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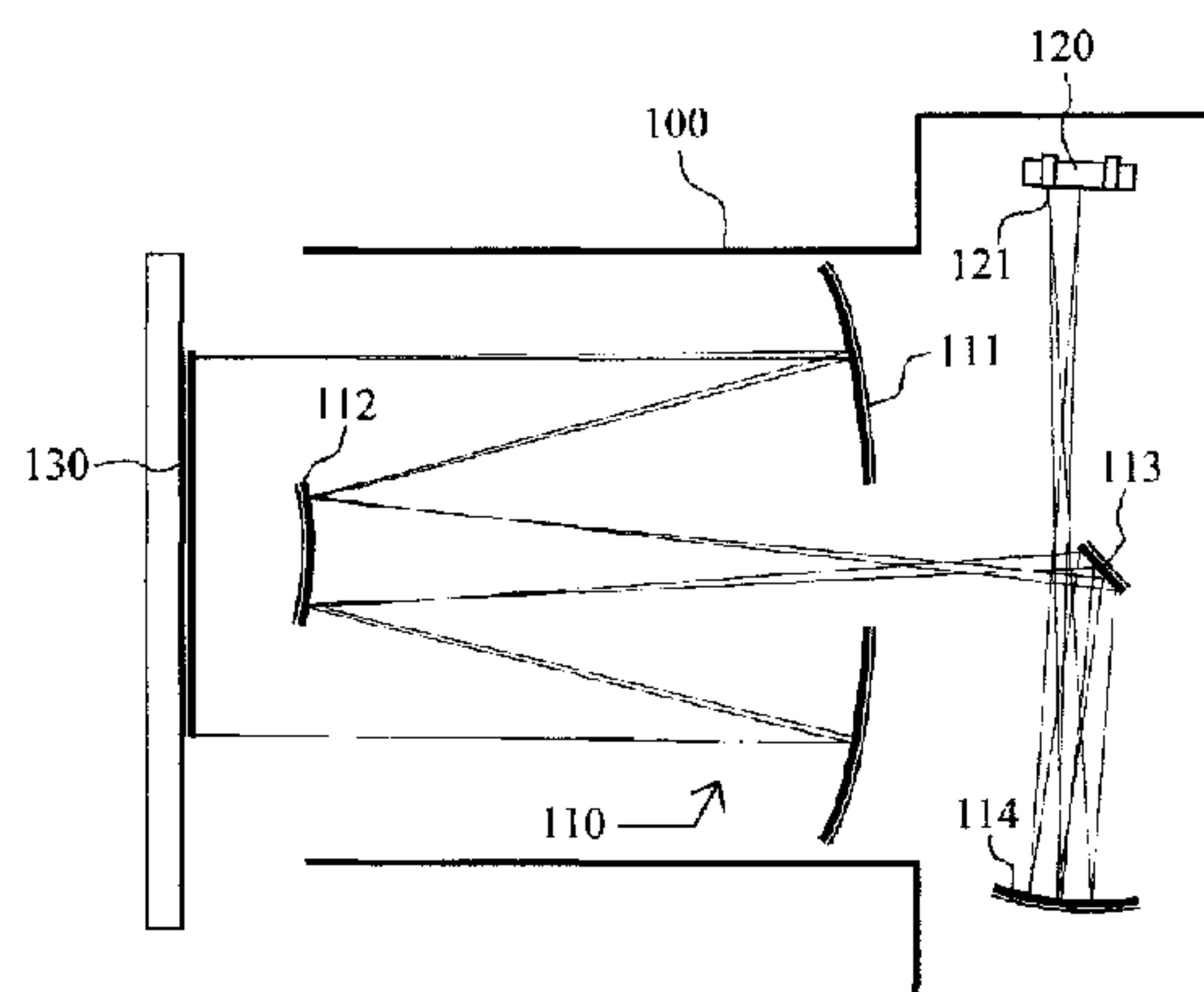
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(54) Title: SIMPLIFIED CHECKING BENCH FOR TELESCOPES AND AUTO-CHECKABLE TELESCOPES



(57) Abrégé/Abstract:

The invention relates to checking of optical instruments of telescope type. The instrument comprises an optical objective, a photo-detection housing arranged at the focus of said optical objective and at least one light source arranged in the vicinity of said housing, the optical pupil of the optical objective having a first diameter. The checking means substantially comprise a plane mirror having a second diameter that is smaller than the first diameter and means for arranging this plane mirror so that the image of the light source given by the optical objective and reflected by said plane mirror is focused on the photo-detection housing, means for analyzing said image received making it possible to determine the optical quality of the telescope. The plane mirror may be associated with an autonomous checking bench. It may form part of the telescope and be incorporated into the protection hood for the optic.

## ABSTRACT

The invention relates to checking of optical instruments of telescope type. The instrument comprises an optical objective, a photo-detection housing arranged at the focus of said optical objective and at least one light source arranged in the vicinity of said housing, the optical pupil of the optical objective having a first diameter. The checking means substantially comprise a plane mirror having a second diameter that is smaller than the first diameter and means for arranging this plane mirror so that the image of the light source given by the optical objective and reflected by said plane mirror is focused on the photo-detection housing, means for analyzing said image received making it possible to determine the optical quality of the telescope. The plane mirror may be associated with an autonomous checking bench. It may form part of the telescope and be incorporated into the protection hood for the optic.

## **Simplified checking bench for telescopes and auto-checkable telescopes**

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The field of the invention is that of the checking and measurement of the optical quality of optical instruments comprising optical elements of large dimension, of telescope type.

10        The measurement of optical performance is the key point of the program of tests of a telescope after its assembly. More exactly this entails carrying out a set of measurements before and after a certain number of trials in vibratory or thermal environments so as to check the variations in the optical performance of the instrument when it undergoes diverse constraints.

15        The optical quality of the instrument is characterized by a wavefront phase error, also called the "WFE", the acronym standing for "Wave-Front Error". This WFE takes into account the aberrations of the mirrors of the telescope, and also the various defects of alignment of the mirrors constituting the telescope or of the detector with respect to the  
 20 telescope. Knowing the WFE, the Optical Transfer Function of the telescope, also denoted OTF, is deduced therefrom. This function is linked to the former by a conventional auto-correlation relation. Knowing the optical transfer function OTF, the Modulation Transfer Function MTF of the instrument is then calculated by switching to the modulus of the optical transfer function. The  
 25 defects of alignment between the various components of the instrument not being predictable, measurement of the MTF is indispensable for characterizing the instrument.

Currently, measurement of the MTF of a telescope requires the use of very precisely adjusted optical components of high optical quality, of  
 30 diameter at least equal to that of the telescope and arranged in a thermally and mechanically stabilized vacuum enclosure in order to filter the vibrations.

Such measurement is therefore extremely expensive, the hardware required comprising at least one optical collimator of large dimension and a stabilized vacuum enclosure together equals several million  
 35 euros. This cost becomes prohibitive when dealing with checking a large telescope outside of its manufacturing unit in operational use. Indeed, it

becomes impossible to envisage a conventional MTF measurement at the end customer, in the course of programs of tests with a checking bench dedicated to this single telescope.

5 It is therefore important to find a technical solution other than that of the "conventional" optical checking bench for keeping track of the optical performance of an instrument. Ideally, this solution must require limited recourse to optical means other than those of the telescope, while guaranteeing quality of the performance measurement.

10 Various technical solutions are possible. They may be grouped into three main types.

The technical solutions of the first type consist in analyzing the optical image of a known external source, image obtained at the focus of the telescope so as to determine the optical performance of the telescope. This  
15 type of solution comprises various alternatives. It is possible to use a collimator and a conventional MTF measurement procedure. It is also possible to use a wavefront analyzer. It is also possible to acquire the images of contrasted objects situated at infinity such as certain stars or the moon.

A second type of technical solution consists in implementing a  
20 wavefront analyzer on the instrument. The Shack-Hartmann procedure, consisting in carrying out a sampling of the entrance pupil to measure the WFE locally, will be cited for example.

A third type of solution consists in measuring the geometric characteristics of the instrument. The measurement of the distance  
25 separating the primary and secondary mirrors, videogrammetry techniques, laser-based or "laser tracker" measurement techniques or else interferometry probes, will be cited for example.

All these measurements present a certain number of drawbacks, either at the level of the cost of the test means to be implemented, or at the  
30 level of the complexity of the measurement procedure, of the performance achieved, or of the constraints on the design of the instrument.

Patent FR 2 722 571 describes a method making it possible to characterize an optics instrument by autocollimation, the instrument  
35 comprising a detection assembly situated in the focal plane of the optic and

the test bench a plane mirror of large dimension arranged in front of the entrance pupil of the instrument. This simple system still exhibits a drawback. It is necessary to employ a plane mirror of size equivalent to that of the pupil of the instrument.

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The device according to the invention does not exhibit these drawbacks. It implements an autocollimation mirror of smaller dimensions than those of the pupil. It is clear that this mirror allows only partial characterization of the instrument. It is however sufficient in a large number 10 of applications where the aim of the characterization is not so much to obtain absolute performance of the telescope but rather to measure its variations either over time or subsequent to endurance or environmental trials. In this case, the variations in the performance may be detected on a partial characterization.

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According to an aspect of the present invention there is provided an optical checking bench for optical instrument of telescope type, the instrument comprising an optical objective, a photo-detection housing arranged at a focus of said optical objective and at least one light 20 source arranged in the vicinity of said photo-detection housing, an optical pupil of the optical objective having a first diameter,

wherein the bench comprises:

a single plane mirror having a second diameter that is smaller than the first diameter, the ratio of the second diameter to the first diameter 25 lying between 30% and 80% and,

means making it possible to arrange this plane mirror in such a way that the image of the light source given by the optical objective and reflected by said plane mirror is focused on the photo-detection housing,

means for analyzing said image received making it possible to 30 determine the optical quality of the telescope.

Advantageously, the analysis means comprise a wavefront analyzer for the images received so as to estimate the "WFE" of the

instrument.

Advantageously, the ratio of the second diameter to the first diameter equals about 60%.

Advantageously, the light source comprises at least one illuminating source and one optical fibre one of the ends of which is arranged in the vicinity of the photosensitive surface of the photo-detection housing. In a variant, the light source comprises at least two illuminating optical fibres, the optical objective working at a predetermined wavelength, the first optical fibre being arranged in a first plane perpendicular to the optical axis of the objective and the second optical fibre arranged in a second plane parallel to the first plane and offset with respect to this first plane.

According to another aspect of the present invention there is provided an optical telescope comprising an optical objective, a photo-detection housing arranged at a focus of said optical objective and at least one light source arranged in the vicinity of said photo-detection housing, an optical pupil of the optical objective having a first diameter, the telescope also comprising a movable hood having two positions, a first open or usage position making it possible to uncover the whole of the pupil of the objective and a second closed or test position making it possible to protect the whole of the pupil of the objective,

wherein the movable hood comprises a single plane mirror having a second diameter that is smaller than the first diameter, the ratio of the second diameter to the first diameter lying between 30% and 80% and arranged in such a way that, the movable hood being in the closed position, the image of the light source given by the optical objective and reflected by said plane mirror is focused on the photo-detection housing, the telescope comprising means for analyzing said image received making it possible to determine the optical quality of the telescope.

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Preferably, the ratio of the second diameter to the first diameter equals about 60%.

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Advantageously, the light source comprises at least one illuminating source and one optical fibre one of the ends of which is arranged in the vicinity of the photosensitive surface of the photo-detection housing. In a variant embodiment, the light source comprises at least two illuminating optical fibres, the optical objective working at a predetermined wavelength, the first optical fibre being arranged in a first plane perpendicular to the optical axis of the objective and the second optical fibre arranged in a second plane parallel to the first plane and offset with respect to this first plane.

Advantageously, the analysis means comprise at least one wavefront analyzer for the images received so as to estimate the "WFE" of the instrument.

5 The invention will be better understood and other advantages will become apparent on reading the description which follows given without limitation and by virtue of the appended figures among which:

Figure 1 represents an optical checking bench according to the invention;

10 Figure 2 represents a photo-detection housing according to the invention;

Figure 3 represents an auto-checkable telescope according to the invention.

15 In Figure 1 have been represented solely a telescope and the auto-collimation mirror necessary for the checking thereof, this constituting the crux of the invention. The mechanical means making it possible to keep the telescope and this mirror aligned are not represented. They do not represent any particular technical difficulty of implementation. The means of  
20 electronic analysis required for the utilization of the image arising from the photo-detection housing of the telescope are not depicted either.

As seen in Figure 1, the telescope 100 comprises an optical objective 110 and a photo-detection housing 120 arranged at the focus of said optical objective. Generally, telescopes of large dimension comprise  
25 catoptric objectives having mirrors. Thus, the objectives of the telescopes of Figures 1 and 3 comprise a large primary mirror 111 of a first diameter, a secondary mirror 112, a fold-back mirror 113 and a tertiary mirror 114.

The test bench according to the invention requires that the telescope comprise specific facilities. It is necessary for the photo-detection  
30 block 120 to comprise at least one light source 121 arranged in the vicinity of said photo-detection housing. The constraints entailed by this placement of sources are minor in so far as it is not necessary to touch the optical architecture or the mechanical structure of the telescope.

To carry out a measurement of the performance of the telescope,  
35 a plane mirror 130 is arranged in auto-collimation on the optical axis of the

telescope. This mirror 130 has a second diameter which is smaller than that of the large mirror 111. If the light source or sources 121 arranged in the vicinity of the photo-detection block 120 is or are illuminated, their image given by the optic of the telescope and by reflection on the plane mirror 130 5 is focused on the photo-sensitive surface 122 of said block. The path of the light rays through the optic 110 of the telescope is represented by thin lines in Figures 1 and 3.

This image is thereafter processed to deduce therefrom the optical quality of the telescope. It is possible to use, for example, a wavefront 10 analyzer to estimate the "WFE" of the instrument. It is possible to record several successive "WFEs", and then to post-process the estimated "WFEs", so as to calculate via a numerical model the optical performance of the instrument which may be, for example, its MTF.

15 The possibility of checking the WFE of the instrument several times in the test phase is entirely beneficial for determining the origin of a decline or loss of optical performance. It is indeed easy to go back to information about the displacement of the mirrors on the basis of this WFE rather than on the basis of the MTF of the instrument.

20 The benefit of the checking method is that it is not necessary to use an auto-collimation mirror having a diameter at least equal to that of the primary mirror of the instrument in so far as, in a large number of applications, and in particular during the endurance or environmental trials, it is more important to monitor possible drifts in the optical quality of the 25 instrument rather than its absolute performance. Indeed, proper operation of the procedure relies on the assumption that only low frequencies of the WFE of the instrument are at risk of being affected during the test phase, the estimations in the reduced pupil being extrapolated to the full pupil so as to extract the information about the optical performance of the complete 30 instrument or being left as is if it is sufficient to make do with local information. This assumption is entirely valid when dealing with thermal or mechanical tests since a movement of the mirrors or of the structures supporting them involves exactly variations in the WFE at low frequencies.

More precisely, the ratio of the second diameter of the 35 autocollimation mirror to the first diameter of the telescope lies between 30%

and 80%. Preferably, the ratio of the second diameter to the first diameter equals about 60%.

It is possible to use fibred sources so as to perfectly control the geometry of the source. The photo-detection block can comprise several 5 sources, for example two optical fibres at the level of each point of the field for which a measurement of optical performance is desired. The sources may be offset along the optical axis so as to be defocused with respect to one another.

10 As has been seen, the bench according to the invention makes it possible, in particular, to carry out these performance measurements in an uncontrolled environment, the telescope being placed in the air and the micro-vibrations not being attenuated by anti-vibratory devices. Of course, it is also possible to carry out conventional measurements of optical 15 performance in a stabilized vacuum enclosure. Estimation of the WFEs by way of the wavefront analyzer is then more precise.

The bench according to the invention can also be used on an observation satellite placed in orbit and comprising a space telescope 100, 20 as seen in Figure 3. The telescope is then auto-checkable.

It suffices to supplement it with a retractable plane mirror 130 arranged on the movable hood 140 which protects the instrument when it is not operational. This hood is positioned in front of the telescope 100 during an adjustment phase, and the source or sources of the focal plane is or are 25 illuminated as explained hereinabove. In Figure 3, the hood 140 in the closed or test position is represented by black lines, it is represented in white silhouette in the open position.

The orientation of the hood 140 must be such that the associated mirror 130 is in an auto-collimation position with respect to the optic 110 of 30 the telescope during this adjustment phase.

In this configuration, the plane mirror, the sources and the analysis means then have characteristics much like those used on a ground test bench. Thus, the ratio of the second diameter to the first diameter lies between 30% and 80%. Preferably, the ratio of the second diameter to the 35 first diameter equals about 60%.

The embodiments of the invention in which an exclusive property or privilege is claimed are defined as follows:

1. An optical checking bench for optical instrument of telescope type, the instrument comprising an optical objective, a photo-detection housing arranged at a focus of said optical objective and at least one light source arranged in the vicinity of said photo-detection housing, an optical pupil of the optical objective having a first diameter,

wherein the bench comprises:  
a single plane mirror having a second diameter that is smaller than the first diameter, the ratio of the second diameter to the first diameter lying between 30% and 80% and,  
means making it possible to arrange this plane mirror in such a way that the image of the light source given by the optical objective and reflected by said plane mirror is focused on the photo-detection housing,  
means for analyzing said image received making it possible to determine the optical quality of the telescope.
2. The optical checking bench as claimed in claim 1, wherein the analysis means comprise a wavefront analyzer for the images received so as to estimate a "Wave-Front Error" of the instrument.
3. The optical checking bench as claimed in claim 1, wherein the ratio of the second diameter to the first diameter equals about 60%.
4. The optical checking bench as claimed in claim 1, wherein the light source comprises at least one illuminating source and one optical fibre one of the ends of which is arranged in the vicinity of the photosensitive surface of the photo-detection housing.
5. The optical checking bench as claimed in claim 4, wherein the light source comprises at least two illuminating optical fibres, the optical objective working at a predetermined wavelength, the first optical fibre being arranged in a first plane perpendicular to the optical axis of the objective and the second optical fibre

arranged in a second plane parallel to the first plane and offset with respect to this first plane.

6. An optical telescope comprising an optical objective, a photo-detection housing arranged at a focus of said optical objective and at least one light source arranged in the vicinity of said photo-detection housing, an optical pupil of the optical objective having a first diameter, the telescope also comprising a movable hood having two positions, a first open or usage position making it possible to uncover the whole of the pupil of the objective and a second closed or test position making it possible to protect the whole of the pupil of the objective,

wherein the movable hood comprises a single plane mirror having a second diameter that is smaller than the first diameter, the ratio of the second diameter to the first diameter lying between 30% and 80% and arranged in such a way that, the movable hood being in the closed position, the image of the light source given by the optical objective and reflected by said plane mirror is focused on the photo-detection housing, the telescope comprising means for analyzing said image received making it possible to determine the optical quality of the telescope.

7. The optical telescope as claimed in claim 6, wherein the ratio of the second diameter to the first diameter equals about 60%.

8. The optical telescope as claimed in claim 6, wherein the light source comprises at least one illuminating source and one optical fibre one of the ends of which is arranged in the vicinity of the photosensitive surface of the photo-detection housing.

9. The optical telescope as claimed in claim 8, wherein the light source comprises at least two illuminating optical fibres, the optical objective working at a predetermined wavelength, the first optical fibre being arranged in a first plane perpendicular to the optical axis of the objective and the second optical fibre arranged in a second plane parallel to the first plane and offset with respect to this first plane.

10. The optical telescope as claimed in claim 6, wherein the analysis means comprise at least one wavefront analyzer for the images received so as to estimate a "Wave-Front Error" of the instrument.

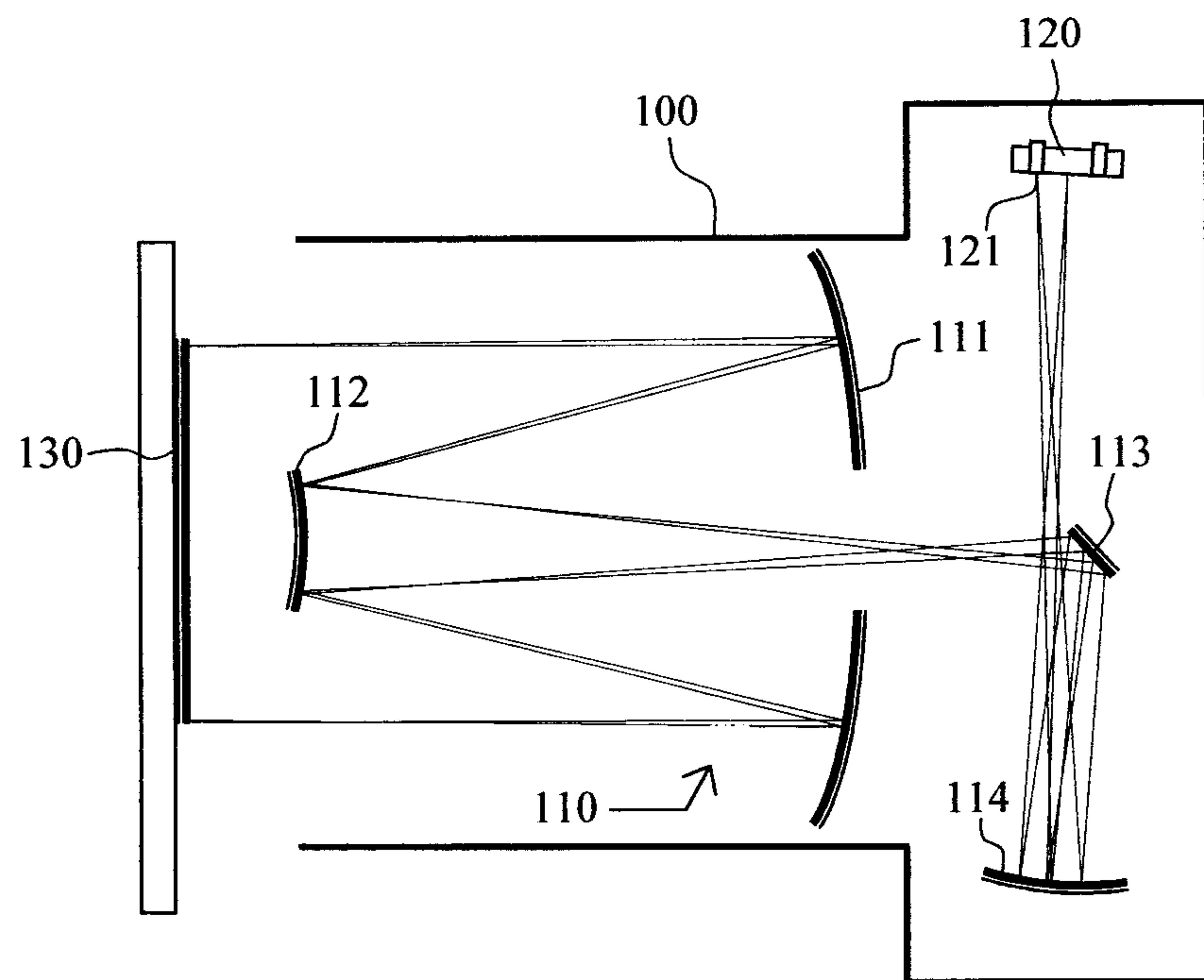


FIG. 1

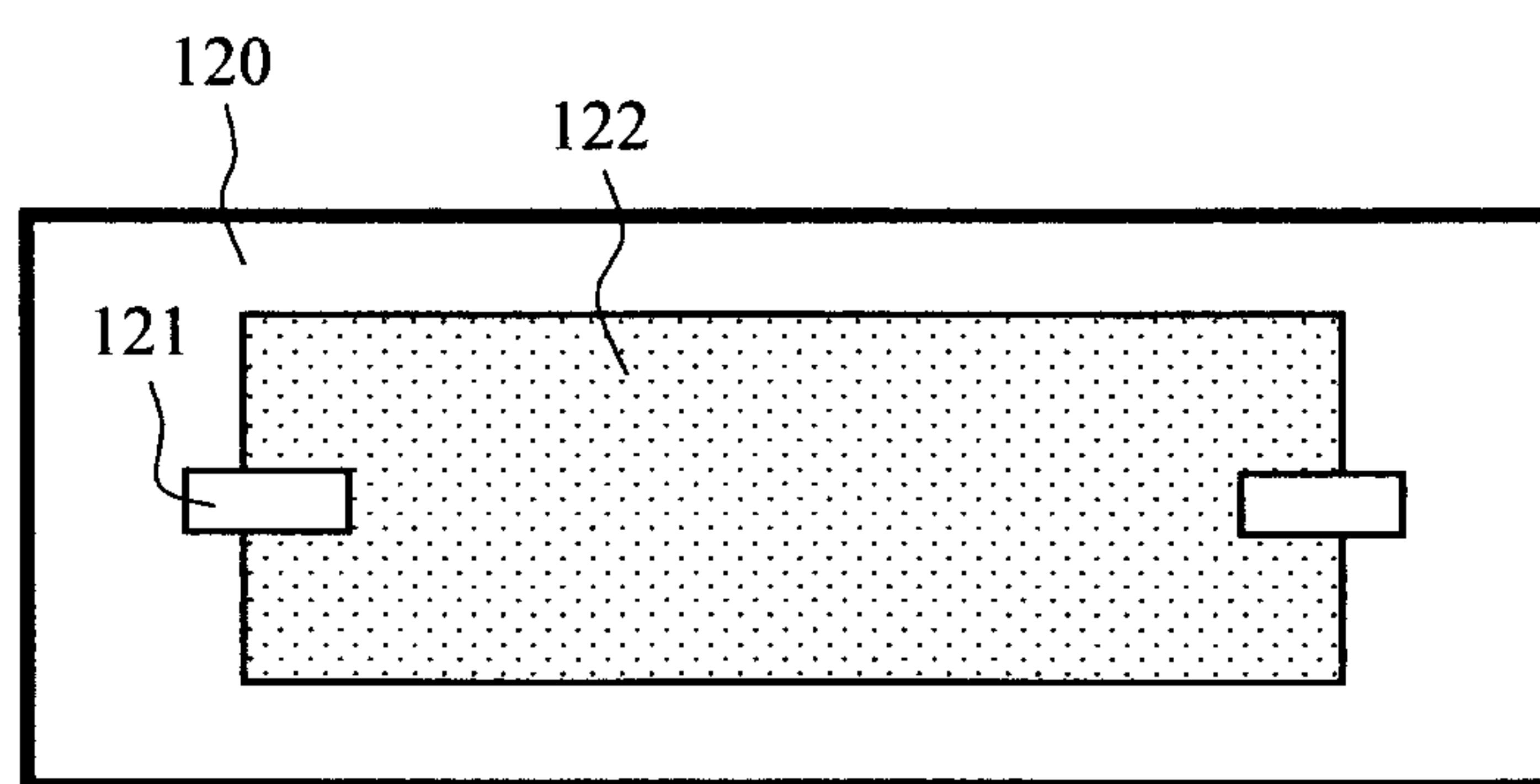
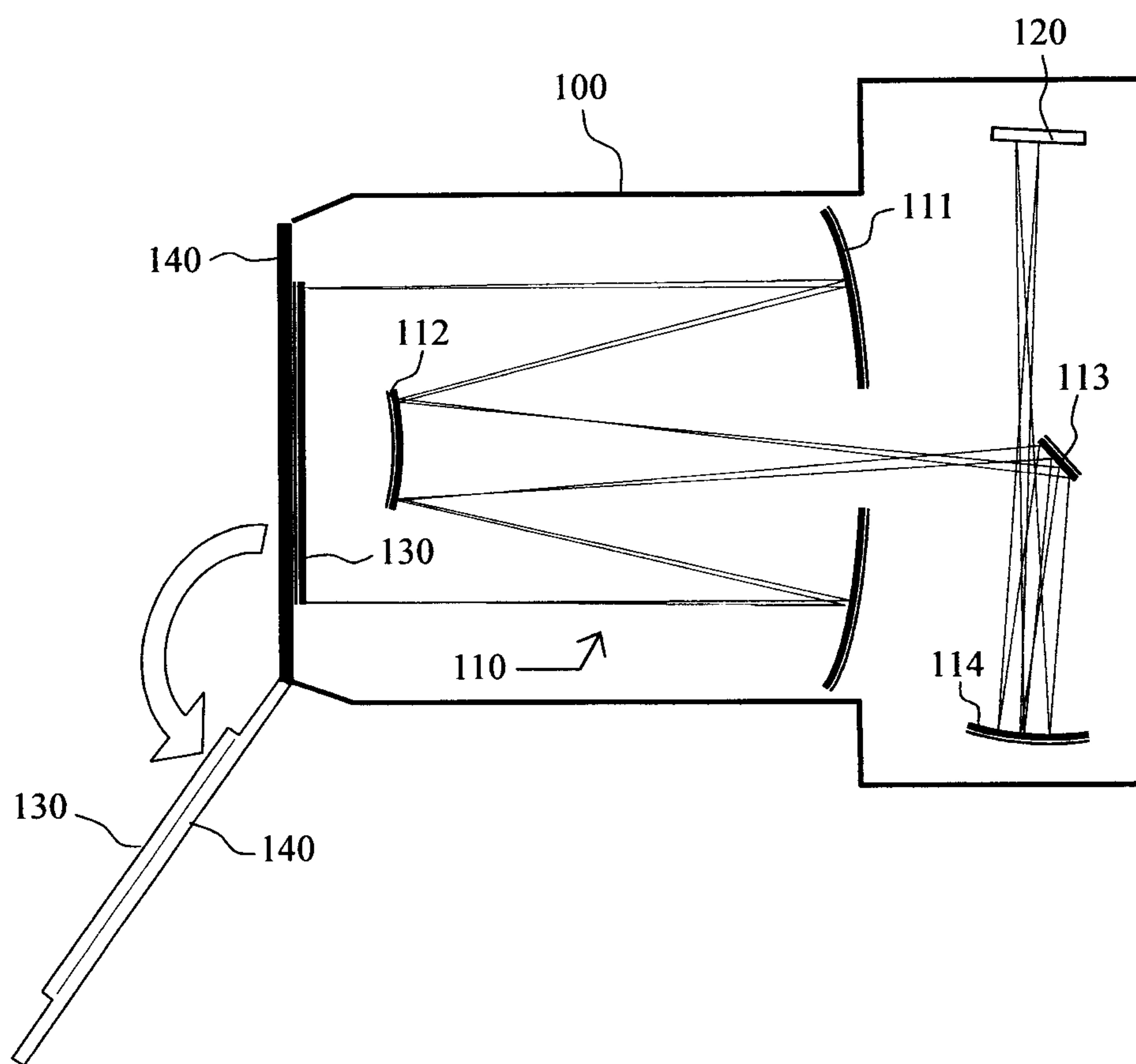


FIG. 2



**FIG. 3**

