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## (54) WHEEL AND TIRE CUTTER

(71) I, ROY EDWARD LABOUNTY, a citizen of the United States of America, of 1607 Eighth Avenue, Two Harbors, Minnesota 55616, United States of America, do hereby declare the invention, for which I pray that a Patent may be granted to me, and the method by which it is to be performed, to be particularly described in and by the following statement:—

This invention relates to tire removing apparatus.

Reprocessing of automobile bodies is important to the public interest because scrapped automobile bodies can supply a very substantial amount of steel which can be reused in the automobile and other steel industries. In addition, reprocessing is essential in order to prevent filling up the landscapes with the visual blight of steel scrap piles.

Because the profit potential for reprocessing of scrap steel is marginal, the automobile bodies and similar types of used materials must be very quickly and efficiently handled at the lowest possible cost.

The scrap iron industry has learned to crush automobile bodies and form them into compact bales, and to shred the automobile bodies into small pieces so that they may be more compactly stored and efficiently handled during the reprocessing procedures.

Automobile tires have continued to be a problem for the processing industry because the rubber material in the tires constitutes a significant contaminant in the processing steps for the scrap steel. Accordingly, the tires from scrapped automobile bodies must be removed and otherwise handled.

In the past, no highly efficient method or apparatus has been devised for removing the tires from the automobile wheels, and, as a result, the common practice has been to remove the wheels from the automobile body and to discard the steel wheels together with the rubber tires because the tires have proven to be rather difficult to remove from the wheels. An excessive amount of hand labor has been required in order to remove

the tires and, as a result, the scrap steel which is contained in the automobile wheels has been essentially lost.

As automobile bodies are collected and prepared for crushing, baling and shredding, the automobile bodies are often handled with a backhoe having an implement on the stick known as a grapple. The grapple has a pair of jaws to grasp and pick up the automobile bodies and place them in a crusher or conveyor, or other handling mechanisms. The grapple has a swingable upper jaw to grip and release such automobile bodies, and a lower jaw which is generally substantially stationary although it may be repositioned, according to the desires of the operator or the type of work being accomplished. The grapple, in most instances, will have heavy rigid tines which interleave with each other as the jaws are swung together so that objects of various large and small sizes can be picked up and efficiently handled.

The present invention provides apparatus for use in handling and reprocessing a wrecked automobile body, the apparatus comprising a backhoe grapple having a lower jaw provided with wheel and tire severing means including a shear for slicing through a tire on an automobile body, the shear including a pair of stationary cutting anvils on the back side of the lower jaw of the grapple, and a swinging shear blade mounted between such cutting anvils and swinging therealong with a shearing action.

Said cutting anvils can comprise rigid plates spaced and confronting each other and having spaced and parallel cutting edges lying adjacent each other, and the blade can have power operated means to produce the swinging.

The shear blade can have a lower end defining a piercing edge spaced from the pivot and extending toward the anvil plates to punch through a tire mounting wheel on an automobile body.

Each anvil plate can have a lower end defining a piercing edge spaced from the pivot and extending toward the shear blade

to punch through a tire mounting wheel pushed there-against by the shear blade.

The shear blade can have a working face defining shear edges, said shear edges having end portions extending obliquely to a radius from the pivot and defining a piercing edge extending toward the anvil plate to punch through a tire mounting wheel as a tire is cut.

The cutting edges of the anvil plates can have end portions spaced from the pivot and extending obliquely to a radius from the pivot and defining a piercing edge extending toward the shear blade to punch through a tire mounting wheel as a tire is cut.

The shear blade can have a working face defining shear edges, the cutting edges of said anvil plates and the shear edges of said shear blade both extending obliquely to a radius from the pivot and extending convergently of each other to define piercing edges on the anvil plates and shear blade extending toward each other to punch through a tire mounting wheel and cut a tire and rim flange.

The power operated means can include a hydraulic cylinder connected between the grapple jaw and the shear blade moving the shear blade about said pivot.

The apparatus can include a tire clamping lug on the shear blade and confronting one of the anvil plates to engage and clamp a tire thereto for pulling the tire off the wheel when cut.

The shear blade can have a working face defining shear edges, the cutting edges of the anvil plates and the shear edges of the blade both having end portions extending obliquely to a radius from the pivot and extending convergently of each other to define piercing edges extending toward each other to punch through and cut a tire mounting wheel and tire as the shear blade is swung toward said anvil plates, and a clamping lug on one side of the shear blade and spaced behind said working face in confronting relation with one of the anvil plates to cooperate with such plate in clamping the tire facilitating removal of the tire from the wheel after the tire is cut.

By way of example only, an illustrative embodiment of the invention will now be described with reference to the accompanying drawings, in which:

Figure 1 is an elevation of a backhoe provided with grapple apparatus embodying the invention.

Figure 2 is an enlarged perspective view of the apparatus.

Figure 3 is an enlarged detailed elevation view of the apparatus, and

Figure 4 is an enlarged detailed section view taken approximately at 4-4 in Figure 3.

One embodiment of the invention is illus-

trated in the drawings and described herein. The embodiment is a tire removing apparatus, is indicated in general by numeral 10, and is to be used in connection with a backhoe 11 having a swinghouse 12 which revolves under its own power about a vertical axis relative to the supporting track 13. A boom 14 is mounted on the swinghouse 12 for vertical swinging and the position thereof is controlled by a hydraulic cylinder 15. A stick 16 is pivotally mounted on the boom 14 for raising and lowering an implement indicated in general by numeral 17, and the stick is swung and controlled by a hydraulic cylinder 18.

The implement 17 comprises a grapple having a substantially stationary lower jaw 19 and a swingable upper jaw 20 the position of which is controlled by hydraulic cylinder 21.

It will be seen in Figure 2 that both the lower jaw 19 and the upper jaw 20 are formed with rigid tines which interleave with respect to each other as the jaws 19 and 20 are closed relative to each other so that objects of both large and small size may be gripped.

The lower jaw 19 is mounted upon the same pivot 22 which carries the upper jaw, and is affixed relative to the stick 16 by an adjustable brace or strut 23 which is of two-part telescoping construction, the two parts of which may be affixed in desired position relative to each other by a knockout pin 24.

The tire removing apparatus 10 includes a pair of stationary steel anvil plates 25 and 26 which are affixed as by welding 27a to the back and lower sides of the center tine 19a of the lower grapple jaw 19. The anvil plates 25 and 26 have working faces 25.1 and 26.1, and the plates 25 and 26 are spaced from each other to receive the shear blade 27 therebetween in close fitting relation. The anvil plates 25 and 26 have cutting edges 25.2 and 26.2 along the inner sides of the working faces. The lower ends of the cutting edges 25.2 and 26.2 extend obliquely of a radius from the pivot 28 to define piercing edges 25.3, 26.3. The lower edges or faces 29 of the anvil plates extend or lie sharply angularly with respect to the working faces so that the piercing edges 25.3, 26.3 have a substantial and distinct angular form.

The swingable shear blade 27 is mounted on the pivot 28 and lies between the two anvil plates 25 and 26 to swing therebetween. The corner portion 27.1 of the shear blade is secured to the rod 30.1 of a hydraulic cylinder 30 which is mounted on a pivot 31 itself mounted by mounting plates 32 which are affixed as by welding to the center tine 19a of the lower grapple jaw. As the hydraulic cylinder is actuated, the shear blade 27 swings about the pivot 28 in a

shearing action relative to the anvil plates 25, 26.

The shear blade 27 also has a working face 27.2 which has a somewhat angular shape, and defines shear edges 27.3 on both sides thereof. The working face 27.2 and the shear edges 27.3 are both obliquely oriented, adjacent the lower end of the shear blade 27, so as to extend obliquely of a radius from pivot 28 and define a piercing edge 27.4 which confronts and points toward the anvil plates.

The bottom face 27.5 of the shear blade is oriented in an acute angular relationship with respect to the lower portion of the face 27.2 so as to assure an acute angular relationship at the piercing edge 27.4.

The shear blade 27 also has a rigid clamping lug 33 affixed as by welding on one side thereof and in confronting relation with the working face 26.1 of the anvil plate 26. It will be seen that the lug 33 is spaced back from the front working face 27.2 of the shear blade to allow the lower portion of the blade to swing substantially between the anvil plates 25, 26 before the lug 33 converges into substantially abutting relation with respect to the plate 26.

It will be seen in Figure 3 that the lower ends of the shear edges 25.2, 26.2 and 27.3 of the anvil plates and shear blade respectively, are oriented in oblique relationship to each other and converge in a downward direction so that the piercing edges 26.3 and 27.4 are the first portions of the anvil plates and shear blade which approach each other.

In operation, it should be understood that wrecked automobile bodies are delivered to a processing plant by truck or rail car and are unloaded with substantial disorder into a large heap. The backhoe 11 is used to pick up individual automobile bodies and deliver them to the receiving station for crushing, baling or shredding. Tires are removed from the wheels as the wrecked automobile bodies are being handled in the yard as they are prepared for crushing, baling and shredding.

The cutting parts mounted on and secured to the back side of the lower jaw of the grapple perform a sequential punching and shearing action as the tire is cut away from the wheel. Initially the back side of the grapple jaw will be laid against the inner side of the automobile tire and the swingable jaw will initially punch through the steel wheel. The pair of stationary cutting anvils on the grapple jaw receive the swingable jaw therebetween so that a balanced shearing operation is effected as the swingable jaw is moved inwardly. The tire on the wheel is entirely cut through from the tread surface through the sidewalls and through the steel cables at the beads of the tire. In order to efficiently cut the sidewalls and beads of the tire, the cutting parts will cut through the rim flanges

of the wheel. A slice or strip of the tire and of the rim flanges will be cut free of the tire by the dual cutting operation.

At one side of the cut in the tire, the tire will be gripped by the cutter jaws so that the grapple and stick is swung away from the steel rim. Accordingly, the operator of the backhoe will utilize the grapple to turn the automobile body over so that the wheels extend upwardly and are accessible, and then in rapid succession will cut through each of the four tires and wheels of the wrecked automobile and swing the tires out of the way so that the body may then be advanced to the next stage of its crushing, baling and shredding in the reprocessing.

Quick and efficient removal of the tires from the wrecked automobile body is achieved with the body turned over onto its top side so that the tires T and wheels W are fully exposed in an upward direction, thereby allowing ready access to the wheels. The grapple 17 is used to accomplish the moving of the automobile body, and, of course, by manipulation of the stick and boom and swinghouse of the backhoe, the wrecked automobile body can be pushed around and deposited as desired.

Immediately upon releasing the wrecked automobile body, the stick 16 of the backhoe will be manipulated so that the back side of the lower jaw 19 will come to bear against the inside of one of the automobile wheels. At this time, the shear blade 27 will have been swung open by operation of hydraulic cylinder 30 so that the tire tread will be received in the space between the anvil plates 25, 26 and the shear blade 27, substantially as illustrated in Figure 2. The shear blade 27 is thereafter swung inwardly by operation of hydraulic cylinder 30, in such a manner that the piercing edge 27.4 is directed inwardly toward the wheel at a location radially inwardly from the steel rim flange. The piercing edges 25.3 and 26.3 will be at the opposite side of the wheel, and the lower oblique portions of the working faces 26.1, 25.1 and 27.2 of the anvil plates and shear blade will exert a cam-like action along the rim flange of the tire. The piercing edges 25.3, 26.3 and 27.4 of the anvil plates and shear blade will substantially simultaneously apply great pressure to opposite sides of the steel wheel, and will punch through the steel of the automobile wheel, and the slicing through the rim flange and tire will commence. It will be quite clear from the shape of the working faces of the anvil plates and shear blade that the rim flange and tire of the wheel cannot escape from the cutting action, and after substantial pressure is applied through operation of the hydraulic cylinder 30, the rim flange of the wheel and the entire tread and sidewall of the tire, including the steel cables at the

beads on the tire sidewalls, will entirely cut through. Because cutting is going on at both sides of the shear blade 27, a strip of tire will be actually cut out.

5 When the shearing action and cutting of the rim flange and tire has been completed, the tire is substantially loosened from the wheel, but the lug 33 will have swung against the tire sidewall and be pressing the tire  
10 firmly against the opposite anvil plate 26 so as to clamp the tire against the anvil plate. By raising the stick 16 and lower jaw 19, the tire T is pulled off the wheel in severed condition, and the tire may thereupon be  
15 dropped and the processing of the automobile body will continue with immediate removal of the remaining tires on the body. It will be understood that removing of each of the tires consumes less than a minute and  
20 the entire processing of the vehicle body can be completed very promptly.

It will be recognized that because the swinging shear blade 27 is working between  
25 two stationary anvil plates 25 and 26 which are extremely rigid, there is no tendency of the swinging shear blade 27 to swing to one side or the other, and, accordingly, the tire cutting and removing apparatus used in conjunction with this grapple will withstand the  
30 normal strains encountered in the operation for a substantial period of time without undue wear to the bearings, pivots and edges.

It will be noted that the oblique lower portions of the working faces of the anvil  
35 plates and shear blade act like hooks which attach themselves firmly to the wheel adjacent the rim flange at a time prior to the application of great pressure which eventually results in punching through the wheel.  
40 Because the working faces of the anvil plates and shear blade attach themselves to the wheel prior to the start of cutting, there is no tendency for the cutting apparatus to slip away from the wheel and tire, but as  
45 cutting continues, the working faces and edges of the anvil plates and shear blade attach themselves all the more firmly to the tire, rim and wheel face.

It will be seen that I have provided a new and improved tire removing apparatus  
50 for quickly severing the tire, wheel flange and wheel face from a wrecked automobile body and cause the tire to be gripped and pulled off and swung away from the body to allow  
55 processing to rapidly continue.

#### WHAT I CLAIM IS:—

1. Apparatus for use in handling and reprocessing a wrecked automobile body, the apparatus comprising a backhoe grapple  
60 having a lower jaw provided with wheel and tire-severing means including a shear, for slicing through a tire on an automobile body, the shear including a pair of stationary  
65 cutting anvils on the back side of the lower

jaw of the grapple, and a swinging shear blade mounted between such cutting anvils and swinging therealong with a shearing action.

2. Apparatus according to claim 1 in which said cutting anvils comprising rigid plates spaced from and confronting each other and having spaced and parallel cutting edges lying adjacent each other, and the blade has power operated means to produce  
70 the swinging. 75

3. Apparatus according to claim 2 wherein the shear blade has a lower end defining a piercing edge spaced from the pivot and extending toward the anvil plates  
80 to punch through a tire mounting wheel on an automobile body.

4. Apparatus according to claim 2 wherein each anvil plate has a lower end defining a piercing edge spaced from the pivot and extending toward the shear blade  
85 to punch through a tire mounting wheel pushed thereagainst by the shear blade.

5. Apparatus according to claim 2 wherein the shear blade has a working face defining shear edges, said shear edges having end portions extending obliquely to a radius from the pivot and defining a piercing edge  
90 extending toward the anvil plate to punch through a tire-mounting wheel as a tire is cut. 95

6. Apparatus according to claim 2 wherein the cutting edges of the anvil plates have end portions spaced from the pivot and extending obliquely to a radius from the  
100 pivot and defining a piercing edge extending toward the shear blade to punch through a tire mounting wheel as a tire is cut.

7. Apparatus according to claim 2 wherein the shear blade has a working face defining shear edges, the cutting edges of said anvil plates and the shear edges of said shear blade both extending obliquely to a radius from the pivot and extending  
105 convergently of each other to define piercing edges on the anvil plates and shear blade extending toward each other to punch through a tire mounting wheel and cut a tire and rim flange. 110

8. Apparatus according to claim 7 wherein the power operated means includes a hydraulic connected between the grapple jaw and the shear blade and moving the shear blade about said pivot. 115

9. Apparatus according to claim 1 including a tire clamping lug on the shear blade and confronting one of the anvil plates to engage and clamp a tire thereto for pulling the tire off the wheel when cut. 120

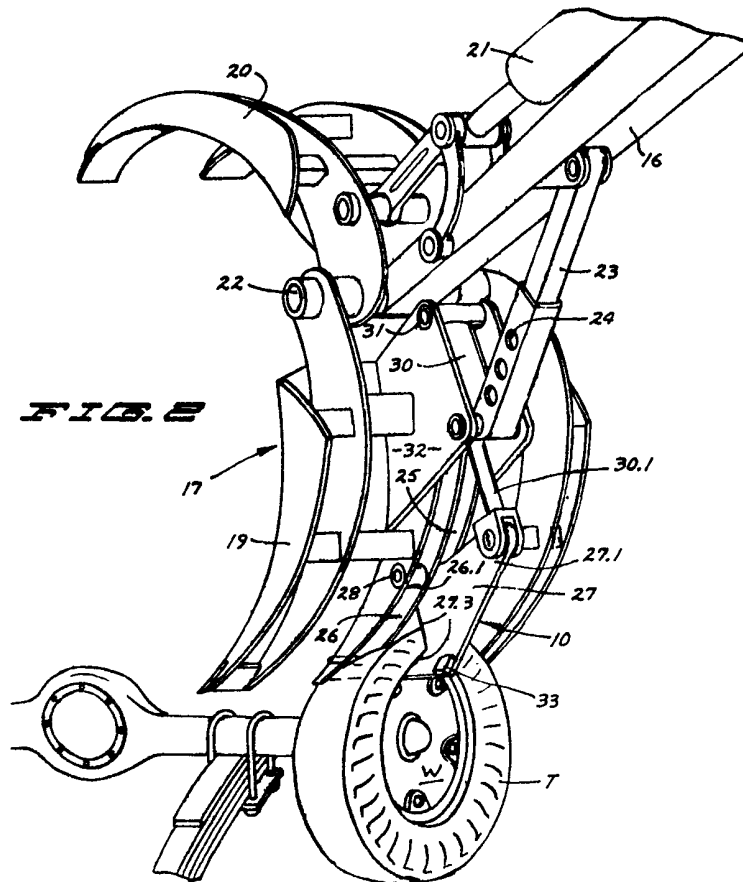
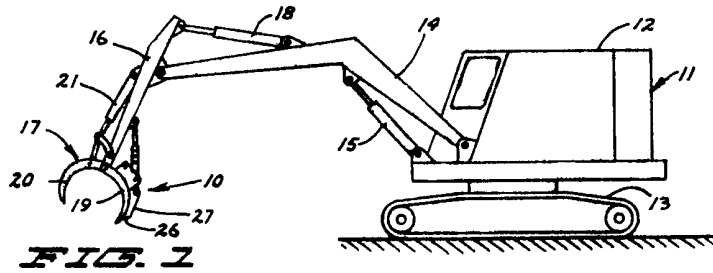
10. Apparatus according to claim 9 wherein the shear blade has a working face defining shear edges, the cutting edges of the anvil plates and the shear edges of the blade both having end portions extending obliquely to a radius from the pivot and extending  
130

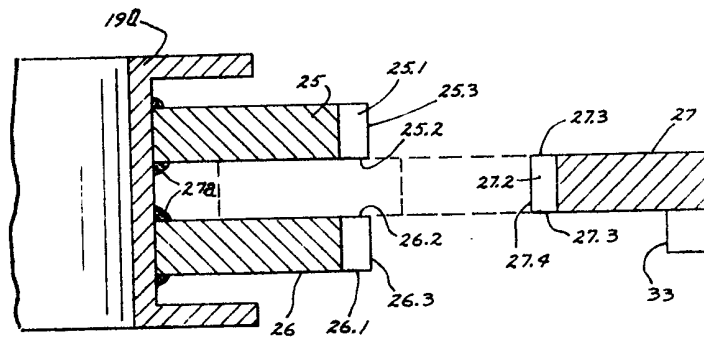
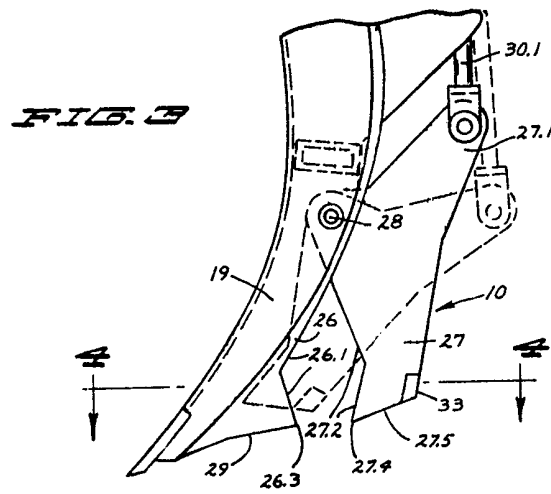
5 convergently of each other to define piercing  
edges extending toward each other to punch  
through and cut a tire mounting wheel and  
tire as the shear blade is swung toward said  
5 anvil plates, and a clamping lug on one side  
of the shear blade and spaced behind said  
working face in confronting relation with  
one of the anvil plates to cooperate with  
such plate in clamping the tire facilitating  
10 removal of the tire from the wheel after the  
tire is cut.

11. Apparatus for use in handling and  
reprocessing a wrecked automobile body,  
the apparatus being substantially as herein  
described with reference to and as illustrated 15  
by the accompanying drawings.

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**FIG. 4**