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(71) Applicant: **INOVA DESIGN SOLUTIONS LTD**
[GB/GB]; Innovation Warehouse, 1st Floor, 1 East Poultry
Avenue, London Greater London EC1A 9PT (GB).

(72) Inventor: **MARSH, Leon**; Flat 3, 94 Kensington Park
Road, London Greater London W11 2PN (GB).

(74) Agent: **HGF LIMITED**; HGF Limited (London Office),
Document Handling (London Office), 1 City Walk, Leeds
West Yorkshire LS11 9DX (GB).

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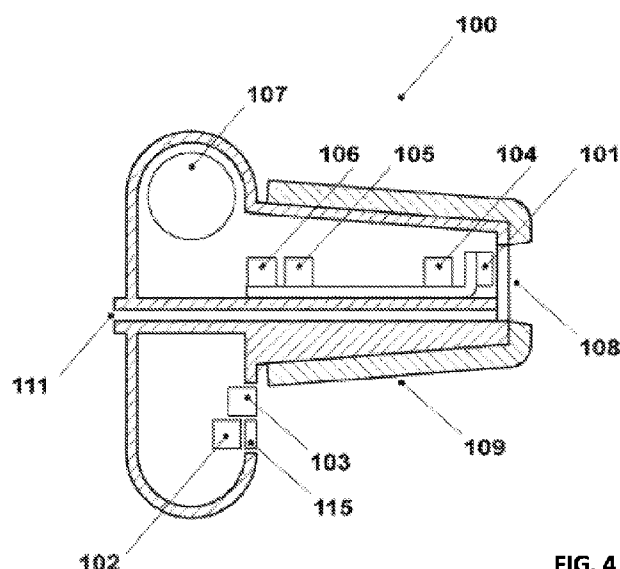


FIG. 4

(57) Abstract: Wearable devices (100) capable of measuring a core body temperature and other vital signs of a user in a range of situations are described herein. The wearable device is arranged to be retained within the ear canal of the ear, in order to prevent the wearable device from inadvertently removing itself from the ear. Providing an infrared thermopile (101) at the innermost end of the ear insert ensures that the infrared thermopile is provided as close as possible to the tympanic membrane which will be used to provide an indication of the core body temperature. The device has an audio conduction channel (111) at least partly defined within an ear canal extending member (114), the audio conduction channel configured as a waveguide to conduct sound through a blocking member (212) to a distal portion of the ear insert.



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PORTABLE PHYSIOLOGY MONITOR CONFIGURED TO MEASURE
TYMPANIC TEMPERATURE

[0001] This invention relates to a physiology monitor and in particular to a wearable portable multi-parameter monitor for use during ambulatory and non-ambulatory applications.

5 **BACKGROUND**

[0002] Individuals may suffer heat, cardiac and respiratory related illnesses when exercising or operating in harsh environments, or if they are not able to respond to their body's changes in physiology due to being physically or mentally compromised.

10 [0003] Various monitoring apparatus are used in healthcare, sports medicine research and occupational welfare to monitor vital sign parameters, but for accurate monitoring of vital signs these monitors typically are limited to non-ambulatory use and so do not lend themselves to a wide range of potential applications where continuous monitoring of vital signs during ambulatory use would be desirable.

[0004] Sport

15 [0005] In sport, and more particularly professional sport and athletics, international competition is the ultimate challenge to the various regulatory systems of the body: physiological; biochemical; biomechanical and psychological. Professional and elite athletes constantly strive to improve performance where every millisecond counts. In sport medicine, a physiologist may measure body parameters such as core body temperature,
20 heart rate, hydration status, VO2 max (maximal aerobic capacity) and lactate threshold to evaluate physical condition, help to inform strategies, and as part of a research activity. These parameters can be measured in the laboratory but this level of monitoring is not possible in the competitive environment of the field where, unlike a controlled setting, environmental conditions, terrain and psychological drivers are constantly changing. This
25 limitation is due to invasive techniques being used, such as blood sampling or probes entering the body, and/or impracticalities of apparatus having wires connected to a diagnostics machine, logger or computer, and the size and weight of some apparatus.

[0006] In the consumer sports market, heart rate monitors have been around since the 1980's and are widely adopted amongst sports users as they strive to improve their fitness
30 levels. There has recently been a rapid expansion of the fitness monitor wearables market with the likes of Fitbit (RTM) and Jawbone (RTM) wrist bands which only monitor activity, such as speed, distance, calorific burn rate, steps taken and cadence. There has also been a convergence of activity and heart rate monitoring with smart watches. Traditionally heart rate has been measured using chest straps detecting the electric pulses of the heart,
35 but there can be reliability issues where the contacts do not have sufficient contact to the

skin. Smart watches use the pulse oximetry technique where a tight strap is required to detect pulse from wrist area, which is at the periphery of the cardiovascular system. Whilst these devices measure heart rate with some success, no other vital sign parameters can be monitored today using mass market products.

5 **[0007]** Healthcare

[0008] In critical care, multiple devices are used to provide vital sign parameter sensing, some of which are very invasive. Vital sign parameters commonly measured are core body temperature, heart rate, blood pressure, oxygen saturation level, and respiration rate. With the emergence of telehealth services (aimed to help people with long-term chronic conditions to live independently in their own home), new requirements in health management have highlighted the need for remote patient monitoring to enable early intervention and prevent exacerbations and hospital admissions/re-admissions. For example, each year in the UK alone, there are around 159,000 deaths from cardiovascular disease (source: British Heart Foundation, 2011), 30,000 deaths from hypothermia (source: BBC News, 2013) and 25,000 deaths from chronic obstructive pulmonary disease (COPD) (source: NHS Choices, 2013).

[0009] The risk is compounded by issues common among the elderly due to diminished physiological mechanisms and cognitive functions, lack of mobility, the prevalence of comorbidities, and the widespread use of medications with physiological side-effects.

20 **[0010]** The risk is further compounded with Individuals with mental illness, particularly since mental illnesses are common with elderly people. Mental health patients are further at risk of illness due to failures in detection and appropriate management in care, for example, the specific interventions for improving oral hydration in older people with dementia remain poorly studied and understood. There is a tremendous opportunity to improve health outcomes and reduce costs across the health care system if vulnerable elderly individuals can be easily and conveniently assessed and given prompt, appropriate care at the point of need.

[0011] Newborns, infants and children up to 4 years of age are especially sensitive to the effects of high temperatures and rely on others to regulate their environments and provide adequate liquids. They are at risk of heat illness compared to adults because their thermoregulatory systems are less efficient; they produce more heat (because of a greater surface area-to-body mass ratio); are less likely to drink adequate fluids during exercise and in heat; their body temperatures warm at a rate of 3 to 5 times faster; they sweat less; they have a higher metabolic rate; and their inability to care for themselves and control their environment. Other risk factors for children developing heat illness are: lack of

exercise; being overweight or obese; being developmentally delayed or having cognitive disabilities; and those having underlying medical conditions (diabetes) are at higher risk.

5 [0012] Young children are also more likely to dehydrate than adults as the turnover of fluids and solutes can be as much as 3 times that of adults. Dehydration is one of the leading global causes of morbidity and mortality among children. Around the world, an estimated 8,000 children younger than 5 years old die each day due to gastroenteritis and dehydration. Gastroenteritis alone accounts for around 10% of all pediatric hospital admissions.

[0013] Military Personnel, Fire Fighters and First Responders

10 [0014] Military personnel and people working in the fire service and other first responders must wear personal protective equipment (PPE) to protect themselves from hazardous threats such as chemical agents, gases, fire, small arms and even Improvised Explosive Devices (IEDs). This PPE can include a range of hazmat suits, firefighting turnout gear, body armor and bomb suits, among many other forms. Depending on its design, PPE
15 often encapsulates the wearer from a threat and creates a microclimate, due to an increase in thermal resistance and ineffective sweating mechanism. This is compounded by increased work rates, high ambient temperatures and humidity levels, and direct exposure to the sun. The net effect is that protection from one or more environmental threats inadvertently brings on the threat of heat and cardiovascular stress.

20 [0015] In cases where this stress is caused by physical exertion, hot environments or wearing PPE, it can be prevented or mitigated by taking frequent rest breaks, staying hydrated and carefully monitoring body temperature and heart rate. However, in situations demanding prolonged exposure to a hot environment or wearing PPE, a personal cooling system is required as a matter of health and safety. For example, soldiers traveling in
25 combat vehicles can face microclimate temperatures in excess of 150 degrees Fahrenheit and require a vehicle-powered cooling system.

[0016] Every year there are deaths of service personnel during training and operational tours. The highly publicised deaths of 3 UK SAS soldiers in July 2013 whilst training in the Brecon Beacons was a reminder of this. The soldiers died due to heat stroke. In fact each
30 year there are approximately 1,900 US soldiers (source: Heat illness: Prevention is best defence, www.army.mil, 2010) and 300 UK soldiers (source: Ministry of Defence, 2013) who receive medical treatment for heat illness. There are also cardiovascular illnesses: 1 in 12 US soldiers who died in the Afghanistan and Iraq had heart disease, and a quarter of these were severe cases (source: Daily News, 2012).

[0017] In the Fire Service, risks are compounded by the fact that firefighters are exposed to extreme environmental heat while wearing PPE, and inevitable dehydration and warming can have critical, detrimental and fatal effects on the thermoregulatory and cardiovascular systems of the body.

- 5 [0018] Thus it is apparent that measuring one or more of the various vital signs would have utility in a variety of settings. Some of the currently available techniques for monitoring these vital signs in various settings will now be described.

[0019] Monitoring core body temperature

- 10 [0020] The goal of thermometry is to measure core body temperature which is the temperature of the vital organs, hence it is important to identify the parts of the body that most closely reflect the temperature of those organs. Core temperature can be measured at the rectum; intestines; esophagus; ear; bloodstream; tissue; and skin (including armpit).

- [0021] Traditionally, in acuity care areas, temperatures have been measured using mercury-in-glass thermometers, orally. This method is considered effective in healthcare but is influenced by many external and environmental variables including eating, drinking and breathing. In addition, concerns are growing about the health and safety risks, such as glass breakage and the potential for mercury poisoning. Mercury-in-glass thermometers have been implicated in episodes of cross-infection and outbreaks of diarrhoea. It is not suitable for use for during exercise due to the risk of the glass breakage and mercury poisoning.
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- [0022] Rectal thermometers are invasive, uncomfortable, limit movement and sometimes effort, often experience a lag behind true c.b.t., have a risk of cross contamination, are affected by the temperature of fluid and food ingested, and are currently restricted to use in a laboratory. Esophageal thermocouples are not popular because of the difficulty of inserting the thermistor, irritation to the nasal passages and general subject discomfort during monitoring. Pulmonary artery catheters are extremely invasive and are not suitable for use during exercise.
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- [0023] The intestinal radio pill measures the temperature of the abdomen when ingested and wirelessly transmits core body temperature to a Data Recorder worn on the outside of the body as it travels through the digestive tract. These are very costly since the pills are disposable. Similarly to rectal thermometers, they are affected by the temperature of fluid and food ingested and experience a lag behind true c.b.t. (which can be found nearest the hypothalamus in the brain).
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- [0024] Skin thermocouples are far away from the core so not appropriate for core temperature measurements. Electronic thermometers take readings from the axilla or
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orally and use an algorithm to calculate the temperature, but these are not always considered to be clinically accurate.

5 [0025] Tympanic ear thermometers measure the infrared temperature of the tympanic membrane (eardrum). Ear thermometers accurately reflect core body temperature, since the eardrum shares blood supply with the temperature control centre in the brain, the hypothalamus. Therefore, changes in core temperature are reflected sooner or more accurately in the ear than at other sites. They are becoming increasingly popular as a method for measuring core body temperature, especially in home healthcare environments and in use on infants since they are very safe to use and considered to be medically accurate. At present, ear thermometers available in the market are only designed for recording single measurements and are not wearable. Typically an ear thermometer includes a thermopile that is held in position at the opening of the ear canal by the medical practitioner and aligned using a horn that is temporarily inserted into the entrance of the ear canal. As a result, repeatability can be unreliable, time consuming, disruptive to activity and lead to cross-contamination. General limitations of all of these devices are that they usually require more than one person to operate them since they are often dependent on additional apparatus; require in-depth knowledge to use them effectively or at all; are often too complex to operate whilst carrying out activity; do not always offer continuous monitoring and most are non-ambulatory.

20 [0026] International patent application publication number WO2005084531 discloses a hydration monitor comprising an earpiece having a temperature sensor for measuring a subject's core body temperature via the tympanic membrane. The earpiece is set in the concha in use and positions the temperature sensor in the canal at the open end of the ear canal. The earpiece is retained in position primarily by a clip over the pinna of the ear in use.

[0027] Monitoring pulse rate, pulse pressure and oxygen saturation levels

[0028] Pulse in the upper body can be taken at the temple, neck, ear or chest. The two common methods of measuring pulse are via an electrocardiogram (ECG) and pulse oximetry.

30 [0029] Pulse oximetry can be measured through light absorbance or a photoplethysmograph (PPG). Pulse oximetry through light absorbance involves red and near infrared light being transmitted through a relatively thin tissue bed, such as the ear or finger, where the ratio of red to infrared light transmitted or reflected is a measure of the relative amounts of haemoglobin and oxyhaemoglobin in the blood. A pulse is detected since the absorbance effects of these amounts are different. A pulse oximetry sensor can also be used to determine oxygen saturation

[0030] Most pulse oximeters on the market feature a PPG, which oscillates due to a change in blood volume with each heartbeat, thereby detecting a pulse. The basic form of PPG technology is simpler than pulse oximetry, requiring only a few components and less complicated control of the driving circuitry. Transmission PPG can be used at the ear to gather PPG data, or reflectance PPG sensors can be used at the forehead above the eyebrow or at the temple. Possible sites for measuring pulse with a PPG sensor in during activity or inactivity are the wrist, finger, hand, ear, shoulder, or temple.

[0031] Pulse can also be determined from other methods, such as an ECG. An ECG uses electrodes spaced over the body to detect the electrical activity of the heart. The heart rate monitor transmitter developed for sport applications uses two electrodes to detect the voltage differential on the skin during every heart beat and sends the signal continuously and wirelessly to the wristwatch receiver. While these devices are commonly used for monitoring heart or pulse rate, there is currently no device available for monitoring other indicators of potential heat stroke, such as temperature, and no method of determining an onset of heat illness.

[0032] Monitoring respiration rate

[0033] Respiration rate is regarded as the invisible vital sign. Deviations from normal respiration rates are well established predictors of adverse outcomes, and indicate the response to treatment. It can be used to monitor or detect various conditions including respiration conditions such as asthma, trauma to the chest or shock, metabolic acidosis including renal failure and sepsis, and central respiration drive including head injury, neurological illness and neuromuscular illness.

[0034] Respiration rate is badly recorded in hospitals as it is not automated to the same degree as other vital signs. Current methods of determining respiration rate are: snorkel masks where a freely moving element in a pipe connected to the mask signifies each breath and is counted over a sixty second period by nursing staff to arrive at a measure of breaths per minute; sensors on masks which add weight to a lightweight device; sensors on the torso where the signal typically suffers from background noise; and sensors on beds which are costly.

30 **BRIEF SUMMARY OF THE DISCLOSURE**

[0035] In embodiments, there is provided a wearable device for measuring a tympanic temperature. The device comprises an ear insert formed to extend along an ear canal of an ear in use. The ear insert comprises a blocking member provided at a proximal portion of the ear insert, the blocking member configured to substantially block the ear canal in use. The ear insert further comprises an ear canal extending member extending inwardly

from the blocking member into the ear canal in use, a thermopile module provided at an inner end of the ear canal extending member and supporting an infrared thermopile at an end face thereof and one or more centralising portions. The one or more centralising portions are together configured to substantially centralise the infrared thermopile within the ear canal. The ear canal extending member and the one or more centralising portions are configured to locate the infrared thermopile for measuring a tympanic temperature in use. The ear insert further comprises an audio conduction channel at least partly defined within the ear canal extending member. The audio conduction channel is configured as a waveguide to conduct sound through the blocking member to a distal portion of the ear insert. An output of the audio conduction channel is defined in the distal portion of the ear insert, rearwardly of the infrared thermopile, and is arranged to open in the ear canal towards the tympanic membrane, in use.

[0036] In embodiments, the ear canal extending member may be a separate part or portion of the ear insert from the blocking member, and/or the ear canal extending member and blocking member may be formed separately and brought together, or they may be non-integrally formed. In embodiments, the ear canal extending member, extending forwardly of the blocking member, may generally have a smaller radial outer extent than the blocking member (in directions transverse to a longitudinal axis of the ear canal extending member). The ear canal extending member may be sized radially to be generally smaller than the diameter of a wearer's ear canal in use, such that it is spaced away from the wall of the ear canal and may not be contacting the ear canal substantially along its length. In particular, in embodiments, at the location of the ear canal extending member proximal to the blocking member where the ear canal extending member extends forwardly from the blocking member, the ear canal extending member may have a substantially smaller radial extent than the blocking member. In embodiments, along its length, the ear canal extending member may generally have a radial extent substantially smaller than the general radial extent of the blocking member along its length.

[0037] Thus, there is provided a hygienic wearable device capable of relaying sound into the ear, whilst also accurately measuring tympanic temperature. The wearable device can be easily cleaned and is comfortable to wear due to the spatially separated blocking member and one or more centralising portions. Providing the blocking member at the entrance to the ear canal ensures the ear canal is sealed to allow an accurate measurement of tympanic temperature, whilst also ensuring the wearable device is comfortable to wear. The one or more centralising portions locate the infrared thermopile in the ear canal to pick up infrared radiation from the tympanic membrane. The use of a separate spatially separated blocking member and one or more centralising portions

allows a single basic design of wearable device to fit a range of different ear shapes and sizes. In particular, the one or more centralising portions ensure the thermopile is centred in the ear canal and therefore there is more chance of the thermopile detecting tympanic temperature than the temperature of the ear canal. Keeps the thermopile module
5 stationary and not moving around in the ear canal.

[0038] It will be understood that the term tympanic temperature means a temperature determined based on a thermal signal received from a tympanic region of the ear, including a signal from the tympanic membrane itself.

[0039] The claimed arrangement of features of the wearable device enable the location
10 of the infrared thermopile in use such as to receive a high proportion of infrared signal from the tympanic membrane and leads to a wearable device capable of determining an accurate measurement of tympanic temperature in use. Such features are, in particular, the arrangement of the ear canal extending member, the one or more centralising portions and the thermopile module.

[0040] It will be understood that the distal portion of the ear insert is spatially distinct from the proximal portion of the ear insert. The distal portion is distal from the proximal portion. The proximal portion is proximal relative to the distal portion. The term proximal portion does not require that the proximal portion is proximal to any particular feature or portion of the wearable device, or the user.

[0041] The blocking member may be configured to radially block the ear canal only at or near an entrance thereto. The blocking member may be formed as a resilient member to seal against the ear canal in use. The blocking member may have a radial extent of less than 18 millimetres. The blocking member may have a radial extent of less than 10 millimetres. The blocking member may have a radial extent of greater than 3 millimetres.
20 The blocking member may have a radial extent of greater than 5 millimetres. The blocking member may have defined therein a central passageway defining a portion of the audio conduction channel.

[0042] The thermopile module may be substantially coaxial with the ear canal extending member. An axial direction of the thermopile module may be substantially normal to a
30 sensitive surface of the infrared thermopile. An axial direction of the ear canal extending member may be substantially coaxial with an axial direction of the at least a portion of audio conduction channel defined within the ear canal extending member. It will be understood that where the ear canal extending member is formed in situ as a non-straight member, the thermopile module may be considered to be coaxial with the ear canal
35 extending member where the axial direction of the thermopile module is substantially aligned with the axial direction of the ear canal extending member at the inner end thereof.

[0043] A radial extent of the ear canal extending member may be less than a radial extent of the one or more centralising portions. Thus, the one or more centralising portions may extend beyond a radial extent of the ear canal extending member. The radial extent of the ear canal extending member may be the radial extent at the inner end of the ear canal extending member.

[0044] A radial extent of the ear canal extending member at the blocking member may be less than a radial extent of the blocking member. Thus, the blocking member may extend beyond a radial extent of the ear canal extending member at the blocking member.

[0045] The ear canal extending member may be arranged to be spaced apart from an internal surface of the ear canal in use. The wearable device may be arranged such that only the blocking member and the one or more centralising portions are in contact with an internal surface of the ear canal in use. Thus, the wearable device may be hygienic and comfortable to wear for a range of users.

[0046] The one or more centralising portions may comprise a plurality of fins radially extending from the ear canal extending member. A fin tip of each fin may be arranged to abut against an internal surface of the ear canal in use. The one or more centralising portions may be integrally formed. The fins may be formed from a resilient material. The resilient material may be a rubber material, for example silicon.

[0047] The audio conduction channel may be at least partly defined within the blocking member and the ear canal extending member. The audio conduction channel may be configured as a waveguide to conduct sound through the blocking member and the ear canal extending member to the distal portion of the ear insert.

[0048] The audio conduction channel may be at least partly defined by an inner wall of the ear canal extending member. The inner wall of the ear canal extending member may form a tube defining a portion of the audio conduction channel.

[0049] It will be understood that the ear canal bends twice, firstly towards a posterior direction, and secondly towards an anterior direction as the ear canal progresses inwards from the outer ear towards the tympanic membrane. A first bend of the ear canal and a second bend of the ear canal are thus well recognised terms for anatomical features of the ear canal (or external auditory meatus). The second bend is between the first bend and the tympanic membrane. The first bend is between an entrance of the ear canal from the pinna region of the outer ear and the second bend.

[0050] The wearable device may be configured such that the ear canal extending member extends at least inwardly of the first bend of the ear canal in use. The wearable device may be configured such that the one or more centralising portions are positioned at

least inwardly of a first bend of the ear canal in use. In embodiments, the wearable device may be configured such that the one or more centralising portions are positioned at or beyond a second bend of the ear canal in use.

5 [0051] Thus, a wearable device is provided capable of accurately measuring core body temperature from a thermopile positioned at or near a second bend of the ear canal, from which it is possible to obtain a direct line of sight to the whole or a substantial part of the tympanic membrane.

10 [0052] A sensitive surface of the infrared thermopile may be arranged to be substantially perpendicular to an axial direction of the ear canal in a tympanum region of the ear canal in use. In embodiments, the sensitive surface of the infrared thermopile may be arranged to be substantially parallel to a surface of the tympanic membrane in use.

15 [0053] The ear canal extending member may comprise a resilient portion to allow deviation of the thermopile module relative to the blocking member. Thus, the wearable device can comfortably fit a range of different ear shapes, and is easy to insert and remove from the ear.

[0054] The wearable device may further comprise a wing tip portion arranged to engage with a concha cymba region of the ear in use, whereby to retain the ear insert within the ear canal. The wearable device may be arranged such that the wing tip portion provides substantially the only retaining function to retain the ear insert within the ear canal. The wing tip portion may be formed from a resilient material.

20 [0055] The distal portion of the ear insert may further comprise a breathable member arranged to cover the output of the audio conduction channel. The breathable member may be a mesh member. The mesh member may be a metal mesh. The breathable member may be provided by a GoreTex (RTM) member. The breathable member may be configured to substantially prevent ingress of moisture or particulate contaminants into the ear insert through the output of the audio conduction channel, whilst allowing the passage therethrough of air.

25 [0056] The wearable device may further comprise an electrical connection extending from an outer end of the ear canal extending member to the thermopile module configured to relay signals from the infrared thermopile through the ear insert. The electrical connection may comprise a wired electrical connection. The wired electrical connection may be provided by a printed circuit board (PCB). The electrical connection may be a flexible or flexi-rigid PCB.

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- [0057] The electrical connection may be provided within the ear canal extending member. The electrical connection may be embedded within a wall of the ear canal extending member.
- 5 [0058] The wearable device may further comprise a connection portion for connecting to an ear hook member arranged to retain the wearable device at the ear. The connection portion may be a female connector configured to be engageable by a male connector. The wearable device may further comprise a connector cover configured to selectively cover the female connector when the female connector is unconnected to the ear hook member.
- 10 [0059] The wearable device may further comprise the ear hook member. The ear hook member may be formed to hook over a pinna region of the ear.
- [0060] The wearable device may further comprise a head bracing portion having a head bracing surface arranged to brace against a region of a side of a head in use, the region being anterior to an outer ear of the ear.
- [0061] The head bracing portion may comprise a bone conduction microphone.
- 15 [0062] The wearable device may further comprise any number of input buttons. The input buttons may be provided on the head bracing portion. The input buttons may be provided substantially opposite to the head bracing surface.
- [0063] The ear insert may further comprise a wired electrical connection extending through the ear insert for outputting a signal from the infrared thermopile in use.
- 20 [0064] The audio conduction channel may at least partially surround the wired electrical connection. The audio conduction channel may completely surround the wired electrical connection.
- [0065] The one or more centralising portions may be configured to substantially direct the thermopile module towards the tympanic membrane.
- 25 [0066] The audio passageway may be defined substantially concentrically within the ear canal extending member.
- [0067] The wired electrical connection may be an umbilical cable.
- [0068] The audio conduction channel may be defined partially within the thermopile module. Thus, the output of the audio conduction channel may be provided in a housing of
- 30 the thermopile module.
- [0069] The audio conduction channel may be configured as a passive waveguide to relay sound from an audio driver or an ambient environment.

[0070] The audio conduction channel may comprise an audio driver electrically connected to an audio input configured to drive the audio driver to output sound and coupled to the audio conduction channel.

5 **[0071]** The wearable device may further comprise a microphone arranged to receive sound from outside the ear. The audio input may be provided by a signal derived from the microphone.

10 **[0072]** Thus, there is provided a wearable device capable of measuring a core body temperature of a user in a range of situations. The wearable device is arranged to be retained within the ear canal of the ear, in order to prevent the wearable device from inadvertently removing itself from the ear. Providing an infrared thermopile at the innermost end of the ear insert ensures that the infrared thermopile is provided as close as possible to the tympanic membrane which will be used to provide an indication of the core body temperature. This configuration ensures that more infrared radiation is incident on the infrared thermopile compared to models having a thermopile sensor positioned away from the innermost end of any ear inserts.

20 **[0073]** The audio conduction channel may pass between an outside of the device and the innermost end of the ear insert, configured to allow a sound to pass from outside the device into the ear through the ear insert. Thus, sound from outside the device may still be heard by the same ear in which the wearable device is inserted. Even in cases where there is a seal provided around the ear insert, sound may still propagate.

[0074] The audio conduction channel may be a passive waveguide. The audio conduction channel may allow the passage of air and moisture. This allows for ambient heat and moisture transfer out of the device. This is particularly beneficial where the user is conducting strenuous activity, such as exercise.

25 **[0075]** The audio conduction channel may comprise an audio driver electrically connected to an audio input and configured to drive the audio driver to output the sound.

[0076] The audio input may be provided by a microphone arranged to receive sound from outside the ear.

30 **[0077]** The wearable device may further comprise an outer portion arranged to be provided outside the ear canal, wherein at least a part of the outer portion is arranged to be adjacent to a concha region of the ear. Thus, the wearable device may comprise more than merely an ear insert. Some part of the wearable device may protrude outside the ear canal. By positioning part of the outer portion adjacent to the concha, further sensors may be provided on the wearable device to detect parameters of the body which are detectable from the concha region of the ear.

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[0078] The wearable device may further comprise a pulse oximetry sensor configured to measure at least one of: a pulse rate, a pulse volume, and an oxygen saturation level.

[0079] The pulse oximetry sensor may be provided in the outer portion of the device. Thus, the pulse oximetry sensor may be arranged to measure properties of blood vessels
5 in a part of the ear outside the ear canal

[0080] The wearable device may further comprise an ECG sensor comprising a first electrode and a second electrode. Thus, at least a 1-lead ECG monitor may be provided.

[0081] The first electrode may be provided on either the outer portion or the ear insert and arranged to be in contact with the ear. The second electrode may be provided on
10 either an outer portion or an ear insert of a further wearable device, or may be configured to be provided behind, below or in front of the ear. Thus, the electrodes of the ECG sensor may be positioned in various positions relative to one or both ears.

[0082] The wearable device may further comprise a respiration sensor. The respiration sensor may be provided at an innermost end of the ear insert. The respiration sensor may
15 be arranged to be provided behind or in front of the ear, such that breathing vibrations can be measured via a jaw bone. The respiration sensor may be positioned against the concha.

[0083] The wearable device may be physically coupled to an acceleration sensor configured to measure an indication of a movement of the device.

20 [0084] In some embodiments, the wearable device may comprise both an acceleration sensor and a pulse oximetry sensor. Thus, the wearable device may be configured to measure blood pressure and respiration rate.

[0085] The wearable device may further comprise a transceiver configured to transmit a sensor signal to a further device, wherein the sensor signal is based on the measurements
25 of at least one of the infrared thermopile, the pulse oximetry sensor, the ECG sensor, the respiration sensor and the acceleration sensor. Thus, the device is arranged to output data analysable by a further device.

[0086] The wearable device may be in the form of an earpiece. The wearable device may be in the form of a personal physiological monitoring device or a physiology monitor.

30 [0087] In a preferred embodiment of the present invention, a physiology monitor is arranged to also comprise a pulse sensor for continuously measuring any one of, or a combination of, a subject's pulse rate, pulse volume, oxygen saturation level and respiration rate, the processor being arranged to accept measurements from the pulse

sensor and calculate changes in the measured pulse rate, pulse pressure, pulse volume, oxygen saturation level and respiration rate.

[0088] In a preferred embodiment of the present invention, a physiology monitor may be arranged to further comprise an electrocardiography (ECG) sensor for continuously measuring a subject's ECG, the processor being arranged to accept measurements from the ECG sensor and calculate changes in the measured ECG.

[0089] In a preferred embodiment of the present invention, a physiology monitor may be arranged to further comprise a dedicated respiration sensor for continuously measuring a subject's respiration rate, the processor being arranged to accept measurements from the respiration sensor and calculate changes in the measured respiration rate, as well as or instead of the respiration rate which may be determined by the pulse sensor.

[0090] In a preferred embodiment of the present invention, a physiology monitor may be arranged to further comprise a motion sensor for continuously measuring a subject's movement and orientation, the processor being arranged to accept measurements from the motion sensor and calculate changes in the measured movement and orientation.

[0091] In a preferred embodiment of the present invention, a physiology monitor may be arranged to measure ballistocardiography (BCG), the processor being arranged to accept measurements from the motion sensor and calculate changes in BCG which indicates changes in heart rate.

[0092] In a preferred embodiment of the present invention, a physiology monitor may be arranged to measure pulse transit time (PTT), the processor being arranged to accept measurements from a combination of two or more of the pulse sensor, motion sensor (BCG) and ECG sensor, and calculate changes in PTT. Pulse transit time is a measure of pulse wave velocity, which in turn is an estimation of relative blood pressure. A blood pressure cuff may be used in addition to PTT measurements to calibrate the diastolic and systolic PTT measurements and provide an estimation of absolute blood pressure.

[0093] In a preferred embodiment of the present invention, a physiology monitor may be arranged to measure hydration status, the processor being arranged to accept measurements from the temperature sensor and calculate changes in the measured temperature to determine changes in hydration status (according to patent application GB2411719B).

[0094] In a preferred embodiment of the present invention, a physiology monitor may be arranged to measure a subject's sedation and/or anaesthesia level, the processor being arranged to accept measurements from any one of, or a combination of, the temperature

sensor, pulse sensor, respiration sensor and motion sensor and calculate changes in the sedation and/or anaesthesia level.

[0095] In a preferred embodiment of the present invention, a portable physiology monitor is arranged to continuously measure any one of, or a combination of, core body
5 temperature, pulse rate, pulse pressure (PTT), pulse volume, oxygen saturation level, ECG, respiration rate, hydration status, sedation level, anaesthesia level, and movement (including BCG) and orientation non-invasively. All of these physiological parameters are monitored in real time, and measurements are output via a display and/or audio feedback to the subject, clinician or support individual. In this manner a subject, clinician or other
10 individual can see and/or hear the current and changing status of their/the subject's physiological parameters. Through monitoring or detecting relative changes in these parameters in a healthcare setting the subject/clinician/supporting individual can determine health status, the onset of adverse health conditions and reactions to treatment. In ambulatory defence and sport applications, relative changes can determine fitness status,
15 athletic performance changes, fatigue, the onset of illness, and help monitor recovery from illness and acclimation state when introduced into new environments.

[0096] The present invention is particularly useful in the areas of healthcare, occupational welfare and sport. Incorporating the measurement of all aforementioned physiological and vital sign parameters into one convenient, lightweight, wireless and non-
20 invasive multi-parameter device has significant advantages over prior art, where almost all of the parameters are currently measured by separate devices, some of which are invasive and most of which are tethered by electrical cables.

[0097] The advantages for in-patient healthcare include: improved patient comfort and mobility since the present invention is designed to provide the monitoring of all vital signs
25 in one small non-invasive wireless device; improved safety provided by the non-invasive technique, as opposed to prior art and in particular oesophageal probes which in rare cases can cause fatal perforations; better patient care, outcomes and reduced number of hospital visits and time in hospital as a result of earlier intervention due to continuous automated monitoring; a significant reduction in clinician and nursing staff time, and hence
30 cost, and cross-contamination of infections as a result of only needing to fit the present invention with continuous automated monitoring on a patient once, as opposed to carrying out individual periodic measurements with prior art; and a further reduction in cost through not having to acquire or replace multiple single-parameter prior art apparatus to measure all vital signs of one patient. In the telehealth setting, recovering or chronically ill patients
35 will also receive improved care through remote monitoring at home or in a care home to ensure timely intervention when necessary, which in turn will reduce emergency incidence

rates and re-admissions and their associated cost and resource burden on the national health system, as well as enable more individuals to live an independent life at home.

[0098] A further example of the benefit of the present invention is providing more timely and improved accuracy of diagnosis of conditions which have symptoms affecting multiple vital sign parameters, such as sepsis or a stroke. Sepsis has symptoms which can develop quickly including a high temperature, a fast heart beat and fast breathing. A stroke involves compromised blood supply to the brain. Detecting changes in heart rate, ECG, blood pressure and oxygen saturation simultaneously would increase the chances of determining the onset of stroke early and preventing long term consequences.

[0099] In occupations such as the fire service and the military, through monitoring all vital sign parameters simultaneously, providing real-time feedback and enabling intervention, the present invention will prevent illness and mortality from thermoregulatory, cardiac and respiratory failure, especially whilst operating in harsh environments. Since dehydration affects both the thermoregulatory and cardiovascular systems, the present invention will enable quicker diagnosis of an individual with severe dehydration which will drastically reduce the chance of heat stroke and fatal consequences. It will also provide useful information about the activity profile of personnel and in training could be used to improve, and monitor improvements in, fitness and performance.

[00100] In sport, whilst the present invention will be vital in preventing the same conditions as with occupational workers in much larger volumes of subjects, it is predicted to have a larger role serving as a training aid to improve fitness, performance and wellness.

[00101] In a preferred embodiment, the portable physiology monitor includes an earpiece or headset also containing any one of, or a combination of, a thermopile sensor to measure core body temperature via the temporal artery; a pulse oximetry sensor(s) to measure pulse rate, pulse volume, oxygen saturation and respiration via the ear; at least two electrode sensors to measure ECG; a microphone to measure respiration rate via bone conduction vibrations and/or via breath; an accelerometer to measure movement, orientation and BCG; combinations of two or more of the pulse sensor, motion sensor (BCG) and ECG sensor to calculate changes in PTT; and a wristwatch, smartphone or other visual and/or audible indicator module that provides the subject and/or other individual with real-time feedback to inform them of their/the current and changing physiological parameters, and alert them to intervene at the onset of illness or at a more severe state of illness. If multiple sensors of the same type are included, the processor may be configured to average the multiple signals or supply data from the individual signals to the subject.

[00102] In a further embodiment, the system of the present invention may be configured such that a wristwatch or smartphone contains the pulse oximetry sensor, with all other sensors contained in the earpiece.

5 [00103] The thermopile sensor detects incident infrared radiation from the tympanic membrane and provides a voltage output equivalent to the core body temperature of the subject. This is then fed into an algorithm and the result is output via the indicator module. Preferably, the result is the core body temperature of the subject including any warnings of heat illness, as appropriate.

10 [00104] In a preferred embodiment, the voltage output of the thermopile sensor is fed into an additional algorithm according to patent application GB2411719B and the result is output via the indicator module. Preferably, the result is the hydration status of the subject including any warnings of dehydration.

15 [00105] In a preferred embodiment, the portable physiology monitor includes an electrical heater element to quickly equilibrate the temperature of the thermopile sensor to the approximate temperature of the auditory canal, immediately upon power start-up and prior to the first measurement, to stabilise the thermopile signal when the device is inserted into the auditory canal.

20 [00106] The pulse oximetry sensor monitors the oxygen saturation level of a subject's pulse through the transmittance of different wavelengths of light through tissue. A photodetector receives a corresponding ratio of the different wavelengths of light depending on the absorption of each wavelength and oxygen saturation level present, and provides an equivalent voltage output. This is then fed into an algorithm and the result is output via the indicator module. Preferably, the result is the pulse rate, pulse volume, oxygen saturation level and respiration rate of the subject, including the detection of heart
25 rate variability/arrhythmias. In a further embodiment, the present invention may be configured to monitor the metabolism of oxygen, by measuring the absorption of light at several wavelengths, to distinguish between the percentages of oxygenated haemoglobin to total haemoglobin and determine adverse health conditions including oxygen deprivation (hypoxia), oxygen deficiency in arterial blood (hypoxemia) or oxygen deficiency at the
30 tissue level.

[00107] As an alternative to, or in addition to, the pulse oximetry sensor, further embodiments of the present invention may incorporate a piezoelectric monitoring system for measuring pulse rate and pressure from the temporal artery. The system comprises a cuff to occlude the artery and a piezoelectric contact microphone to record and analyse the
35 Korotkoff sounds from the changes in pulse, time and frequency domain.

5 [00108] When placed on the body at least two ECG electrodes measure the heart's electrical conduction system and detects electrical impulses generated by heart beats which provide a voltage equivalent to the waveform of the impulses. This is then fed into an algorithm and the result is output via the indicator module. Preferably, the result is an electrocardiogram of the subject.

10 [00109] The microphone detects and monitors vibrations from a subject's respiration via bone conduction of the skull and inner ear, and/or sound waves via a subject's breath, and provides a voltage equivalent to the amplitude of the vibrations and/or sound waves. This is then fed into an algorithm and the result is output via the indicator module. Preferably, the result is the respiration rate and profile of the subject including the monitoring and detection of adverse health conditions.

15 [00110] The accelerometer (3-, 6- or 9-axis) detects a subject's movement and position and provides equivalent data which is then fed into an algorithm and the result is output via the indicator module. Preferably, the result is the cadence, speed, distance, steps taken, orientation, calorific count, state of activity, level of activity, mobility, and/or circadian rhythm including the monitoring and detection of adverse health conditions. The accelerometer may be a 3-, 6- or 9-axis accelerometer and may be used in conjunction with or substituted for a gyroscope and/or magnetometer.

20 [00111] The accelerometer may also be used to determine BCG, an alternative method of measuring heart rate and a method to determine PTT, by measuring repetitive motions of the human body arising from the sudden injection of blood into the vessels with each heartbeat. The motion data is fed into an algorithm and the result is output via the indicator module and fed into the PTT algorithm.

25 [00112] Determined with a combination of PPG and BCG, or PPG and ECG, or all three for greatest accuracy, PTT may be measured to determine pulse wave velocity (PWV) which correlates to blood pressure (BP). PTT provides an estimation of relative BP, and requires calibration to obtain an estimation of absolute BP (diastolic and systolic values). Calibration may be provided with a BP cuff at the start of or during the monitoring session.

30 [00113] In a further embodiment of the present invention, a combination of PPG, data from the accelerometer, pulse oximetry sensor and/or dedicated respiration sensor may be used to establish maximal aerobic capacity (VO₂ max) in exercising subjects.

35 [00114] Preferably, the earpiece includes one or more air flow channels to allow the flow of ambient air around the auditory canal and enable the subject to continue hearing ambient sound. To prevent an imbalance to hearing where there are no or insufficient air channels to allow the flow of ambient air and transfer of ambient sound, one or more

external microphone(s), a speaker and the processor may be configured to accept measurements of ambient sound from the microphone(s) before transmitting sound waves or bone conduction vibrations from the speaker towards the subject's inner ear. The ambient sound may be amplified before being transmitted to the inner ear to improve a subject's hearing ability, in a similar manner to a conventional hearing aid. A digital signal processor (DSP) may be used to improve audio signal quality.

[00115] The primary and/or remote device may be configured to incorporate one or more standard or bone conduction microphone(s) in addition to a speaker to capture voice input and operate as a telephony device, including use as either a primary telephony device including associated antennas and circuitry, or a slave device to a primary telephony device where sound is received from the primary device and output to the subject via the slave device, or the subjects' voice is captured by the slave device and transmitted to the primary device. The primary and/or remote device may utilize one or more microphone(s) to also enable noise cancelation (isolation) to reduce environmental noise. The noise cancelling feature may be configured to be switchable by the subject to switch between music playback or communications and hearing the surrounding environment.

[00116] In alternative embodiments, the present invention may be configured as an individual earpiece providing aforementioned functions along with mono sound to the subject for communications/telephony and transfer or ambient sound to the user, or as a pair of earpieces to provide stereo sound to additionally transmit audio sound (music) to the subject's inner ear from music either stored locally on the earpiece or transmitted from a remote device.

[00117] Preferably, the portable physiology monitor earpiece is designed to stably fit within the subject's ear and maintain a constant position. For example, the sensors, processor and supporting electronics may be mounted within a malleable rubber or polyurethane member or similar to allow it to adaptably fit within different sized ears' of subjects. In another alternative, various sized ear pieces may be provided to allow the subject to select the best fit and comfort. In a further alternative, the earpiece may be custom moulded to the subject's ear for optimal fit and comfort.

[00118] Embodiments of the present invention could be used by almost all men and women, including the disabled. Various embodiments may eventually be produced to cater for the various needs of:

- a. Professional and amateur athletes and sportsmen/women (and novice sports persons);
- b. sports medicine research;

- c. exercise physiology;
- d. military personnel (Army, Royal Navy and Royal Air Force, special forces);
- e. police officers;
- f. firefighters;
- 5 g. those in occupational health and at risk of exertional heat or cardiovascular illness (bakery workers, farmers, construction workers, miners, boiler room workers, factory workers);
- h. elderly and infirm;
- i. medical patients (inpatients and pre- or post-operative outpatients);
- 10 j. healthcare telemedicine;
- k. mentally and chronically ill;
- l. domestic healthcare including all individuals;
- m. paediatrics; and,
- n. normal public subjects

15 BRIEF DESCRIPTION OF THE DRAWINGS

[00119] Embodiments of the invention are further described hereinafter with reference to the accompanying drawings, in which:

Figure 1 is a block diagram of an embodiment of a portable physiology monitoring system;

20 Figure 2 is a schematic diagram of a portable physiology monitor product ecosystem incorporating the system of Figure 1;

Figure 3 is a schematic diagram of a portable physiology monitor incorporating the system of Figure 1;

Figure 4 is a cross-sectional diagram of an earpiece of the monitor of Figure 3;

25 Figure 5 is a cross-sectional diagram of a further embodiment of an earpiece of the monitor of Figure 3;

Figure 6 is a cross-sectional diagram of an alternative configuration of the earpiece of Figure 5;

30 Figure 7 is a schematic diagram of a portable physiology monitor incorporating a calibration technique;

Figure 8 is a schematic diagram of a portable physiology monitor with adjustable angle of incidence of a sensor;

Figures 9 to 12 are illustrations of a wearable device in accordance with an embodiment of the present invention;

5 Figure 13 is a schematic diagram illustrating an ear insert of the wearable device shown in Figures 9 to 12;

Figure 14 is a cross-sectional schematic diagram illustrating an example of an ear insert of the wearable device shown in Figures 9 to 12;

10 Figure 15 is a cross-sectional schematic diagram illustrating an example of an ear insert of the wearable device shown in Figures 9 to 12;

Figure 16 is an exploded diagram showing component parts of the ear insert of the wearable device shown in Figures 9 to 12; and

Figure 17 is an exploded diagram showing component parts within a housing of the wearable device shown in Figures 9 to 12.

15

DETAILED DESCRIPTION

[00120] Figure 1 is a block diagram of an example of a portable physiology monitoring system.

20 **[00121]** The portable physiology monitoring system 10 includes a temperature sensor 20, a pulse oximetry sensor 30, a respiration sensor 50, a motion sensor 60, a processor 70 and a display 90. Preferably, the portable physiology monitoring system also includes an ECG sensor 40 and a speaker 80.

25 **[00122]** The temperature sensor 20 is arranged to measure the core body temperature of a subject; the pulse oximetry sensor 30 is arranged to measure the pulse rate, pulse volume and oxygen saturation level of a subject; the ECG sensor 40 is arranged to measure the ECG of a subject; the respiration sensor 50 is arranged to measure the respiration rate of a subject; and the motion sensor 60 is arranged to measure the movement and orientation of a subject. All sensors are arranged to communicate the measured physiological parameters to the processor 70. Upon receipt of the
30 measurements, the processor is arranged to output one or more of the parameters to the speaker 80 and/or display 90.

[00123] Figure 2 is a schematic diagram of a portable physiology monitor product ecosystem incorporating the system of Figure 1.

[00124] The earpiece 100 is arranged to communicate the physiological parameter measurements to remote common consumer wireless devices such as a smartwatch 120, smartphone 130, laptop or desktop computer 140 and computer tablet 150. For monitoring applications such as monitoring subjects or patients at home or in a nursing home, the earpiece 100 is also arranged to communicate the measurements to an internet enabled hub 160 which in turn communicates the measurements and/or alerts to a remote monitoring and response team positioned to support the subject or patient as required.

[00125] Figure 3 is a schematic diagram of a portable physiology monitor incorporating part of the system of Figure 1. Figure 4 is a cross-sectional diagram of an earpiece of the monitor of Figure 3.

[00126] The portable physiology monitor includes an earpiece 100 and a remote wireless device such as a smartwatch 120 or smartphone 130.

[00127] The earpiece 100 has a housing 110 generally formed by a single part that is retained in the ear in use and supports multiple sensors and components provided therein.

In other examples the housing 110 may be assembled from plural, separately formed parts. Nevertheless, the housing 110 can be divided notionally into an inner portion denoted by the arrow marked I in Figure 4 and an outer portion denoted by the arrow marked O in Figure 4. The inner portion I is shaped and configured to be inserted into the ear canal and retained therein in use at least in part by a malleable cover 109, formed generally of a compliant and resilient material such as a compressible foam sleeve or a moulded silicone earpiece, as it interfaces with the wearer's ear canal. The outer portion O is shaped and configured to be inserted into the concha of the ear (i.e. the bowl-shaped cavity of the ear located at the entrance to the ear canal) and retained therein in use at least in part by the inner portion I of the housing 110. Optionally, an over-the-ear clip may be provided extending from the outer portion O to be clipped over the pinna of the wearer in use, to further retain the earpiece 100 in place in use.

[00128] The earpiece 100 includes a thermopile 101 positioned at the end of the inner part I of the earpiece to measure the temperature of the tympanic membrane as a reference of core body temperature. The thermopile 101 is sized so as to be located and retained inside the housing in the ear canal itself, rather than at an entrance to the ear canal. By locating the thermopile close to the tympanic membrane and sealing it inside the effectively closed environment by the ear insert interfacing with and being retained in the ear canal, the thermopile can be reliably retained in position to sense radiation from the tympanic membrane even during ambulatory use and provide accurate and long term core body temperature measurements in a non-invasive or minimally invasive manner. The thermopile is preferably less than 3mm by 3mm in its sensitive plane, even more

preferably 2mm by 2mm or less. An example of a suitable thermopile for long term in-the-ear use in the earpiece 100 is the Infrared Thermopile Sensor in Ultra Small Chipscale Package TMP006 manufactured by Texas Instruments, Dallas, TX, USA (<http://www.ti.com/product/TMP006#descriptions>) that has a package size of only 1.6mm by 1.6mm. In some examples, the thermopile may be 2mm x 2mm or less. The thermopile measures the temperature of an object without the need to make contact with the object. This sensor uses a thermopile to absorb the passive infrared energy emitted from the object being measured and uses the corresponding change in thermopile voltage to determine the object temperature. The thermopile voltage is digitized and reported to processor 70 (not shown in Figure 4) through serial communication. When calibrated and when the signal is smoothed by averaging over a measurement period of, say, a one minute window, the error rate of the thermopile 101 is reduced, and it provides an accuracy of ± 0.1 degrees C. The thermopile 101 is provided with an on-board thermistor (not shown) for measuring the die temperature, which is also reported to the processor. The processor can use the reported die temperature and optionally the difference between the die temperature and the temperature detected by the thermopile to reduce the noise floor in the signal reported by the thermopile, giving a higher signal-to-noise ratio. Using a miniaturised thermopile of this type allows the thermopile 101 to be located and retained in the ear canal allowing for improved accuracy and sensitivity of ongoing, ambulatory core body temperature monitoring while also providing space for additional componentry and functionality in the earpiece 100 as will be described below.

[00129] The earpiece also includes a pulse oximetry sensor 102, comprising two light emitting diodes and a photo detector positioned in close proximity to one another, to measure pulse rate, pulse volume and oxygen saturation level of blood vessels in the concha of the ear; an ECG sensor 103 positioned to measure the heart's electrical conduction system from the concha of the ear; a respiration sensor 104 to measure breathing vibrations through the inner ear via bone conduction; an accelerometer sensor 105 positioned to measure movement and orientation of a subject's head; and a transceiver 106 arranged to communicate the physiological parameter measurements to a smartwatch 120 or smartphone 130.

[00130] The pulse oximetry sensor 102 is positioned directly behind a translucent or transparent window 115, itself positioned in the concha area of the ear.

[00131] In alternative examples, a respiration sensor 104 may be positioned behind the pinna of ear to detect breathing vibrations via the jaw, which may be provided instead of or in addition to the respiration sensor 104 shown in the example of the monitor of Figure 3

shown in Figure 4 provided at the end of the earpiece near the thermopile 101 to detect breathing vibrations via the tympanic membrane.

5 [00132] The ECG sensor 103 comprises two electrodes, which in alternative example may be configured to have one in the concha area and one behind the ear, or where there are two earpieces used as a pair, one in each earpiece in the concha area.

[00133] The earpiece 100, smartwatch 120 and smartphone 130 all include one or more batteries to supply power. At least in the case of the earpiece 100, it is preferred that the battery 107 is rechargeable from within the earpiece via a suitable connection to a power-source or inductive coupling to a power-source. In order to conserve battery power, the transceiver 106 may only operate periodically. The earpiece 100, smartwatch 120 and smartphone 130 may include a sleep mode to further conserve power when not in use.

10 [00134] The smartwatch 120 and smartphone 130 include a transceiver arranged to receive measurements from the earpiece, a processor to perform calculations and a display 90 to provide the subject with feedback on the status of one or more of the aforementioned physiological parameters. Preferably, the monitor operates on a substantially real-time basis. Preferably, the transceiver 106 communicates via a wireless data protocol such as BlueTooth(RTM) Low Energy or another suitable wireless communication system.

15 [00135] A disposable or cleanable wax gauze 108 prevents wax and other foreign objects entering the earpiece.

[00136] A malleable cover 109 around the body of the earpiece 100 ensures comfort and a good fit for the subject. The cover 109 may be a custom or generic mould and may be provided in different sizes to ensure best fit and comfort. The cover 109 may include a recessed channel to enable ambient sound to reach the subject's inner ear to ensure no loss of hearing or situational awareness, and also to allow the circulation of air to prevent moisture build-up in the auditory canal during exercise. The circulation of air may be the only reason to include the recessed channel, to allow for heat and air transfer, even in applications where ambient sound transmission is not required.

25 [00137] The malleable cover 109 may be removable and interchangeable/replaceable allowing the use of the earpiece for vital signs monitoring for successive patients in remote, residential, clinical and palliative care settings and surgical settings for successive patients in a hygienic, non-invasive or minimally invasive manner.

30 [00138] In one example of the present invention an audio feed-through channel 111 is provided to enable a tube from an audio generating device to be attached to the earpiece 100 and relay the audio to the subject's inner ear. The audio feed-through channel 111 is

formed by the housing 110 and configured as a waveguide to provide sound to the inner ear. The output of the audio feed-through channel 111 opening into the ear canal in use is arranged adjacent to the thermopile 101. In the example of the monitor of Figure 3 shown in Figure 4, the audio feed-through channel 111 is not coupled to any active audio
5 generating source but merely opens to the ambient environment to allow passive throughput of ambient sound to facilitate the situational awareness of the wearer.

[00139] Figure 5 is a cross-sectional diagram of a further example of an earpiece of the monitor of Figure 3. As an alternative to the audio feed-through channel 111, active audio may be provided by a speaker 112. A microphone 113 may be used in conjunction with
10 the speaker 112 to record ambient noise and either provide noise cancellation or amplify ambient sound to boost the subject's hearing, as in a hearing aid. Alternatively, an audio signal, such as music or speech, may be provided to the speaker 112, for example via a Bluetooth (RTM) connection between the transceiver 106 and the smartwatch 120 or smartphone 130, and played to the wearer through the audio feed-through channel 111.

[00140] Where a speaker 112 is provided, status feedback of the aforementioned physiological parameters may be provided audibly as well as or instead of via the display 90. When a predetermined parameter level is reached and/or intervention is required an alert may sound via the speaker 112 and display 90.

[00141] Figure 6 is a cross-sectional diagram of an alternative configuration of the
20 earpiece of Figure 5. Where an earpiece 100 is used singly, a speaker 112 can provide mono sound which is useful for communications and feedback status. In an alternative example, the earpiece 100 can be configured as a pair of earpieces to provide stereo sound output for music playback or improved quality of communications sound output by utilising two speakers 112. In this configuration a cable/leash 114 may connect the two
25 earpieces and provide an electrical connection to share power between the earpieces and enable optimized sharing of components between the two earpieces. The leash 114 would also serve as a convenient way to prevent losing one earpiece 100 and could provide a method of securing the earpieces 100 to a garment if provided with a clip.

[00142] As the thermopile 101 is a bare silicon die it will be susceptible to thermal
30 radiation signals which appear pretty much anywhere within a 180 degree field of view (subject to an approximate $\cos^2\theta$ weighting to the sensitivity). The temperature of the ear canal is typically different to that of the tympanic membrane and so not a true measure of the core temperature of the body. As the target object, the eardrum, has a radius $\sim 4\text{mm}$, and the earpiece 100 is arranged such that the thermopile 101 is likely to be $\sim 15\text{mm}$ away
35 from the eardrum along the canal, this would mean that the actual eardrum would make up a relatively small fraction of the field of view. Thus, to provide an improved accuracy of the

temperature signal obtained from the thermopile 101, this temperature effect should be compensated for.

[00143] Figure 7 is a schematic diagram of a portable physiology monitor incorporating a calibration technique. The earpiece 100 may be configured to incorporate thermistors 116 positioned on or near the outer surface of the earpiece to measure the temperature of the auditory canal wall at numerous depths, from outer ear to tympanic membrane, to create a temperature gradient map of the auditory canal to further compensate for infra-red heat from the auditory canal which may contaminate the tympanic membrane signal received by the thermopile 101. The thermistors 116 may also be used to help ensure the earpiece is placed at the correct depth in the auditory canal in relation to the distance from the outer ear, by checking the measured temperature is in the temperature range of the auditory canal as opposed to the environmental temperature. The thermistors 116 would in this case also serve to alert the processor that the device is situated in the subject's auditory canal and measurements will correspond to the ear. Equally they would alert the processor when the earpiece is removed from the subject either temporarily or at the end of use.

[00144] Alternatively to the thermistors 116, capacitive sensors may be used for the same function of detecting if the device is inserted in the auditory canal, and positioned at the correct depth. Contact and conductance of the capacitive sensors against the wall of the auditory canal would enable this functionality.

[00145] Figure 8 is a schematic diagram of a portable physiology monitor with adjustable angle of incidence of a thermopile sensor 101. To enable adjustment of the thermopile 101 angle in respect to line of sight of the tympanic membrane to ensure greatest accuracy, the earpiece 100 may incorporate a pivoting head 117 or other mechanism which could be adjusted during setup of the device on the subject when the earpiece is positioned in the auditory canal. The processor would be configured to alert the subject or clinician when the hottest temperature was measured, indicating the optimal angle of the thermopile 101.

[00146] Figures 9 to 17 are illustrations of a wearable device or components thereof, viewed from different angles. It will be understood that features of the aforementioned wearable device as described in relation to Figures 1 to 8 may be incorporated in the embodiment of Figures 9 to 17. The wearable device 200 is in the form of an earpiece and comprises a housing 250. In use, the housing 250 is positioned outside an ear of a user. An ear insert 210 extends from the housing 250 into an ear canal of the user in use. The ear insert 210 extends partially forwards and upwards in use. The ear insert 210 comprises a blocking member 212 provided at a proximal portion of the ear insert 210. The ear insert 210 also includes an ear canal extending member 214 extending from the blocking

member 212 and an thermopile module (not shown) supporting an infrared thermopile (not shown) at a distal portion of the ear insert 210. The ear insert 210 comprises a centralising portion 216 at the distal portion of the ear insert 210 to centralise the thermopile module within the ear canal. A window cap 220 protects the infrared thermopile from damage during handling of the wearable device 200. An audio conduction channel (not shown) is defined within the ear insert 210 and extends to an output 218 provided at the distal portion of the ear insert 210. The ear insert 210 extends axially approximately 15 millimetres from a widest radial extent of the blocking member 212.

[00147] The blocking member 212 is formed from a rubber material, in this example silicon, and is formed to seal an outer region of the ear canal whereby to substantially isolate the ear canal from an ambient environment outside the ear canal. The blocking member 212 is formed from a resilient material so as to comfortably fit a range of different users, each having different ear shapes and sizes. The blocking member 212 is formed to have a substantially domed shape. In this way, the blocking member 212 is easily pushed into an outer region of the ear canal and helps retain the ear insert 210 within the ear canal.

[00148] The audio conduction channel is arranged to facilitate conduction of sound through the blocking member 212 to the tympanic membrane. The output 218 opens at the distal portion of the ear insert 210, behind the infrared thermopile (not shown). This ensures that the infrared thermopile can be positioned at the innermost end of the ear insert 210 without having to design space at the end face of the ear insert 210 for an output of the audio conduction channel.

[00149] The ear canal extending member 214 and the centralising portion 216 will each be described further below with reference to Figure 14.

[00150] The housing 250 comprises a wing tip portion 270 formed as a rubber loop extending from an upper region of the housing 250. The wing tip portion 270 is formed as a resilient portion to engage with a cymba region of the ear. The wing tip portion 270 extends partially upwards and backwards from the housing 250. The housing 250 further comprises a head bracing portion 260 comprising a head bracing surface arranged to brace against a region of the head, anterior to the ear in use. The head bracing surface comprises contact points for a bone conduction microphone 262. The bone conduction microphone 262 is configured to operate as described previously.

[00151] In an example, the wing tip portion 270 may be in the form of a hook member and need not form a closed loop. In further examples, the wing tip portion 270 may be in the form of a substantially planar protrusion shaped to engage with the cymba region of the ear.

[00152] The housing 250 further comprises a connection portion 264. The connection portion 264 is configured to be connectable to an ear hook member (not shown). The ear hook member can be used to hook over the ear and further retain the wearable device 200 in position at the ear.

5 [00153] An outermost surface of the housing 250 is useable as an input button 280. The input button 280 is in the form of an electrical contact switch for controlling operations of the wearable device 200. It will be appreciated that a number of input buttons may be provided, either on the outermost surface of the housing 250, or elsewhere on the housing 250.

10 [00154] The ear insert 210 will now be described in further detail.

[00155] Figure 13 is a schematic diagram illustrating an ear insert of the wearable device shown in Figures 9 to 12. In this diagram, the ear insert 210 is shown without the blocking member 212. The ear insert 210 comprises a blocking member mounting portion 222, from which extends the ear canal extending member 214. As described previously, the
15 centralising portion 216, the output 218 and the window cap 220 are provided at the distal portion of the ear insert 210.

[00156] Figure 14 is a cross-sectional schematic diagram illustrating an example of an ear insert of the wearable device shown in Figures 9 to 12. A cut-through of the ear insert 210 is shown, illustrating an internal structure of the ear insert 210. Moving from the proximal
20 portion of the ear insert 210 to the distal portion, the blocking member mounting portion 222 is provided with the blocking member 212 mounted thereto. The ear canal extending member 214 is formed to extend distally beyond the blocking member mounting portion 222. An audio conduction channel 224 is defined within the ear insert 210. In particular, the audio conduction channel is defined, at least partially, by an inner wall of the ear canal
25 extending member 214. As described previously, the audio conduction channel 224 conducts sound to the distal portion of the ear insert 210.

[00157] The ear canal extending member 214 is formed as a resilient tube, defining a portion of the audio conduction channel 224. The ear canal extending member 214 is formed from a rubber material, for example silicon and is flexible to fit a range of different
30 ear canal shapes. As shown in detail in Figure 14, the centralising portion 216 comprises a substantially cylindrical central region having defined therein three openings providing the output 218 (see Fig. 13) of the audio conduction channel 224. The openings are spaced circumferentially around the central region. The centralising portion 216 further comprises three fins 226, each extending radially from the central region. A root of each fin 226 forms
35 a separator between the three openings. A fin tip 228 is provided at a radial outermost extent of each fin 226. The centralising portion 216 is formed from a resilient material, for

example silicon. The fins 226 are formed to be deformable against an internal surface of the ear canal, whereby to substantially centralise the distal portion of the ear insert 210 within the ear canal.

5 **[00158]** A breathable member 236 is provided at the distal portion of the ear insert 210 to cover the output 218 of the audio conduction channel 224. The breathable member 236 is formed as a permeable member configured to substantially prevent passage of moisture and contaminants into the ear insert 210, whilst allowing the passage therethrough of air. In examples, the breathable member 236 may be formed from a GoreTex (RTM) Mesh.

10 **[00159]** The distal portion of the ear insert 210 further comprises an infrared thermopile 230 within a thermopile module (not shown). A sensitive surface of the infrared thermopile 230 is substantially transverse to an axial direction of the ear insert 210, along which the audio conduction channel 224 extends within the ear canal extending member 214. The sensitive surface of the infrared thermopile 230 is protected by the window cap 220.

15 **[00160]** Figure 15 is a cross-sectional schematic diagram illustrating an example of an ear insert of the wearable device shown in Figures 9 to 12. The ear insert 210 is shown within the blocking member 212. An electrical connection in the form of wires 232 extend distally through the ear insert 210 from the housing of the wearable device 200. The wires 232 are connected (for example, by soldering) to a first side of a thermopile module PCB 234 at a distal portion of the ear insert 210. The infrared thermopile 230 is mounted to a second
20 side, opposite the first side, of the thermopile module PCB 234. In this way, signals from the infrared thermopile 230 can be output from the ear insert 210 to further electrical components (not shown), provided in the housing 250 of the wearable device 200. The audio conduction channel 224 surrounds the wires 232. This configuration means only one passageway through the ear canal extending member 214 of the ear insert 210 is required
25 to convey both sound and the signals from the infrared thermopile 230. These such arrangements represent an effective use of space and allows the reliable and accurate positioning of the thermopile in the inner ear close to the tympanic membrane while also allowing sound to be provided to the inner ear in a space-constrained environment.

30 **[00161]** It will be understood that in other embodiments a flexible or flexi-rigid PCB may be used instead of the wires 232 to convey signals from the infrared thermopile 230 out of the ear insert 210.

35 **[00162]** Figure 16 is an exploded diagram showing component parts of the ear insert of the wearable device shown in Figures 9 to 12. From the proximal portion of the ear insert 210, the ear insert comprises the blocking member mounting portion 222 configured have the blocking member 212 mounted thereon. The ear canal extending member 214 extends distally from the blocking member mounting portion 222. A bridging member 240 connects

the ear canal extending member 214 to an audio conduction channel output member 238. The audio conduction channel output member 238 has defined therein a plurality of (in this example, three) openings providing the output 218 of the audio conduction channel 224. The audio conduction channel output member 238 also functions as a thermopile module, housing the thermopile module PCB 234 and the infrared thermopile 230. The window cap 220 is provided on a distal face of the audio conduction channel output member 238. The breathable member 236 is provided around the audio conduction channel output member 238 to cover the output 218 of the audio conduction channel 224. The centralising portion 216 is provided over the audio conduction channel output member 238 to centralise the infrared thermopile 230 within the ear canal in use. Openings defined within the centralising portion 216 are substantially aligned with openings defined in the audio conduction channel output member 238. In this way, audio can conduct from a proximal portion of the ear insert 210, within the ear canal extending member 214 and out of the ear insert 210 through the openings defined in the audio conduction channel output member 238 and in the centralising portion 216, into the ear canal and towards the tympanic membrane.

[00163] Figure 17 is an exploded diagram showing component parts within a housing of the wearable device shown in Figures 9 to 12. The housing 250 includes electronic components for controlling an operation of the wearable device 200 and for relaying sensor signals from the infrared thermopile 230 to external devices. The housing 250 is formed from a rear housing member 252 providing a first housing shell, and a front housing member 254 providing a second housing shell. An ear insert housing member 258 extends from the front housing member 254 in a direction of the ear insert 210. An upper surface of the front housing member 254 and the rear housing member 252 together define a connection portion 264. A connector cover 266 can cover the connection portion 264 when not in use. The input button 280 is provided in the form of a panel member formed to extend over an outer surface of the rear housing member 252. Within a cavity formed by the rear housing member 252 and the front housing member 254, there is provided a primary PCB 290. The primary PCB 290 is electrically connected to a secondary PCB 294 provided in the ear insert housing member 258 via a flexible PCB 292. An audio driver 274 is also provided within the ear insert housing member 258 and connected to the secondary PCB 290.

[00164] When inserted into a subject's auditory canal, the infrared thermopile 230 detects incident infrared radiation from the tympanic membrane and provides a voltage equivalent to the core body temperature of the subject. Preferably, the processor converts this into a temperature reading in degrees Centigrade or Fahrenheit.

- [00165]** When placed in the concha, the pulse oximetry sensor 102 detects the oxygen saturation level and volume of a subject's pulse through the transmittance of red and infra-red light through tissue. Preferably, the processor converts this into a reading of pulse rate, pulse volume and oxygen saturation level. In some embodiments a blood pressure cuff may be used in conjunction with the pulse oximetry sensor to provide pulse pressure readings and/or calibrate the pulse oximetry sensor. Preferably, the result is pulse rate in beats per minute, pulse pressure and pulse volume in millimetres of mercury, and oxygen saturation as a percentage. In some embodiments the result may also output a plethysmogram.
- [00166]** As an alternative to, or in addition to, the pulse oximetry sensor 102, embodiments of the present invention may incorporate a piezoelectric monitoring system for measuring pulse rate and pressure from the temporal artery. The system comprises a cuff to occlude the artery and a piezoelectric contact microphone to record and analyse the Korotkoff sounds from the change in pulse.
- [00167]** When placed in the concha, the ECG sensor 103 detects the heart's electrical conduction system. Preferably, the processor converts this into an ECG reading in millivolts per second.
- [00168]** When inserted into a subject's auditory canal, the bone conduction microphone 104 detects breathing vibrations through the inner ear. Preferably, the processor converts this into a respiration rate in breaths per minute. The bone conduction microphone may be provided in and supported by the thermopile module 100t.
- [00169]** The accelerometer 105 monitors the movement and orientation of a subject. Preferably, the processor converts this into a reading of one or more of the cadence, speed, distance, orientation and calorific count of a subject, and the result is in revolutions or strokes per minute, kilometres per hour or miles per hour, metres or kilometres or miles, degrees, and calories or kilocalories per hour, respectively. In some embodiments the data may also be used in combination with core body temperature to provide an indication of the circadian rhythm of a subject, wherein the result is preferably of time in hours.
- [00170]** Preferably, measured readings are input to the earpiece processor and periodically relayed to the subject in real-time via the earpiece speaker 112, if present and configured by the user, as well as transmitted to a remote device such as smartwatch 120 and smartphone 130 where the on-board processor and software application output the measured readings in a text and graphical form to the subject via the display 90.
- [00171]** Preferably, the earpiece stores the measured readings in its internal memory until, or unless, it has paired with a remote device, in which event the measured readings are

transmitted wirelessly to the remote device and stored in the memory of the remote device for a limited period, accessed through the software application. In some embodiments the data may be uploaded to the cloud (internet) where the subject can store their data in a user account in addition to the remote device for longer term storage, again accessed by the software application on the remote device. In both cases the subject can subsequently access their physiology data from one or more previous sessions for analysis.

[00172] The primary device (earpiece) is not dependent on the remote device and the remote device is not necessarily required for the subject to be informed and/or alerted of their vital signs measurements, but if present will be dependent on the primary unit.

[00173] Preferably, the physiological parameters of the subject will be measured at specific intervals, or at intervals selectable by the subject from a pre-determined list between, for example, 1 second to 15 minutes (1 second, 5 seconds, 15 seconds, 30 seconds, 1 minute, 5 minutes, 15 minutes). For each interval, the samples recorded during that time period will be averaged, and the average measurement will be communicated to the subject and/or other individual by audio and/or visual means as described above. If any physiological parameter of the subject as measured by the device reaches the safety limits of measurement, the primary device and/or remote device will alert the subject and/or other individual immediately upon reaching this limit by audio and/or visual means, regardless of the chosen interval time. Preferably, the subject and/or other individual will also have the ability to choose their own parameter limits from a pre-determined list, which would exist inside the limit of measurement of the primary device.

[00174] Depending on the configuration of the earpiece and smartwatch and/or other remote unit, the subject may be able to select between a choice of a sound or vibration alert, or both.

[00175] Various embodiments may eventually be produced to cater for the various needs of:

- a. Professional and amateur athletes and sportsmen/women (and novice sports persons);
- b. sports medicine research;
- c. exercise physiology;
- d. military personnel (Army, Royal Navy and Royal Air Force, special forces);
- e. police officers;
- f. firefighters;

- g. those in occupational health and at risk of exertional heat or cardiovascular illness (bakery workers, farmers, construction workers, miners, boiler room workers, factory workers);
- h. company executives;
- 5 i. elderly and infirm;
- j. medical patients (inpatients and pre- or post-operative outpatients);
- k. healthcare telemedicine;
- l. mentally and chronically ill;
- m. domestic healthcare including all individuals;
- 10 n. paediatrics; and,
- o. normal public users

[00176] For example, whilst athletes may be interested in actual numeric levels, the public users may prefer an indicator in the form of a traffic light or similar (for example, green = physiological parameter normal, amber = physiological parameter a little compromised, red = subject reaching illness). Similarly, hospital patients themselves may not take interest in or understand their physiology status but the output data could be passed to medical staff for analysis and intervention of treatment or it may be fed into a control system for automatic regulation of the measured physiological parameters of a patient, where appropriate. Some embodiments may include a memory and connection/transmission system so that data can be recorded over time and uploaded onto a computer for more detailed analysis of physiological status and/or performance.

[00177] An example embodiment of the present invention that may be used by clinicians or other medical personnel, safety officers or trainers/coaches of sportsmen is shown in Figure 2 in which the earpiece 100 may have additional functionality and communicate with a hub or base station 160. As the base station is not required to be portable, it can include a larger display and/or more powerful speaker and a transceiver having a greater reception radius to allow the subject to move further from it and still be in contact. The base station could be used in conjunction with a smartwatch or other remote device so both a subject and the safety officer or other supporting individual are able to see the data of the physiological parameters; indeed, there may even be provided different types of information depending on specific needs.

[00178] Data from the accelerometer and other aforementioned sensors may also be processed to determine the circadian rhythm of the subject, and this information could be used for several purposes including the detection and management of dementia and sleep

and behavioural disorders. Some embodiments may further include an ambient light sensor to measure the ambient light of the subject's environment and better predict or determine the circadian rhythm of the subject.

5 [00179] The processor may execute instructions stored in memory to instantiate a blood pressure estimation module arranged to accept measurements from a combination of two or more of: pulse sensor, a motion sensor for ballistocardiography (BCG) and an ECG sensor, to calculate changes in pulse transit time (PTT), and to generate from the pulse transition time, a measure of pulse wave velocity and an estimation of relative blood pressure. Alternatively, the raw pulse sensor, BCG and/or ECG data may be sent from the
10 wearable device to another device such as a smartphone or smartwatch which may itself provide a blood pressure estimation module.

[00180] The device may also be used to predict or determine the menstrual cycle of a female subject, including determining such physiological parameters as the ovulation day, fertile period, infertile period, onset and/or end of menstruation, menstruation period, start
15 and/or end days of the cycle, and any other day of the cycle. By measuring the basal core body temperature daily at the same time each day, the processor can be arranged to determine the day of ovulation from the largest difference in basal core body temperature elevation. With this data and the subject inputting the first day of menstruation, all other parameters can be determined, and used for predictions of future menstruations, and act
20 as a pregnancy aid.

[00181] Data from the pulse oximetry sensor may be used to assist in fitness training of a subject, since it is known that there are several heart rate zones in which maximum fitness benefit can be achieved for different fitness needs.

[00182] The device may also be used to prevent athletes reaching their 'ceiling
25 temperature' and fatigue, for example, an ultra endurance event where the athlete is performing at their peak for several hours. An indication of extreme temperature would allow the athlete to reduce their effort and continue exercising rather than reaching fatigue and having to stop exercising or even collapse. This would apply even if there was no water available for rehydration. Therefore, by using the device they don't lose valuable
30 time in competition, and can reduce the risk of heat illness and physiological harm.

[00183] In addition, core body temperature and heart rate measurements combined with data from the accelerometer may be used to determine the hydration status of a subject. Since an increase in core body temperature and heart rate at constant workload is indicative of a dehydrating state, hydration status can be predicted and alerts sent to the
35 wristwatch and/or other remote device to prevent the subject from becoming dehydrated or suffering from heat illness.

[00184] Thus the various vital signs monitored using the earpiece 100 can be combined and a number of different ways to provide an indication of a state of health or exercise of the wearer.

5 [00185] In a further embodiment, particularly in healthcare with multi-use earpieces, the earpiece may incorporate a disposable or cleanable lens cover and or filters specifically designed to fit the earpiece to prevent dirt or body tissue and wax ingress and build up on the earpiece and cross-contamination when used on multiple subjects.

10 [00186] It will be appreciated that in some embodiments of the invention, functions described as being performed by a processor located outside the earpiece, for example, in a smartwatch or smartphone, may instead be performed by a processor provided as part of the wearable device, and in particular as part of the earpiece. Where a processor is provided in the wearable device, it will also be appreciated that a memory may also be provided for storing instructions executable by the processor.

15 [00187] For example, the wearable device may comprise a blood pressure estimation module arranged to accept measurements from a combination of two or more of: pulse sensor, a motion sensor for ballistocardiography (BCG) and an ECG sensor, to calculate changes in pulse transit time (PTT), and to generate from the pulse transition time, a measure of pulse wave velocity and an estimation of relative blood pressure. A processor in the wearable device may be used to perform the steps necessary for the blood pressure
20 estimation module.

[00188] Throughout the description and claims of this specification, the words “comprise” and “contain” and variations of them mean “including but not limited to”, and they are not intended to (and do not) exclude other moieties, additives, components, integers or steps. Throughout the description and claims of this specification, the singular encompasses the
25 plural unless the context otherwise requires. In particular, where the indefinite article is used, the specification is to be understood as contemplating plurality as well as singularity, unless the context requires otherwise.

CLAIMS

1. A wearable device for measuring a tympanic temperature, the device comprising:
an ear insert formed to extend along an ear canal of an ear in use, the ear insert
5 comprising:
a blocking member provided at a proximal portion of the ear insert, the
blocking member configured to substantially block the ear canal in use;
an ear canal extending member extending in a distal direction from the
blocking member into the ear canal in use;
10 a thermopile module provided at a distal end of the ear canal extending
member and supporting an infrared thermopile at a distal end face thereof;
one or more centralising portions, together configured to substantially
centralise the infrared thermopile within the ear canal, the ear canal extending
member and the one or more centralising portions being configured to locate the
15 infrared thermopile in the ear canal for measuring a tympanic temperature in use;
and
an audio conduction channel at least partly defined within the ear canal
extending member, the audio conduction channel configured as a waveguide to
conduct sound through the blocking member to a distal portion of the ear insert,
20 wherein an output of the audio conduction channel is defined in the distal portion of
the ear insert, in a proximal direction from the infrared thermopile, and is arranged to open
in the ear canal, in use.
2. A wearable device as claimed in claim 1, wherein the blocking member is
configured to radially block the ear canal only at an entrance thereto.
- 25 3. A wearable device as claimed in claim 1 or claim 2, wherein the thermopile module
is substantially coaxial with the ear canal extending member.
4. A wearable device as claimed in any preceding claim, wherein a radial extent of the
ear canal extending member is less than a radial extent of the one or more centralising
portions.
- 30 5. A wearable device as claimed in any preceding claim, wherein a radial extent of the
ear canal extending member at the blocking member is less than a radial extent of the
blocking member.

6. A wearable device as claimed in any preceding claim, wherein the ear canal extending member is arranged to be spaced apart from an internal surface of the ear canal in use.
7. A wearable device as claimed in any preceding claim, wherein the one or more centralising portions comprise a plurality of fins radially extending from the ear canal extending member, a fin tip of each fin being arranged to abut against an internal surface of the ear canal in use.
8. A wearable device as claimed in claim 7, wherein the fins are formed from a resilient material.
9. A wearable device as claimed in any preceding claim, wherein the audio conduction channel is at least partly defined within the blocking member and the ear canal extending member and is configured as a waveguide to conduct sound through the blocking member and the ear canal extending member to the distal portion of the ear insert.
10. A wearable device as claimed in any preceding claim, wherein the audio conduction channel is at least partly defined by an inner wall of the ear canal extending member.
11. A wearable device as claimed in any preceding claim, wherein the wearable device is configured such that the ear canal extending member extends at least in a distal direction past a first bend of the ear canal in use.
12. A wearable device as claimed in claim 11, wherein the wearable device is configured such that the one or more centralising portions are positioned at a second bend of the ear canal in use.
13. A wearable device as claimed in any preceding claim, wherein the blocking member is formed as a resilient member to seal against the ear canal in use.
14. A wearable device as claimed in any preceding claim, wherein a sensitive surface of the infrared thermopile is arranged to be substantially parallel to an axial direction of the ear canal at the tympanic membrane in use.
15. A wearable device as claimed in any preceding claim, wherein the ear canal extending member comprises a resilient portion to allow deviation of the thermopile module relative to the blocking member.
16. A wearable device as claimed in any preceding claim, further comprising a wing tip portion arranged to engage with a cymba region of the ear in use, whereby to retain the ear insert within the ear canal.

17. A wearable device as claimed in any preceding claim, wherein the distal portion of the ear insert further comprises a breathable member arranged to cover the output of the audio conduction channel.
18. A wearable device as claimed in claim 17, wherein the breathable member is
5 configured to substantially prevent ingress of moisture or particulate contaminants into the ear insert through the output of the audio conduction channel, whilst allowing the passage therethrough of air.
19. A wearable device as claimed in any preceding claim, further comprising an
10 electrical connection extending from a proximal portion of the ear canal extending member to the thermopile module configured to relay signals from the infrared thermopile through the ear insert.
20. A wearable device as claimed in claim 19, wherein the electrical connection is a flexible or flexi-rigid PCB.
21. A wearable device as claimed in claim 19 or claim 20, wherein the electrical
15 connection is embedded within a wall of the ear canal extending member.
22. A wearable device as claimed in any preceding claim, further comprising a connection portion for connecting to an ear hook member arranged to retain the wearable device at the ear.
23. A wearable device as claimed in claim 22, further comprising the ear hook member.
- 20 24. A wearable device as claimed in any preceding claim, further comprising a head bracing portion arranged to brace against a region of a side of a head in use, the region being anterior to an outer ear of the ear.
25. A wearable device as claimed in claim 24, wherein the head bracing portion comprises a bone conduction microphone.

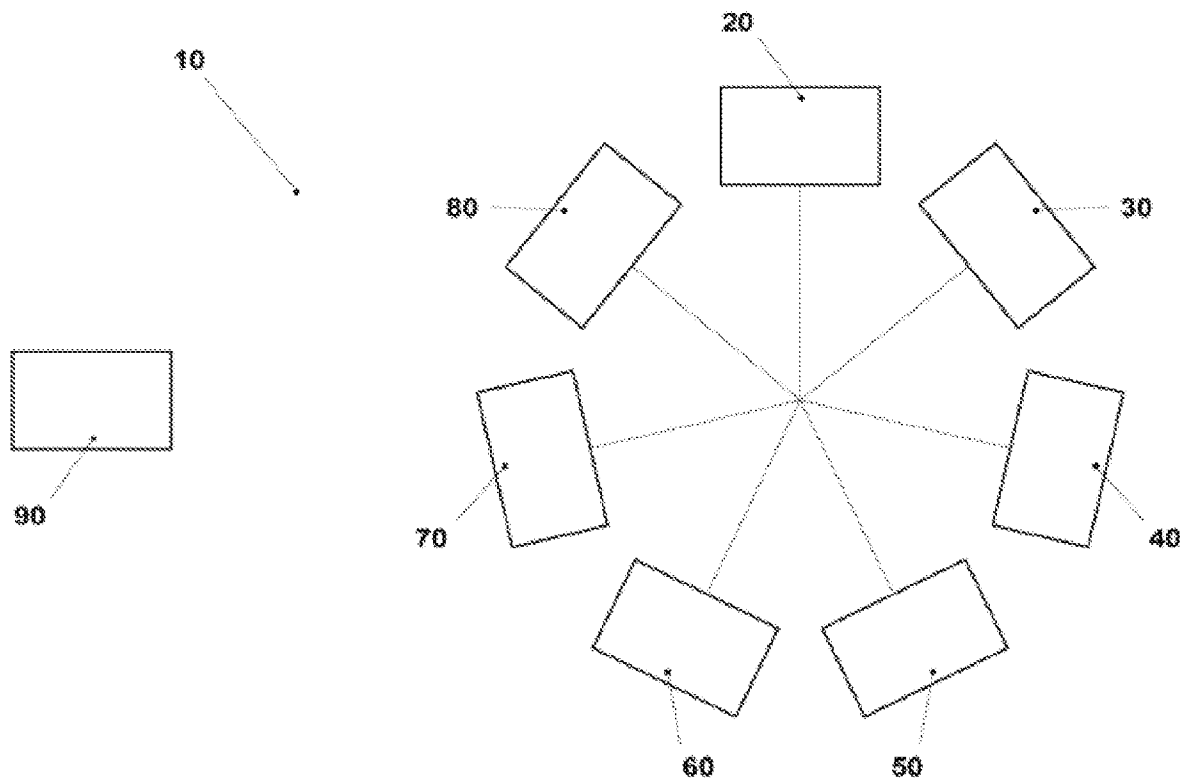


FIG. 1

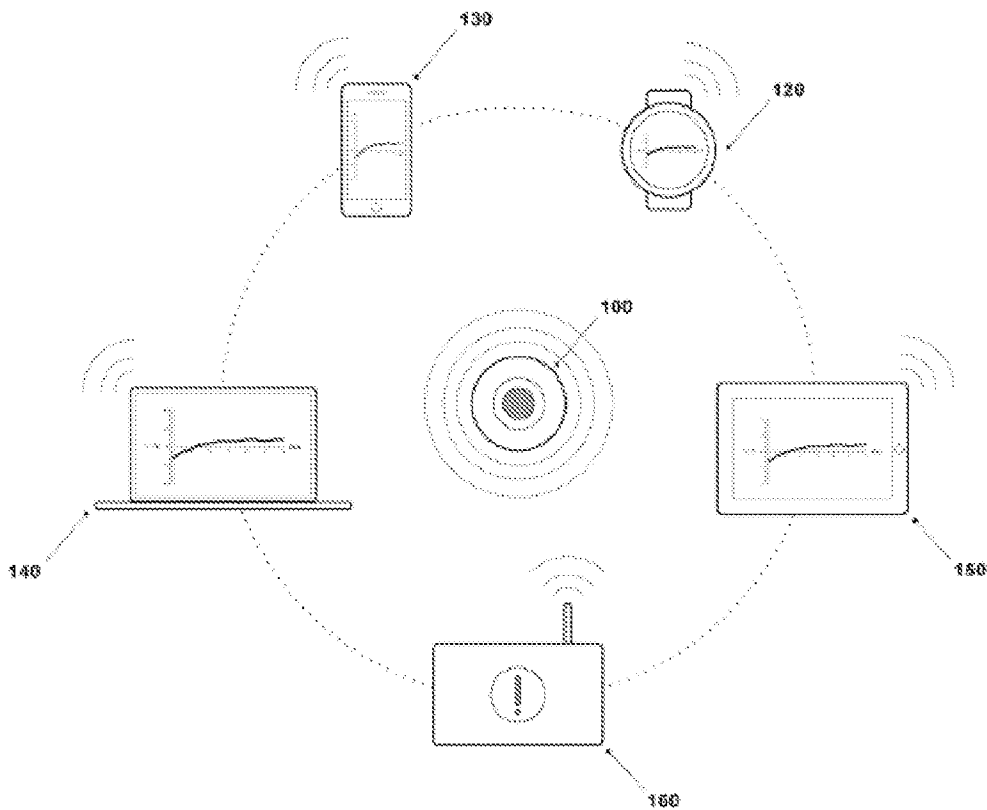


FIG. 2

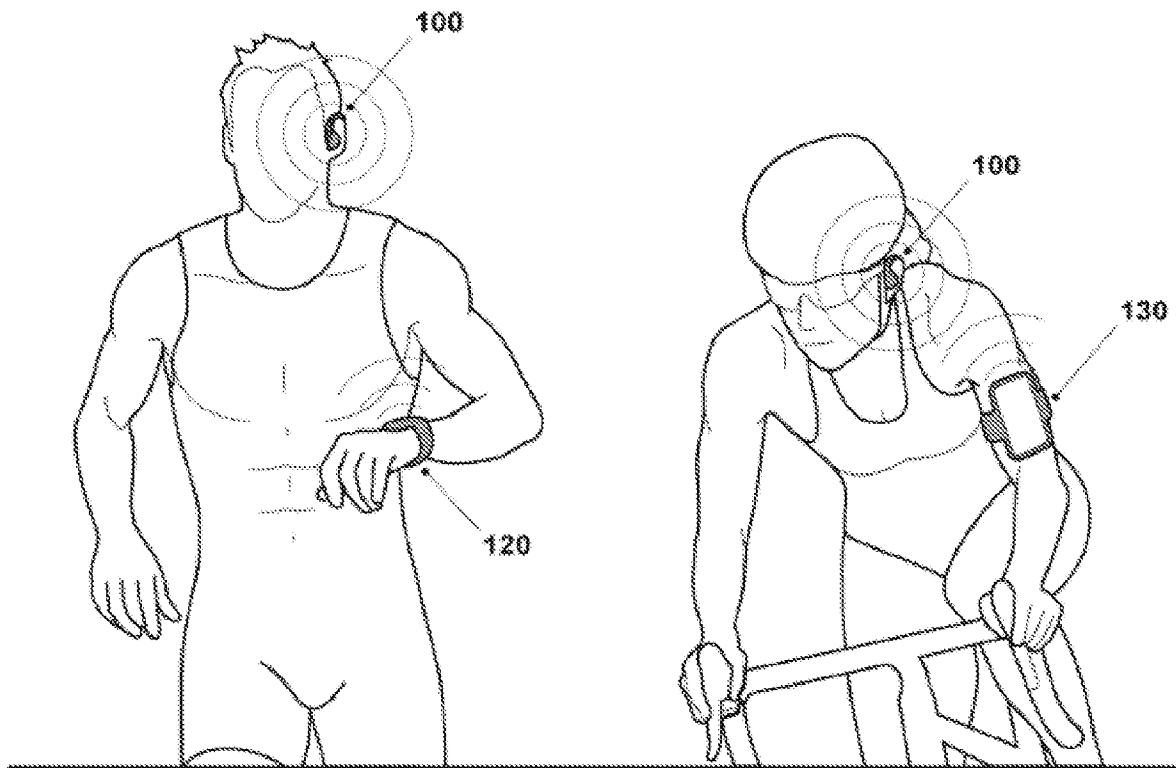


FIG. 3

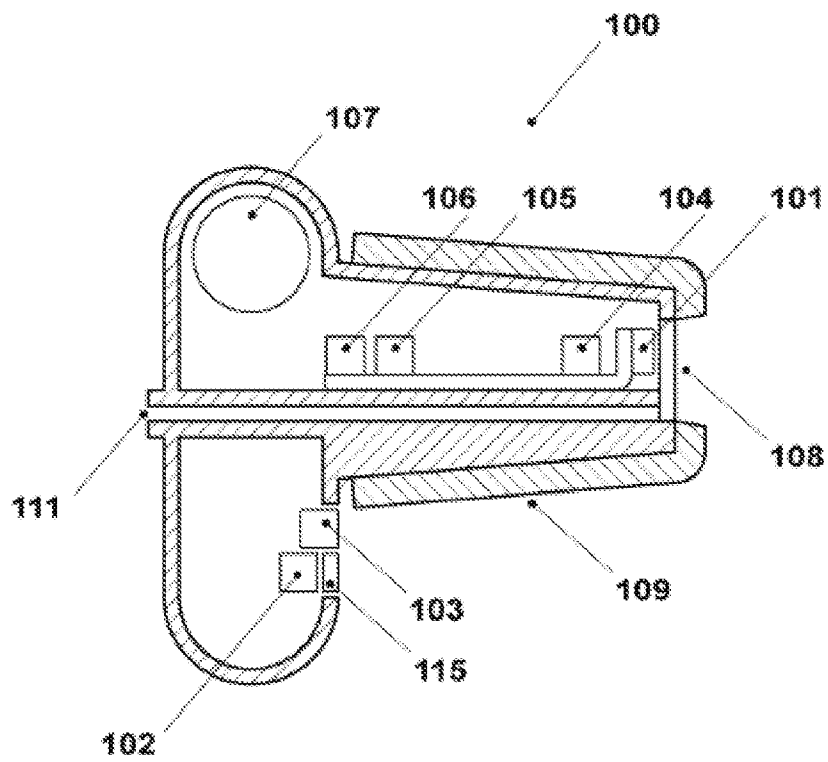


FIG. 4

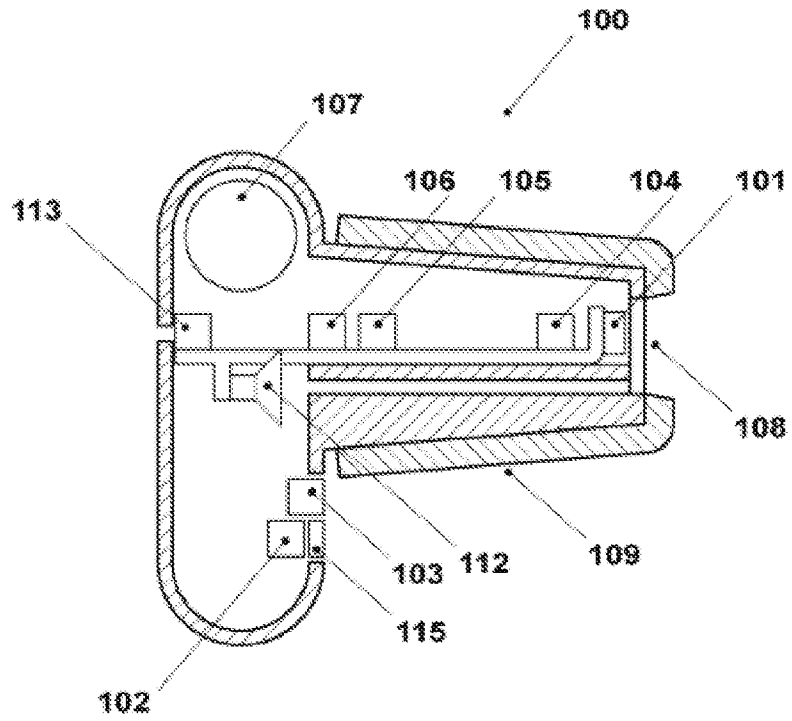


FIG. 5

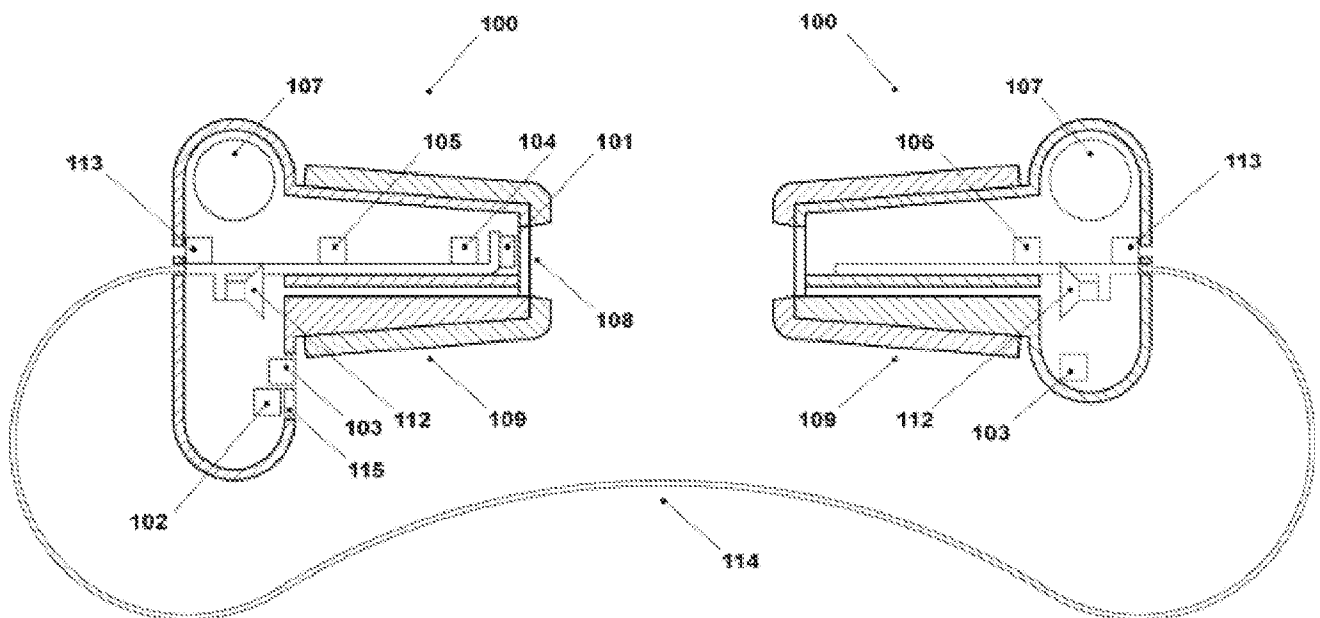


FIG. 6

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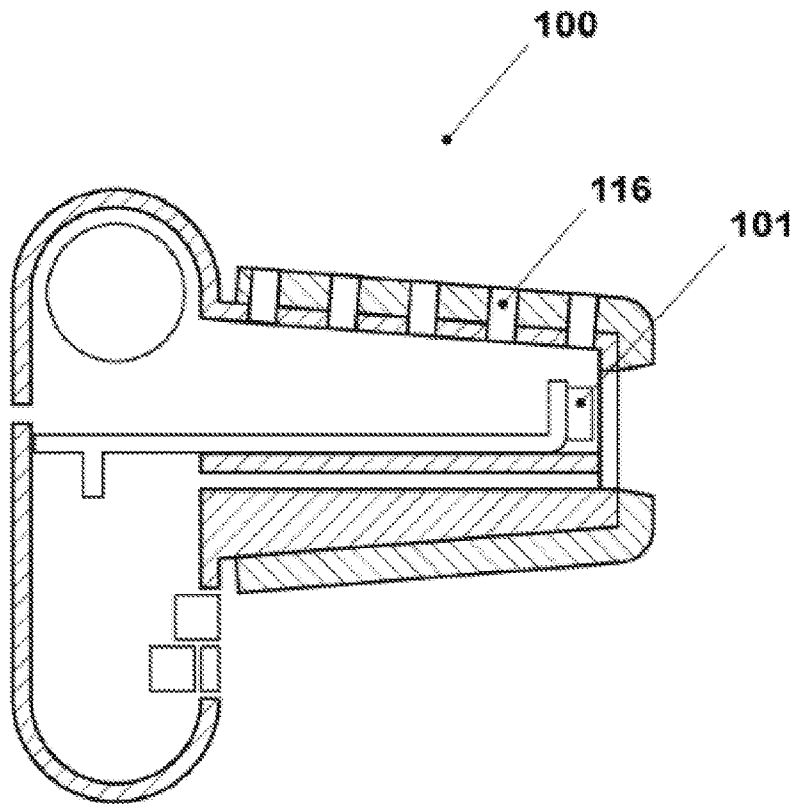


FIG. 7

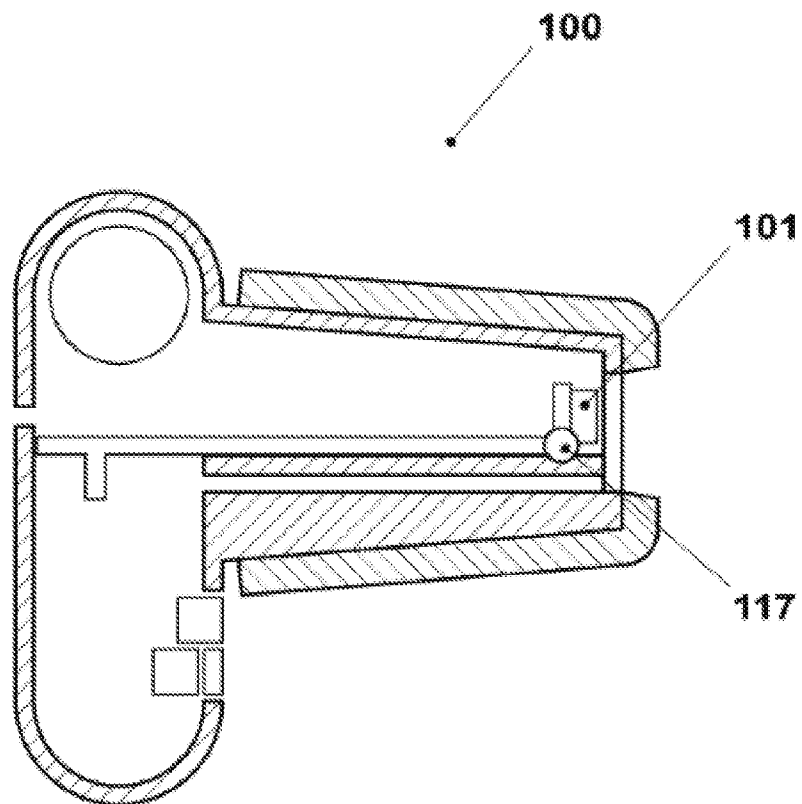


FIG. 8

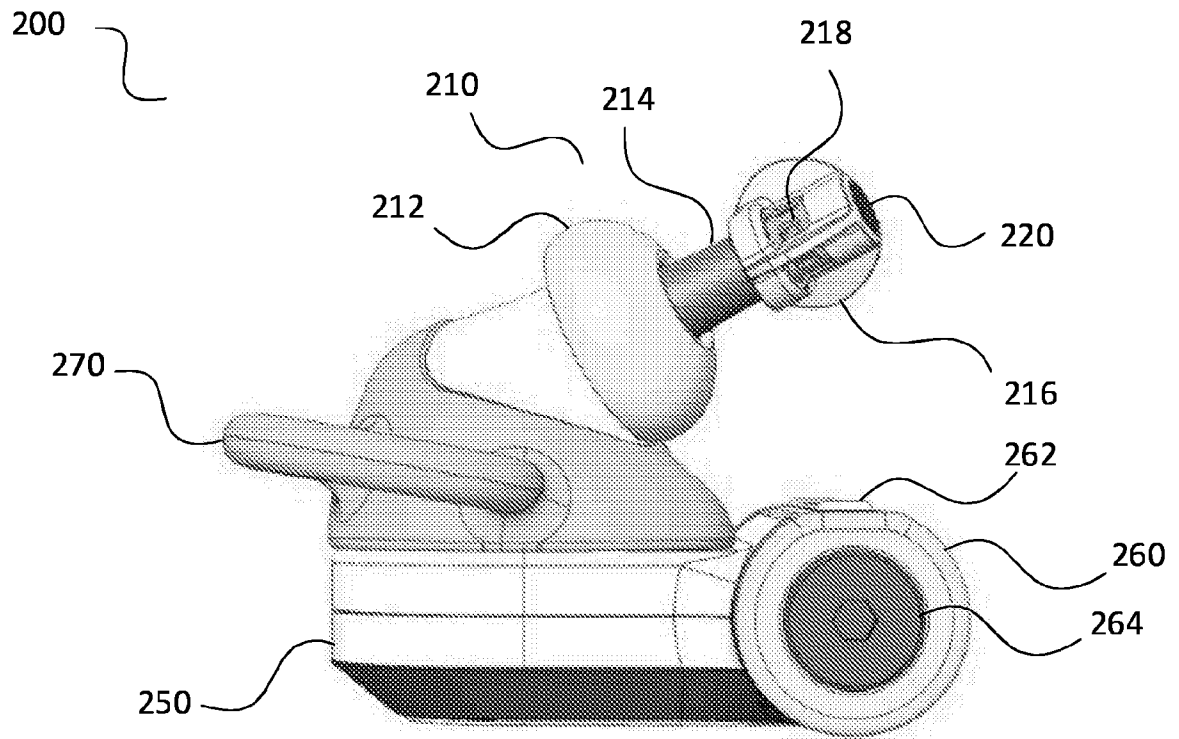


FIG. 9

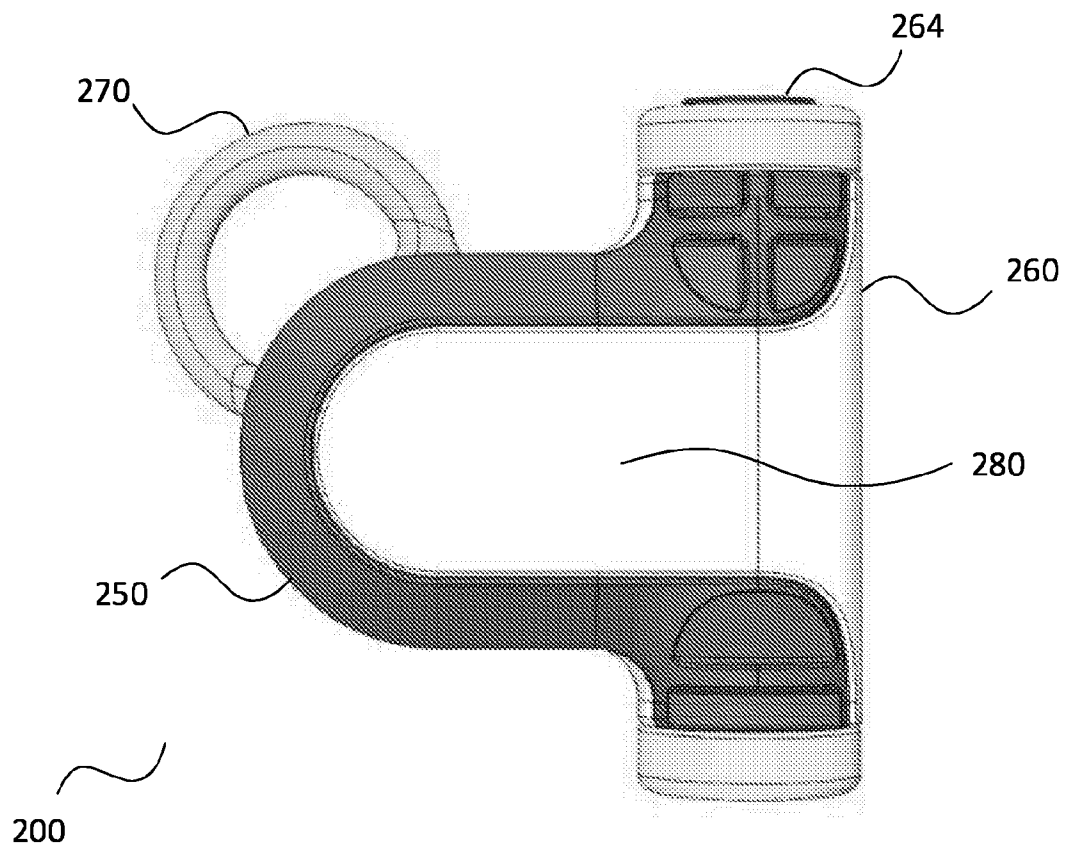


FIG. 10

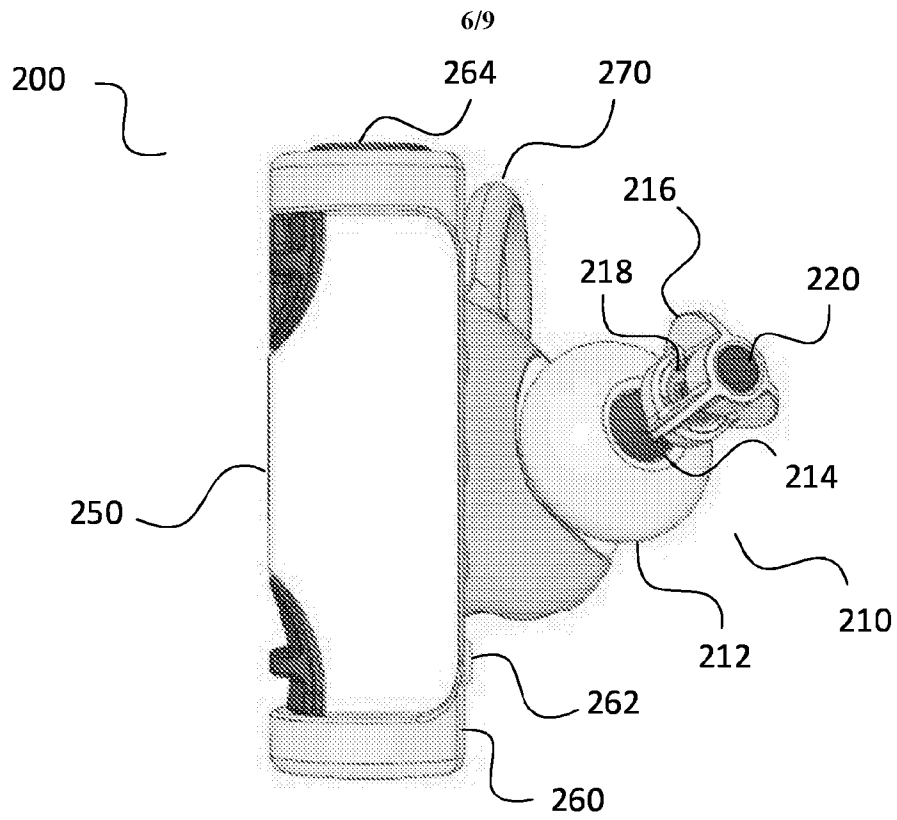


FIG. 11

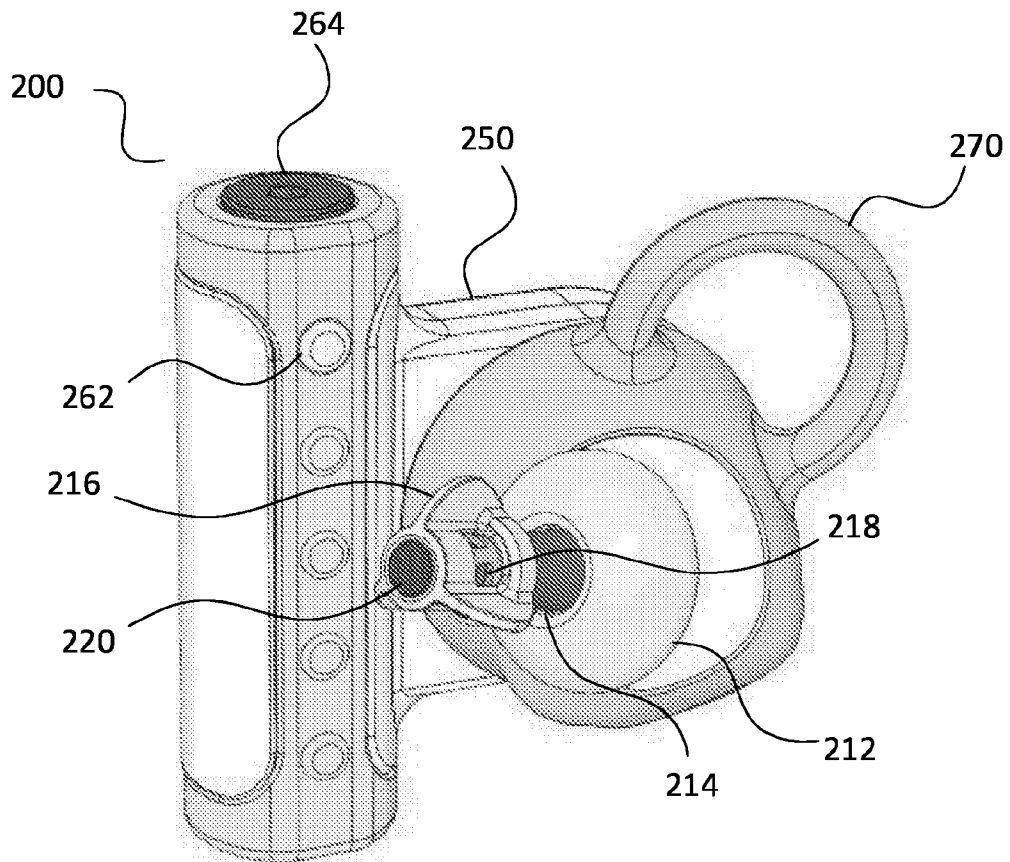


FIG. 12

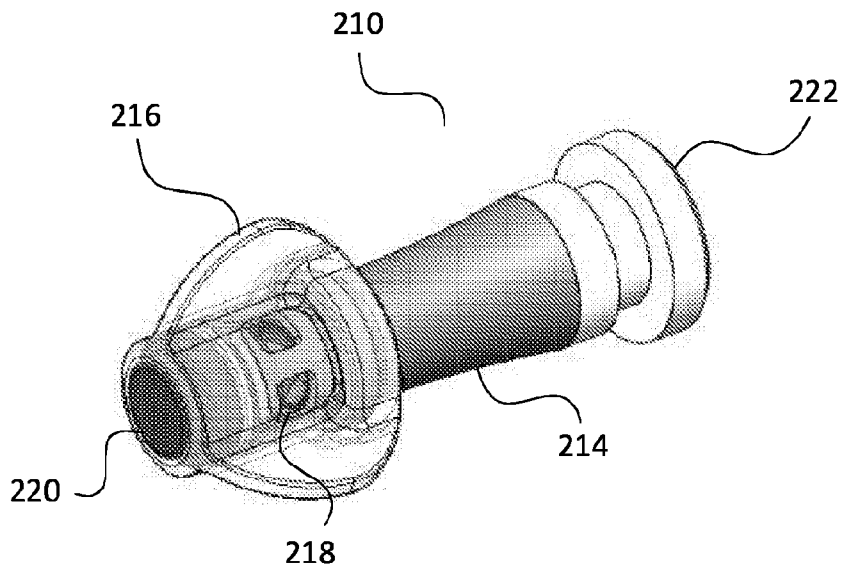


FIG. 13

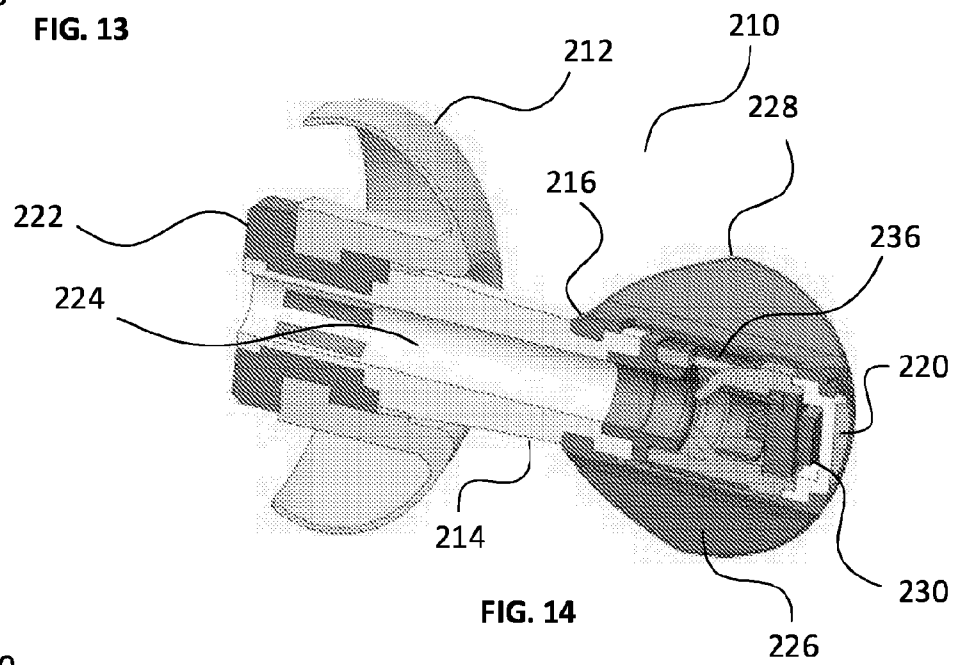


FIG. 14

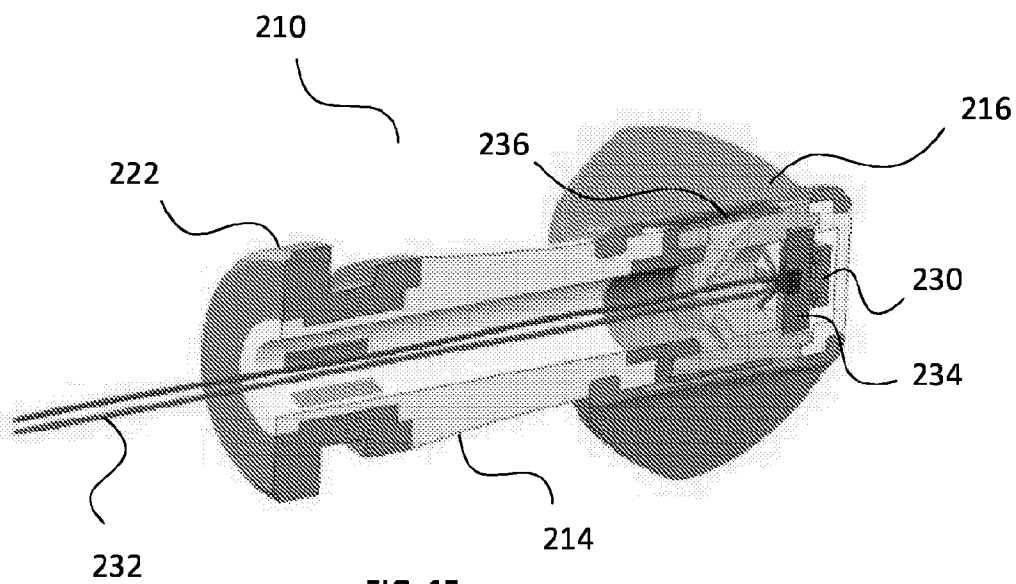


FIG. 15

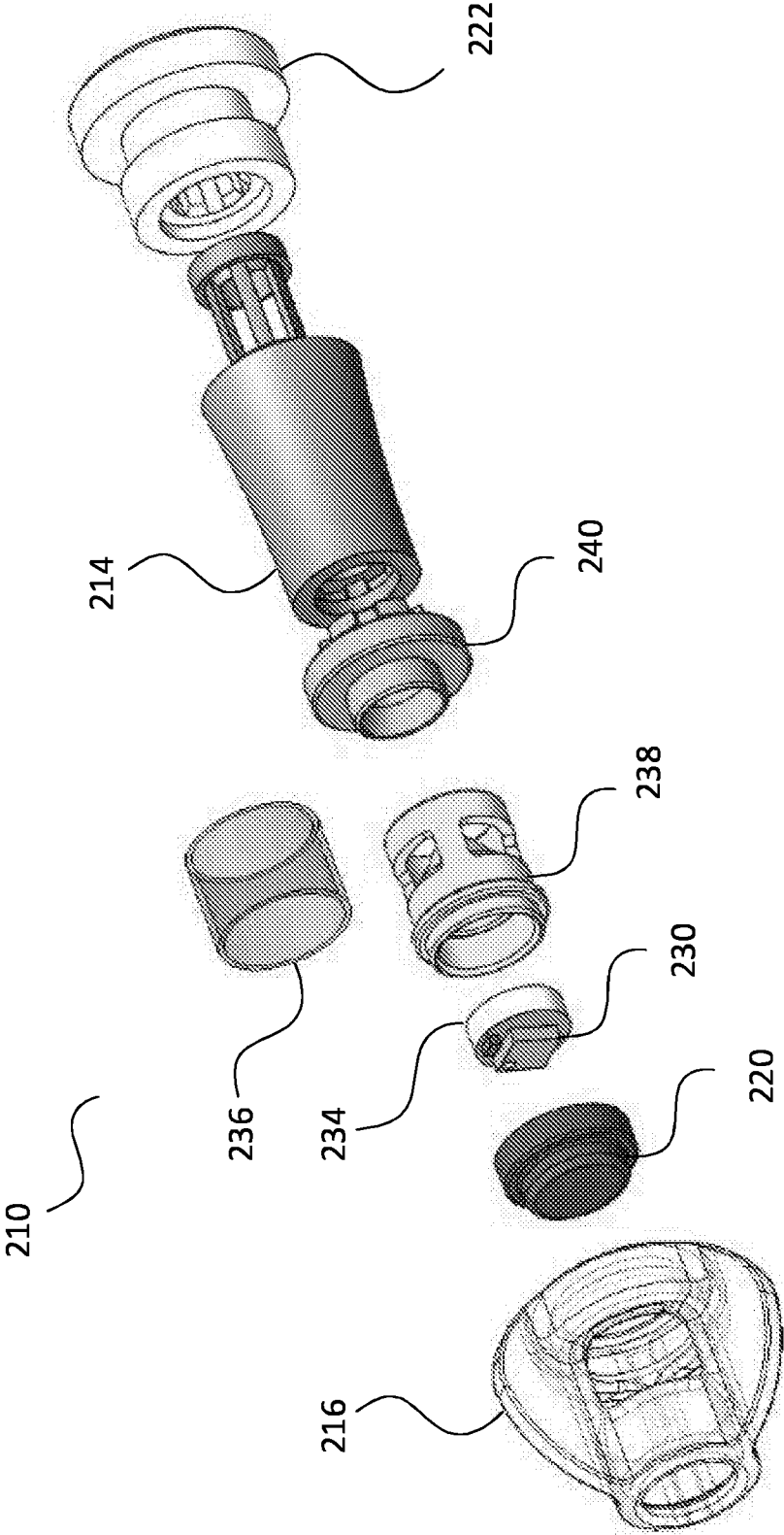


FIG. 16

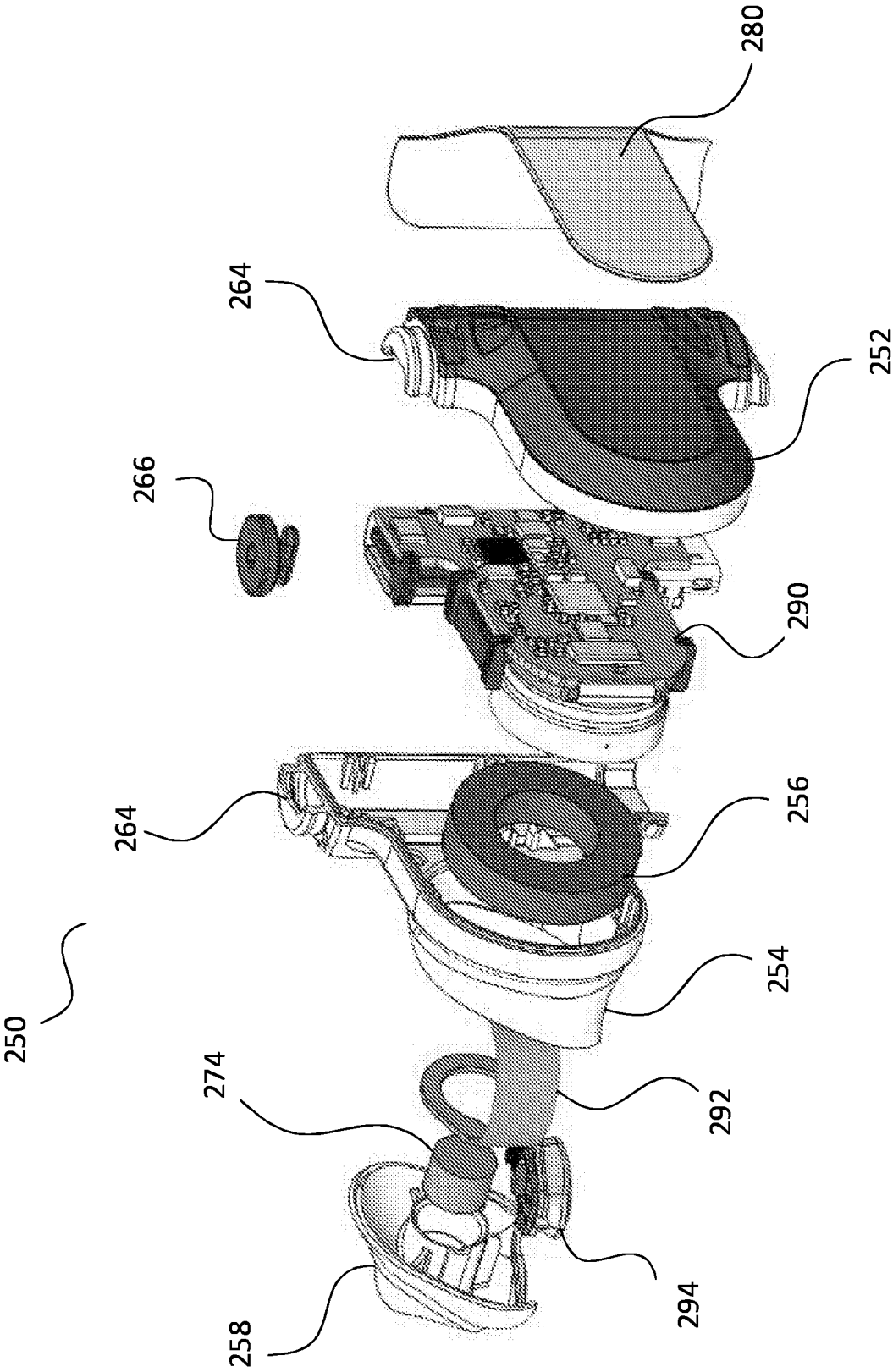


FIG. 17

INTERNATIONAL SEARCH REPORT

International application No
PCT/GB2017/051462

A. CLASSIFICATION OF SUBJECT MATTER

INV. G01J5/02 G01J5/04 G01J5/12 G01J5/00 A61B5/01
A61B5/00

ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

G01J A61B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 2013/218022 A1 (LARSEN CHRISTOPHER SCOTT [US] ET AL) 22 August 2013 (2013-08-22) figures 6-10 -----	1-25
X	US 2008/234600 A1 (MARSH LEON THOMAS LEE [GB]) 25 September 2008 (2008-09-25) figure 3 -----	1,19-23
A	US 2014/051939 A1 (MESSERSCHMIDT ROBERT G [US]) 20 February 2014 (2014-02-20) paragraphs [0006], [0061]; figures 1,5 -----	1-25
A	US 2013/296731 A1 (KIDMOSE PREBEN [DK] ET AL) 7 November 2013 (2013-11-07) figure 5 -----	1-25

☐

Further documents are listed in the continuation of Box C.

☒

See patent family annex.

* Special categories of cited documents :

"A" document defining the general state of the art which is not considered to be of particular relevance

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"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

24 July 2017

Date of mailing of the international search report

04/08/2017

Name and mailing address of the ISA/

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040,
Fax: (+31-70) 340-3016

Authorized officer

Rödig, Christoph

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