

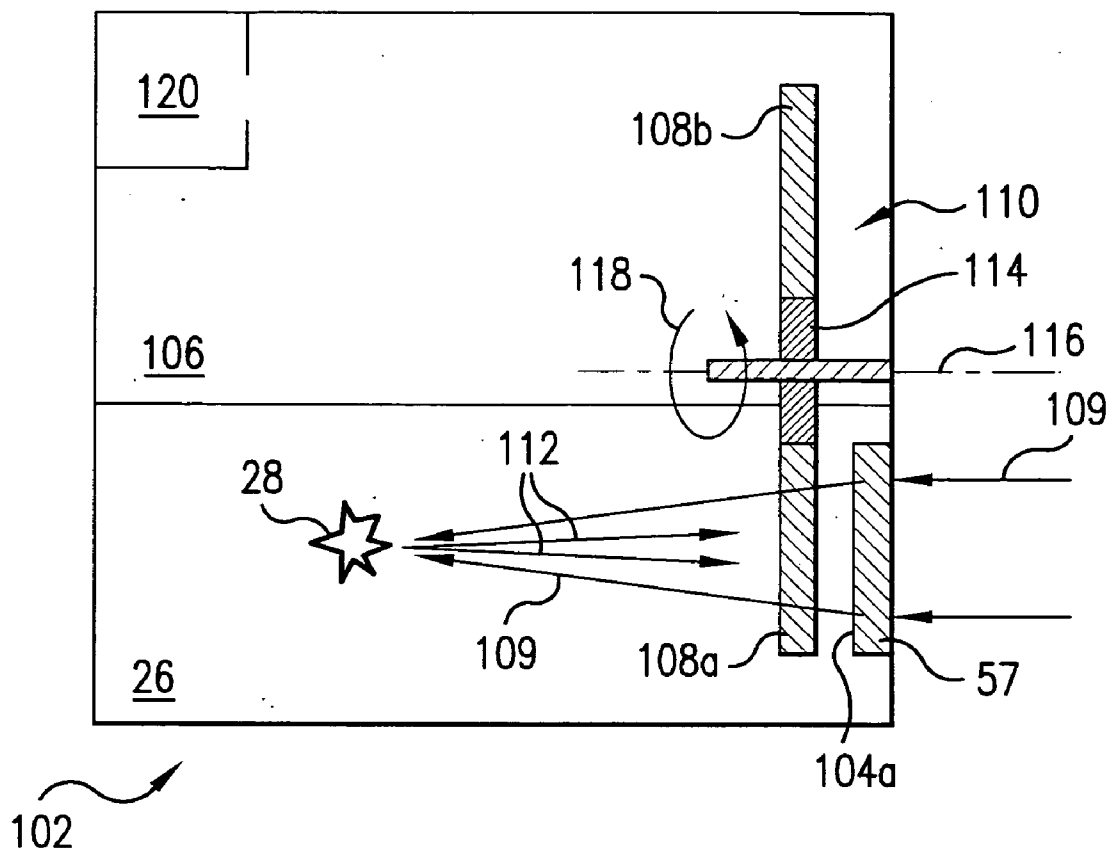


US 20060192151A1

(19) **United States**(12) **Patent Application Publication****Bowering et al.**(10) **Pub. No.: US 2006/0192151 A1**(43) **Pub. Date: Aug. 31, 2006**(54) **SYSTEMS FOR PROTECTING INTERNAL COMPONENTS OF AN EUV LIGHT SOURCE FROM PLASMA-GENERATED DEBRIS****Publication Classification**(51) **Int. Cl.**  
**G01J 1/00** (2006.01)(52) **U.S. Cl.** ..... **250/503.1**(75) **Inventors:** **Norbert R. Bowering**, San Diego, CA (US); **Bjorn A. M. Hansson**, La Jolla, CA (US); **Alexander N. Bykanov**, San Diego, CA (US); **Oleh Khodykin**, San Diego, CA (US); **Alexander I. Ershov**, San Diego, CA (US); **William N. Partlo**, Poway, CA (US)(57) **ABSTRACT**

Systems and methods are disclosed for protecting an EUV light source plasma production chamber optical element surface from debris generated by plasma formation. In one aspect of an embodiment of the present invention, a shield is disclosed which comprises at least one hollow tube positioned between the optical element and a plasma formation site. The tube is oriented to capture debris while allowing light to pass through the tube's lumen via reflection at relatively small angles of grazing incidence. In another aspect of an embodiment of the present invention, a shield is disclosed which is heated to a temperature sufficient to remove one or more species of debris material that has deposited on the shield. In yet another aspect of an embodiment of the present invention, a system is disclosed which a shield is moved from a light source plasma chamber to a cleaning chamber where the shield is cleaned.

Correspondence Address:

**Matthew K. Hillman****Cymer, Inc., Legal Dept.****17075 Thornmint Court, MS/4-2C****San Diego, CA 92127-2413 (US)**(73) **Assignee: Cymer, Inc., San Diego, CA (US)**(21) **Appl. No.: 11/067,099**(22) **Filed: Feb. 25, 2005**

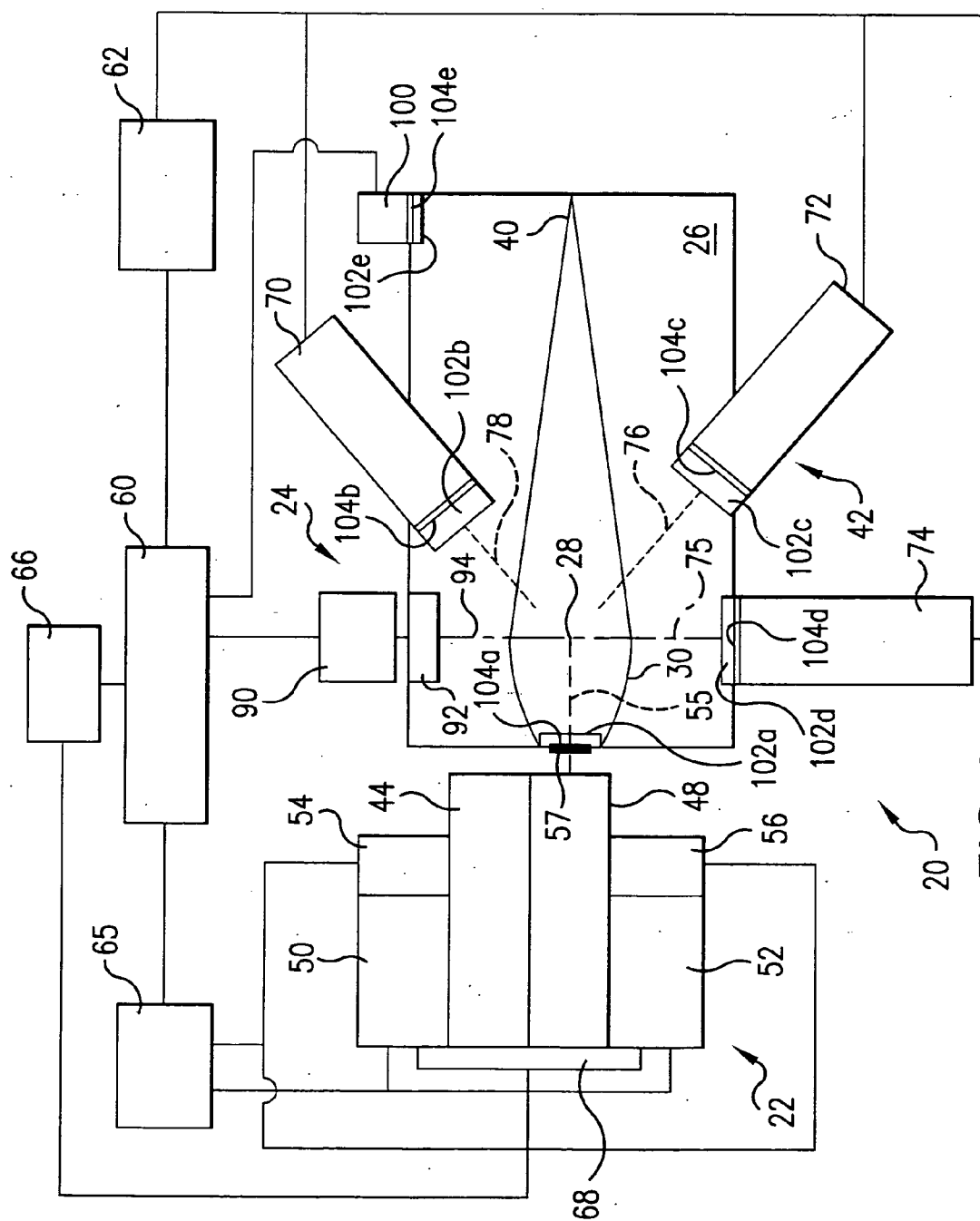
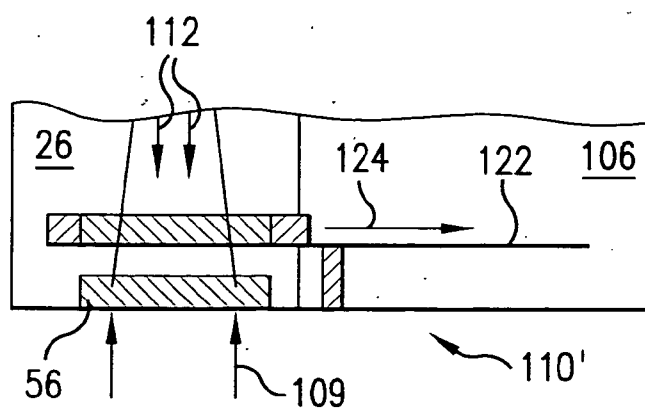
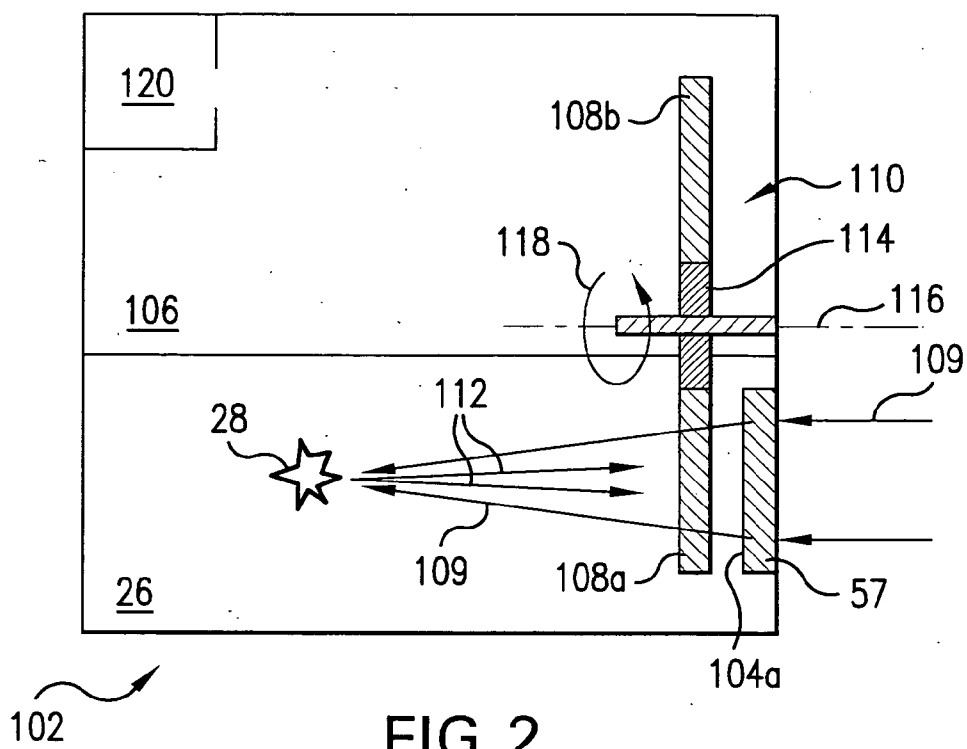
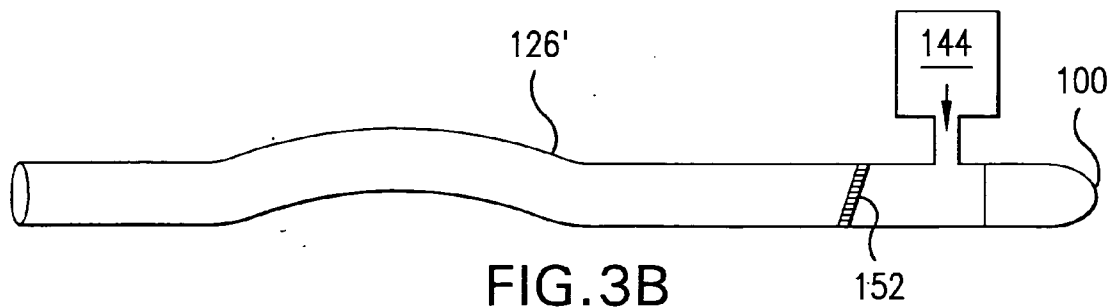
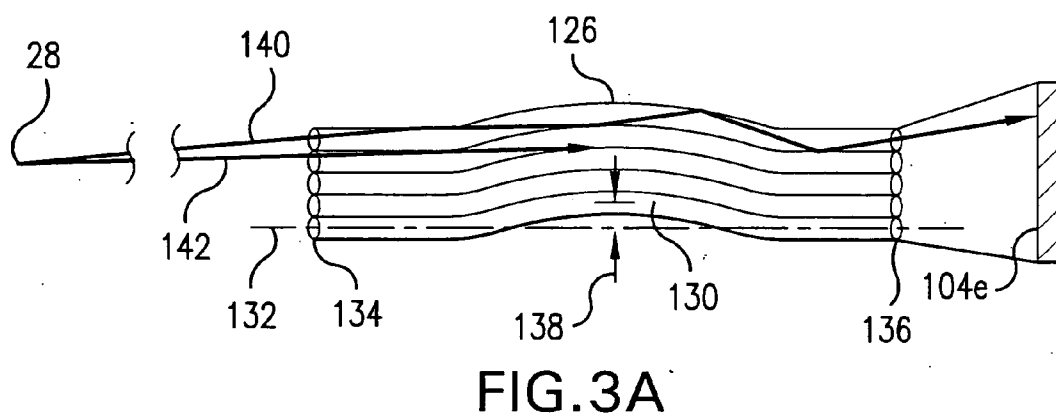
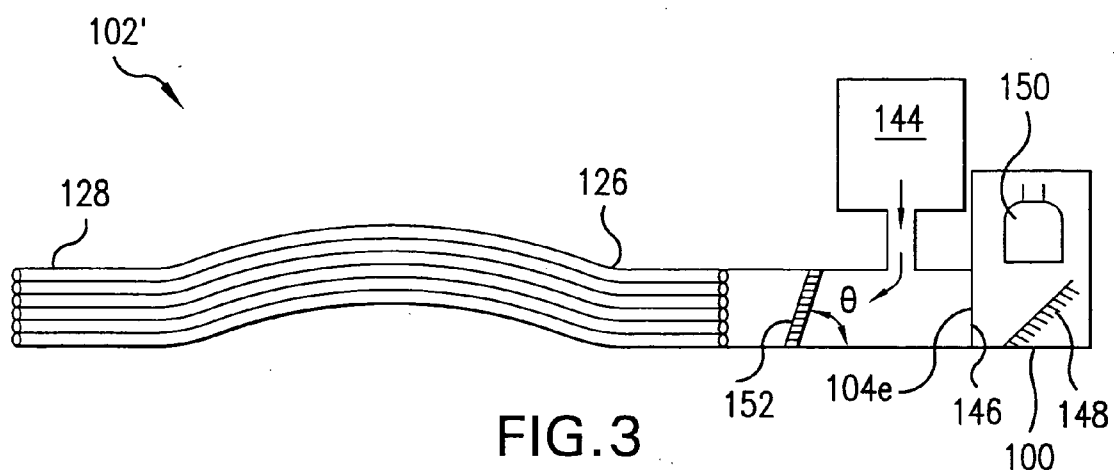


FIG.1





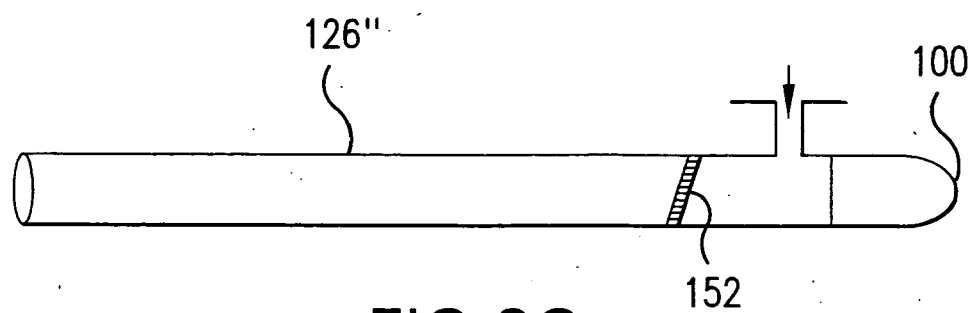


FIG. 3C

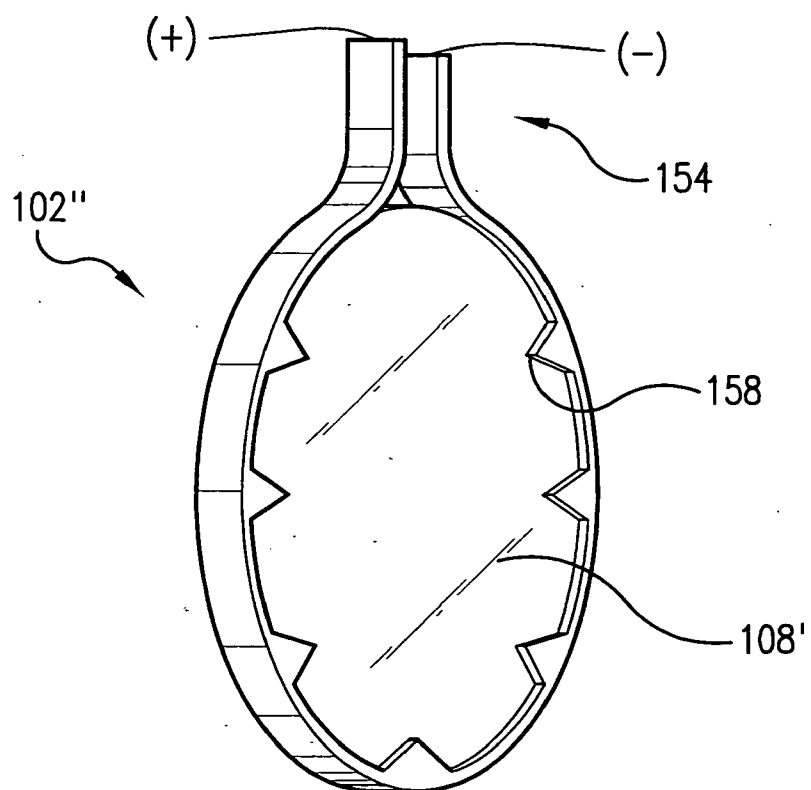


FIG. 4

## SYSTEMS FOR PROTECTING INTERNAL COMPONENTS OF AN EUV LIGHT SOURCE FROM PLASMA-GENERATED DEBRIS

### RELATED APPLICATIONS

[0001] The present application is related to U.S. patent application Ser. No. 10/979,945, entitled LPP EUV LIGHT SOURCE, filed on Nov. 1, 2004, Attorney Docket No. 2004-0088-01, and Ser. No. 10/900,839, entitled EUV LIGHT SOURCE, filed on Jul. 27, 2004, Attorney Docket No. 2004-0044-01, and Ser. No. 10/803,526, entitled HIGH REPETITION RATE LPP EUV LIGHT SOURCE, filed on Mar. 17, 2004, Attorney Docket No. 2003-0125-01 and Ser. No. 10/798,740, entitled COLLECTOR FOR EUV LIGHT, filed on Mar. 10, 2004, Attorney Docket No. 2003-0083-01, the disclosures of each of which is incorporated by reference.

### FIELD OF THE INVENTION

[0002] The present invention relates to extreme ultraviolet ("EUV") light generators providing EUV light from a plasma created from a source material and collected and directed to a focus for utilization outside of the EUV light source generation chamber, e.g., for semiconductor integrated circuit manufacturing photolithography process performing machines, e.g., at wavelengths of around 20 nm and below.

### BACKGROUND OF THE INVENTION

[0003] Extreme ultraviolet ("EUV") light, e.g., electromagnetic radiation having wavelengths of around 20 nm or less (also sometimes referred to as soft x-rays), and including light at a wavelength of about 13.5 nm, can be used in photolithography processes to produce extremely small features in substrates, e.g. silicon wafers.

[0004] Methods to produce EUV light include, but are not necessarily limited to, converting a material into a plasma state that has an element, e.g. xenon, lithium or tin, with an emission line in the EUV range. In one such method, often termed electric discharge produced plasma ("DPP"), the plasma may be produced by an electrical discharge between a pair of electrodes. In another method, the required plasma can be produced by irradiating a target material, such as a droplet, stream or cluster of material having the required line-emitting element, with a laser beam. This later process is referred to as laser produced plasma ("LPP").

[0005] For each of these processes, the plasma is typically produced in a sealed vessel, e.g. vacuum chamber, and monitored using various types of metrology equipment. In addition to generating EUV radiation, these plasma processes also typically generate undesirable by-products in the plasma chamber which can include heat, high energy ions and scattered debris from the plasma formation, e.g., atoms and/or clumps of source material that is not fully ionized in the plasma formation process.

[0006] These plasma formation by-products can potentially damage or reduce the operational efficiency of the various plasma chamber optical elements including, but not limited to, the surfaces of metrology detectors, windows used to image the plasma formation process, and in the case of LPP, the laser input window. The heat, high energy ions

and/or source material debris may be damaging to the optical elements in a number of ways, including heating them, coating them with materials which reduce light transmission, penetrating into them and, e.g., damaging structural integrity and/or optical properties, e.g., the ability of a mirror to reflect light at such short wavelengths, corroding or eroding them and/or diffusing into them. In addition, some optical elements, e.g. the laser input window, form a part of the vacuum chamber and are thus placed under a stress when a vacuum is present in the plasma chamber. For these elements, deposits and heat can combine to fracture (i.e. crack) the element resulting in a loss of vacuum and requiring a costly repair.

[0007] Accessing contaminated or damaged optical elements in the plasma chamber for the purpose of cleaning or replacing the elements can be expensive, labor intensive and time-consuming. In particular, these systems typically require a rather complicated and time consuming purging and vacuum pump-down of the plasma chamber prior to a re-start after the plasma chamber has been opened. This lengthy process can adversely affect production schedules and decrease the overall efficiency of light sources for which it is typically desirable to operate with little or no downtime.

[0008] With the above in mind, Applicants disclose shielding systems and methods useful for increasing the service life of various plasma chamber optical elements and for increasing the time between maintenance operations that require opening of the plasma chamber.

### SUMMARY OF THE INVENTION

[0009] Systems and methods are disclosed for protecting an EUV light source plasma production chamber optical element surface from debris generated by plasma formation. In one aspect of an embodiment of the present invention, a light transmitting shield is disclosed which is movable into a cleaning chamber from an initial position where the shield is interposed between a plasma formation site and the optical element. In the initial position, the shield prevents debris directed toward the optical element surface from reaching the surface.

[0010] In another aspect of an embodiment of the present invention, a shield for a plasma chamber optical element is disclosed which may be heated to a temperature sufficient to remove one or more species of debris material that has deposited on the shield.

[0011] In still another aspect of an embodiment of the present invention, a shield system for a plasma chamber optical element is disclosed which comprises at least one hollow tube positioned in between the optical element and a plasma formation site. The tube is oriented to capture debris while allowing light to pass through the lumen (i.e. bore) of the tube via reflection at relatively small angles of grazing incidence.

### BRIEF DESCRIPTION OF THE DRAWINGS

[0012] FIG. 1 shows a schematic view of an overall broad conception for a laser-produced plasma EUV light source according to an aspect of the present invention;

[0013] FIG. 2 shows in schematic, cross-sectional form a possible embodiment of a system for protecting an optical

element surface from plasma-source debris according to an aspect of an embodiment of the present invention;

[0014] **FIG. 2A** shows in schematic, cross-sectional form an aspect of an embodiment of a slider mechanism for moving a shield into a cleaning chamber according to an aspect of an embodiment of the present invention;

[0015] **FIG. 3** shows a schematic, side view of an aspect of another possible embodiment of a shield system for protecting a plasma chamber optical element from plasma source material debris;

[0016] **FIG. 3A** shows a schematic, side view of a plurality of hollow tubes illustrating the path of an exemplary light ray through a hollow tube and the path of an exemplary debris particle being captured by a hollow tube;

[0017] **FIG. 3B** shows a schematic, side view of an aspect of another possible embodiment of a shield system for protecting a plasma chamber optical element from plasma source material debris having one bent hollow tube;

[0018] **FIG. 3C** shows a schematic, side view of an aspect of another possible embodiment of a shield system for protecting a plasma chamber optical element from plasma source material debris having one straight hollow tube; and

[0019] **FIG. 4** shows a schematic, side view of an aspect of another possible embodiment of a shield system for protecting a plasma chamber optical element from plasma source material debris having a heater for heating a light transmitting shield.

#### DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS

[0020] Turning now to **FIG. 1** there is shown a schematic view of an exemplary production EUV light source, e.g., a laser produced plasma EUV light source **20** according to an aspect of the present invention. Although aspects of the present invention are illustrated with reference to a laser produced plasma (LPP), it is to be appreciated that the present invention is equally applicable to other types of light sources which produce a plasma including an electric discharge produced plasma ("DPP"), a representative construction of which is disclosed in co-owned U.S. Pat. No. 6,815,700 which is hereby incorporated by reference.

[0021] Continuing with **FIG. 1**, an LPP light source **20** may contain a pulsed laser system **22**, e.g., a gas discharge excimer or molecular fluorine laser operating at high power and high pulse repetition rate and may be a MOPA configured laser system, e.g., as shown in U.S. Pat. Nos. 6,625,191, 6,549,551, and 6,567,450. The light source **20** may also include a target delivery system **24**, e.g., delivering targets in the form of liquid droplets, a liquid stream, solid particles or clusters, solid particles contained within liquid droplets or solid particles contained within a liquid stream. The targets may be delivered by the target delivery system **24**, e.g., into the interior of a chamber **26** to a plasma formation site **28**, otherwise known as an ignition site or the sight of the "fire ball".

[0022] Laser pulses may be delivered from the pulsed laser system **22** along a laser optical axis **55** through a laser input window **57** in the chamber **26** to the irradiation site, suitably focused, to create an ignition or fire ball that forms a plasma, having certain characteristics, including wave-

length of the EUV light produced, type and amount of debris released from the plasma during or after ignition, according to the material of the target.

[0023] The light source may also include a collector **30**, e.g., a reflector, e.g., in the form of a truncated ellipse, with an aperture to allow the laser light to pass through and reach the ignition site **28**. The collector **30** may be, e.g., an elliptical mirror that has a first focus at the ignition site **28** and a second focus at a so-called intermediate point **40** (also called the intermediate focus **40**) where the EUV light is output from the light source and input to, e.g., an integrated circuit lithography tool (not shown). The system **20** may also include a target position detection system **42**.

[0024] The pulsed system **22** may include, e.g., a master oscillator-power amplifier ("MOPA") configured dual chambered gas discharge laser system having, e.g., an oscillator laser system **44** and an amplifier laser system **48**, with, e.g., a magnetic reactor-switched pulse compression and timing circuit **50** for the oscillator laser system **44** and a magnetic reactor-switched pulse compression and timing circuit **52** for the amplifier laser system **48**, along with a pulse power timing monitoring system **54** for the oscillator laser system **44** and a pulse power timing monitoring system **56** for the amplifier laser system **48**. The system **20** may also include an EUV light source controller system **60**, which may also include, e.g., a target position detection feedback system **62** and a firing control system **65**, along with, e.g., a laser beam positioning system **66**.

[0025] The target position detection system may include a plurality of droplet imagers **70**, **72** and **74** that provide input relative to the position of a target droplet, e.g., relative to the ignition site and provide these inputs to the target position detection feedback system, which can, e.g., compute a target position and trajectory, from which a target error can be computed, if not on a droplet by droplet basis then on average, which is then provided as an input to the system controller **60**, which can, e.g., provide a laser position, direction and timing correction signal, e.g., to the laser beam positioning system **66** that the laser beam positioning system can use, e.g., to control the laser timing circuit and/or to control the laser position and direction changer **68**, e.g., to change the focus point of the laser beam to a different ignition point **28**.

[0026] The imager **74** may, e.g., be aimed along an imaging line **75**, e.g., aligned with a desired trajectory path of a target droplet **94** from the target delivery mechanism **92** to the desired ignition site **28** and the imagers **72** and **76** may, e.g., be aimed along respective intersecting imaging lines **76** and **78** that intersect, e.g., along the desired trajectory path at some point along the trajectory path before the desired ignition site **28**.

[0027] The target delivery control system **90**, in response to a signal from the system controller **60** may, e.g., modify the release point of the target droplets **94** as released by the target delivery mechanism **92** to correct for errors in the target droplets arriving at the desired ignition site **28**. An EUV light source detector **100** positioned at or near the intermediate focus **40** may also provide feedback to the system controller **60** that can be, e.g., indicative of the errors in such things as the timing and focus of the laser pulses to properly intercept the target droplets in the right place and time for effective and efficient EUV light production.

[0028] As shown schematically in **FIG. 1** and described in more detail below, an aspect of an embodiment of the present invention includes shielding systems **102a-e** for protecting respective plasma chamber optical element surfaces **104a-e** from debris generated at the plasma formation site **28**. In particular, as shown, shield system **102a** protects surface **104a** of laser input window **57**, shield systems **102b**, **102c** and **102d** protect respective surfaces **104b**, **104c** and **104d** of respective imaging windows of imagers **70**, **7274** and shield system **102e** protects surface **104e** of EUV light source detector **100**.

[0029] **FIG. 2** shows a system, illustrated schematically and designated generally system **102**, for protecting a surface **104a** of an optical element, e.g. laser input window **57**, from debris resulting from plasma formation according to an aspect of an embodiment of the present invention. Although the system **102** is shown for protecting a laser input window **57** in **FIG. 2**, it is to be appreciated that the system **102** shown can be used to protect other optical components including, but not limited to, imaging windows and light detector input surfaces. As shown in **FIG. 2**, the system **102** may include a cleaning chamber **106** that may be positioned adjacent to the plasma chamber **26**.

[0030] Discrete shields **108a,b** made of a transparent material, e.g. a material that is transparent to the laser beam **109** (or to light being sampled by an external metrology device, e.g., EUV light or visible light) may be mounted on a mechanism **110** that is configured to sequentially move each shield **108** from the plasma chamber **26** to the cleaning chamber **106** and then back into the plasma chamber **26**, and so forth. More specifically, the mechanism can locate each shield **108** in a first position (corresponding to the position shown for shield **108a**) where the shield **108** is interposed between the plasma formation site **28** and the laser input window **57** to prevent debris **112** that is directed toward the laser input window **57** from reaching the window **57**. The mechanism **110** can be activated to then move the shield **108** from the first position described above to a second position (corresponding to the position shown for shield **108b**) in which the shield **108** may be disposed within the cleaning chamber **106** to clean deposited debris from the shield **108**. Although two shields **108** are shown in **FIG. 2**, it is to be appreciated that more than two shields **108** and as few as one shield **108** may be used. In addition, a contiguous annularly shaped, strip of transparent material spanning **360** degrees may be used in which only a portion of the strip is interposed between the plasma formation site **28** and the laser input window **57** at any one time. For this case, the interposed portion of the continuous strip constitutes a “shield” for purposes of the present disclosure, and accordingly, the strip constitutes a plurality of shields.

[0031] As shown in **FIG. 2**, the mechanism **110** may include a wheel **114** defining a wheel axis **116**. The shield(s) **108** may be attached to the wheel **114**, as shown. When activated, a rotation assembly in the mechanism **110** rotates the shield(s) **108** (see arrow **118**) about the wheel axis **116** to move the shield **108** from the plasma chamber **26** to the cleaning chamber **106**, and after cleaning, back into the plasma chamber **26**. This rotation may be performed in increments or may be continuous. With this structural arrangement, one or more shields **108** on the wheel **114** may be cleaned in the cleaning chamber **106**, and simultaneously, another shield **108** on the wheel **114** may be used to prevent

plasma source debris **112** from reaching the laser input window **57** in the plasma chamber **26**.

[0032] In the cleaning chamber **106**, an etchant source **120** may be provided to establish a concentration of an etchant such as HBr for cleaning debris from the shield **108**. Alternatively, suitable etchants can include, but are not necessarily limited to etchants such as Br<sub>2</sub>, Cl<sub>2</sub>, HCl, H<sub>2</sub> and HCF<sub>3</sub>. For example, an HBr concentration of a few Torr can be used in the cleaning chamber to clean the shields **108**. In some cases, a relatively small HBr concentration, e.g. 10 milliTor may also be maintained in the plasma chamber **46** to etch structures therein. With this arrangement, only a reasonably tight seal between chamber **26** and **106** near the mechanism **110** may be required. In some implementations, an apparatus (not shown) may be included in the cleaning chamber to mechanically clean the shield **108**. Alternatively, or in addition to either mechanical cleaning, etching or both, a heat source (not shown) can be used to remove deposited material from the shield **108** (see further discussion below regarding removal of deposit debris by heating). In still another variation, plasma etching or plasma assisted etching may be used in the cleaning chamber **106**, e.g., an rf plasma using Argon at a pressure of about 1 mTorr.

[0033] **FIG. 2A** shows another aspect of an embodiment in accordance with the present invention in which the system includes a mechanism **110'** which comprises a slider assembly **122** to move the shield **108** along a linear path (in the direction of arrow **124**) from the plasma chamber **26** to the cleaning chamber **106**. Although not shown, it is to be appreciated that multiple slider assemblies (each operable on a different shield) may be used allowing the use of one shield **108** in the plasma chamber **26** while one or more shields **108** are simultaneously cleaned in the cleaning chamber **106**.

[0034] The ability to protect the laser input window **57** from heat and debris as described above may also facilitate the positioning of the window **57** at a location that is closer to the plasma formation site **28** (than a corresponding unprotected window). This, in turn, may be beneficial when the laser input window **57** also functions as a lens. In this case, movement of the lens closer to the plasma formation site may allow the use of a laser source having a reduced laser divergence and pointing stability requirements.

[0035] **FIG. 3** shows a system according to another aspect of an embodiment of the present invention, illustrated schematically and designated generally system **102'**, for protecting a surface **104d** of an optical element, e.g. EUV light detector **100**, from debris resulting from plasma formation. As shown, the system **102'** may include a plurality of hollow tubes **126**, e.g. so-called capillary tubes, with each tube having a tube wall that surrounds a tube lumen (i.e. bore). Tubes **126** may be made of a material, e.g. glass, metal or ceramic, e.g. borosilicate material, which reflects EUV light at grazing angles of incidence, e.g. grazing incidence reflection at small (<10 degrees) angles of grazing incidence where the EUV reflectivity of smooth surfaces is relatively high for most materials. As shown, the tubes **126** may be grouped together and housed within a stainless steel housing tube **128** having a similar shape as the tubes **126**. In an exemplary embodiment, about 50 bent glass capillary tubes **126** (1 mm outer diameter, 0.78 mm inner diameter, 150 mm long) may be mounted inside of a bent stainless steel tube **128**. As shown in **FIG. 3A**, the tubes **126** may be shaped

having a midsection **130** that may be laterally offset from a tube axis **132** defined by the tube ends **134**, **136**. In particular, the midsection **130** may be offset by a distance **138** that is larger than inner diameter of the tube **126**.

[0036] **FIG. 3A** shows that the tubes **126** may be interposed between the plasma formation site **28** and the surface **104e**. **FIG. 3A** also shows an exemplary path **140** of an EUV light ray and the exemplary path **142** of a debris particle. As shown, the EUV light ray passes through the lumen (i.e. bore) of a tube **126** after a series of small angle grazing incidence reflections from the inner wall surface of the tube **126** and reaches the surface **104a**. On the other hand, as shown, the debris particle may strike the inner wall of the hollow tube and stick to the inner wall. Moreover, in some cases, the accumulation of debris on the inner wall may result in a smooth enough surface to adequately reflect EUV light at grazing angles of incidence. Use of the tubes **126** may have an advantage over the use of flat mirrors to direct light to a detector in that they will automatically direct the light towards the end of the tube and no complicated alignment is required, like in the case of redirecting mirrors.

[0037] **FIG. 3** also shows that the system **102'** may include a sub-system **144** for releasing a gas for flow through each tube **126**. In each tube **126**, the gas may collide with and deflect debris particles into the inner tube wall. The gas then exits each tube **126** enters the plasma chamber. Exemplary gases for this purpose may include gases such as argon and helium which are relatively transparent to EUV light. As shown, the gas may be introduced into the stainless steel tube **128** and the detector **100**. Detector **100** may include one or more thin EUV filter foils **146**, a multi-layer mirror **148** and a photodiode detector **150**, as shown.

[0038] The system **102'** may also include a partially transmitting (e.g. approximately 50% transmitting) plate **152** having small straight channels (several  $\mu\text{m}$  diameter, so-called collimated holes) located between the tubes **126** and the detector **100** to block remaining debris particles from hitting the detector **100**. For example, the channel plate can be formed of a glass capillary array having a length of about 1-5 mm and capillary diameters between about 5  $\mu\text{m}$  and 100  $\mu\text{m}$ . Also, the channel plate **152** can also be mounted in the stainless steel tube **128** at an angle,  $\theta$ , e.g. 5-10 degrees, to avoid a straight passage through the channels and ensure grazing-incidence reflection.

[0039] **FIG. 3B** shows another aspect of an embodiment of the present invention having a single bent, hollow tube **126**, for protecting a surface **104d** of an optical element, e.g. EUV light detector **100**, from debris resulting from plasma formation. **FIG. 3C** shows yet another aspect of an embodiment of the present invention having a single straight, hollow tube **126"**, for protecting a surface **104d** of an optical element, e.g. EUV light detector **100**, from debris resulting from plasma formation. Long straight tubes **126"** may be used to confine the detector viewing angle. The single tubes **126'** and **126"** can be combined with a gas flow from a gas sub system **144** to increase the probability of collisions with debris particles and may include a partially transmitting plate **152**. It is to be appreciated that a plurality of straight tubes **126"** could be bundle together in a manner similar to the bundled bent tubes **126** shown in **FIG. 3**.

[0040] **FIG. 4** shows a system according to another aspect of an embodiment of the present invention, designated generally system **102"**, for protecting a surface of an optical element, e.g. a laser input window, imager window or EUV light detector, from debris resulting from plasma formation.

As shown, the system **102"** may include a shield **108'** made of a light transmissive material, e.g. a material that is substantially transparent to an LPP laser beam (or to light being sampled by an external metrology device, e.g., EUV light or visible light), e.g.  $\text{CaF}_2$ , fused silica or  $\text{MgF}_2$ .

[0041] In use, the shield **108'** is positioned inside the plasma chamber **26** (see **FIG. 1**) and located between the plasma formation site **28** and an optical element to thereby allow debris to temporarily deposit on the surface of the shield **108'**. The system **102"** may further include a heater **154** to heat the shield **108'** to a temperature sufficient to remove at least a portion the deposited debris, e.g. to remove portions or all of one or more species.

[0042] For example, the heater may heat the shield **108'** to a temperature sufficient to vaporize at least a portion of a deposited material. For a plasma source material which comprises Li, the heater **154** may be designed to heat the shield **108'** to a temperature in the range of about 400 to 550 degrees C. to vaporize Li from the shield surface.

[0043] In some cases, the heater may heat the shield **108'** to a temperature sufficient to initiate a chemical reaction between a deposited material and an etchant gas that is introduced into the plasma chamber. For a plasma source material which comprises Sn, the heater **154** may be designed to heat the shield **108'** to a temperature in the range of about 200 to 325 degrees C. to initiate a reaction between Sn deposits and gaseous etchants, e.g. HBr, to create a reaction product that is then removed from the shield surface, e.g. by evaporation or wicking, e.g. using copper wire.

[0044] As shown in **FIG. 4**, the heater may comprise a band **156**, made of a conductive material, e.g. Mo, that is positioned in contact with the shield **108'** and a current source for passing a current through the conductive band **156**. The band **156** may also be formed with extensions **158** allowing the band **154** to hold and mechanically support the shield **108'**. Other means of heating the shield **108'** include, but are not limited to radiative heaters, microwave heaters, rf heaters and combinations thereof.

[0045] It will be understood by those skilled in the art that the aspects of embodiments of the present invention disclosed above are intended to be preferred embodiments only and not to limit the disclosure of the present invention(s) in any way and particularly not to a specific preferred embodiment alone. Many changes and modification can be made to the disclosed aspects of embodiments of the disclosed invention(s) that will be understood and appreciated by those skilled in the art. The appended claims are intended in scope and meaning to cover not only the disclosed aspects of embodiments of the present invention(s) but also such equivalents and other modifications and changes that would be apparent to those skilled in the art.

1. (canceled)

2. A system for protecting an EUV light source plasma production chamber optical element surface from debris generated by plasma formation, the system comprising:

a shield which is movable relative to the surface and movable into a position wherein the shield is interposed between a plasma formation site and the optical element to prevent debris directed along a path toward the optical element surface from reaching the surface, the system allowing for light passage between the plasma formation site and the optical element surface, and

a cleaning chamber; and

a mechanism to move the shield to the cleaning chamber for cleaning therein and thereafter move the shield from the cleaning chamber to the plasma chamber to interpose the shield between the plasma formation site and the chamber optical element.

3. The system of claim 2 further comprising:

wherein the mechanism comprises a slider to move the shield along a linear path from the plasma chamber to the cleaning chamber.

4. The system of claim 2 further comprising:

wherein the mechanism comprises a wheel defining a wheel axis, with the shield attached to the wheel; and

a rotator attached to the wheel to rotate the shield about the wheel axis to move the shield from the plasma chamber to the cleaning chamber.

5. The system of claim 2 further comprising:

wherein a plasma is generated at the plasma formation site by an electrical discharge between a pair of electrodes.

6. The system of claim 2 further comprising:

wherein a plasma is generated at the plasma formation site by irradiating a target material with a laser beam.

7. The system of claim 6 further comprising:

wherein the plasma chamber is formed with a laser input window for passing the laser beam from a laser source to the plasma formation site and the plasma chamber optical element surface is the laser input window.

8. The system of claim 7 further comprising:

wherein the laser input window is a lens.

9. The system of claim 6 further comprising:

wherein a target material is a stream of droplets.

10. The system claim 2 further comprising:

wherein the plasma chamber optical element surface is a surface of a light detector.

11. The system of claim 2 further comprising:

wherein the plasma chamber optical element is an imaging window.

12. A system for protecting an EUV light source plasma production chamber optical element surface from debris generated by plasma formation, the system comprising:

a cleaning chamber;

a shield made of a transparent material; and

a mechanism to move the shield from a first position wherein the shield is interposed between the plasma formation site and the optical element surface to prevent debris directed toward the optical element surface from reaching the surface and a second position wherein the shield is disposed within the cleaning chamber for cleaning therein.

13. The system of claim 12 further comprising:

wherein the mechanism comprises a slider assembly to move the shield along a linear path from the plasma chamber to the cleaning chamber.

14. The system of claim 12 further comprising:

wherein the mechanism comprises a wheel defining a wheel axis, with the shield attached to the wheel; and

a rotation assembly attached to the wheel to rotate the shield about the wheel axis to move the shield from the plasma chamber to the cleaning chamber.

15. The system of claim 12 further comprising:

wherein the shield is cleaned in the cleaning chamber using an etchant.

16. The system of claim 15 further comprising:

wherein the etchant is selected from the group of etchants consisting of HBr, Br<sub>2</sub>, Cl<sub>2</sub>, HCl and H<sub>2</sub>.

17. The system of claim 12 further comprising:

wherein the shield is cleaned in the cleaning chamber using a plasma formed in the cleaning chamber.

18-29. (canceled)

30. A system for protecting an EUV light source plasma production chamber optical element surface from debris generated by plasma formation, the system comprising:

a shield interposable between a plasma formation site and the optical element to deposit debris thereon;

a heater to heat the shield to a temperature sufficient to remove at least a portion of the deposited debris, and

wherein the shield is made of a material selected from the group of materials consisting of CaF<sub>2</sub>, fused silica and MgF<sub>2</sub>.

31-32. (canceled)

33. A system for protecting an EUV light source plasma production chamber optical element surface from debris generated by plasma formation, the system comprising:

a shield interposable between a plasma formation site and the optical element to deposit debris thereon;

a heater to heat the shield to a temperature sufficient to remove at least a portion of the deposited debris, and

wherein the plasma comprises Sn, an etchant is introduced into the plasma chamber and the heater heats the shield to a temperature greater than 200 degrees C. to initiate a chemical reaction between deposited Sn and the etchant.

34. A system for protecting an EUV light source plasma production chamber optical element surface from debris generated by plasma formation the system comprising:

a shield interposable between a plasma formation site and the optical element to deposit debris thereon;

a heater to heat the shield to a temperature sufficient to remove at least a portion or the deposited debris, and

wherein the plasma comprises Li and the heater heats the shield to a temperature greater than 400 degrees C. to vaporize deposited Li.

35. The system of claim 33 further comprising:

wherein the system comprises a heater selected from the group or heaters consisting of a radiative heater, a radio-frequency heater and a microwave heater.

\* \* \* \* \*