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(54) **Cap of the tear-off type for bottles containing highly carbonated liquids.**

(57) The cap according to the present invention is characterized in that, at an intermediate working stage, on the top panel (10) thereof a hollow pin (24) is formed, said pin being riveted, at a subsequent working stage, after a bored gasket (18) has been put on it, so as to form a head (26) which fastens said gasket.

Therefore the certainty is achieved that the cap and gasket remain firmly bound to each other upon the opening of the bottle.

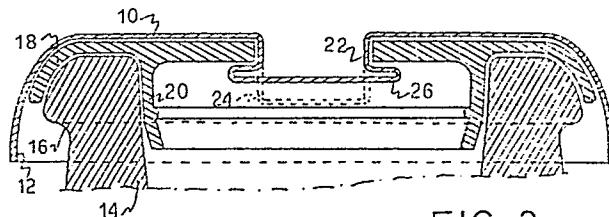


FIG. 2



EP 86 83 0294

| DOCUMENTS CONSIDERED TO BE RELEVANT  |  |                                  |   |
|--|--|----------------------------------|---|
| Category   | Citation of document with indication, where appropriate, of relevant passages                | Relevant to claim                | CLASSIFICATION OF THE APPLICATION (Int. Cl.4) |
| Y  | US-A-2 488 463 (G.A. ALEXIADIS)<br>* Whole document *  | 1-4                              | B 65 D 41/40                                  |
|  | ---  |                                  |   |
| Y  | US-A-3 741 141 (DIEKHOFF et al.)<br>* Column 4, line 43 - column 5, line 6;<br>figures 7,8 * | 1                                |   |
|  | ---  |                                  |   |
| A  | GB-A- 742 627 (A. ISELE-AREGGER)<br>* Page 3, lines 111,112 *                                | 4                                |   |
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| A  | FR-A-1 273 393 (M. RIFFET)   |                                  |   |
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| A  | FR-A- 347 477 (CROWN CORK & SEAL CO.)  |                                  |   |
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|  |  |                                  |   |
| TECHNICAL FIELDS SEARCHED (Int. Cl.4)  |  |                                  |   |
|  |  |                                  |   |
| B 65 D 17/00   |  |                                  |   |
| B 65 D 41/00   |  |                                  |   |
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|  |  |                                  |   |
| The present search report has been drawn up for all claims                       |  |                                  |   |
| Place of search  |  | Date of completion of the search | Examiner                                      |
| THE HAGUE  |  | 17-12-1987                       | CLARKSON P.M.                                 |
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