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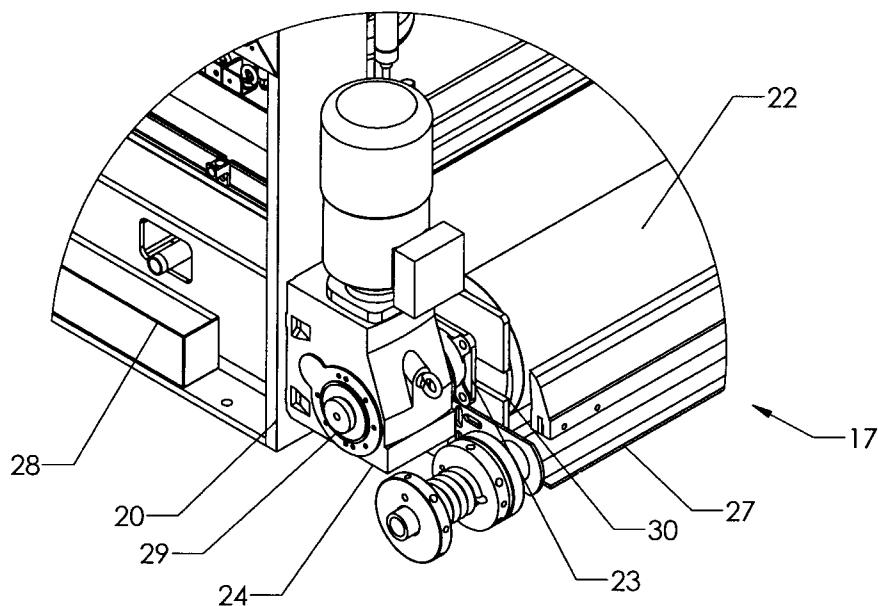
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**(54) Title: PROCESSES AND APPARATUSES FOR TREATING AND/OR INCREASING DRYNESS OF A SUBSTANCE**



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**(57) Abstract:** There are provided apparatuses for increasing dryness of a substance. The apparatuses comprise at least one module, each of the module(s) comprising at least two electrodes adapted to submit the substance to an electric current. The electrodes are also adapted to compress the substance. There are also provided processes for increasing dryness of a substance.



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## PROCESSES AND APPARATUSES FOR TREATING AND/OR INCREASING DRYNESS OF A SUBSTANCE

### TECHNICAL FIELD

The present invention relates to the field of electro-dewatering processes and apparatuses for increasing dryness of a substance and processes and apparatuses for treating a substance, for example by decontaminating such a substance. Such a decontamination can be, for example, microorganisms deactivation and/or destruction. Such a substance can be a liquid bearing material, for example a material containing water or other liquids such as organic solvents.

### BACKGROUND OF THE INVENTION

Electro-dewatering relates to the treatment of a substance in order to increase its dryness. Such a process is based on the combined action of electro-osmosis and pressure. The phenomenon of electro-osmosis is based on the fact that electric potential, applied to electrodes in a porous medium, activates the movement of cations from the positive pole (anode) to the negative pole (cathode), thereby dragging with it water molecules by viscous action. This allows a solid/liquid separation and, consequently, porous material (such as sludge or soil) dewatering.

One of the main drawbacks of the electro-osmosis techniques is the drop of potential that occurs at the anode. A drop of potential at the anode can be explained by the decrease of water content of the porous material adjacent to the anode. It can also be explained by the decrease of the conductivity of the pore water, the gap caused by the generated gases during the electrolysis and by the dissolution of the material constituting the anode. Moreover, a drop of potential can also be explained because of an inappropriate contact between the anode and the porous material. Thus, the voltage gradient which is directly applied to the porous material can only be a fraction of the voltage applied to the electrodes.

It would thus be desirable to overcome at least one of such drawbacks or to provide an efficient alternative to the existing solutions.

### **SUMMARY OF THE INVENTION**

According to one aspect of the invention, there is provided an apparatus for increasing dryness of a substance, the apparatus comprising at least one module, each of the module(s) comprising at least two electrodes adapted to submit the substance to an electric current, one of the electrodes being a flexible electrode adapted to be in movement according to a predetermined direction and to impart the movement to the substance; and another of the electrodes being comprised within at least one independent electrode-unit, when more than one electrode-unit being present, the electrode-units being isolated from one another, the other electrode being adapted to move in a direction which is substantially perpendicular to the predetermined direction and to compress the substance.

According to another aspect of the invention, there is provided an apparatus for increasing dryness of a substance, the apparatus comprising at least one module, each of the module(s) comprising at least two electrodes adapted to submit the substance to an electric current, one of the electrodes being an immovable electrode which is in close proximity with means for imparting a movement in a predetermined direction to the substance; and another of the electrodes being comprised within at least one independent electrode-unit, when more than one electrode-unit being present, the electrode-units being isolated from one another, the other electrode being adapted to move in a direction which is substantially perpendicular to the predetermined direction and to compress the substance.

According to another aspect of the invention, there is provided an apparatus for increasing dryness of a substance, the apparatus comprising at least one module, each of the module(s) comprising at least two electrodes adapted to submit the substance to an electric current, at least one of the electrodes being comprised within at least one independent electrode-unit, when more

than one electrode-unit being present, the electrode-units being isolated from one another, at least one of the electrodes is adapted to compress the substance, and at least one of the electrodes comprises vacuum means for facilitating liquid removal.

According to another aspect of the invention, there is provided an apparatus for increasing dryness of a substance, the apparatus comprising at least one module, each of the module(s) comprising at least two electrodes adapted to submit the substance to an electric current, at least one of the electrodes being comprised within at least one independent electrode-unit, when more than one electrode-unit being present, the electrode-units being isolated from one another, at least one of the electrodes is adapted to compress the substance, and at least one of the electrodes is adapted to provide an electrolyte to the substance and/or reducing and/or preventing voltage loss at the electrode.

According to another aspect of the present invention there is provided an electrode-unit for use in an apparatus for increasing dryness of a substance, the electrode-unit comprising:

- a support member adapted to be releasably inserted into the apparatus;
- at least one electrode; and
- means for moving the at least one electrode in a predetermined direction and applying pressure on the substance, the means being connected to the support member and to the at least one electrode.

According to another aspect of the present invention there is provided in an apparatus for increasing dryness of a substance comprising at least two electrodes, means for applying pressure on the substance and means for

conveying the substance in a predetermined direction from an inlet to an outlet, the improvement wherein the means for applying pressure on the substance is adapted to move at least one of the electrodes to apply a pressure on the substance, and wherein the pressure is applied substantially perpendicularly to the predetermined direction.

The apparatuses of the present invention can comprise a vacuum system disposed adjacently to one of the electrodes. The apparatuses of the present invention can also be adapted to provide an electrolyte to the substance to be treated. The apparatuses can also have one flexible electrode adapted to be in movement according to a predetermined direction and to impart the movement to the substance; and another electrode being comprised within at least one independent electrode-unit when more than one electrode-unit being present, the electrode-units being isolated from one another, the other electrode being adapted to move in a direction which is substantially perpendicular to the predetermined direction and to compress the substance. Alternatively, the apparatuses can also have one immovable electrode which is in close proximity with means for imparting a movement in a predetermined direction to the substance; and another electrode being comprised within at least one independent electrode-unit when more than one electrode-unit being present, the electrode-units being isolated from one another, the other electrode being adapted to move in a direction which is substantially perpendicular to the predetermined direction and to compress the substance. The apparatuses can further comprise means for reducing and/or preventing voltage loss at one of the electrodes. Such means can be, for example, means for dispensing an electrolyte at the electrode-substance interface, or means for breaking a crust made during the treatment. The electrode-unit(s) can be anode-unit(s).

In the apparatuses of the present invention at least one of the electrodes can comprise vacuum means for facilitating liquid removal. At least one of the electrodes can be adapted to provide an electrolyte to the substance and/or reducing and/or preventing voltage loss at the electrode. The apparatuses can

comprise at least two modules, the modules being disposed in a parallel manner so as to treat the substance. They can also be disposed in series. The apparatuses can comprise at least one module, and wherein the electrodes adapted to compress the substance are anodes which are disposed into an anode-panel so as to extend into rows transversally and into lines longitudinally. Each of the electrodes adapted to compress the substance can be an anode and is disposed into an anode-unit, and wherein each of the modules comprises at least one anode-unit. The anode-unit can comprise a mobile lower portion and an upper portion which is adapted to be immovable with respect to the apparatus, when the lower portion is in movement. The upper portion can comprise means which allows fixation on a supporting structure, and the lower portion comprises the anode. The anode-unit comprises means for moving the anode (such as pressure means). The means for moving the anode can comprise at least one pneumatic actuator, at least one mechanical system (such as cam system, hydraulic system, screw system or the like), at least one piston or at least one electrical system. The means for moving the anode can be connected at one end to the upper portion, and at another end to the lower portion. The means for moving the anode can comprise at least one pneumatic actuator connected at one end to the upper portion, and at another end to the lower portion. The lower portion can comprise an electrical insulating and/or rigidifying plate which is disposed between the pneumatic actuator and the anode. Such an insulating plate can permit electrical insulation. A single plate can perform both functions or alternatively two different plates can be used. Other known means can also be used so as to rigidify the anode for example a grid made of a metal or an isolating material. The lower portion and the upper portion can be connected together via means (such a spring) adapted to urge the lower portion into a raised position. Other means can be used to raise the mobile lower portion of the anode-units. For example, a double action jacks or an electrical motor with a screw can be used. The means for applying pressure can be provided to each anode-unit or to each anode-units row. Such means can be positioned inside or outside each anode-unit or anode-units row. The mobile lower

portion of at least one anode-unit can be raised during the treatment so as to allow gas evacuation

In the apparatuses of the present invention, the apparatuses can comprise at least one module. The electrodes which are adapted to compress the substance can be anodes which are disposed into an anode-panel so as to extend into rows transversally and into lines longitudinally. Each row can comprise at least one anode-unit. The at least one anode-unit can comprise means for moving the anode (such as means for applying pressure on the substance). The means for moving the anode can be disposed outside the row and adjacent thereto.

The anode-units can comprise a power supply fixed to the upper portion and connected to the anode. A DC, AC or pulsed current can be used. A control system can also be provided for preventing electrical short circuit. The power supplies can be disposed on the anode-panel or adjacent to the module. The voltage, electrical current, and pressure can independently be controlled for each anode-unit. The anode can be adapted to maintain a substantially constant contact with the substance during a treatment of the substance. The anode(s) can be adapted to be disposed at various distances from the cathode(s). The anodes can be disposed at a different distance from the cathode(s). The apparatuses can also comprise a feeding system adapted to allow a uniform spreading or distribution of the substance at a defined thickness for example substantially on the entire width of at least one of the electrodes. The apparatuses can also comprise at least two modules disposed in series, the apparatus comprising, between each adjacent modules, a transfer system, which comprises a shredding system, the transfer system permitting to transfer shredded and treated substance from a module to another one. Such a shredding system can be disposed so as to act substantially in the middle and/or at the end of a treatment.

In the apparatuses of the present invention, the substance can be conveyed substantially in an horizontal direction. The pressure can be applied substantially perpendicularly to the said direction. The substance can be compressed by maintaining a contact substantially constant between the other electrode and the substance when the substance is submitted to the electric current. The pressure applied to the substance can vary according to the substance consistency. For example, the pressure can be increasing when the substance consistency is increasing. The pressure applied to the substance can be substantially non-existent at the beginning of the treatment, and then, the pressure is progressively increased. According to another example, the pressure applied to the substance can be constant. The anode can be a perforated anode. The apparatus can further comprise a filter mounted on the anode and adapted to be disposed between the anode and a substance to be treated with the apparatus. The cathode(s) can comprise a plurality of rollers made of a conductive metal.

In the electrode-unit the support member can be adapted to be immovable with respect to the apparatus when the electrode is in movement. The means for applying pressure on the substance can comprise at least one pneumatic actuator, at least one mechanical system (such as cam system, hydraulic system, screw system or the like), at least one piston or at least one electrical system. An insulating and/or rigidifying member can be disposed between the at least one electrode and the means for applying pressure. The electrode-unit can further comprise means (such as a spring) for urging the at least one electrode in a non-compressing position or raised position. The electrode-unit can further comprise a power supply connected to the at least one electrode. It can also comprise a control system for preventing electrical short circuit. The support member can be included in an upper portion of the electrode-unit. At least one electrode can be included in a lower portion of the electrode-unit. The substance can be compressed by maintaining a contact substantially constant between the at least one electrode and the substance when the substance is submitted to the electric current. The pressure applied to the substance can vary according to the substance consistency. The

pressure can be increasing when the substance consistency is increasing. The pressure applied to the substance can be substantially non-existent at the beginning of the treatment, and then, the pressure is progressively increased. Alternatively, the pressure applied to the substance can be constant.

According to another aspect of the present invention there is provided a process for increasing dryness of a substance, the process comprising submitting the substance to an electrical current, applying a pressure on the substance so as to compress it, and moving the sludge in a predetermined direction, the process being characterized in that the pressure applied to the substance is applied substantially perpendicularly with respect to the predetermined direction. The person skilled in the art would recognize that such process can be carried out, when applicable, by means of any one of the apparatuses described in the present document and their various embodiments. The electrical current can be submitted to the substance by means of at least two electrodes including at least one movable electrode. The pressure can be applied on the substance by at least one movable electrode. The at least one movable electrode can be at least one anode. For example, the predetermined direction can be a substantially horizontal direction. The pressure can be applied by downwardly moving the at least one anode so as to compress the substance.

The pressure can be applied to the substance by a plurality of anodes, each of the anodes being independent from one another. For example, each of the anodes can apply a different pressure on the substance. According to another example, all the anodes can apply substantially the same pressure on the substance. Moreover, each of the anodes can apply a different current intensity and/or different voltage on the substance. Alternatively, all the anodes can apply substantially a current of same intensity and/or same voltage on the substance. The process can be carried out by maintaining a substantially constant contact between the electrodes and the substance. The process can also be carried out by maintaining a substantially constant contact between the at least one anode and the substance. For example, the

process can be carried out by maintaining a substantially constant contact between the substance and at least one of the anodes.

The pressure applied to the substance can vary in accordance to the substance consistency. For example, the pressure can be increasing when the substance consistency is increasing. According to another example, the pressure applied to the substance can be substantially non-existent at the beginning of the process, and then, the pressure can be progressively increased. Alternatively, the pressure applied to the substance can be constant. The process of the present invention can be very useful since it can further permits decontamination of the substance. For example, it can permit microorganisms deactivation and/or destruction. Moreover, during the treatment, at least one effluent can be generated and the process can permit deactivation and/or destruction of microorganisms optionally contained in the at least one effluent. The substance to be treated and dewatered can be sludge. For example, the sludge can have a dryness of about 10 to about 25%. During the treatment, (about in the middle) and/or at the end, the substance can be shredded. The process can be carried out by at least two modules. Each module can comprise at least two electrodes, the substance being shredded between treatment of two modules. The substance to be treated and dewatered can be spread uniformly, on the form of a cake of a given thickness, substantially on to the entire width of a conveyor. The substance can be moved by means of the conveyor. The substance can be substantially uniformly deposited on the conveyor according to a predetermined thickness, the thickness varying in accordance with the substance to be treated and the type of treatment applied to the substance. The compression and uniform deposition of the substance can permit to carry out a uniform electro-dewatering treatment on the substance. The compression and uniform deposition of the substance can permit to increase the conductivity of the substance to be treated. A mobile lower portion of at

least one anode-unit can be raised during the treatment so as to allow gas evacuation.

According to another aspect of the invention, there is provided a feeding system for use in an apparatus for increasing dryness of a substance, the system comprising:

- a housing comprising an inlet and an outlet; and
- at least two rotating means disposed in the housing and adjacently to the outlet, the rotating means being adapted to compress and move the substance substantially vertically towards the outlet, one of the rotating means being closer to the outlet than at least one other of the rotating means, the rotating means which is closer to the outlet is adapted to move essentially vertically so as to control the thickness of the substance to be dispensed through the outlet.

The rotating means closer to the outlet can be restricted to move along a vertical axis. The rotating means can be substantially horizontally extending and can be rotated around a substantially horizontal rotation axis. The rotation axis of the rotating means which is closer to the outlet (than another of the rotating means) is lower than the rotation axis of the other rotating means. The rotating means can be adapted to receive therebetween the substance to be dispensed. The rotating speed of at least one rotating means can be adjusted. The rotating speed can be varied in accordance with the nature of the substance to be treated. For example, the rotating means can be rollers. For example, at least two rollers can be disposed adjacently to the outlet and can be rotated at a same speed. The apparatus can further comprise two upper rollers disposed between the inlet and the rollers disposed adjacently to the outlet. The upper rollers can be substantially horizontally extending and can be rotated around a substantially horizontal rotation axis. The upper rollers can be rotated substantially at a same speed and can be adapted to receive therebetween the substance to be dispensed. The apparatus can

further comprise adjustment means. The adjustment means can permit to adjust the horizontal distance between the rollers disposed adjacently to the outlet. The adjustment means can also permit to adjust the horizontal distance between the upper rollers. The horizontal distance between the upper rollers can be greater than the horizontal distance between the rollers disposed adjacently to the outlet. The outlet and the rotating means can be adapted to allow a substantially uniform deposition of the substance on a substrate to be disposed below the outlet. The rotating means can comprise means for evacuating a liquid contained within the substance. Such means for evacuating a liquid can comprise apertures defined within the rotating means. The apertures are adapted for evacuating the liquid.

According to another aspect of the invention, there is provided a feeding system for use in combination with a conveyor, the system comprising:

- a housing adapted to receive a substance to be spread on the conveyor via the feeding system, the housing comprising an inlet and an outlet, the outlet being adapted to be disposed adjacently to the conveyor; and
- at least two rotating means disposed adjacently to the outlet, the rotating means being adapted to compress and to move the substance downwardly to the outlet, the rotating means being each disposed at a different vertical distance from the outlet, the rotating means which is the closest to the outlet is adapted to move essentially vertically so as to control the thickness of the substance to be spread on the conveyor through the outlet. The rotating means can comprise means for evacuating a liquid contained within the substance. Such means for evacuating a liquid can comprise apertures defined within the rotating means. The apertures are adapted for evacuating the liquid.

The outlet and the rotating means closest to the outlet are adapted to allow a substantially uniform deposition of the substance on the conveyor. The

rotating means which is the closest to the outlet is restricted to move along a vertical axis. The rotating means can be substantially horizontally extending and can be rotated around a substantially horizontal rotation axis. The rotating means can be adapted to receive therebetween the substance to be spread on the conveyor. The rotating means can be rollers. For example, at least two rollers can be disposed adjacently to the outlet and can be rotated at a same speed. The apparatus can further comprise two upper rollers disposed between the inlet and the rollers disposed adjacently to the outlet. The upper rollers can be substantially horizontally extending and can be rotated around a substantially horizontal rotation axis. The upper rollers can be rotated substantially at a same speed and can be adapted to receive therebetween the substance to be spread on the conveyor. The feeding system can further comprise adjustment means. Such adjustment means can permit to adjust the horizontal distance between the rollers disposed adjacently to the outlet. The adjustment means can also permit to adjust the horizontal distance between the upper rollers. For example, the horizontal distance between the upper rollers can be greater than the horizontal distance between the rollers disposed adjacently to the outlet. The rotating means which is the closest to the outlet can be the rotating means which is the closest to an outlet of the conveyor. Alternatively, the rotating means which is the closest to the outlet can be the rotating means which is the farthest from an outlet of the conveyor. The rotating speed of at least one rotating means can be adjusted. The rotating speed can be varied in accordance with the nature of the substance to be treated. The rotating means can comprise means for evacuating a liquid contained within the substance. Such means for evacuating a liquid can comprise apertures defined within the rotating means. The apertures are adapted for evacuating the liquid.

According to another aspect of the invention, there is provided a feeding system for spreading a substance, the system comprising:

- a housing adapted to receive the substance and comprising an inlet and an outlet; and

- at least two rotating means disposed in the housing and adjacently to the outlet, the rotating means being adapted to compress and move the substance to the outlet, one of the rotating means being closer to the outlet than at least one other of the rotating means, the rotating means which is closer to the outlet is adapted to move essentially along an axis so as to control the thickness of the substance to be spread through the outlet.

The rotating means closer to the outlet can be restricted to move along the axis. The rotating means can be adapted to receive therebetween the substance to be fed to the conveyor. The rotating speed of at least one rotating means can be adjusted. The rotating speed can be varied in accordance with the nature of the substance to be treated. For example, the rotating means can be rollers. The at least two rollers disposed adjacently to the outlet can be rotated at a same speed. The apparatus can further comprise at least two other rollers disposed between the inlet and the rollers disposed adjacently to the outlet. The at least two other rollers can be rotated substantially at a same speed and can be adapted to receive therebetween the substance to be spread through the outlet. The feeding system can further comprise adjustment means. The adjustment means can permit to adjust the distance between two adjacent rollers disposed so as to control the pressure applied to the substance passing therebetween. The distance between the at least two other rollers is greater than the distance between the rollers disposed adjacently to the outlet. The outlet and the rotating means can be adapted to allow a substantially uniform deposition of the substance on a substrate to be disposed below the outlet. The rotating means can comprise means for evacuating a liquid contained within the substance. Such means for evacuating a liquid can comprise apertures defined within the rotating means. The apertures are adapted for evacuating the liquid.

It was found that such feeding systems can offer several advantages. In fact, when such a feeding system is combined with an electro-dewatering apparatus, the feeding system can allow for an appropriate compaction and a uniform spreading or distribution of the substance substantially on the entire

width of a substrate (for example a conveyor) used by the apparatus for holding the substance to be treated. When such an appropriate compaction is carried out, the substance to be treated can withstand a greater pressure. Moreover, in such a case, the substance to be treated allows for a better current conductibility since becoming less insulating for example by reducing the amount of air in it. For example, when using such a feeding system, spreading of the substance is carried out uniformly and a cake of the substance to be treated having a uniform thickness over substantially the whole surface (width) of the substrate or conveyor can be obtained. Such a cake thus allows to carry out a uniform electro-dewatering process on the substance. Such systems are also effective for feeding with a substance to be treated, any apparatus, in a continuous manner.

According to another aspect of the present invention, there is provided a method for spreading a substance on a substrate. The method comprises:

- introducing the substance between cooperating rollers so as to compress the substance and move substantially downwardly the substance towards the substrate,

the method being characterized in that before introducing the substance between the rollers, one of the rollers is moved essentially along a vertical axis so as to select a position at which its vertical distance to the substrate is smaller than the vertical distance of the other rollers to the substrate, and at which the substance to be spread will have a predetermined thickness.

#### **BRIEF DESCRIPTION OF DRAWINGS**

Further features and advantages of the invention will become more readily apparent from the following examples shown in the drawings wherein:

Fig. 1 is a side perspective view of an apparatus for the treatment and dewatering of a liquid bearing material according to a specific example of the present invention;

Fig. 1A is an enlarged view of an outlet of the apparatus shown in Fig. 1;

Fig. 2 is a top view of the apparatus shown in Fig. 1;

Fig. 3 is a side elevation view of the apparatus shown in Fig. 1 in which the anode-units are shown;

Fig. 4 is a rear elevation view of the apparatus shown in Fig. 1, wherein showing the outlet of the apparatus;

Fig. 5 is a front elevation view of an anode-unit for use in an apparatus as shown in Fig. 1;

Fig. 6 is another side perspective view of the apparatus shown in Fig. 1;

Fig. 6A is a top perspective view of an effluent collection and evacuation system as used in the apparatus shown in Fig. 1;

Fig. 7 is an enlarged view of a feeding system as used in the apparatus shown in Fig. 1;

Fig. 7A is a cross-section view of the feeding system of Fig. 7;

Fig. 8 is a side perspective view of an apparatus according to another specific example of the present invention, wherein the apparatus comprises two superposed modules disposed in series for the treatment and dewatering of a liquid bearing material, and wherein anode-units have been omitted for illustrative purposes; and

Fig. 9 is a side perspective view of an apparatus according to another specific example of the present invention, wherein the apparatus comprises two superposed modules disposed in parallel for the treatment and dewatering of a liquid bearing material, and wherein anode-units have been omitted for illustrative purposes.

### **DETAILED DESCRIPTION OF THE INVENTION**

Further features and advantages of the invention will become more readily apparent from the following non-limiting specific embodiments.

Fig. 1 represents an apparatus for treatment and dewatering of a liquid bearing material or increasing dryness of a substance. The apparatus 10 comprises an inlet 15 and an outlet 17, both are respectively adapted to receive the substance to be treated and dewatered and to evacuate. This apparatus comprises a single module. The apparatus 10 comprises an upper panel 12 named anode-panel and a lower panel 14 named cathode-panel. The anode-panel 12 comprises two longitudinal main beams 16 positioned on the laterals sides and secondary beams 18 laying between the beams 16. The cathode-panel 14 comprises two longitudinal main beams 20 positioned on the lateral sides, and a cathode 19. The apparatus also comprises means for imparting a movement in a predetermined direction to the substance. Such means can be a conveyor 13, for example a fabric conveyor disposed on top of the cathode 19 and adapted to convey the substance to be treated from the inlet 15 to the outlet 17. The conveyor can be, for example, filtering membrane. Alternatively, the cathode itself can be used as conveyor i.e. simultaneously used as conveyor and electrode (mobile electrode). The apparatus 10 also comprises rollers 21 and 22, which are fixed respectively by means of an adjustable flange bearing 26 and a flange bearing 23. The rollers 21 and 22 allow for guidance and movement of the fabric conveyor 13 which permits transport of the substance to be treated and dewatered. A drive motor 24 allows the movement of the conveyor 13. At the inlet 15 a feeding system 25 feeds the apparatus 10 with the substance to be treated and dewatered in order to increase its dryness. Alternatively, other systems can be used instead of the feeding system for example a belt press system or any system that can permit to control the thickness of the substance. An effluent collecting conduit 28 allows the evacuation of the effluent resulting from the treated and dewatered substance. At the outlet 17 a scrapper 27 allows to remove the treated and dewatered substance sticking on the fabric conveyor 13.

Fig. 1A presents details of the outlet 17 and shows a scrapper 27, and a drive motor 24 which allows the movement of the conveyor 13. Stainless steel rollers 22 allow guidance and movement of the conveyor 13. The flange bearing 23 supports a shaft 29.. The roller 22, the scrapper 27, and the drive motor 24 are fixed to a fixation system 30. The fixation system 30 is fixed to the longitudinal main beam 20.

As shown in Fig. 2, the apparatus 10 comprises the anode-panel 12, the longitudinal beams 16 , the anode-units 32 laid transversally and longitudinally, the feeding system 25, the inlet 15, the outlet 17, the cylinders 22 and the drive motor 24.

As shown in Fig. 3 the apparatus 10 includes the inlet 15, the outlet 17, arrangement of the longitudinal beams 16 and 20, the anode-units 32 laid longitudinally, a spray bar 35, a flange bearing 33 which allows fixation and adjustment of a roller 34. The roller 34 permits to guide and stretch the conveyor (not shown).

Fig. 4 shows the anode-units 32 layout in the transversal axe of the apparatus 10, the beams 16 and 20, the drive motor 24, the spray bar 35 and the arrangement of the scrapper 27. The secondary beams 18 support the anode-units 32 .

Fig. 5 shows an enlarged view of the anode-unit 32 and shows the layout of its two pneumatic actuators 50, and an anode 53. The anode 53 comprises an insulating plate 56 and a metal plate 54. The anode-unit 32 is adapted to be releasably inserted into the apparatus 10 so that a user can modify the amount of anode-units 32 used in the apparatus. The support member 51 comprises guiding brackets 52 and a metal plate 58. The metal plate 58 is adapted to be fixed on a supporting metal structure of the apparatus 10 by means of the guiding brackets 52. The metal plate 58 permits attachment of the pneumatic actuators 50 through guiding cylinders 60 to the upper portion of the anode-unit 32. The pneumatic actuators 50 permit attachment of the insulating plate 56 through guiding cylinders 62. Springs 64 are attached to

the metal plate 58 and to the insulating plate 56. The springs 64 permit to urge the anode 53 into a raised position or a position whereat the substance to be treated is not compressed. Electrical connectors 66 are fixed on the insulating plate 56 and allow electrical connection of the anode 53.

As shown in Fig. 6 the apparatus 10 comprises an effluent collection and evacuation system 70 which is disposed in the cathode-panel 14. In Fig. 6A, it can be seen that the collection and evacuation system 70 comprises an effluent collection pan 72 and effluent evacuation pipes 74.

As shown in Fig. 7 the feeding system 25 comprises a housing such as a hopper 80, upper flange bearings 82 which allow fixation of upper rollers 90 and 92 (see Fig. 7A). Lower flange bearings 84 are used for fixation of the lower rollers 94 and 96 (see Fig. 7A). A drive motor 86 is used for rotating the upper rollers 90 and 92 and a drive motor 88 is used for rotating the lower rollers 94 and 96.

As shown in Fig. 8, apparatus 100 comprises two superposed modules 104 and 106 which are disposed in series. A feeding system 25 is positioned at the inlet of the upper module 104 and a transfer and shredding system 102 permits to transfer the treated and dewatered liquid bearing material or substance to the lower module 106 for further treatment. Such a system can allow for shredding the treated substance so as to feed the module 106 for the next treatment.

As shown in Fig. 9, apparatus 200 comprises two superposed modules 204 and 206 which are disposed in parallel. feeding systems 25 are positioned at the inlet of the modules 204 and 206.

The apparatus for treatment and dewatering of a liquid bearing material can comprise one or many modules. A module is a unit having a specific treatment capacity. The number of modules vary accordingly to the desired treatment capacity. The operating conditions of each module can be controlled independently. The modules can be stacked on one another. They

can work in parallel or in series (cascade mode). In the first situation, each module gets its own feeding system (see Fig. 9). In the second situation (see Fig. 8, only the first module is supplied by a feeding system, the second module is supplied by a transfer and shredding system. The substance treated by this first module is afterward transferred to a second module and so on. The substance is treated and dewatered as it progresses through different modules.

As shown in Figs. 1, 5 and 6, a module can comprise an upper panel 12 (anode-panel) and a lower panel 14 (cathode-panel). The anode-panel comprises : the anode-units 32, the longitudinal beams 16, the transversal beams 18, cooling system of power supplies, gas recuperation system and supporting metal structure. The anode-units 32 are laid transversally and longitudinally in the anode-panel. The cathode-panel 14 contains the perforated cathode 19, the conveyor 13 the longitudinal beams 20, effluent collection and evacuation system 70, vacuum system (not shown), cleaning and washing systems (not shown) for the conveyor, side panels for watertightness, drive motor for the fabric conveyor and supporting metal structure. The conveyor 13 can be made of a fabric laid over the stainless steel cathode 19. The cathode 19 can be supported by a metal structure capable of supporting the pressure applied on the substance to be treated. A cleaning and washing system can be installed on the cathode-panel 14 and can be useful for cleaning and removing treated substance sticking to the fabric conveyor. The power supplies can be disposed on the anode-panel 12 or in the proximity of the module, or included in each anode-unit 32. The power supplies are provided with a control system to prevent electrical short circuit.

The anode-unit 32 can comprise an immovable upper portion and a mobile lower portion. The immovable upper portion comprises guiding brackets 52 which are fixed on the metal plate 58 and slid on the transversal beams 18 to fix the anode-unit 32 on the supporting metal structure. The immovable upper portion can also comprise two guiding cylinder 60 fixed to the metal plate 58

and the pneumatic actuators 50 (see Fig. 5). The mobile lower portion can comprise an electrical insulating and rigidifying plate 56, an inert, stable and non consumable electrode 54 and an attachment systems for the pneumatic actuators 50 through guiding cylinders 62. The springs 64 are fixed on the metal plate 58 and the insulating plate 56 and allows the return of the mobile lower portion at it's initial position (or to urge it into a raised position). The electrical connectors 66 are fixed on the anode 53. The mobile lower portion of the anode-unit 32 is attached to the immovable upper portion by the pneumatic actuators 50 and the springs 64. The inert, stable and non consumable electrode can comprise a valve metal substrate coated with metal oxide. The metal oxide can be, for example, chosen from  $TiO_2, Ta_2O_5, TaO_2, RuO_2, IrO_2, SnO_2, Sb_2O_3$ , and mixtures thereof. Titanium can be used as a valve metal substrate. For example the electrode used can be a titanium substrate coated with mixed iridium and tantalum oxides. Stainless steel can also be used as metal substrate. The electrode can comprise titanium that has been treated at a certain temperature that permits to obtain substoichiometric titanium oxide which is conductive. Such a titanium oxide can be called Magneli phase substoichiometric titanium oxide and is represented by formula  $Ti_nO_{2n-1}$  wherein n is from 4 to 10.

Each anode-unit 32 can be of parallelepiped shape. Each anode-unit can have its own power supply. The voltage, electrical current and pressure required for the treatment on a given anode-unit can be specific and independent. The pneumatic actuators 50 allows to develop the required pressure for the treatment on a given anode-unit. Each anode-unit can have its own power supply able to develop the electrical power required for the treatment on a given anode-unit. The mobile lower part of the anode-unit 32 is effective to follow the substance deformation during treatment, therefore maintaining a substantially constant contact between anode and treated substance. Anode-units are independent of one another and can be positioned at different levels.

As shown in Figs. 1 to 7A, the feeding system 25 spreads the substance to be treated and dewatered, in the form of a cake of a given thickness, onto the conveyor 13. The feeding system permits to spread the substance on the conveyor substantially uniformly. In addition to the fact that such a feeding system permit a uniform deposition of the substance at a substantially defined thickness on the conveyor 13, it should also be noted that the feeding system permits a pre-compaction of the substance to be treated. Therefore, even before being compressed by means of the movable electrode (anode 53), the substance is pre-compacted by means of the feeding system 25. For example, such a compression and uniform deposition of the substance can permit to carry out a uniform electro-dewatering treatment on the substance. The conveyor 13 moves the substance to be treated under at least one row composed of transversally laid anode-units 32. A given pressure is applied to this substance by the action of the pneumatic actuators 50. Voltage is applied between anode-units and cathode 19 for a predetermined period of time so as to treat and dewater the substance. Decompression of the pneumatic actuators 50 and compression of the springs 64 permit to raise the mobile lower portion of the anode-units. The movement of the conveyor 13 will displace the semi treated substance to the next anode-units row where it will be further treated with specific voltage, current and pressure ; while feeding the first anode-units row with untreated substance. This goes on until the end of the treatment cycle.

The treated and dewatered substance is then discarded and shredded by a system positioned at the outlet 17 of apparatus 10. Effluents are recuperated underneath the perforated cathode 19 by means of the effluent collection and evacuation system 70. Produced gas are recuperated at the upper section of apparatus 10. A vacuum system (not shown) is optionally installed underneath the cathode 19. This system allows better removal of effluent left in the conveyor 13 and cathode 19. The conveyor 13 is continuously cleaned at the outlet 17 and washed at the inlet 15.

When at least two operating modules are used and disposed in series (see modules 104 and 106 in Fig. 8) the transfer system 102, which comprises a shredding system, permits to transfer shredded and treated substance from a module to another one.

The feeding system 25 permits a uniform spreading of the substance to be treated at a defined thickness substantially on the entire width of the fabric conveyor 13.

In the upper section of the feeding system 25, distributor means (not shown) can spread the substance substantially over the entire length of the hopper 80. This distributor means can be for example a screw or an oscillating system. The level of substance can be equalized as the matter is distributed substantially over the entire length of the hopper 80. The thickness of the substance uniformly deposited onto the conveyor of the apparatus 10 is regulated by adjusting vertically the distance between the conveyor and the lower roller 94. According to the nature of the substance to be treated, a further adjustment can be done by changing the distance between rollers 94 and 96.

The distance between the upper rollers is larger than that between the lower rollers. The upper and lower rollers have a double function: they drive the substance and also allow to compress it. The external surface of the rollers can have a certain roughness so as to permit a better feeding of the substance. Such surface finish reduces the slip between substance and the rollers. The drive of substance depends on the surface contact with the rollers. Speeds of upper and lower rollers are selected according to the nature and the dryness of the substance. The speed of the conveyor of the apparatus 10 is also selected according to the quantity of substance required to be spread or deposited by the feeding system.

When the substance is poured and equalized over the entire length of the hopper 80. The upper rollers 90 and 92 will compact and move the substance vertically towards the lower rollers 94 and 96. Such lower rollers will provide

further compression of the substance and will move it towards the conveyor of the apparatus 10. The distance between roller 94 and conveyor will permit to compress the substance and define the final thickness of the latter. The feeding system can operate continuously or as a batch process. It can also be automated by providing level sensors and drives.

When a given voltage is applied between two electrodes, voltage loss is noted. This loss is induced by a rising of the electrical resistance of the treated substance. This rise can be in part due to the formation, in the treated substance, of an electrically insulating crust at the anode interface and to the lowering of the water content of the treated substance in the vicinity of the anode. The voltage loss implies energy loss and reduction in treatment quality. To deal with this problem and to enhance voltage transfer from anode to the treated substance, two solutions can be used. Firstly, an electrolyte can be added at the anode-substance interface. This improves conductivity in the vicinity of the anode and also helps to stabilize voltage loss and maintain it to a reduced level during the treatment. Secondly, it is also possible to break the crust by mechanical means. These two solutions can also both be used.

The following examples represent in a non-limitative manner, various embodiments.

## Examples

### **Sludge from pulp and paper industry**

Secondary sludge and mixed sludge containing both primary and secondary sludge have been tested.

These tests have been performed with an apparatus, as shown in Fig. 1. The apparatus contained 5 anode-units.

This feeding system dispenses and spreads uniformly the sludge to be treated and dewatered, on the form of a cake of a given thickness, substantially on the entire width of the filtering fabric conveyor. Then, treatment and electro-dewatering process is started.

The conveyor moves the sludge to be treated under the first anode-unit. A given pressure is applied on this sludge by the action of the pneumatic actuators. Voltage is applied between the first anode-unit and cathode for a predetermined period of time in order to treat and dewater the sludge. Decompression of the pneumatic actuators and compression of the springs raise the mobile lower portion of the first anode-unit. The movement of the conveyor displaces the semi-treated sludge to the second anode-unit where it will be further treated with specific voltage, current and pressure; while feeding the first anode-unit with untreated sludge. This goes on until the end of the treatment cycle.

### **Example 1**

#### **Pulp and paper industry secondary sludge**

In this example, the time required for the treatment of each batch (anode-unit) was about 130 seconds. The total treatment process took about 11.5 minutes. The time required for the lifting of the anode-units is included in the processing time. The voltage used during the treatment was 60 volts.

The dryness of non-treated sludge was about 12 % while the resulting electro-dewatered sludge had a dryness of about 44 %.

Tables 1 and 2 show monitoring results and various parameters obtained in example 1 for each of the five anode-units.

Table 1. Parameters used for the first, second and third anode-unit.

Anode-unit 1			Anode-unit 2			Anode-unit 3		
Time (s)	Pressure (PSI)	Current density (mA/cm <sup>2</sup> )	Time (s)	Pressure (PSI)	Current density (mA/cm <sup>2</sup> )	Time (s)	Pressure (PSI)	Current density (mA/cm <sup>2</sup> )
0	7	35.0	140	-	-	280	-	-
10	7	36.0	150	25	41.5	290	34	48.0
20	7	36.5	160	25	41.5	300	34	44.0
30	7	36.5	170	25	42.0	310	34	42.5
40	7	37.0	180	25	42.0	320	34	41.5
50	7	37.0	190	25	42.0	330	34	40.5
60	7	37.5	200	25	42.0	340	34	39.5
70	7	37.5	210	25	42.0	350	34	39.0
80	7	38.0	220	25	41.5	360	34	38.5
90	7	38.0	230	25	41.5	370	34	38.0
100	7	38.0	240	25	41.0	380	34	37.0
110	7	38.5	250	25	40.0	390	34	36.5
120	7	39.0	260	25	39.0	400	34	36.0
130	7	39.0	270	25	38.5	410	34	35.5

Table 2. Parameters used for the forth, and fifth anode-unit

Anode-unit 4			Anode-unit 5		
Time (s)	Pressure (PSI)	Current density (mA/cm <sup>2</sup> )	Time (s)	Pressure (PSI)	Current density (mA/cm <sup>2</sup> )
420	-	-	560	-	-
430	46	39.0	570	54	40.0
440	46	36.5	580	54	36.0
450	46	36.0	590	54	31.5
460	46	34.5	600	54	28.5
470	46	34.0	610	54	26.0
480	46	33.0	620	54	23.0
490	46	32.0	630	54	21.5
500	46	31.0	640	54	20.0
510	46	30.0	650	54	18.0
520	46	29.0	660	54	15.5
530	46	28.5	670	54	14.0
540	46	27.5	680	54	13.0
550	46	26.0	690	54	12.5

### Example 2

In the example 2, a mixed pulp and paper sludge (about 50 % primary and 50 % secondary sludge) was used. The dryness of non-treated sludge was about 15 % while the electro-dewatered sludge has a dryness of about 42 % dryness.

**Table 3. Parameters used for the first, second and third anode-unit**

Anode-unit 1			Anode-unit 2			Anode-unit 3		
Time (s)	Pressure (PSI)	Current density (mA/cm <sup>2</sup> )	Time (s)	Pressure (PSI)	Current density (mA/cm <sup>2</sup> )	Time (s)	Pressure (PSI)	Current density (mA/cm <sup>2</sup> )
0	24	35.0	140	-	-	280	-	-
10	24	37.0	150	28	38.5	290	60	37.0
20	24	37.5	160	28	36.5	300	60	36.5
30	24	38.0	170	28	36.0	310	60	38.0
40	24	38.5	180	28	36.0	320	60	38.5
50	24	37.5	190	28	36.0	330	60	38.0
60	24	37.5	200	28	36.0	340	60	37.5
70	24	37.0	210	28	36.5	350	60	36.0
80	24	37.0	220	28	37.0	360	60	35.0
90	24	36.5	230	28	37.0	370	60	34.0
100	24	36.0	240	28	37.5	380	60	33.0
110	24	36.0	250	28	37.5	390	60	33.0
120	24	35.5	260	28	38.0	400	60	32.0
130	24	35.0	270	28	38.5	410	60	31.0

**Table 4. Parameters used for the forth, and fifth anode-unit**

Anode-unit 4			Anode-unit 5		
Time (s)	Pressure (PSI)	Current density (mA/cm <sup>2</sup> )	Time (s)	Pressure (PSI)	Current density (mA/cm <sup>2</sup> )
420	-	-	560	-	-
430	57	15.0	570	58	29.0
440	57	28.5	580	58	27.5
450	57	25.0	590	58	26.0
460	57	24.0	600	58	24.5
470	57	23.5	610	58	23.5
480	57	23.5	620	58	23.0
490	57	23.0	630	58	22.5
500	57	22.5	640	58	21.5
510	57	22.5	650	58	21.5
520	57	22.5	660	58	21.0
530	57	22.5	670	58	20.5
540	57	22.0	680	58	19.5
550	57	22.0	690	58	19.0

**Example 3****Municipal secondary sludge**

In this example, municipal secondary sludge was treated. Same apparatus as in the precedent examples was used. The time required for the treatment of

each batch (anode-unit) was about 180 seconds. The total treatment process took about 15 minutes. The time required for the lifting of the anode-units is included in the processing time. The voltage used during the treatment was 60 volts.

During the sludge treatment, three sampling were performed. For each sampling, untreated sludge, treated sludge and generated effluent were sampled for salmonella and fecal coliforms analyses.

Tables 5 and 6 show monitoring results and various parameters obtained during the treatment of the sludge sampled at the first sampling, and for each of the five anode-units.

Table 7 to 9 show micro-organisms reduction for the samples taken during the first, second and third sampling.

### First sampling

Table 5. Parameters used for the first, second and third anode-unit

Anode-unit 1			Anode-unit 2			Anode-unit 3		
Time (s)	Pressure (PSI)	Current density (mA/cm <sup>2</sup> )	Time (s)	Pressure (PSI)	Current density (mA/cm <sup>2</sup> )	Time (s)	Pressure (PSI)	Current density (mA/cm <sup>2</sup> )
0	15.3	32.5	190	10.0	40	370	10.0	17.5
10	15.0	33	200	10.0	40	380	10.5	16
20	15.1	33.5	210	10.3	37	390	10.5	14.5
30	15.1	34.5	220	10.3	34.5	400	10.4	13.5
40	15.1	35	230	10.3	32.5	410	10.5	13
50	15.1	35.5	240	10.3	31	420	10.4	12.5
60	15.1	36	250	10.3	28.5	430	10.4	12.5
70	15.0	37	260	10.2	27	440	10.4	12
80	15.1	38.5	270	10.2	25.5	450	10.3	11.5
90	15.1	39	280	10.2	23.5	460	10.3	11.5
100	15.0	40	290	10.2	21.5	470	10.3	11.5
110	15.0	40	300	10.2	21	480	10.3	11
120	15.1	40	310	10.2	20.5	490	10.3	11
130	15.1	40	320	10.1	19.5	500	10.2	10.5
140	14.8	40	330	10.0	18.5	510	10.1	10.5
150	14.8	40	340	10.0	17.5	520	10.1	10.5
160	14.8	40	350	10.0	17.0	530	10.1	10.5
170	14.8	40	360	10.0	17.0	540	10.0	10.5
180	14.8	40	-	-	-	-	-	-

**Table 6. Parameters used for the forth, and fifth anode-unit**

Anode-unit 4			Anode-unit 5		
Time (s)	Pressure (PSI)	Current density (mA/cm <sup>2</sup> )	Time (s)	Pressure (PSI)	Current density (mA/cm <sup>2</sup> )
550	9.2	26.7	730	10.6	12.5
560	9.2	20.0	740	10.4	14.0
570	9.3	13.5	750	10.3	12.5
580	9.2	11.5	760	10.2	10.5
590	9.9	10.5	770	10.2	9.5
600	9.8	10.0	780	13.1	9.0
610	9.7	9.5	790	13.0	9.5
620	9.7	10.0	800	13.0	9.0
630	9.5	9.5	810	13.0	8.5
640	9.5	9.0	820	13.0	8.0
650	9.5	9.0	830	12.9	8.0
660	9.5	8.5	840	12.9	7.5
670	9.3	8.5	850	12.8	7.5
680	9.2	8.5	860	12.8	7.2
690	9.1	8.0	870	12.7	7.0
700	9.2	8.5	880	12.7	7.0
710	9.7	8.0	890	12.6	7.0
720	9.8	8.5	900	12.7	7.0
-	-	-	-	-	-

**Table 7. Microorganisms reduction**

Microorganisms	Untreated sludge	Treated sludge	Generated effluent
Fecal coliforms	>10000 MPN/g dry weight	< 9 MPN/g dry weight	< 10 CFU/100 ml
Salmonella spp.	< 3 MPN/4g dry weight	<3 MPN/4g dry weight	< 2 MPN/100 ml

**Second sampling****Table 8. Microorganisms reduction**

Microorganisms	Untreated sludge	Treated sludge	Generated effluent
Fecal coliforms	>11000 MPN/g dry weight	10 MPN/g dry weight	< 10 CFU/100 ml
Salmonella spp.	293 MPN/4g dry weight	< 3 MPN/4g dry weight	< 2MPN/100 ml

**Third sampling****Table 9. Microorganisms reduction**

Microorganisms	Untreated sludge	Treated sludge	Generated effluent
Fecal coliforms	>11000 MPN/g dry weight	< 2 MPN/g dry weight	< 10 CFU/100 ml
Salmonella spp.	80 MPN/4g dry weight	< 3 MPN/4g dry weight	< 2 MPN/100 ml

As it can be seen from Table 7 to 9, fecal coliforms and salmonella levels were reduced after the treatment. It can also be seen that, levels of coliforms and salmonella in the generated effluent are below detection limits.

It was shown that the apparatuses and processes of the present invention permit to efficiently dewater a substance such as a sludge and to obtain a high dryness. Moreover, the apparatuses and processes allow the dewatering of substances composed with fine particles. It was also shown that such apparatuses and processes were effective for microorganisms deactivation and/or destruction.

The apparatuses and processes allow to control the parameters of treatment for each anode-unit (voltage, current and pressure) during the treatment as well as the thickness of the substance to be treated and dewatered. Such a control makes it possible to obtain a good quality of treatment and also to control the power consumption.

The apparatuses and processes are flexible and able to treat different substances with variable dryness. Moreover, the apparatuses and processes allow having a high capture rate thus, the effluents present a low quantity of totals solids in suspension (TSS)

The apparatuses and processes allow the evacuation of gas produced during the treatment of the substance.

The apparatuses have a simple mechanic and present automatic adjustments of the parameters according to the characteristics of the substance to be treated.

While the invention has been described in connection with specific embodiments thereof, it will be understood that it is capable of further modifications and this application is intended to cover any variations, uses, or adaptations of the invention following, in general, the principles of the invention and including such departures from the present disclosure as come

within known or customary practice within the art to which the invention pertains and as may be applied to the essential features hereinbefore set forth, and as follows in the scope of the appended claims.

**WHAT IS CLAIMED IS:**

1. An apparatus for increasing dryness of a substance, said apparatus comprising at least one module, each of said module(s) comprising at least two electrodes adapted to submit said substance to an electric current, one of said electrodes being a flexible electrode adapted to be in movement according to a predetermined direction and to impart said movement to said substance; and another of said electrodes being comprised within at least one independent electrode-unit, when more than one electrode-unit being present, said electrode-units being isolated from one another, said other electrode being adapted to move in a direction which is substantially perpendicular to said predetermined direction and to compress said substance.
2. An apparatus for increasing dryness of a substance, said apparatus comprising at least one module, each of said module(s) comprising at least two electrodes adapted to submit said substance to an electric current, one of said electrodes being an immovable electrode which is in close proximity with means for imparting a movement in a predetermined direction to said substance; and another of said electrodes being comprised within at least one independent electrode-unit, when more than one electrode-unit being present, said electrode-units being isolated from one another, said other electrode being adapted to move in a direction which is substantially perpendicular to said predetermined direction and to compress said substance.
3. An apparatus for increasing dryness of a substance, said apparatus comprising at least one module, each of said module(s) comprising at least two electrodes adapted to submit said substance to an electric current, at least one of said electrodes being comprised within at least one independent electrode-unit, when more than one

electrode-unit being present, said electrode-units being isolated from one another, at least one of said electrodes is adapted to compress said substance, and at least one of said electrodes comprises vacuum means for facilitating liquid removal.

4. An apparatus for increasing dryness of a substance, said apparatus comprising at least one module, each of said module(s) comprising at least two electrodes adapted to submit said substance to an electric current, at least one of said electrodes being comprised within at least one independent electrode-unit, when more than one electrode-unit being present, said electrode-units being isolated from one another, at least one of said electrodes is adapted to compress said substance, and at least one of said electrodes is adapted to provide an electrolyte to said substance and/or reducing and/or preventing voltage loss at said electrode.
5. The apparatus of claim 1, 2, or 4, wherein at least one of said electrodes comprises vacuum means for facilitating liquid removal.
6. The apparatus of claim 1, 2, 3, or 5 wherein at least one of said electrodes is adapted to provide an electrolyte to said substance and/or reducing and/or preventing voltage loss at said electrode.
7. The apparatus of any one of claims 1 to 6, wherein said apparatus comprises at least two modules, said modules being disposed in a parallel manner so as to treat said substance.
8. The apparatus of any one of claims 1 to 6, wherein said apparatus comprises at least two modules, said modules being disposed in series in order to treat said substance.

9. The apparatus of any one of claims 1 to 8, wherein said apparatus further comprises means for reducing and/or preventing voltage loss at one of said electrodes.
10. The apparatus of any one of claims 1 to 9, wherein said apparatus further comprises means for dispensing an electrolyte at an electrode-substance interface or means for breaking a crust generated when treating a substance.
11. The apparatus of any one of claims 1 to 10, wherein said apparatus comprises at least one module, and wherein said electrodes adapted to compress said substance are anodes which are disposed into an anode-panel so as to extend into rows transversally and into lines longitudinally.
12. The apparatus of any one of claims 1 to 11, wherein each of said electrodes adapted to compress said substance is an anode and is disposed into an anode-unit, and wherein each of said modules comprises at least one anode-unit.
13. The apparatus of claim 12, wherein said anode-unit comprises a mobile lower portion and an upper portion which is adapted to be immovable with respect to said apparatus when said lower portion is in movement.
14. The apparatus of claim 13, wherein said upper portion comprises means, which allow fixation on a supporting structure, and said lower portion comprises said anode, said anode-unit comprises means for moving said anode.
15. The apparatus of claim 14, wherein said means for moving said anode comprises at least one pneumatic actuator, at least one

mechanical system, at least one piston, or at least one electrical system.

16. The apparatus of claim 14, wherein said means for moving said anode comprises at least one pneumatic actuator connected at one end to said upper portion, and at another end to said lower portion.
17. The apparatus of claim 14, wherein said means for moving said anode is connected at one end to said upper portion, and at another end to said lower portion.
18. The apparatus of claim 16, wherein said lower portion comprises an electrical insulating and/or rigidifying member which is disposed between said pneumatic actuator and said anode.
19. The apparatus of claim 17, wherein said lower portion comprises an electrical insulating and/or rigidifying member which is disposed between said means for moving said anode and said anode.
20. The apparatus of claim 19, wherein said lower portion and said upper portion are connected together via means adapted to urge said lower portion into a raised position.
21. The apparatus of any one of claims 12 to 20, wherein each of said anode-unit comprises a power supply fixed to said upper portion and connected to said anode.
22. The apparatus of claim 21, wherein said apparatus comprises a control system for preventing electrical short circuit.
23. The apparatus of claim 21 or 22, wherein voltage, electrical current, and pressure are independently controlled for each anode-unit.

24. The apparatus of any one of claims 11 to 23, wherein said anode is adapted to maintain a substantially constant contact with said substance during a treatment of the substance.
25. The apparatus of any one of claims 11 to 23, wherein said anode(s) is/are adapted to be disposed at various distances from said cathode(s).
26. The apparatus of claim 25, wherein each of said anodes is disposed at a different distance from said cathode(s).
27. The apparatus of any one of claims 1 to 26, further comprising a feeding system adapted to allow a uniform spreading of the substance at a defined thickness.
28. The apparatus of claim 8, wherein said apparatus comprises at least two modules disposed in series, said apparatus comprising, between each adjacent modules, a transfer system, which comprises a shredding system, said system permitting to transfer shredded and treated substance from a module to another one.
29. In an apparatus for increasing dryness of a substance comprising at least two electrodes, means for applying pressure and means for conveying said substance in a predetermined direction from an inlet to an outlet, the improvement wherein said means for applying pressure on said substance is adapted to move at least one of said electrodes to apply a pressure on said substance, and wherein said pressure is applied substantially perpendicularly to said predetermined direction.
30. The apparatus of claim 29, wherein said substance is conveyed substantially in an horizontal direction and wherein said pressure is applied substantially perpendicularly to said direction.

31. The apparatus of any one of claims 1 to 30, wherein said substance is compressed by maintaining a contact substantially constant between said other electrode and said substance when said substance is submitted to the electric current.
32. The apparatus of any one of claims 1, 3 and 4, wherein said substance is compressed by maintaining a contact substantially constant between said electrodes and said substance when said substance is submitted to the electric current.
33. The apparatus of claim 3 or 4, wherein one of said electrodes is an immovable electrode which is in close proximity with means for imparting a movement in a predetermined direction to said substance or is a movable electrode adapted to impart to the substance a movement in said predetermined direction; and another of said electrodes is adapted to move in a direction which is substantially perpendicular to said predetermined direction and to compress said substance.
34. The apparatus of any one of claims 1, 2, 3 and 4, wherein said apparatus comprises a plurality of rows, each said rows comprising at least one anode-unit and means for moving the anode.
35. The apparatus of claim 34, wherein said means for moving the anode is disposed outside the row and adjacent thereto.
36. The apparatus of any one of claims 1 to 35, wherein the pressure applied to said substance varies according to the substance consistency.
37. The apparatus of claim 36, wherein the pressure is increasing when the substance consistency is increasing.

38. The apparatus of claim 36 or 37, wherein the pressure applied to the substance is substantially non-existent at the beginning of the treatment, and then, the pressure is progressively increased.
39. The apparatus of claim 1 to 35, wherein the pressure applied to said substance is constant.
40. The apparatus of any one of claims 12 to 15, wherein said anode is a perforated anode.
41. The apparatus of any one of claims 12 to 15, wherein said apparatus further comprise a filter mounted on said anode and adapted to be disposed between the anode and a substance to be treated with said apparatus.
42. The apparatus of claim 25 or 26, wherein said cathode(s) comprises a plurality of rollers made of a conductive metal.
43. The apparatus of any one of claims 1 to 42, wherein said apparatus permits to decontaminate said substance.
44. The apparatus of any one of claims 1 to 42, wherein said apparatus permits microorganisms deactivation and/or destruction.
45. The apparatus of any one of claims 1 to 44, wherein at least one of said electrode is an inert and non consumable electrode.
46. The apparatus of claim 45, wherein said at least one electrode is an anode.
47. The apparatus of claim 45 or 46, wherein said at least one electrode comprises a valve metal substrate coated with a metal oxide chosen

from TiO<sub>2</sub>, Ta<sub>2</sub>O<sub>5</sub>, TaO<sub>2</sub>, RuO<sub>2</sub>, IrO<sub>2</sub>, SnO<sub>2</sub>, Sb<sub>2</sub>O<sub>3</sub>, and mixtures thereof

48. The apparatus of claim 47, wherein said valve metal substrate is titanium
49. The apparatus of claim 47, wherein said metal substrate is stainless steel.
50. The apparatus of claim 45 or 46, wherein said at least one electrode is a titanium substrate coated with mixed iridium and tantalum oxides.
51. The apparatus of claim 45 or 46, wherein said electrode comprises a Magneli phase substoichiometric titanium oxide.
52. An electrodeunit for use in an apparatus for increasing dryness of a substance, said electrode-unit comprising:
  - a support member adapted to be releasably inserted into said apparatus;
  - at least one electrode; and
  - means for moving said at least one electrode in a predetermined direction and applying a pressure on said substance, said means being connected to said support member and to said at least one electrode.
53. The electrode-unit of claim 52, wherein said apparatus further comprises means adapted for urging the at least one electrode into a raised position, said means being connected to said support member and to said at least one electrode.

54. The electrodeunit of claim 52 or 53, wherein said support member is adapted to be immovable with respect to said apparatus when said electrode is in movement.
55. The electrodeunit of any one of claims 52 to 54, wherein said means for moving said at least one electrode in a predetermined direction and applying a pressure on said substance comprises at least one pneumatic actuator, at least one mechanical system, at least one piston, or at least one electrical system.
56. The electrode-unit of any one of claims 52 to 55, wherein an insulating and/or rigidifying member is disposed between said at least one electrode and said means for moving said at least one electrode in a predetermined direction and applying a pressure on said substance.
57. The electrode-unit of any one of claims 52 to 56, wherein said means for moving said at least one electrode in a predetermined direction and applying a pressure on said substance comprises at least one pneumatic actuator.
58. The electrode-unit of any one of claims 52 to 56, wherein said means for moving said at least one electrode in a predetermined direction and applying a pressure on said substance comprises at least two pneumatic actuators.
59. The electrode-unit of any one of claims 52 to 58, wherein said electrode-unit comprises means for urging said at least one electrode in a non-compressing position.
60. The electrode-unit of any one of claims 51 to 59, wherein said electrode-unit comprises a power supply connected to said at least one electrode.

61. The electrode-unit of claim 60, wherein said electrode-unit comprises a control system for preventing electrical short circuit.
62. The electrode-unit of any one of claims 52 to 61, wherein said support member is included in an upper portion of said electrode-unit, and wherein said at least one electrode is included in a lower portion of said electrode-unit.
63. The electrode-unit of any one of claims 52 to 62, wherein said substance is compressed by maintaining a contact substantially constant between said at least one electrode and said substance when said substance is submitted to the electric current.
64. The electrode-unit of any one of claims 52 to 63, wherein the pressure applied to said substance varies according to the substance consistency.
65. The electrode-unit of claim 64, wherein the pressure is increasing when the substance consistency is increasing.
66. The electrode-unit of claim 64 or 65, wherein the pressure applied to the substance is substantially non-existent at the beginning of the treatment, and then, the pressure is progressively increased.
67. The electrode-unit of any one of claims 52 to 63, wherein the pressure applied to said substance is constant.
68. The electrode-unit of any one of claims 52 to 67, wherein said at least one electrode is an inert and non consumable electrode.
69. The electrode-unit of claim 68, wherein said at least one electrode is an anode.

70. The electrode-unit of claim 68 or 69, wherein said at least one electrode comprises a valve metal substrate coated with a metal oxide chosen from TiO<sub>2</sub>, Ta<sub>2</sub>O<sub>5</sub>, TaO<sub>2</sub>, RuO<sub>2</sub>, IrO<sub>2</sub>, SnO<sub>2</sub>, Sb<sub>2</sub>O<sub>3</sub>, and mixtures thereof.
71. The electrode-unit of claim 70, wherein said valve metal substrate is titanium.
72. The electrode-unit of claim 70, wherein said metal substrate is stainless steel.
73. The electrode-unit of claim 68 or 69, wherein said at least one electrode is a titanium substrate coated with mixed iridium and tantalum oxides.
74. The electrode unit of claim 69, wherein said anode comprises a Magneli phase substoichiometric titanium oxide.
75. A process for increasing dryness of a substance, said process comprising submitting said substance to an electrical current, applying a pressure on said substance so as to compress it, and moving said substance in a predetermined direction, said process being characterized in that the pressure applied to said substance is applied substantially perpendicularly with respect to said predetermined direction.
76. The process of claim 75, wherein said substance is submitted to said electrical current by means of at least two electrodes including at least one movable electrode.
77. The process of claim 76, wherein said pressure is applied by said least one movable electrode on said substance.

78. The process of claim 77, wherein said at least one movable electrode is at least one anode.
79. The process of any one of claims 76 to 78, wherein said predetermined direction is a substantially horizontal direction.
80. The process of claim 79, wherein the pressure is applied by downwardly moving said at least one movable electrode so as to compress said substance.
81. The process of any one of claims 75 to 80, wherein said pressure is applied to said substance by a plurality of anodes, each of said anodes being independent from one another.
82. The process of claim 81, wherein each of said anodes applies a different pressure on said substance.
83. The process of claim 81, wherein all the anodes apply substantially the same pressure on said substance.
84. The process of any one of claims 81 to 83, wherein each of said anodes applies different current intensity and/or different voltage on said substance.
85. The process of any one of claims 81 to 84, wherein all the anodes apply substantially same current intensity and/or same voltage on said substance.
86. The process of any one of claims 75 to 85, wherein said process is carried out by maintaining a substantially constant contact between said electrodes and said substance.

87. The process of claim 78, wherein said process is carried out by maintaining a substantially constant contact between said at least one anode and said substance.
88. The process of any one of claims 81 to 87, wherein said process is carried out by maintaining a substantially constant contact between said substance and at least one of said anodes.
89. The process of any one of claims 75 to 88, wherein the pressure applied to said substance varies according to the substance consistency.
90. The process of claim 87, wherein the pressure is increasing when the substance consistency is increasing.
91. The process of any one of claims 75 to 88, wherein the pressure applied to the substance is substantially non-existent at the beginning of the process, and then, the pressure is progressively increased.
92. The process of any one of claim 88, wherein the pressure applied to said substance is constant.
93. The process of any one of claims 75 to 92, wherein said process permits decontamination of said substance.
94. The process of any one of claims 75 to 92, wherein said process permits microorganisms deactivation and/or destruction.
95. The process of any one of claims 75 to 94, wherein said substance to be treated and dewatered is sludge and said sludge has a dryness of about 10 to about 25%

96. The process of any one of claims 75 to 95, wherein said process is carried out by at least two modules, each module comprising at least two electrodes, said substance being shredded between treatment of two modules.
97. The process of any one of claims 75 to 96, wherein the substance to be treated and dewatered is spread uniformly, on the form of a cake of a given thickness, substantially on to the entire width of a conveyor.
98. The process of claim 97, wherein said substance is moved by means of said conveyor.
99. The process of claim 97 or 98, wherein said substance is substantially uniformly deposited on a said conveyor according to a predetermined thickness, the thickness varying in accordance with the substance to be treated and the type of treatment applied to said substance.
100. The process of claim 99, wherein said compression and uniform deposition of the substance permits to carry out a uniform electro-dewatering treatment on said substance.
101. The process of claim 99, wherein said compression and uniform deposition of the substance permits to increase the conductivity of the substance to be treated.
102. The process of any one of claims 75 to 101, wherein a mobile lower portion of at least one anode-unit is raised during the treatment so as to allow gas evacuation.
103. A feeding system for use in an apparatus for increasing dryness of a substance, said system comprising:

a housing comprising an inlet and an outlet; and  
at least two rotating means disposed in said housing and adjacently to said outlet, said rotating means being adapted to compress and move said substance substantially vertically towards said outlet, one of said rotating means being closer to the outlet than at least one other of said rotating means, said rotating means which is closer to the outlet is adapted to move essentially vertically so as to control the thickness of the substance to be dispensed through the outlet.

104. The feeding system of claim 103, wherein said rotating means closer to the outlet is restricted to move along a vertical axis.
105. The feeding system of claim 103 or 104, wherein said rotating means are substantially horizontally extending and are rotated around a substantially horizontal rotation axis, the rotation axis of said rotating means which is closer to the outlet is lower than the rotation axis of the at least one other rotating means, said rotating means being adapted to receive therebetween the substance to be dispensed.
106. The feeding system of any one of claims 103 to 105, wherein said rotating means are rollers.
107. The feeding system of claim 106, wherein said at least two rollers disposed adjacently to said outlet are rotated at a same speed.
108. The feeding system of claim 106 or 107, wherein said apparatus further comprises two upper rollers disposed between said inlet and said rollers disposed adjacently to said outlet, said upper rollers being substantially horizontally extending and being rotated around a substantially horizontal rotation axis, said upper rollers being

rotated substantially at a same speed and adapted to receive therebetween the substance to be dispensed.

109. The feeding system of claim 108, further comprising adjustment means, said adjustment means permitting to adjust the horizontal distance between said rollers disposed adjacently to said outlet, said adjustment means also permitting to adjust the horizontal distance between said upper rollers.
110. The feeding system of claim 109, wherein the horizontal distance between said upper rollers is greater than the horizontal distance between said rollers disposed adjacently to said outlet.
111. The feeding system of any one of claims 103 to 110, wherein said outlet and said rotating means are adapted to allow a substantially uniform deposition of said substance on a substrate to be disposed below said outlet.
112. A feeding system for use in combination with a conveyor, said system comprising:
  - a housing adapted to receive a substance to be spread on said conveyor via said feeding system, said housing comprising an inlet and an outlet, said outlet being adapted to be disposed adjacently to said conveyor; and
  - at least two rotating means disposed adjacently to said outlet, said rotating means being adapted to compress and to move said substance downwardly to said outlet, said rotating means being each disposed at a different vertical distance from said outlet, said rotating means which is closest to the outlet is adapted to move essentially vertically so as to control the thickness of the substance to be spread on said conveyor through said outlet.

113. The feeding system of claim 112, wherein said outlet and said rotating means which is the closest to the outlet are adapted to allow a substantially uniform deposition of said substance on said conveyor.
114. The feeding system of claim 112 or 113, wherein said rotating means which is the closest to the outlet is restricted to move along a vertical axis.
115. The feeding system of any one of claims 112 to 114, wherein said rotating means are substantially horizontally extending and are rotated around a substantially horizontal rotation axis, said rotating means being adapted to receive therebetween the substance to be spread on said conveyor.
116. The feeding system of any one of claims 112 to 115, wherein said rotating means are rollers.
117. The feeding system of claim 116, wherein said at least two rollers disposed adjacently to said outlet are rotated at a same speed.
118. The feeding system of claim 117, wherein said apparatus further comprises two upper rollers disposed between said inlet and said rollers disposed adjacently to said outlet, said upper rollers being substantially horizontally extending and being rotated around a substantially horizontal rotation axis, said upper rollers being rotated substantially at a same speed and adapted to receive therebetween the substance to be spread on said conveyor.
119. The feeding system of claim 118, further comprising adjustment means, said adjustment means permitting to adjust the horizontal distance between said rollers disposed adjacently to said outlet, said

adjustment means also permitting to adjust the horizontal distance between said upper rollers.

120. The feeding system of claim 119, wherein the horizontal distance between said upper rollers is greater than the horizontal distance between said rollers disposed adjacently to said outlet.
121. The feeding system of any one of claims 103 to 120, wherein said rotating means which is the closest to the outlet is the rotating means which is closest to an outlet of said conveyor.
122. The feeding system of any one of claims 103 to 120, wherein said rotating means which is the closest to the outlet is the rotating means which is farthest from an outlet of said conveyor.
123. A feeding system for spreading a substance, said system comprising:

a housing adapted to receive said substance and comprising an inlet and an outlet; and

at least two rotating means disposed in said housing and adjacently to said outlet, said rotating means being adapted to compress and move said substance to said outlet, one of said rotating means being closer to the outlet than at least one other of said rotating means, said rotating means which is closer to the outlet is adapted to move essentially along an axis so as to control the thickness of the substance to be spread through the outlet.
124. The feeding system of claim 123, wherein said rotating means closer to the outlet is restricted to move along said axis.

125. The feeding system of claim 123 or 124, wherein said rotating means are adapted to receive therebetween the substance to be fed to the conveyor.
126. The feeding system of any one of claims 123 to 125, wherein said rotating means are rollers.
127. The feeding system of claim 126, wherein said at least two rollers disposed adjacently to said outlet are rotated at a same speed.
128. The feeding system of claim 127, wherein said apparatus further comprises at least two other rollers disposed between said inlet and said rollers disposed adjacently to said outlet, said at least two other rollers being rotated substantially at a same speed and adapted to receive therebetween the substance to be spread through said outlet.
129. The feeding system of claim 128, further comprising adjustment means, said adjustment means permitting to adjust the distance between two adjacent rollers disposed so as to control the pressure applied to the substance passing therebetween.
130. The feeding system of claim 129, wherein the distance between said at least two other rollers is greater than the distance between said rollers disposed adjacently to said outlet.
131. The feeding system of any one of claims 123 to 130, wherein said outlet and said rotating means are adapted to allow a substantially uniform deposition of said substance on a substrate to be disposed below said outlet.

132. The feeding system of any one of claims 103 to 131, wherein said rotating means comprise means for evacuating a liquid contained within said substance.
133. The feeding system of claim 132, wherein said means for evacuating a liquid comprises apertures defined within said rotating means, said apertures being adapted for evacuating said liquid.
134. The feeding system of any one of claims 103 to 133, wherein at least one rotating means is adapted to be rotated at a speed which is selected as a function of the nature of the substance to be treated.
135. A method for spreading a substance on a substrate, said method comprising,

introducing said substance between cooperating rollers so as to compress said substance and move substantially downwardly said substance towards said substrate,  
the method being characterized in that before introducing the substance between said rollers, one of said rollers is moved essentially along a vertical axis so as to select a position at which its vertical distance to the substrate is smaller than the vertical distance of the other rollers to the substrate, and at which the substance to be spread will have a predetermined thickness.
136. The apparatus of any one of claims 1 to 51, wherein said apparatus comprises an electrode-unit as defined in any one of claims 52 to 74.
137. The apparatus of any one of claims 1 to 51, wherein said apparatus comprises a feeding system as defined in any one of claims 103 to 133.

138. The apparatus of any one of claims 1 to 51, wherein said apparatus comprises a feeding system that permits to control the thickness of the substance.
139. The apparatus of claim 28, wherein the shredding system can be disposed so as to act substantially in the middle and/or at the end of a treatment.
140. The process of any one of claims 75 to 102, wherein during the treatment, about in the middle and/or at the end, the substance is shredded.
141. The process of any one of claims 75 to 102, wherein during the treatment, at least one effluent is generated and said process permits deactivation and/or destruction of microorganisms optionally contained in said at least one effluent.

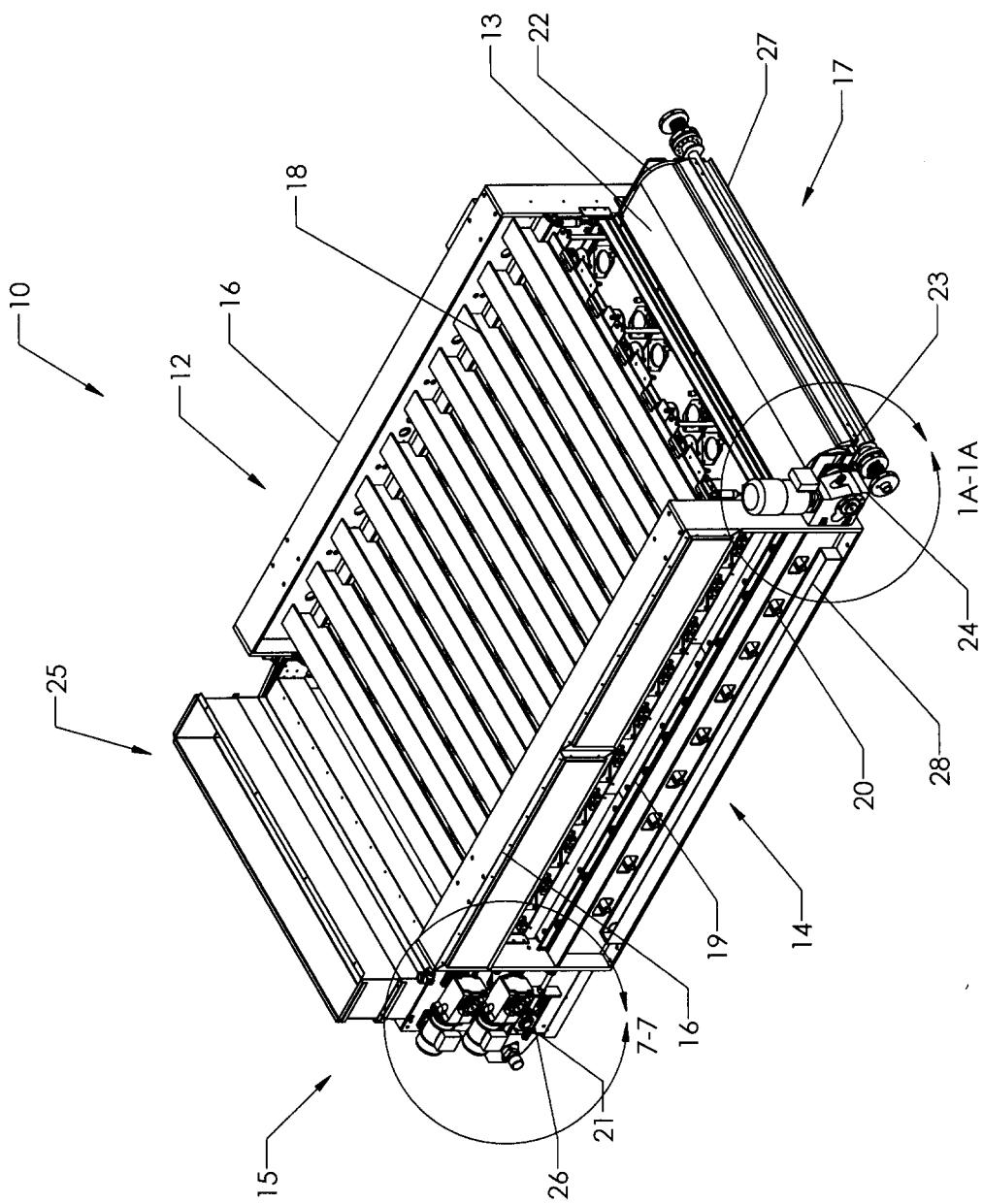


FIG. 1

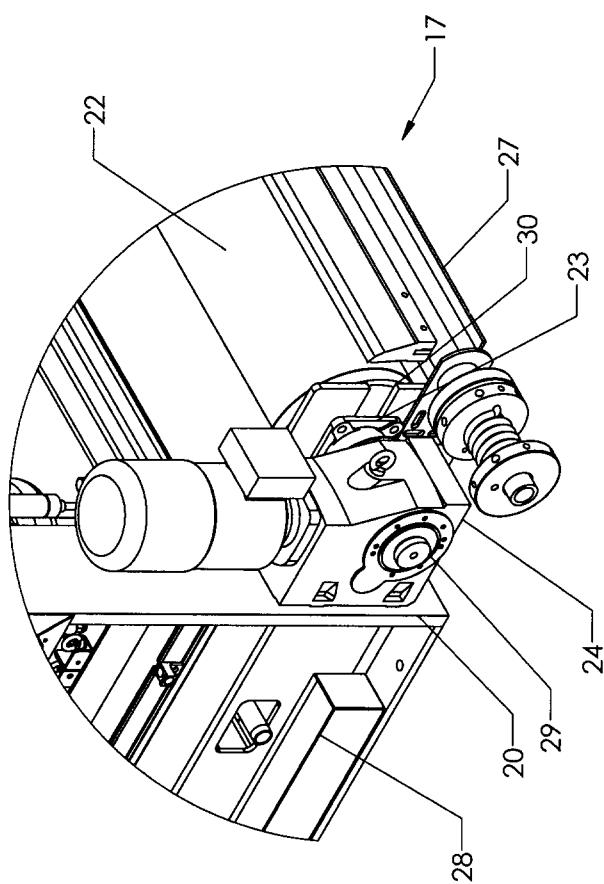
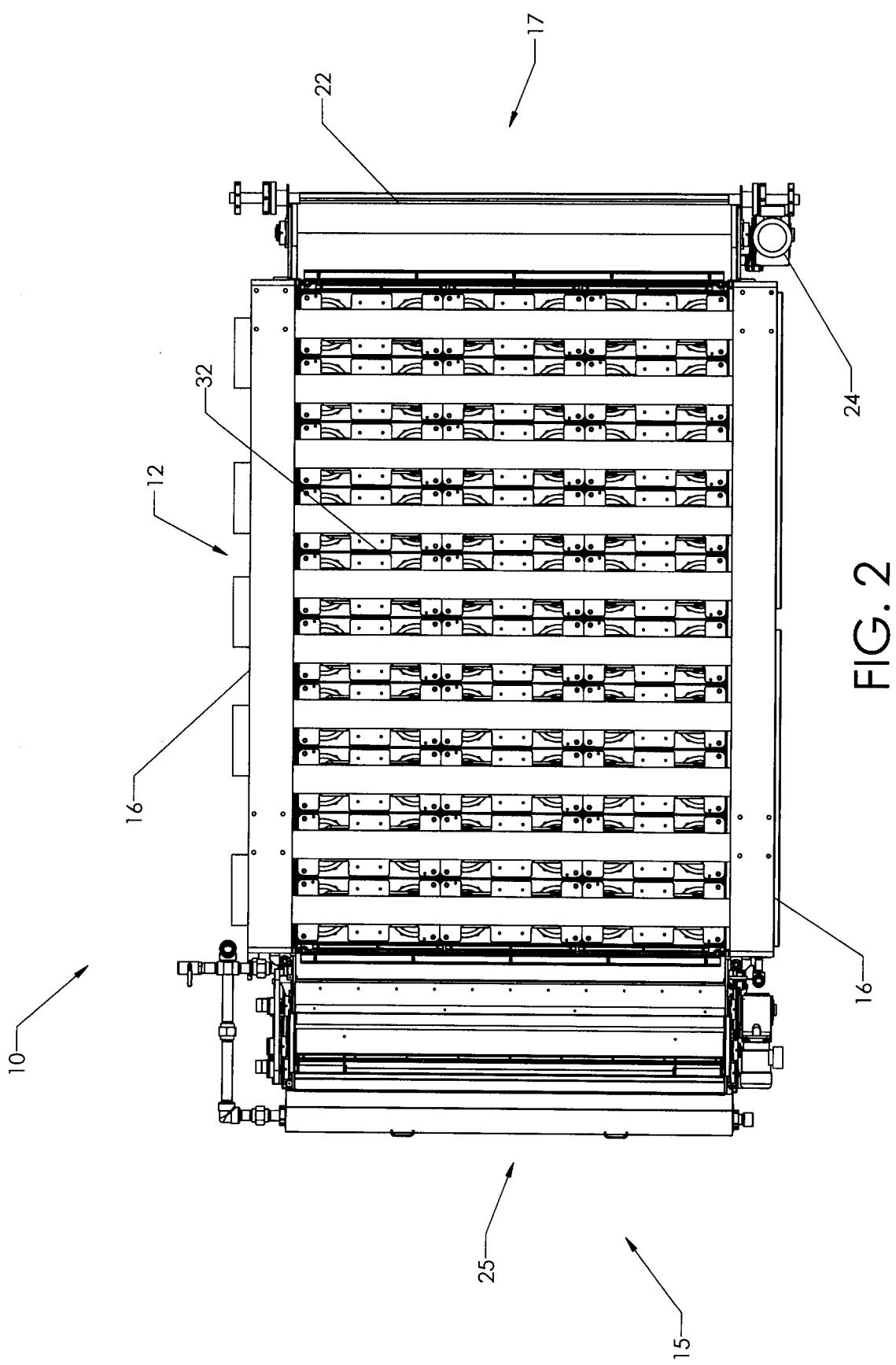


FIG. 1A



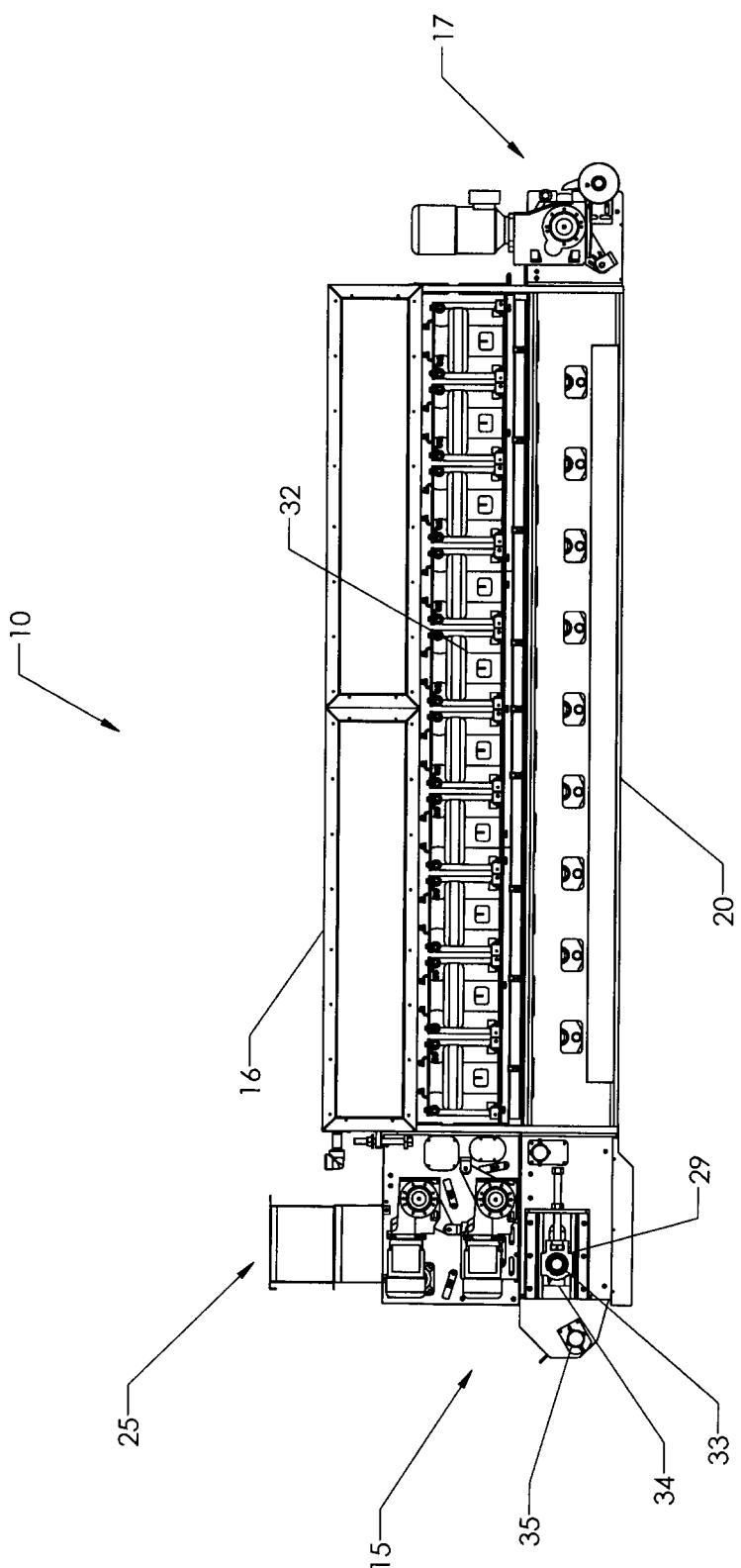


FIG. 3

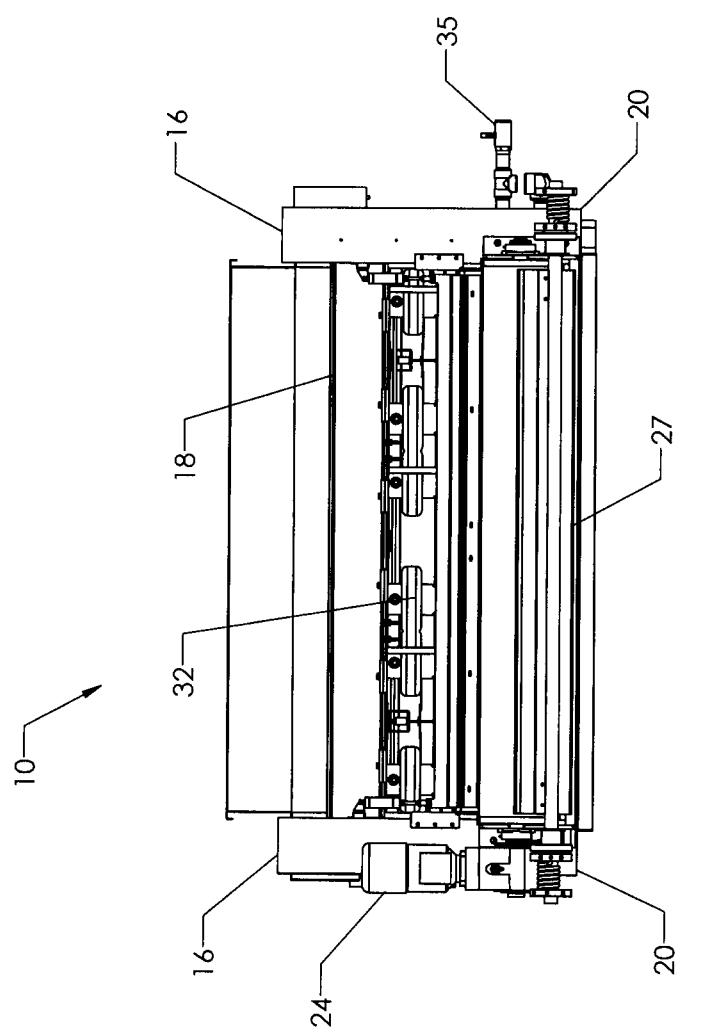
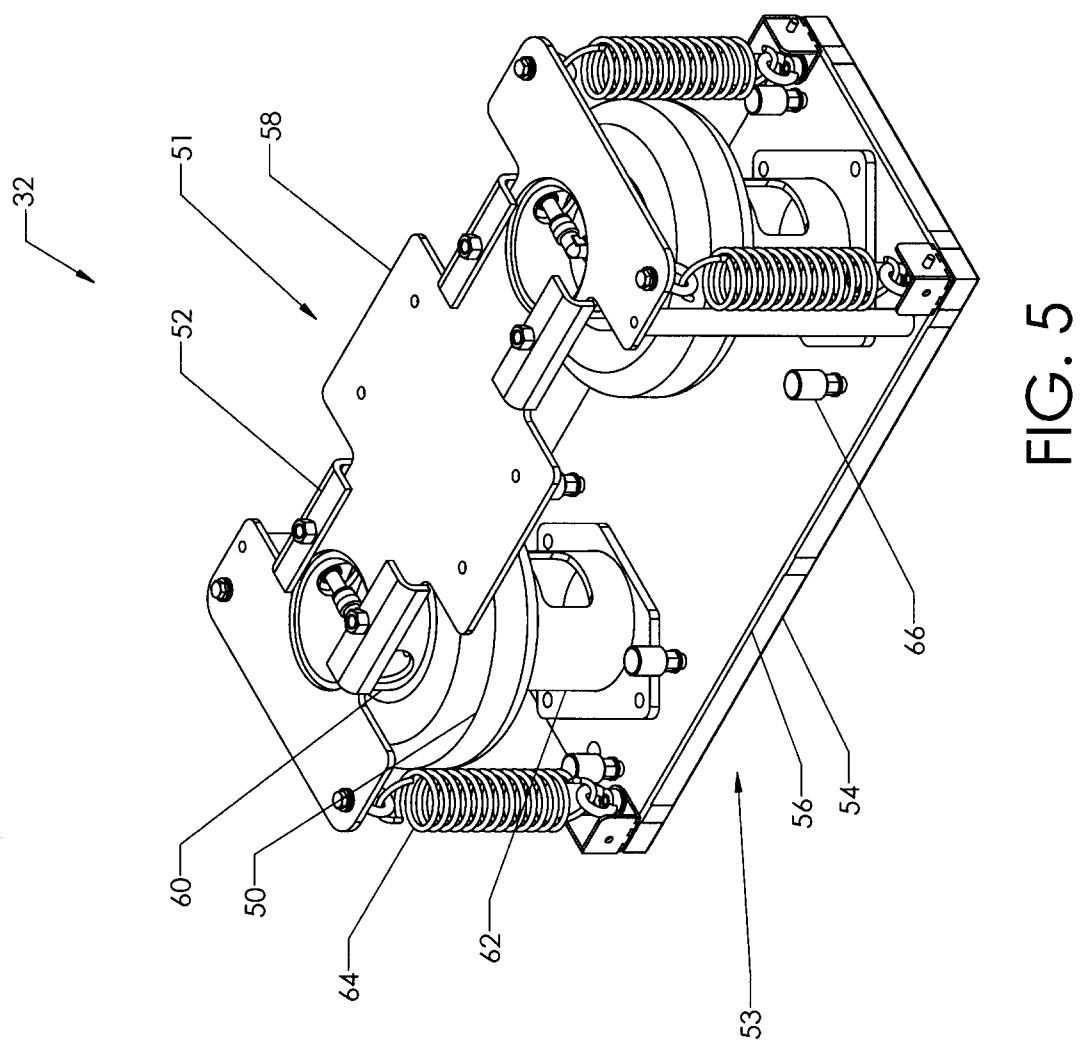


FIG. 4



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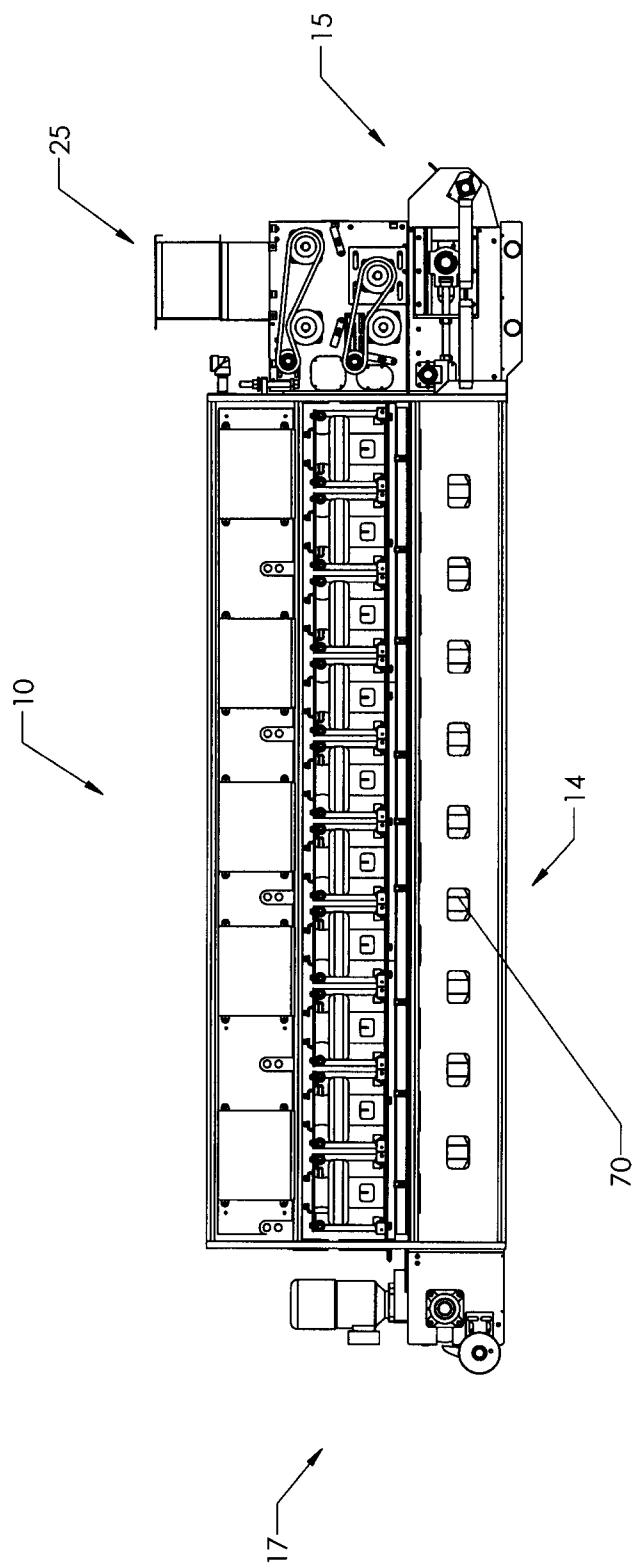


FIG. 6

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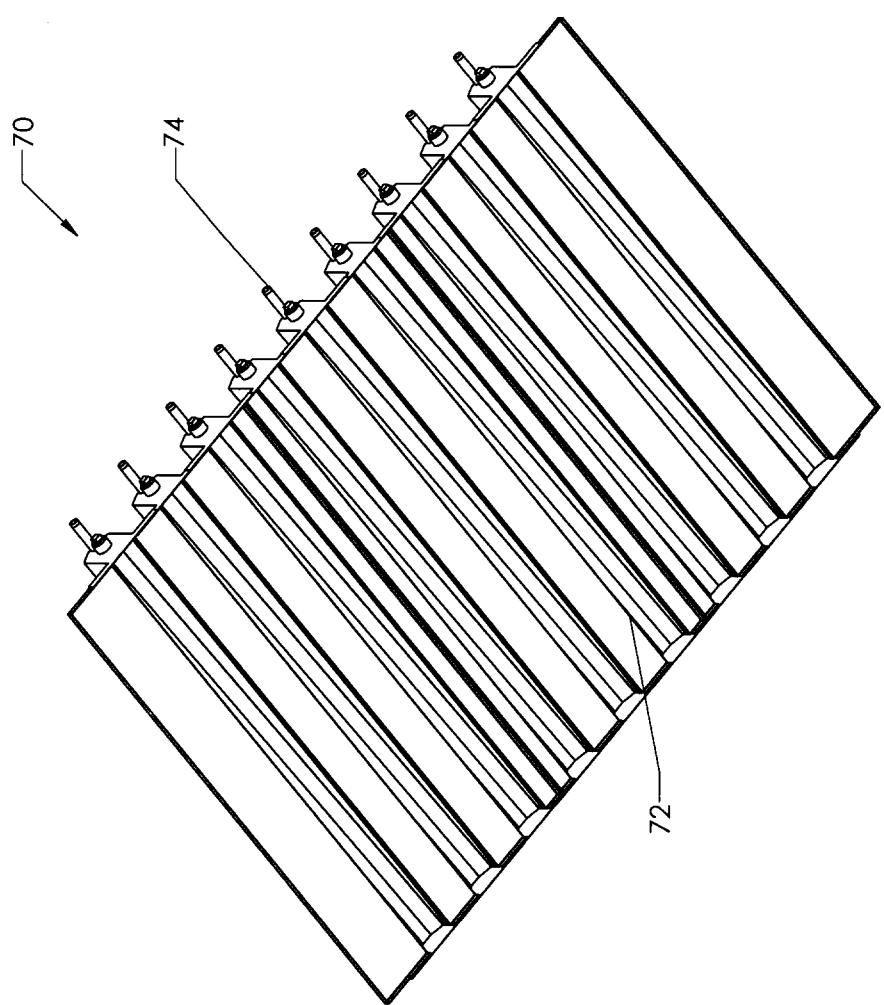


FIG. 6A

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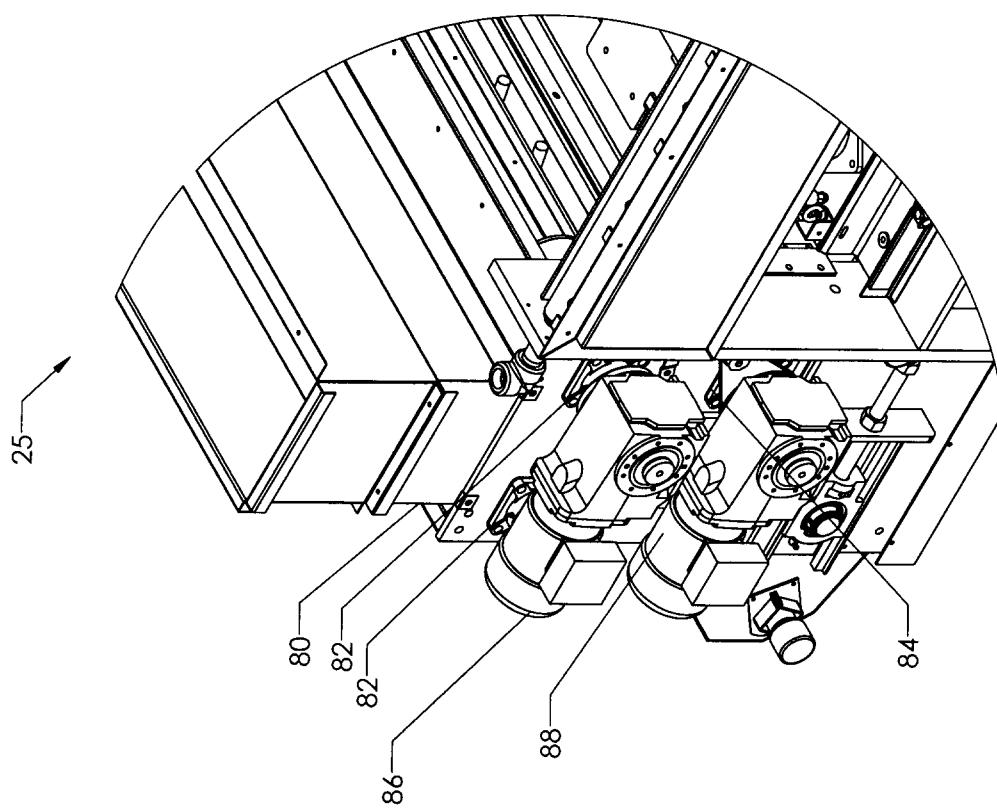


FIG. 7

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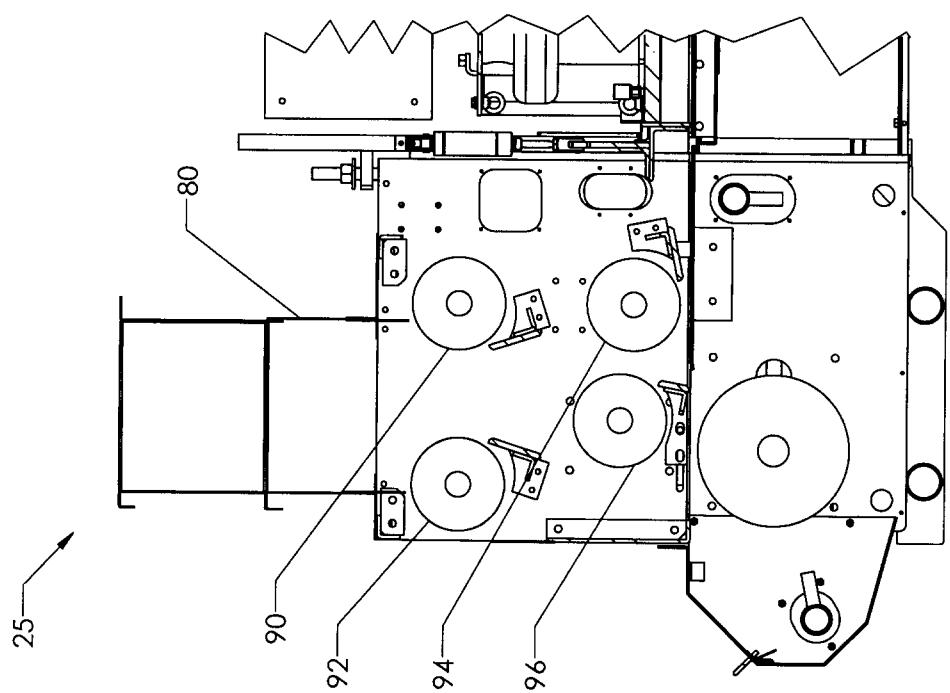


FIG. 7A

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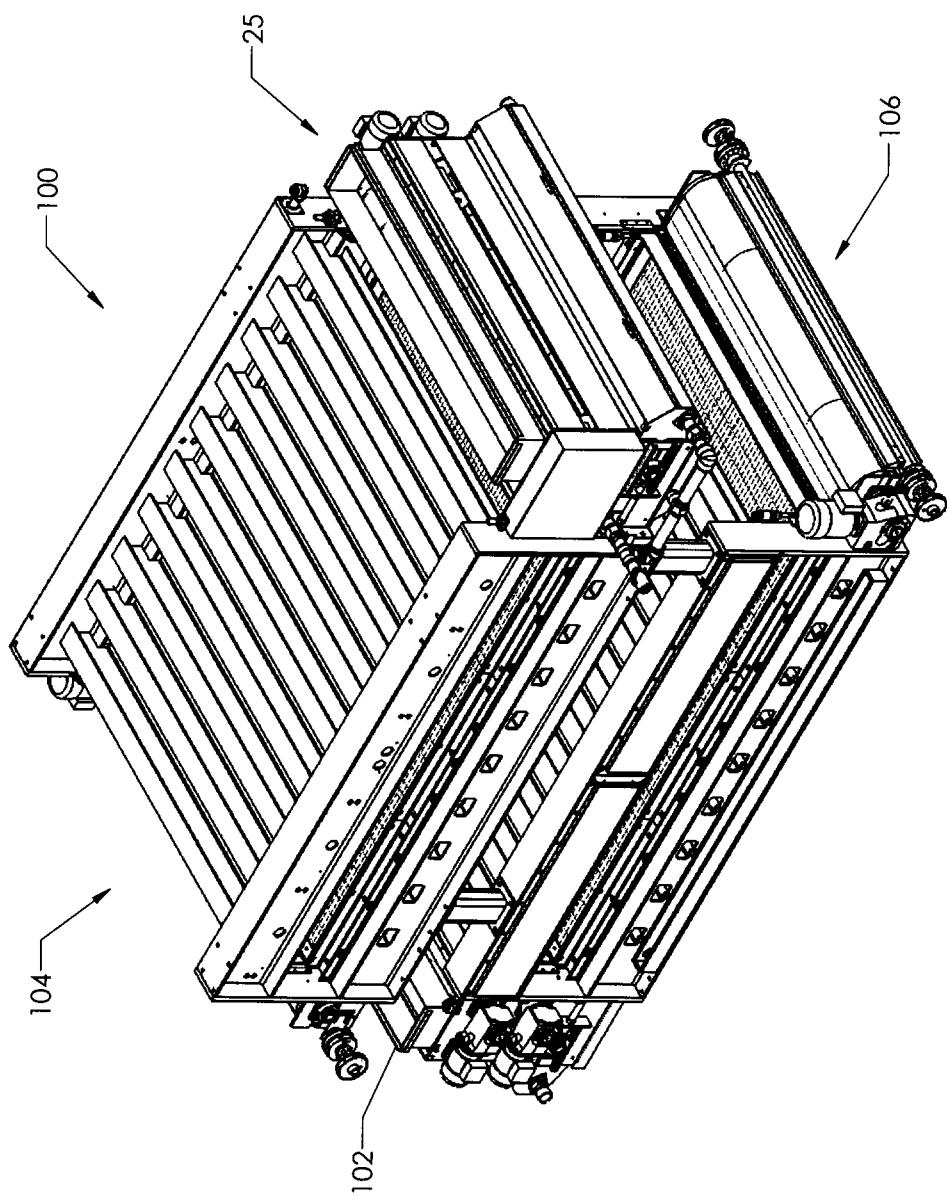


FIG. 8

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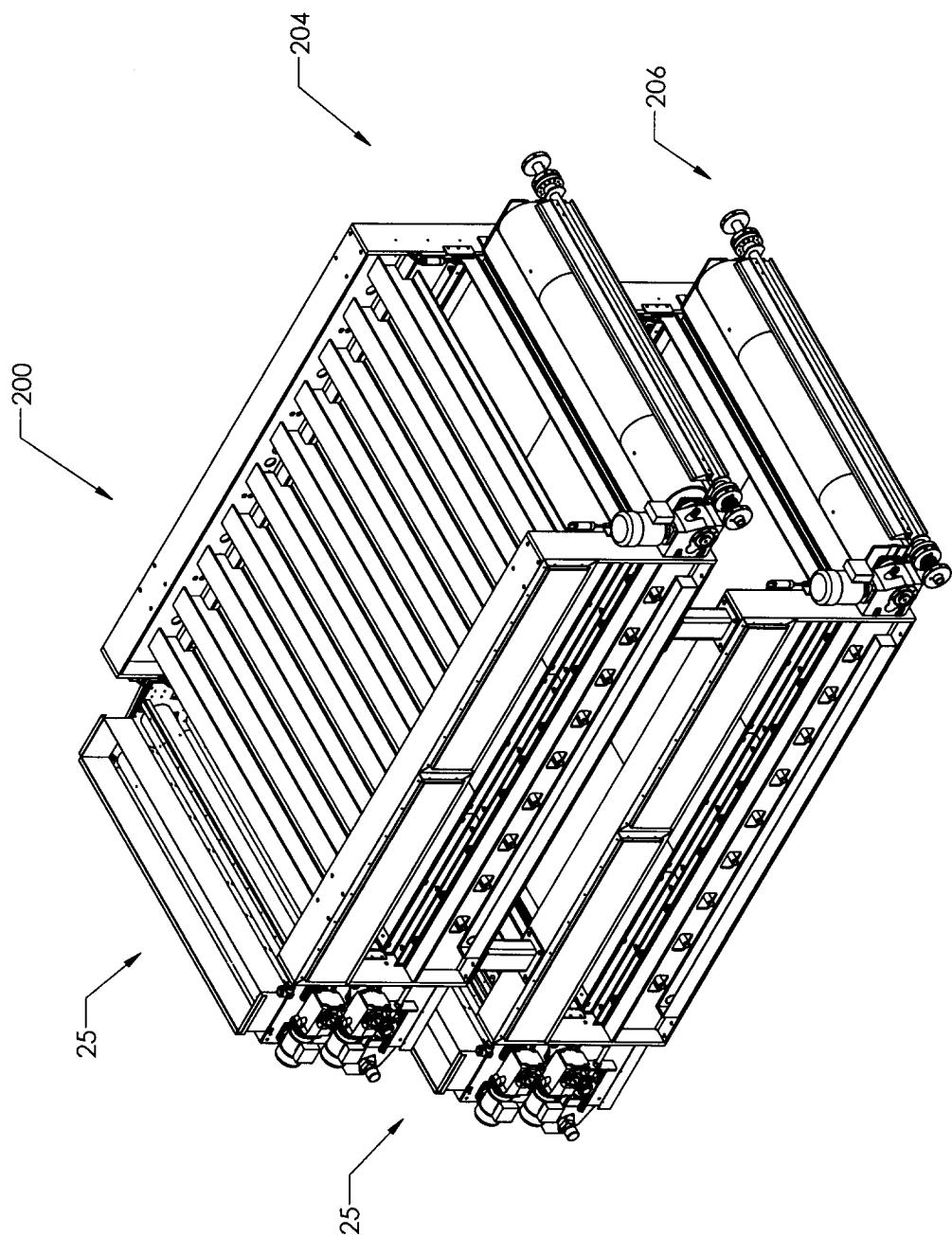


FIG. 9

**INTERNATIONAL SEARCH REPORT**

International application No.  
PCT/CA2007/001052

**A. CLASSIFICATION OF SUBJECT MATTER**

IPC: **B01D 61/56** (2006.01), **B01D 61/46** (2006.01), **C02F 11/12** (2006.01), **D21C 9/18** (2006.01),  
**F26B 17/02** (2006.01), **F26B 3/34** (2006.01) (more IPCs on the last page)  
According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)

IPC: **B01D 61/56** (2006.01), **B01D 61/46** (2006.01), **C02F 11/12** (2006.01), **D21C 9/18** (2006.01),  
**F26B 17/02** (2006.01), **F26B 3/34** (2006.01), **F26B 5/14** (2006.01)

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic database(s) consulted during the international search (name of database(s) and, where practicable, search terms used)  
West, Qweb, Esp@cenet, SCOPUS, Canadian Patent Database

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	CA2199389 (SCAPA Group PLC) 18 April 1996 (18-04-1996) See whole document	1 to 102 and 136 to 141
A	CA2408971 (Commonwealth Scientific and Industrial Research Organisation) 15 November 2001 (15-11-2001) See whole document	1 to 102 and 136 to 141
A	US4135307 (Candor) 23 January 1979 (23-01-1979) See whole document	103 to 135

Further documents are listed in the continuation of Box C.

See patent family annex.

\* Special categories of cited documents :

- “A” document defining the general state of the art which is not considered to be of particular relevance
- “E” earlier application or patent but published on or after the international filing date
- “L” document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- “O” document referring to an oral disclosure, use, exhibition or other means
- “P” document published prior to the international filing date but later than the priority date claimed

“T” later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

“X” document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

“Y” document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

“&” document member of the same patent family

Date of the actual completion of the international search

24 September 2007 (24-09-2007)

Date of mailing of the international search report

25 September 2007 (25-09-2007)

Name and mailing address of the ISA/CA  
Canadian Intellectual Property Office  
Place du Portage I, C114 - 1st Floor, Box PCT  
50 Victoria Street  
Gatineau, Quebec K1A 0C9  
Facsimile No.: 001-819-953-2476

Authorized officer

Mark Hantke 819- 953-5773

**Box No. II Observations where certain claims were found unsearchable (Continuation of item 2 of the first sheet)**

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons :

1.  Claim Nos. :  
because they relate to subject matter not required to be searched by this Authority, namely :
  
  
  
  
  
  
  
  
  
2.  Claim Nos. :  
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically :
  
  
  
  
  
  
  
  
  
3.  Claim Nos. :  
because they are dependant claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

**Box No. III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)**

This International Searching Authority found multiple inventions in this international application, as follows :

Claims 1 to 102 and 136 to 141 are directed to an apparatus for increasing dryness of a substance, said apparatus comprising at least two electrodes, one of the electrodes being a flexible electrode adapted to move in a predetermined direction and to impart the movement to the substance, and one or more other electrodes being adapted to move in a direction perpendicular to the predetermined direction and to compress the substance.

Claims 103 to 135 are directed to a feeding system comprising at least two rotating means adapted to compress the substance and move the substance downward to the outlet.

1.  As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2.  As all searchable claims could be searched without effort justifying additional fees, this Authority did not invite payment of additional fees.
3.  As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claim Nos. :
  
  
  
  
  
  
  
  
  
4.  No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claim Nos. :

**Remark on Protest**  The additional search fees were accompanied by the applicant's protest and, where applicable, the payment of a protest fee.

The additional search fees were accompanied by the applicant's protest but the applicable protest fee was not paid within the time limit specified in the invitation.

No protest accompanied the payment of additional search fees.

**INTERNATIONAL SEARCH REPORT**  
Information on patent family members

International application No.  
PCT/CA2007/001052

Patent Document Cited in Search Report	Publication Date	Patent Family Member(s)	Publication Date
CA2408971	15-11-2001	AT293488T T AU5452801 A AUPQ741800D D0 CN1190252C C DE60110223D D1 DE60110223T T2 EP1289623 A1 ES2240448T T3 NZ522813 A TW495369B B US6871744 B2 WO0185305 A1	15-05-2005 20-11-2001 01-06-2000 23-02-2005 25-05-2005 10-11-2005 12-03-2003 16-10-2005 28-11-2003 21-07-2002 29-03-2005 15-11-2001
CA2199389	18-04-1996	AT187097T T AU3528595 A BR9509034 A CN1076629C C DE69513675D D1 DE69513675T T2 EP0784501 A2 FI971426 A GB2294948 A GB9420216D D0 JP10506839T T US5891342 A WO9611051 A2	15-12-1999 02-05-1996 23-06-1998 26-12-2001 05-01-2000 15-06-2000 23-07-1997 04-04-1997 15-05-1996 23-11-1994 07-07-1998 06-04-1999 18-04-1996
US4135307	23-01-1979	US3977937 A US4050162 A US4060449 A US4189845 A	31-08-1976 27-09-1977 29-11-1977 26-02-1980

**INTERNATIONAL SEARCH REPORT**

International application No.  
PCT/CA2007/001052

***F26B 5/14* (2006.01)**