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54 **A machine and a method for producing saddle-stapled booklets.**

57 A machine (Fig. 2) for producing a saddle-stapled booklet has a tray for receiving and registering sheets to form a group of sheets. The group of sheets is moved horizontally between the upper edge of a vertically movable folder blade (4) between a pair of parallel, side-by-side rollers (2) to fold the sheets. Continued upward movement of the blade (4) drives the folded group of sheets against a pair of

staplers (1,1). The booklet thus produced is rejected laterally by a pair of crease-forming rollers (3) disposed side-by-side and rotatable in parallel vertical axes.

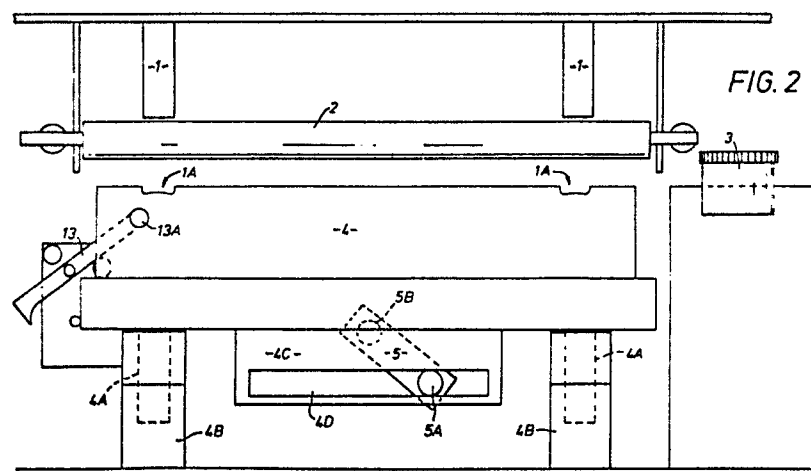


FIG. 2



European Patent
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EUROPEAN SEARCH REPORT

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EP 81 30 0687

DOCUMENTS CONSIDERED TO BE RELEVANT			CLASSIFICATION OF THE APPLICATION (Int. Cl. 7)
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	
	<u>DE - A - 2 242 576</u> (Fa.E.C.H.WILL) * Whole document * -- <u>DE - C - 128 017</u> (COTTRELL) * Whole document * --	1-5,7 10-12 1,10, 11,12	B 42 B 4/00
A	<u>DE - A - 2 242 577</u> (Fa.E.C.H.WILL) * Whole document * --	1,10	TECHNICAL FIELDS SEARCHED (Int. Cl. 7)
A	<u>DE - C - 74 535</u> (JULIUS THEODOR OTTO) * Whole document * ----	1,10	B 42 B B 65 H
			CATEGORY OF CITED DOCUMENTS X: particularly relevant A: technological background O: non-written disclosure P: intermediate document T: theory or principle underlying the invention E: conflicting application D: document cited in the application L: citation for other reasons
 The present search report has been drawn up for all claims			&: member of the same patent family corresponding document
Place of search		Date of completion of the search	Exam'ner
The Hague		09-10-1981	MEULEMANS