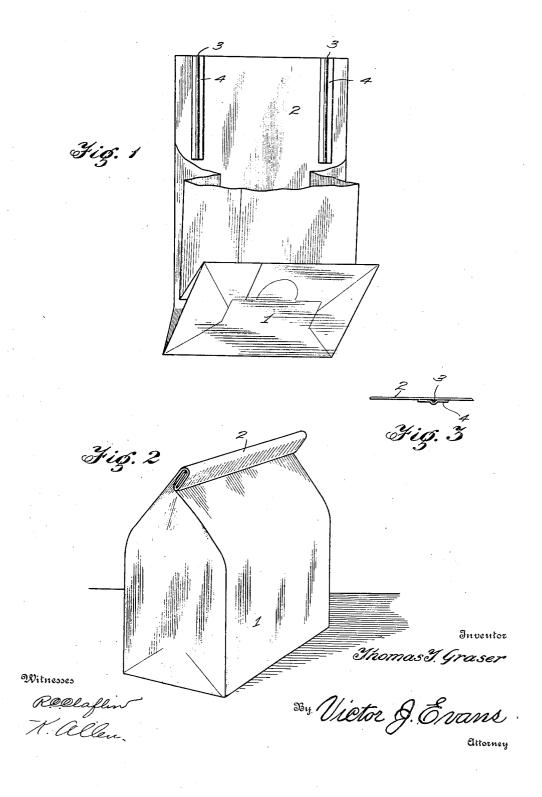
T. T. GRASER.

BAG.
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907,492.

Patented Dec. 22, 1908.



## UNITED STATES PATENT OFFICE.

THOMAS T. GRASER, OF ROCHESTER, NEW YORK.

BAG.

No. 907,492.

Specification of Letters Patent.

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To all whom it may concern:

Be it known that I, Thomas T. Graser, a citizen of the United States, residing at Rochester, in the county of Monroe and State of 5 New York, have invented new and useful Improvements in Bags, of which the following is a specification.

The invention relates to an improvement in bags, specifically comprehending a means 10 designed to form a permanent part of the bag structure and adapted to maintain a closed condition of the bags after manual arrange-

ment of the bag in such condition.

The main object of the present invention
15 is the provision of flexible strips arranged to
form a permanent part of the bag structure
and so disposed relative to the open end of
the bag as to be folded in the folding of the
bag walls to close the bag, the flexibility of
20 the strips maintaining such folded condition
against ordinary strains.

The invention will first be described in connection with the accompanying drawings,

in which:—

Figure 1 is a perspective view of a bag in partly collapsed condition prior to filling, one wall being broken away to illustrate the application of my improvement. Fig. 2 is a perspective view of a bag provided with my improvement and in closed condition. Fig. 3 is a top edge view of one of the bag walls, showing the means for securing the flexible strips thereto.

Referring to the drawings, my improve-35 ment is designed for application to a bag 1, which, so far as the purposes of the present invention are concerned, may be of any ma-

terial and in any size.

The invention resides primarily in securing
40 upon the inner surface of one wall 2 of the
bag, immediately adjacent the free edge
thereof, a plurality of flexible strips 3, preferably of metal. The strips are preferably
short wire lengths either flat or round, and
45 are arranged in parallel spaced relation, coinciding at their upper ends with the free edge
of the wall 2 and extending an indeterminate
distance lengthwise said wall. The strips 3
are preferably secured in place by an over50 lying section of fabric 4, such as paper or the
like, which beyond the strip 3 is secured directly to the material of the bag. The strips
are thus concealed from view and, when the
free ends of the walls of the bag are inter-

folded, as shown in Fig. 2, the strips 3 act to 55 maintain such folded relation and thereby

secure the bag closed.

It is important that the strips 3 extend to the free edge of the wall 2 and that the fabric sections 4 be used in securing the strips in 60 place. By the coincidence of the strips with the free edge of the bag, I arrange the securing means for effective use with only a narrow single fold of the bag walls possible through a full condition of the bag; while by 65 the use of the fabric sections 4, I insure effective folding of the strips 3 without tearing the material of the bag, as, by folding the bag over and onto the bag wall not provided with strips a double thickness of material is 70 arranged over the strips 3 to resist their tearing strain.

ing strain.

The location of flexible strips 3 is of particular importance in the present invention, that is to say they must be so relatively 75 spaced as to include the greater portion of the bag wall between them, but they must be each located some distance from the proximate edge of the bag wall. It is in this arrangement that the particular effi- 80 ciency of the invention resides, for the reason that in folding the bag the maximum distance between the strips must be afforded to provide the desired gripping portion, but more important the necessary distance of 85 the strip from the proximate edge of the wall must be afforded in order to prevent the strip from cutting through the edge of the bag in the folding and also in providing a marginal edge of the bag material beyond 90 the strip which will protect the strip against rubbing in contact with extraneous objects. If the strips were located at the edge, the interfolding of the walls would of necessity cause the strips to break through the thin 95 material of which the bag walls are composed, while if the strips were located more closely adjacent the center the maximum handle

Having thus described the invention, what 100

[ claim is:—

effect would not be gained.

The combination with a flexible bag, of two bendable metallic strips, each of said strips being arranged immediately adjacent to but spaced from one side edge of the bag 105 wall, the upper ends of said strips coinciding with the free edge of the wall, the lower ends of said strips being spaced from the opposing edge of the wall, the distance between the strips being in excess of the distance between either strip and the adjacent edge of the wall, and means secured to the inner side of the wall and overlying and concealing each strip, whereby in the folding of the opposing walls together the strips are bent upon themselves to secure the walls in such folded relation, the disposition of the strips adjacent

the side edges of the wall serving to securely 10 maintain the fold at its ends.

In testimony whereof, I affix my signature in presence of two witnesses.

THOMAS T. GRASER.

Witnesses:

R. S. Graser, A. M. Smith.