FOODS AND FLAVOR USE OF 1-(3,3-DIMETHYL-2-NORBORNYL-2-PROPANONE

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U.S. Cl. 426/538; 252/522; 260/586 G

Field of Search 426/538; 260/586 G

References Cited

U.S. PATENT DOCUMENTS
3,748,344 7/1973 McCloud 252/522 X

Primary Examiner—Joseph M. Golian
Attorney, Agent, or Firm—Arthur L. Liberman; Franklin D. Wolffe

ABSTRACT

Processes and compositions are described for the use in foodstuff, chewing gum, toothpaste and medicinal product flavor and aroma and perfume aroma augmenting, enhancing, modifying and imparting compositions and as foodstuff, chewing gum, toothpaste, medicinal product, perfume and perfumed article aroma imparting materials of 1-(3,3-dimethyl-2-norboryl)-2-propanone (hereinafter referred to as the “norbornylpropanone derivative”) having the structure:

(which structure is intended to cover both the “endo” and the “exo” isomers thereof). Addition of the said “norbornylpropanone derivative” to consumable materials is indicated to produce:

a. In foodstuffs, foodstuff flavorings, chewing gums, toothpastes and medicinal products, fruity/berry, pine needle-like aromas and sweet, fruity/berry, blueberry-like, pine needle-like, pine balsam flavor characteristics; and

b. In perfumes, colognes and perfumed articles, sweet, berry, woody, piney, mint aroma notes with a damascenone-like character and buttery and minty nuances.

2 Claims, 2 Drawing Figures
FOODS AND FLAVOR USE OF 1-(3,3-DIMETHYL-2-NORBORNYL)-2-PROPANONE

BACKGROUND OF THE INVENTION

The present invention relates to 1-(3,3-dimethyl-2-norbornyl)-2-propanone and compositions using said "norbornylpropanone derivative" to augment or enhance the flavor and/or aroma of consumable materials or impart flavor and/or aroma to consumable materials.

There has been considerable work performed relating to substances which can be used to impart (modify, augment or enhance) flavors and fragrances to (or in) various consumable materials. These substances are used to diminish the use of natural materials, some of which may be in short supply and to provide more uniform properties in the finished product.

Fruity/berry, pine needle-like aromas with sweet, fruity/berry, blueberry-like, pine needle-like and pine balsam flavor characteristics are particularly desirable for many uses in foodstuff flavors, chewing gum flavors, toothpaste flavors and medicinal product flavors.

Sweet, berry, woody, piney, mint aroma notes with a damascene-like character and buttery and minty nuances are desirable in several types of perfume compositions, perfumed articles and colognes.

U.S. Pat. No. 3,852,358 issued on Dec. 3, 1974 discloses a process for producing 2-acetyl-3,3-dimethyl-5-norbornene in both the exo and endo forms which have uses in perfumery and other fragrance applications. These compounds have the structures:

These compounds, produced by reaction of cyclopentadiene with mesityl oxide, are starting materials for producing a number of the compounds of our invention. However, the compounds of our invention have unexpected, unobvious and advantageous properties when compared with the 2-acetyl-3,3-dimethyl-5-norbornene of U.S. Pat. No. 3,852,358.

U.S. Pat. No. 3,942,761 discloses the use in perfume compositions and in foodstuffs of "fenchone," "fenchone alcohol," "camphene carbinal," and "camphene carbinyl acetate," thus:

(i) "1385: FENCHONE
l remodeling. (dextro- is known but less common as a fragrance material).
1,3,3-Trimethyl-2-norbornanone.
1,3,3-Trimethyl bicyclo-1,2,2-heptane-2.

Warm-camphoraceous, powerful and diffusive, basically sweet odor.
Warm, somewhat burning and bitter taste with a medicinal note.
This ketone finds some use as a masking odor in industrial fragrances. It is also used in the reconstruction of Fennel oil and a few other essential oils. In spite of its rather unpleasant taste, it is used in various berry complex flavors, in spice complexes and in certain types of liquor flavoring. The concentration used is about 0.1 to 5 ppm in the finished product”.

(ii) “1387: FENCHYL ALCOHOL
1,3,3-Trimethyl-2-norbornanol.
1,3,3-Trimethyl bicyclo-1,2,2-heptanol-2.
2-Fenethyl alcohol.

Powerful and diffusive, Camphor-like, but sweeter and more citrus-like almost lime-like odor with more or less of an earthy-dry character, according to the composition and isomer-ratio. The taste is somewhat bitter, lime-like, camphoraceous and slightly woody-musty.

This interesting alcohol (or mixed alcohols) finds use in perfume compositions ranging from woody or herbaceous to citrus-Lime and even certain floral types. It produces power and “lift” to floral fragrances, and solid background to lime and other citrus bases, having the advantage over the terpenes in being very stable in soap.

Fenchyl alcohol is also used in flavor compositions such as strawberry and other berries, lime and spice, etc.

The concentration is normally low, e.g., 0.2 up to 5 ppm in the finished product”.

(iii) “1028: 3,3-DIMETHYL-Δ2, beta-NORBOR NANE-2-ETHANOL “Camphene carbinol”.

Sweet-camphoraceous, warm and soft odor with a woody undertone. Upon standing it may develop an odor resembling that of celluloid.

Although rarely offered commercially, this chemical could find some use in perfume compositions of the woody, oriental and orrisy type, in new variations of pine fragrances, and in various soap and detergent perfumes”.

(iv) “1029: 3,3-DIMETHYL-Δ2-beta-NORBOR NANE-2-ETHYL-ACETATE “Camphene carbinyl acetate”.

Mild and sweet-woody odor with a floral-piney undertone. The commercial products are probably not well-defined single chemicals, and great variations in odor have been observed.

This ester has been developed in line with the research on sandalwood type odors. The parent alcohol “Camphene carbinol” was once considered useful as a sandalwood type material, but it has found more use as a sweetening and enriching ingredient in sophisticated pine fragrances. The title ester finds limited use in perfume compositions of woody character, fougere, pine fragrances, etc. and it blends very well with the cyclohexanol derivatives, ionones, iso-bornylacetate, nitromusks, etc.”.

U.S. Pat. No. 3,928,456 discloses monocyclic compounds having the generic structure:

containing one double bond in position 2'- or 3'- of the acyl side-chain and either one double bond in position 1- or 2-(as shown in the above formula, the double bond in the 2 position can be either in the cycle or the side chain), or two conjugated double bonds in positions 1- and 3- of the cycle, the double bonds being represented by dotted lines, and wherein n is 0 or 1, R1, R2 and R3 represent hydrogen or one of them a lower alkyl radical, such as methyl or ethyl, and the others hydrogen, and R4, R5, R6, and R7 represent hydrogen or one of them a lower alkyl radical, such as methyl or ethyl, and the others hydrogen, as being useful in perfumery and food flavors and also flavors, beverages, animal feeds and tobaccos. Specifically disclosed in this patent is a compound having the structure:

U.S. Application for Letters Pat. Ser. No. 551,030, filed on Feb. 19, 1975, and now U.S. Pat. No. 4,000,050 discloses, interalia, perfumery uses of compounds having the structures:
wherein one of the dashed lines is a carbon-carbon bond and each of the wavy lines is a carbon-carbon single bond, one of the carbon-carbon single bonds represented by the wavy line being epimeric with respect to the other of the carbon-carbon single bonds represented by the wavy line.

In addition, various processes and compounds relating to the synthesis of synthetic sandalwood oil components are described in the following U.S. Patents:

(i) Perfume Compounds And Process For Preparing Same U.S. Pat. No. 3,673,261 issued June 27, 1972: Compounds:

- 2-methylene-3-exo(trans-4'-methyl-5'-hydroxypent-3'-enyl)bicyclo[2.2.1]-heptane trans-3-Normethyl-beta-santalol
- 2-methylene-3-exo(cis-4'-methyl-5'-hydroxypent-3'-enyl)bicyclo[2.2.1]-heptane cis-3-Normethyl-beta-santalol
- 2-methylene-3-exo(4'-methyl-5'-hydroxypentyl)bicyclo[2.2.1]-heptane-3-normethyl-dihydro-beta-santalol
- endo-3-methyl-exo-3(cis-5'-hydroxy-4'-methylpent-3'-enyl)-2-methylenebicyclo-(2.2.1) heptane
- endo-3-methyl-exo-3(trans-5'-hydroxy-4'-methylpent-3'-enyl)-2-methylenebicyclo(2.2.1) heptane

(ii) Dihydro-beta-santalol and Processes For Preparing Dihydro-beta-santalol From 3-Endo-Methyl-3-Exo(4'-Methyl-5'-Hydroxyphenyl) Norcamphor — U.S. Pat. No. 3,673,266, issued June 27, 1972:

- 2-methylene-3-exo(4'-methyl-5'-hydroxypentyl)bicyclo[2.2.1]heptane-3-normethyldihydro-beta-santalol

None of the compounds disclosed in either U.S. Pat. No. 3,928,456 or U.S. Application for Letters Pat. Ser. No. 551,030, filed Feb. 19, 1975, and now U.S. Pat. No. 4,000,050 have properties even closely similar to the properties of the “nonbornylpropanone derivative” of the instant application. Chem. Abstracts, Vol. 84, 73728n (abstract of Karaev, et al., Zh.Org.Khim. 1975, 11(12), 2622) discloses preparation of the compound:
Klein and Rojahn, Chem. Abstracts, Vol. 84, 90327y (1976) discloses the use of compounds having the generic structure:

\[
\begin{align*}
\text{(wherein the dashed line is a single or double bond as an intermediate in the preparation of beta-santalol; but no organoleptic properties of these nonbornane derivatives are disclosed.}
\end{align*}
\]

U.S. Pat. No. 3,748,344, issued on July 24, 1973, discloses that chemical compounds characterized by the structural formula:

\[
\begin{align*}
\text{(wherein the dashed line represents the presence of a single or a double bond wherein } R_1', R_2', R_3', \text{ and } R_4' \text{ each represent hydrogen or lower methyl and } R_5' \text{ represents hydrogen or lower alkyl and } R_6' \text{ represents a polymethylene radical of from 2 to 4 carbon atoms which is unsubstituted or substituted with lower alkyl, which "as a whole exhibits a characteristic, pleasant, strong and long lasting aroma which is highly useful in the preparation of fragrance compositions and perfume products".) Various notes are described such as green, cuminic, walnut, raw potato, earthy, camphoraceous, civet, walnut bark, neroli, anise, vegetable, menthone, animal, minty, eucalyptol, cucumber, pine and focial.}
\end{align*}
\]

In addition, U.S. Pat. No. 3,748,344 discloses as chemical intermediates for preparing the above ketal, a compound having the generic structure:

\[
\begin{align*}
\text{wherein } R_1', R_2', R_3', R_4' \text{ and } R_5' \text{ have the same meaning as defined above.}
\end{align*}
\]

However, the specific compound of our invention is not set forth in U.S. Pat. No. 3,748,344.

No prediction of the organoleptic properties of the compound of the instant invention can be made by a study of the disclosure of U.S. Pat. No. 3,748,344.


\[
\begin{align*}
\text{as the "endo" form or the "exo" form or a mixture of "endo" and "exo" forms.}
\end{align*}
\]

The 1-(3,3-dimethyl-2-norbornyl)-2-propanone useful as indicated supra may be produced according to a process of reacting acetaldehyde with camphene in the presence of a free radical initiator, as in the process set forth by Suga and Watanabe, Aust. Jour. of Chemistry,
It can also be produced by ultraviolet irradiation of acetaldehyde and camphene in the presence of an efficient hydrogen abstractor such as a 1,2-diketone as set forth in Example I.

When the "norbornylpropanone derivative" of our invention is used as a food flavor adjuvant, the nature of the co-ingredients included with said "norbornylpropanone derivative" in formulating the product composition will also serve to alter, modify, augment or enhance the organoleptic characteristics of the ultimate foodstuff treated therewith.

As used herein in regard to flavors, the terms "alter", "modify" and "augment" in their various forms mean "supplying or imparting flavor character or note to otherwise bland, relatively tasteless substances or augmenting the existing flavor characteristic where a natural flavor is deficient in some regard or supplementing the existing flavor impression to modify its quality, character or taste".

The term "enhancement" is used herein to mean the intensification of a flavor or aroma characteristic or note without the modification of the quality thereof. Thus, "enhancement" of a flavor or aroma means that the enhancement agent does not add any additional flavor note.

As used herein, the term "foodstuff" includes both solid and liquid ingestible materials which usually do, but need not, have nutritional value. Thus, foodstuffs include soups, convenience foods, beverages, dairy products, candies, vegetables, cereals, soft drinks, snacks and the like.

As used herein, the term "medicinal product" includes both solids and liquids which are ingestible nontoxic materials which have medicinal value such as cough syrups, cough drops, aspirin and chewable medicinal tablets.

The term "chewing gum" is intended to mean a composition which comprises a substantially water-insoluble, chewable plastic gum base such as chicle, or substitute thereof, including jelutong, guttakay, rubber or certain combustible natural or synthetic resins or waxes. Incorporated with the gum base in admixture therewith may be plasticizers or softening agents, e.g., glycerine; and a flavoring composition which incorporates the "norbornylpropanone derivative" of our invention, and in addition, sweetening agents which may be sugars, including sucrose or dextrose and/or artificial sweeteners such as cyclamates or saccharin. Other optional ingredients may also be present.

Substances suitable for use herein as co-ingredients or flavoring adjuvants are well known in the art for such use, being extensively described in the relevant literature. It is a requirement that any such material be "ingestible" acceptable and thus non-toxic and otherwise non-deleterious particularly from an organoleptic standpoint whereby the ultimate flavor and/or aroma of the consumable material used is not caused to have unacceptable aroma and taste nuances. Such materials may in general be characterized as flavoring adjuvants or vehicles comprising broadly stabilizers, thickeners, surface active agents, conditioners, other flavorants and flavor intensifiers.

Stabilizer compounds include preservatives, e.g., sodium chloride; antioxidants, e.g., calcium and sodium ascorbate, ascorbic acid, butylated hydroxy-anisole (mixture of 2- and 3-tertiary-butyl-4-hydroxy-anisole), butylated hydroxy toluene (2,6-di-tertiary-butyl-4-methyl phenol), propyl gallate and the like and sequestrants, e.g., citric acid.

Thickener compounds include carriers, binders, protective colloids, suspending agents, emulsifiers and the like, e.g., agar agar, carrageenan; cellulose and cellulose derivatives such as carboxymethyl cellulose and methyl cellulose; natural and synthetic gums such as gum arabic, gum tragacanth; gelatin, proteinaceous materials; lipids; carbohydrates; starches, pectines, and emulsifiers, e.g., mono- and diglycerides of fatty acids, skim milk powder, hexoses, pentoses, disaccharides, e.g., sucrose corn syrup and the like.

Surface active agents include emulsifying agents, e.g., fatty acids such as capric acid, caprylic acid, palmitic acid, myristic acid and the like, mono- and diglycerides of fatty acids, lecithin, defoaming and flavor-dispersing agents such as sorbitan monostearate, potassium stearate, hydrogenated tallow alcohol and the like.

Conditioners include compounds such as bleaching and maturing agents, e.g., benzoyl peroxide, calcium peroxyde, hydrogen peroxide and the like; starch modifiers such as pectic acid, sodium chlorite, sodium hypochlorite, propylene oxide, succinic anhydride and the like, buffers and neutralizing agents, e.g., sodium acetate, ammonium bicarbonate, ammonium phosphate, citric acid, lactic acid, vinegar and the like; colorants, e.g., carminic acid, cochineal, tumeric and curcuma and the like; firming agents such as aluminum sodium sulfate, calcium chloride and calcium gluconate; texturizers, anti-caking agents, e.g., aluminum calcium sulfate and trisbacic calcium phosphate; enzymes; yeast foods, e.g., calcium lactate and calcium sulfate; nutrient supplements, e.g., iron salts such as ferric phosphate, ferrous gluconate and the like, riboflavin, vitamins, zinc sources such as zinc chloride, zinc sulfate and the like.

Other flavorants and flavor intensifiers include organic acids, e.g., acetic acid, formic acid, 2-hexenoic acid, benzoic acid, n-butyric acid, caproic acid, caprylic acid, cinnamic acid, isobutyric acid, isovaleric acid, alpha-methyl-butyrlic acid, propionic acid, valeric acid, 2-methyl-2-pentenoic acid, and 2-methyl-3-pentenoic acid; ketones and aldehydes, e.g., acetaldehyde, acetophenone, acetone, acetyl methyl carbinol, acrolein, n-butanal, crotonal, diacetyl, 2-methyl butanal, beta, beta-dimethyl-acrolein, methyl-n-amyl ketone, n-hexanal, 2-hexenal, isopentanal, hydrocinnamaldehyde, cis-3-hexenal, 2-heptanal, nonyl aldehyde, 4-ethylz-xyphenyl)-2-butanone, alpha-ionone, beta-ionone, methyl-3-butanone, benzaldehyde, damascone, damascene, acetophenone, 2-heptanone, o-hydroxyacetophenoine, 2-methyl-2-heptanone, 2-octanone, 2-octanone, 3-phenyl-4-pentenol, 2-phenyl-2-hexenal, 2-phe- nyl-2-pentenal, furfural, 5-methyl furfural, cinnamaldehyde, beta-cyclohexonocitril, 2-pentanone, 2-pentenal and propenal; alcohols such as 1-butanol, benzyl alcohol, 1-borneol, trans-2-butien-1-ol, ethanol, geraniol, 1-hexan, 2-heptenal, 2,3-hexen-1-ol, 3-3-hexen-1-ol, 3-methyl-3-buten-1-ol, 1-pentanol, 1-penten-3-ol, 3-hydroxyphenyl-2-ethanol, isoamyl alcohol, isofenchyl alcohol, phenyl-2-ethanol, alpha-terpineol, cis-terpineol hydrate, eugenol, linalool, 2-heptanol, acetoin; esters, such as butyl acetate, ethyl acetate, ethyl acetoacetate, ethyl benzoate, ethyl butyrate, ethyl caprate, ethyl caprylate, ethyl cinnamate, ethyl crotonate, ethyl formate, ethyl isobutyrate, ethyl isovalerate, ethyl laurate, ethyl myristate, ethyl alpha-methylbutyrate, ethyl propionate, ethyl salicylate, trans-2-hexenyl acetate, hexyl acetate, 2-hexenyl butyrate,
hexyl butyrate, isoamyl acetate, isopropyl butyrate, methyl acetate, methyl butyrate, methyl caproate, methyl isobutyrate, alpha-methylphenylglycidate, ethyl succinate, isobutyl cinnamate, cinnamyl formate, methyl cinnamate and terperyl acetate; hydrocarbons such as dimethyl naphthalene, dodecanes, methyl di-phenyl, methyl naphthalene, myrcene, naphthalene, octadecane, tetradecane, tetramethyl naphthalene, tri-decane, trimethyl naphthalene, undecane, caryophyllene, 1-phellandrene, p-cymene, 1-alphapine; pyra-zines such as 2,3-dimethylpyrazine, 2,5-dimethylpyra-zine, 2,6-dimethylpyrazine, 3-ethyl-2,5-dimethylpyra-zine, 2-ethyl-3,5,6-trimethylpyrazine, 3-isooamyl-2,5-dimethylpyrazine, 5-isooamyl-2,3-dimethylpyrazine, 2-isooamyl-3,5,6-trimethylpyrazine, isopropyl dimethylpyra-zine, methyl ethylpyrazine, tetramethylpyrazine, trimethylpyrazine; essential oils, such as jasmine abso-lute, cassia oil, cinnamon bark oil, rose absolute, orris absolute, lemon essential oil, Bulgarian rose, yara yara and vanilla; lactones such as 8-nonacnone; sulfides, e.g., methyl sulfide and other materials such as maltol, acetoin and acetals (e.g., 1,1-diethoxy-ethane, 1,1-dime-thoxyethane and dimethoxymethane).

The specific flavoring adjuvant selected for use may be either solid or liquid depending upon the desired physical form of the ultimate product, i.e., foodstuff, whether simulated or natural, and should, in any event, (i) be organoleptically compatible with the "norbomyl-propanone derivative" of our invention by not covering or spoiling the organoleptic properties (aroma and/or taste) thereof; (ii) be non-reactive with the "norbomyl-propanone derivative" of our invention and (iii) be capable of providing an environment in which the "norbomylpropanone derivative" can be dispersed or ad-mixed to provide a homogeneous medium. In addition, selection of one or more flavoring adjuvants, as well as the quantities thereof will depend upon the precise org-anoleptic character desired in the finished product. Thus, in the case of flavoring compositions, ingredient selection will vary in accordance with the foodstuff, chewing gum, medicinal product or toothpaste to which the flavor and/or aroma are to be imparted, modified, altered or enhanced. In contradistinction, in the preparation of solid product, e.g., simulated food-stuffs, ingredients capable of providing normally solid compositions should be selected such as various cellulose derivatives.

As will be appreciated by those skilled in the art, the amount of "norbomylpropanone derivative" employed in a particular instance can vary over a relatively wide range, depending upon the desired organoleptic effects to be achieved. Thus, correspondingly, greater amounts would be necessary in those instances wherein the ultimate food composition to be flavored is relatively bland to the taste, whereas relatively minor quantities may suffice for purposes of enhancing the composition merely deficient in natural flavor or aroma. The primary requirement is that the amount selected to be effective, i.e., sufficient to alter, modify or enhance the organoleptic characteristics of the parent composition, whether foodstuff per se, chewing gum per se, medicinal product per se, toothpaste per se, or flavoring composition.

The use of insufficient quantities of "norbomylpropanone derivative" will, of course, substantially vitiate any possibility of obtaining the desired results while excess quantities prove needlessly costly and in extreme cases, may disrupt the flavor-aroma balance, thus prov-
components and will depend on considerations of cost, nature of the end product, the effect desired on the finished product and the particular fragrance sought. The “norbornylpropanone derivative” of our invention is useful [taken alone or together with other ingredients in perfume compositions as (an) olfactory component(s) in detergents and soaps, space odorants and deodorants, perfumes, colognes, toilet water, bath preparations, such as lacquers, brilliants, pomades and shampoos; cosmetic preparations, such as creams, deodorants, hand lotions and sunscreens; powders, such as talcs, dusting powders, face powders and the like. When used as (an) olfactory component(s) as little as 1% of the “norbornylpropanone derivative” of our invention will suffice to impart an intense sweet; berry, woody, piny, minty aroma with damascenone-like nuances to woody and/or piny and/or herbal formulations. Generally, no more than 3% of the “norbornylpropanone derivative” of our invention, based on the ultimate end product, is required in the perfume composition.

In addition, the perfume composition or fragrance composition of our invention can contain a vehicle, or carrier for the “norbornylpropanone derivative”. The vehicle can be a liquid such as an alcohol, a non-toxic alcohol, a non-toxic glycol, or the like. The carrier can also be an absorbent solid, such as a gum (e.g., gum arabic) or components for encapsulating the composition (such as gelatin).

It will thus be apparent that the “norbornylpropanone derivative” of our invention can be utilized to alter, modify or enhance sensory properties, particularly organoleptic properties, such as flavor(s) and/or fragrance(s) of a wide variety of consumable materials.

The following Examples serve to illustrate our invention and this invention is to be considered restricted thereto only as indicated in the appended claims. All parts and percentages given herein are by weight unless otherwise specified.

**EXAMPLE I**

**PREPARATION OF 1-(3,3-DIMETHYL-2-NORBORNYL)-2-PROPANONE**

A 1 liter water jacketed photochemical reaction vessel equipped with magnetic stirrer and pyrex immersion well is charged with 418 g camphene (807, Aldrich) and 372 g acetaldehyde and 30 g diacetyl (photochemical hydrogen abstracter). The mixture is irradiated with a 450 medium pressure mercury lamp (Hancovia) for 55 hours, during which time five 30 g portions of diacetyl are added at varying intervals. The reaction mixture is combined with 150 g of 1,2,4-trimethyl benzene and washed with water. The material is distilled without fractionation and then redistilled through a 5 foot Vigreux column to yield 224 g colorless product, b.p. 70°–72° (55 mm Hg).

The NMR spectrum is as follows:

<table>
<thead>
<tr>
<th>δ ppm</th>
<th>Assignment</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.74 (s, 3H)</td>
<td>gem dimethyl protons</td>
</tr>
<tr>
<td>0.99 (s, 3H)</td>
<td></td>
</tr>
<tr>
<td>1.15-2.0 (m, 7H)</td>
<td>(-\text{CH}_2) and (-\text{CH})</td>
</tr>
</tbody>
</table>
produce a finished cologne. The cologne so prepared has a sweet, berry, woody, piney, mint aroma note with a damascenone-like character and buttery and minty nuances. The base composition can also be used to scent soap or other toilet goods such as lotions, aerosols, sprays and the like.

EXAMPLE IV

PREPARATION OF A COSMETIC-POWDER COMPOSITION

A cosmetic powder is prepared by mixing in a ball mill, 100 g of talcum powder with 0.25 g of 1-(3,3-dimethyl-2-propenyl)-2-propanone produced according to Example I. It has an excellent sweet, berry, woody, piney, mint aroma with a damascenone-like character and buttery and minty nuances.

What is claimed is:

1. A process for augmenting or enhancing the flavor of a foodstuff comprising the steps of adding to a foodstuff from 0.5 parts per million up to about 100 parts per million of compound having the structure

![Structure](image)

wherein the wavy lines are representative of exo or endo configurations.

2. A flavor modifying composition comprising from about 0.1% up to about 15% by weight based on the total weight of flavoring composition of a compound having the structure wherein the wavy lines are representative of exo or endo configurations:

![Structure](image)

The remainder of said composition being an adjuvant selected from the group consisting of p-hydroxybenzyl acetone, maltol, benzyl acetate, methyl cinnamate, geraniol, ethyl methyl phenyl glycidate, vanillin, methyl anthranilate, alphanione, gamma undecalactone, ethyl pelargonate, isomyl acetate, acetaldehyde, dimethyl sulfide, isobutyl acetate, acetic acid, ethyl butyrate, diacetol, anethole, cis-3-hexenol-1, naphthyl ethyl ether, ethyl acetate, isoamyl butyrate, 2-methyl-2-pentenoic acid, 2-(4-hydroxy-4-methylphenyl) norbornadiene, 4-allyl-1,2,6-trimethoxy benzene, cassis oil, eugenol, caryophyllene, guiacol, cinnamaldehyde, 5-methyl furfural, cuminaldehyde, cinnamyl formate, methyl cinnamate, furfural, 2.3-dimethyl pyrazine, 2-ethyl-3-methyl pyrazine, 3-phenyl-4-pentenal, 2-phenyl-2-hexenal, 2-phenyl-2-pentenal, 3-phenyl-4-pentenal diethyl acetal, 1-crotonyl-2,2,6-trimethylcyclohex-1-ene, 1-crotonyl-2,2,6-trimethylcyclohexa-1,5-diene, 2,2,6-trimethyl-cyclohex-1-ene carboxaldehyde and 4-propenyl-1,2,6-trimethoxy benzene.

* * * * *
UNITED STATES PATENT AND TRADEMARK OFFICE
CERTIFICATE OF CORRECTION

PATENT NO. : 4,053,657
DATED : October 11, 1977
INVENTOR(S) : William L. Schreiber; James N. Siano;
               Manfred Hugo Vock; Edward J. Shuster

It is certified that error appears in the above-identified patent and that said Letters Patent are hereby corrected as shown below:

Column 14, line 48: "(807, Aldrich)" should read
                     --- (80%, Aldrich) ---

Front Page, [54] title: "FOODS AND FLAVOR USE OF 1-(3,3-
DIMETHYL-2-NORBORNYL-2-PROPANONE" should
read --- FOODS AND FLAVOR USE OF
1-(3,3-DIMETHYL-2-NORBORNYL)-2-PROPANONE---

Signed and Sealed this
Twenty-fourth Day of October 1978

[SEAL]

Attest:

RUTH C. MASON
Attesting Officer

DONALD W. BANNER
Commissioner of Patents and Trademarks