

607190

APPLICATION ACCEPTED AND AMENDMENTS

FORM 1

ALLOWED 30.11.90

SPRUSON & FERGUSON

COMMONWEALTH OF AUSTRALIA

PATENTS ACT 1952

APPLICATION FOR A STANDARD PATENT

American Cyanamid Company, of One Cyanamid Plaza, Wayne, New Jersey, UNITED STATES OF AMERICA, hereby apply for the grant of a standard patent for an invention entitled:

23-deoxy-27-halo(chloro or bromo) Derivatives of LL-F28249
Compounds

which is described in the accompanying complete specification.

Details of basic application(s):-

Basic Applic. No: Country:

022,848

UNITED STATES OF AMERICA

Application Date:

6 March 1987

The address for service is:-

Spruson & Ferguson
Patent Attorneys
Level 33 St Martins Tower
31 Market Street
Sydney New South Wales Australia

DATED this FOURTH day of MARCH 1988

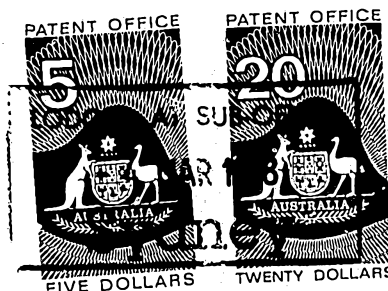
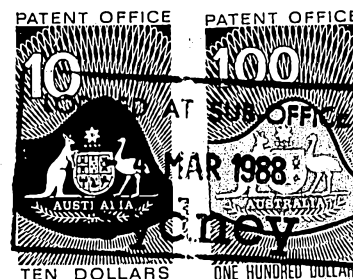
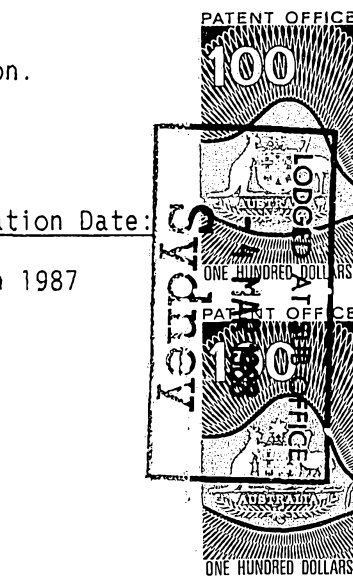
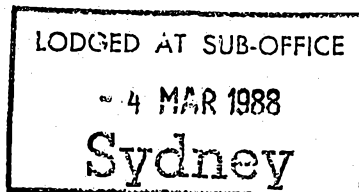
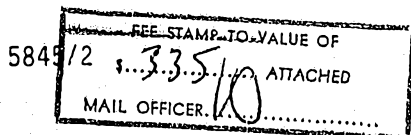
American Cyanamid Company

By:

M. J. Anderson

Registered Patent Attorney

TO: THE COMMISSIONER OF PATENTS
OUR REF: 51050
S&F CODE: 50380



FORM 36

Paragraphs 192B(1)(c)
and 192F(3)(a)

COMMONWEALTH OF AUSTRALIA

DECLARATION CONCERNING A DEPOSIT IN RELATION TO A PATENT APPLICATION
OF A MICROORGANISM WITH AN INTERNATIONAL DEPOSITARY AUTHORITY

In the matter of the application made by AMERICAN CYANAMID COMPANY for a patent for an invention entitled
23-DEOXY-27-HALO(CHLORO OR BROMO) DERIVATIVES OF LL-F28249 COMPOUNDS

I, ALPHONSE R. NOË,
of 470 Haviland Road, Stamford, State of Connecticut, U.S.A.,

declare as follows:

1. I am authorised by AMERICAN CYANAMID COMPANY, the applicant for the patent for the invention referred to above, to make this declaration on its behalf.
2. A microorganism (Streptomyces sp. bearing strain designation LL-F28249) was deposited with Agricultural Research Culture Collection on 3 May 1984 and accorded NRRL 15773
3. The deposit referred to in paragraph 2 was an original deposit within the meaning of Rule 7.3 of the Budapest Treaty Regulations.
4. Samples of that microorganism are obtainable from that international depositary authority as provided by:
 - (a) such provisions of the Budapest Treaty on the International Recognition of the Deposit of Microorganisms for the purposes of Patent Procedure, and the Regulations annexed to that Treaty as affected by any amendments made under Article 12 of that Treaty, as are applicable; and
 - (b) such provisions of the Patents Regulations as are applicable.
5. The applicant for the patent for the invention referred to above is the depositor, within the meaning of Article 2 of the Budapest Treaty, of the deposit referred to in paragraph 2.
6. The applicant for the patent for the invention referred to above relies on that deposit for the purposes of section 40 of the Patents Act 1952 in relation to the application for the patent for the invention referred to above.

Declared at Stamford, this
Connecticut, U.S.A.

10th day of March 19 88
AMERICAN CYANAMID COMPANY
BY:

.....
(Signature of Declarant)
Alphonse R. Noë, Manager
Patent Law Department

To: The Commissioner of Patents

Lodged by: SPRUSON & FERGUSON, St Martins Tower, Level 33, 31 Market Street,
SYDNEY NSW 2000 On behalf of: AMERICAN CYANAMID COMPANY

(12) PATENT ABRIDGMENT (11) Document No. AU-B-12716/88
(19) AUSTRALIAN PATENT OFFICE (10) Acceptance No. 607190

(54) Title
MILBEMYCIN DERIVATIVES

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(30) Priority Data

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(71) Applicant(s)
AMERICAN CYANAMID COMPANY

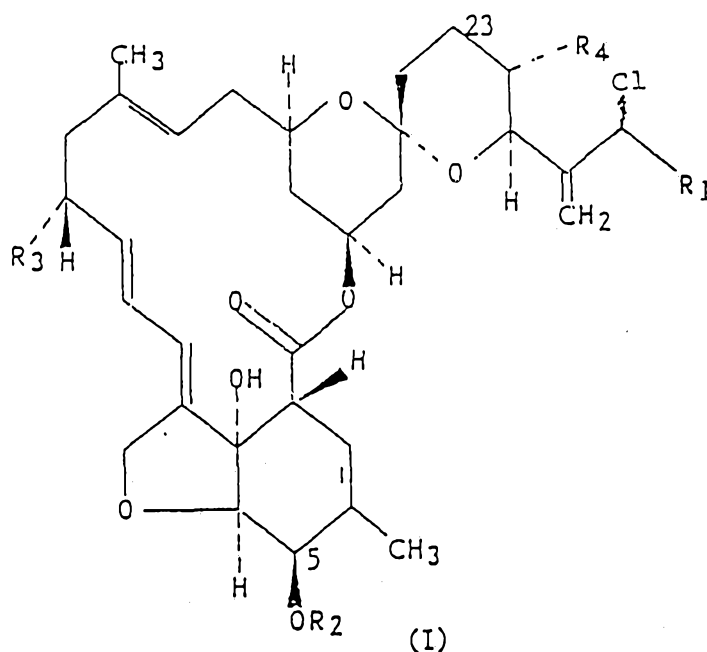
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SPRUSON & FERGUSON, GPO Box 3898, SYDNEY NSW 2001

(56) Prior Art Documents
AU 60569/86 C07D 493/22
AU 69911/87 C07D 493/22
AU 12711/88 C07D 493/22

(57) Claim

1. The compounds represented by formula (I),



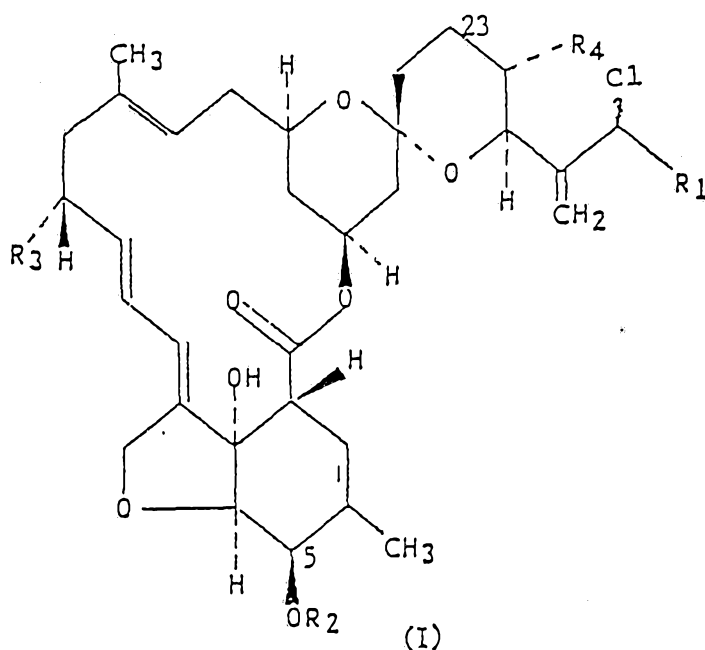
wherein R₁ is methyl, ethyl or isopropyl; R₂ is hydrogen or methyl;

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-2-

R_3 is ethyl; and R_4 is methyl or ethyl.

2. A method for the prevention, treatment or control of parasitic infections in warm-blooded animals, said method comprising: orally, topically or parenterally administering to an animal infected with parasites, a parasitocidally-effective amount of the compounds represented by structural formula (I),



wherein R_1 is methyl, ethyl or isopropyl; R_2 is hydrogen or methyl; R_3 is hydrogen, methyl or ethyl; and R_4 is methyl or ethyl.

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S & F Ref: 51050

FORM 10

COMMONWEALTH OF AUSTRALIA

PATENTS ACT 1952

COMPLETE SPECIFICATION

This document contains the amendments made under Section 49 and is correct for printing.

(ORIGINAL)

FOR OFFICE USE:

Class Int Class

Complete Specification Lodged:
Accepted:
Published:

Priority:

Related Art:

Name and Address
of Applicant: American Cyanamid Company
One Cyanamid Plaza
Wayne New Jersey
UNITED STATES OF AMERICA

Address for Service: Spruson & Ferguson, Patent Attorneys
Level 33 St Martins Tower, 31 Market Street
Sydney, New South Wales, 2000, Australia

Complete Specification for the invention entitled:

23-deoxy-27-halo(chloro or bromo) Derivatives of LL-F28249
Compounds

The following statement is a full description of this invention, including the best method of performing it known to me/us

23-DEOXY-27-HALO(CHLORO OR BROMO)
DERIVATIVES OF LL-F28249 COMPOUNDS

ABSTRACT

The present invention relates to novel derivatives of LL-F28249 compounds. These LL-F28249 compounds preferably are derived via a controlled microbiological fermentation of Streptomyces cyaneogriseus subspecies noncyanogenus having deposit accession number NRRL 15773. The 23-deoxy-27-halo(chloro or bromo) derivatives have the 23-hydroxy group of the LL-F28249 compounds replaced by hydrogen and a halogen such as chlorine or bromine in the 27-position with the double bond shifted to the 26,26'-position. The novel derivatives of the present invention possess activity as anthelmintic, ectoparasitic, insecticidal, acaricidal and nematocidal agents and are useful in areas of human and animal health and in agricultural crops. Compositions containing the present compounds also are presented herein.

30,544

23-DEOXY-27-HALO (CHLORO OR BROMO)
DERIVATIVES OF LL-F28249 COMPOUNDS

BACKGROUND OF THE INVENTION

5 The present invention relates to new deriva-
tives of the antibiotics collectively defined as
LL-F28249. These antibiotics preferably are produced
by the fermentation of the microorganism Streptomyces
cyaneogriseus subspecies noncyanogenus, deposited in
10 NRRL under deposit accession number 15773. The
LL-F28249 compounds and the method for their production
are disclosed in European Patent Application Publica-
tion No. 170,006, incorporated herein by reference.

15 The present invention further relates to
methods and compositions for preventing, treating or
controlling helminths, ectoparasites, insects, acarids
and nematodes infections or infestations in warm-
blooded animals and agricultural crops by administering
thereto prophylactically, therapeutically or pharmaceu-
20 tically effective amounts of the present 23-deoxy-
LL-F28249 agents (compounds), mixtures thereof or the
pharmaceutically and pharmacologically-acceptable salts
thereof.

25 These infections not only cause devastating
effects to animals but also seriously effect the
economics of farmers in raising meat-producing animals
such as swine, sheep, cattle, goats, rabbits and
poultry. Further, such infections are a source of
great concern for companion animals such as horses,

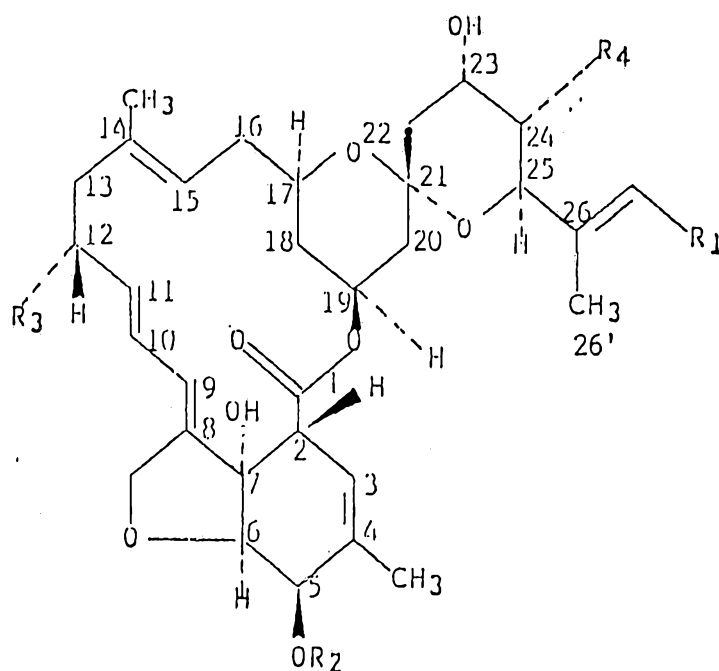
dogs and cats. Therefore, effective methods for the treatment and prevention of these diseases constantly are being sought.

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SUMMARY OF THE INVENTION

The present invention provides novel 23-deoxy-27-halo(chloro or bromo) derivatives of the compounds designated LL-F28249 and represented by the following structural formula,

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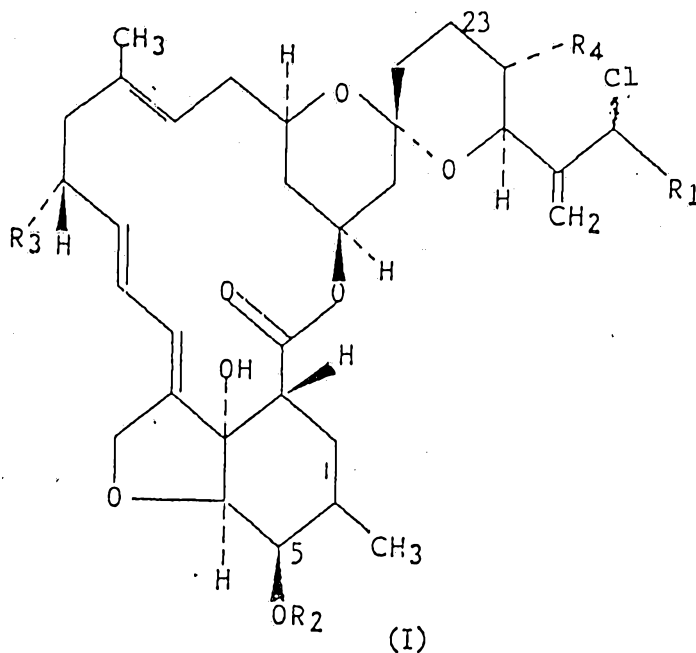
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Component	R ₁	R ₂	R ₃	R ₄
LL-F28249 α	CH(CH ₃) ₂	H	CH ₃	CH ₃
30 LL-F28249 β	CH ₃	H	CH ₃	CH ₃
LL-F28349 γ	CH ₃	CH ₃	CH ₃	CH ₃
LL-F28249 ϵ	CH(CH ₃) ₂	H	H	CH ₃
LL-F28249 δ	CH ₂ CH ₃	H	CH ₃	CH ₃
LL-F28249 θ	CH(CH ₃) ₂	H	CH ₃	CH ₂ CH ₃
35 LL-F28249 ι	CH(CH ₃) ₂	H	CH ₂ CH ₃	CH ₃
LL-F28249 λ	CH(CH ₃) ₂	CH ₃	CH ₃	CH ₃

The compounds of the present invention are represented by structural formula (I),



wherein R_1 is methyl, ethyl or isopropyl; R_2 is hydrogen or methyl; R_3 is ~~hydrogen, methyl or~~ ethyl; R_4 is methyl or ethyl.

The compounds of the present invention are useful anthelmintics, ectoparasiticides, insecticides, acaricides and nematocides in treating, preventing or controlling such diseases in warm-blooded animals, such as poultry, cattle, sheep, swine, rabbits, horses, dogs, cats and human beings and in agricultural crops.

Although these diseases have been recognized for years and therapies exist for treatment and prevention of the diseases, the present invention provides novel compounds in the search for effective such therapy.

U.S. Patent 3,950,360, Aoki et al, April 13, 1976, discloses certain antibiotic substances obtained by culturing a Streptomyces microorganism, said compounds being useful as insecticides and acaricides. Further, an entire series of U.S. patents relates to certain compounds produced by the fermentation of Streptomyces avermitilis (U.S. Patent 4,171,314, Chabala et al, October 16, 1979; U.S. Patent 4,199,569, Chabala et al, April 22, 1980;



U.S. Patent 4,206,205, Mrozik et al, June 3, 1980; U.S. Patent 4,310,519, Albers-Schonberg, January 12, 1982; U.S. Patent 4,333,925, Buhs et al, June 8, 1982). U.S. Patent 4,423,209, Mrozik, December 27, 1983 relates to the process of converting some of these less desirable components to more preferred ones.

The present compounds or the pharmaceutically and pharmacologically-acceptable salts thereof exhibit excellent and effective treatment, prevention and/or control of these series diseases of warm-blooded animals.

It is an object of the present invention, therefore, to provide novel 23-deoxy-27-halo compounds of the LL-F28249 compounds. It is another object to provide novel 23-deoxy-27-chloro or bromo such compounds.

It is a further object of the present invention to provide novel methods for the treatment, prevention or control of helminth, ectoparasite, insect, acarid and nematode infections and infestations in warm-blooded animals and agricultural crops.

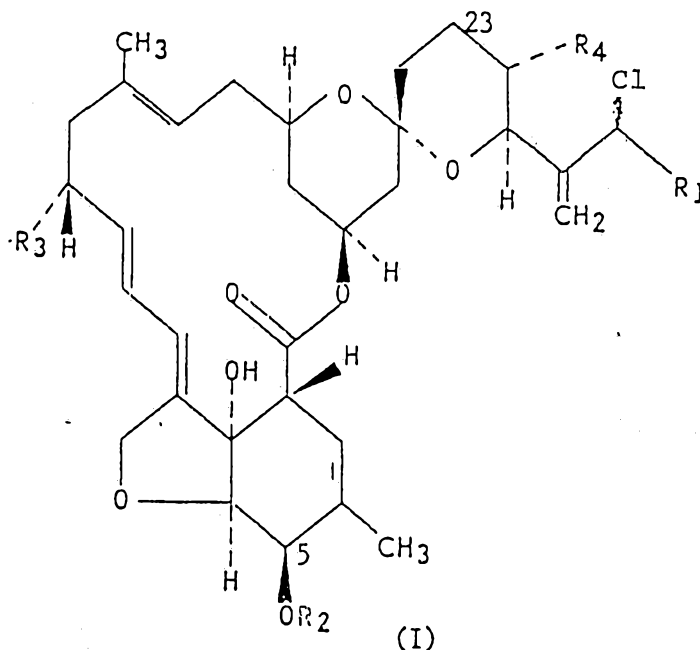
It also is an object of the present invention to provide novel compositions to effectively control, prevent or treat said diseases in warm-blooded animals.

These and further objects will become apparent by the below-provided detailed description of the invention.

DETAILED DESCRIPTION OF THE INVENTION

The compounds of the invention are represented by structural formula

(I),



wherein R_1 is methyl, ethyl or isopropyl; R_2 is hydrogen or methyl;
 R_3 is ~~hydrogen, methyl or~~ ethyl; R_4 is methyl or ethyl.

Preferably, R_1 is isopropyl; R_2 is hydrogen or methyl; R_3 is
methyl; R_4 is methyl. The most preferred compounds include

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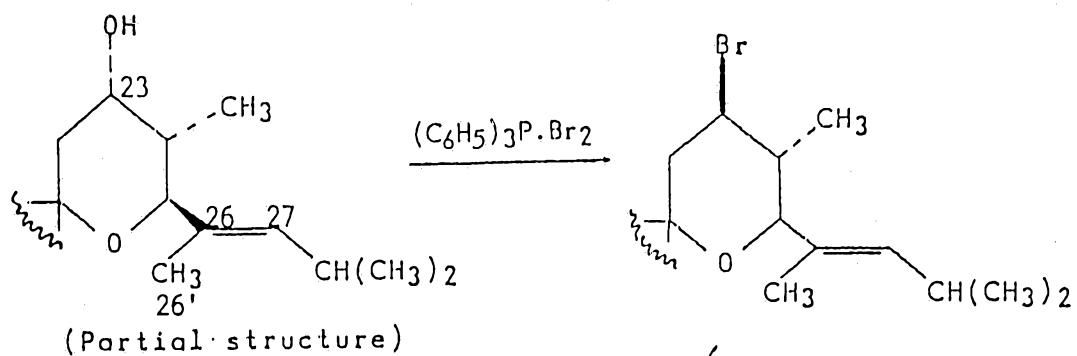
those in which R_1 is isopropyl; R_2 is hydrogen; R_3 is methyl; R_4 is methyl; ~~and X is chlorine or bromine.~~

The 23-deoxy derivatives of LL-F28249 are prepared by converting the 23-hydroxyl group to a 23-halo group. The halo compound is then reduced with a reducing agent such as tributyltin hydride in the presence of a free radical initiator such as azobisisobutyronitrile (AIBN) to afford the 23-deoxy-LL-F28249 compound.

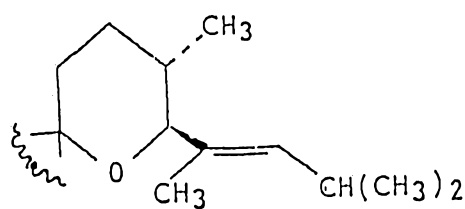
A preferred 23-halo compound is 23-bromo-LL-F28249 compound which is readily prepared by reacting the appropriate LL-F28249 compound with about 1.0 to 1.5 molar equivalents of triphenylphosphine dibromide, preferably 1.0 to 1.25 molar equivalents, in an inert solvent such as acetonitrile, carbon tetrachloride, dimethylformamide or benzonitrile under N_2 atmosphere at $-20^\circ C$ to $25^\circ C$, preferably $0^\circ C$ to $25^\circ C$. The reaction occurs selectively at the 23 position. The bromide is then reduced with a reducing agent such as tributyltin hydride in the presence of a free radical initiator such as azobisisobutyronitrile in an inert solvent such as toluene or xylene at reflux temperature to give the 23-deoxy-LL-F28249 compound.

The 23-deoxy-LL-F28249 compound is then reacted with N-chlorosuccinimide (NCS) in methanol at $0^\circ C$ to $35^\circ C$ to afford a 23-deoxy-27-chloro-LL-F28249 compound with the side-chain double bond at the 26,26'-position. The 23-deoxy-27-bromo-LL-F28249 compound with the double bond at the 26,26'-position is obtained by reacting the 23-deoxy-LL-F28249 compound with N-bromoacetamide (NBA) in aqueous acetone at $-10^\circ C$ to $10^\circ C$. These transformations are schematically illustrated as follows:

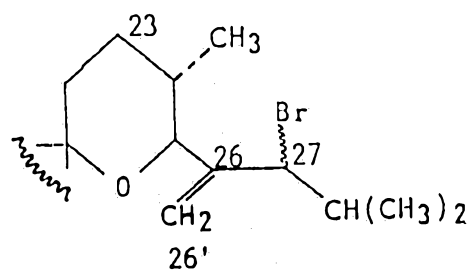




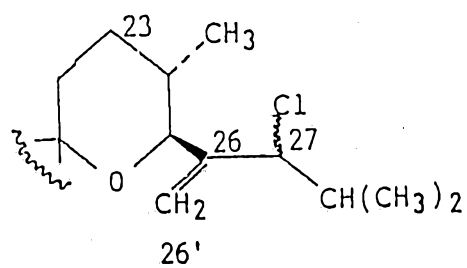
Bu_3SnH
 AIBN



NBA
 aq. acetone



NCS



These novel derivatives are purified by conventional chromatographic techniques, such as flash-column chromatography, high-performance liquid chromatography (HPLC) or preparative-plate chromatography using silica gel.

The compounds of the present invention are useful as anthelmintics, ectoparasitocides, insecticides, acaricides and nematocides.

The disease or group of diseases described generally as helminthiasis is due to infection of an animal host with parasitic worms known as helminths. Helminthiasis is a prevalent and serious economic problem in domesticated animals such as swine, sheep, horses, cattle, goats, dogs, cats and poultry. Among the helminths, the group of worms described as nematodes causes widespread and often times serious infection in various species of animals. The most common genera of nematodes infecting the animals referred to above are *Haemonchus*, *Trichostrongylus*, *Ostertagia*, *Nematodirus*, *Cooperia*, *Ascaris*, *Bunostomum*, *Oesophagostomum*, *Chabertia*, *Trichuris*, *Strongylus*, *Trichonema*, *Dictyocaulus*, *Capillaria*, *Heterakis*, *Toxocara*, *Ascaridia*, *Oxyuris*, *Ancylostoma*, *Uncinaria*, *Toxascaris* and *Parascaris*. Certain of these, such as *Nematodirus*, *Cooperia*, and *Oesophagostomum* primarily attack the intestinal tract, while others, such as *Haemonchus* and *Ostertagia*, are most prevalent in the stomach. Still others, such as *Dictyocaulus*, are found in the lungs. However, other parasites may be located in other tissues and organs of the body such as the heart and blood vessels, subcutaneous and lymphatic tissue and the like. The parasitic infections known as helminthiasis lead to anemia, malnutrition, weakness, weight loss, severe damage to the walls of the intestinal tract and other tissues and organs, and, if left untreated, may result in death of the infected host. The LL-F28249 compound derivatives of the present

invention unexpectedly have high activity against these parasites. Additionally, the compounds of this invention also are active against *Dirofilaria* in dogs, *Nematospiroides*, *Syphacia*, *Aspiculuris* in rodents, 5 arthropod ectoparasites such as ticks, mites, lice, fleas, blowfly, of animals and birds, the ectoparasite *Lucilia* sp. of sheep, biting insects and migrating dipterous larvae such as *Hypoderma* sp. in cattle, *Gastrophilus* in horses and *Cuterebra* sp. in rodents.

10 The compounds of the present invention also are useful in treating, preventing or controlling parasites (collectively includes ecto and/or endoparasites) which infect human beings, as well. The most common genera of parasites of the gastrointestinal 15 tract of man are *Ancylostoma*, *Necator*, *Ascaris*, *Strongyloides*, *Trichinella*, *Capillaria*, *Trichuris*, and *Enterobius*. Other medically important genera of parasites which are found in the blood or other tissues and organs outside the gastrointestinal tract are the 20 filarial worms such as *Wuchereria*, *Brugia*, *Onchocerca* and *Loa*, *Dracunculus* and extra-intestinal stages of the intestinal worms *Strongyloides* and *Trichinella*. The present compounds also are of value against arthropods parasitizing man, biting insects and other dipterous 25 pests causing annoyance to man.

These compounds further are active against household pests such as the cockroach, *Blattella* sp., clothes moth, *Tineola* sp., carpet beetle *Attagenus* sp. and the housefly *Musca domestica*.

30 Insect pests of stored grains such as *Tribolium* sp., *Tenebrio* sp., and of agricultural plants such as spider mites (*Tetranychus* sp.), aphids (*Acyrtosiphon* sp.), southern army worms, tobacco budworms, boll weevils migratory orthopterans, such as 35 locusts and immature stages of insects living on plant tissue are controlled by the present compounds, as well

as the control of soil nematodes and plant parasites such as Meloidogyne sp.

5 The compounds of the present invention may be administered orally or parenterally for animal and human usage, while they may be formulated in liquid or solid form for agricultural use. Oral administration may take the form of a unit dosage form such as a capsule, bolus or tablet, or as a liquid drench where used as an anthelmintic for animals.

10 The animal drench is normally a solution, suspension or dispersion of the active compound, usually in water, together with a suspending agent such as bentonite and a wetting agent or like excipient. Generally, the drenches also contain an antifoaming agent. Drench formulations generally contain about 15 0.001% to 0.5%, by weight, of the active compound. Preferred drench formulations contain about 0.01% to 0.1% by weight. Capsules and boluses comprise the active compound admixed with a carrier vehicle such as starch, talc, magnesium stearate or di-calcium phosphate. 20

Where it is desired to administer the 23-deoxy-27-halo(chloro or bromo)-LL-F28249 derivatives in a dry, solid unit dosage form, capsules, boluses or tablets containing the desired amount of active compound usually are employed. These dosage forms are prepared by intimately and uniformly mixing the active compound with suitable finely divided diluents, fillers, disintegrating agents and/or binders such as 25 starch, lactose, talc, magnesium stearate, vegetable gums and the like. Such unit dosage formulations may be varied widely with respect to their total weight and content of the active compound depending upon factors such as the type of host animals to be treated, the severity and type of infection and the weight of the 35 host.

When the active compound is to be administered via an animal feedstuff, it is intimately dispersed in the feed or used as a top dressing or in the form of pellets which may then be added to the finished feed or optionally fed separately. Alternatively, the active compounds of the invention may be administered to animals parenterally such as by intraruminal, intramuscular, intratracheal or subcutaneous injection. In such as event, the active compound is dissolved or dispersed in a liquid carrier vehicle.

For parenteral administration, the active compound is suitably admixed with an acceptable vehicle, preferably a vegetable oil such as peanut oil, cotton seed oil or the like. Other parenteral vehicle such as organic preparations using solketal, glycerol formal and aqueous parenteral formulation also are used. The active LL-F28249 compound derivative or derivatives are dissolved or suspended in the parenteral formulation for administration. Such formulations generally contain about 0.005% to 5%, by weight, of the active compound.

Although the compounds of the present invention are primarily used in the treatment, prevention or control of helminthiasis, they also are useful in the prevention, treatment or control of diseases caused by other parasites (collectively both ecto- and/or endoparasites). For example, arthropod parasites such as ticks, lice, fleas, mites and other biting insects in domesticated animals and poultry are controlled by the present compounds. These compounds also are effective in treatment of parasitic diseases which occur in other animals including human beings. The optimum amount to be employed will, of course, depend upon the particular compound employed, the species of animal to be treated and the type and severity of parasitic infection or infestation. Generally, the amount useful in oral administration of these novel compounds is about

0.001 mg per kg to 10 mg per kg of animal body weight, such total dose being given at one time or in divided doses over a relatively short period of time (1-5 days). The preferred compounds of the invention give
5 excellent control of such parasites in animals by administering about 0.025 mg per kg to 3 mg per kg of animal body weight in a single dose. Repeat treatments are given as required to combat re-infections and are dependent upon the species of parasite and the hus-
10 bandry techniques being employed. The techniques for administering these materials to animals are known to those skilled in the veterinary field.

When the compounds described herein are administered as a component of animals' feed or dis-
15 solved or suspended in the drinking water, compositions are provided in which the active compound or compounds are intimately dispersed in an inert carrier or diluent. An inert carrier is one that will not react with the active component and that will be administered
20 safely to animals. Preferably, a carrier for feed administration is one that is, or may be, an ingredient of the animal ration.

Suitable compositions include feed premixes or supplements in which the active compound is present
25 in relatively large amounts, wherein said feed premixes or supplements are suitable for direct feeding to the animal or for addition to the feed either directly or after an intermediate dilution or blending step.

Typical carriers or diluents suitable for
30 such compositions include distillers' dried grains, corn meal, citrus meal, fermentation residues, ground oyster shells, wheat shorts, molasses solubles, corn cob meal, edible bean mill feed, soya grits, crushed limestone and the like. The active compounds are
35 intimately dispersed throughout the carrier by methods such as grinding, stirring, milling or tumbling. Compositions containing about 0.005% to 2.0%, by weight

of the active compound are particularly suitable as feed premixes. Feed supplements, which are fed directly to the animal, contain about 0.0002% to 0.3%, by weight, of the active compounds.

5 Such supplements are added to the animal feed in an amount to give the finished feed the concentration of active compound desired for the treatment and control of parasitic diseases. Although the desired concentration of active compound will vary depending
10 upon the factors previously mentioned as well as upon the particular derivative employed, the compounds of this invention are usually fed at concentrations of about 0.00001% to 0.02% in the feed in order to achieve the desired antiparasitic result.

15 The compounds also may be administered by pouring on the skin of animals via a solution. Generally, the active compounds are dissolved in suitable inert solvents, such as dimethylsulfoxide, propylene glycol or the like, alternatively in combination of
20 solvents, for the pour-on administration.

 The compounds of this invention also are useful in combating agricultural pests that inflict damage upon growing or stored crops. The present compounds are applied, using known techniques such as
25 sprays, dusts, emulsions and the like, to the growing or stored crops to effect protection from agricultural pests.

 The present invention is illustrated by the following examples which are illustrative of said
30 invention and not limitative thereof.

EXAMPLE 1

23-Bromo-LL-F28249 α

35 In 10 mL of dry acetonitrile, 0.161 g of triphenylphosphine and 28 μ L of bromine are dissolved, and this solution is added dropwise under N₂ atmosphere and 262.2 mg of LL-F28249 α in 5 mL of dry acetonitrile

cooled in an ice bath. After stirring for 45 minutes in the ice bath, the reaction mixture is stirred at room temperature for 19 hours. The reaction is quenched with 10 drops of water. The mixture is
5 evaporated to dryness, and the residue is chromatographed on silica gel using 0.75-1.0% i-PrOH in CH_2Cl_2 . After stripping of solvents, this yields 75.7 mg of the title compound that is identified by mass spectrometry and NMR spectroscopy.

10

EXAMPLE 2

23-Deoxy-LL-F28249 α

In 2 mL of toluene, 35.9 mg of 23-bromo-LL-F28249 α , a catalytic amount of azobisisobutyronitrile (AIBN) and 17 μL of tributyltin hydride under
15 N_2 atmosphere are heated at reflux temperature for 0.5 hours. The mixture is evaporated to dryness, and the residue is chromatographed on silica gel using initially CH_2Cl_2 and then 1% i-PrOH in CH_2Cl_2 as
20 eluents. The fractions from the latter solvent mixture contain the product with traces of tin compounds. Partitioning between acetonitrile and hexane affords separation of the desired product in the acetonitrile layer. Further extraction of the hexane layer with
25 acetonitrile affords additional product. The combined acetonitrile layers are evaporated to dryness. The product is characterized by mass spectrometry and NMR spectroscopy.

30

EXAMPLES 3 AND 4

23-Bromo-LL-F28249 γ

Following the procedures of Example 1, LL-F28249 γ is converted into the title compound and identified by mass spectrometry and NMR spectroscopy.

35

Similarly, LL-F28249 λ is converted to 23-bromo-LL-F28249 λ .

EXAMPLES 5 AND 6

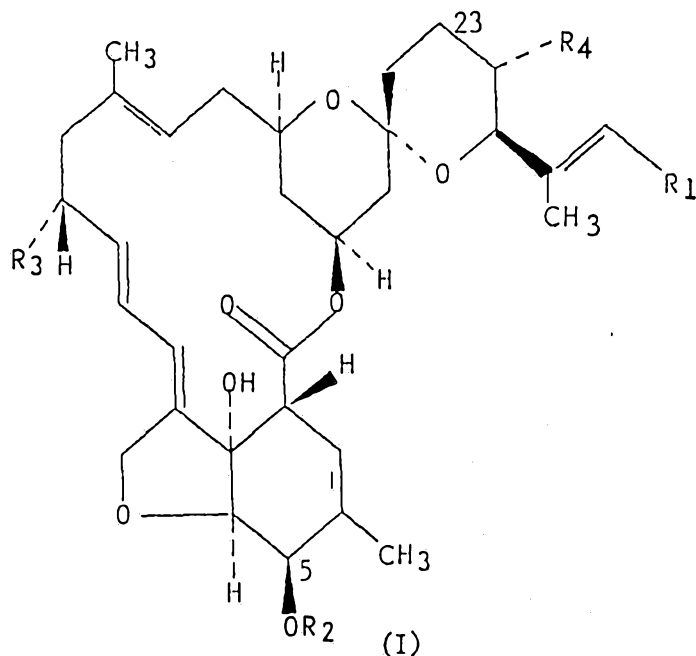
23-Deoxy-LL-F28249 γ

Using the procedure of Example 2, 23-bromo-LL-F28249 γ is reduced with tributyltin hydride to give the title compound that is identified by mass spectrometry and NMR spectroscopy.

Similarly, 23-bromo-LL-F28249 λ is reduced to afford 23-deoxy-LL-F28249 λ .

EXAMPLES 7-13

Using the procedures described in Example 1 and 2, the following 23-deoxy-LL-F28249 compounds are prepared:



	<u>R₁</u>	<u>R₂</u>	<u>R₃</u>	<u>R₄</u>
	CH(CH ₃) ₂	H	CH ₃	CH ₃
	CH ₃	H	CH ₃	CH ₃
5	CH(CH ₃) ₂	H	H	CH ₃
	CH ₂ CH ₃	H	CH ₃	CH ₃
	CH(CH ₃) ₂	H	CH ₃	CH ₂ CH ₃
	CH(CH ₃) ₂	H	CH ₂ CH ₃	CH ₃
	CH(CH ₃) ₂	CH ₃	CH ₃	CH ₃

10

EXAMPLE 14

27-Bromo-26-Methylene-LL-F28249 α

In 2.5 mL of 80% aqueous acetone, 100 mg of 23-deoxy-LL-F28249 α is stirred at 0°C under N₂, and 30 mg of N-bromoacetamide in 3 mL of acetone is added dropwise. After stirring for 2 hours at 0°C, the solution is diluted with 25 mL of Et₂O and then washed with 4 mL of brine. The ethereal layer is dried over MgSO₄ and evaporated to dryness. The residue is chromatographed on SiO₂ using 1.5% i-PrOH/CH₂Cl₂ as eluent on a flash-chromatography column. The fractions are collected and evaporated to dryness to afford 57 mg of the title compound that is identified by mass spectrometry and nuclear magnetic resonance (NMR) spectroscopy.

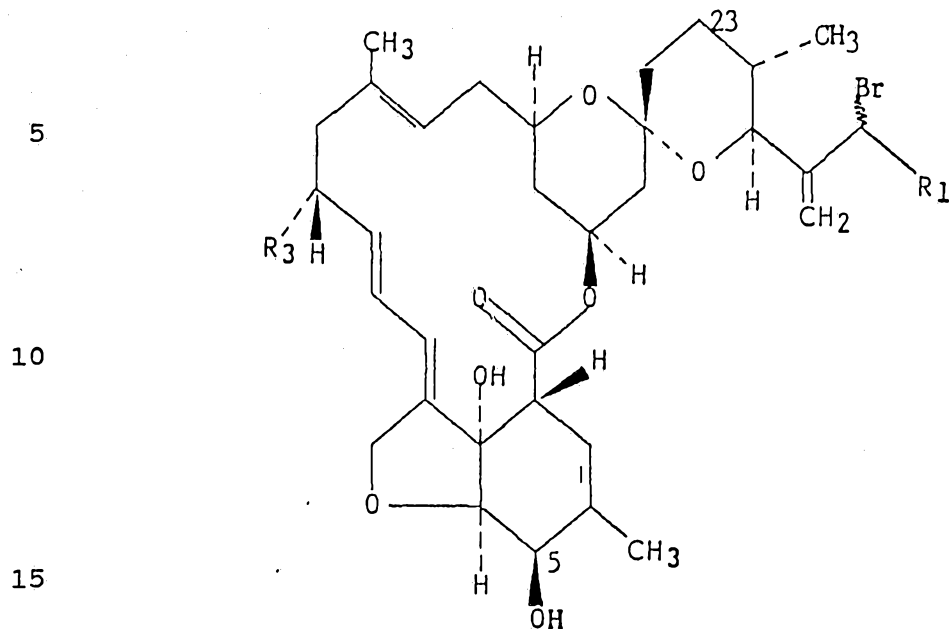
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EXAMPLES 15-18

Using the procedure of Example 14, the following 27-bromo compounds are prepared using the compounds prepared in Examples 7-13:

30

35



20

R_1	R_2	R_3
$CH(CH_3)_2$	H	CH_2CH_3
CH_3	H	CH_3
$CH(CH_3)_2$	H	H
CH_2CH_3	H	CH_3

25 **EXAMPLE 19**

27-Chloro-26-Methylene-LL-F28249 α

30 In 1 mL of methanol, 32 mg N-chloro-succinimide is stirred at 0°C under N_2 atmosphere, and 130 mg of LL-F28249 α in 2 mL of methanol is added dropwise. The solution is allowed to warm to room temperature and stirred for 19 hours. The reaction mixture is diluted with 30 mL of Et_2O and washed successively with 5 mL of saturated $NaHCO_3$ followed by 5 mL of brine. The ethereal layer is dried ($MgSO_4$) and

35 evaporated. The residue is purified by flash-chromatography on silica gel using 1 1/2%-2% i- $PROH/CH_2Cl_2$ as eluent. The solvent is removed in vacuo from the

purest fractions to afford 92.7 mg of the title compound that is identified by mass spectrometry and nuclear magnetic resonance (NMR) spectroscopy.

5

EXAMPLES 20-24

Using the procedure of Example 19, the following 27-chloro compounds are prepared using the compounds prepared in Examples 7-13:

10

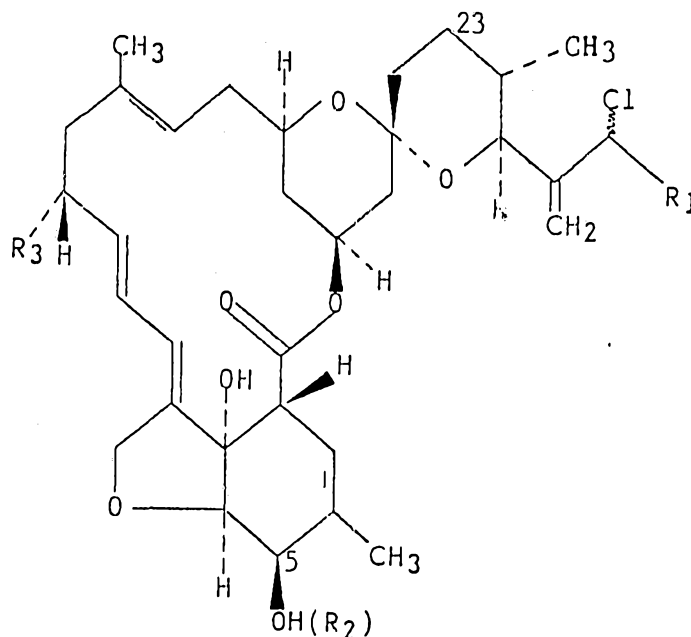
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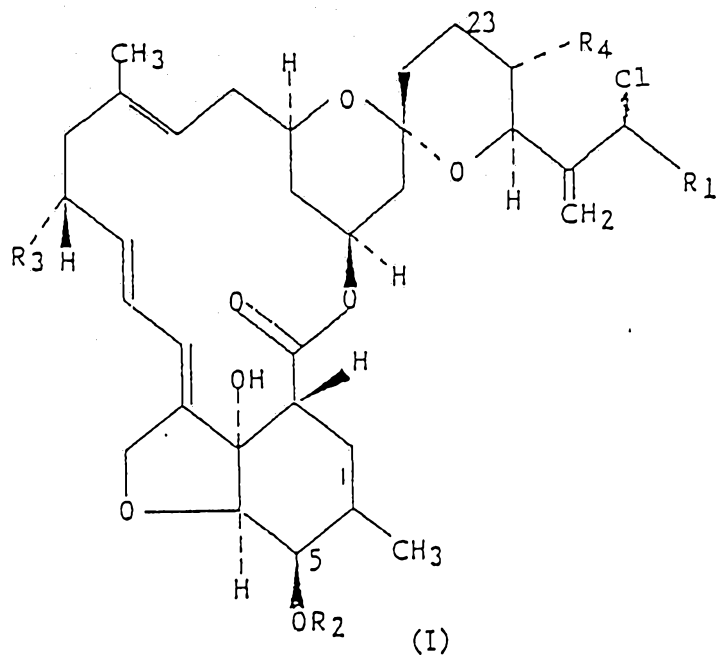
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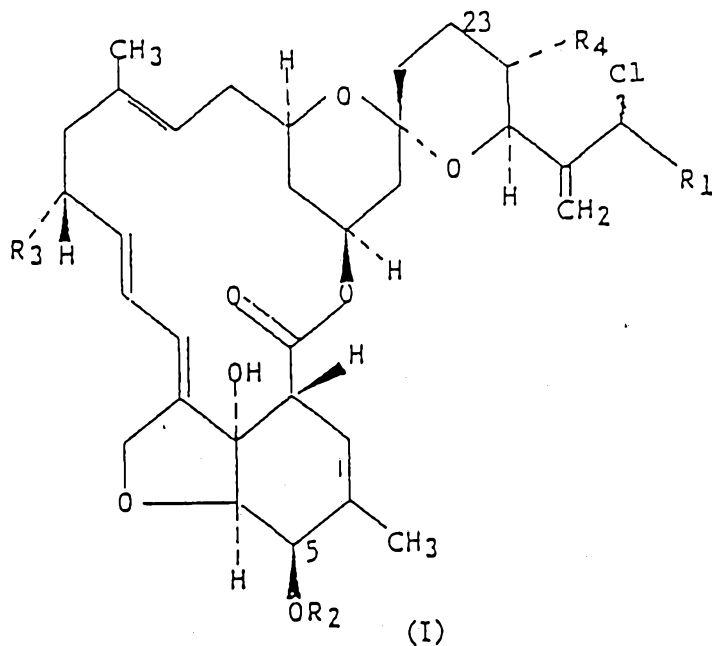
<u>R₁</u>	<u>R₃</u>	<u>(R₂)</u>
CH(CH ₃) ₂	CH ₂ CH ₃	
CH ₃	CH ₃	
CH(CH ₃) ₂	H	
CH ₂ CH ₃	CH ₃	
CH(CH ₃) ₂	CH ₃	CH ₃

1. The compounds represented by formula (I),

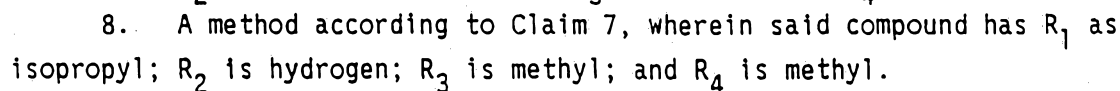


wherein R_1 is methyl, ethyl or isopropyl; R_2 is hydrogen or methyl; R_3 is ethyl; and R_4 is methyl or ethyl.

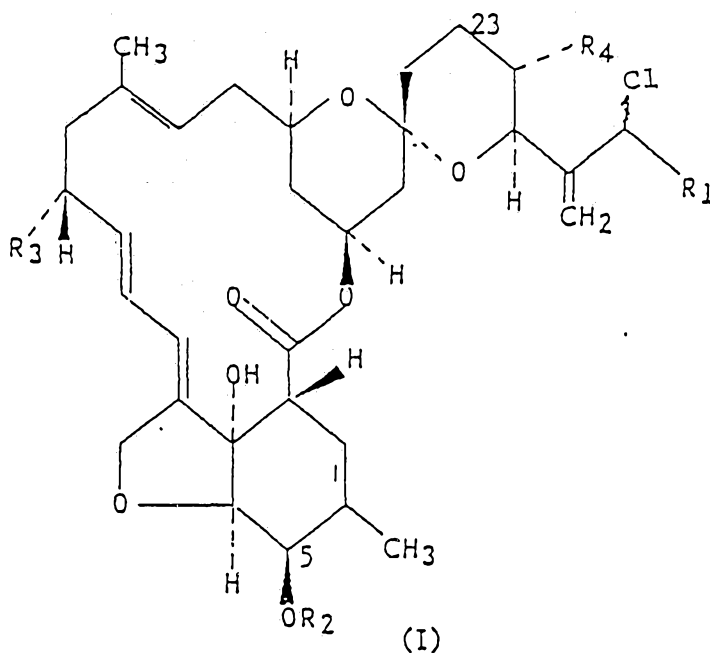
2. A method for the prevention, treatment or control of parasitic infections in warm-blooded animals, said method comprising: orally, topically or parenterally administering to an animal infected with parasites, a parasitocidally-effective amount of the compounds represented by structural formula (I),



5. A method for controlling plant insects, topically or systemically, and protecting crops, trees, shrubs, stored grain and ornamentals, said method comprising: applying an insecticidally-effective amount of the compound represented by the structural formula (I)



9. A method for the control of plant nematodes, said method comprising: applying to the foliage of plants, the soil in which they are grown or into the trunks thereof, a nematicidally-effective amount of the compound represented by structural formula (I),



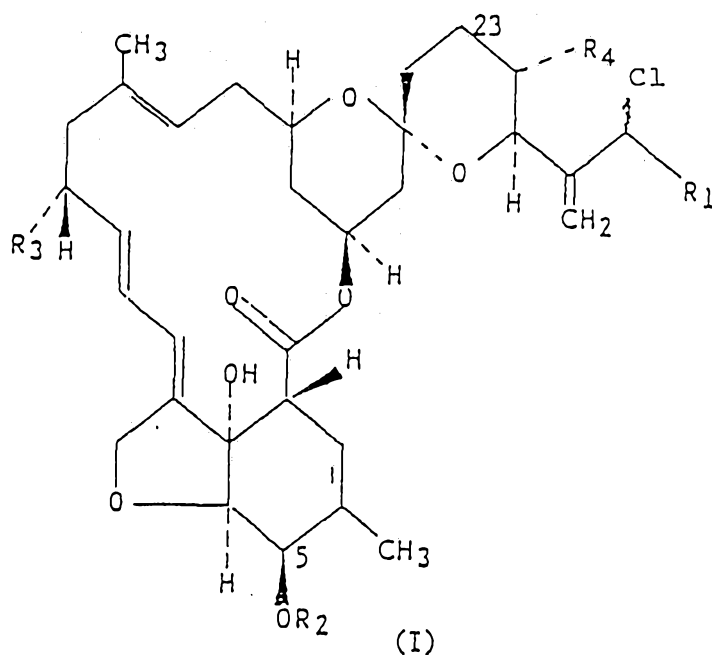
wherein R_1 is methyl, ethyl or isopropyl; R_2 is hydrogen or methyl; R_3 is hydrogen, methyl or ethyl; and R_4 is methyl or ethyl.

10. A method according to Claim 9, wherein said compound has R_1 as isopropyl; R_2 is hydrogen or methyl; R_3 is methyl; and R_4 is methyl.

11. A method according to Claim 10, wherein said compound has R_1 as isopropyl; R_2 is hydrogen; R_3 is methyl; and R_4 is methyl.

12. A composition for the treatment, prevention or control of parasitic infections in warm-blooded animals, said composition comprising: a prophylactically, therapeutically or pharmaceutically-effective amount of the compound represented by structural formula (I),





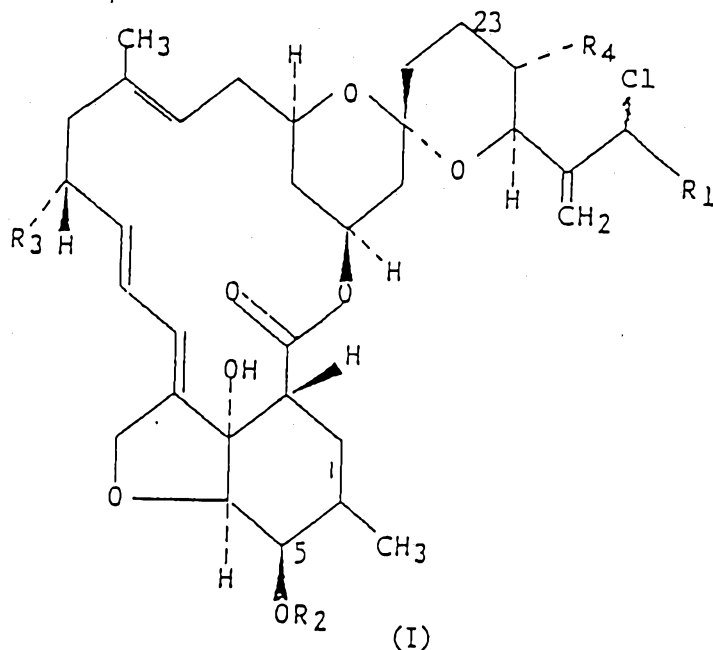
wherein R_1 is methyl, ethyl or isopropyl; R_2 is hydrogen or methyl; R_3 is hydrogen, methyl or ethyl; and R_4 is methyl or ethyl; and an inert carrier.

13. A composition according to Claim 12, wherein said compound has R_1 as isopropyl; R_2 is hydrogen or methyl R_3 is methyl; and R_4 is methyl.

14. A composition according to Claim 15, wherein said compound has R_1 as isopropyl; R_2 is hydrogen; R_3 is methyl; and R_4 is methyl.

15. A composition for controlling plant insects, said composition comprising: an insecticidally-effective amount of the compound represented by structural formula (I),





wherein R_1 is methyl, ethyl or isopropyl; R_2 is hydrogen or methyl; R_3 is hydrogen, methyl or ethyl; and R_4 is methyl or ethyl; and an inert carrier.

16. A composition according to Claim 15, wherein said compound has R_1 as isopropyl; R_2 is hydrogen or methyl; R_3 is methyl; and R_4 is methyl.

17. A composition according to Claim 16, wherein said compound has R_1 is isopropyl; R_2 is hydrogen; R_3 is methyl; and R_4 is methyl.

18. A compound of formula I as defined in claim 1 and as herein described with reference to any one of Examples 19 to 24.

19. A process for the preparation of a compound of formula I as defined in claim 1 which process is substantially as herein described with reference to any one of Examples 19 to 24.

20. A composition for the prevention, treatment or control of endoparasitic or ectoparasitic infections in warm-blooded animals, comprising a prophylactically, therapeutically or pharmaceutically-effective amount of a compound as defined in claim 18 and a parasitically acceptable carrier, excipient and/or diluent.



21. A composition for controlling plant insects, said composition comprising an insecticidally effective amount of a compound as defined in claim 20 and an insecticidally acceptable carrier, excipient and/or diluent.

22. A composition for controlling plant nematodes, said composition comprising a nematocidally effective amount of a compound as defined in claim 20 and a nematocidally acceptable carrier, excipient and/or diluent.

23. A method for the prevention, treatment or control of endoparasitic or ectoparasitic infections in warm-blooded animals, said method comprising administering to said animal a parasiticidally effective amount of a compound as defined in claim 18 or a composition as defined in claim 20.

24. A method for controlling plant insects topically or systemically, and protecting crops, trees, shrubs, stored grain and ornamentals, said method comprising applying an insecticidally-effective amount of a compound as defined in claim 18 or a composition as defined in claim 21.

25. A method for the control of plant nematodes, said method comprising applying to the foliage of plants, the soil in which they are grown or into the trunks thereof, a nematocidally-effective amount of a compound as defined in claim 18 or a composition as defined in claim 22.

DATED this TWENTY-SIXTH day of NOVEMBER 1990

American Cyanamid Company

Patent Attorneys for the Applicant

SPRUSON & FERGUSON

