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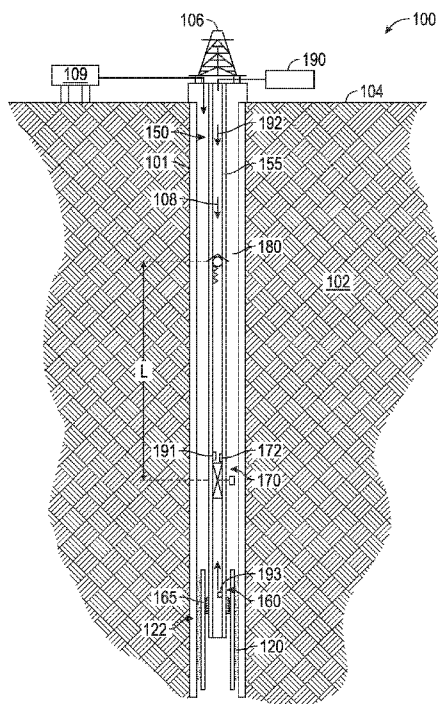


FIG. 1

(57) Abstract: In one aspect, an apparatus for inducing vibrations in an object in a wellbore is disclosed that in one embodiment includes a tubular conveyable in the wellbore and has at its bottom end an engagement tool that is configured to engage with or latch onto the object. A first flow control device, such as a cycling valve, in the tubular cycles (closes and opens) at a selected frequency or rate and generates at each closing a first upward pressure pulse in a fluid flowing through the tubular and a downward pressure pulse in the fluid, which induces a first force in the engagement tool and thus in the fish engaged with the engagement tool. A second flow control device, above the first flow control device in the tubular, closes in response to the first upward pressure pulse during each cycle and generates a second upward pressure pulse in the fluid flowing through the tubular and a second downward pressure pulse in the fluid and a corresponding second force in the object. The selected frequency may be set to match a resonant frequency of the tubular. The first flow control device may be cycled to close on or before arrival of the second downward pulse at the first flow control device to generate a resonance in the tubular.

APPARATUS AND METHOD FOR UTILIZING REFLECTED WAVES IN A FLUID TO INDUCE VIBRATIONS DOWNHOLE

CROSS REFERENCE TO RELATED APPLICATIONS

This application claims the benefit of U.S. Application No. 14/947078, filed on November 20, 2015, which is incorporated herein by reference in its entirety.

BACKGROUND

1. Field of the Disclosure

[0001] This disclosure relates generally to apparatus and methods utilizing reflected waves in a fluid to induce vibrations downhole.

2. Background of the Art

[0002] Wellbores are drilled in subsurface formations for the production of hydrocarbons (oil and gas). Modern wells can extend to great well depths, often more than 15,000 ft. A wellbore is typically lined with casing (a string of metal tubulars connected in series) along the length of the wellbore to prevent collapse of the formation (rocks) into the wellbore. A number of operations are performed in the cased or open hole to prepare the wellbore for the production of hydrocarbons. Sometimes a device or a portion of a tool conveyed in the wellbore becomes trapped or stuck in the wellbore. The trapped device is often referred to as a “fish”. A variety of dislodging or fishing tools have been utilized to dislodge the trapped objects. Such tools are conveyed into the wellbore by a tubular and attached to the fish to dislodge the fish. Experiments have demonstrated that relatively low forces at higher frequencies are a more effective approach in retrieving a fish than traditional methods such as over-pulling or jarring. These conventional methods, in pulling a sand-lodged fish, can cause the sand grains to interlock and thereby wedge the fish more firmly in the wellbore.

[0003] The disclosure herein provides apparatus and methods that can transmit high frequency energy pulses to the fish, regardless of the depth at which the fish is lodged.

SUMMARY

[0004] In one aspect, an apparatus for dislodging a trapped or stuck object (fish) in a wellbore is disclosed that in one embodiment includes a tubular conveyable in the wellbore and has at its bottom end an engagement tool that is configured to engage with or latch onto the fish. A first flow control device, such as a cycling valve, in the tubular cycles (closes and

opens) at a selected frequency or rate and generates at each closing a first upward pressure pulse in a fluid flowing through the tubular and a downward pressure pulse in the fluid, which induces a first force in the engagement tool and thus in the fish engaged with the engagement tool. A second flow control device, above the first flow control device, in the tubular closes in response to the first upward pressure pulse during each cycle and generates a second upward pressure pulse in the fluid flowing through the tubular and a second downward pressure in the fluid and a corresponding second force in the fish. Successive inducement of the first and second force in the fish generates vibrations in the fish. The selected frequency may be set to match a resonant frequency of the tubular. The first flow control device may be cycled to close on or before arrival of the second downward pulse at the first flow control device to generate a resonance in the tubular.

[0005] In another aspect, a method of dislodging a fish in a wellbore is disclosed that in one non-limiting embodiment includes: conveying a service string into the wellbore, wherein the service string includes an engagement tool at a bottom end of a tubular configured to engage with the fish, a first flow control device in the tubular above the engagement tool, and a second flow control device above the first flow control device. Engaging the engagement device with the fish, supplying a fluid into the tubular from a surface location, and cycling the first flow control device at a selected frequency generates during each cycle a first upward pressure pulse and a first downward pressure pulse in the fluid flowing through the tubular to induce a first force in the fish and wherein the second flow control device closes in response to the first upward pressure pulse to generate a second upward pressure pulse and a second downward pressure in the fluid flowing through the tubular to induce a second force in the fish.

[0006] Examples of the more important features of certain embodiments and methods according to this disclosure have been summarized rather broadly in order that the detailed description thereof that follows may be better understood, and in order that the contributions to the art may be appreciated. There are, of course, additional features that will be described hereinafter and which will form the subject of the claims.

BRIEF DESCRIPTION OF THE DRAWINGS

[0007] For a detailed understanding of the apparatus and methods disclosed herein, reference should be made to the accompanying drawings and the detailed description thereof, wherein like elements are generally given same numerals and wherein:

FIG. 1 shows a line diagram of a system that includes at least two flow control devices in a tubular to generate vibrations in an object downhole, according to a non-limiting embodiment of the disclosure herein.

DETAILED DESCRIPTION

[0008] In aspects, the apparatus and methods for dislodging a fish disclosed herein utilizes the dynamic compressibility of the fluid in the string carrying the dislodging tool to operate. In one non-limiting embodiment, a string that has an engagement device at a bottom end of tubular is conveyed in the well and the engagement device is latched onto the fish. A fluid is circulated through the tubular during the process of disengaging of the fish. The string includes a first flow control device placed a selected distance below a second flow control device in the tubular, both above the engagement device. The first flow control device can be cycled (closed and opened) at desired frequencies and is placed close to the engagement device, and thus proximate to the fish. In one embodiment, the first flow control device is configured to close temporarily and abruptly block the fluid flowing through the tubular. When the first flow control device closes, it creates a downward force that acts on the tubular and thus on the fish. Closing of the first flow device also generates (induces) a pressure pulse in the fluid that travels upward in the tubular at the speed of the sound in the fluid flowing through the tubular. The second flow control device may be a biased check valve that allows the fluid in the tubular to flow in the downhole direction. When the upward traveling pressure pulse generated by the first flow control device reaches the check valve, it causes the valve to close, thereby inducing an upward pressure on the tubular and thus on the fish. Closing of the check valve reflects the pressure pulse so that it travels downward toward the first flow control device. The downward traveling pressure pulse can then be caught by the first flow control device by closing such device on or before such pressure pulse arrives at the first flow control device. The frequency of forces acting on the fish can therefore be controlled by varying the closing and opening speed of the first flow control device. In one embodiment, the frequency is set to match a resonant frequency of the tubular so that maximum energy is be transmitted to the fish. In one embodiment, the spacing between the first and second flow control devices is set such that the pressure pulses are reflected back and forth between the first and second flow control devices, creating a second form of resonance in the string.

[0009]**FIG. 1** shows a system **100** for retrieving an object (“fish”) stuck in a wellbore **101** formed in formation **102** from a surface location **104**. An object (fish) **120** is shown stuck in the wellbore at a downhole location **122**. The fish **120** may be any device or tool that is

stuck in the wellbore. The object may be stuck in sand or otherwise during drilling of the wellbore, completion of the wellbore or during production or remedial operations. To retrieve the object **120**, a service string **150** from a rig **106** at the surface **104** is conveyed in the wellbore **101**. In one non-limiting embodiment, the service string **150** includes a pipe or tubular **155** that has an engagement tool **160** attached at its bottom end. The engagement tool **160** may include an engagement device **165** that latches onto the object **120**. A variety of engagement tools are commonly used for fishing operations. Any suitable engagement tool that makes physical contact with the stuck object **120** may be utilized for the purposes of this disclosure. Often, the object is stuck in sand and the engagement device **160** is used to loosen the fish **120** from the sand and then pulled up to retrieve it from the wellbore.

[0010] The system **100** is a vibrating system in which the engagement tool **160** applies tensile and compressive loads to a stuck fish **120**. The string **150** further includes a flow control device **170** in the tubular **155** that cycles (alternately closes and opens) to block a fluid **108** flowing through the tubular **155** to generate pressure pulses in the fluid **108**. The cycling flow control device **170** may be any suitable device, including, but not limited to a gate valve, ball, poppet valve or any other hydraulically or electrically controlled device. A controller **190** at the surface and/or a controller **191** downhole may be provided to control the cycling or frequency of the flow control device **170**. The string **150** further includes another flow control device **180** that closes in response to pressure pulses generated by the flow control device **170**. In one embodiment, the flow control device **180** is a check valve that is biased to allow the fluid **108** to flow downward, but block the fluid through the tubular when a pulse generated by the flow through device **170** reaches the check valve **180**. The check valve **180** is placed a distance “L” above or uphole of the cycling valve **170**.

[0011] To dislodge the fish **120**, the string **150** is conveyed into the wellbore **101** and the engagement device **165** latches onto or grasps the stuck fish **120**. At this point, a tensile or compressive preload may be applied to the fish **120**. The fluid **108** is then supplied from a surface supply unit **109** into the tubular **155**, which circulates fluid through the wellbore **101**. The flow control device **170** is then cycled (closed and opened at a selected rate or frequency). When the flow control device closes, it generates a positive pressure pulse or wave **170** in the fluid **108** that travels uphole or upward through the fluid **108** in the tubular at the speed of sound in the fluid **108** and acts on the fish **120** via the engagement tool **160**. The flow control device **170** then opens to allow the fluid **108** to pass as the positive pressure pulse continues to move upward. When the positive pressure pulse reaches the biased check valve **180**, the difference in pressure causes the check valve **180** to close, which

reflects the pressure pulse back downward toward the cycling valve **170** and the fish **120**. This reversal of the pressure pulse or wave also generates an upward force on the engagement tool. Thus, each time the cycling valve **170** closes and each time the check valve **180** closes, a force is applied to the fish via the engagement tool **160**.

[0012] By timing the intervals between closures of the cycling valve **170** to the distance “**L**” that the positive pressure pulse travels, the cycling valve can be designed to close as the downward moving pulse reaches the cycling valve. In this configuration, the generated pulses would superimpose each cycle, building into a semi-resonant state. In addition, upward and downward forces created by the pressure pulses on the valves **170** and **180** can be timed to approach the natural frequency of the string itself. This would cause the mass of the tubular itself to also enter a semi-resonant state. The effect of this would be a system of alternating forces at relatively high amplitudes and frequencies compared to existing fish retrieval methods. In one embodiment, the spacing “**L**” between the first flow control device **170** and the second flow control device **180** may be defined as $L = CT/2$, where **C** is the speed of sound in the fluid **108** in the tubular **155** and **T** is period of cycling of the first flow control device **170**. In this configuration, the frequency “**f**” of the flow control device **170** will be defined by $f = 1/T$.

[0013] Thus, the system **100** may include a tubular **155** conveyable in the wellbore that has an engagement tool at a bottom end of a tubular that is configured to engage with the fish. A first flow control device in the tubular **155** cycles at a selected frequency to generate during each cycle a first upward pressure pulse in the fluid **108** flowing downward through tubular **155** to induce a first force in the fish and a second flow control device **180** above the first flow control device **170** closes in response to the first upward pressure pulse during each cycle and induces a second force in the fish and a downward pressure pulse or reflective pulse in the fluid **108** flowing downward through the tubular **155**. In one embodiment, the selected frequency is a resonant frequency of the tubular and the spacing $L = CT/2$ and the selected frequency $f = 1/T$. In another aspect, the first flow control device **170** closes on or before the downward pressure pulse generated by the second flow control device **180** arrives at the first control device **170**, to create a secondary resonance in the tubular **155**. The first flow control device may be a gate valve, ball, poppet valve, a hydraulically operated or controlled device or an electrically operated or controlled device. In another aspect, the first flow control device **170** may include a hydraulic switch that adjusts the cycling frequency of the first flow control device **170** in response to flow rate of the fluid **108** through the tubular **155**. In another aspect, the system may further include a controller **190** at the surface or a

controller **191** that alone or in combination adjusts the frequency of cycling of the first flow control device **170** in response to input from a sensor **172** relating to a downhole condition and/or a condition relating to the fish **120**. Examples of applicable sensors include, but are not limited to: accelerometers, strain gauges, and pressure sensors. In another aspect, the controller **190** and/or may cycle the first flow control device **170** at a frequency that generates resonance in the tubular **155**. In other aspects, the first flow control device may be a valve that is controlled by the controller **191** directly or by e controller **190** via: a line **191** that may be an electrical line or a fiber optic line; a wireless signal **192** that may be an acoustic signal or an electromagnetic signal; or a pressure pulse signal. In another aspect, the controller **190** and/or **191** may adjust or control the cycling frequency of the first flow control device in response to sensor **193** relating a condition or parameter relating to the fish. The sensor **193** may transmit signals to the controller **191** directly or to controller **190** by an electrical conductor, a fiber optic line, a pressure pulse or wirelessly.

[0014] The foregoing disclosure is directed to the certain exemplary embodiments and methods of a cut and pull tool. Various modifications will be apparent to those skilled in the art. It is intended that all such modifications within the scope of the appended claims be embraced by the foregoing disclosure. The words "comprising" and "comprises" as used in the claims are to be interpreted to mean "including, but not limited to". Also, the abstract is not to be used to limit the scope of the claims.

CLAIMS

1. An apparatus for inducing vibrations in a fish in a wellbore, comprising:
 - (a) a tubular conveyable in the wellbore that includes an engagement tool at a bottom end of the tubular configured to engage with the fish;
 - (b) a first flow control device in the tubular that cycles at a frequency to generate during each cycle a first upward pressure pulse and a first downward pressure pulse in a fluid flowing through the tubular to induce a first force in the fish; and
 - (c) a second flow control device above the first flow control device in the tubular that closes in response to the first upward pressure pulse during each cycle and generates a second upward pressure pulse and a second downward pressure in the fluid flowing through the tubular to induce a second force in the fish; andwherein successive first force and the second force induce vibrations in the fish.
2. The apparatus of claim 1, wherein the selected frequency is a resonant frequency of the tubular.
3. The apparatus of claim 1, wherein spacing "L" between the first flow control device and the second flow control device is defined by: $L = CT/2$, where C is the speed of sound in the fluid in the tubular and T is period of cycling of the first flow control device.
4. The apparatus of claim 1, wherein the first flow control device closes on or before or as the downward pressure pulse arrives at the first control device to create a secondary resonance in the tubular.
5. The apparatus of claim 1, wherein the first flow control device is selected from a group consisting of a: gate valve; ball; solenoid; and poppet valve.
6. The apparatus of claim 1, wherein the first flow control device includes a hydraulic switch that adjusts frequency of cycling of the first flow control device in response to flow rate of the fluid flowing through the tubular.
7. The apparatus of claim 1 further comprising a controller that adjusts frequency of cycling of the first flow control device in response to a sensor input relating to a downhole condition or a condition of the fish.
8. The apparatus of claim 1, wherein the controller cycles the first flow control device at a resonant frequency of the tubular.
9. The apparatus of claim 1, wherein the second flow control device is a check valve that allows downward fluid flow.
10. The apparatus of claim, 1, wherein the first flow control device is an electrically-controlled valve that is activated by a signal that is one of: sent via an electrical

conductor; sent via a fiber optic line; sent as a wireless signal; sent as a pressure pulse through a fluid in the tubular.

11. A method of generating vibrations in a fish in a wellbore, comprising:
 - (a) conveying a service string into the wellbore, wherein the service string includes an engagement tool at a bottom end of a tubular configured to engage with the fish, a first flow control device in the tubular above the engagement tool and a second flow control device above the first flow control device;
 - (b) engaging the engagement device with the fish and supplying a fluid into the tubular from a surface location; and
 - (c) cycling the first flow control device at a frequency to generate during each cycle a first upward pressure pulse and a first downward pressure pulse in the fluid flowing through the tubular to induce a first force in the fish and wherein a second flow control device closes in response to the first upward pressure pulse to generate a second upward pressure pulse and a second downward pressure in the fluid flowing through the tubular to induce a second force in the fish.
12. The method of claim 11, wherein the selected frequency is a resonant frequency of the tubular.
13. The method of claim 11, wherein spacing "L" between the first flow control device and the second flow control device is defined by: $L = CT/2$, where C is the speed of sound in the fluid in the tubular and T is period of cycling of the first flow control device.
14. The method of claim 11 further comprising closing the first flow control device before or as the downward pressure pulse arrives at the first control device to create a secondary resonance in the tubular.
15. The method of claim 11, wherein the first flow control device is selected from a group consisting of a: gate valve; ball; solenoid; and poppet valve.
16. The method of claim 11, wherein the first flow control device includes a hydraulic switch that adjusts frequency of cycling of the first flow control device in response to flow rate of the fluid flowing through the tubular.
17. The method of claim 11 further comprising controlling the selected frequency of cycling of the first flow control device in response to a sensor input relating to a downhole condition or a condition of the fish.
18. The method of claim 11 further comprising setting the selecting frequency of the first flow control device at a resonant frequency of the tubular.

19. The apparatus of claim 11, wherein the second flow control device is a check valve that allows downward fluid flow.

20. The apparatus of claim 11, wherein the first flow control device is an electrically-controlled valve that is activated by a signal that is one of: sent via an electrical conductor; sent via a fiber optic line; sent as a wireless signal; sent as a pressure pulse through a fluid in the tubular.

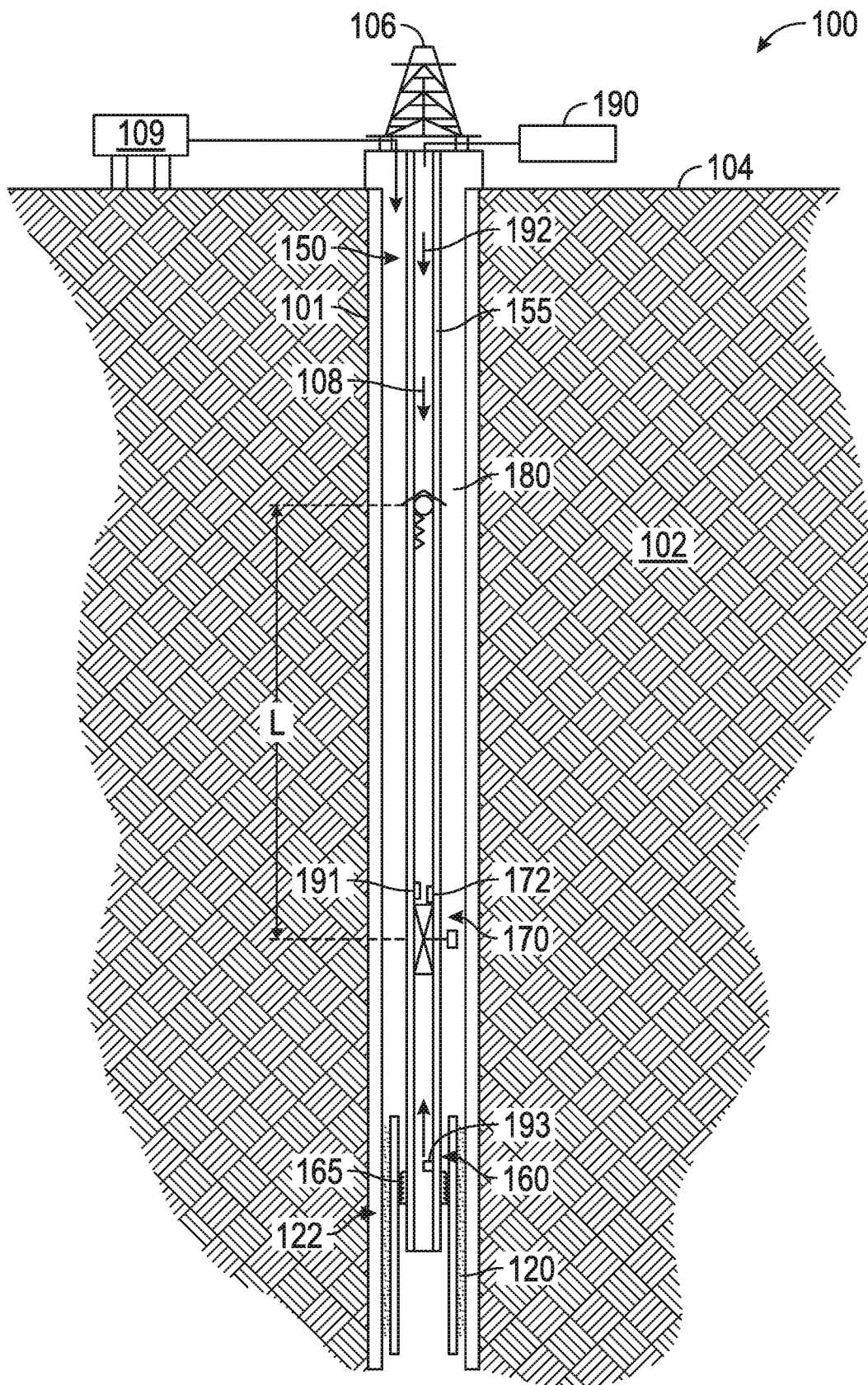


FIG. 1

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US2016/057461**A. CLASSIFICATION OF SUBJECT MATTER****E21B 31/00(2006.01)i, E21B 34/06(2006.01)i, E21B 28/00(2006.01)i**

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHEDMinimum documentation searched (classification system followed by classification symbols)
E21B 31/00; E21B 4/14; E21B 7/18; E21B 41/00; E21B 28/00; E21B 31/107; E21B 34/06Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched
Korean utility models and applications for utility models
Japanese utility models and applications for utility modelsElectronic data base consulted during the international search (name of data base and, where practicable, search terms used)
eKOMPASS(KIPO internal) & keywords: wellbore, fish, tubular, engagement tool, flow control device, spacing, vibration, and controller**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	US 2005-0257931 A1 (MODY et al.) 24 November 2005	1-2, 4-12, 14-20
A	See paragraphs [0019]-[0020], [0024]-[0028] and figures 1-2.	3, 13
Y	US 6502638 B1 (STOESZ, CARL W.) 07 January 2003	1-2, 4-12, 14-20
A	See column 2, line 20 - column 3, line 19 and figures 2-4.	
A	US 6009948 A (FLANDERS et al.) 04 January 2000	1-20
A	See column 5, line 23 - column 6, line 52, column 8, lines 49-67 and figures 1-3.	
A	US 2004-0011564 A1 (EDDISON, ALAN MARTYN) 22 January 2004	1-20
A	See paragraphs [0021]-[0026] and figures 1-3.	
A	US 5009272 A (WALTER, BRUNO H.) 23 April 1991	1-20
A	See claim 1 and figures 1-2.	



Further documents are listed in the continuation of Box C.



See patent family annex.

* Special categories of cited documents:

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INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.

PCT/US2016/057461

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
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