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(12) **United States Design Patent**  
**Sanders**

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(54) **PRODUCT BASE**

(71) Applicant: **John M. Sanders**, Minneapolis, MN  
(US)

(72) Inventor: **John M. Sanders**, Minneapolis, MN  
(US)

(\*\*) Term: **14 Years**

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(52) **U.S. Cl.**  
USPC ..... **D7/354**

(58) **Field of Classification Search**

USPC ..... D6/309; D7/323, 354-363, 388, 392.1,  
D7/543, 545, 549, 550.1, 553.1-553.8,  
D7/554.1-554.4, 555, 584, 586, 624.1,  
D7/688; D9/430-433, 455-456, 737,  
D9/756-762; D13/180; D14/138 G, 374;  
D19/9, 113; D20/11, 28, 42; D26/24,  
D26/124

CPC ..... A21B 3/00; A21B 3/003; A21B 3/13;  
A21B 3/15; A21B 3/134; A21B 5/00; A21B  
5/02; A47B 13/12; A47J 36/022; A47J  
36/025; A47J 36/027; A47J 37/00; A47J  
37/04; A47J 37/0763; A47J 43/28; A47J  
43/284; B65D 1/22; B65D 1/24; B65D 1/34;  
B65D 1/36; B65D 81/343; B65D 85/36;  
G09F 9/305

See application file for complete search history.

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*Primary Examiner* — Ricky Pham

(74) *Attorney, Agent, or Firm* — Richard John Bartz

(57) **CLAIM**

I claim the ornamental design for the product base, as shown and described.



**DESCRIPTION**

FIG. 1 is a front elevational view of a first embodiment of the product base of my design;  
FIG. 2 is a rear elevational view of FIG. 1;  
FIG. 3 is a side elevational view of the left side of FIG. 1;  
FIG. 4 is a side elevational view of the right side of FIG. 1;  
FIG. 5 is a top plan view of FIG. 1;  
FIG. 6 is a bottom plan view of FIG. 1;  
FIG. 7 is a front elevational view of a second embodiment of the product base of my design;  
FIG. 8 is a rear elevational view of FIG. 7;  
FIG. 9 is a side elevational view of the left side of FIG. 7;  
FIG. 10 is a side elevational view of the right side of FIG. 7;  
FIG. 11 is a top plan view of FIG. 7;  
FIG. 12 is a bottom plan view of FIG. 7;  
FIG. 13 is a front elevational view of a third embodiment of the product base of my design;  
FIG. 14 is a rear elevational view of FIG. 13;  
FIG. 15 is a side elevational view of the left side of FIG. 13;  
FIG. 16 is a side elevational view of the right side of FIG. 13;  
FIG. 17 is a top plan view of FIG. 13;  
FIG. 18 is a bottom plan view of FIG. 13;  
FIG. 19 is a front elevational view of a fourth embodiment of the product base of my design;  
FIG. 20 is a rear elevational view of FIG. 19;  
FIG. 21 is a side elevational view of the left side of FIG. 19;  
FIG. 22 is a side elevational view of the right side of FIG. 19;  
FIG. 23 is a top plan view of FIG. 19;  
FIG. 24 is a bottom plan view of FIG. 19;  
FIG. 25 is a front elevational view of a fifth embodiment of the product base of my design;  
FIG. 26 is a rear elevational view of FIG. 26;

FIG. 27 is a side elevational view of the left side of FIG. 26;  
FIG. 28 is a side elevational view of the right side of FIG. 26;  
FIG. 29 is a top plan view of FIG. 26;  
FIG. 30 is a bottom plan view of FIG. 26;  
FIG. 31 is a front elevational view of a sixth embodiment of the product base of my design;  
FIG. 32 is a rear elevational view of FIG. 31;  
FIG. 33 is a side elevational view of the left side of FIG. 31;  
FIG. 34 is a side elevational view of the right side of FIG. 31;  
FIG. 35 is a top plan view of FIG. 31;  
FIG. 36 is a bottom plan view of FIG. 31;  
FIG. 37 is a front elevational view of a seventh embodiment of the product base of my design;  
FIG. 38 is a rear elevational view of FIG. 37;  
FIG. 39 is a side elevational view of the left side of FIG. 37;  
FIG. 40 is a side elevational view of the right side of FIG. 37;  
FIG. 41 is a top plan view of FIG. 37;  
FIG. 42 is a bottom plan view of FIG. 37;  
FIG. 43 is a front elevational view of an eighth embodiment of the product base of my design;  
FIG. 44 is a rear elevational view of FIG. 43;  
FIG. 45 is a side elevational view of the left side of FIG. 43;  
FIG. 46 is a side elevational view of the right side of FIG. 43;  
FIG. 47 is a top plan view of FIG. 43;  
FIG. 48 is a bottom plan view of FIG. 43;  
FIG. 49 is a front elevational view of a ninth embodiment of the product base of my design;  
FIG. 50 is a rear elevational view of FIG. 49;  
FIG. 51 is a side elevational view of the left side of FIG. 49;  
FIG. 52 is a side elevational view of the right side of FIG. 49;  
FIG. 53 is a top plan view of FIG. 49; and,  
FIG. 54 is a bottom plan view of FIG. 49.

**1 Claim, 27 Drawing Sheets**



FIG.1



FIG.2



FIG.3



FIG.4

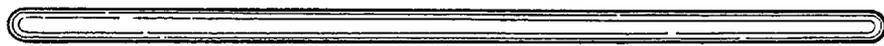


FIG.5



FIG.6



FIG. 7



FIG. 8

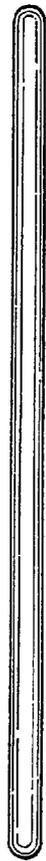


FIG. 9



FIG. 10



FIG. 11



FIG. 12



FIG. 13



FIG. 14



FIG.15



FIG.16

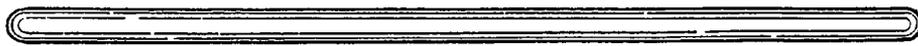


FIG.17



FIG.18



FIG.19



FIG.20



FIG. 21



FIG. 22



FIG. 23

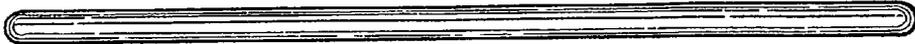


FIG. 24



FIG. 25

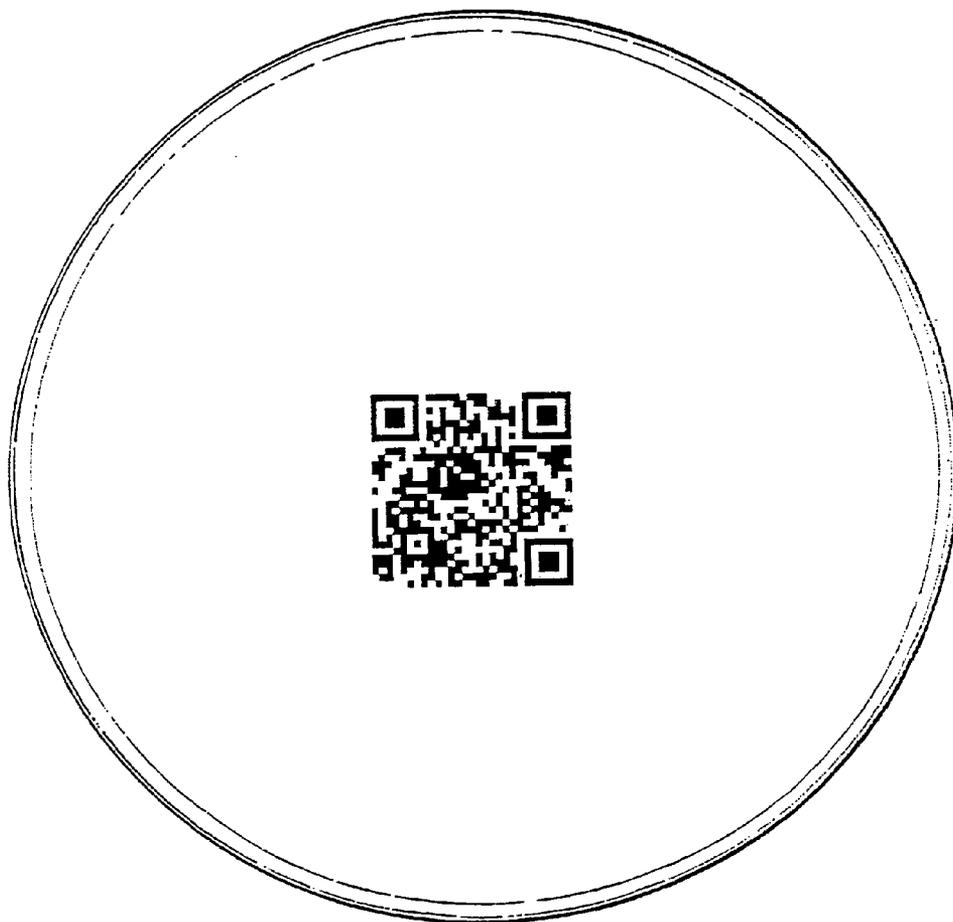


FIG. 26



FIG. 27



FIG. 28



FIG. 29



FIG. 30

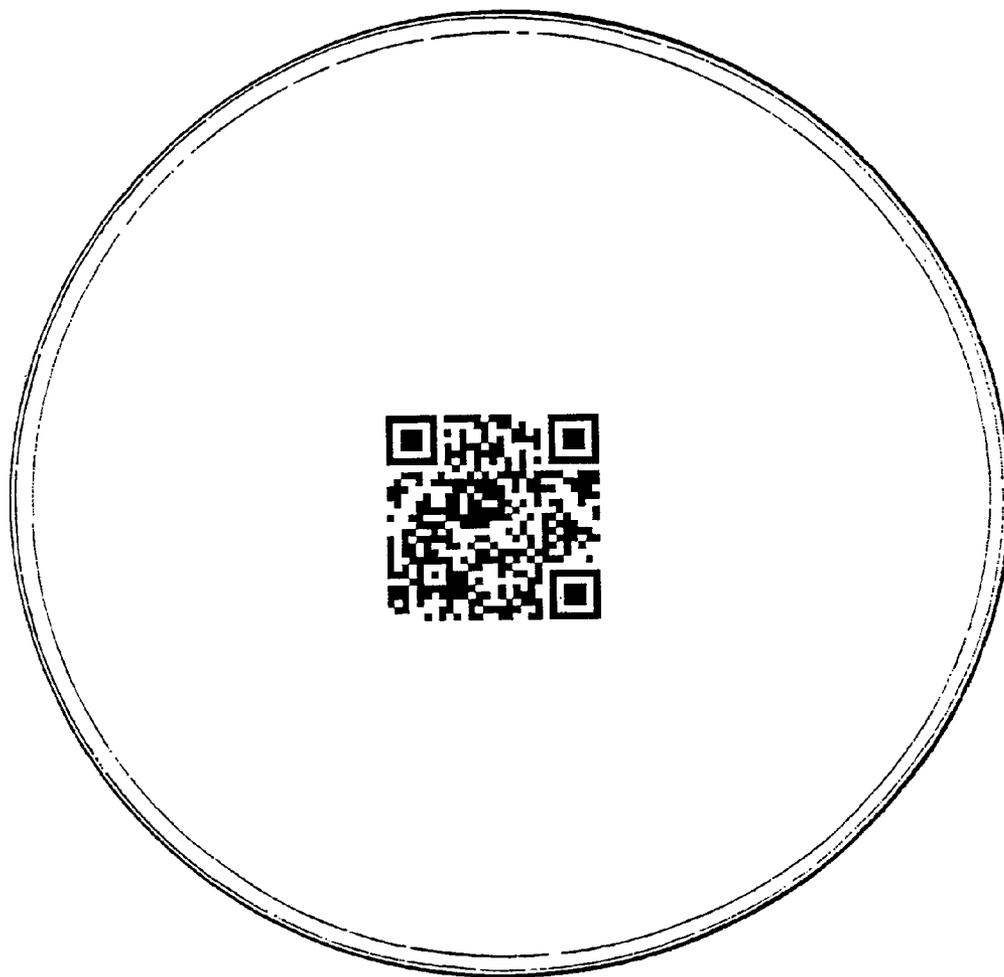


FIG. 31

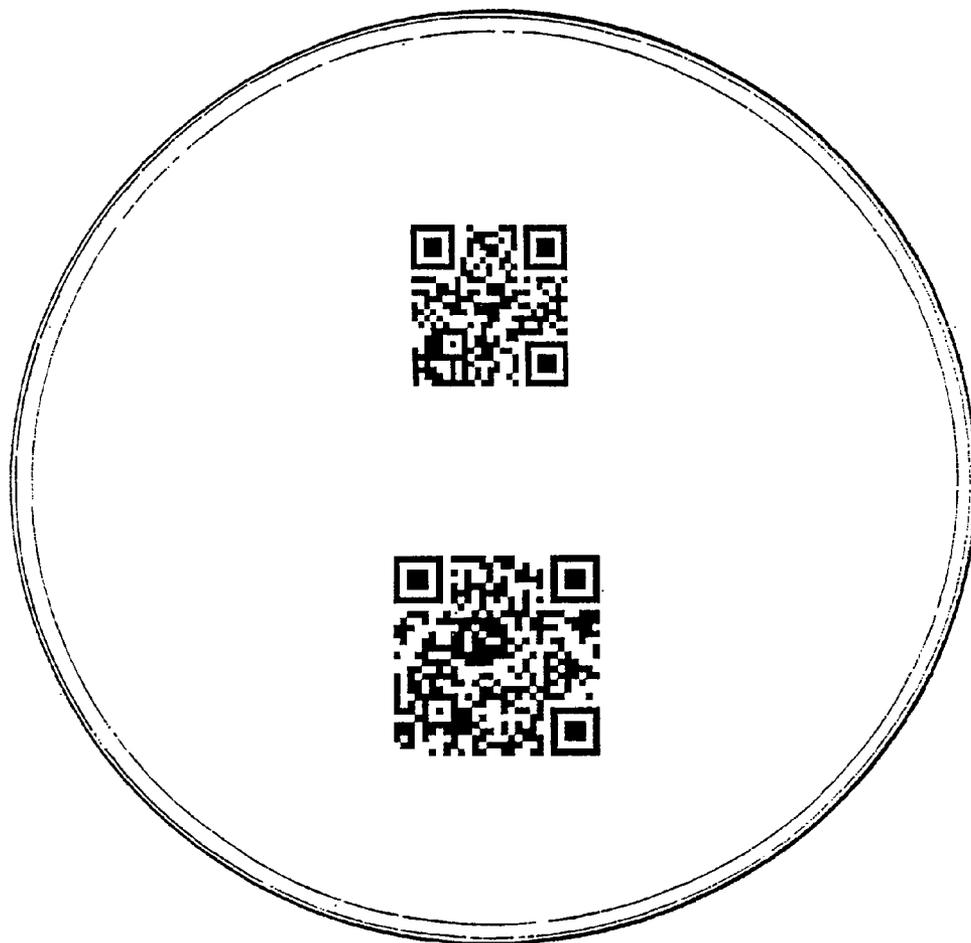


FIG.32



FIG. 33



FIG. 34



FIG. 35



FIG. 36

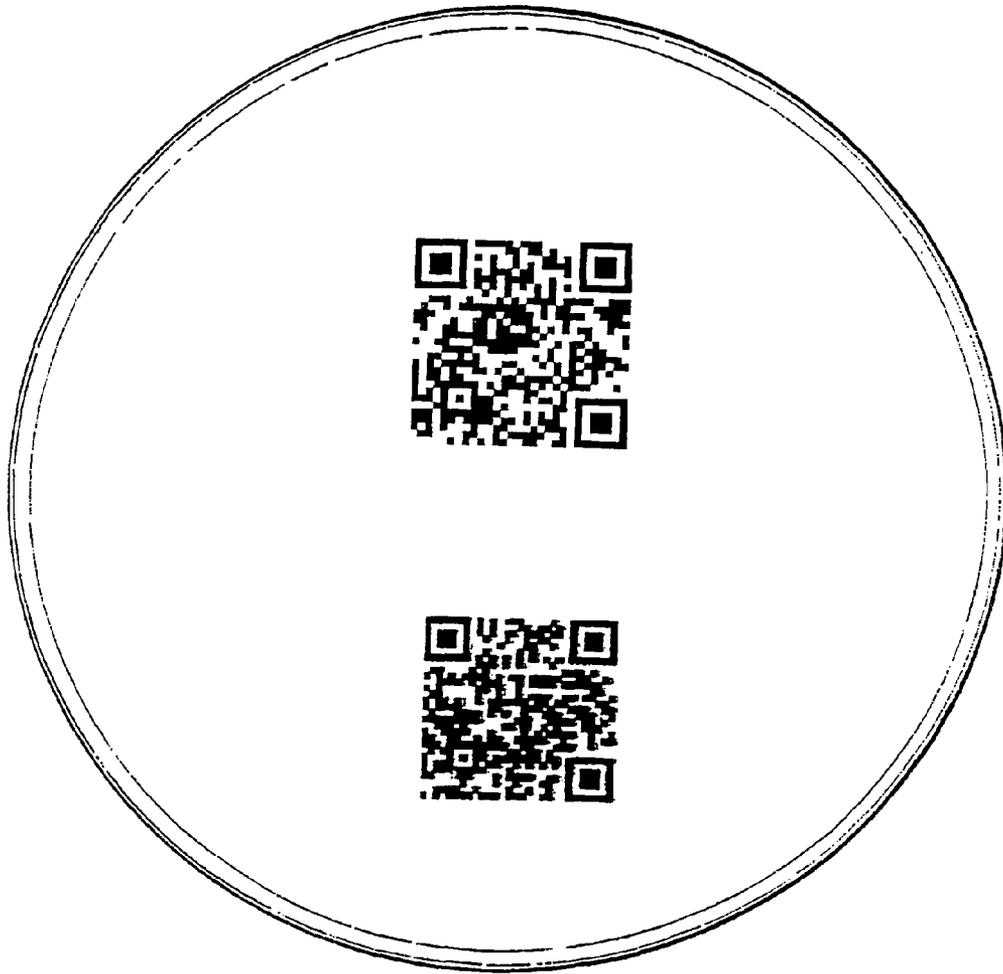


FIG. 37

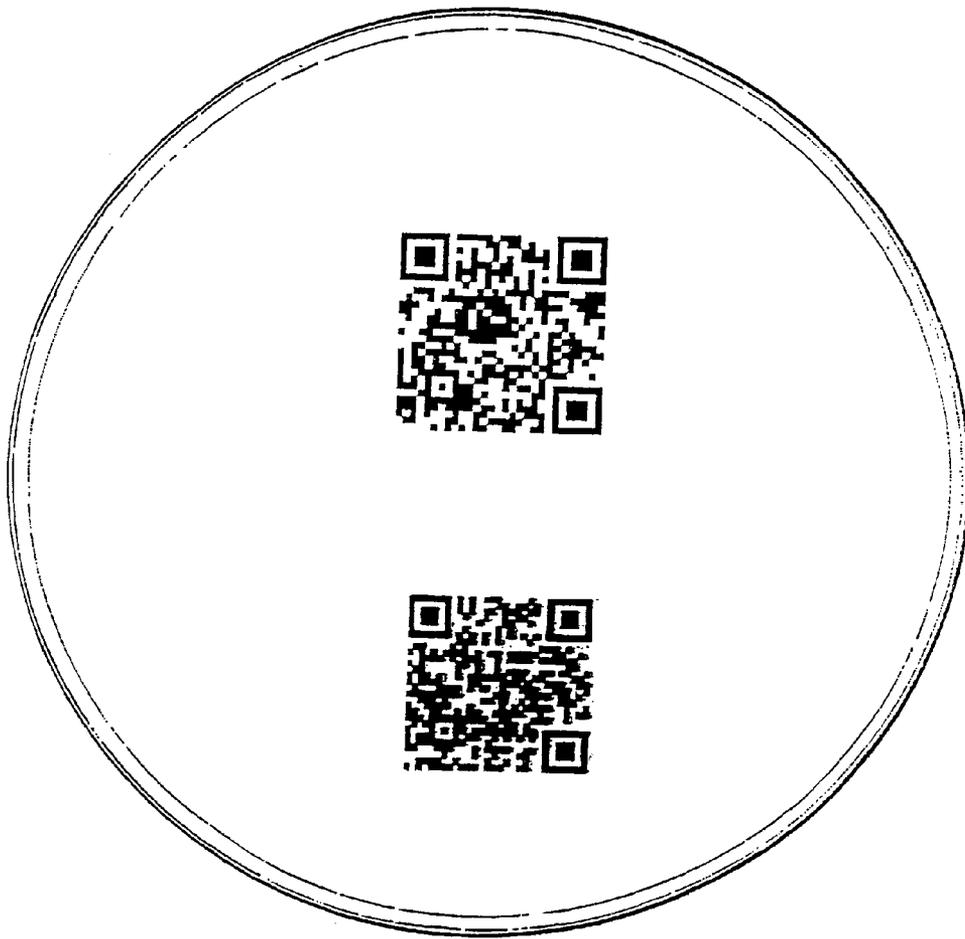


FIG.38



FIG. 39



FIG. 40

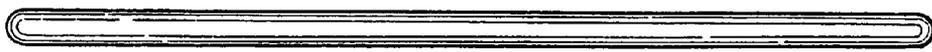


FIG. 41



FIG. 42

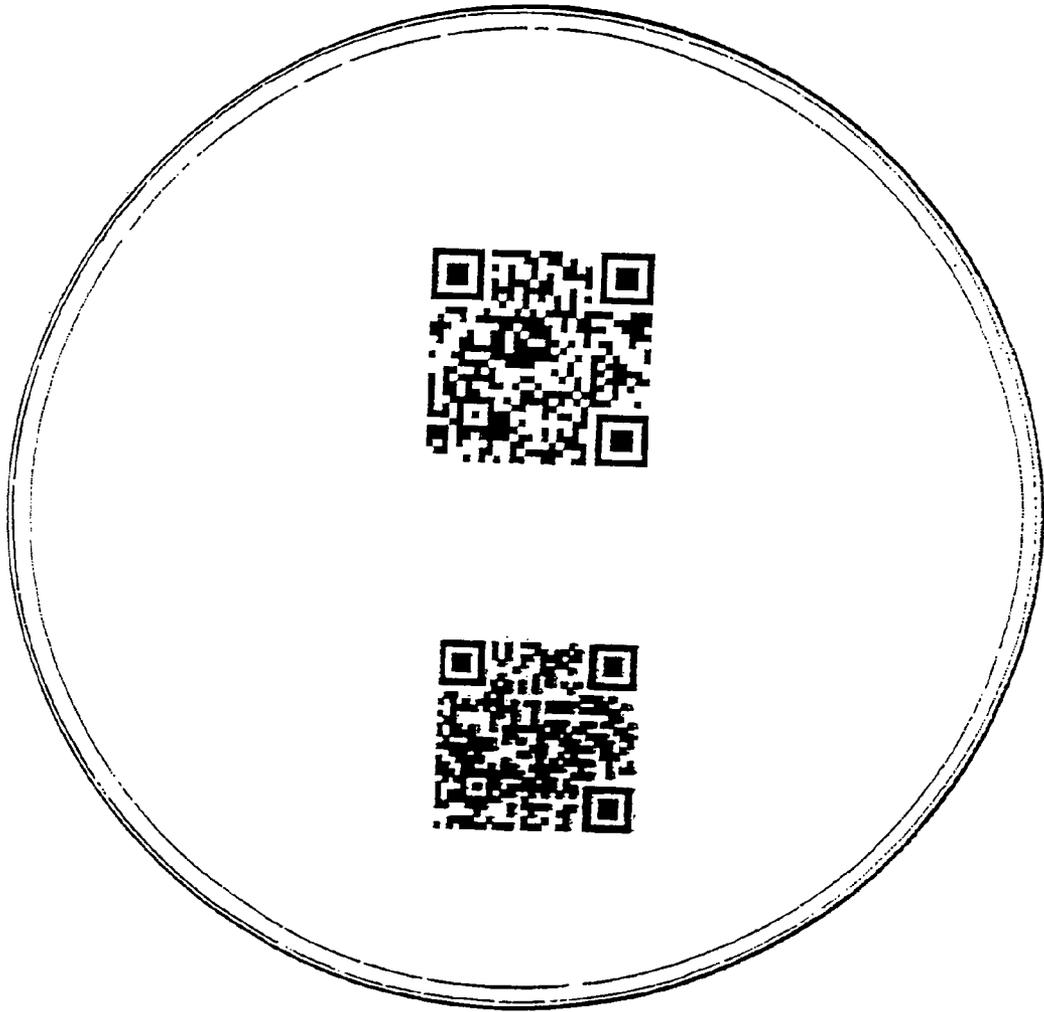


FIG. 43

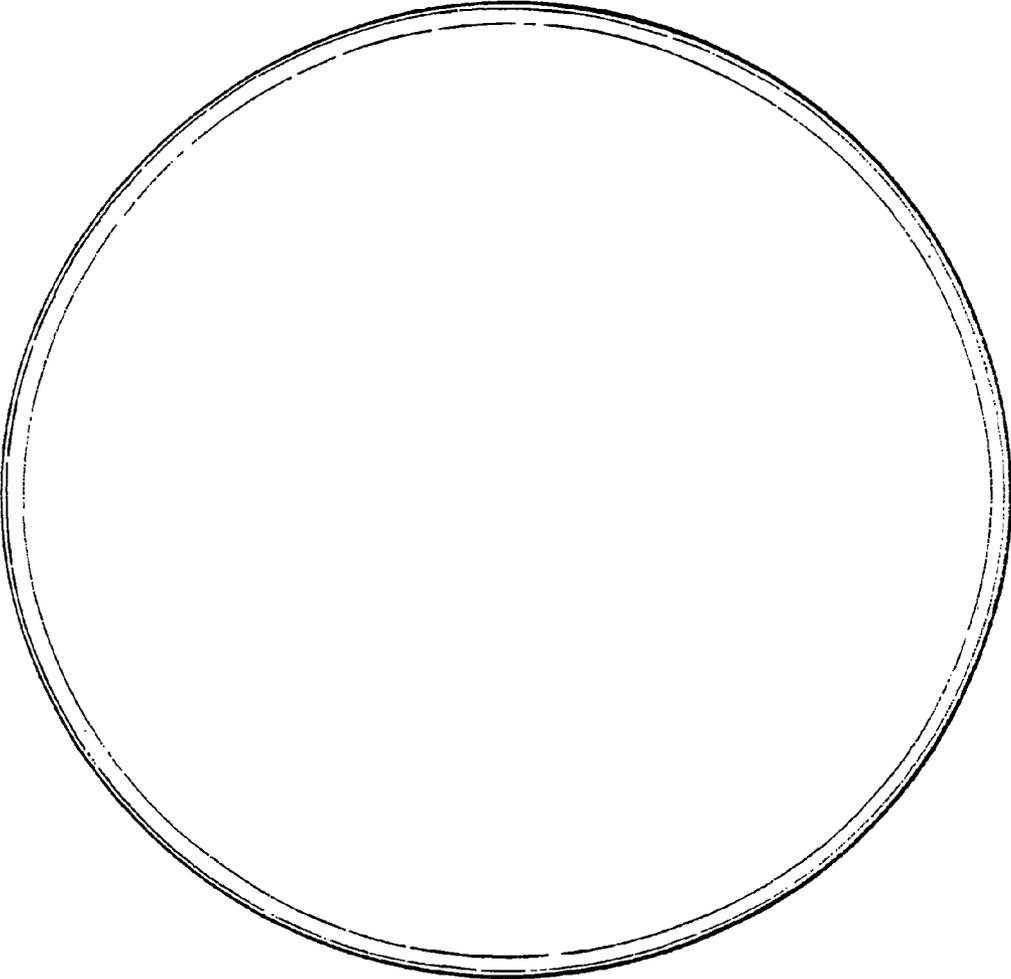


FIG. 44



FIG. 45



FIG. 46



FIG. 47

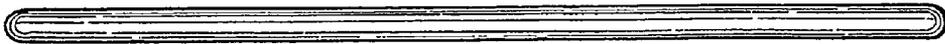


FIG. 48

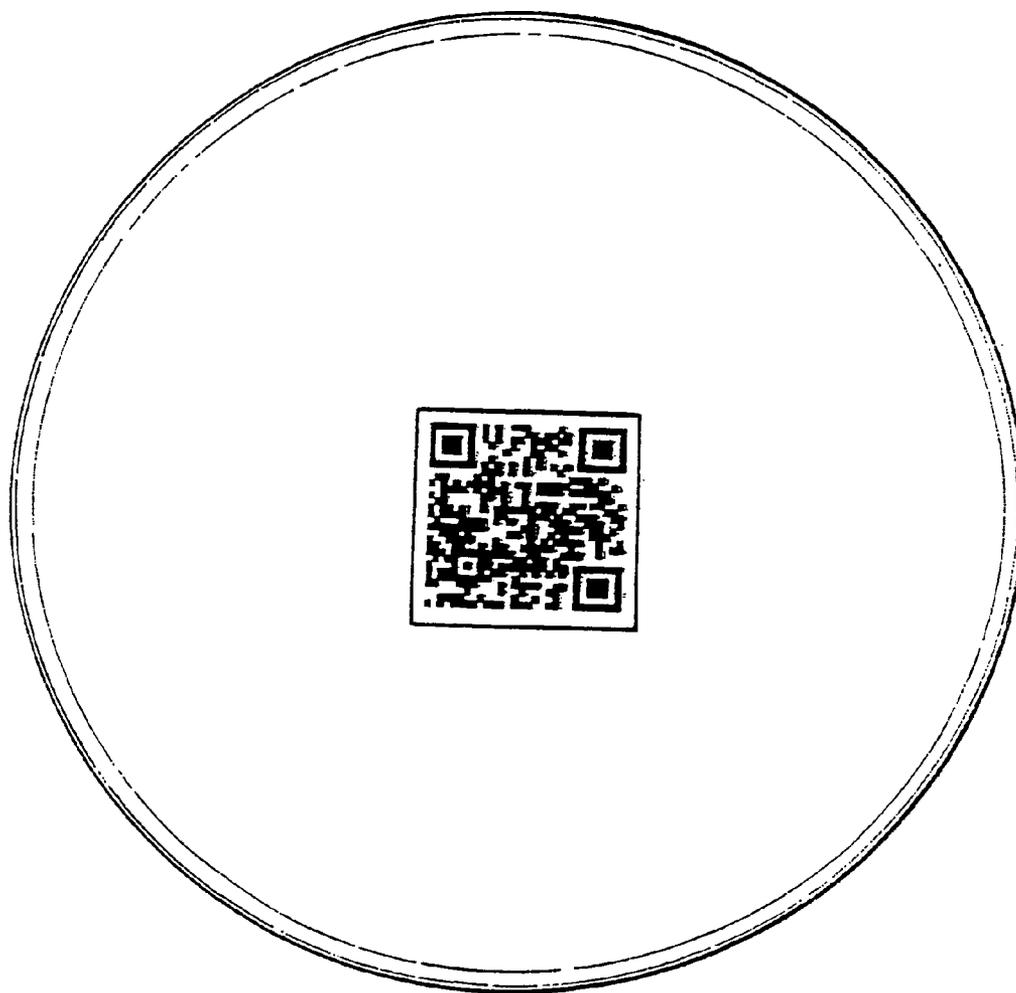


FIG. 49

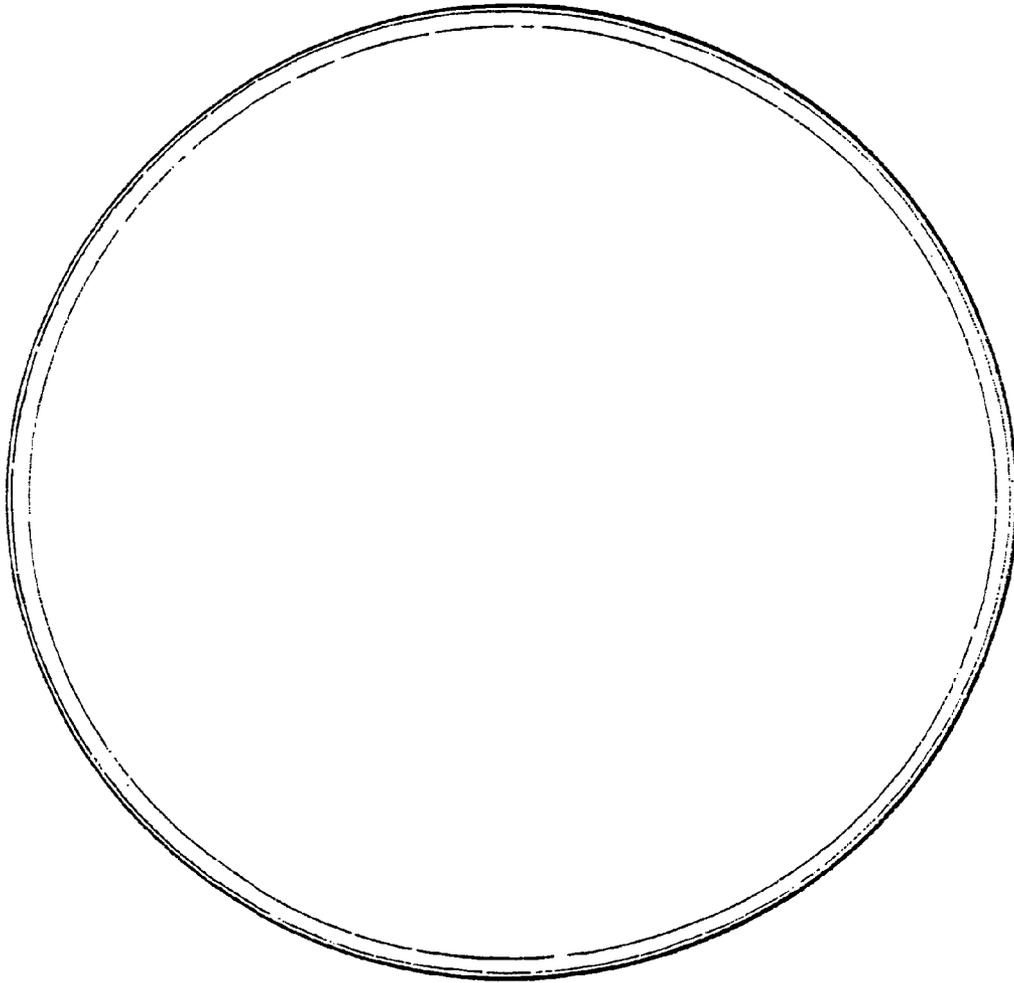


FIG. 50



FIG. 51



FIG. 52



FIG. 53



FIG. 54