

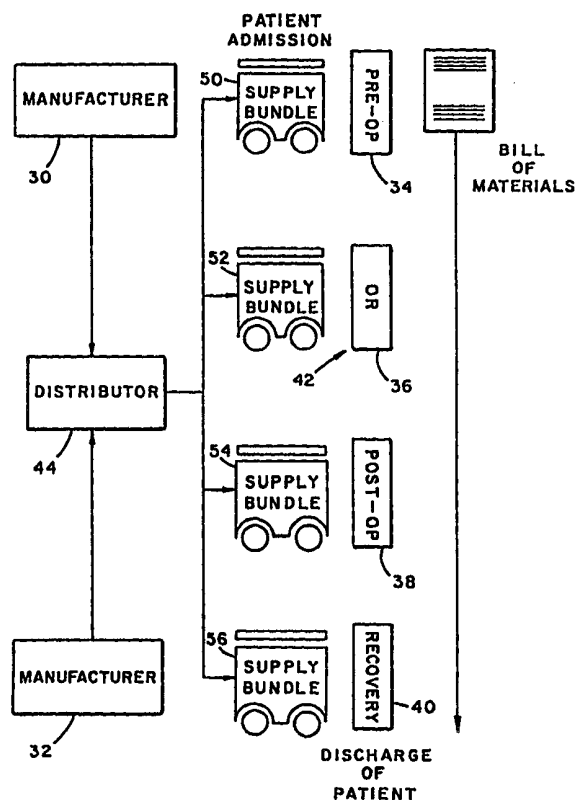


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(54) Title: METHOD FOR THE SUPPLY OF MEDICAL SUPPLIES TO A HEALTH CARE INSTITUTION**(57) Abstract**

A method for integration of the institutional supply chain for medical products utilizing a nested bill of materials on a care event level of a clinical pathway (42), for one or more medical procedures (34, 36, 38, 40). The medical supplies appropriate for use in a care event are expressed as a bill of materials. Each item of medical supply is assigned a unique identifier which includes at least identification of the items itself, identification of the supplier of the items, and identification of the care event with which the item is to be used. Portions of the supplies are provided by multiple vendors (30, 32) to a unitized container sequencing centre where the supplies are bundled by care events and packaged into a unitized container. This container is then shipped to a customer or distributor for further shipment to a customer.



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**METHOD FOR THE SUPPLY OF MEDICAL SUPPLIES
TO A HEALTH-CARE INSTITUTION**

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Field of Invention

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This invention relates to the supply of medical supplies to patient care institutions, and particularly to methods for the assembly, transport and storage of disposable medical supplies.

Background of the Invention

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In the medical care industry, constant vigilance is maintained over the cost of the care provided to patients, with particular attention being given simultaneously to assuring the well-being of the patient. One method currently being practiced by some health care institutions, particularly hospitals, is centered around the concept of clinical pathways. As used in this environment, the concept attempts to bring to bear upon the care afforded a patient all those resources of the institution which are dictated by the nature of the patient's illness and which will provide the dictated care, and result in the patient being restored to that state of health that permits proper

5 release from the institution after a minimum length of
stay. The use of the clinical pathway concept has
been demonstrated to reduce the length of stay in an
institution of a patient. It has further been
10 demonstrated to reduce the overall cost of the
treatment of the patient while in the institution by
ensuring that no ill effect associated with the
patient's stay in the institution caused the patient
to require more than a standard regiment of treatment
for a specific illness. For example, through proper
15 care, the patient is prevented from developing
decubitus ulcers which could require that the patient
remain in the institution for an extended period of
time, just for treatment of the ulcers.

20 In health-care institutions employing the
clinical pathway concept, there is developed within
the institution a protocol for the treatment of a
given illness, surgical procedure, or other regimen of
medical care to be provided to patient (termed a
"procedure"). This protocol lists the contribution of
25 each institutional unit (e.g. department) toward the
treatment of the patient (termed a "care event"), and
the sequence in which each care event is to occur.
This protocol then becomes the "standard" for the care
to be provided for any patient entering the
30 institution and suffering from the particular illness
(medical diagnosis) which is addressed by the
protocol.

35 Prior to the present invention, the clinical
pathway concept has been applied internally of
health care institutions, affecting only those
services which originate within the institution and
which are provided by the internal resources of the
institution. No correlation of the protocol to the
cost of supplies is known to have been made prior to

5 the present invention. Yet, one of the major
sources of costs associated with the treatment of a
patient in an institution is the cost of the
supplies which are consumed by the institution.
Because of this shortcoming of the clinical pathway
10 concept, health care institutions have failed to
achieve significant cost savings with respect to the
supplies used in the course of any given protocol.
This is especially true with regard to disposable
medical supplies which typically are supplied to the
15 institution from outside sources.

U.S. Patent No. 5,235,795 discloses a method
for the delivery, storage, transport and disposal of
medical supplies to a health care institution in
which the ultimate cost to the institution of the
20 medical supplies is reduced by supplying
disposable medical supplies direct from a supplier
in receptacles which may thereafter be used by the
institution in safely disposing of waste medical
supplies. This method is dependent upon the
25 institution identifying the supplies needed and
placing an order for the same from a supplier. The
usefulness of the method therefore is limited by the
institution's accuracy of ordering. If the
institution has inadequate facilities to
30 determine its supply needs, and as a consequence
orders too little or too much of a given supply
item, this prior art system has no means for
detecting this shortcoming.

5 It is therefore an object of the present
invention to provide a method for the selection and
delivery of medical supplies to a health-care
institution.

5 Brief Description of the Drawings

Other objects and advantages of the invention will be recognized from the description provided herein, including the claims and drawings in which:

10 Figure 1 is a diagrammatic representation of a generic clinical pathway as applied to the health-care institution;

Figure 2 is a diagrammatic representation depicting various aspects of one embodiment of the method of the present invention;

15 Figure 3 is a diagrammatic representation depicting other aspects of one embodiment of the method of the present invention;

Figure 4 is a diagrammatic representation of the supply structure of one embodiment of the present invention;

20 Figure 5 is a diagrammatic representation depicting various aspects of one embodiment of the present invention;

25 Figures 6a through 6h is a printed listing of a bill of materials used in one embodiment of the present invention; and

Figures 7a through 7i are nine pages of sequencing instructions.

Summary of the Invention

5 In accordance with the method of the present invention, the supply needs of a health-care institution are integrated into a system for the delivery of these supplies to the institution. The method comprises a nested multi-level system in which the smallest element of unitization in the system is termed a "unit". Units are combined into supply bundles which are subassemblies to consumption levels (i.e. care events), and consumption levels are subassemblies to a particular clinical pathway. In this manner, the institution may follow an object-oriented, unitized approach to supply consumption along with the clinical pathway.

15 The method of the present invention includes the steps of expressing those items of medical supplies which a health care institution requires for a given care event (consumption level) in a clinical pathway for a given medical procedure, as a bill of materials, employing identification codes (identifiers) which include at least an identification of the care event with which the supply is to be used, and identification of the item itself. Employing the identification codes, a bill of materials which is representative of those medical supplies identified for a given care event within a clinical pathway, is prepared preferably at a first location of medical supplies. At the first location, at least a first portion of the medical supplies on the bill of materials is unitized into a unit. One or more units may be prepared. The unit or units are deposited in a container having a void volume which is greater than the volume occupied by the unit. The container with the unitized medical

5. supplies therein is releasably closed and thereafter transported to a remotely located second supplier. At the location of the second supplier, at least a second portion of the medical supplies on the bill of materials is unitized. At the location of the second supplier, the container is opened and the unit or units of medical supplies provided by the second supplier are deposited inside the container, the container is re-closed and transported with the medical supplies, commonly to a department in a care provider (e.g. operating room of a hospital). In certain instances it may be desired that the care provider also add medical supplies to the container. In this case, the container with the unitized medical supplies from the first and second supplier is releasably closed and shipped from the second supplier to the care provider. This care provider thereupon opens the container and adds to the container those medical supplies which it can most advantageously supply. The container may then be closed and either placed in inventory or transported to the end user. The present method accommodates these steps of the procedure in that the initial bill of materials lists thereon those medical supplies which are to be added to the container by the care provider prior to the container being forwarded to the end user. The advance notice provides to each tier of suppliers precisely where and what products are required and the means by which each supplier can ensure the availability of its designated medical supplies well in advance of the need therefor. Ordering of medical supplies from a manufacturer and inventorying of the supplies are both enhanced by the present method.

The unique identifiers employed in the present

5 method serve multiple purposes. These codes include
identification of the supplier of each item of
10 medical supply, through multiple levels of supply
within the supply chain as necessary, thereby
providing traceability of the item to its source as
is required by federal and other regulations for the
handling of medical supplies, particularly sterile
15 medical supplies. Further, each code includes
identification of that care event within the
clinical pathway of the institution where the supply
item is to be used, thereby assuring that the
particular supply item is delivered to its intended
20 point of use, so that the institution's clinical
pathway is not disrupted by reason of the item of
supply not being available at the time and place
with the institution when needed. First, this
aspect of the method permits the institution
to order disposable medical supplies by procedure,
as opposed to the traditional ordering of individual
25 items of medical supplies for warehousing at the
institution and withdrawing from the stock of these
supplies as needed. Second, this aspect of the
method further permits the institution to stock
medical supplies on the basis of historical
30 information as to the number of given medical
procedures (care events) that are to be expected
within a given time frame. This capability permits
the institution to stock standardized units of
supplies for statistically calculable demands for
the supplies and thereby reduce supply inventories.

35 Detailed Description of the Preferred Embodiments

Referring to Figure 1, a generic clinical
pathway for a given medical procedure within a
health-care institution may include a series of care
events such as admission 10, patient work-up 12,

pre-op 14, anesthesia 16, operating room 18, post-op 20, floor 22 and discharge 24. In accordance with the present invention, the disposable medical supplies which the institution must obtain from a source outside the institution, as well as any medical supplies that are to be provided by the institution itself, and which are associated with a given care event, are identified. Each identified item of supply is assigned a unique code which identifies at least the item itself, the source for the item and the care event with which the item is to be used within the institution. Each code also may include identifiers of the anticipated user of the supply, such as a surgeon's initials, and other identifier information. Preferably, the federally promulgated ICD-9 code (International Classification of Disease - 9th Revision) for a given medical procedure is used to identify the clinical pathway with which the supply item is to be used.

The preferred code further includes an identifier for the location within the clinical pathway, i.e. care event at which the bundle of the supplies is to be consumed, e.g. in the operating room. Accordingly, the code comprises a nested multi-level system - the supply item identification, bundle identification, supplier identification, and care event identification.

A typical code, listing the levels of the code, for a supply item is given below:

90-aaaabbbcxxxx	Clinical Pathway Level
aaaa	ICD-9 code (without decimal point)
bbb	Surgeon's initials
c	Product configuration code (guarantees Unique number)
xxxx	not used (blank)

5. 91-eeeeffffggggg Consumption Point LEVEL
 eeee consumption point
 ffff identifier code
 ffff protocol identification
 10 ggggg code
 code used to guarantee a
 unique number

 92-hhhiiiiixxx Supply Bundle Level
 hhh supply identifier code
 15 iiiiiii unique serialized
 identifier code
 xxx code used to guarantee
 a unique number

20 A typical bill of material developed from the
 unique number and coded supply items associated with
 the operating room level of the clinical pathway for
 a laparoscopy cholestectomy protocol (performed by
 Dr. Jones) is given below:

25	<u>PART</u>	<u>DESCRIPTION</u>	<u>QTY</u>
	90-0926JAJS076	Dr. Jones Lap	
		Choly Procedure	1
	56-11208	TraceCart Lid	1
	56-11360	TraceCart Base, 30 Gallon	1
30	91-OPRRM462078	Operating Room Supply Bundle	1
	92-DER3345380768	DeRoyal Supply Bundle for OR	1
	50-9783P	Basic Endo Pack	
	28-0500	Probe, Irrig/Aspir w/Tubing	1
	56-50315	Tape, Video VHS 120	1
5	71-1101	Suction Canister, 1500cc	
	192-OMI3345380768	O & M Supply Bundle for OR	1
	OMI1553522	Grounding Pad, Hydrogel, REM	1
	OMI1832354	Tray, Skin Prep	1
	OMI1443872	Tray, Foley 16Fr. 5cc	1
0	OMI1883624	Cath, IV PL Unit	1

Each identifier (identification code) may include alpha, numeric or a combination of alpha and numeric characters. The maximum number of characters in any given identifier is limited only

5. by the data handling system (s) available to the
manufacturer, the distributor, the institution, and
the end-user. It will be recognized that the entity
which initiates a bill of materials must have access
to full information for each care event as will
10 enable the entity to generate the bill of materials.
This includes information as to which medical
supplies and how many of each are required by a
given health care provider for a given care event.
It also requires that the initiator of the bill of
15 materials have in its database full information as
to the source and identification of each item of
medical supplies which is to be provided for a given
care event.

In the present method, the identifiers
20 associated with the medical supplies intended for a
given care event, within a clinical pathway, are
initially expressed as a bill of materials which is
thereafter used as the basis for collecting and
unitizing the medical supplies. A single bill of
25 materials for a given supply bundle is used by all
providers of medical supplies that go to make up the
supply bundle.

With reference to Figures 2 and 3, in
accordance with one embodiment of the present
30 method, a typical supply chain for products made,
delivered and eventually used in a medical care
facility, such as a hospital, which employs the
clinical path concept in its patient care functions,
includes one or more manufacturers 30 and 32 of one
5 or more of the supply items used in one or more of
the care events 34, 36, 38 and 40 of a clinical
path, indicated generally by the numeral 42, and,
optionally, is a distributor 44 of one or more of
the supply items used in one or more of the care

5. events of the clinical pathway. The supply
chain is completed by the inclusion of the medical
care facility 46 itself. In certain instances,
medical supplies for a given care event may be
supplied by the manufacturer and by the hospital, or
10 by the distributor and the hospital or by all three,
or even including multiple distributors or multiple
manufacturers.

With further reference to Figures 2 and 3, in
one embodiment of the present method, supply bundles
15 50, 52, 54 and 56 which are intended for use within
respective care events 34, 36, 38 and 40, originate
with one or more manufacturers 30 and 32. At a
first manufacturer's 30 location, one or more supply
items, manufacturer, are unitized into a unit 58.
20 This unit of medical supply items is placed in a
container 60 which is releasably closed, as by a
removable lid 62. Optionally, and most commonly,
this container and its contents are thereafter
transferred to the location of a distributor 44
25 where one or more additional supply items are
unitized into a further unit 64 and placed in the
container 60. The container with its contents of
medical supplies is referred to as a "supply
bundle". The supply items provided by the
30 distributor commonly are products provided by a
second manufacturer 32 other than the first
manufacturer, thereby, requiring that either the
distributor or the second manufacturer cooperate in
assigning to the supply items provided to a supply
25 bundle appropriate identifiers that are consistent
with the identifier protocol established between the
medical care provider and the first manufacturer,
for example this most commonly is accomplished by
the first manufacturer initially establishing an

5 identifier for each medical supply item to be
included in a given bundle, plus other appropriate
identification elements, which the distributor also
uses. For example, the distributor may affix the
appropriate identifier which is provided by the
10 manufacturer, to each supply item which the
distributor adds to the bundle.

The container with the two or more units of
medical supplies contained therein is releasably
resealed by the distributor and transported to the
15 medical care facility, e.g. a hospital. As depicted
in Figures 2 and 3, at the hospital, each supply
bundle, comprising the container, its lid, and one
or more units of medical supply items, is delivered
to the location of that care event for which the
20 supply bundle was designed, for example, to OR
(operating room when needed. As noted above, the
hospital, through its historical usage records for
its medical supplies for a given care event, can
readily order from a manufacturer, and the
25 manufacturer (and distributor) can readily deliver,
in a timely fashion, those medical supplies which
are required for the given care event. Timing of
the ordering and delivery of a given supply bundle
is further enhanced through the use of the
30 hospital's historical records relating to the
frequency of occurrence of a given care event within
the hospital.

In accordance with another aspect of the
present method, the inventors have found that many
35 care events, as defined in the clinical pathway
concept of providing patient care, even though
taking place at different levels of a given clinical
pathway and/or even in the clinical pathway for
disparate illnesses (i.e. for different ICD-9 codes)

5 call for the use of common items of medical
supplies. Therefore, based upon a given hospital's
historical occurrence rate of all (or many) of its
ICD-9s in combination with the hospital's usage rate
for each of its care events, irrespective of the
10 ICD-9 with which the care event may be associated,
the inventors can project the total usage by the
hospital over time of each item of its medical
supplies. With this information in hand, a
manufacturer of a variety of medical supplies can
15 anticipate the usage of those medical supplies which
it contemplates that it will provide to the supply
bundle. The manufacturer, therefore, can more
efficiently control its ordering and inventorying of
raw materials, can better schedule its manufacturing
20 operations, and can reduce its inventories of
finished goods. Because of this capability, the
medical supplies can be provided to the hospital at
a cost that permits the hospital to minimize its
costs of providing health care to its
25 patients. These same benefits are available to the
distributor, the hospital, or any other entity in
the supply chain.

One feature of the present method provides for
the generation of the bill of materials at the
30 outset, i.e. upon receipt by the manufacturer of an
order for a particular procedure. Since the bill of
materials as initially generated includes
identification of the supply items which are to be
provided by each of the manufacturer, the
35 distributor and/or the hospital, a copy of the bill
of materials provided to each entity substantially
immediately upon its completion provides useful
advance notice to the entities so notified that the
order has been received and is being processed.

5 Importantly, this advance notice also identifies to
each entity the products which they are expected to
provide so that they can "preprocess" the order by
collecting and unitizing the supply items in
10 anticipation of receipt of a container from the
entity ahead of them in the supply chain. This
feature shortens the time between placement of an
order and delivery of the product to the extent that
the hospital can rely on "just-in-time" type
15 delivery of the needed supplies. This results in
less inventory of supplies at the hospital and
reduced costs. Like inventory cost savings are
experienced by the distributor.

 Still further, the present method, and its
shortened delivery time for specific medical
20 supplies, permits the hospital to include patient-
specific items in a given bundle. For example,
patient-sized items such as endotracheal tubes and
foley catheters commonly can not be specified until
the patient surgery (or other specific treatment) is
25 scheduled. Heretofore, the hospital and/or
distributor had to keep on hand inventories of
such patient specific supplies. Because of the
control over inventory and short lead time afforded
by the present method, these items can be included
30 in a specific bundle which is labeled
for a specific patient. Again, this permits the
hospital to reduce its level of inventory of the
medical supplies and realize monetary savings.

 The unitizing of the medical supplies by a
35 manufacturer may take any appropriate form, but
preferably includes collecting the medical supply
items and enclosing them in a protective cover,
such as a bag (which may be sealed) or a wrap of the
type known in the art as a sterile wrap. The

5 function of the protective cover is two-fold
primarily. First, the cover protects the
products from possible contamination and from
possible damage due to shifting or movement during
transit or handling. Second, the cover unitizes,
10 that is segregates, the collection of medical
supplies so that the unit can be readily identified.
This identification includes identification of the
unit as a billable item for purposes of
reimbursement accounting. That is, the
15 unit, through its unique identifier, provides both
the hospital and a third party payment provider,
such as Medicare, Medicaid or insurance company,
with sufficient information to qualify the
unit of medical supplies as a valid reimbursable
20 entity.

The container employed in the present method
can be one of the type which is disclosed in U.S.
Patent No. 5,235,795, for example, which patent is
incorporated herein in its entirety, by referenced.
25 This patent further describes a type of packaging of
medical supplies which is acceptable for use in the
present method. Other containers, including bags or
conventional boxes may be employed.

Referring not to Figure 4, there is shown an
30 alternative supply arrangement to that previously
described. The previously described supply method
could be described as "series" or "Sequential" since
the container is shipped from source of supply
to source of supply and is packed with additional
35 supplies at each source. Figure 4 shows a method
for constructing the unitization of medical supplies
at a central "sequencing center." This method still
relies upon the nested bill of materials,
previously described, to provide for the proper

5 ordering, assembly and packing of the supplies, but
does not require the physical shipment of the
container to multiple locations and
allows for bundling of supplies from multiple
sources within the unitized container for ease of
10 use by the end-user.

 As was the case previously, when a hospital, or
other user of medical supplies, determines that
supplies to be used in a given medical procedure are
needed, an order for unitized container of supplies
15 is placed; usually with a local distributor

104. The nested bill of materials associated with
the procedure is automatically associated with the
order and has the attributes previously described.
This nested bill of materials is printed at or sent
20 to a Unitized Container Sequencing Center 100.

Typically, this Sequencing Center 100 is located at
a geographically central location so as to be easily
reached by supply shipments and to allow for the
quick shipment of unitized containers to various
25 distributors. Once the order is received

at the Sequencing Center 100, orders are provided to
Regional Operating Centers 102 which are operated by
the various suppliers who supply components for the
procedure. The components are shipped from the

30 Regional Operating Centers 102 to the Sequencing
Center 100. The unitized container is then packed
(as will be described later) and closed for shipment
to a specified distributor 104. This distributor,
without opening the container, will then further
35 ship the container to the appropriate customer.

Thus, while the benefits of use of the nested bill
of materials is retained (i.e., the various supplies
are packed according to the procedural pathway,
traceability of the supplies to the vendor is

5 maintained, and the supplies are ordered form the
most cost effective provider) the efficiency in
packing the container is enhanced.

Referring now to Figures 5 - 7e, the packing of
the unitized container 106 at the Sequencing Center
100, will be described. First, as was described with
10 respect to Figure 4, the supplies listed on the
nested bill of materials (108 of Figures 6a through
6e) are collected at the Sequencing Center 100 from
the Regional Operating Centers 102. Also,
15 associated with the nested bill of materials 108, is
a set of Sequencing Instructions, Figures 7e the
sequencing instructions describe how the supplies
are to be grouped. In this manner, multiple bundles
112, 114, 116 and 118 (Figure 5) are assembled which
20 contain supplies to be used during a portion of a
medical procedure. These bundles 112, 114, 116
and 118 may contain supplies provided from variety
of different vendors, manufacturers or distributors
and are grouped by functionality based upon
25 instructions from the user. These bundles 112, 114,
116 and 118 are then placed in the desired order in
the unitized container 106 for shipment to the
distributor for ultimate shipment to the customer.

Referring again to Figures 6a through 7i, the
30 nested bill of materials of Figures 6a through 6h
corresponds to the set of sequencing instructions
provided in Figures 7a through 7i. Figure 7a is a
pick list showing the parts that are needed to
build the pack. Figure 7b shows the unitization
35 instructions which show how to group the supplies
into unitized bundles (such as the bundles of Figure
5); Figure 7c shows a label which would be applied
to one of the unitized bundles assembled in
accordance with the unitization instructions.

5 Figure 7d shows the sequencing instructions that
determine the order in which the unitized bundles
will be placed in the container. Figure 7e is a
checklist which is used to insure that the bundles
10 have been placed within the container in the proper
order. With these instructions, the supplies may be
grouped according to functional relationship and
then placed within the container in the most
convenient fashion for retrieval.

15 In the method described with reference to
Figures 1 through 3, the supplies in the unitized
container were bundled according to functionality,
but were also bundled according to source. For
example, all of the supplies from a particular
source relating to a specific care event were
20 bundled together, but there would frequently be
multiple bundles for a given care event. For
example the example nested bill of materials set out
above has two operative care event bundles, one from
DeRoyal and the other from Owens and Minor. While
25 more efficient than old supply methods, this method
still requires two bundles to be opened for the
particular care event, adding to the workload of the
operating room assistants. However, using the
methodology described with respect to Figures 4
30 through 7, efficiency may be enhanced by grouping
supplies solely by usage functionality without
regard to source.

35 In fact, since the supplies are bundled at the
Sequencing Center 100 without regard to the source
of the supplies, functional groupings may be more
easily achieved through the sequencing instructions
additional sub-groupings can be made, if desired.
For example, a supplier might be willing to provide
an anesthesia care event bundle and an operative

5 care event bundle for supplies under the first
methodology, but would not be willing to go to the
additional labor and expense of creating sub-bundles
under the operative care event. However, at the
Sequencing Center 100, instructions can provide for
10 sub-care events under the operative care event in
order to more closely match the clinical pathway;
for example, sub-bundles could be assembled for
incision preparation, various phases of an
operation, closing, and incision dressing.

15 In some cases, the methodology described with
respect to Figures 1 through 3 will be sufficient to
meet the needs of the customer; however, the
methodology described with respect to Figures 4
through 7 may be required by some customers.
20 However, if desired, similar sets of sequencing and
unitization instructions could be provided to the
various suppliers along the path of the container as
described with respect to Figures 1 through 3.
Also, the centralized processing provided by the
25 method of Figures 4 through 7 allows for a reduction
in the number of times the unitized container 108
must be shipped, limits the number of people who
will be opening and packing the container and
facilitates greater quality assurance over the
30 process for providing unitized containers in
accordance with a nested bill of materials.

Whereas specific description of various aspects
of the present invention have been described herein,
it is intended that the invention be limited only by
35 the claims appended hereto. For example, the
specific composition of the identifier to be used
need not be precisely like that which is disclosed,
but may include more, or in some instances, less
identifying indicia without departing from the

5 essence of the invention. Further, in certain
instances, the supply chain may not include a
distributor, but rather the first provider may be
the manufacturer and the second provider to add
supply items to the bundle may be the hospital,
10 itself.

Whereon specific description of various
features of the invention be limited only by the
claims appended hereto.

5

WHAT IS CLAIMED:

Claim 1. A method for the collection, assembly and distribution of medical supplies in an integrated institutional supply chain comprising the steps of:

10

expressing a list of medical supply items appropriate for use in a care event as a nested bill of materials which is representative of at least one care event along a clinical pathway for a given medical procedure;

15

providing the information on said bill of materials to a plurality of medical supply vendors, each of which is responsible for supplying at least a portion of the supplies from said nested bill of materials;

20

each of said medical supply vendors shipping supplies from said nested bill of materials to a unitized container sequencing center;

25

assembling a unitized container containing items of medical supplies provided in said nested bill of materials; and

shipping said unitized container to the location where the care event is to be performed.

5

Claim 2. The method of Claim 1 wherein the step of expressing a list of supplies as a nested bill of materials further comprises;

10

expressing a medical procedure as a clinical pathway;

identifying care events along said clinical pathway, said care events comprising discrete portions of the medical procedure to be performed; and

associating at least a portion of the supplies to be used during the medical procedure with at

least one care event in said clinical pathway.

5 Claim 3. The method of Claim 1 further comprising providing unitized container sequencing instructions for use in assembling said unitized container at said unitized container sequencing center.

Claim 4. The method of Claim 3 wherein said step of providing unitized container sequencing instructions further comprises including unitization instructions for the assembly of medical supplies in bundles to be placed with said unitized container.

5 Claim 5. The method of Claim 3 wherein said step of providing unitized container sequencing instructions further comprises including packing order instructions for directing the order in which items are placed in the unitized container.

5 Claim 6. The method of Claim 1 wherein said clinical pathway comprises a plurality of care events and in which said nested bill of materials comprises a listing of supplies to be used in all of said plurality of care events comprising the
10 additional steps of:

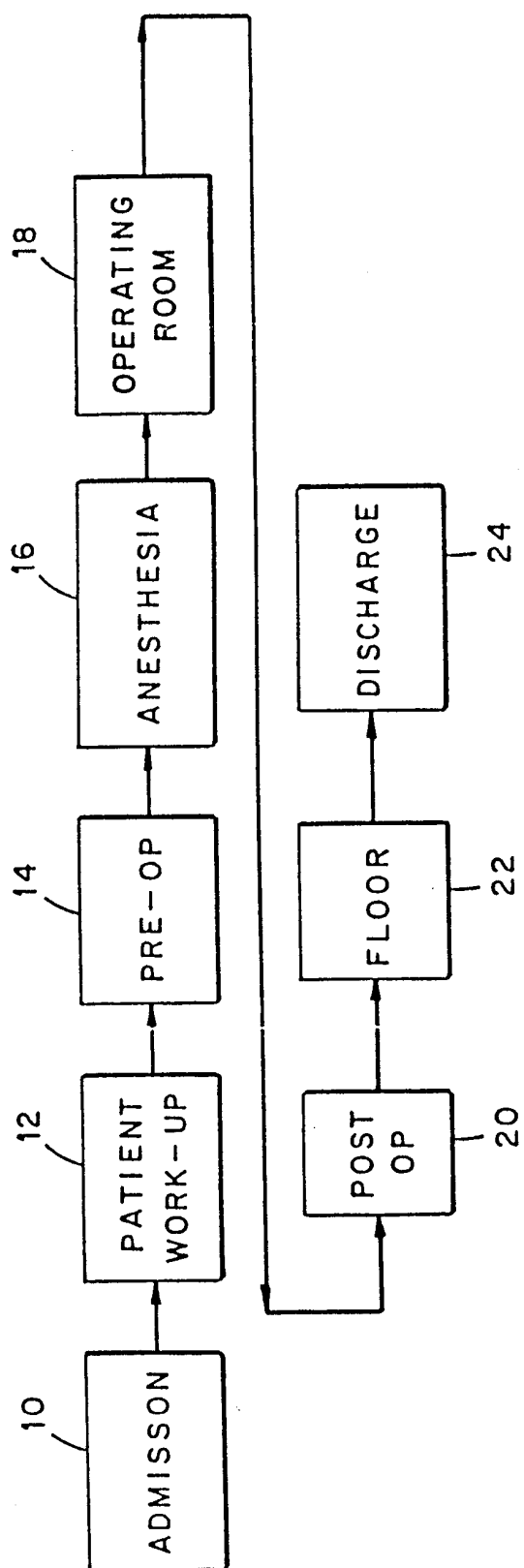
 identifying the items of supply associated with each care event;

 bundling items of supply associated with each care event together to create discrete care event
15 bundles; and

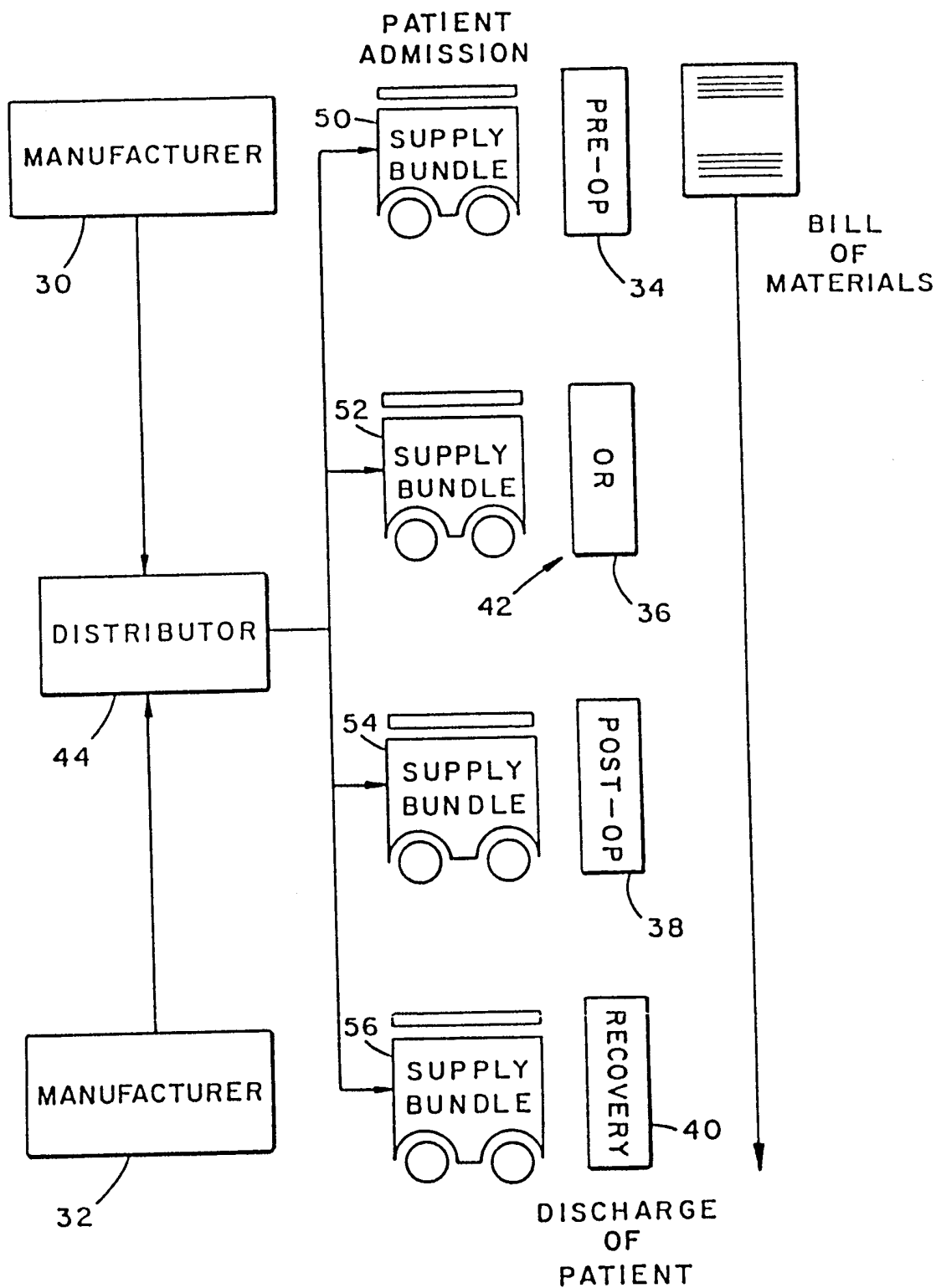
 during said step of assembly of said unitized container, packing said care event bundles in the reverse order of use such that the bundle associated with the care event to be performed last is placed

5 near the bottom of said unitized container and the
bundle associated with the care event to be
performed first is placed near the top of said
bundle, wherein said bundles may easily be withdrawn
10 in the order needed during the performance of
the medical procedure.

Claim 7. The method of Claim 6 wherein the
supplies from more than one medical supply vendor
are placed within at least one of the bundles during
the step of bundling items of supplies.

**Fig. 1**

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**Fig. 2**

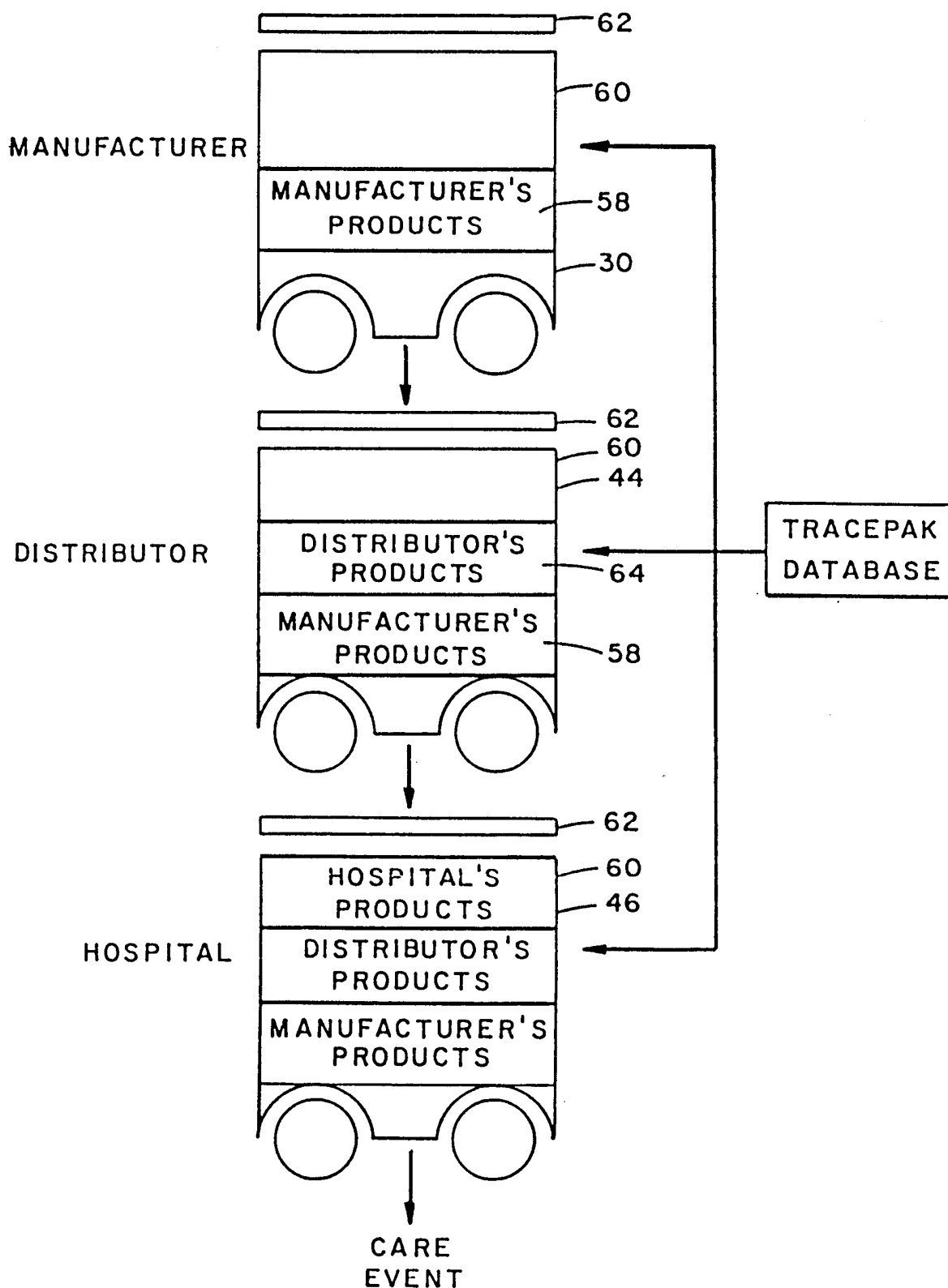


Fig. 3

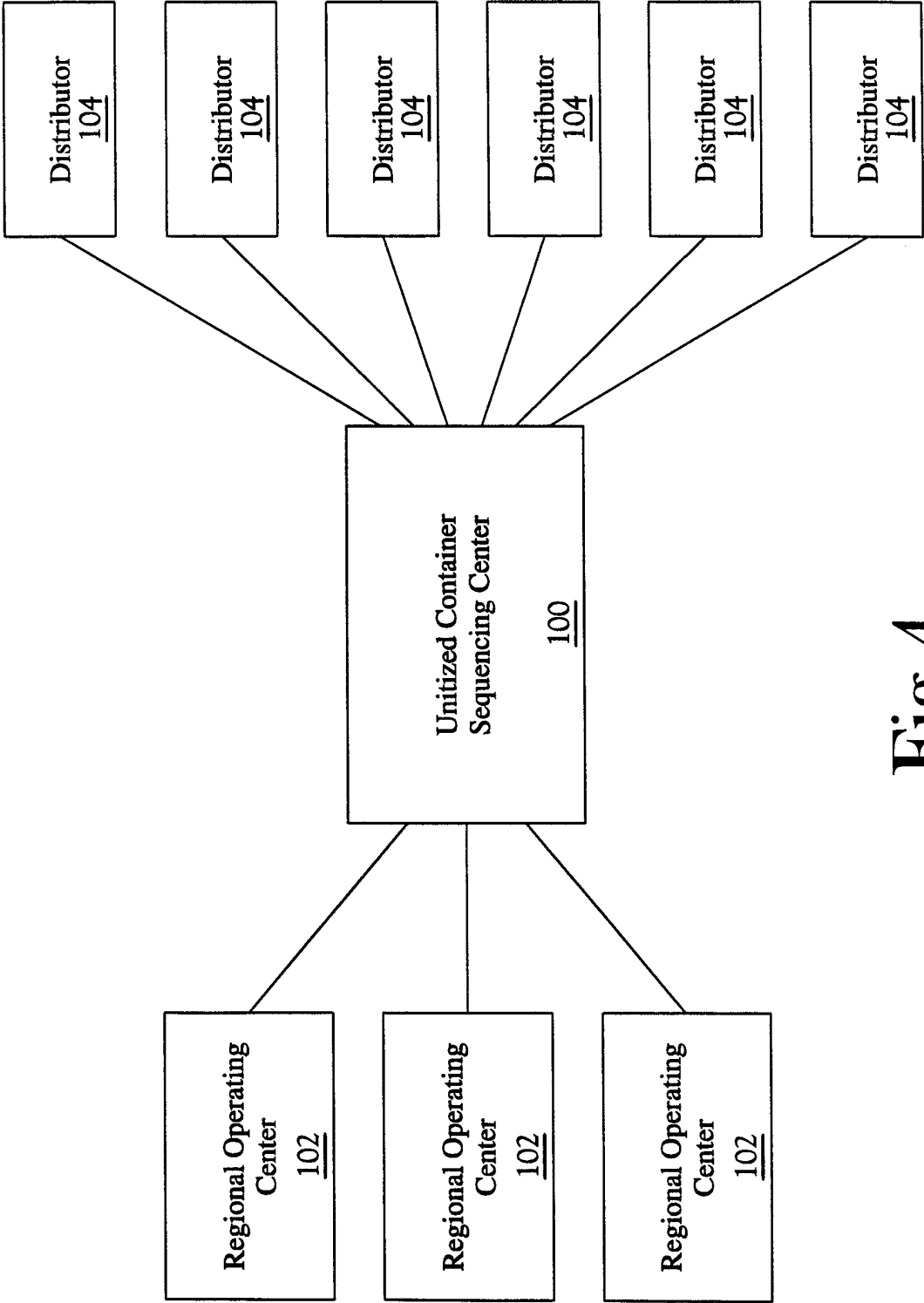


Fig.4

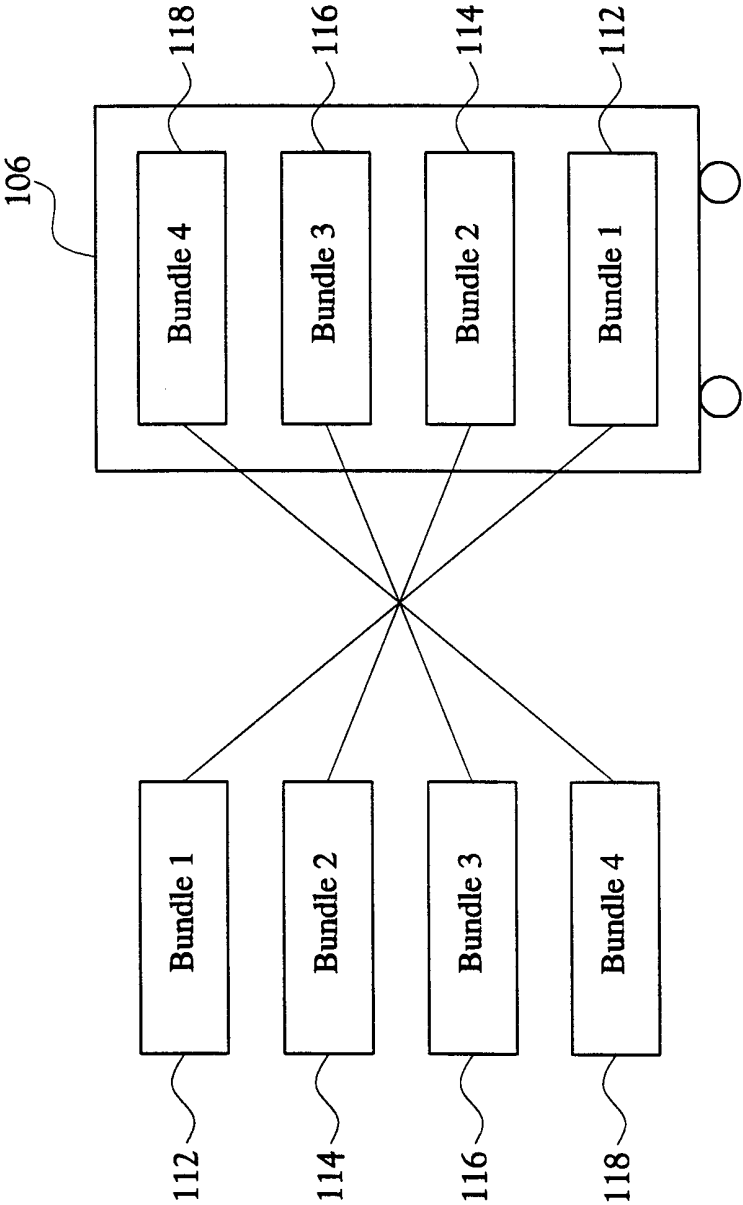


Fig. 5

BILL OF MATERIAL REPORT
FOR CURRENT REVISIONS

ASSEMBLY PART NUMBER: 90-0002 COMPONENT EFFECTIVE DATE: 06/16/97
DESCRIPTION: BASIC CARDIAC TRACEPAK PMC: 0 SC: M REV: 12 S/UM: CS P/UM: CS
COMPONENT SORT BY: ECO NUMBER: QMS12655

COMPONENT PART NUMBER	DESCRIPTION	SC	RV	UM	UM	S/	P/	ITEM	QUANTITY
								NUMBER	PER ASSY
01234567890123456789---									
56-11099	BOX, TRACECART 20.5X19X34.3	P	0	EA	EA			0	1.000000
56-11359R	BASE, RETRACE TRACECART, 40 G	P	0	EA	EA			0	1.000000
56-52346	LID, RETRACE, TRACECART	P	0	EA	CS			0	1.000000
91-OPER00010002	OPER CARE EVENT	X	12	EA	EA			0	1.000000
92-DER00020PER	DER SUPPLY BNDL FOR OPER	X	12	EA	EA			1	1.000000
32-1015	TWL, OR XLONG BLUE 6/PK	P	0	PK	CS			1	1.000000
50-10534	TRAY, BASIC CARDIAC	MS	4	EA	EA			1	1.000000
50-10534P	BASIC CARDIAC TRAY	X	4	EA	EA			0	1.000000
5-0108	NDL CTR, DOUBLE MAGNET 60CT	P	0	EA	CS			6	1.000000
5-10605	TRAY, 4-COMP 8.75X10.5X1.93	P	0	EA	EA			1	1.000000
5-10882	TRAY PROTECTOR, FOAM, 20X17	P	0	EA	CS			11	2.000000
5-1175	GZE, 4X4 16 PLY XR BANDED 1	PU	0	EA	CS			6	20.000000

FIG. 6A

COMPONENT PART NUMBER	DESCRIPTION	SC	RV	UM	UM	S/ P/	ITEM NUMBER	QUANTITY PER ASSY
01234567890123456789----								
5-12200	MKR, SKIN STD TIP W/RULER	P	0	EA	CS		7	2.000000
5-12823	SUTURE BOOTS, MINI YELLOW 1	P	0	PK	CS		2	1.000000
5-1583	BAG, STERILIZATION 27X34" 4	P	0	EA	CS		12	1.000000
5-17748	CVR, BK TBL 54 X 85	P	0	EA	CS		11	1.000000
5-17844	SET, EXT, 30" LL ADAP, 4.OML,	P	0	EA	CS		3	1.000000
5-17845	KITTR, 1/4X9/16", XR 5/PK	P	0	PK	CS		2	1.000000
5-1853	TRAY, PREP 2 COM 9.56X4.63X	P	0	EA	EA		1	1.000000
5-1871	BOWL, 32 OZ SPONGE BLUE 10	P	0	EA	EA		1	1.000000
5-1873	BOWL, 16 OZ 500CC	P	0	EA	EA		1	1.000000
5-1918A	LAP, 18X18 WSHD, LOOP, XR 5S	P	0	EA	CS		8	20.000000
5-2856	SYR, 1CC, SLIP (ST/309602)	P	0	EA	CS		4	1.000000
5-2934	SYR, 60CC, SLIP (ST 301627)	P	0	EA	CS		7	3.000000
5-2991	NDL, 30GX1/2" REG, SPEC USE,	P	0	EA	CS		4	1.000000
5-3001	NDL, 18GX1-1/2" RB (ST 3051	P	0	EA	CS		4	1.000000
5-3016	NDL, 25GX5/8" RB (ST 305122	P	0	EA	CS		4	2.000000
5-3024	SUT NDL, 3/8, REV, 9, REG SUR	P	0	PK	BX		2	1.000000
5-3033	SYR, 5CC, LL (ST/309603)	P	0	EA	CS		4	2.000000

FIG. 6B

COMPONENT PART NUMBER	DESCRIPTION	SC	RV	UM	S/	P/	ITEM NUMBER	QUANTITY PER ASSY
01234567890123456789----		---	---	---	---	---	---	---
5-3035	SYR, 10CC,LL (ST/309604)	P	0	EA	CS		7	2.000000
5-3041	SYR, 60CC,LL (ST 309663)	P	0	EA	CS		7	2.000000
5-3050	SYR, BULB IRRIG 50CC	P	0	EA	CS		6	2.000000
5-3107	BAG, SUT 6.5X11.3 WT NON-LA	P	0	EA	CS		1	1.000000
5-3200	BLD, 10, CRBN, R-B, ST	P	0	EA	CS		3	2.000000
5-3205	BLD, 11, CRBN, R-B, ST	P	0	EA	CS		3	3.000000
5-3210	BLD, 15, CRBN, R-B, ST	P	0	EA	CS		3	3.000000
5-3258	CONN, Y 3/8X3/8X3/8 NONPARA	P	0	EA	CS		5	1.000000 ⁸
5-3262	CONN, STRAIGHT 1/2X1/2 PERF	P	0	EA	CS		5	1.000000 /
5-3288	CONN, STRAIGHT 3/8 PERFUSIO	P	0	EA	CS		5	1.000000 22
5-3323	TIP CLNR FOR CAUTERY PNCL	P	0	EA	CS		3	1.000000
5-3422	STERI-STRIP, 1/2X4", 3STR/CA	P	0	EA	EA		2	6.000000
5-4042	DRP, FLAT 41 X 57, HALF, SNTA	P	0	EA	CS		9	1.000000
5-5004	TWL, OR WHITE HI-SORB I	P	0	EA	CS		8	8.000000
5-5042	TWL, OR BLUE COTTON /NS	P	0	EA	CS		9	18.000000
5-6120	SPG, FLAT STICK 2", XR, GZ	P	0	EA	CS		1	10.000000
5-6445	TAPE STRIP, 2X5" W/DEROYAL	P	0	EA	EA		11	1.000000
5-9214	GRADUATE, 1000CC MEASURE W/	P	0	EA	CS		7	2.000000

FIG. 6C

COMPONENT PART NUMBER	DESCRIPTION	SC	RV	UM	S/ P/ UM	ITEM NUMBER	QUANTITY PER ASSY
01234567890123456789----	-----	---	---	---	---	---	-----
SA50-10534P-1	TRAY W/ SLEEVE PROTECTOR	X	4	EA	EA	1	1.000000
5-13187	TRAY PROTECTOR, SMALL 15X25	P	0	EA	CS	1	1.000000
5-1895	TRAY, MAYO 200 19X12.5	P	0	EA	EA	1	2.000000
SA50-10534P-2	BLUE LABELS, CUT	X	4	EA	EA	4	1.000000
5-10385	LBL:BLANK 1X3":BLUE, CUT .5X	P	0	EA	CS	1	12.000000
SA50-10534P-3	STANDARD FOLD, BTC.	X	4	EA	EA	10	1.000000
TRLAB-001	LBL:DEROYAL 1-UP TRAY STE	P	0	PK	CS	12	1.000000
55-3275	PLDGT, TFLN 1/4X1/8X1/16 6	P	0	PK	BX	1	1.000000 9
55-8040	PLDGT, TFLN 3/8X3/16X1/16	P	0	PK	BX	1	3.000000 /
63-100	TWL, OR BLUE 8PK SINGL WRP S	P	0	EA	CS	1	2.000000 22
83-000069	YANKAUER, BULB TIP W/O VEN	P	0	EA	CS	1	1.000000
92-DLR0002OPER	DLR SUPPLY BNDL FOR OPER	PX	12	EA	EA	2	1.000000
92-HOS0002OPER	HOS SUPPLY BNDL FOR OPER	X	12	EA	EA	3	1.000000
91-PROP00010002	PRE-OP CARE EVENT	X	12	EA	EA	0	1.000000
92-DLR0002PROP	DLR SUPPLY BNDL FOR PROP	PX	12	EA	EA	4	1.000000
TPAK-LAB	LBL:8"BLNK WTE RL "TRCPK CO	P		EA	RL	0	1.000000

FIG. 6D

BILL OF MATERIAL REPORT
FOR CURRENT REVISIONS

ASSEMBLY PART NUMBER: 92-DLR0002OPER COMPONENT EFFECTIVE DATE: 06/16/97
 DESCRIPTION: DLR SUPPLY BND FOR OPER PMC: 0 SC: PX REV: 12 S/UM: EA P/UM: EA
 COMPONENT SORT BY: ECO NUMBER: QMS12655

COMPONENT PART NUMBER	DESCRIPTION	SC	RV	UM	S/	P/	ITEM	QUANTITY
							NUMBER	PER ASSY
01234567890123456789---								
0007025100	MYP WIRE 24/BX	P	0	EA	EA		2	4.000000
04160G6050	CLIPS SURG SPRING SOFT/FIB	P	0	EA	EA		2	4.000000
04160G6150	FOGARTY INSERT, SOFT/FIBRA	P	0	EA	EA		2	1.000000
04160G3650	FOGARTY INSERT,	P	0	EA	EA		2	1.000000
0421591081	CANNULAE PERFUSION ANGL TH	P	0	EA	EA		2	1.000000
042240203001	TUBING, PRESSURE MONITORIN	P	0	EA	EA		2	1.000000
0620390216	TR FOLEY UROTRACK PLUS	P	0	EA	EA		2	1.000000
1444427563	ADAPTER INTRAMEDIC TUBING	P	0	EA	EA		2	2.000000
1352A6050ATS	SUCTION, ADULT-PEDIATRIC	P	0	EA	EA		2	1.000000
1997020114	CANNULA GROUP AORTA	P	0	EA	EA		2	1.000000
1997030001	CANNULA VSL W/DUCKBILL	P	0	EA	EA		2	2.000000

FIG. 6E

COMPONENT PART NUMBER	DESCRIPTION	SC	RV	UM	UM	S/ P/	ITEM NUMBER	QUANTITY PER ASSY
01234567890123456789----	-----	---	---	---	---	---	---	-----
199794115T	RETROG CORONARY SINUS CANN	P	0	EA	EA		2	1.000000
22990LS100	CLIP LIGATING X LIGACLIP S	P	0	PK	EA		2	4.000000
22990MSM20	APPLIER MCA MULTI-CLIP 20	P	0	EA	EA		2	2.000000
22990PPW55	SKIN STAPLERS WIDE	P	0	EA	EA		2	2.000000
2300001943	SPNG ABS HEMOSTAT SURGICEL	P	0	EA	EA		2	1.000000
230003816E	E PACK KIT	P	0	KT	EA		2	1.000000
23000M649G	SUTURES STEEL 6	P	0	EA	EA		2	2.000000
3460000260	CVR TABLE BACK BARRIER	P	0	EA	EA		2	2.000000
3642089466	C V INCISE SHEET	P	0	EA	EA		2	1.000000
3642089621	CVR TABLE OVERHEAD	P	0	EA	EA		2	1.000000
3642090112	GOWN SURG STRL W/TWL LG	P	0	EA	EA		2	4.000000
4340002002	MEDI-PLAST BAG DECANter	P	0	EA	EA		2	1.000000
5414CDS003P	CARDIO-PLEJICET	P	0	EA	EA		2	1.000000
5612012340	SARNS TWO STAGE VENOUS	P	0	EA	EA		2	1.000000
66030E7507	GROUNDING PAD POLYHESIVE I	P	0	EA	EA		2	2.000000
6603E2515H	PENCILE CAUTERY	P	0	EA	EA		2	2.000000

FIG. 6F

BILL OF MATERIAL REPORT
FOR CURRENT REVISIONS

ASSEMBLY PART NUMBER: 92-DLR0002PROP COMPONENT EFFECTIVE DATE: 06/16/97
DESCRIPTION: DLR SUPPLY BND FOR OPER PMC: 0 SC: PX REV: 12 S/UM: EA P/UM: EA
COMPONENT SORT BY: ECO NUMBER: QMS12655

COMPONENT PART NUMBER	DESCRIPTION	SC	RV	UM	S/ P/ UM	ITEM NUMBER	QUANTITY PER ASSY
01234567890123456789---	-----	---	---	---	---	---	-----
0189100028AT	THORACIC CATH 28	P	0	EA	EA	4	1.000000
06200036550	TB CONN SUCT N/C	P	0	EA	EA	4	2.000000
07072D7253	GLOVES SURGEONS SZ 7, STER	P	0	PR	EA	4	4.000000
1475378421	SURG PREP PK W/IODOPHOR W/	P	0	EA	EA	4	1.000000
3583006939	SPNG GAUZE STRL 10'S 12PLY	P	0	TR	PK	4	2.000000
450901626W	DRSG TRNSP TEGADERM 4 X 4	P	0	EA	EA	4	5.000000
4509022593	ELECTRODE MNTRG RED DOT AD	P	0	BG	EA	4	2.000000
5210PD5454	SET UP COVER 54 X 54	P	0	EA	EA	4	1.000000
626850695901	PRE-VENT ULNAR NERVE PROTE	P	2	PR	EA	4	1.000000

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FIG. 6G

BILL OF MATERIAL REPORT
FOR CURRENT REVISIONS

ASSEMBLY PART NUMBER: 92-HOS0002OPER COMPONENT EFFECTIVE DATE: 06/16/97
DESCRIPTION: HOS SUPPLY BNDL FOR OPER PMC: 0 SC: M REV: 12 S/UM: EA P/UM: EA
COMPONENT SORT BY: ECO NUMBER: QMS12655

COMPONENT PART NUMBER	DESCRIPTION	S/ P/			ITEM NUMBER	QUANTITY
		SC	RV	UM		PER ASSY
01234567890123456789---		---	---	---	---	---
5059-32	STERNAL SAW BLADE	P	2	EA	EA 3	1.000000
AP240	AORTIC PUNCH 4.0	P	2	EA	EA 3	1.000000
CPS02	CARDIOPLEGIA FILTER	P	2	EA	EA 3	1.000000
LC15-4005-001	INSULATION PAD	P	2	EA	EA 3	1.000000
SU130-1305	JP DRAIN & RESERVOIR	P	2	EA	EA 3	1.000000

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FIG. 6H

TracePak Management System
Parts Needed Report

Date: 06/16/97
Time: 10:13:44

Date Ordered: 06/16/97
Branch #: 78
TracePak Account #:

Page: 1
Sort: Item

Purchase Order #: 0
DeRoyal Lot #: 0
Customer Account #:
Customer Name : METHODIST MEDICAL CENTER OF OAK RIDGE

Item	Description	Qty
90-0002.12	BASIC CARDIAC TRACEPAK	1
Part (Iref #)	Description	Unit Qty
0007025100	MYP WIRE 24/BX	EA 4
0189100028AT	THORACIC CATH 28	EA 1
04160G6050	CLIPS SURG SPRING SOFT/FIBRA 6	EA 4
04160G6150	FOGARTY INSERT, SOFT/FIBRA	EA 1
04160G8650	FOGARTY INSERT,	EA 1
0421591081	CANNULAE PERFUSION ANGL THI	EA 1
042240208001	TUBING, PRESSURE MONITORING	EA 1
06200036550	TB CONN SUCT N/C 1/4	EA 2
0620890216	TR FOLEY UROTRACK PLUS	EA 1
07072D7253	GLOVES SURGEONS SZ 7, STERILE	PR 4

FIG. 7A

Part (Iref #)	Description	Unit	Qty
1444427563	ADAPTER INTRAMEDIC TUBING	EA	2
1475378421	SURG PREP PK W/IODOPHOR W/O PA	EA	1
1852A6050ATS	SUCTION, ADULT-PEDIATRIC	EA	1
1997020114	CANNULA GROUP AORTA	EA	1
1997030001	CANNULA VSL W/DUCKBILL	EA	2
199794115T	RETROG CORONARY SINUS CANN	EA	1
22990LS100	CLIP LIGATING X LIGACLIP SS SM	PK	4
22990MSM20	APPLIER MCA MULTI-CLIP 20 MED	EA	2
22990PPW55	SKIN STAPLERS WIDE	EA	2
2300001943	SPNG ABS HEMOSTAT SURGICEL	EA	1
2300036816E	E PACK KIT	KT	1
23000M649G	SUTURES STEEL 6	EA	2
3460000260	CVR TABLE BACK BARRIER 44' X	EA	2
3583006939	SPNG GAUZE STRL 10'S 12PLY	TR	2
3642089466	C V INCISE SHEET	EA	1
3642089621	CVR TABLE OVERHEAD 76	EA	1
3642090112	GOWN SURG STRL W/TWL LG	EA	4
4340002002	MEDI-PLAST BAG DECANter	EA	1
450901626W	DRSG TRNSP TEGADERM 4 X 4 3/4	EA	5

FIG. 7B

Part (Iref #)	Description	Unit	Qty
4509022593	ELECTRODE MNTRG RED DOT AD	BG	2
5210PD5454	SET UP COVER 54 X 54	EA	1
5414CDS003P	CARDIO-PLIJCET	EA	1
5612012340	SARNS TWO STAGE VENOUS	EA	1
626850695901	PRE-VENT ULNAR NERVE PROTECTOR	PR	1
66080E7507	GROUNDING PAD POLYHESIVE II	EA	2
6608E2515H	PENCIL CAUTERY	EA	2

FIG. 7C

Page: 1
Sort: Item

TracePak Management System
Parts Needed Report

Date: 06/16/97
Time: 10:13:44

Date Ordered: 06/16/97
Branch #: 78
TracePak Account #:

Purchase Order #: 0
DeRoyal Lot #: 0
Customer Account #:
Customer Name : METHODIST MEDICAL CENTER OF OAK RIDGE

Item	Description	Qty
90-0002.12	BASIC CARDIAC TRACEPAK	1

Supply Bundle	Description	Unit	Qty
92-DLR0002PROP	DLR SUPPLY BNDL FOR PROP		1
0189100028AT	THORACIC CATH 28	EA	1
06200036550	TB CONN SUCT N/C 1/4	EA	2
07072D7253	GLOVES SURGEONS SZ 7, STERILE	PR	4
1475378421	SURG PREP PK W/IODOPHOR W/O PA	EA	1
3583006939	SPNG GAUZE STRL 10'S 12PLY	TR	2
450901626W	DRSG TRNSP TEGADERM 4 X 4 3/4	EA	5
4509022593	ELECTRODE MNTRG RED DOT AD	BG	2
5210PD5454	SET UP COVER 54 X 54	EA	1
626850695901	PRE-VENT ULNAR NERVE PROTECTOR	PR	1

FIG. 7D

Supply Bundle	Description	Unit	Qty
92-DLR0002PROP	DLR SUPPLY BNDL FOR OPER	PR	1
0007025100	MYP WIRE 24/BX	EA	4
04160G6050	CLIPS SURG SPRING SOFT/FIBRA 6	EA	4
04160G6150	FOGARTY INSERT, SOFT/FIBRA	EA	1
04160G8650	FOGARTY INSERT,	EA	1
0421591081	CANNULAE PERFUSION ANGL THI	EA	1
042240208001	TUBING, PRESSURE MONITORING	EA	1
0620890216	TR FOLEY UROTRACK PLUS	EA	1
1444427563	ADAPTER INTRAMEDIC TUBING	EA	2
1852A6050ATS	SUCTION, ADULT-PEDIATRIC	EA	1
1997020114	CANNULA GROUP AORTA	EA	1
1997030001	CANNULA VSL W/DUCKBILL	EA	2
199794115T	RETROG CORONARY SINUS CANN	EA	1
22990LS100	CLIP LIGATING X LIGACLIP SS SM	PK	4
22990MSM20	APPLIER MCA MULTI-CLIP 20 MED	EA	2
22990PPW55	SKIN STAPLERS WIDE	EA	2
2300001943	SPNG ABS HEMOSTAT SURGICEL	EA	1
230003816E	E PACK KIT	KT	1

FIG. 7E

Supply Bundle	Description	Unit	Qty
23000M649G	SUTURES STEEL 6	EA	2
3460000260	CVR TABLE BACK CARRIER 44"X	EA	2
3642089466	C V INCISE SHEET	EA	1
3642089621	CVR TABLE OVERHEAD 76	EA	1
3642090112	GOWN SURG STRL W/TWL LG	EA	4
4340002002	MEDI-PLAST BAG DECANTER	EA	1
5414CDS003P	CARDIO-PLEJICET	EA	1
5612012340	SARNS TWO STAGE VENOUS	EA	1
66080E7507	GROUNDING PAD POLYHESIVE II	EA	2
6608E2515H	PENCILE CAUTERY	EA	2

FIG. 7F

Bundle Identification Label**Supply Bundle : 92-DER0002OPER****Sequence # : 1****TracePak Part # : 90-0002.12****DeRoyal Lot # : 0****Order Date : 06/16/97****PO# : 0****Item Count : 9.00****FIG. 7G**

Purchase Order #: 0
DeRoyal Lot #: 0
Customer Account #:
Customer Name : METHODIST MEDICAL CENTER OF OAK RIDGE

Date Ordered: 06/16/97
Branch #: 78
TracePak Account #:

Item	Description	Qty
90-0002.12	BASIC CARDIAC TRACEPAK	1

Supply Bundle	Description	Sequence	Qty
92-DLR0002PROP	DLR SUPPLY BNDL FOR PROP	4	1
92-DLR0002OPER	DLR SUPPLY BNDL FOR OPER	2	1
92-DER0002OPER	DER SUPPLY BNDL FOR OPER	1	1

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Special Instructions:

Stamp expiration date on distributor's part of label.

FIG. 7H

Page: 1
 Sort: Item
 TracePak Management System
 Parts Needed Report
 Purchase Order #: 0
 DeRoyal Lot #: 0
 Customer Account #: 0
 Customer Name: METHODIST MEDICAL CENTER OF OAK RIDGE

Date: 06/16/97
 Time: 10:13:44
 Date Ordered: 06/16/97
 Branch #: 78
 TracePak Account #:

Item	Description	Qty
90-0002.12	BASIC CARDIAC TRACEPAK	1

Supply Bundle	Description	Seq	Assembled by	Qty
92-DLR0002PROP	DLR SUPPLY BNDL FOR PROP	4		1
92-DLR0002OPER	DLR SUPPLY BNDL FOR OPER	2		1
92-DER-0002OPER	DER SUPPLY BNDL FOR OPER	1		1

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US98/13953

A. CLASSIFICATION OF SUBJECT MATTER

IPC(6) B65B 35/30

US CL 053/445

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 053.445, 467, 449, 474, 443, 468, 475, 155, 238, 238, 240

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	US 5,235,795 A (DeBUSK) 17 AUGUST 1993 (17.08.93) see entire document.	1-7
Y	EP O 556 093 A1 (AOKI) 04 February 1993 (04.02.93) see entire document.	1-7
A	US 5,406,770 A (FIKACEK) 18 April 1995 (18.04.95) see entire document.	1-7
A	US 5,469,692 A (XANTHOPOULOS) 28 November 1995 (28.11.95) see entire document.	1-7

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Further documents are listed in the continuation of Box C.

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See patent family annex.

* Special categories of cited documents:	*T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
A document defining the general state of the art which is not considered to be of particular relevance	*X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
E earlier document published on or after the international filing date	*Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
L document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	*&* document member of the same patent family
O document referring to an oral disclosure, use, exhibition or other means	
P document published prior to the international filing date but later than the priority date claimed	

Date of the actual completion of the international search

28 AUGUST 1998

Date of mailing of the international search report

16 NOV 1998

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