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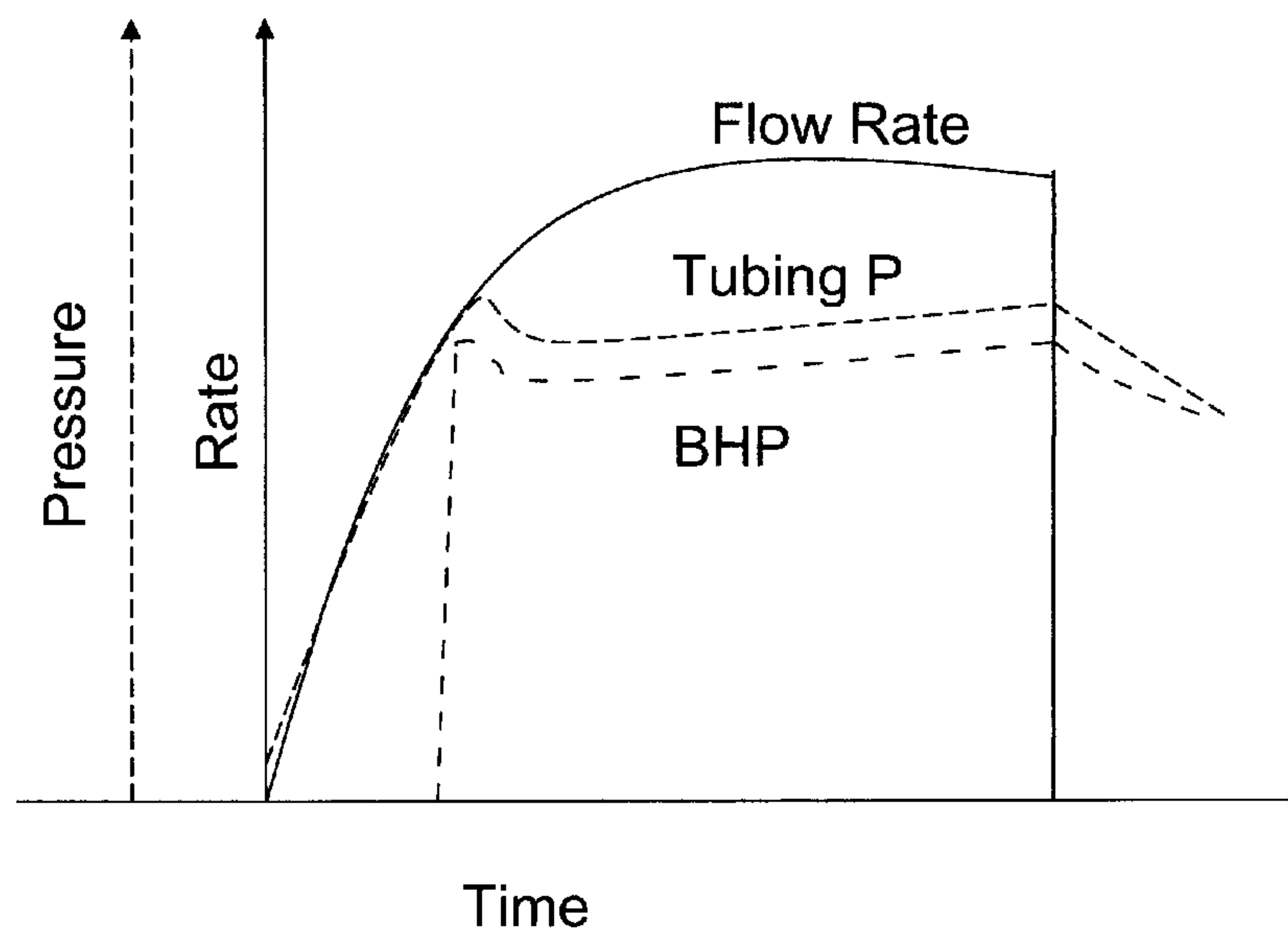
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(54) Titre : METHODE ET APPAREILLAGE DE FRACTURATION PAR LIQUIDE A LIBERATION PAR CHOCS
(54) Title: SHOCK-RELEASE FLUID FRACTURING METHOD AND APPARATUS

Single Fire Shock Release Simulated Response



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SUMMARY

Where the fracturing fluid used for hydraulically fracturing formations is a compressible fluid, such as those in the gaseous phase, such fracturing processes expose the formation to gradually greater and greater pressures until either the extend of fracturing is achieved or the losses through developed fractures exceeds the rate of fluid injection. It is believed that some formations are less effectively fractured using gradual exposure to hydraulic pressures.

In one aspect of the invention a shock tool is provided comprising a valve adapted to bottom hole tool assembly for accumulating fracturing fluid at fracturing pressures for rapid release to the formation. This apparatus is well suited for a novel fracturing methodology wherein the valve opens suddenly for maximum shock to the formation. Coal bed methane seams of formations can be particularly well suited to such a fluid hammer fracturing methodology. After a first zone is shocked, the tool can be moved to a new zone, or multiple shocks can be applied cyclically at the selected zone.

1 DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

2 With reference to Fig. 1, a tool assembly is provided for conveyance and
3 actuation in a cased wellbore. The tool assembly incorporates a shock tool according
4 to an embodiment of the present invention. The tool assembly is lowered downhole
5 into the casing on a conveyance string such as on jointed tubulars or coiled tubing.
6 The conveyance string has a bore for conducting fracturing fluids to the tool. An
7 annulus is formed between the tool assembly and the casing.

8 The tool assembly comprises conventional connector means for
9 attaching the tool assembly to the conveyance string. Generally, the tool assembly
10 comprises the shock tool, the connector means for connecting the shock tool to the
11 conveyance string, means for connection the shock tool to an injection packer and
12 other tool components for enabling tripping and operations of the tool.

13 The injection packer can be of conventional construction and comprises
14 opposing uphole and downhole seals such as packers, sealing elements
15 (compression/tension). As shown, one type of injection packer is a straddle packer
16 tool having elastomeric cups as sealing elements which separate high pressure
17 fracturing fluid from lower pressure in the annulus above and below the tool assembly.
18 The uphole and downhole cups are spaced by a pup joint. The pup joint has an
19 injection port for fluid communication with that part of the annulus isolated between the
20 opposing cups. The injection packer is located with the uphole and downhole cups
21 straddling perforations in the casing enabling exposure of the fracturing fluid through

1 the injection port and to the formation. Typically, the downhole end of the tool
2 assembly can be fit with an instrumentation probe housing and bullnose.

3 The shock tool is a pressure-actuated valve for accumulating fracturing
4 fluid at a threshold pressure for sudden or shock release through the injection packer.
5 The resulting shock might be equivalent to a water-hammer effect. A large stored
6 energy is released into the formation.

7 Generally, as seen in Fig. 2, the shock tool has a tubular body having a
8 bore connected at an inlet end to a source of fracturing fluid, such as the conveyance
9 string. The bore of the shock tool is connected at a discharge end for the direction of
10 accumulated fracturing fluid to the formation.

11 The body is fit with a sleeve forming a bypass annulus which
12 communicates between the uphole end and the downhole end of the shock tool. The
13 bypass annulus is fit with a valve for enabling and disabling flow through the bypass
14 annulus. In a closed position, fracturing fluid can accumulate to a fracturing pressure
15 at the uphole end of the shock tool. In the open position fracturing fluid flows through
16 the bypass annulus for fluid communication with the formation.

17 In one embodiment, the valve is formed of a piston movable axially
18 within the sleeve for opening and closing a valve port formed in an uphole end of the
19 sleeve. The valve opens at a release pressure (Figs. 4,5) , which can be a release or
20 fracturing pressure, and closes (Figs. 2,3) when an effective flow of fracturing fluid has
21 affected the formation.

1 As shown in Fig. 7A, a typical fracturing operation with gaseous fluids
2 such as nitrogen comprise pumping gas downhole to the formation at a rate which
3 exceeds the loss of fluid into the formation. Thus tubing pressure and bottom hole
4 pressure increase in unison. At a certain pressure, the formation fractures and fluid
5 rates are usually increased for a period to accommodate increased flow into the
6 fractures.

7 With reference to Figs. 7B and 7C, apparatus such as the shock tool
8 enables a new methodology of operation which comprises pumping fracturing fluid,
9 such as gaseous nitrogen, down coiled tubing to the shock tool and building pressure
10 to a pre-determined pressure tuned to the formation. The bottom hole pressure
11 remains at formation pressure as the tubing pressure builds. The shock tool opens
12 and there is a sudden release of the fracturing fluid to impact the formation.

13 Once the valve opens, the bottom hole pressure equilibrates to
14 substantially the same as the accumulated tubing pressure, applying the full fracturing
15 pressure substantially immediately to the formation. It is believed that a coal bed
16 methane formation is particularly favourably affected by a shock application of the
17 fracturing fluid.

18 Once the valve is open can permit the pressure to dissipate, or as
19 shown in Fig. 7B, one can continue to flow fracturing fluid through the valve and into
20 the formation for a period and then permit the pressure to dissipate. Alternatively, as
21 shown in Fig. 7C, one can cycle the pressure. Cycling of the pressure could be
22 advantageous for some formations can could include nearly complete dissipation of

1 fluid pressure before closing the valve and re-accumulating fluid pressure for a
2 subsequent shock fracturing operation. Alternatively, a series of lesser pressure
3 differential cycles could be applied, wherein the shock tool is opened, some pressure
4 is released, pressure is accumulated and released again in rapid cycles.

5 Due to the compressibility of gases, fracturing fluids such as nitrogen
6 are advantageously applied using the shock methodology.

7 The shock tool can have its valve operated by a variety of techniques
8 including pressure, motors and remote triggering tool. Returning to Figs. 2 – 5, one
9 embodiment that is particularly useful is a poppet-operated valve shock tool.

10 As stated above, the body is fit with a sleeve forming the bypass
11 annulus. The sleeve is cylindrical and is secured within the body with a threaded
12 cylindrical uphole sub which sandwiches the sleeve between a supporting shoulder at
13 the downhole end and a sealing shoulder at the uphole sub.

14 The valve is formed by a poppet piston movable axially within the sleeve
15 at an uphole end for opening and closing a valve port formed in an uphole end of the
16 sleeve. The valve port is in fluid communication with the bypass annulus. When the
17 valve is closed, the valve port is blocked by the piston. The downhole end of the
18 sleeve is fit with open downhole ports for enabling flow therethrough.

19 The poppet piston is locked until a locking cylinder is caused to release
20 at the fracturing pressure, enabling a snapping open of the poppet piston and
21 substantially instantaneous release of the fracturing fluid. The poppet piston is biased

1 to the closed position. The biasing, such as by a valve spring is determined to reset
2 the poppet piston once the pressure on the poppet piston has dissipated.

3 With reference to Figs. 3 and 5, the poppet-operated valve comprises:
4 an annular locking piston which is actuated by a trigger arrangement. The trigger
5 arrangement comprises a trigger piston movable axially within the annular locking
6 piston. Once the fluid pressure acting against the trigger piston overcomes the trigger
7 spring, a profiled trigger spool shifts within the annular locking piston and thereby
8 releases the annular locking piston for movement relative to the sleeve operating the
9 valve.

10 The locking piston is releasably locked to the sleeve by balls which shift
11 between two positions. In one position (Fig. 3), the balls lock the annular locking
12 piston to the sleeve preventing the valve from opening. In the other position (Fig. 5),
13 the balls lock the trigger piston to the annular locking piston.

14 The balls shift laterally within ports in the annular wall of the annular
15 locking piston to alternatively straddle laterally between the sleeve and the annular
16 locking piston (locked closed) and between the annular locking piston and the trigger
17 spool (unlocked open). The sleeve is fit with profiled grooves to partially accept the
18 balls and enable axial movement of the trigger spool within the annular locking piston.
19 At fracturing pressure, the trigger spool can move axially downhole to align the trigger
20 spool grooves and ports in the annular wall of the annular locking piston. At low fluid
21 pressures, trigger spring can bias the trigger spool uphole to reset the locking
22 arrangement.

1 The trigger spool is likewise fit with annular grooves to partially accept
2 the balls and enable axial movement of the annular locking piston and trigger spool
3 relative to the sleeve. At fracturing pressure, the annular locking piston, trigger piston
4 and supported poppet piston can shift downhole to open the valve. At low fluid
5 pressures, the valve spring biases the poppet valve uphole to close the valve.

6 The bypass annulus can be sized with a similar cross-section flow area
7 as the bore of the conveyance string or injection packer to avoid introducing a
8 pressure drop.

9 With reference to Fig. 8, the sleeve can be fit with pressure relief valves
10 for enabling uphole flow from the downhole end of the shock tool and into the bore of
11 the conveyance string or tubing. This is especially useful while running in the tool
12 assembly for avoiding pressure build up at the injection packer which can pre-set the
13 uphole seal or cups.

14 In one embodiment, while running in, fluid, conveniently the same fluid
15 as the fracturing fluid, is injected into the annulus between the casing and tool
16 assembly. Fluid flows past the uphole cups, separating them from the casing wall to
17 avoid pre-activation and wear. The annulus fluid flows into the injection packer
18 backwards through the injection port, then uphole into the shock tool, through the
19 tool's bypass annulus and through the relief valves for circulation to the surface. The
20 relief valves are ineffective during the normal accumulation and shock release modes
21 of the shock tool.

1 The predetermined fracturing pressure accumulated at the shock tool
2 can be about the fracture gradient of the formation or the overburden strength of about
3 20kPa/meter of depth or greater. For example, fracturing fluid pressure for a zone
4 depth of about 600 meters could be initially set for 12 to 25 MPa.

Injection Packer

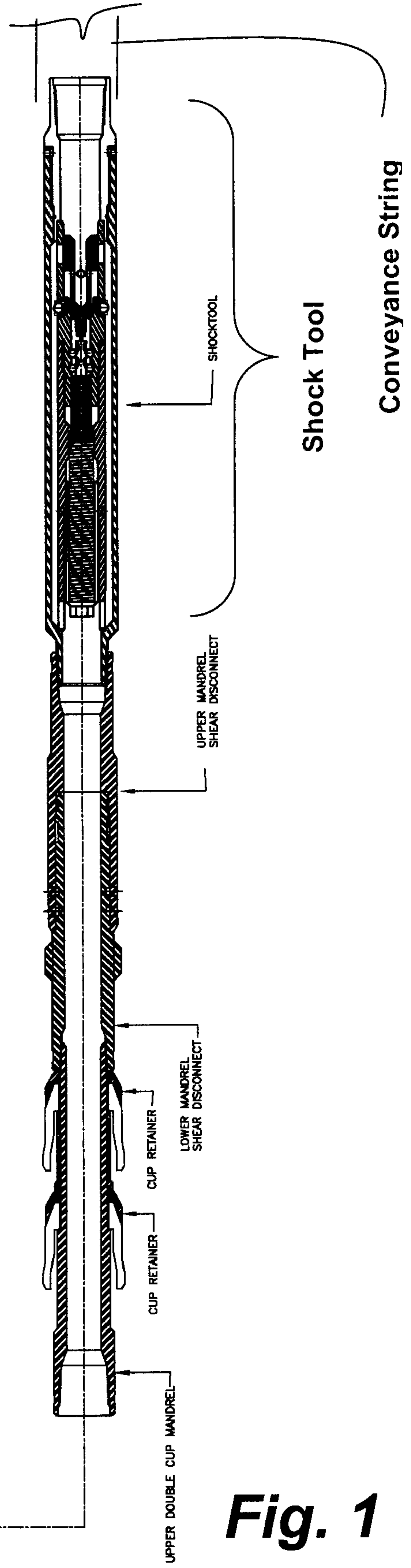
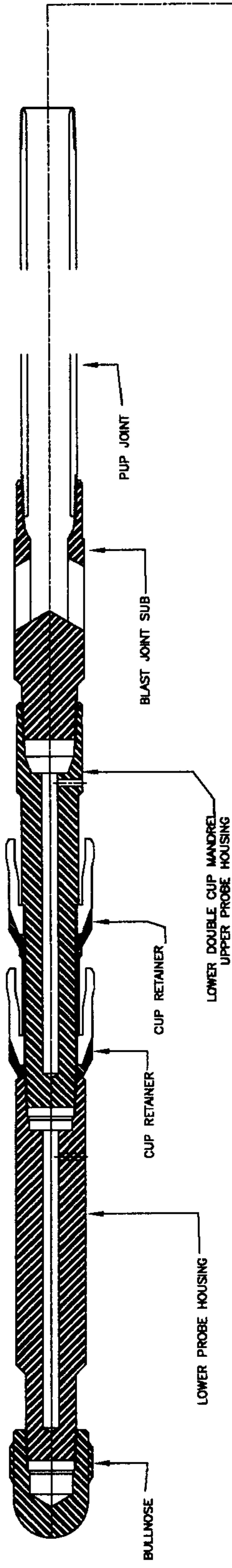


Fig. 1

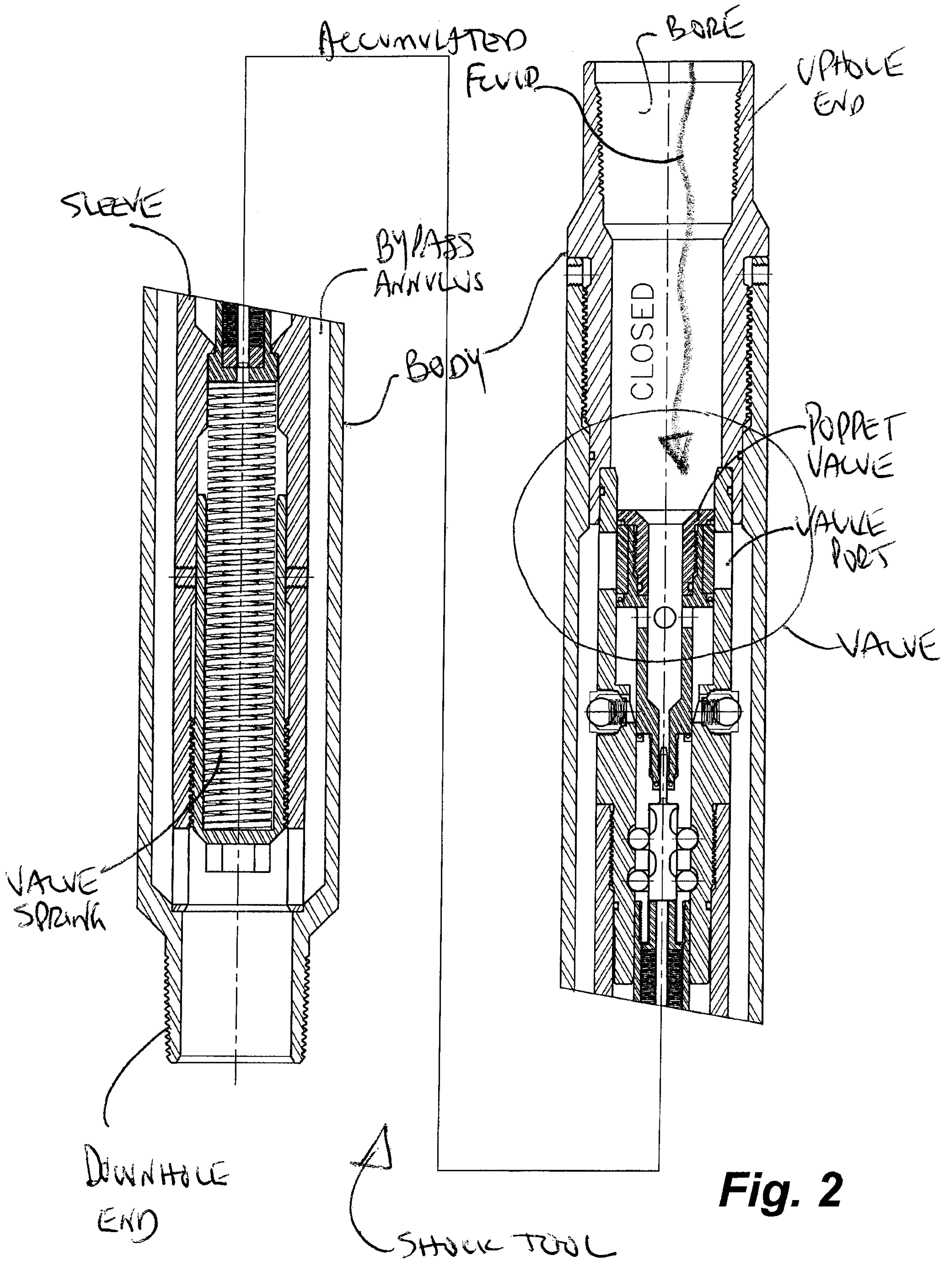


Fig. 2

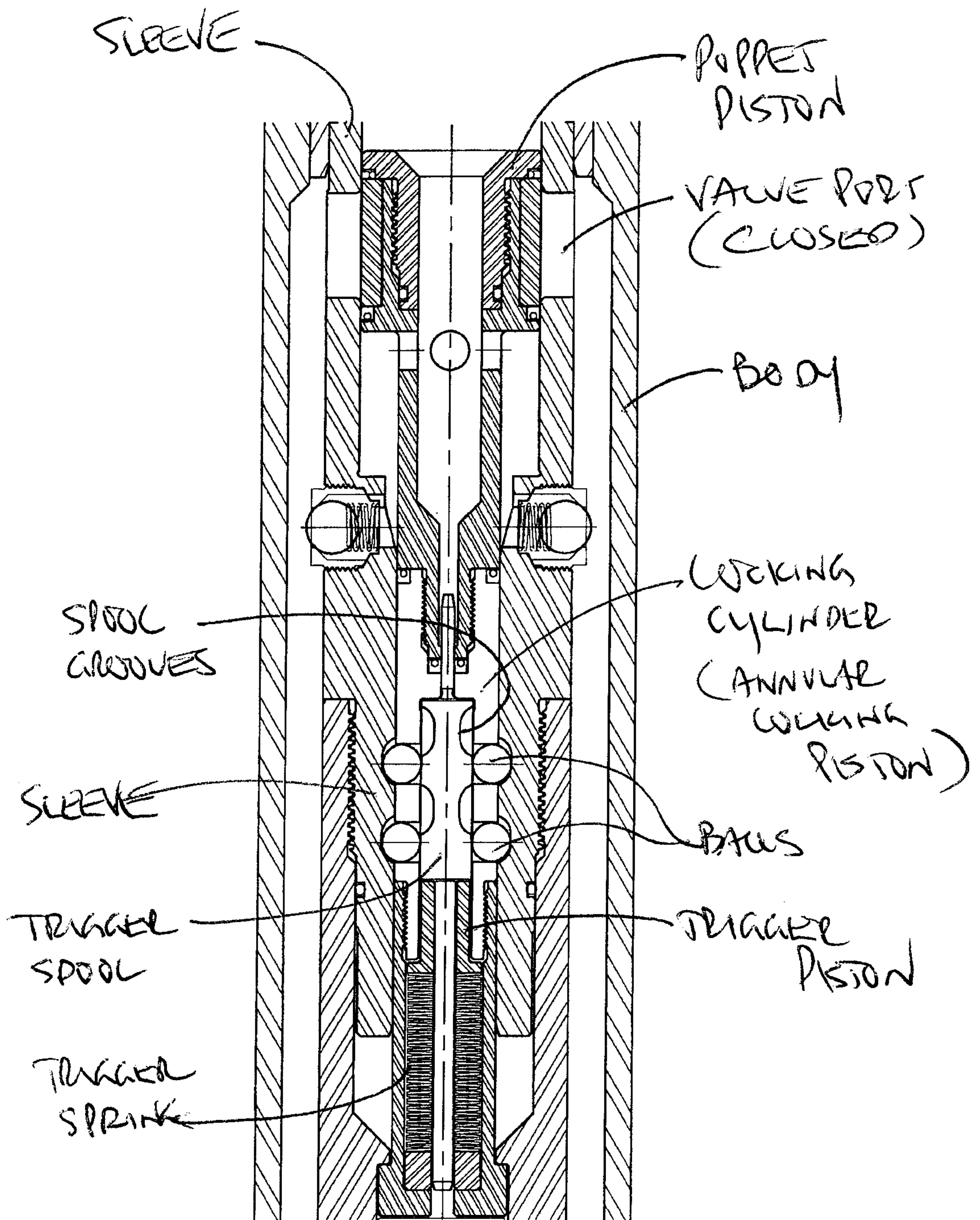


Fig. 3

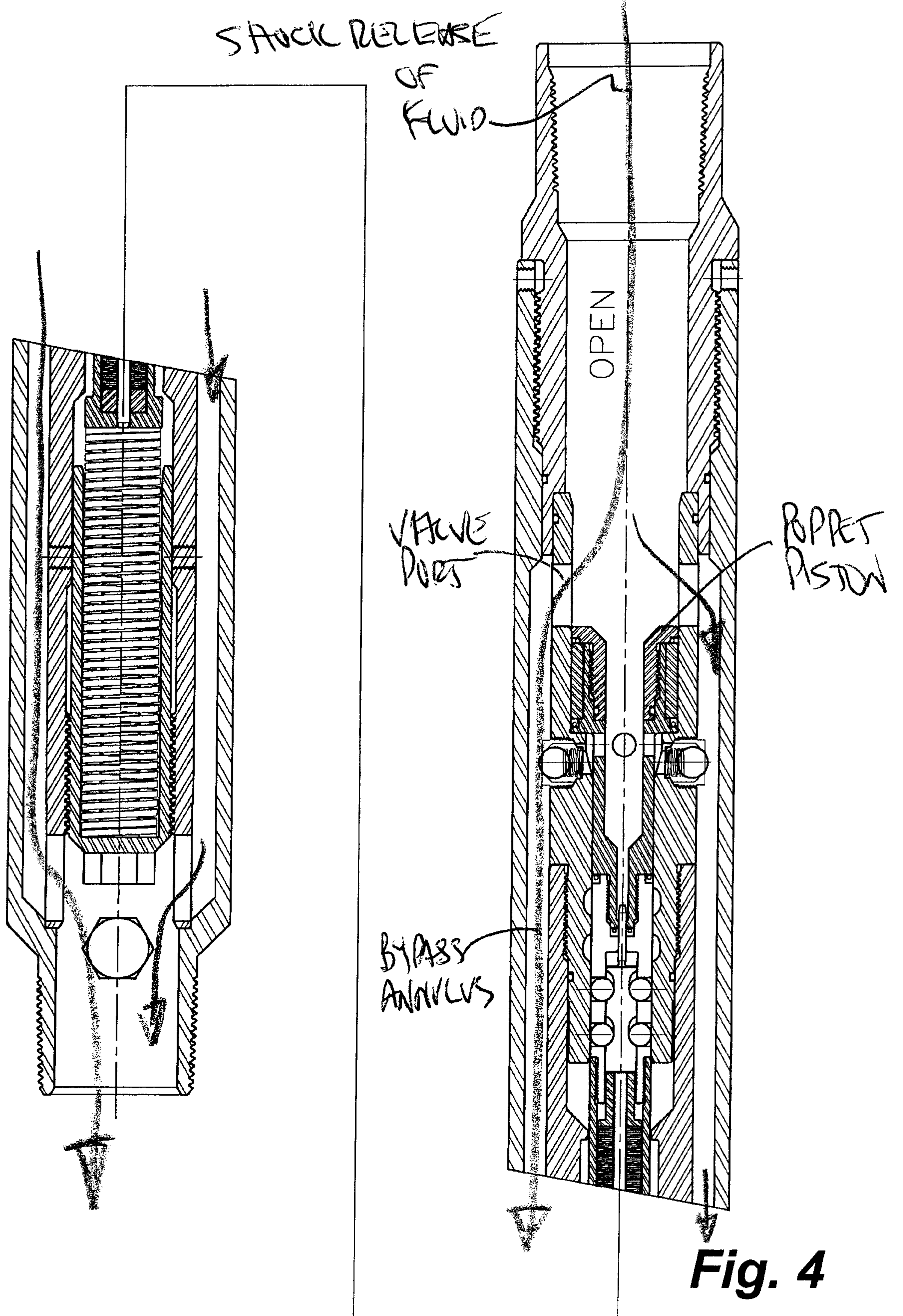


Fig. 4

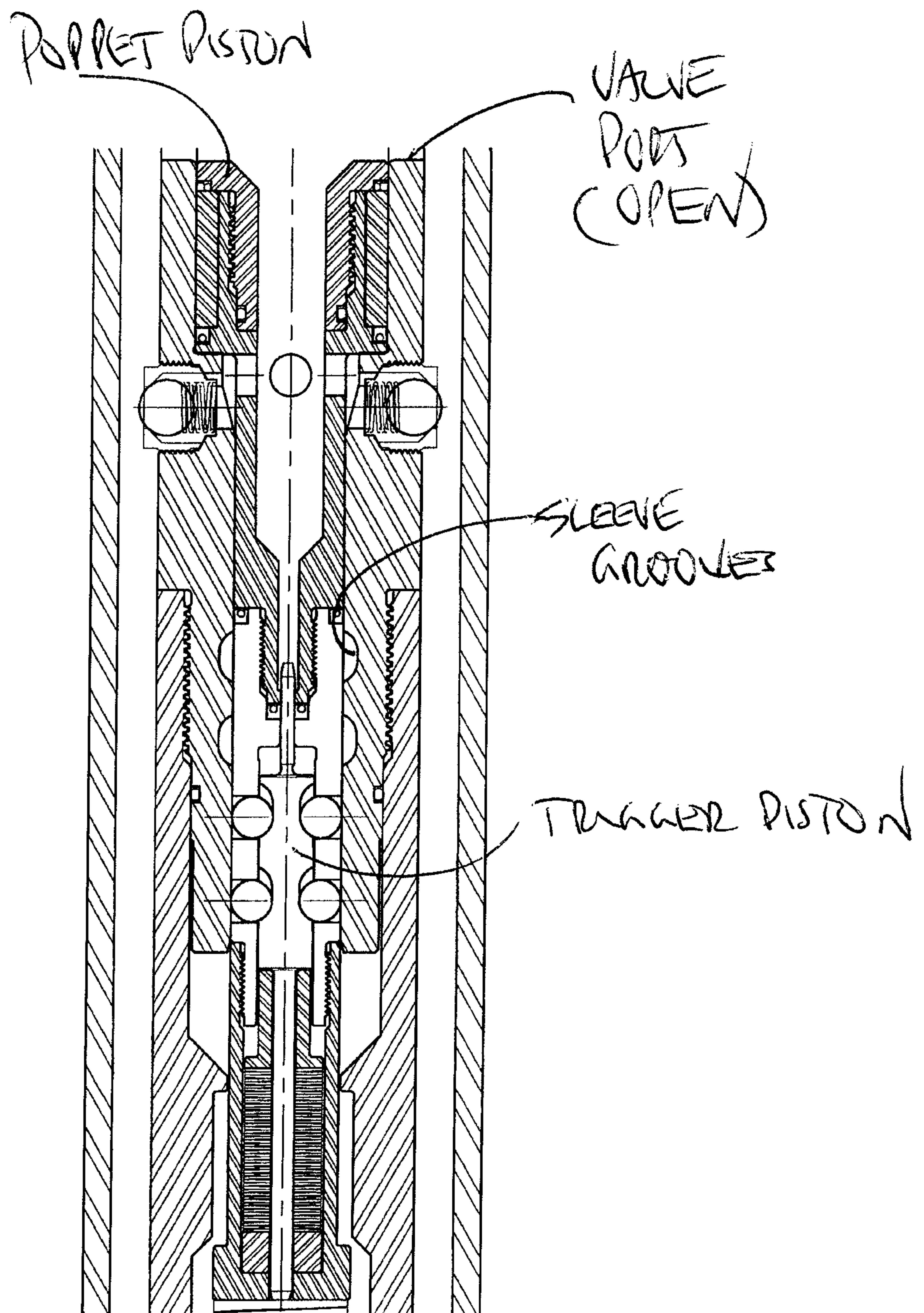


Fig. 5

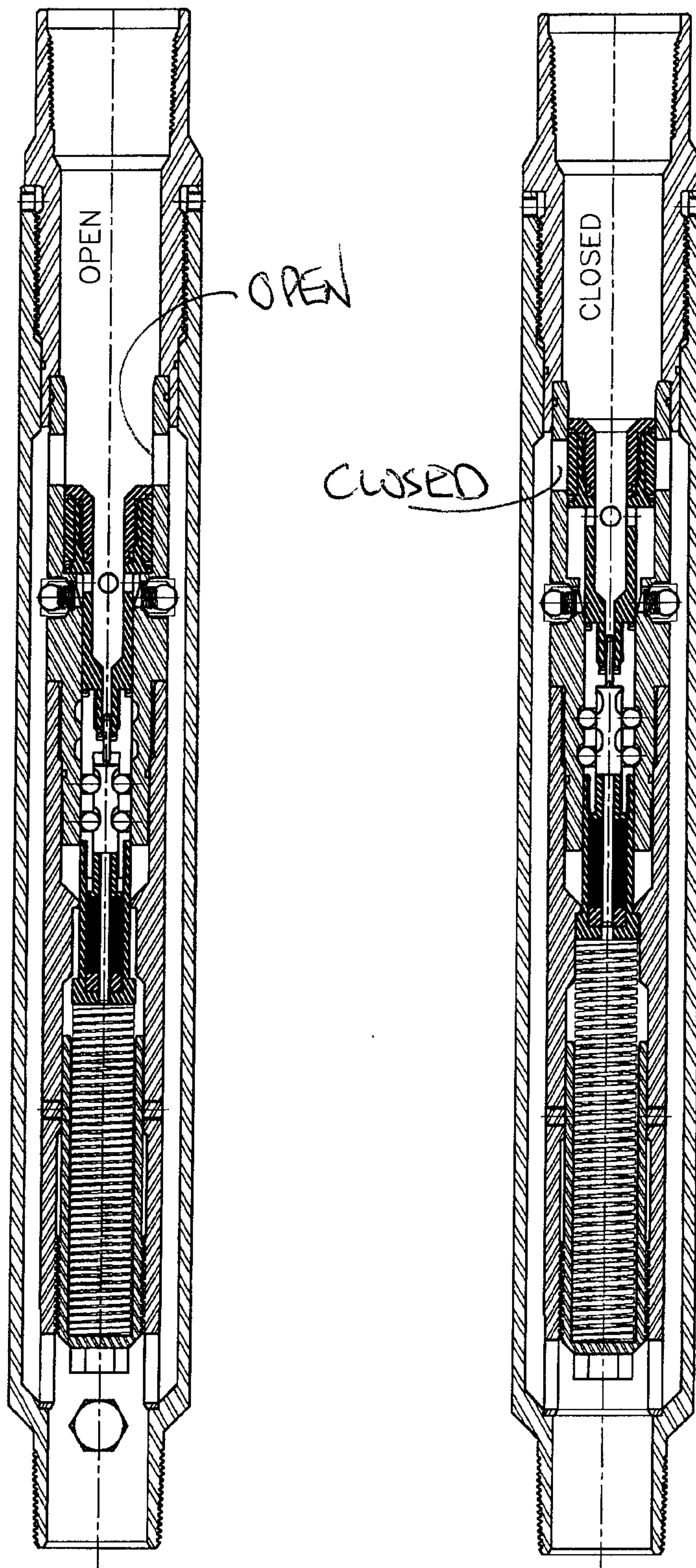


Fig. 6

Pressure Building - Fracturing Response

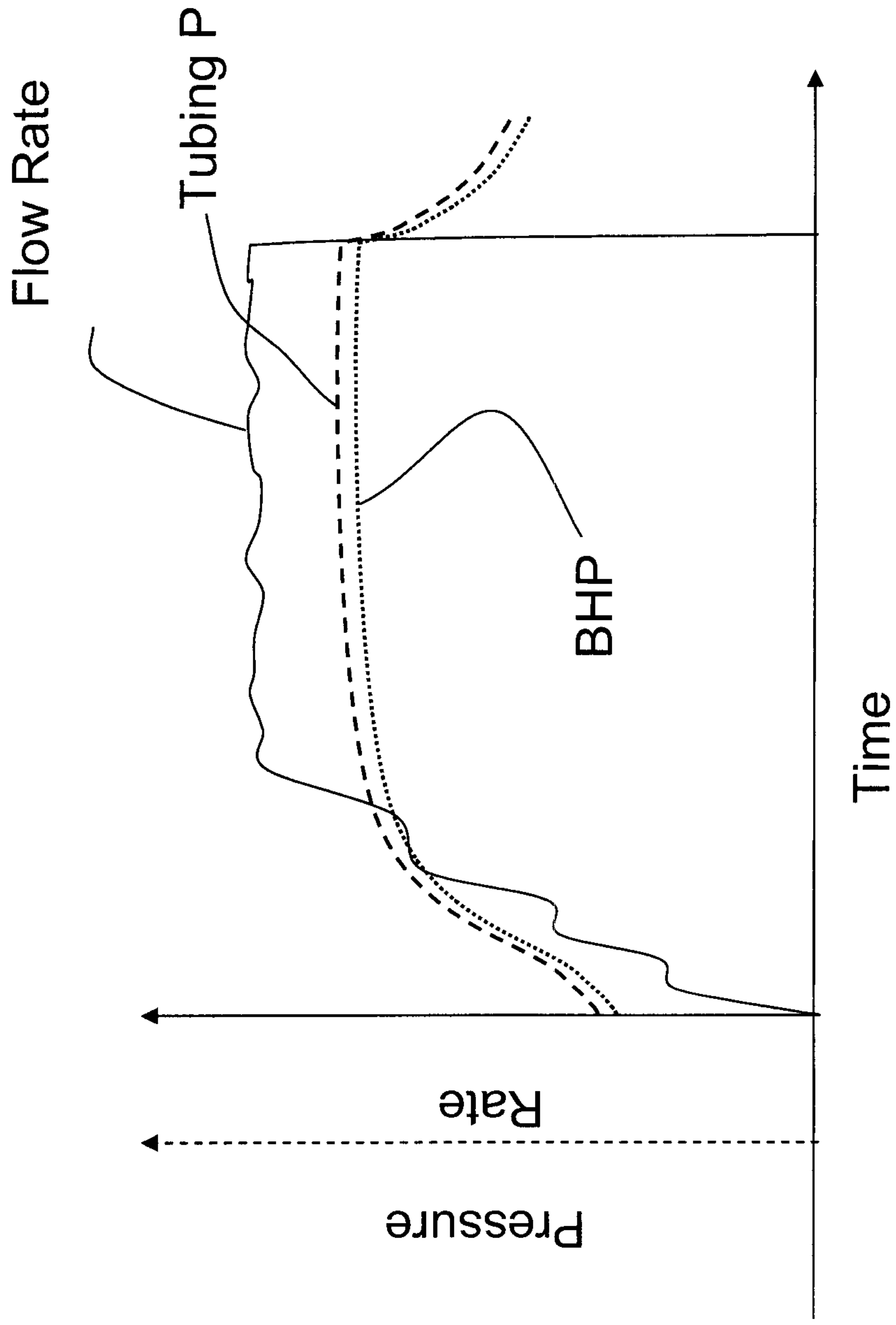


Fig. 7A Prior Art

Single Fire Shock Release Simulated Response

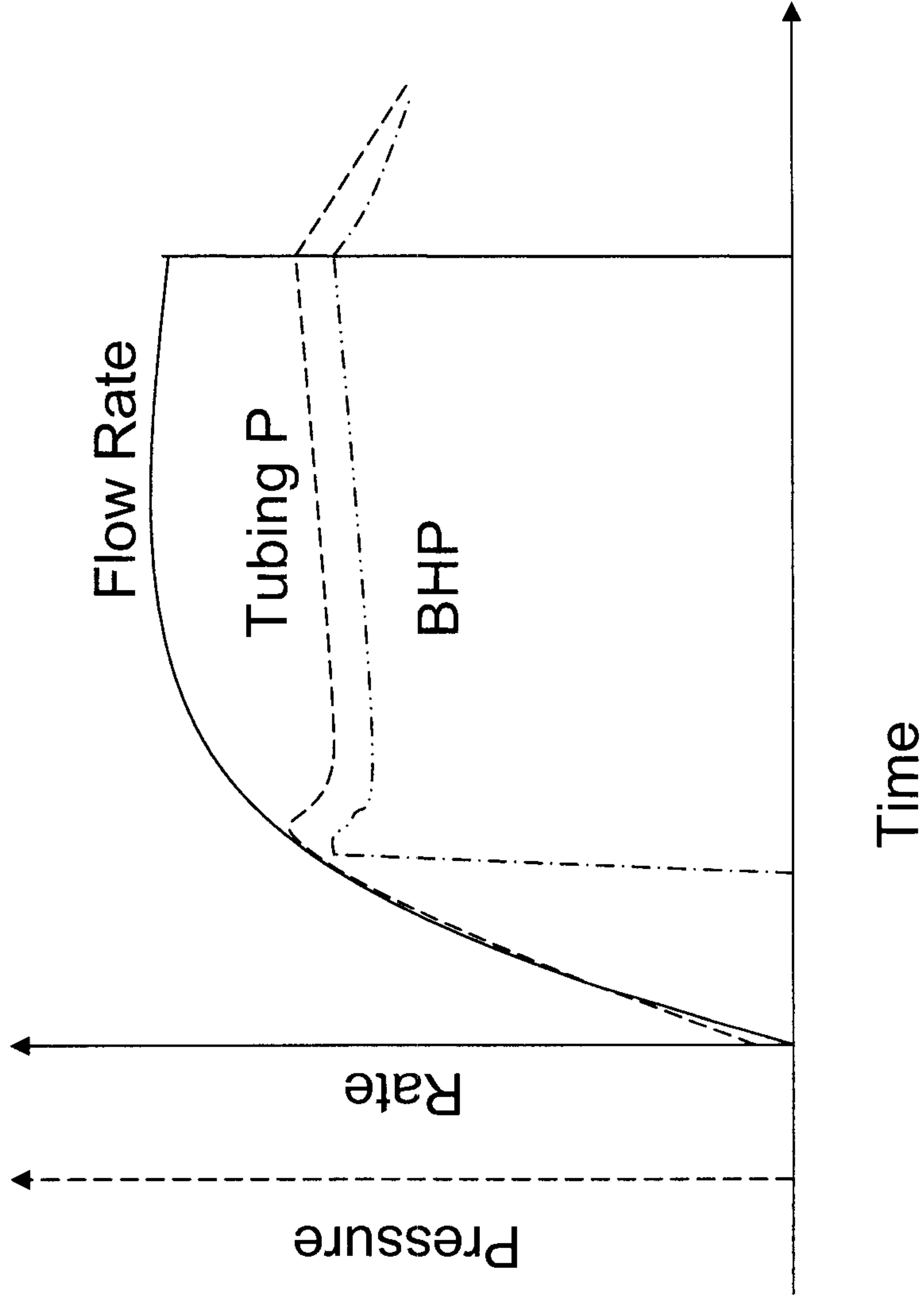


Fig. 7B

Multi-Fire Shock Release Simulated Response

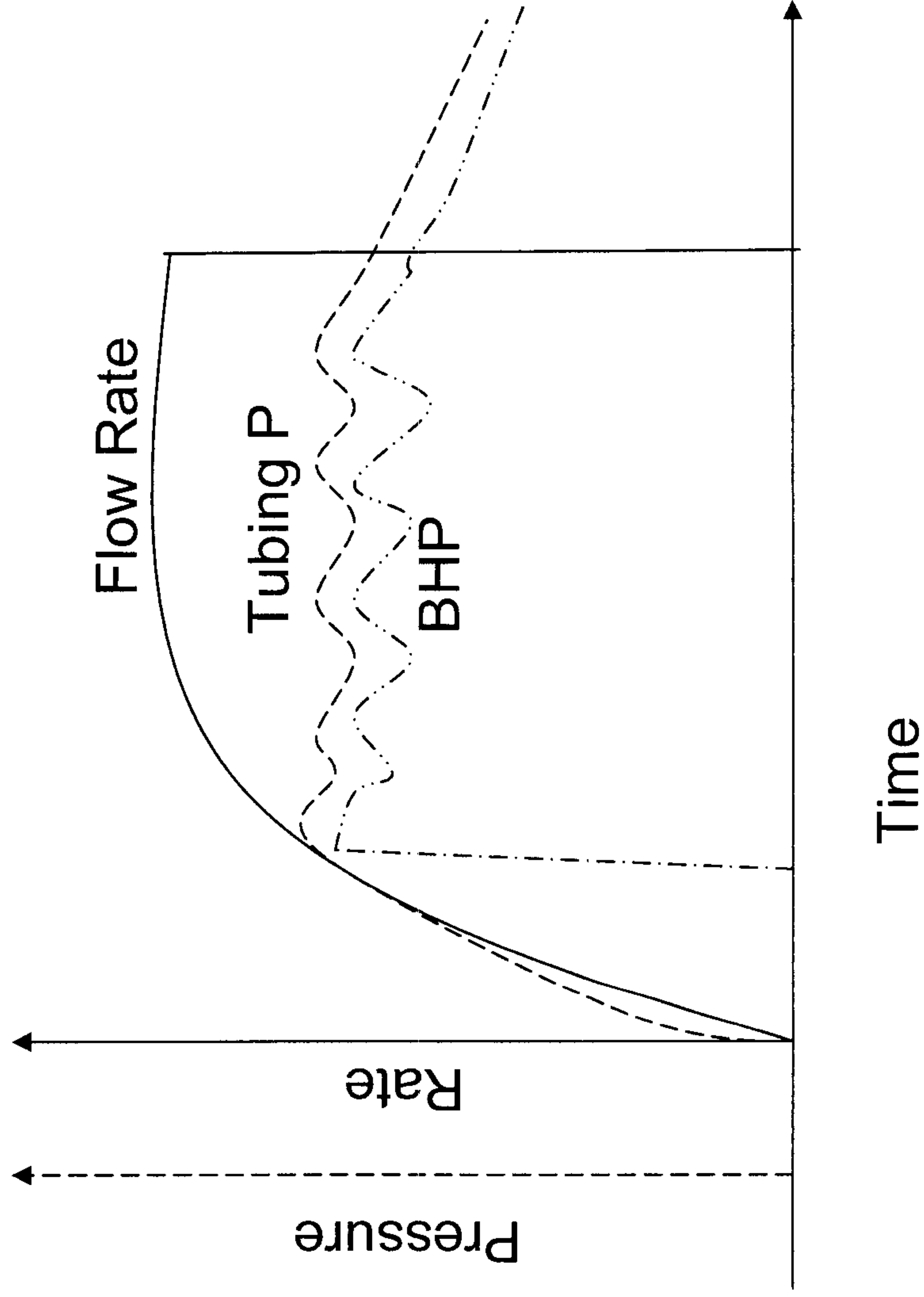


Fig. 7C

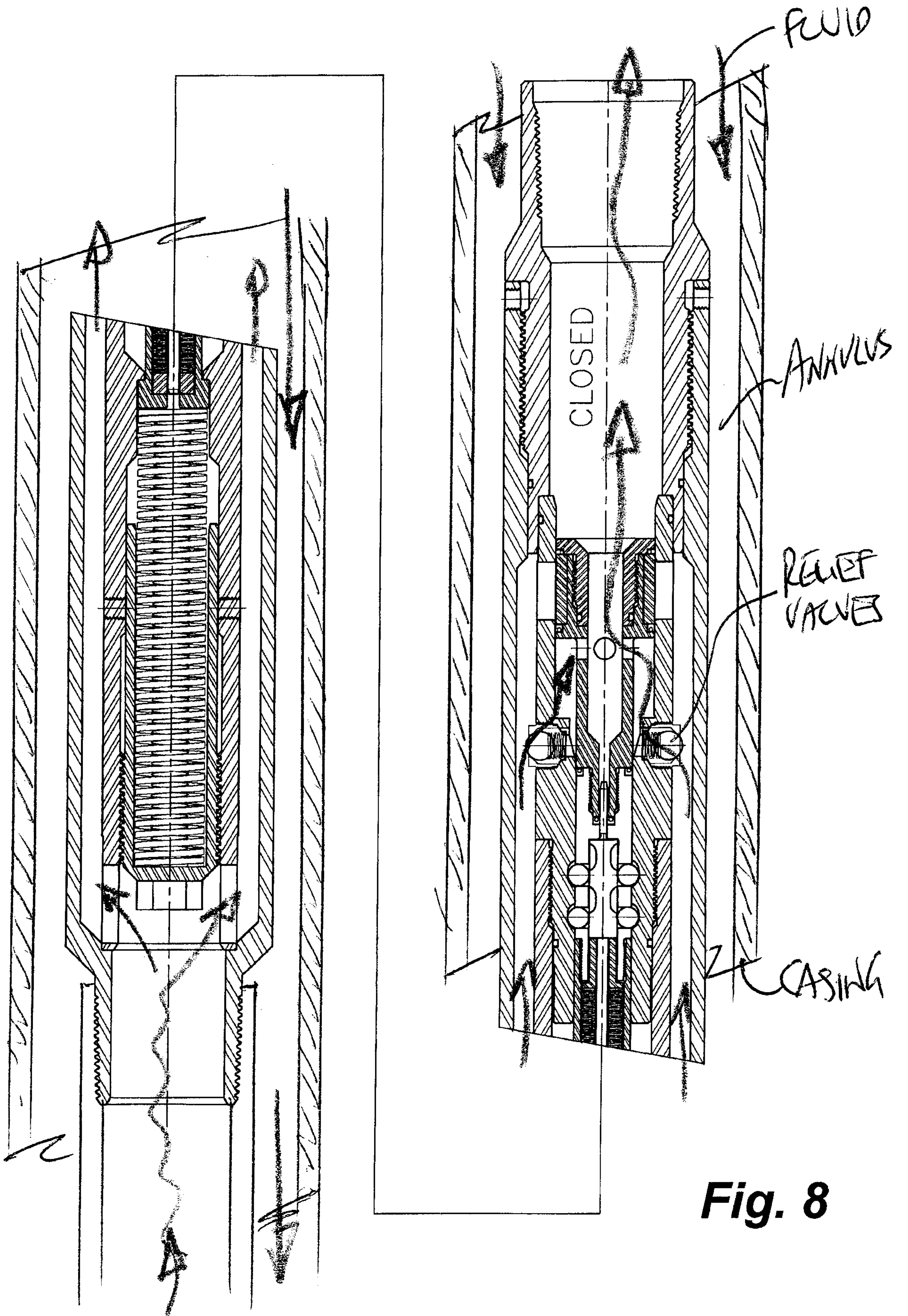


Fig. 8

Single Fire Shock Release Simulated Response

