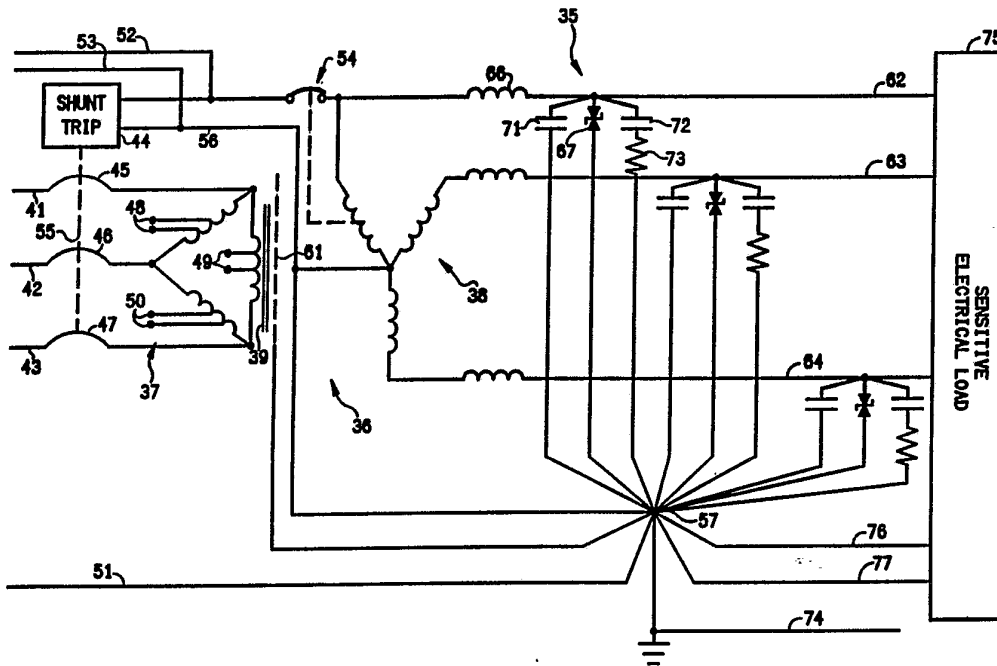




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<p>(21) International Application Number: PCT/US91/03677 (22) International Filing Date: 23 May 1991 (23.05.91) (30) Priority data: 537,579 14 June 1990 (14.06.90) US (60) Parent Application or Grant (63) Related by Continuation US 537,579 (CIP) Filed on 14 June 1990 (14.06.90) (71) Applicant (for all designated States except US): TEAL ELECTRONICS CORPORATION [US/US]; 9190 Camino Santa Fe, San Diego, CA 92121 (US). (72) Inventors; and (75) Inventors/Applicants (for US only) : CARPENTER, William, D. [US/US]; 3057 Caminito Sagunto, Del Mar, CA 92014 (US). REDDING, Randy, J. [US/US]; 4768 College Avenue, San Diego, CA 92115 (US). M'CLOUGHLIN, Robert, C. [US/US]; 4414 Alhambra Street, San Diego, CA 92107 (US).</p>	<p>(74) Agent: MAXHAM, Lawrence, A.; Baker, Maxham, Jester & Meador, 750 "B" Street, Suite 2770, San Diego, CA 92101 (US). (81) Designated States: AT (European patent), AU, BB, BE (European patent), BF (OAPI patent), BG, BJ (OAPI patent), BR, CA, CF (OAPI patent), CG (OAPI patent), CH (European patent), CI (OAPI patent), CM (OAPI patent), DE (European patent), DK (European patent), ES (European patent), FI, FR (European patent), GA (OAPI patent), GB (European patent), GR (European patent), HU, IT (European patent), JP, KP, KR, LK, LU (European patent), MC, MG, ML (OAPI patent), MR (OAPI patent), MW, NL (European patent), NO, PL, RO, SD, SE (European patent), SN (OAPI patent), SU, TD (OAPI patent), TG (OAPI patent), US. Published <i>With international search report.</i></p>	

(54) Title: LOW IMPEDANCE POWER CONDITIONER APPARATUS AND METHOD



(57) Abstract

A deliberately undersized power conditioner circuit (35) for high peak power, low duty cycle equipment (31). The circuit may be connected with a thermal switch (54) to shut off the power if the transformer (36) gets too hot. The transformer has a low impedance power output (62, 63, 64). Additional secondary windings (104, 106, 112) may be appropriately integrated with the transformer to provide a second, higher impedance output power (108) for alternative uses.

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Description

Low Impedance Power Conditioner Apparatus and Method

Technical Field

This invention relates generally to power conditioners and more particularly to a low impedance power conditioner to provide high purity electrical
5 power.

Background Art

High purity electrical power generally means that the power is free from both voltage spikes and sags with
10 zero neutral-ground voltage. A number of electronic devices require such high purity power. Among them, in particular, are medical imaging systems such as X-ray, computerized tomography, magnetic resonance imaging, and radiation treatment systems. All of these systems
15 require a large amount of current but only for a short duration when the X-ray or magnetic generator is operational. The power during this exposure must be clean for good image quality. Additionally, the stand-by power between exposures must also be clean for
20 the reliable operation of the computerized control and image processing subsystems which operate between exposures.

For these types of systems, it is also very important that the voltage drop during exposure be
25 minimal, typically less than eight percent. This includes the impedance of all upstream wiring, connections and transformers. The reason is that the exposure duration is calculated on the line voltage present immediately before exposure. Significant
30 changes during exposure could result in unpredictable dosages. It is also important that operation of the

generator does not create voltage sags or spikes which interfere with the reliable operation of other system components.

The National Electric Code (NEC) requires that
5 circuit breakers feeding the circuit powering an X-ray system be sized for at least 50% of the maximum current draw of the system. This forces the use of larger building wiring which achieves lower impedance and reduces the possibility that the breaker could fuse
10 closed.

Various methods have been employed to satisfy the requirements of the electronic equipment mentioned above. The most common method to power these systems is to run large size, dedicated wiring from the building
15 service entrance. In an effort to minimize neutral-ground voltages, this wiring often has a full-size neutral and ground. Since this is a computer-type load, it is possible that there could be requirements to oversize the neutral compared with phase
20 conductors. There is little effective isolation from the rest of the building and the power quality that results with this "solution" is low.

Another way to achieve the desired power quality is to use surge suppression devices or L-C filters, or
25 both, on the building wiring near the load. These devices shunt impulses above certain voltage or frequency levels from one wire to another. They typically comprise metal oxide varistors (MOV's), silicon avalanche diodes, gas discharge tubes,
30 capacitors and inductors, and they often incorporate resistors.

There are several limitations with these types of devices. One is that their effects are limited since they can only protect to a certain voltage or frequency
35 level. MOV's and avalanche diodes "wear out" with time

and lose their effectiveness. To the degree that these devices and filters shunt away voltage spikes or dips ("normal mode noise"), they dump them onto the neutral conductor, creating neutral-ground potentials ("common mode noise") which are even more damaging or disruptive than normal mode noise.

To be effective, the inductance between the power line and the shunt elements (surge suppressors and capacitors in L-C filters) must be minimized. Each foot of wire length connecting the "suppressors" to the conductors makes a measurable difference in their effectiveness. Often these devices are connected to the power lines by wires which are 1.5 to 15.2 meters in length due to physical placement constraints in the field or limited knowledge on the part of the installers, or both.

Another alternative solution is to use a conventional shielded isolation transformer. The transformer allows a new neutral to be derived on its load side, which means that the input ground can be reduced in size to code minimums, and no input neutral needs to be run at all to the transformer. The shield in the transformer increases the isolation of the output from the conducted ground (common mode) noise. The fresh neutral-ground bond converts common mode noise to normal mode noise and allows a more effective use of filters and surge suppressors on the transformer secondary as described above. A disadvantage of conventional transformers is that the added impedance of the transformer means that input wiring needs to be increased in size so that total impedance to the load would still be low enough. For that reason, as well as the NEC limitation on the minimum size for main breakers, this isolation transformer needs to be sized for at least 50% of the momentary load, and typically

70-100%. That means it sits idling at about 10% or less of its rated power, wasting money, space and generating objectionable heat and noise which prevent it from being located near the electronic equipment which it powers.

5 The extra impedance of the shielded isolation transformer also results in lower power quality when it interacts with computer loads. Modern computers have "switch mode" power supplies which draw their current in short bursts where the change in current with respect to
10 time (dI/dT) is fast, being equivalent to 1KHz instead of the usual 60Hz for most conventional loads. Even at low load factors, conventional transformers have outputs with a flat-topped voltage waveform and have voltage spikes. Worse, when one of the many system loads switch
15 on or off an even higher effective frequency is generated which results in even larger voltage spikes.

There are times that shielded isolation transformers and suppression/filtering devices are combined in the field in an attempt to provide the
20 quality power desired. The limitations mentioned above apply also to this combination.

Conventional voltage regulation devices cannot be used. Electronic-controlled tap-switching voltage regulators are undesirable because tap changes during
25 exposure cannot be tolerated. Saturable-core ferroresonant transformers have very high impedance and slow reaction time. They interact with the pulsed load by creating large voltage transients.

30 Disclosure of Invention

A major purpose of the invention is to provide a transformer based power conditioner to supply a system having relatively high peak pulsed power requirements, such as 150KVA, but with a low source impedance and a
35 relatively small system size.

The invention accomplishes this purpose in power conditioning apparatus having electrical power input connection means and power output connection means adapted to be coupled to a load having a duty cycle of
5 less than fifty percent, characterized by low impedance transformer means having input means coupled to said power input means and having output means coupled to said power output means; said transformer being sized based on impedance, independent of thermal
10 characteristics, for high current, low duty cycle applications where instantaneous power requirements are greater than 10KVA, the steady state power rating of said transformer being no more than one-half of the maximum instantaneous power requirement of the load.

15 More specifically, the sizing and breakering of the conditioning system of the invention differs from conventional power conditioners. When considering how the low transformer impedance interacts with the high current/low duty cycle nature of the load, a much
20 smaller power conditioner can be employed. The main input/output breakers must be sized to meet the NEC requirements, and those breaker sizes would normally be too large for the deliberately undersized low impedance transformer's steady state power rating. The system
25 would be expected to burn up if it were overloaded to the extent allowed by the breakers. But a shunt-trip input breaker or other means can also be used with a thermal sensor which shuts off input power if the transformer temperature increases beyond a threshold
30 level.

Significant aspects of the transformer of this invention to reduce impedance include one or more of the following methods. One is to employ an interleaving technique coupled with multiple primary/secondary
35 layers. Another is that the low impedance transformer

of this invention employs minimum spacing between windings. Yet another method for devising the low impedance transformer for optimum performance of the invention is to employ a high performance iron core.
5 Also, toroidal transformers could be used.

Brief Description of Drawing

The objects, advantages and features of this invention will be more readily appreciated from the following detailed description, when read in conjunction
10 with the accompanying drawing, in which:

Fig. 1 is a perspective view of a typical load and a power distribution unit enclosure which contains the power conditioner circuit of the invention;

15 Fig. 2 is a schematic representation of the power conditioner of the invention, including various alternative components, showing how it would be connected to a sensitive electrical load;

Fig. 3 is a partial schematic showing how an input
20 coil of the transformer in Fig. 2 can be modified to produce both a low impedance and a higher impedance output;

Fig. 4 is a partial sectional view showing asymmetrical coil windings for the transformer of Figs.
25 2 or 3; and

Fig. 5 is a perspective view similar to Fig. 1, showing the low and higher impedance outputs applied to respective loads.

30 Best Modes for Carrying Out the Invention With

reference now to the drawing, and more particularly to Fig. 1 thereof, there is shown cabinet 22 which houses the transformer circuit of the invention. Auxiliary circuits may also be contained within the enclosure.
35 Incoming power enters the system through line 27.

Output line 26 supplies conditioned power to the equipment, load 31, with which the power distribution unit is used. Cabinet 22 in which the power distribution unit is contained, and the powered
5 equipment represented by enclosure 31, are preferably equipped with wheels and levelers 32 of standard configuration.

Turning now to Fig. 2, there is shown power conditioning circuit 35 comprised partially of isolation
10 transformer 36 formed of primary 37, secondary 38 and iron core 39. The input to primary 37 is comprised of input phase conductors 41, 42 and 43, each being subject to being disconnected by slow-blow circuit breaking elements 45, 46 and 47 in lines 41, 42, and 43,
15 respectively. The circuit breaking elements are equipped with shunt trip control 44. Line 51 is the input ground line and is the legal minimum in size in accordance with NEC standards. Lines 52 and 53 are connected to contacts for external emergency power off
20 (EPO) control, a conventional requirement for such power supply systems. The transformer is equipped with taps 48, 49 and 50 off the primary windings. This enables the transformer to correct for chronic low or high line voltage by connecting the input phase conductors to the
25 appropriate respective taps.

Thermal switch 54 provides over temperature protection of the power conditioner circuit. This switch is normally open when the circuit is operating. However, should the transformer overheat to a
30 temperature at which the thermal switch is sensitive, the thermal switch will close, shutting off power, thereby preventing overheating. Thermally activated switch 54 may be a bimetallic device as indicated in Fig. 2 or it may be any thermally sensitive device which
35 functions in the desired manner, switching input or

output power. There are a variety of thermal or other interrupt methods in addition to the shunt-trip input breaker. For example, the breaker could be on the output. A breaker could be used which is directly
5 sensitive to ambient temperature which would rise from the heat of an overloaded transformer. There are other possible non-thermal methods which could be used for detecting long term overloads.

Note that shunt-trip device 44 controls the circuit
10 breaker. Dashed line 55 indicates a mechanical means for opening circuit breaking elements 45, 46 and 47. In an overheat situation thermal switch 54 and circuit breaker 44 operate together to remove input voltage.

The fact that transformer 36 could be a shielded
15 isolation transformer is indicated by dashed line 61 representing a metal sheet positioned between the primary and secondary windings of the transformer.

Each output line 62, 63 and 64 of transformer
secondary 38 includes L-R-C filters with surge
20 suppression. For example, in line 62 is coil or inductance 66, either as a separate component or as the leakage inductance of transformer 36. Surge suppressor 67 could be a metal oxide varistor or a silicon avalanche diode which is connected in parallel with
25 power line 62 to system ground 57. Capacitor 71 is also connected between power line 62 and system ground as is the combination of capacitor 72 and resistor 73, which are connected in parallel with the surge suppressor and with capacitor 71. A similar filter and surge
30 suppression structure is connected in power lines 63 and 64 and need not be discussed in detail here.

Ground line 74 is provided for supplemental ground if necessary, as may be required in some instances.

Sensitive electrical load 75 is the type of system
35 discussed previously, which may be an X-ray machine,

magnetic resonance imaging system or other system requiring high power for short durations. Output phase conductors 62, 63 and 64 are relatively large and quite short which provides higher power quality by minimizing impedance and pickup of radiated electrical noise. Lines 76 and 77 are oversized derived neutral and ground.

Transformer 36 has a steady state power rating many times lower than the maximum power required by the load. For example, if the load requires short duration pulses of 150KVA, transformer 36 is designed to be undersized by a factor of at least two to one so that its steady state rating would actually be 75KVA or less. In actuality, the transformer steady state rating would most likely be in the range of 33-17% of the load's peak power so it could range from 50KVA down to 25KVA. This enables the low impedance transformer to be much smaller than a full sized conventional transformer which is larger, more expensive, hotter and acoustically noisier. The full rated transformers of the prior art, which have been used in the past for powering these types of systems, must usually be located outside of the electronic equipment room. By locating the transformer outside the room, other difficulties were created. One requirement for the medical systems mentioned above are that the main circuit breaker must be inside the room. With the old type of transformers located outside the room, additional expenses were necessitated by field mounting the breakers at a distance from the transformer.

The system of the invention is designed to work with pulse loads which may have durations ranging between one millisecond and three seconds. Slow-blow breakers of the type shown in Fig. 2 typically will not

trip in less than three seconds at an overload of up to 500 percent.

By combining breakers of a size required by NEC standards (nominally too large for the steady state transformer rating) with some sort of power interrupt system together with the thermal shunt switch, the transformer can be greatly undersized for short duration pulse load requirements with a host of advantages stemming therefrom. These advantages are enumerated hereinbelow. One of them is that if the power conditioner circuit of Fig. 2 were accidentally connected to a high level steady load it would shut down before any damage could be done to the circuit. Thus it is self protecting for its intended purpose.

With respect to transformer 36 itself, one means of reducing the impedance while employing predetermined primary and secondary windings and core elements, is to interleave the primary and secondary windings. With three layers of each primary and secondary interleaved, the impedance of the transformer can be lowered to a fraction of what it would otherwise be. This technique lowers the impedance by a factor of approximately the square of the number of layers, at least when there are two or three layers. Toroidal transformers with bifilar windings of primary and secondary can also be used to lower transformer impedance.

Conventional transformers tend to create a substantial amount of resistive heating, so spaces between windings are necessary for cooling circulation. By contrast, the transformer of this invention is tightly wound, with no spacers, thereby reducing impedance.

The core of the transformer employs high permeability iron elements which are made of mechanically precise, thin sheets so that they stack

with minimum air gaps. Additionally, the sheets are stacked in a one-on-one pattern instead of, for example, three-on-three, which tends to increase air gaps. The high permeability iron core employs grain oriented iron, whereas many other power transformers use lower grade non-grain oriented iron sheets.

There are many advantages to the power conditioning circuit of this invention. This power conditioner provides cleaner power than any known approach, no matter the size or rating of the transformers. The circuit of Fig. 2 attenuates incoming or line-side disturbances with the transformer's leakage inductance, the transformer shield, the L-R-C voltage filters and the surge suppressors installed within inches of the output phase conductors, in direct contrast with the long distances typical of prior systems.

By having a smaller system doing the same job, all of it can be put into a single cabinet, as shown in Fig. 1, and thereby all of the system elements, including breakers and surge suppressors, to name a few, can be located within a very short distance of each other and the load. This results in cleaner power and lower installation costs.

Output, or load generated, disturbances are also attenuated by the low transformer impedance and output filters. This helps decouple various connected loads. The low impedance neutral-ground bond eliminates incoming ground noise and attenuates load-generated common mode noise.

Another major advantage of the system of the invention is lower installation costs. The main breaker is installed in a modular manner with the shunt-rip control, and the distribution breaker is in the same modular enclosure of Fig. 1 rather than having a number of major component installations at various locations

inside and outside of the room in which the load resides.

The smaller size provided by this system, including the spacing required, for example, for the breakers, 5 which is smaller because it is part of a packaged system rather than being composed of individual, field-installed components, is advantageous for the reasons stated. Because of the smaller size, less heat is generated, thereby permitted a tighter shrouding or a 10 more closely fitting enclosure.

All of the above advantages result in lower installed costs. Because of the combined modular construction, the parts themselves cost less and the system costs less than the sum of a piece-parts 15 installation. This also results in lower labor costs because there are less components to be installed and less material needed to complete the installation. Installations are simpler and easier, thereby being faster. Because of the single packaging configuration 20 of the power distribution unit, the time needed for properly locating the entire unit, which previously was in multiple components, is significantly reduced. Finally, reduced heat output reduces the need for special cooling.

25 The above advantages increase the system's compatibility with personnel areas. A smaller footprint allows installation as part of the electronic system, close to the load, rather than being in a separate room or outside the building. As stated previously, the 30 downsizing of the transformer results in reduced audio sound levels, thereby being much less likely to be objectionable. The reduced heat output allows the use of aesthetically pleasing packaging which result in low heat output that could be bothersome to equipment 35 operators and users in the area.

Until now, low transformer impedance for pulse power applications has been achieved only by oversizing the transformer relative to the peak load. In order to satisfy the requirement that the voltage drop during exposure be in the range of eight percent or less, it was also thought to be necessary to employ a large transformer. And yet, with this invention, which incorporates an undersized transformer as stated, the voltage drop on applying the load is normally within four percent, staying within the range of 0.1 to 10 percent. The "common knowledge" of the industry has been that a low source impedance cannot be combined in a small system size to supply a load whose peak power requirement can range from 10KVA to as high as 500KVA. This invention shows that this "common knowledge" is not the final word.

All of the above discussion applies to the basic power conditioning system of Fig. 2, and also to the alternative embodiments of Figs. 3 and 4. The purpose of these embodiments is to provide the same low impedance power for low duty cycle loads, and at the same time, from the same transformer, provide measurably higher impedance power to power the control electronics typically associated with the low duty cycle pulsed high current loads. The control electronics have a relatively small but constant current requirement. To maximize reliability of these control electronics it is desirable to power them from the same source as the working loads they control. By powering both types of load from the same source, disadvantageous ground potential differences are avoided. Ideally, they would be powered from the same ultra-low impedance transformer as the working loads, either from the same, or a separate secondary winding. Attempts to power the

control electronics in this way with current technology creates problems, such as:

1. Insufficient leakage inductance and resistance exists to allow the higher levels of L-C filtering desirable for the control electronics loads (lower capacitance and Q of the circuit).
2. Isolation between (or decoupling of) these two loads is desirable so that the intermittent operation of the working load does not create voltage changes so great as to disrupt operation of the control electronics. Even a conventional separate secondary winding becomes tightly coupled to the main secondary winding feeding the working load.

To address these problems in the past it has been known to use a completely separate higher impedance transformer to power the control electronics. However, that approach was costly, took up space and created heat. If good coupling was not required, inductance was added back in with separate inductors, which also added to cost, took up space and created heat.

The embodiment of Fig. 3 allows the power transformer of Fig. 2 to have multiple outputs with differing impedances and enhanced decoupling. Primary winding 101 is equivalent to one of the windings of primary 37 of transformer 36 of Fig 2. Primary 101 is magnetically coupled through iron core 102 (core 39 in Fig. 2) to secondary windings 103, 104 and 105. Secondary 103 is the ultra-low impedance winding (equivalent to one of those in secondary 38 in Fig. 2) feeding the working load through output line 107. This arrangement could be applied to one, two or all three windings of transformer 36.

Separate or auxiliary secondary windings are used to "buck" other windings (or windings can be "self-bucking") so that overall there are more turns for a given output voltage. This increases leakage inductance between primary and secondary windings, as well as increasing resistance, without necessarily boosting output voltage. In Fig. 3, secondary winding 104 is connected so that it raises voltage above that on line 107 or winding 105, and then, with the "bucking" arrangement, the combination of windings 104 and 105 reduces the output voltage on output line 108 to a lower level but with increased impedance. A particular lower level, such as equaling that on line 107, can be achieved by the number of turns in these windings and the manner in which they are connected and wound. It is possible that windings 104 and 105 could be comprised of a single continuous winding with direction reversal. In this example, output lines 107 and 108 can have the same voltage but very different leakage inductances. This satisfies the requirement, in some systems, for the same output voltages but with different impedances.

An alternative scheme for achieving multiple outputs with different impedances from the same transformer is shown in Fig. 4. The technique used here is asymmetrical coil winding on the same transformer core. In this figure, main secondary winding 110 is wound onto iron core 113 with primary winding 111 on top of the main secondary. Auxiliary secondary winding 112 is wound onto the core and over primary winding 111 but it covers only a portion of the width of the primary. Because of this partial width, the leakage inductance of secondary 112 is greater than that of primary winding 111, even though it has the same number of turns as the primary. This indicates that the size of the wires comprising secondary 112 is less than the size of the

primary winding wires. Further, the leakage inductance between secondary windings 110 and 112 is greater than it would be if winding 112 was a full width winding and directly adjacent to winding 110.

5 Thus it can be seen that the transformer of Fig. 2 can be employed to supply equal (or different) voltages at different impedances by two alternative techniques. The higher impedance may range from 1.5 times the lower impedance, to two orders of magnitude larger. For
10 example, for a voltage regulation of 2% at 300 amps, the low impedance output for the main load may be 0.01 ohms at 60 Hz. In this case the high impedance might be 0.1 ohms.

The manner of arranging the windings has been
15 discussed with respect to Fig. 3. The asymmetrical coil winding (for example, partial width) geometry of Fig. 4 can also be used to increase leakage inductance between both primary and secondary and between multiple secondaries.

20 The secondary windings of Figs. 3 and 4 are sufficiently decoupled so that when peak power is demanded by load 75, the voltage of the higher impedance power may drop by only about 3%, well within tolerance, even for computers. This is due to the fact that when
25 low impedance secondary winding 110 supplied peak current to main load 31, the input voltage across primary winding 111 does not drop as much as does output voltage 107. Higher impedance secondary winding 112 then produces a smaller voltage drop than main secondary
30 winding 110.

Fig. 5 is provided merely to show how the embodiments of Figs. 3 and 4 compare with Fig. 1. The control electronics are represented by box 116 and smaller cable 117 supplies power from the transformer in

cabinet 22, to electronics 116, as compared with cable 26 which supplies power to the load in enclosure 31.

For purposes of simplification, Figs. 3 and 4 show only one phase of what could be up to a three phase system. Other phases, could be identical to that shown, but they need not be. Note that the other components of the Fig. 2 circuit are not shown in Fig. 3 but those needed would be included as discussed with respect to Fig. 1.

CLAIMS

1. Power conditioning apparatus having electrical power input connection means and power output connection means adapted to be coupled to a load having low impedance power requirements and a duty cycle of less than fifty percent, characterized by:

low impedance transformer means (36) having input means (41, 42, 43) coupled to said power input means and having first output means (62, 63, 64) coupled to said power output means;

said transformer being sized based on impedance, independent of thermal characteristics, for high current, low duty cycle applications where instantaneous power requirements are greater than 10KVA, the steady state power rating of said transformer being no more than one-half of the maximum instantaneous power requirement of the load.

2. The apparatus recited in claim 1, and further comprising overload protection means selectively coupled to one of said power input and output connection means.

3. The apparatus recited in claim 2, wherein said overload protection means comprises a thermal switch configured to switch the power from said transformer means when a predetermined temperature of said transformer has been reached.

4. The apparatus recited in claim 1, wherein the instantaneous voltage drop when the duty cycle of the load is applied to the output of said transformer means ranges from 0.1 to 10 percent.

5. The apparatus recited in claim 1, wherein said transformer means comprises interleaved closely adjacent layers of primary and secondary windings, creating a lower transfer impedance.

5

6. The apparatus recited in claim 1, and further comprising surge suppressor means coupled with said output connection means.

10 7. The apparatus recited in either of claims 1 or 6, and further comprising filter means coupled with said output connection means.

15 8. The apparatus recited in either of claims 2 or 3, wherein said overload protection means is a circuit breaker configured to trip due to transformer heat.

9. The apparatus recited in claim 2, wherein said overload protection means comprises a non-thermal
20 overload sensor based on current over a predetermined time period.

10. The apparatus recited in claim 2, wherein said overload protection means comprises a slow-blow circuit
25 breaker with shunt-trip control.

11. The apparatus recited in claim 1, wherein the steady state power rating of said transformer is no more than one-third of the maximum instantaneous power
30 requirement of the load.

12. The apparatus recited in claim 1, wherein the steady state power rating of said transformer is about one-sixth of the maximum instantaneous power requirement
35 of the load.

13. The apparatus recited in claim 1, wherein the windings of said transformer means are tightly wound to enhance the low impedance characteristics.

5 14. The apparatus recited in claim 1, wherein said transformer means comprises grain oriented, high permeability iron core elements.

15 15. The apparatus recited in claim 1, and further comprising second means for supplying output power from said transformer which has an impedance which is measurably higher than the low impedance power supplied to said load.

15 16. The apparatus recited in claim 15, wherein said second output means comprises auxiliary secondary winding means so wound and mounted to said transformer to provide the higher impedance power.

20 17. The apparatus recited in claim 16, wherein said auxiliary secondary winding means comprises at least two secondary windings wound in an electrically bucking arrangement on the core of said transformer so that the output of said auxiliary windings may have a
25 voltage level similar to that of the low impedance output power and having a higher impedance.

18. The apparatus recited in claim 16, wherein said auxiliary secondary winding means comprises a coil
30 winding which is mounted physically asymmetrically with respect to the transformer primary and with respect to the low impedance transformer secondary.

19. A method for providing a first high purity
35 electrical power to loads having a duty cycle of less

than fifty percent where instantaneous power requirements are greater than 10KVA, said method being characterized by:

applying electrical power to the input of a low
5 impedance transformer which is sized based on impedance, independent of thermal characteristics, for high current, low duty cycle applications, the steady state rating of the transformer being no more than one-half the maximum instantaneous power requirement of the load
10 and having an output for coupling to the load; and

converting the applied electrical power to the form required by the load to which the transformer is coupled, where the output voltage drop ranges between 0.1 and 10 percent upon drawing power by the load.

15

20. The method recited in claim 19, and comprising the further step of forming the low impedance transformer by interleaving closely adjacent primary and secondary windings.

20

21. The method recited in claim 19, and comprising the further step of forming the low impedance transformer by tightly winding the primary and secondary windings thereof.

25

22. The method recited in claim 19, and comprising the further step of forming the low impedance transformer with grain oriented, high permeability iron core elements.

30

23. The method recited in claim 19, and comprising the further step of selectively coupling overload protection means to one of the input and output of the transformer.

24. The method recited in claim 19, and comprising the further step of switching power from the transformer when a predetermined temperature of said transformer has been reached.

5

25. The method recited in claim 19, and comprising the further step of coupling surge suppressor means in the output of the transformer.

10

26. The method recited in either of claims 19 and 25, and comprising the further step of coupling filter means in the output of the transformer.

27. The method recited in claim 19, wherein the
15 steady state rating of the transformer is no more than one-third of the maximum instantaneous power requirement of the load.

28. The method recited in claim 19, wherein the
20 steady state rating of the transformer is no more than about one-sixth of the maximum instantaneous power requirement of the load.

29. The method recited in claim 19, and comprising
25 the further step of selectively coupling overload protection circuit breaker means in one of the input and output of the transformer, the circuit breaker means being sized to be at least fifty percent of the maximum power requirement of the load.

30

30. The method recited in claim 19, including a method for providing auxiliary output power from the transformer which has a measurably higher impedance, characterized by:

applying auxiliary secondary windings to the transformer in such a way as to produce a higher impedance, independent second power output.

5 31. The method recited in claim 30, wherein the auxiliary secondary windings comprise at least two windings wound on the transformer core in an electrically bucking arrangement to produce the second power output having a voltage similar to that of the
10 first power output.

32. The method recited in claim 30, wherein the auxiliary secondary windings comprise a coil which is mounted to the transformer physically asymmetrically
15 with respect to the low impedance transformer secondary.

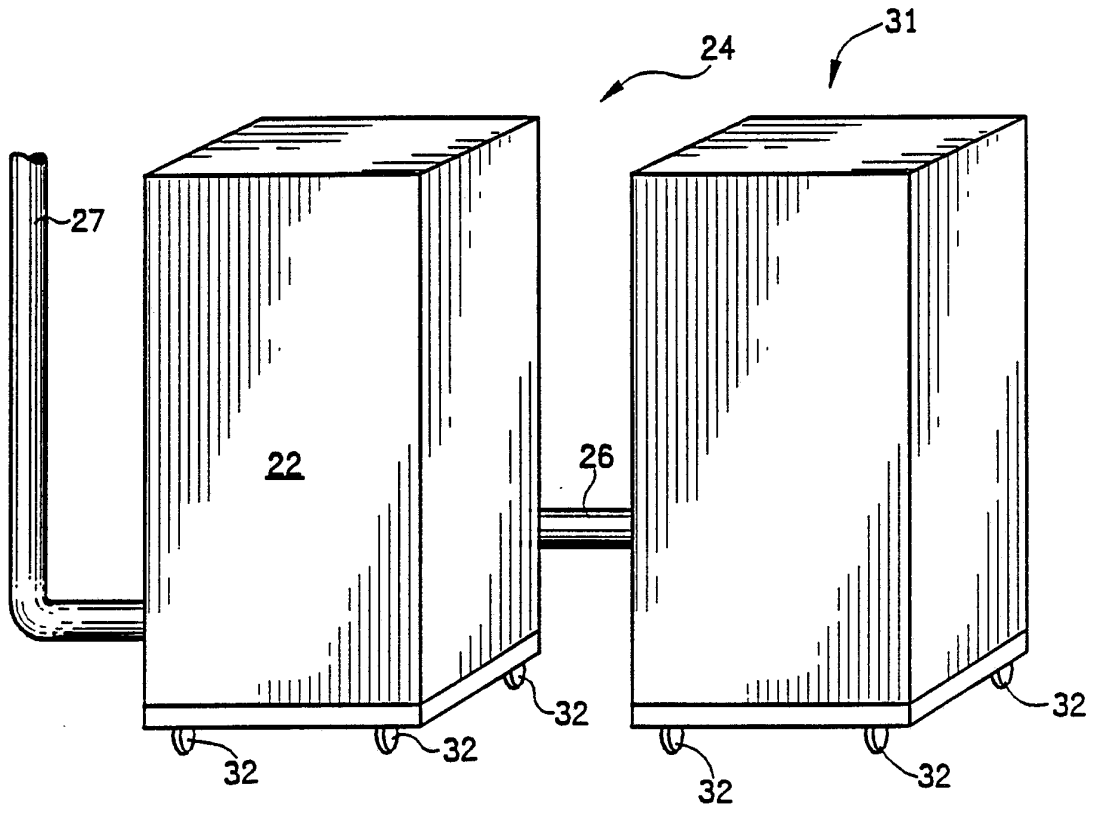


FIG. 1

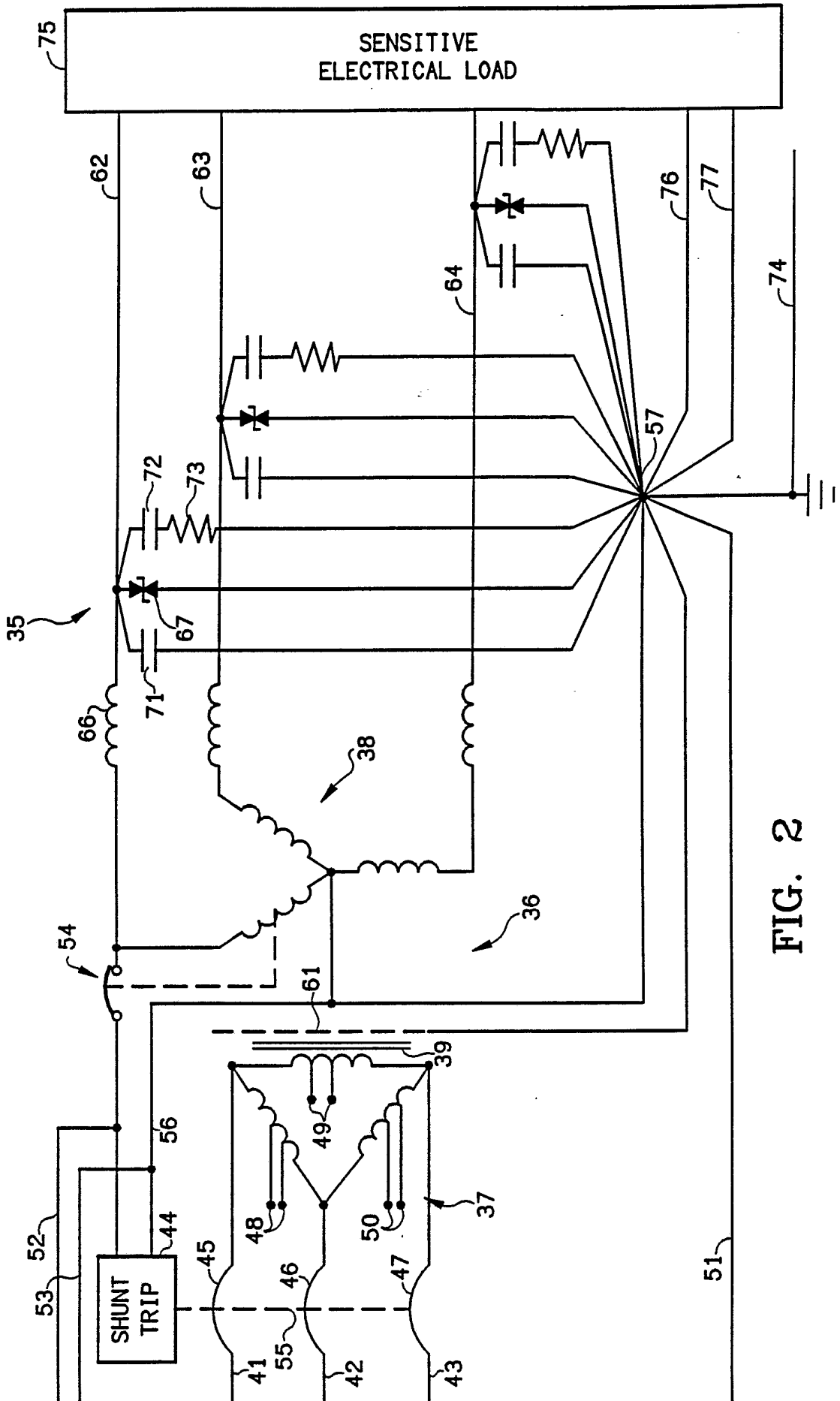


FIG. 2

FIG. 3

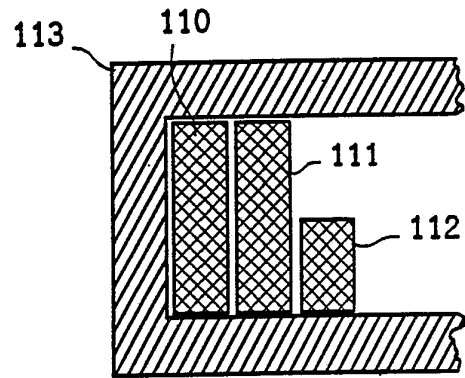
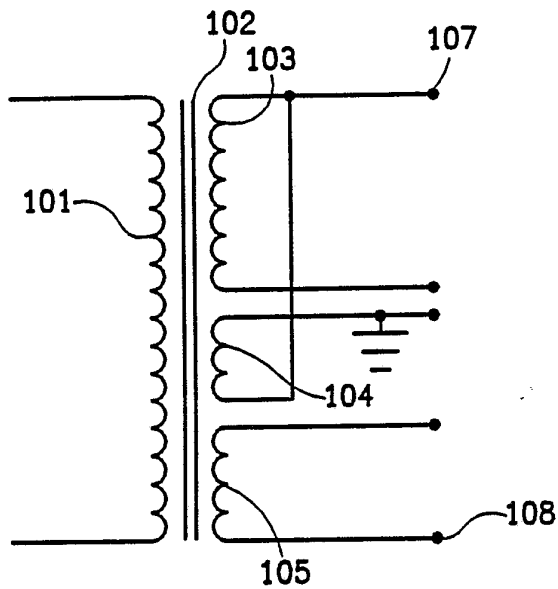


FIG. 4

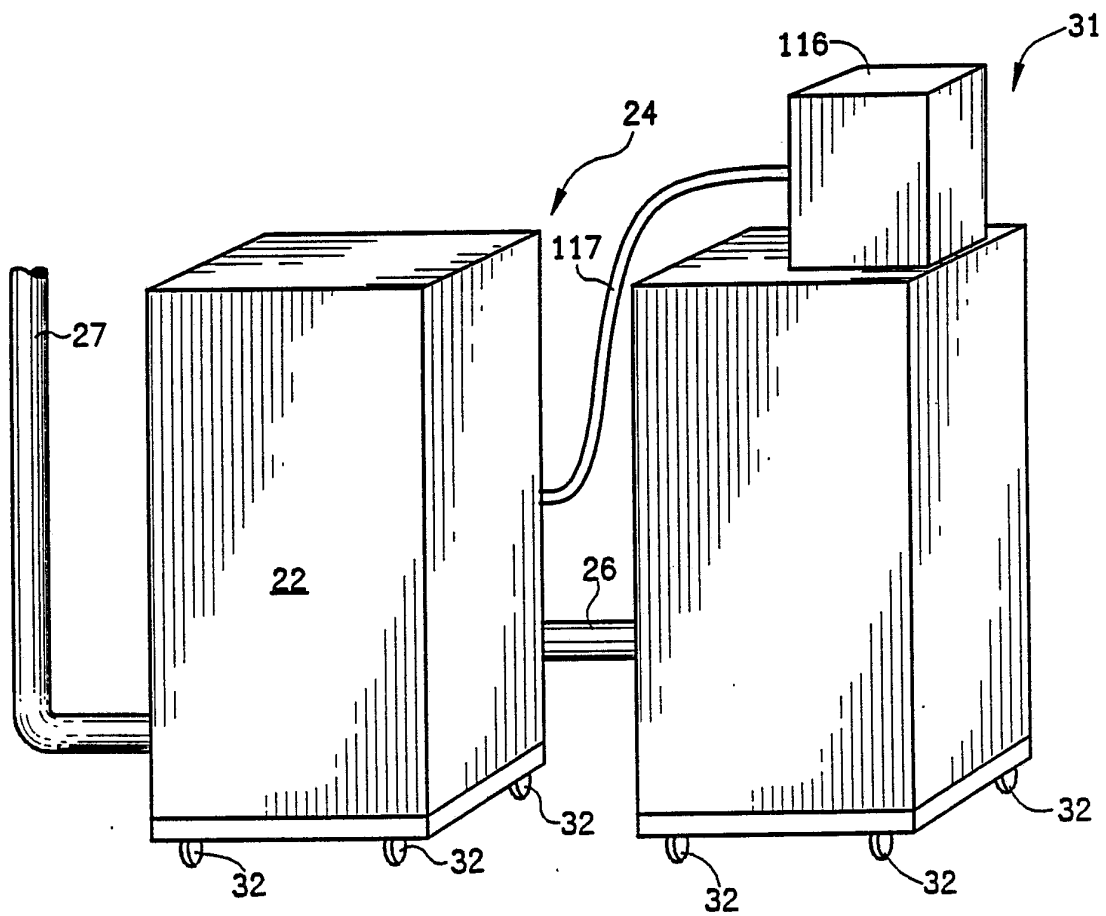


FIG. 5

INTERNATIONAL SEARCH REPORT

International Application No.

I. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate them) **C. T. / U.S. 91/03677**
 According to International Patent Classification (IPC) or to both National Classification and IPC

I.P.C. (5) : H02H 07/20 U.S. Class 361-093

II. FIELDS SEARCHED

Minimum Documentation Searched ⁷

Classification System	Classification Symbols
U.S.	Class 361-035 to 038, 93, and 94 Class 378-11, 102, and 116

Documentation Searched other than Minimum Documentation
to the Extent that such Documents are Included in the Fields Searched ⁸

III. DOCUMENTS CONSIDERED TO BE RELEVANT ⁹

Category ¹⁰	Citation of Document, ¹¹ with indication, where appropriate, of the relevant passages ¹²	Relevant to Claim No. ¹³
A	U.S.A. 3,793,559 (Ristuccia) Published 19 February 1974 See entire document	1 to 32
A	U.S.A. 3,857,068 (Braunstein) Published 24 December 1974 See entire document	1 to 32
A	U.S.A. 3,858,130 (Misencik) Published 31 December 1974 See entire document	1 to 32
A	U.S.A. 4,053,778 (Franke) Published 11 October 1977 See entire document	1 to 32
A	U.S.A. 4,481,553 (Owens et.al.) Published 06 November 1984 See entire document	1 to 32
A	U.S.A. 4,540,930 (Siedband) Published 10 September 1985 See entire document	1 to 32

* Special categories of cited documents: ¹⁰

"A" document defining the general state of the art which is not considered to be of particular relevance.

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"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

"&" document member of the same patent family

IV. CERTIFICATION

Date of the Actual Completion of the International Search

18 July 1991

Date of Mailing of this International Search Report

30 JUL 1991

International Searching Authority
I.S.A./U.S.

Signature of Authorized Officer **D. Griffin**

D. Griffin

III. DOCUMENTS CONSIDERED TO BE RELEVANT (CONTINUED FROM THE SECOND SHEET)		
Category*	Citation of Document, with indication, where appropriate, of the relevant passages	Relevant to Claim No
A	U.S.A. 4,653,082 (Tsuchiya) Published 24 March 1987 See entire document	1 to 32
A	U.S.A. 4,737,878 (Mikulecky) Published 12 April 1988 See entire document	1 to 32
A	U.S.A. 4,856,036 (Malcolm et.al.) Published 08 August 1989 See entire document	1 to 32
A	U.S.A. 4,868,462 (Chattin) Published 19 September 1989 See entire document	1 to 32
A	U.S.A. 4,901,182 (Book) Published 13 February 1990 See entire document	1 to 32
A	U.S.A. 4,933,799 (Lai) Published 12 June 1990 See entire document	1 to 32