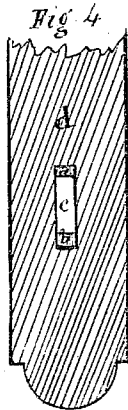
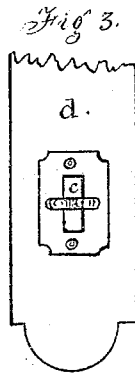
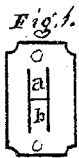


J. F. CONNELLY & B. CONLAN.

Improvement in Fastenings for Satchels.

No. 123,557.

Patented Feb. 13, 1872.



Wm M Gooding } attest
Edwrd Bellver }

James F Connelly,
Bernard Conlan

UNITED STATES PATENT OFFICE.

JAMES F. CONNELLY AND BERNARD CONLAN, OF NEWARK, NEW JERSEY.

IMPROVEMENT IN FASTENINGS FOR SATCHELS.

Specification forming part of Letters Patent No. 123,557, dated February 13, 1872.

SPECIFICATION.

We, JAMES F. CONNELLY and BERNARD CONLAN, of the city of Newark, in the county of Essex and State of New Jersey, have invented certain Improvements in Making and Attaching the Swivel or Stud-Plate, technically termed the "olive," to the tongue or straps of the fastenings of Satchels, Traveling-Bags, &c., of which the following is a specification.

The improvement consists in the utilization of metal hitherto wasted in the formation of holes in swivel-plates, technically termed the olive, by adapting it to forming the fastening of the olive to the tongue or strap of satchels or traveling-bags.

The swivel or stud-plate is formed in the usual manner of cutting blanks from sheet metal. We make the dies at the same time to form the swivel-hole by cutting through the middle of the plate in the lines shown in Fig. 1, turning back at right angles to the face the two pieces *a* and *b*, Figs. 1 and 2. The aperture they leave is the desired form of the

swivel-hole. A corresponding aperture is punched through the strap *d*. The prepared blank is put thereto, the parts *a b* passing through and projecting beyond the back of the strap, the projections, on being turned down over the edge of the aperture, as shown in Figs. 4 and 5, effectually secure the plate to the strap or flap of a satchel or traveling-bag in an expeditious and neat manner. The face is shown in Fig. 3. The plates can be attached to the satchel or bag in any part in the same manner.

What we claim and desire to secure is—

The blank, olive-slitted as shown in Fig. 1, to form two lips, *a b*, which are bent outward and folded back in securing the olive to the strap or other part of the satchel, as illustrated in Fig. 5.

JAMES F. CONNELLY.
BERNARD CONLAN.

Attest:

W. M. GOODING,
EDWARD COLLVER.