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ning of each regular issue of the PCT Gazette.

(54) Title: COLORED OXYGEN SCAVENGING POLYMERS

(57) Abstract: The present invention relates to a melt blend of a base polymer, an oxidizable organic polymer, a transition metal salt catalyst and a colorant that does not completely deactivate the catalyzed oxidation. A preferred colorant, yields in an article made from the polymer melt blend a Catalyst Deactivation Factor (CDF) of less than about 0.25, preferably less than 0.15, more preferably less than 0.1, and most preferred less than 0.05. The present invention also comprises a colored monolayer article having the described CDF, such as a film, thermoformed tray, or blow molded container, that has active oxygen scavenging properties. The colorant, after melt blending a base polymer, an oxidizable organic polymer, a transition metal catalyst, does not increase the binding energy of the transition metal catalyst ion by more than 1 eV.



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**INTERNATIONAL SEARCH REPORT**

International application No.  
PCT/US05/29297

**A. CLASSIFICATION OF SUBJECT MATTER**  
 IPC(7) : C08L 67/02, 77/00; B32B 27/34, 27/36  
 US CL : 524/513,601; 525/165,437,440; 428/480  
 According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**  
 Minimum documentation searched (classification system followed by classification symbols)  
 U.S. : 524/513,601; 525/165,437,440; 428/480

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)  
 Please See Continuation Sheet

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	US 5,340,884 (MILLS et al) 23 August 1994 (23.08.1994), column 1, lines 10-20, column 3, lines 28-30, column 7, lines 11-13.	1-20
Y	US 2003/0031815 A1 (SCHIRALDI et al) 13 February 2003 (13.02.2003), paragraphs [0002], [0018], [0040], and [0042].	1-20
Y	US 2002/0173591 A1 (CHISHOLM et al) 21 November 2002 (21.11.2002), paragraphs [0002], [0032], [0033], and [0037].	10-12
A	US 6,288,161 B1 (KIM et al) 11 September 2001 (11.09.2001), column 4, lines 1-45.	1-20
A	US 6,365,247 B1 (CAHILL et al) 02 April 2002 (02.04.2002), column 20, lines 35-55.	1-20
A	US 6,444,283 B1 (TURNER et al) 03 September 2002 (03.09.2002), column 2, lines 25-55.	1-20

Further documents are listed in the continuation of Box C.  See patent family annex.

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Name and mailing address of the ISA/US Mail Stop PCT, Attn: ISA/US Commissioner for Patents P.O. Box 1450 Alexandria, Virginia 22313-1450 Facsimile No. (571) 273-3201	Authorized officer Jeffrey B. Robertson <i>J. Robertson</i> Telephone No. 571-272-1700 <i>for</i>

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Continuation of B. FIELDS SEARCHED Item 3:

EAST, search terms: catalyst deactivation factor, polyester, PET, polyethylene terephthalate, polyamide, polybutadiene, mxd6, colorant, dye, pigment, cobalt stearate, packaging, package, food, container, tray, film, copolyester, sulfonate, sodiumsulfoisophthalic, sulfoisophthalic, blend, blending, blended, cobalt catalyst, quinoline, azo, anthraquinone, quinophthalone, perinone, azomethine, methane, phthalocyanine