inner surface of the vortex chamber 310 at the periphery of the disc 312, a closed air pocket being created at the upper surface of the disc 312. The pressure in this air pocket will then be the same as the
15 pressure in the liquid at the periphery of the disc 312. When the pressure at the inlet 304 to the first vortex chamber 301 is increased, the vortex in this chamber gets bigger, the jet of the in-flowing liquid is contracted and accelerated to a higher degree before running tangentially
20 into the second vortex chamber 310, which increases the rotation of the liquid in this vortex chamber. This causes an increase of the pressure at the periphery of the second vortex chamber 310 on account of the centrifugal forces, the pressure below the disc 312 at its centre decreasing
25 simultaneously to the pressure at the outlet 311. This brings about a pressure difference at the centre of the disc 312, which pressure difference forces the disc 312 downwards against the force of the spring in the bearing 313. Thereby the disc 312 is released from the friction disc, and the
30 disc 312 can now follow, instead of braking, the rotation of the liquid in the second vortex chamber 310. Thereby the braking effect of the flow controlling device is improved at heavy loads.

While the embodiment shown in figs. 5 and 6 is suited
35 for being built in either at the inlet or the outlet of a pipe system, and the embodiments shown in figs. 7-10 are adapted for being mounted at the outlet of a pipe mouth in a well, the embodiment shown in figs. 11 and 12 is like

the embodiment shown in figs. 3 and 4 adapted for being mounted in the drain from a structure, the former possibly connected to a pipe system.

The embodiment shown in figs. 11 and 12 thus
5 comprises an essentially circular, disc-shaped, first vortex chamber 401 with a tangential inlet 402 and an disc-shaped second vortex chamber 410 with a central outlet 411. In the first vortex chamber 401 inner, peripheral wall parts 405, 406 are positioned on a circular plate 407, which can be
10 turned by means of a handle 408. Thereby the inner peripheral walls 405, 406 can be displaced, and the openings of the inlet 402 and the outlet 403 of the first vortex chamber 401 can be regulated. Due to the fact that this flow controlling device normally has its outlet 411 above the
15 level of the inlet 402, it will be immersed and consequently extend into the liquid to be conveyed and perhaps braked by means of the controlling device. This immersed state results, as explained in connection with fig. 4, in a contraction of the in-flowing liquid in the inlet 402, the
20 effect of the controlling device being enhanced.

In the embodiment shown in fig. 13 two first vortex chambers 501a and 501b are placed one after the other. A protrusion 504 in the inlet of the first of these two chambers 501a gives a flow pattern as shown with arrows in
25 fig. 15, with a vortex around an axis A in the vortex chamber 501a and a vortex around an axis B in the vortex chamber 501b.

By this embodiment a flow controlling device is obtained, in which a small flow will flow unimpededly from
30 the inlet 502 to the outlet 511 of a second vortex chamber 510. Due to the protrusion 504 a vortex will in case of stronger currents arise with the axis A in one 501a of the two first vortex chambers, whereby in the outlet 503 from the first vortex chambers a sufficiently contracted and
35 accelerated jet will form with a sufficiently big component in the tangential direction of the second vortex chamber 510 for attaining the desired braking effect in this second vortex chamber.

C L A I M S

5 1. A flow controlling device for a discharge system, such as a drainage system, comprising a vortex chamber (1, 101, 201, 301, 401, 501) with an inlet (2, 102, 202, 302, 402, 502) and an outlet (3, 103, 203, 303, 403, 503),
c h a r a c t e r i z e d in that the vortex chamber (1,
10 101, 201, 301, 401, 501) is essentially symmetrical with respect to a median plane perpendicular to the vortex axis (A), that the direction of both the inlet (1, 101, 201, 301, 401, 501) and the outlet (3, 103, 203, 303, 403, 503) is parallel with this plane and that the vortex chamber with
15 inlet and outlet is asymmetric with respect to a plane parallel with the inlet direction and perpendicular to said median plane.

2. A flow controlling device according to claim 1, c h a r a c t e r i z e d in that a second, bigger vortex
20 chamber (110, 210, 310, 410, 510) with a peripheral inlet and a central outlet, axial in relation to a vortex in this chamber, at its inlet is connected to the outlet (103, 203, 303, 403, 503) of the first vortex chamber (101, 201, 301, 401, 501b), and that the vortex axis (A) of the first vortex
25 chamber (101, 201, 301, 401, 501) is essentially perpendicular to the tangent of the second vortex chamber (110, 210, 310, 410, 510) at the inlet.

3. A flow controlling device according to claim 2, c h a r a c t e r i z e d in that the first vortex chamber
30 (101, 201, 401) is an essentially disc-shaped hollow space, and that the inlet (102, 202, 402) of this vortex chamber is essentially tangential.

4. A flow controlling device according to claim 3, c h a r a c t e r i z e d in that the disc-shaped first
35 vortex chamber (401) has an inner (405, 406) and an outer peripheral wal, and that the inner peripheral wall (405, 406) is adapted to be displaced i such a way along the outer peripheral wall that the size of the opening of the inlet

(402) and/or the outlet (403) is changed.

5. A flow controlling device according to claim 2, characterized in that the first vortex chamber (501a) is essentially disc-shaped, that its inlet (502) and its outlet (503) are positioned essentially on a common axis, and that in the inlet at one side of a plane through the inlet and the outlet and perpendicular to the plane of the disc a protrusion (504) is provided.

6. A flow controlling device according to claim 5, characterized in that several, first vortex chambers (501a, 501b) are mounted in series with parallel vortex axes (A, B).

7. A flow controlling device according to claims 1-6, characterized in that the inlet of the first vortex chamber (1, 401) comprises a connecting piece adapted to extend into a hollow space, from which liquid during operation flows into the flow controlling device.

8. A flow controlling device according to claims 2-7, characterized in that in the flow path between the first (201) and the second vortex chamber (210) a slide valve (212) is provided, said slide valve being activated by a spring (219) towards an open position and towards a closed position by a member (213), which is in turn activated by a displaceable wall (214) in a chamber (216), which is flow-connected with the second vortex chamber (210) close to its periphery.

9. A flow controlling device according to claims 2-8, in which the second vortex chamber (310) is essentially circular and disc-shaped and positioned in such a way that the disc-shape is horizontal, characterized in that on the innerside of the upper side wall of the second vortex chamber (310) a circular disc (312) is provided, which disc with a small interspace follows said side wall and at its centre is suspended for horizontal rotation and by means of a spring (313) activated upwards to brake (314) against said rotation.

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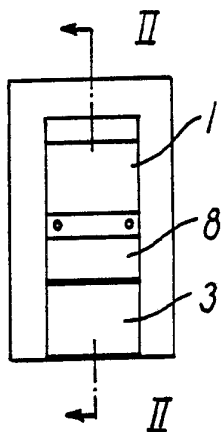


FIG. 1

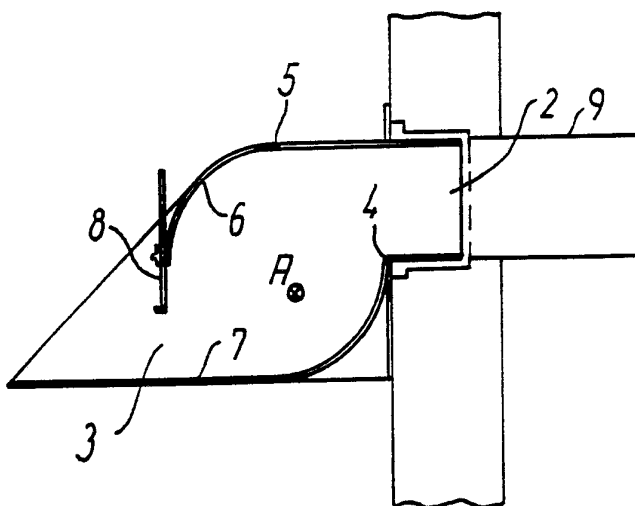


FIG. 2

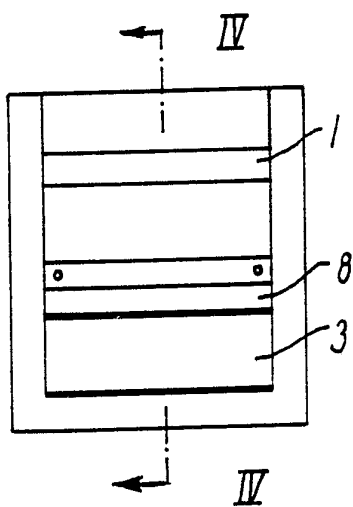


FIG. 3

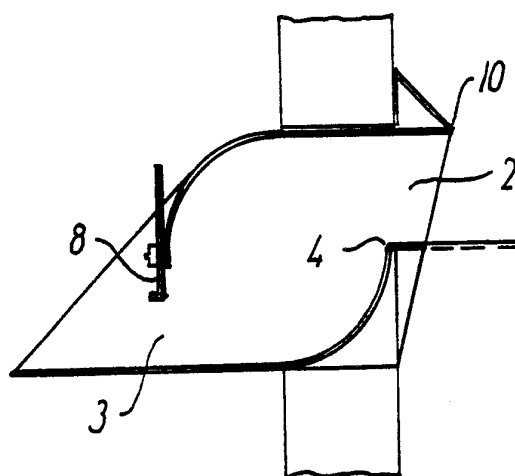


FIG. 4

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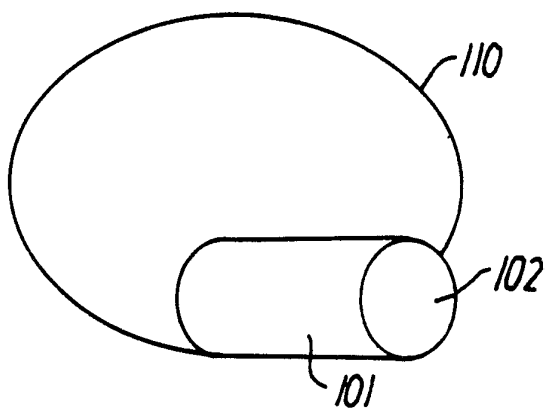


FIG. 5

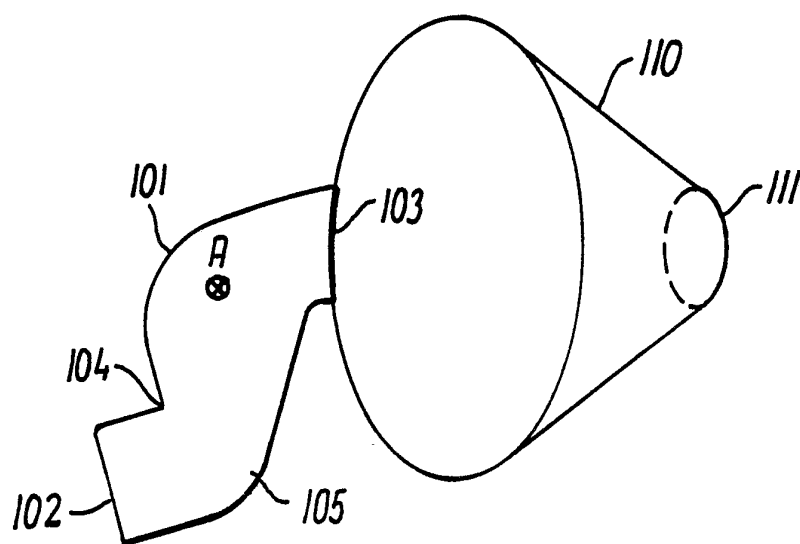


FIG. 6

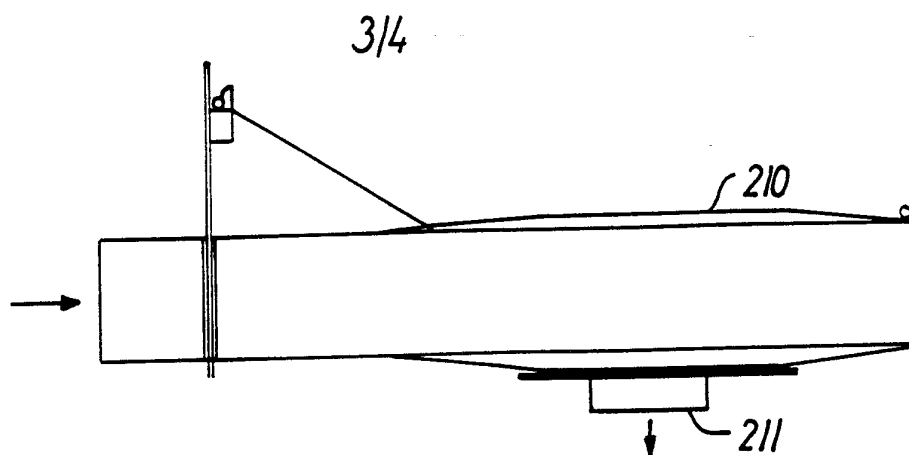


FIG. 7

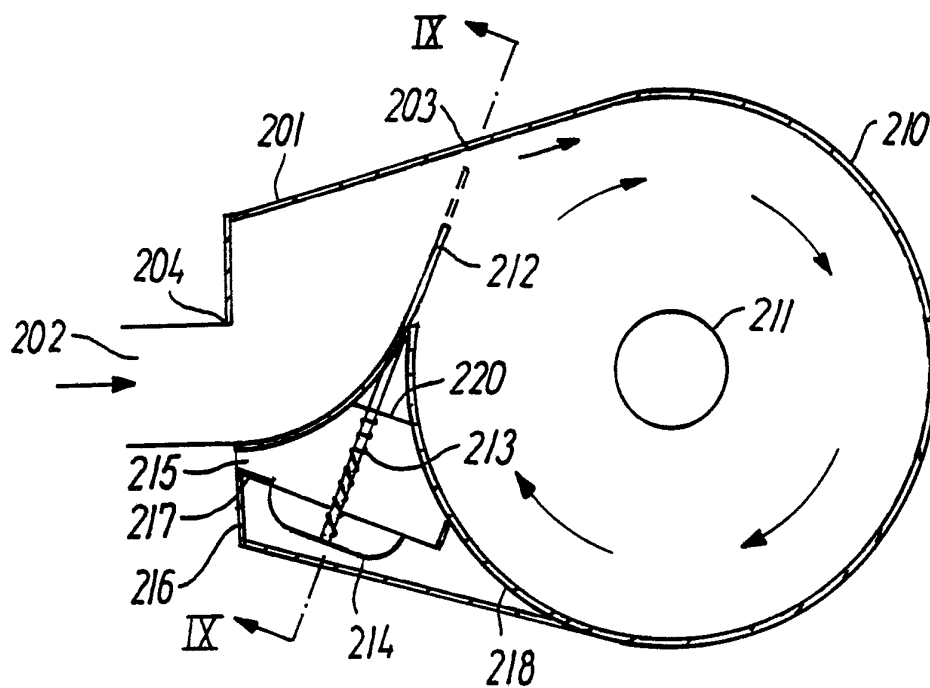


FIG. 8

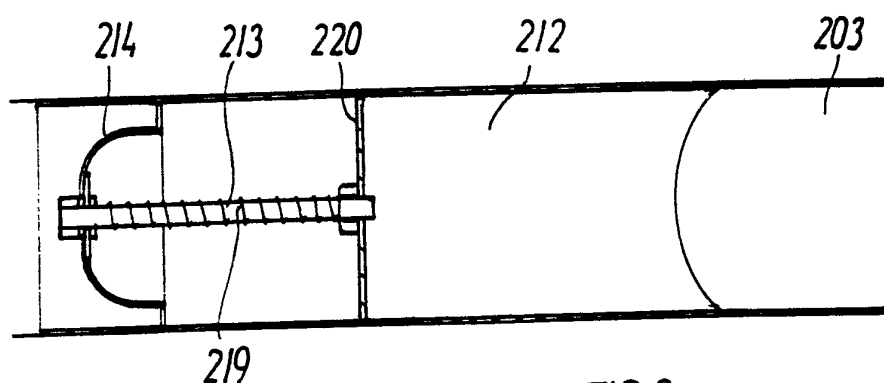
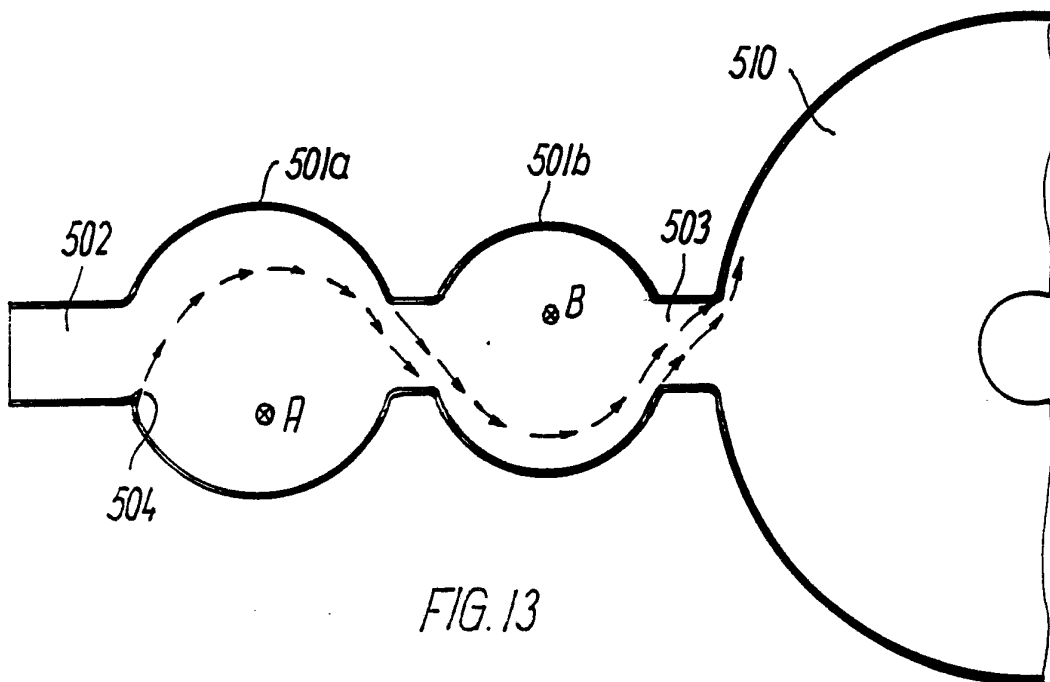
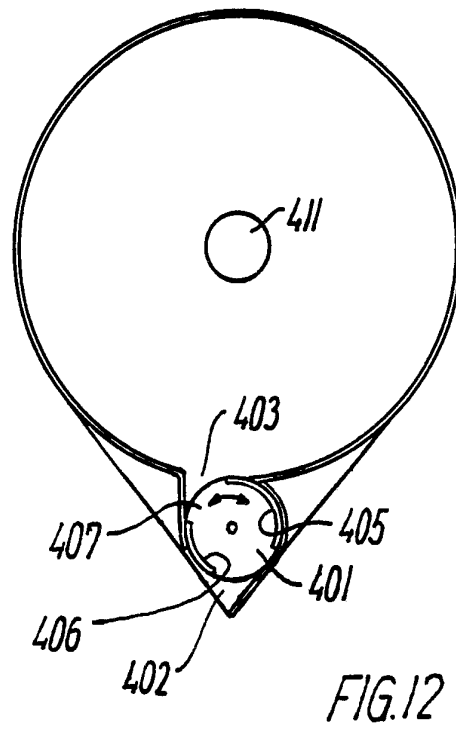
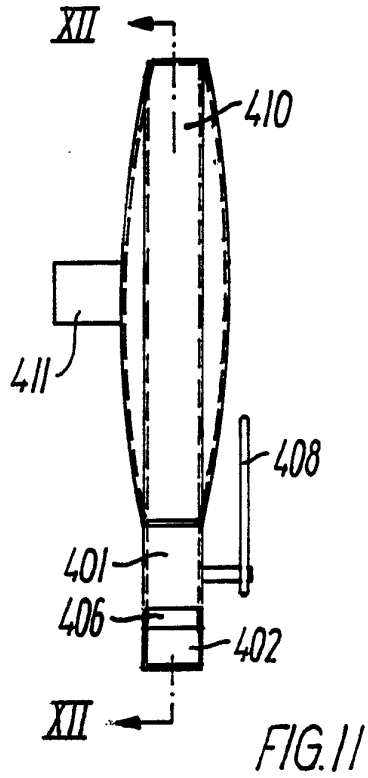
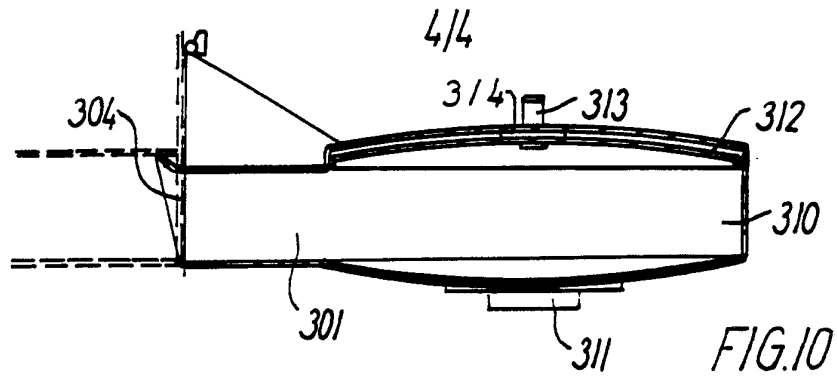


FIG. 9



INTERNATIONAL SEARCH REPORT

International Application No PCT/DK 91/00261

I. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate all) ⁶ According to International Patent Classification (IPC) or to both National Classification and IPC IPC5: G 05 D 7/00, F 15 D 1/00, F 15 C 1/16, E 03 F 7/00																				
II. FIELDS SEARCHED Minimum Documentation Searched⁷ <table style="width: 100%; border-collapse: collapse;"> <tr> <th style="width: 20%; border: 1px solid black; text-align: left;">Classification System</th> <th style="border: 1px solid black; text-align: left;">Classification Symbols</th> </tr> <tr> <td style="border: 1px solid black; padding: 5px;">IPC5</td> <td style="border: 1px solid black; padding: 5px;">G 05 D, F 15 C, D, E 03 F</td> </tr> </table> Documentation Searched other than Minimum Documentation to the extent that such Documents are Included in Fields Searched⁸ SE,DK,FI,NO classes as above			Classification System	Classification Symbols	IPC5	G 05 D, F 15 C, D, E 03 F														
Classification System	Classification Symbols																			
IPC5	G 05 D, F 15 C, D, E 03 F																			
III. DOCUMENTS CONSIDERED TO BE RELEVANT⁹ <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 10%; border: 1px solid black;">Category *</th> <th style="width: 60%; border: 1px solid black;">Citation of Document,¹¹ with indication, where appropriate, of the relevant passages¹²</th> <th style="width: 30%; border: 1px solid black;">Relevant to Claim No.¹³</th> </tr> </thead> <tbody> <tr> <td style="border: 1px solid black; text-align: center; vertical-align: top;">X</td> <td style="border: 1px solid black; vertical-align: top;">US, A, 3461897 (C.C.K.KWORK) 19 August 1969, see column 4, line 25 - line 30; claims 1,2</td> <td style="border: 1px solid black; text-align: center; vertical-align: top;">1</td> </tr> <tr> <td style="border: 1px solid black; text-align: center; vertical-align: top;">Y</td> <td style="border: 1px solid black; text-align: center; vertical-align: top;">--</td> <td style="border: 1px solid black; text-align: center; vertical-align: top;">2-8</td> </tr> <tr> <td style="border: 1px solid black; text-align: center; vertical-align: top;">X</td> <td style="border: 1px solid black; vertical-align: top;">FI, B, 41141 (H.A. TROESCH) 30 April 1969, see figures 1,2</td> <td style="border: 1px solid black; text-align: center; vertical-align: top;">1</td> </tr> <tr> <td style="border: 1px solid black; text-align: center; vertical-align: top;">X</td> <td style="border: 1px solid black; vertical-align: top;">US, A, 3207168 (R.W. WARREN) 21 September 1965, see figures 1,2</td> <td style="border: 1px solid black; text-align: center; vertical-align: top;">1</td> </tr> <tr> <td style="border: 1px solid black; text-align: center; vertical-align: top;">X</td> <td style="border: 1px solid black; vertical-align: top;">FR, A, 2583118 (SOIETE NOUVELLE IRRIFRANCE SA) 12 December 1986, see figures 1-10</td> <td style="border: 1px solid black; text-align: center; vertical-align: top;">1</td> </tr> </tbody> </table>			Category *	Citation of Document, ¹¹ with indication, where appropriate, of the relevant passages ¹²	Relevant to Claim No. ¹³	X	US, A, 3461897 (C.C.K.KWORK) 19 August 1969, see column 4, line 25 - line 30; claims 1,2	1	Y	--	2-8	X	FI, B, 41141 (H.A. TROESCH) 30 April 1969, see figures 1,2	1	X	US, A, 3207168 (R.W. WARREN) 21 September 1965, see figures 1,2	1	X	FR, A, 2583118 (SOIETE NOUVELLE IRRIFRANCE SA) 12 December 1986, see figures 1-10	1
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* Special categories of cited documents:¹⁰ "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance, the claimed invention cannot be considered novel or cannot be considered to involve an inventive step "Y" document of particular relevance, the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "&" document member of the same patent family																				
IV. CERTIFICATION <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%; border: 1px solid black; padding: 5px;"> Date of the Actual Completion of the International Search 16th December 1991 </td> <td style="width: 50%; border: 1px solid black; padding: 5px;"> Date of Mailing of this International Search Report 1991 -12- 18 </td> </tr> <tr> <td style="border: 1px solid black; padding: 5px;"> International Searching Authority SWEDISH PATENT OFFICE </td> <td style="border: 1px solid black; padding: 5px;"> Signature of Authorized Officer HARRIET EKDAHL </td> </tr> </table>			Date of the Actual Completion of the International Search 16th December 1991	Date of Mailing of this International Search Report 1991 -12- 18	International Searching Authority SWEDISH PATENT OFFICE	Signature of Authorized Officer HARRIET EKDAHL														
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III. DOCUMENTS CONSIDERED TO BE RELEVANT (CONTINUED FROM THE SECOND SHEET)		
Category *	Citation of Document, with indication, where appropriate, of the relevant passages	Relevant to Claim No
X	Derwent's abstract, No. 89-136 782/18, SU 1 434 143, publ. week 8918 A.A. AZIMOV --	1
X	Patent Abstracts of Japan, Vol 5, No 43, M 60, abstract of JP 55-166512, publ 1980-12-25 --	1
Y	WO, A, 8707048 (J.J. MOSBAEK) 19 November 1987, see figures 2,9 --	2,3,5,6
Y	WO, A, 8908750 (J. MOSBAEK JOHANNESSEN) 21 September 1989, see abstract; figure 30 --	7
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A	US, A, 4889166 (D. LAKATOS) 29 December 1989, see column 1, line 26 - line 44 --	1-9
A	DK, A, 7905120 (MEICO APS) 25 August 1981, see page 5, line 23 - line 31 --	1-9
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**ANNEX TO THE INTERNATIONAL SEARCH REPORT
ON INTERNATIONAL PATENT APPLICATION NO.PCT/DK 91/00261**

This annex lists the patent family members relating to the patent documents cited in the above-mentioned international search report.
The members are as contained in the Swedish Patent Office EDP file on **31/10/91**
The Swedish Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US-A- 3461897	69-08-19	NONE	
FI-B- 41141	69-04-30	NONE	
US-A- 3207168	65-09-21	NONE	
FR-A- 2583118	86-12-12	NONE	
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