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(54) **Cap of the tear-off type for bottles containing highly carbonated liquids.**

(57) The cap according to the present invention is characterized in that, at an intermediate working stage, on the top panel (10) thereof a hollow pin (24) is formed, said pin being riveted, at a subsequent working stage, after a bored gasket (18) has been put on it, so as to form a head (26) which fastens said gasket.

Therefore the certainty is achieved that the cap and gasket remain firmly bound to each other upon the opening of the bottle.

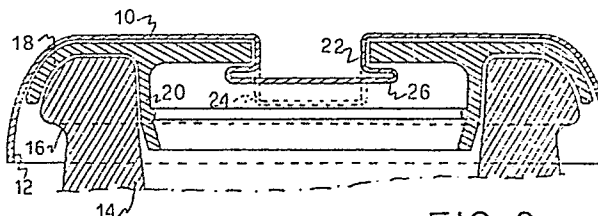


FIG. 2



European Patent
Office

EUROPEAN SEARCH REPORT

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EP 86 83 0294

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
Y	US-A-2 488 463 (G.A. ALEXIADIS) * Whole document *	1-4	B 65 D 41/40
Y	US-A-3 741 141 (DIEKHOFF et al.) * Column 4, line 43 - column 5, line 6; figures 7,8 *	1	
A	GB-A- 742 627 (A. ISELE-AREGGER) * Page 3, lines 111,112 *	4	
A	FR-A-1 273 393 (M. RIFFET)		
A	FR-A- 347 477 (CROWN CORK & SEAL CO.)		
			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			B 65 D 17/00 B 65 D 41/00
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 17-12-1987	Examiner CLARKSON P.M.
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			