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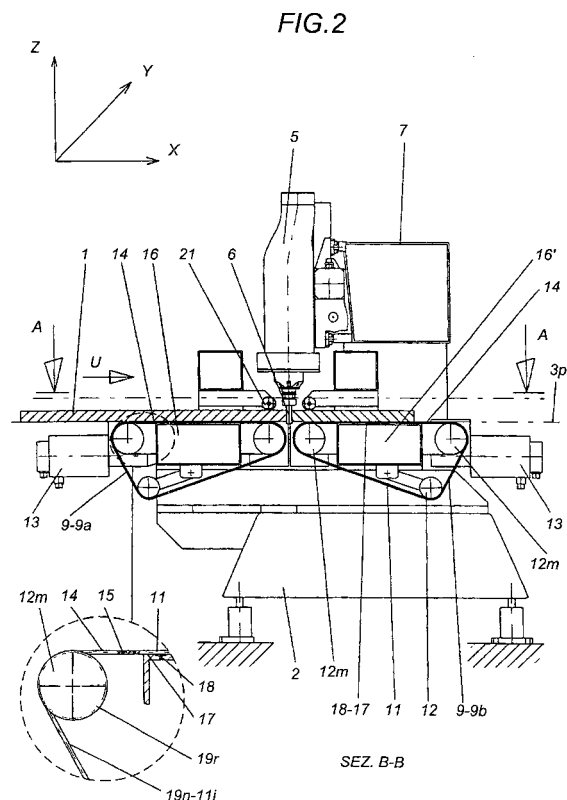
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(54) **A work centre for cutting panels with work plane having aspirating movable belts**

(57) A CNC work centre for cutting wood panels (1), comprises a base (2), means (3) for supporting and horizontally conveying the panels (1), means (4) for securing the panels (1) by vacuum, a longitudinal member (7) integral with the base (2) and superior to the support plane of the panels (1), where a spindle (5) for a tool (6) is able to translate, and in which the means (3) are conveyor belt (11) assemblies (9) along a direction X, and said assemblies (9) form pairs (9c) whereof one assembly (9a) is preceding and one (9b) following, according to the direction X; a continuous slit (10) being configured between the preceding assembly (9a) and the following assembly (9b), suitable for through work operations by the tool (6); the belt (11) being holed and sliding on an aspirating surface (17).





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EUROPEAN SEARCH REPORT

Application Number
EP 01 83 0194

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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
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			B23Q B27C B25B B26D B27B
The present search report has been drawn up for all claims			
Place of search		Date of completion of the search	Examiner
THE HAGUE		29 March 2004	Huggins, J
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

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