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(54) **PROCESS FOR REALISING A BLANKET OR SLAB FOR OVERPRINT VARNISHING**

(57) The invention reveals a process for realising a blanket or slab for overprint varnishing (1) at least comprising a support layer (2) and a varnishing layer (3), characterised in that a digital model of the varnishing layer (3) is created having areas of shortage of material (6)

that modify in a localised way the thickness of said varnishing layer (3), and a non cross-linked elastomeric thermoplastic polymer material is applied onto said support layer (2) with an additive technology that physically reproduces the digital model of said varnishing layer (3).

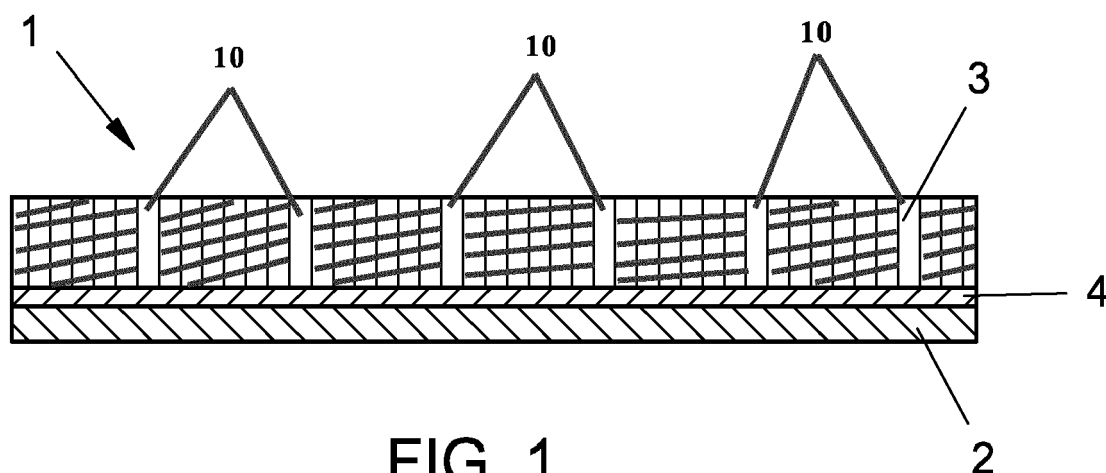


FIG. 1



EUROPEAN SEARCH REPORT

Application Number
EP 19 16 3104

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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
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A	US 2004/129158 A1 (FIGOV MURRAY [IL] ET AL) 8 July 2004 (2004-07-08) * the whole document * * especially claims 1-17 *	1-12	
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			TECHNICAL FIELDS SEARCHED (IPC)
			B41C
The present search report has been drawn up for all claims			
Place of search Munich		Date of completion of the search 29 August 2019	Examiner Vogel, Thomas
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

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5 This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
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