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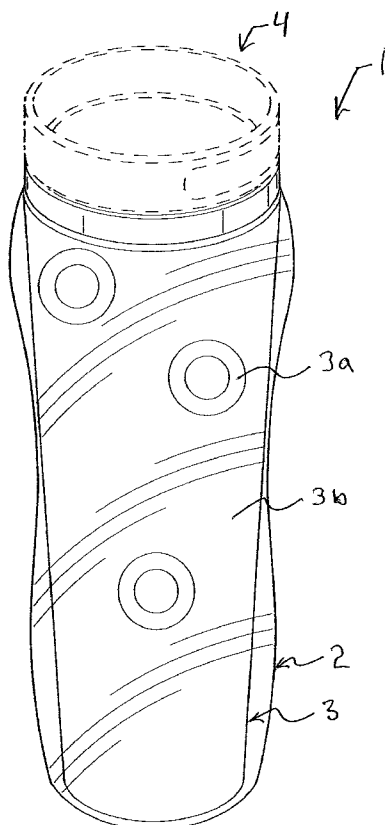
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(54) Title: METHOD OF MAKING A DUAL WALL CONTAINER WITH HEAT ACTIVATED AND/OR TEMPERATURE CHANGE ACTIVATED COLOR CHANGING CAPABILITY



(57) Abstract: Method of making a dual wall container (1) that includes an outer wall (2) that is at least one of at least partially substantially transparent and at least partially substantially translucent, an inner wall (3) adapted to contain a substance, at least one symbol (3a) arranged on an outer surface (3b) of the inner wall (3), and at least one of a coating of a thermochromatic composition arranged on the outer surface (3b) of the inner wall (3), a thermochromatic composition layer arranged on the outer surface (3b) of the inner wall (3), and a thermochromatic composition arranged on an outer surface of at least the at least one symbol (3a). The thermochromatic composition is structured and arranged to change color when the inner wall experiences or senses a temperature change. This Abstract is not intended to define the invention disclosed in the specification, nor intended to limit the scope of the invention in any way.

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European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI,
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A. CLASSIFICATION OF SUBJECT MATTER

IPC: **B23P 25/00(2006.01);A47G 19/22(2006 01);B65D 65/00(2006.01);A47J 39/00(2006.01);F21V 9/16(2006.01)**

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According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 29/458; 220/717,737,592 17,362/84

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No
X	US 2005/0242 103 A1(Thomas et al) 03 November 2005 (03.11.2005), see claims 1-23.	1-5,7-15, 17-28,30-32
Y	US 6,511,031 B2 (Lin) 28 January 2003 (28.01.2003), see claim 12.	6,33



Further documents are listed in the continuation of Box C



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Special categories of cited documents

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later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"A"

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"P"

document published prior to the international filing date but later than the priority date claimed

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document member of the same patent family

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