

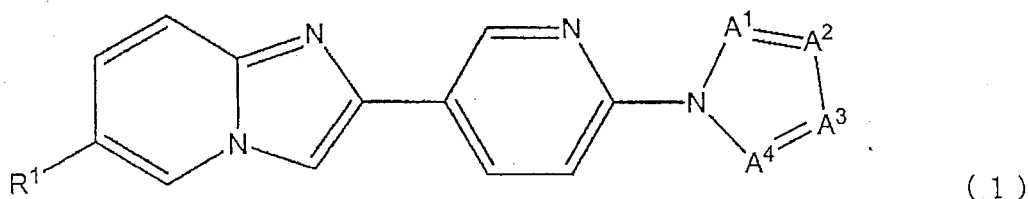
ORIGINAL

ABSTRACT

001 85 DELNP 14

09 JAN 2014

It is intended to provide a compound that is effective as a diagnostic imaging probe that targets amyloid, and a diagnostic agent for Alzheimer's disease comprising the compound. Provided are a compound represented by the following formula (1), or a salt thereof:



wherein R¹ is a radioactive halogen substituent, 0 to 2 of A¹, A², A³ and A⁴ represent N, and the rest represent CH, and a diagnostic agent for Alzheimer's disease which comprises a compound represented by the above formula (1) or a salt thereof. The present compound and the present diagnostic agent for Alzheimer's disease transfer into brain after administration, and indicate good accumulation on amyloid deposited in the brain.

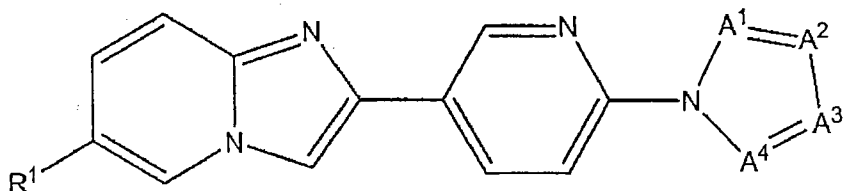
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CLAIMS

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1. A compound represented by the following formula (1),
or a salt thereof:



(1)

wherein R^1 is a radioactive halogen substituent, 0 to 2
of A^1 , A^2 , A^3 and A^4 represent N, and the rest thereof
represent CH.

2. A compound or a salt thereof according to claim 1,
wherein R^1 is selected from the group consisting of ^{18}F ,
 ^{76}Br , ^{123}I , ^{124}I , ^{125}I and ^{131}I .

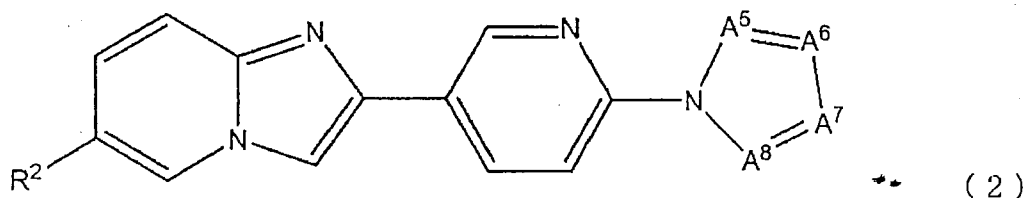
3. A compound or a salt thereof according to claim 2,
which is selected from the group consisting of [^{123}I]-6-
iodo-2-[2-(1H-pyrrole-1-yl)pyridine-5-yl]imidazo[1,2-
a]pyridine, [^{123}I]-6-iodo-2-[2-(pyrazole-1-yl)pyridine-5-
yl]imidazo[1,2-a]pyridine, [^{123}I]-6-iodo-2-[2-(1H-
imidazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine,
[^{123}I]-6-iodo-2-[2-(1H-1,2,3-triazole-1-yl)pyridine-5-
yl]imidazo[1,2-a]pyridine, [^{123}I]-6-iodo-2-[2-(1H-1,3,4-
triazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine,
[^{123}I]-6-iodo-2-[2-(2H-1,2,3-triazole-2-yl)pyridine-5-
yl]imidazo[1,2-a]pyridine and [^{123}I]-6-iodo-2-[2-(1H-
1,2,4-triazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine.

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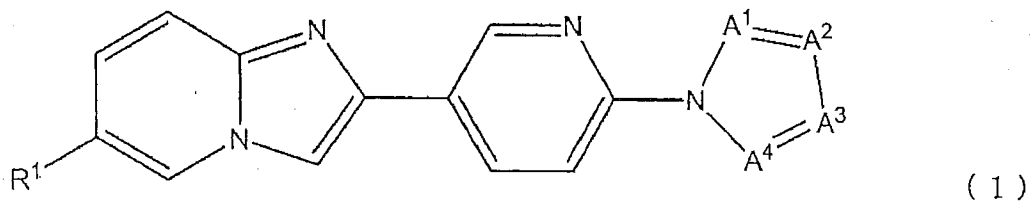
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4. A compound represented by the following formula (2), or a salt thereof:



5 wherein R² is a group selected from the group consisting of a non-radioactive halogen substituent, nitro group, trialkylammonium group having alkyl chains with 1 to 4 carbon atoms, trialkylstannyl substituent having alkyl chains with 1 to 4 carbon atoms and triphenylstannyl group, 0 to 2 of A⁵, A⁶, A⁷ and A⁸ represent N, and the rest thereof represent CH.

5. A diagnostic agent for Alzheimer's disease, which comprises a compound represented by the following formula (1), or a salt thereof:



wherein R¹ is a radioactive halogen substituent, 0 to 2 of A¹, A², A³ and A⁴ represent N, and the rest thereof represent CH.

6. The diagnostic agent for Alzheimer's disease according to claim 4, wherein R¹ is selected from the

group consisting of ^{18}F , ^{76}Br , ^{123}I , ^{124}I , ^{125}I and ^{131}I . 09 JAN 2014

7. The diagnostic agent for Alzheimer's disease according to claim 6, which comprises a compound selected from the group consisting of ^{123}I -6-iodo-2-[2-(1H-pyrrole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine, ^{123}I -6-iodo-2-[2-(pyrazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine, ^{123}I -6-iodo-2-[2-(1H-imidazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine, ^{123}I -6-iodo-2-[2-(1H-1,2,3-triazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine, ^{123}I -6-iodo-2-[2-(1H-1,3,4-triazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine, ^{123}I -6-iodo-2-[2-(2H-1,2,3-triazole-2-yl)pyridine-5-yl]imidazo[1,2-a]pyridine and ^{123}I -6-iodo-2-[2-(1H-1,2,4-triazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine, or salt thereof.

Dated this 09.01.2014


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OF REMFRY & SAGAR
ATTORNEY FOR THE APPLICANT[S]

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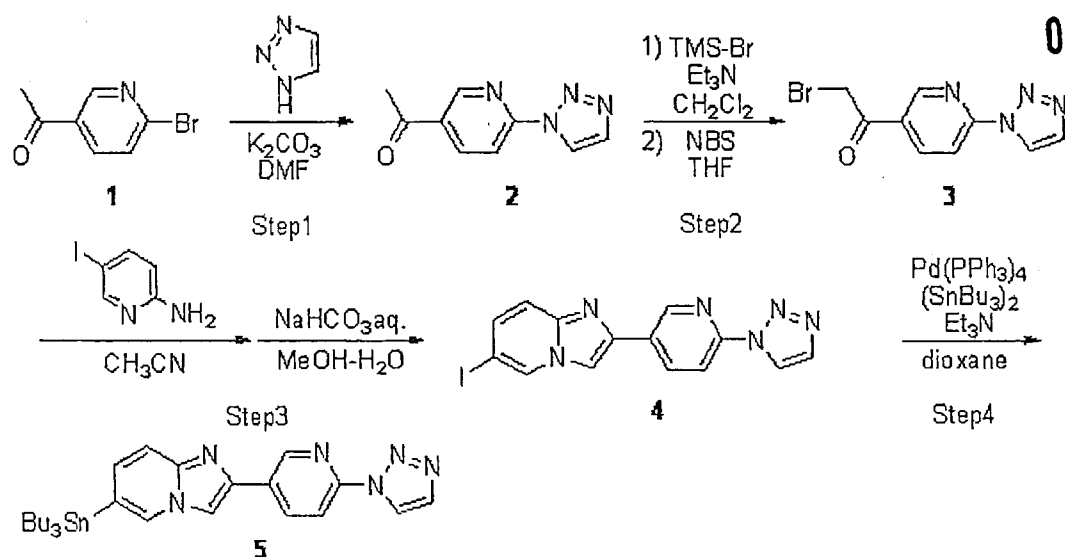


Fig. 1

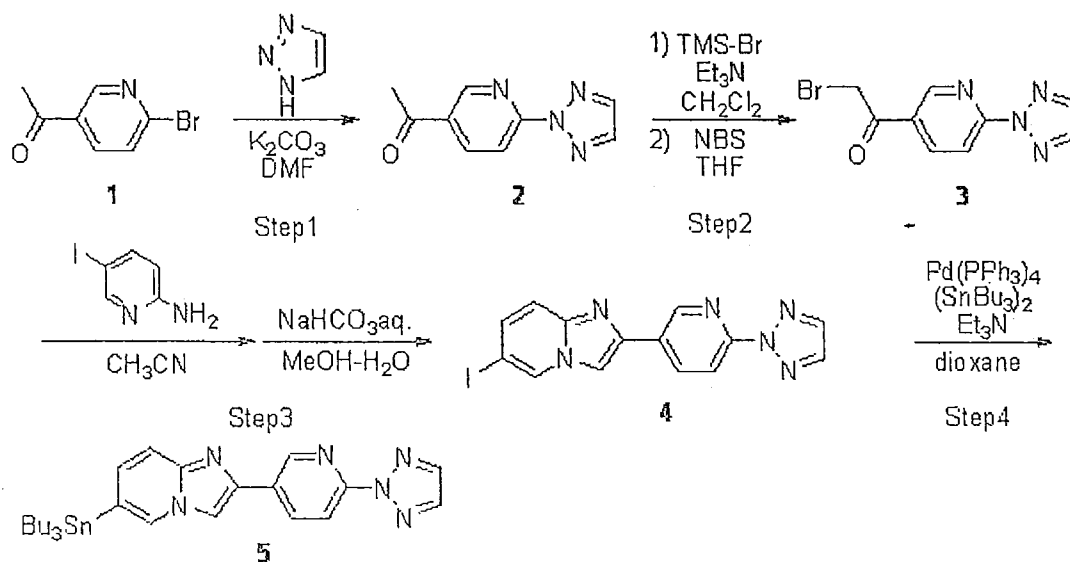


Fig. 2

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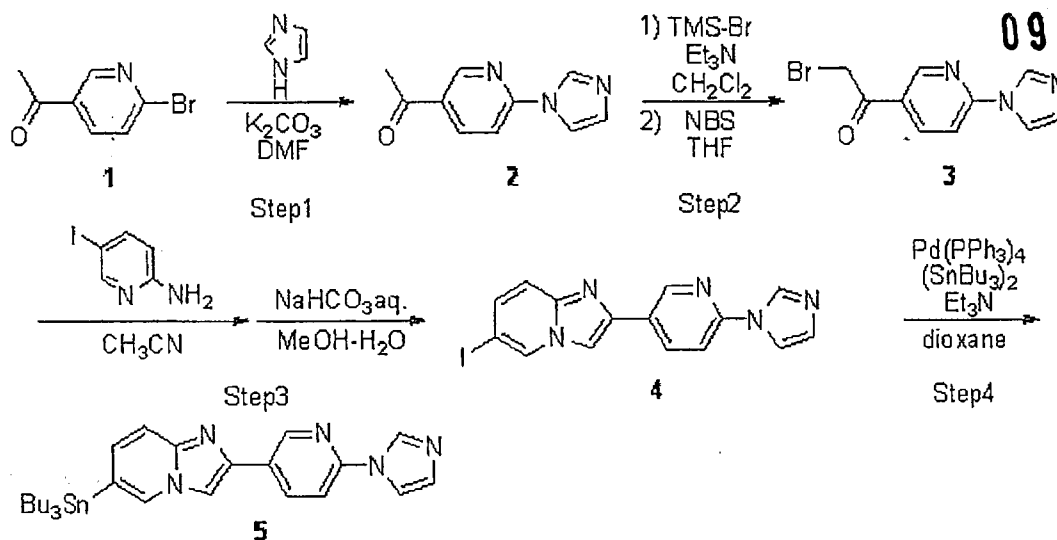


Fig. 3

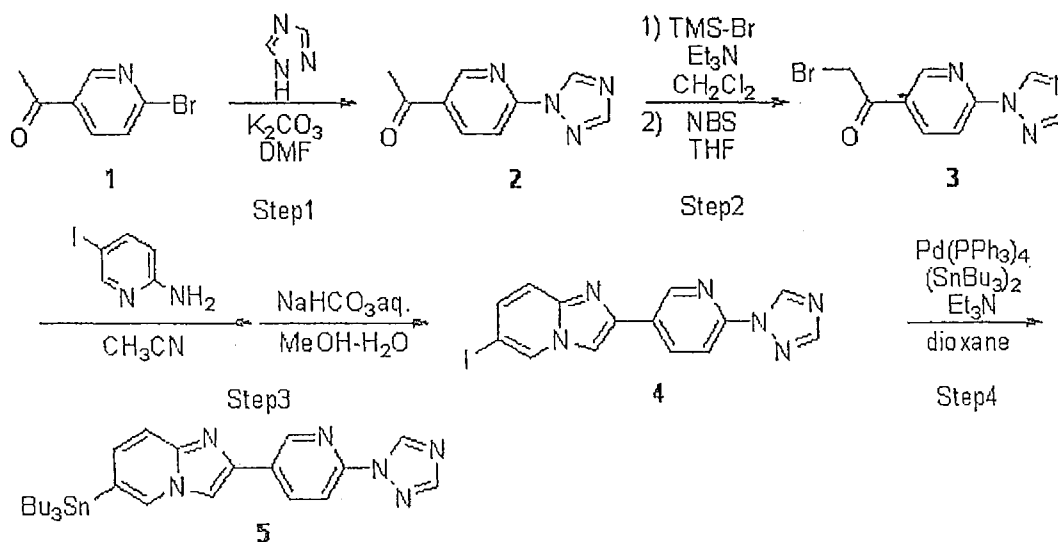


Fig. 4

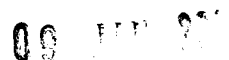


Fig. 5



Fig. 6



Fig. 7

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Fig. 8



5

Fig. 9



Fig. 10



10

Fig. 11

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Fig. 12



Fig. 13

SPECIFICATION

NOVEL COMPOUND WITH AMYLOID AFFINITY

5 TECHNICAL FIELD

[0001]

The present invention relates to a compound for use in diagnosis of cerebral degenerative disease. More specifically, the invention relates to a compound useful
10 for amyloid detection at lesion sites in diagnosis of Alzheimer's disease and other diseases with amyloid accumulation.

BACKGROUND ART

[0002]

15 Diseases with the onset of deposition of a fibrous protein called amyloid in various organs or tissues in bodies are generally referred to as amyloidosis. A feature common to amyloidosis is that the fibrous protein called amyloid which is enriched with the β -sheet
20 structure is deposited at various organs systemically or at sites topically so that functional abnormalities are triggered in the organs or tissues.

[0003]

Alzheimer's disease (hereinafter referred to as AD),
25 which is a typical amyloidosis disease, is known as a disease causing dementia. This disease is lethal with progressive deposition of amyloid in brain, and thus is said to be a disease that causes concern in society

compared with other amyloidosis diseases. In recent years, the number of AD patients is rapidly increasing in developed countries with aging societies, thereby causing a social problem.

5 [0004]

From the pathohistological viewpoint, AD is characterized by three pathological findings in brain, namely development of senile plaques, formation of neurofibrillary tangles, and extensive neuronal loss.

10 The senile plaque has a structure mainly composed of amyloid, and is said to appear at the earliest stage of AD onset and thus is pathologically found in brain 10 or more years before appearance of clinical symptoms.

[0005]

15 AD is diagnosed by carrying out various evaluations of cognitive functions (for example, Hasegawa scale, ADAS-JCog and MMSE) in auxiliary combination with imaging diagnosis such as CT and MRI. However, the method based on such evaluations of cognitive functions is low in
20 diagnostic sensitivity at the early stage of the onset, and is furthermore problematic in that diagnostic results are susceptible to inborn cognitive functions of individuals. At present, it is practically impossible to establish a definite diagnosis of AD while an AD patient
25 is still alive, because the definite diagnosis requires a biopsy of a lesion (Non-Patent Document 1).

[0006]

Meanwhile, a report tells that amyloid constituting

senile plaques is an aggregate of amyloid β protein (hereinafter referred to as A β). Also, numerous reports tell that the A β aggregate forms a β -sheet structure that causes nerve cell toxicity. Based on these findings, the so-called "Amyloid Cascade Hypothesis" is proposed, which suggests that cerebral deposition of A β triggers the downstream phenomena, namely, formation of neurofibrillary tangles and neuronal loss (Non-Patent Document 2).

10 [0007]

Based on these facts, attempts have recently been made to detect AD *in vivo* using a compound having high affinity with amyloid as a marker.

Many of such probes for imaging diagnoses of cerebral amyloid are hydrophobic low-molecular weight compounds that are high in affinity with amyloid and high in cerebral transferability and are labeled with various radioactive species such as ^{11}C , ^{18}F and ^{123}I . For example, reports tell ^{11}C or radioactive halogen labeled forms of compounds including various thioflavin derivatives such as 6-iodo-2-[4'-(N,N-dimethylamino)phenyl]benzothiazole (hereinafter referred to as TZDM) and 6-hydroxy-2-[4'-(N-methylamino)phenyl]benzothiazole (hereinafter referred to as 6-OH-BTA-1) (Patent Document 1, Non-Patent Document 3); stilbene compounds such as (E)-4-methylamino-4'-hydroxystilbene (hereinafter referred to as SB-13) and (E)-4-dimethylamino-4'-iodostilbene (hereinafter referred to as m-I-SB) (Patent Document 2, Non-Patent Document 4,

Non-Patent Document 5); benzoxazole derivatives such as
6-iodo-2-[4'-(N,N-dimethylamino)phenyl]benzoxazole

(hereinafter referred to as IBOX) and 6-[2-

(fluoro)ethoxy]-2-[2-(2-dimethylaminothiazol-5-

5 yl)ethenyl]benzoxazole (Non-Patent Document 6, Non-Patent

Document 7), DDNP derivatives such as 2-(1-{6-[(2-

fluoroethyl)(methyl)amino]-2-

naphthyl}ethylidene)malononitrile (hereinafter referred

to as FDDNP) (Patent Document 4, Non-Patent Document 8);

10 and imidazopyridine derivatives such as 6-iodo-2-[4'-

(N,N-dimethylamino)phenyl]imidazo[1,2-a]pyridine

(hereinafter referred to as IMPY) (Patent Document 3,

Non-Patent Document 9), and radioactive halogen labeled

forms of compounds including compounds in which a

15 nitrogen-containing 5-membered aromatic heterocyclic

group is attached to an imidazopyridine-phenyl via

carbons (Patent Document 5 and Patent Document 6).

Further, some of these probes for imaging diagnosis have

been studied on human imaging and have been reported to

20 show a significant accumulation of radioactivity in AD

patient's brain compared with normal persons (Non-Patent

Document 10, Non-Patent Document 11, Non-Patent Document

12, Non-Patent Document 13).

CONVENTIONAL TECHNICAL DOCUMENTS

25 PATENT DOCUMENTS

[0008]

[Patent Document 1] JP-T-2004-506723

[Patent Document 2] JP-T-2005-504055

[Patent Document 3] JP-T-2005-512945

[Patent Document 4] JP-T-2002-523383

[Patent Document 5] International Publication No.

WO2007/063946 pamphlet

5 [Patent Document 6] International Publication No.

WO2010/128595 pamphlet

NON-PATENT DOCUMENTS

[0009]

[Non-Patent Document 1] J. A. Hardy & G. A. Higgins,

10 "Alzheimer's Disease: The Amyloid Cascade Hypothesis.",
Science, 1992, 256, p.184-185

[Non-Patent Document 2] G. McKhann et al., "Clinical
diagnosis of Alzheimer's disease: Report of the NINCDS-
ADRDA Work Group under the auspices of Department of

15 Health and Human Services Task Force on Alzheimer's
Disease.", Neurology, 1984, 34, p.939-944

[Non-Patent Document 3] Z.-P. Zhuang et al.,
"Radioiodinated Styrylbenzenes and Thioflavins as Probes
for Amyloid Aggregates.", J. Med. Chem., 2001, 44,

20 p.1905-1914

[Non-Patent Document 4] Masahiro Ono et al., "11C-labeled
stilbene derivatives as A β -aggregate-specific PET imaging
agents for Alzheimer's disease.", Nuclear Medicine and
Biology, 2003, 30, p.565-571

25 [Non-Patent Document 5] H. F. Kung et al., "Novel
Stilbenes as Probes for amyloid plaques.", J. American
Chemical Society, 2001, 123, p.12740-12741

[Non-Patent Document 6] Zhi-Ping Zhuang et al., "IBOX(2-

(4'-dimethylaminophenyl)-6-iodobensoxazole): a ligand for imaging amyloid plaques in the brain.", Nuclear Medicine and Biology, 2001, 28, p.887-894

[Non-Patent Document 7] Furumoto Y et al., "[¹¹C]BF-227:

5 A New ¹¹C-Labeled 2-Ethenylbenzoxazole Derivative for Amyloid- β Plaques Imaging.", European Journal of Nuclear Medicine and Molecular Imaging, 2005, 32, Sup.1, P759

[Non-Patent Document 8] Eric D. Agdeppa et al., "2-Dialkylamino-6-Acylmalononitrile Substituted Naphthalenes
10 (DDNP Analogs): Novel Diagnostic and Therapeutic Tools in Alzheimer's Disease.", Molecular Imaging and Biology, 2003, 5, p.404-417

[Non-Patent Document 9] Zhi-Ping Zhuang et al., "Structure-Activity Relationship of Imidazo[1,2-
15 a]pyridines as Ligands for Detecting β -Amyloid Plaques in the Brain.", J. Med. Chem, 2003, 46, p.237-243

[Non-Patent Document 10] W. E. Klunk et al., "Imaging brain amyloid in Alzheimer's disease with Pittsburgh Compound-B.", Ann. Neurol., 2004, 55, p.306-319

20 [Non-Patent Document 11] Nicolaas P. L. G. Verhoeff et al., "In-Vivo Imaging of Alzheimer Disease β -Amyloid With [¹¹C]SB-13 PET.", American Journal of Geriatric Psychiatry, 2004, 12, p.584-595

[Non-Patent Document 12] Hiroyuki Arai et al., "[¹¹C]-BF-
25 227 AND PET to Visualize Amyloid in Alzheimer's Disease Patients", Alzheimer's & Dementia: The Journal of the Alzheimer's Association, 2006, 2, Sup. 1, S312

[Non-Patent Document 13] Christopher M. Clark et al.,

"Imaging Amyloid with I123 IMPY SPECT", Alzheimer's & Dementia: The Journal of the Alzheimer's Association, 2006, 2, Sup. 1, S342

DISCLOSURE OF THE INVENTION

5 PROBLEMS TO BE SOLVED BY THE INVENTION

[0010]

As described above, various compounds are disclosed as probes for imaging diagnosis for amyloid, and researched for clinical application. However, there has
10 been no compound which is confirmed to have a clinically tolerable property. In addition, considering a broad range of clinical application, a compound having a sufficient diagnosing property in case of being labeled not only by PET isotope, but also SPECT isotope is
15 desired.

[0011]

The present invention has been made under the above-mentioned circumstances, and aims at providing a compound that is effective as a probe targeting amyloid for
20 imaging diagnosis and a diagnostic agent for Alzheimer's disease comprising the compound.

MEANS FOR SOLVING THE PROBLEMS

[0012]

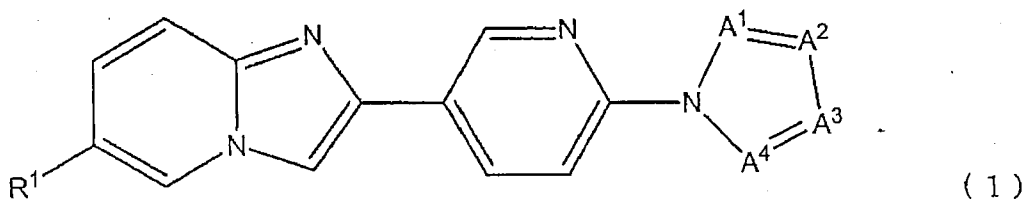
As a result of repeated studies, the inventors have
25 found that a diagnostic agent for Alzheimer's disease with a sufficient diagnostic property can be obtained by using a compound in which a 5-membered nitrogen-containing heterocycle is attached to a carbon at 2'-

position of the pyridinyl group of an imidazopyridine-pyridinyl skeleton via a nitrogen atom of the nitrogen-containing heterocycle, and thus have completed the present invention.

5 [0013]

According to one aspect of the present invention, a compound represented by the following formula (1):

[0014]



10 or a salt thereof, and a diagnostic agent for Alzheimer's disease comprising a compound represented by the above formula (1) or a salt thereof are provided.

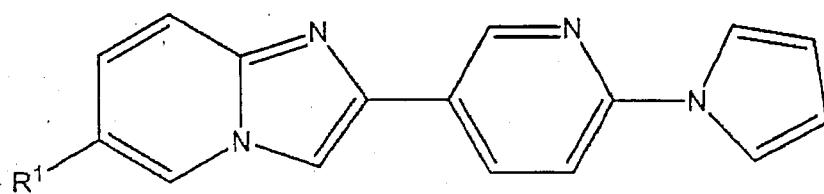
[0015]

15 In the formula (1), R¹ is a radioactive halogen substituent. As R¹, can be used various radioactive halogens, preferably a radioactive halogen selected from the group consisting of ¹⁸F, ⁷⁶Br, ¹²³I, ¹²⁴I, ¹²⁵I and ¹³¹I, and more preferably ¹⁸F or ¹²³I.

20 Zero to 2 of A¹, A², A³ and A⁴ represent N, and the rest thereof represent CH, and preferably, 1 or 2 thereof represent N and the rest thereof represent CH.

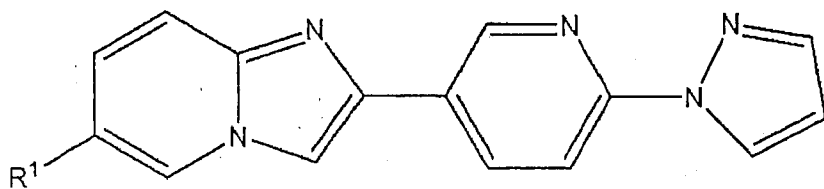
Therefore, according to the preferable embodiment of the present invention, a compound represented by the following formula (3) to (9):

25 [0016]



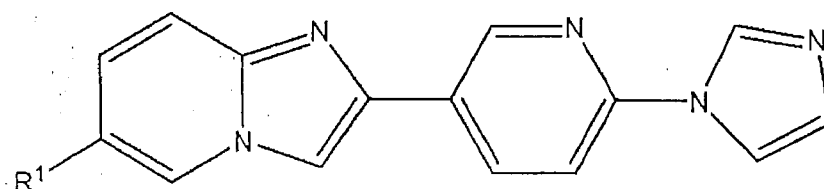
(3)

[0017]



(4)

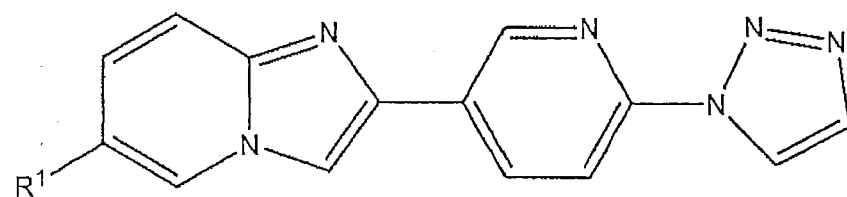
[0018]



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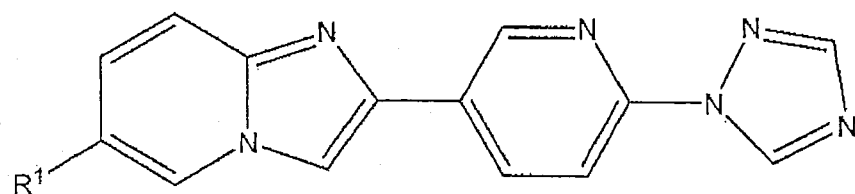
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[0019]



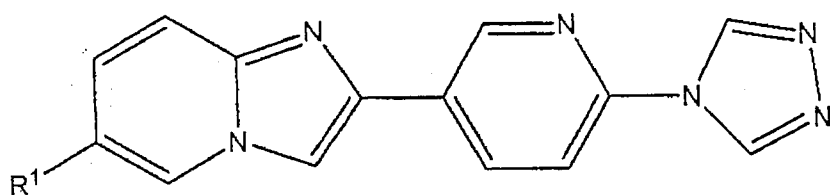
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[0020]



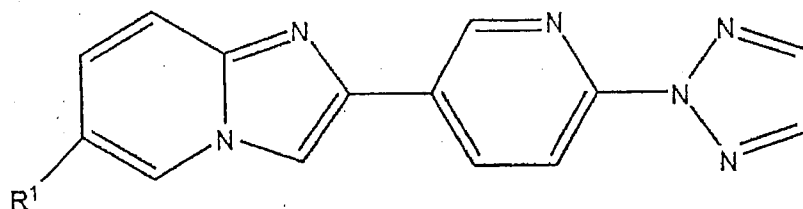
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10 [0021]



(8)

[0022]



(9)

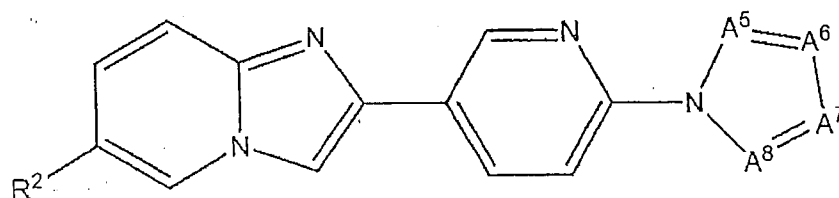
[0023]

5 or a salt thereof, and a diagnostic agent for Alzheimer's disease comprising a compound represented by the above formula (3) to (9) or a salt thereof are provided.

[0024]

According to another aspect of the present invention,
10 a compound represented by the following formula (2):

[0025]



(2)

[0026]

or a salt thereof is provided.

15 [0027]

In the formula (2), R² is a group selected from the group consisting of a non-radioactive halogen substituent, nitro group, trialkylammonium group having alkyl chains with 1 to 4 carbon atoms, trialkylstannyl substituent

having alkyl chains with 1 to 4 carbon atoms and triphenylstannyl group. 0 to 2 of A⁵, A⁶, A⁷ and A⁸ represent N and the rest thereof represent CH.

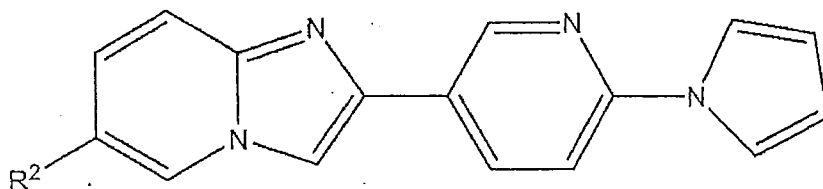
[0028]

5 The compound represented by the formula (2) can be suitably used as a labeling precursor for the compound of the above mentioned formula (1).

As a non-radioactive halogen substituent, a halogen capable of being a target of nucleophilic substitution
10 reactions using a radioactive fluorine or a halogen capable of being a target of isotope exchange reactions with a radioactive iodine can be used, and preferably chlorine, iodine or bromine can be used. As a trialkylstannyl substituent, various substituents can be
15 used, and trimethylstannyl substituent and tributylstannyl substituent are preferably used.

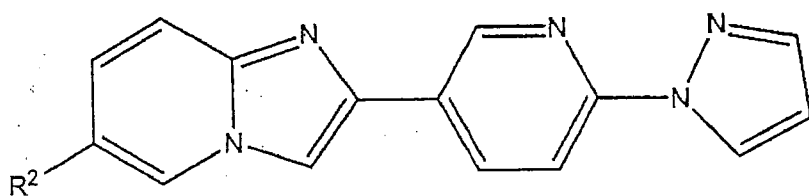
Therefore, according to a preferable embodiment of the present invention, a compound represented by the following formula (10) to (16) is provided:

20 [0029]



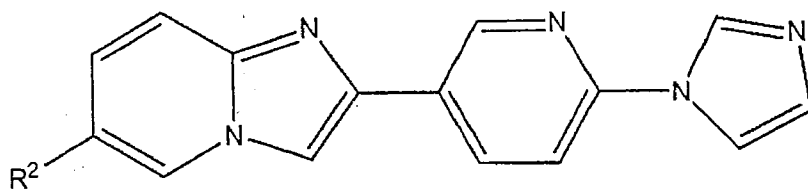
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[0030]



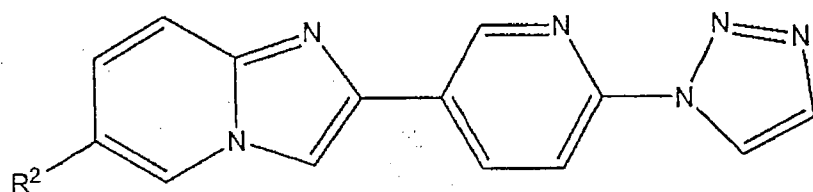
(1 1)

[0031]



(1 2)

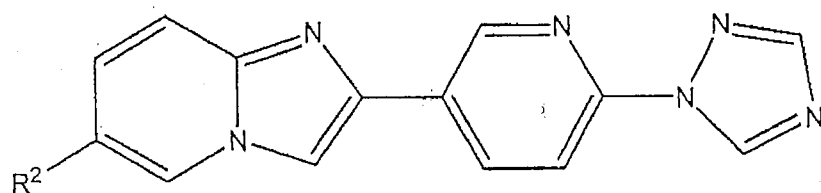
[0032]



(1 3)

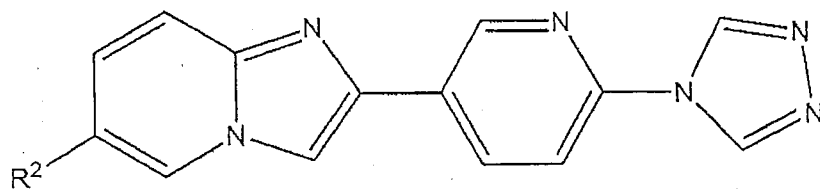
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[0033]



(1 4)

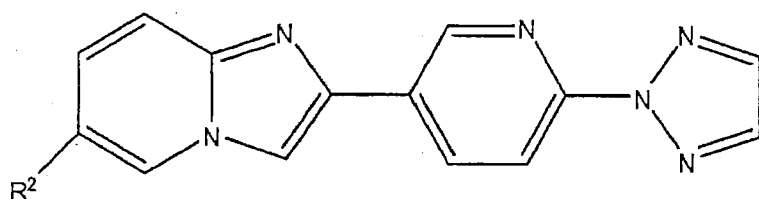
[0034]



(1 5)

10

[0035]



(1 6)

EFFECTS OF THE INVENTION

[0036]

According to the present invention, a novel compound
5 having affinity with amyloid and a diagnostic agent for
Alzheimer's disease have become available, which have an
excellent capability of imaging amyloid in living bodies.

BRIEF DESCRIPTION OF THE DRAWINGS

[0037]

10 Fig. 1 is a scheme of synthesis of 2-[2-(1H-1,2,3-
triazole-1-yl)pyridine-5-yl]-6-
tributylstannylimidazo[1,2-a]pyridine.

Fig. 2 is a scheme of synthesis of 2-[2-(2H-1,2,3-
triazole-2-yl)pyridine-5-yl]-6-
15 tributylstannylimidazo[1,2-a]pyridine.

Fig. 3 is a scheme of synthesis of 2-[2-(1H-
imidazole-1-yl)pyridine-5-yl]-6-
tributylstannylimidazo[1,2-a]pyridine.

Fig. 4 is a scheme of synthesis of 2-[2-(1H-1,2,4,-
20 triazole-1-yl)pyridine-5-yl]-6-
tributylstannylimidazo[1,2-a]pyridine.

Fig. 5 is a scheme of synthesis of 2-[2-(pyrazole-1-
yl)pyridine-5-yl]-6-tributylstannylimidazo[1,2-a]pyridine.

Fig. 6 is a ratio (%) of radioactivity attached to
25 brain gray matter homogenate of AD patients or brain

white matter homogenate of AD patients.

Fig. 7 is an autoradiography of a brain slice of an AD patient using [^{123}I]-6-iodo-2-[2-(1H-1,2,3-triazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine.

5 Fig. 8 is an autoradiography of a brain slice of an AD patient using [^{123}I]-6-iodo-2-[2-(2H-1,2,3-triazole-2-yl)pyridine-5-yl]imidazo[1,2-a]pyridine.

Fig. 9 is an autoradiography of a brain slice of an AD patient using [^{123}I]-6-iodo-2-[2-(1H-imidazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine.
10

Fig. 10 is an autoradiography of a brain slice of an AD patient using [^{123}I]-6-iodo-2-[2-(1H-1,2,4-triazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine.

Fig. 11 is an autoradiography of a brain slice of an AD patient using [^{123}I]-6-iodo-2-[2-(pyrazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine.
15

Fig. 12 is an autoradiography of a brain slice of an AD patient using [^{123}I]-IMPY.

Fig. 13 is an immunostaining of a brain slice of an AD patient using anti-amyloid antibody.
20

BEST MODE FOR CARRYING OUT THE INVENTION

[0038]

(A method for synthesis of a precursor compound for a radioactive halogen-labeled compound)

25 Hereinafter, a method for synthesis of a precursor compound for a radioactive halogen-labeled compound according to an embodiment of the present invention is described, taking the case of 2-[2-(1H-1,2,3-triazole-1-

yl)pyridine-5-yl]-6-tributylstannylimidazo[1,2-a]pyridine
as an example. The present compound is a compound which
is suitably used as a precursor compound for a
radioactive iodine-labeled compound according to the
5 present invention.

Meanwhile, the synthetic method described
hereinafter is just an illustration of a preferred
synthetic method, and does not intend to limit the
production method of the compound according to the
10 present invention.

[0039]

Fig. 1 shows a scheme of synthesis of 2-[2-(1H-
1,2,3-triazole-1-yl)pyridine-5-yl]-6-
tributylstannylimidazo[1,2-a]pyridine. For the synthesis
15 of 2-[2-(1H-1,2,3-triazole-1-yl)pyridine-5-yl]-6-
tributylstannylimidazo[1,2-a]pyridine, 1H-1,2,3-triazole
is first allowed to react with 5-acetyl-2-bromopyridine
to prepare 5-acetyl-2-(1H-1,2,3-triazole-1-yl)pyridine
(Fig. 1, step 1). This step can be conducted in
20 accordance with, for example, the following procedures.

[0040]

First, 5-acetyl-2-bromopyridine and 1H-1,2,3,-
triazole are dissolved in dimethylformamide, and
potassium carbonate is added thereto. This mixture is
25 stirred at 100°C for 2-6 hours, and then the reaction
solution is poured into water and extracted with
dichloromethane. The dichloromethane layer is
concentrated and purified by chromatography, to obtain 5-

acetyl-2-(1H-1,2,3-triazole-1-yl)pyridine (Fig. 1, step 1). The amount of potassium carbonate to be used may be an amount that can neutralize hydrobromic acid generated during reaction, and is typically an amount equivalent or more to 5-acetyl-2-bromopyridine as the raw material. In addition, the amount of 1H-1,2,3-triazol to be used may be an amount excessive relative to the substrate, and is typically about 3.0 times greater in molar ratio than 5-acetyl-2-bromopyridine.

10 [0041]

Next, the obtained 5-acetyl-2-(1H-1,2,3-triazole-1-yl)pyridine is dissolved in dichloromethane and triethylamine. The resulting solution is cooled down to about 0°C, and then bromotrimethylsilane is added thereto. This reaction solution is stirred at room temperature for 10-24 hours. Then, the reaction solution is poured into water and extracted with dichloromethane, and the dichloromethane layer is concentrated. The oily substance resulting from concentration is dried sufficiently and dissolved in tetrahydrofuran. This mixture is cooled down to about 0°C, N-bromosuccinimide is added thereto and stirred at room temperature for about 10-60 minutes. After the completion of the reaction, the solvent is distilled off and purified by chromatography, to obtain 5-(2-bromoacetyl)-2-(1H-1,2,3-triazole-1-yl)pyridine (Fig. 1, step 2). The amount of bromotrimethylsilane may be an amount equivalent or more relative to the reaction substrate, and is typically

about 2.0 times greater in molar ratio than 5-acetyl-2-(1H-1,2,3-triazole-1-yl)pyridine. In addition, the amount of triethylamine may be an amount that can neutralize hydrobromic acid generated during reaction, and is typically an amount excessive relative to trimethylsilane bromide. The amount of N-bromosuccinimide may be an amount equivalent or more to the reaction substrate, and is preferably about 1.0 time in molar ratio as much as 5-acetyl-2-(1H-1,2,3-triazole-1-yl)pyridine.

[0042]

The obtained 5-(2-bromoacetyl)-2-(1H-1,2,3-triazole-1-yl)pyridine is allowed to react with 2-amino-5-iodopyridine in accordance with known methods (for example, the method described in a literature, Zhi-Ping Zhuang et al., J. Med. Chem, 2003, 46, p.237-243); to obtain 6-iodo-2-[2-(1H-1,2,3-triazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine (Fig. 1, step 3).

[0043]

Then, the obtained 6-iodo-2-[2-(1H-1,2,3-triazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine is allowed to react with bis(tributyltin) (Fig. 1, step 4) in accordance with known methods (for example, the method described in a literature, Zhi-Ping Zhuang et al., J. Med. Chem, 2003, 46, p.237-243), and purified, to obtain 2-[2-(1H-1,2,3-triazole-1-yl)pyridine-5-yl]-6-tributylstannylimidazo[1,2-a]pyridine as the target compound.

[0044]

When a compound with a substituent at 6-position of the imidazopyridine ring being a trialkylstannyl substituent other than the tributylstannyl substituent is obtained, various bis(trialkyltin)s that fit purposes can be used instead of bis(tributyltin) in step 4 of Fig. 1. For example, when a compound having a trimethylstannyl substituent as a substituent at the 6-position is synthesized, a reaction similar to the above may be performed using bis(trimethyltin) in step 4 of Fig. 1. In addition, a compound with a substituent at 6-position of the imidazopyridine ring being a nitro group can be obtained by performing the reaction in accordance with known methods, except that 2-amino-5-nitropyridine is used instead of 2-amino-5-iodopyridine in step 3 of Fig. 1, and step 4 is omitted.

[0045]

In addition, other precursor compounds according to the present invention can be synthesized by using generally-available raw materials and combining reactions known to the skilled in the art. For example, a compound in which A⁵ is N and all A⁶, A⁷ and A⁸ are CH in the above formula (2) can be synthesized in accordance with the above steps of Fig. 1, except that pyrazole is used instead of 1H-1,2,3,-triazole in step 1 of Fig. 1. In addition, a compound in which all A⁵, A⁶, A⁷ and A⁸ are CH in the above formula (2) can be synthesized in accordance with the above steps of Fig. 1, except that pyrrole is

used instead of 1H-1,2,3,-triazole in Fig. 1, step 1.

[0046]

(A method for synthesis of a radioactive halogen-labeled compound)

5 Next, a method for production of a radioactive halogen-labeled compound according to another aspect of the present invention will be described, taking the case of radioactive iodine-labeled compounds as examples.

[0047]

10 The synthesis of radioactive iodine-labeled compounds can be performed by dissolving, in an inert organic solvent, the labeling precursor compound prepared in a manner as described above, adding thereto a
[¹²³I]sodium iodide solution or the like obtained by known
15 methods, and adding thereto an acid and an oxidizing agent so as to allow a reaction to proceed. As the inert organic solvent in which the labeling precursor compound is dissolved, various solvents having no reactivity with the labeling precursor and [¹²³I]sodium iodide or the like
20 can be used, and preferably acetonitrile can be used.

[0048]

As the acid, various acids can be used, and preferably hydrochloric acid can be used.

25 The oxidizing agent is not particularly limited as long as it can effect the oxidation of iodine in the reaction solution, and is preferably hydrogen peroxide or peracetic acid. The amount of the oxidizing agent to be added may be an amount sufficient to oxidize iodine in

the reaction solution.

[0049]

A compound labeled with a radioactive halogen other than iodine can be synthesized by labeling a labeling precursor that fits a purpose of synthesis with a radioactive halogen that fits the purpose. For example, in order to synthesize [^{18}F]-6-fluoro-2-[2-(1H-1,2,3-triazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine, the labeling precursor 6-nitro-2-[2-(1H-1,2,3-triazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine can be reacted with [^{18}F]fluoride ion in the presence of a phase transfer catalyst and potassium carbonate.

[0050]

(Methods for preparing and using a diagnostic agent in accordance with the present invention)

The diagnostic agent according to the present invention can be prepared as a solution which comprises the present radioactive halogen-labeled compound blended in water, a physiological saline solution or a Ringer's solution optionally adjusted to an appropriate pH, like other commonly-known radioactive diagnostic agents. In this instance, concentration of the present compound should be adjusted to not more than the concentration at which stability of the present compound is ensured.

Dosage of the present compound is not specifically limited as long as it is sufficient to obtain an image of distribution of an administered agent. For example, when ^{123}I -labeled compounds or ^{18}F -labeled compounds are used,

about 50 to 600 MBq per adult body of 60 kg weight can be administered intravenously or locally. Distribution of administered agents can be imaged by known methods. For example, ^{123}I -labeled compounds can be imaged by a SPECT apparatus while ^{18}F -labeled compounds can be imaged by a PET apparatus.

EXAMPLE

[0051]

Hereinafter, the present invention is explained below in more detail by describing Examples, Comparative Examples and Reference Examples. However, these Examples never limit the scope of the present invention.

In the following Examples, the names of the individual compounds used in the experiment are defined as shown in Table 1.

[0052]

Table 1: Names of the compounds used for evaluation in Examples

Compound name	Common name
Compound 1	^{123}I -6-iodo-2-[2-(1H-1,2,3-triazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine
Compound 2	^{123}I -6-iodo-2-[2-(2H-1,2,3-triazole-2-yl)pyridine-5-yl]imidazo[1,2-a]pyridine
Compound 3	^{123}I -6-iodo-2-[2-(1H-imidazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine
Compound 4	^{123}I -6-iodo-2-[2-(1H-1,2,4-triazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine
Compound 5	^{123}I -6-iodo-2-[2-(pyrazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine

[0053]

Example 1: Synthesis of 2-[2-(1H-1,2,3-triazole-1-yl)pyridine-5-yl]-6-tributylstannylimidazo[1,2-a]pyridine

[0054]

207 mg (corresponding to 3.00 mmol) of 1H-1,2,3-

triazole was dissolved in 5 mL of dimehtylformamide. Then, 200 mg (corresponding to 1.00 mmol) of 5-acetyl-2-bromopyridine and 414 mg (corresponding to 3.00 mmol) of potassium carbonate were added thereto. The resulting solution was heated at 100°C for 3 hours. After the completion of the reaction, the reaction solution was cooled down to room temperature, supplemented with a saturated ammonium chloride aqueous solution and water, and extracted 3 times with dichloromethane. The combined dichloromethane layer was washed with water and a saturated saline solution, dried over anhydrous magnesium sulfate, and then concentrated under reduced pressure. The resulting crude product was purified by silica gel column chromatography (elution solvent: dichloromethane/ethyl acetate = 4/1), to obtain 57.2 mg (corresponding to 0.304 mmol) of 5-acetyl-2-(1H-1,2,3-triazole-1-yl)pyridine (Fig. 1, step 1).

[0055]

NMR apparatus employed: JNM-ECP-500 (manufactured by Japan Electron Optics Laboratory Co., Ltd. (JEOL))
¹H-NMR (solvent: chlorofolm-d1; resonance frequency: 500 MHz): δ 9.05 (d, J = 2.3 Hz, 1H), 8.65 (d, J = 1.1 Hz, 1H), 8.46 (dd, J = 8.7, 2.3 Hz, 1H), 8.34 (d, J = 8.7 Hz, 1H), 7.86 (d, J = 1.1 Hz, 1H), 2.68 (s, 3H).

[0056]

57.2 mg (corresponding to 0.304 mmol) of 5-acetyl-2-(1H-1,2,3-triazole-1-yl)pyridine was dissolved in 2.0 mL of dichloromethane and 127 µL of triethylamine, and then

78.9 μ L (corresponding to 0.608 mmol) of bromotrimethylsilane was dropped under ice cooling. The resulting solution was stirred over night at room temperature under argon gas atmosphere, and then the
5 reaction solution was supplemented with water and extracted 3 times with dichloromethane. The combined dichloromethane layer was washed with water and a saturated saline solution, and dried over magnesium sulfate. The solvent was distilled off, the resulting
10 residue was dissolved in 2.0 mL of tetrahydrofuran, and 54.1 mg (corresponding to 0.304 mmol) of N-bromosuccinimide was added thereto under ice cooling. The resulting solution was stirred at room temperature for 30 minutes. After the completion of the reaction, the
15 solvent was distilled off under reduced pressure, and the residue was purified by flash silica gel column chromatography (elution solvent: dichloromethane/ethyl acetate = 4/1), to obtain 66.4 mg (corresponding to 0.249 mmol) of 5-(2-bromoacetyl)-2-(1H-1,2,3-triazole-1-yl)pyridine (Fig. 1, step 2).

[0057]

NMR apparatus employed: JNM-ECP-500 (manufactured by Japan Electron Optics Laboratory Co., Ltd. (JEOL))

1 H-NMR (solvent: chloroform- d_1 ; resonance frequency: 500
25 MHz): δ 9.12 (d, J = 2.1 Hz, 1H), 8.67 (d, J = 1.1 Hz, 1H), 8.51 (dd, J = 8.7, 2.3 Hz, 1H), 8.38 (d, J = 8.7 Hz, 1H), 7.87 (d, J = 1.1 Hz, 1H), 4.44 (s, 2H).

[0058]

66.4 mg (corresponding to 0.249 mmol) of 5-(2-bromoacetyl)-2-(1H-1,2,3-triazole-1-yl)pyridine and 54.8 mg (corresponding to 0.249 mmol) of 2-amino-5-iodopyridine were dissolved in 2.0 mL of acetonitrile.

5 The resulting solution was heated under reflux for 1.5 hours in an oil bath at 100°C. After the completion of the reaction, the reaction solution was cooled down to room temperature, and precipitates were filtered. The precipitates were washed with acetonitrile and dried
10 under reduced pressure. The resulting crude crystals were suspended in a mixed solution of 2 mL of water and 2 mL of methanol. Then, about 1 mL of a saturated sodium hydrogencarbonate solution was added thereto, and the mixture was sonicated for 5 minutes using an ultrasonic
15 washing machine. Precipitates were filtered and recovered from the resulting mixture, sufficiently washed with water, and dried under reduced pressure, to obtain 44.0 mg (corresponding to 0.113 mmol) of 6-iodo-2-[2-(1H-1,2,3-triazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine
20 (Fig. 1, step 3).

[0059]

NMR apparatus employed: JNM-ECP-500 (manufactured by Japan Electron Optics Laboratory Co., Ltd. (JEOL))

¹H-NMR (solvent: dimethylsulfoxide-d₆; resonance
25 frequency: 500 MHz): δ 9.11 (d, J = 2.3 Hz, 1H), 8.91 (brs, 1H), 8.82 (d, J = 0.9 Hz, 1H), 8.57 (dd, J = 8.5, 2.3 Hz, 1H), 8.47 (s, 1H), 8.16 (d, J = 8.5 Hz, 1H), 7.94 (d, J = 0.9 Hz, 1H), 7.45 (brs, 2H).

[0060]

20 mg (corresponding to 0.0515 mmol) of 6-iodo-2-[2-(1H-1,2,3-triazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine was dissolved in 0.8 mL of dioxane, and 0.2 mL
5 of triethylamine was added thereto. Then, 51.5 μ L (corresponding to 0.130 mmol) of bis(tributyltin) and 6.0 mg (a catalytic amount) of tetrakis-triphenylphosphine palladium were added thereto. After the reaction mixture was stirred at 100°C for 16 hours, the solvent was
10 distilled off under reduced pressure. The residue was purified by flash silica gel column chromatography (elution solvent: hexane/ethyl acetate = 2/1). The resulting crude crystals were recrystallized from hexane-ethyl acetate, to obtain 8.7 mg (corresponding to 0.016
15 mmol) of 2-[2-(1H-1,2,3-triazole-1-yl)pyridine-5-yl]-6-tributylstannylimidazo[1,2-a]pyridine (Fig. 1, step 4).

[0061]

NMR apparatus employed: JNM-ECP-500 (manufactured by Japan Electron Optics Laboratory Co., Ltd. (JEOL))

20 ¹H-NMR (solvent: chloroform-d₁; resonance frequency: 500 MHz): δ 9.05 (d, J = 1.4 Hz, 1H), 8.63 (brs, 1H), 8.48 (dd, J = 8.4, 2.1 Hz, 1H), 8.28 (d, J = 8.4 Hz, 1H), 8.03 (t, J = 14.7 Hz, 1H), 7.94 (s, 1H), 7.85 (d, J = 1.4 Hz, 1H), 7.63 (d, J = 8.7 Hz, 1H), 7.23 (d, J = 8.7 Hz, 1H),
25 1.64-1.49 (m, 6H), 1.36 (tt, J = 7.3, 7.3 Hz, 6H), 1.21-1.07 (m, 6H), 0.91 (t, J = 7.3 Hz, 9H).

[0062]

Example 2: Synthesis of [¹²³I]-6-iodo-2-[2-(1H-1,2,3-triazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine
(Compound 1)

5 [0063]

To 90 µL of a solution (concentration: 1 mg/mL) in acetonitrile of 2-[2-(1H-1,2,3-triazole-1-yl)pyridine-5-yl]-6-tributylstannylimidazo[1,2-a]pyridine synthesized in Example 1, 85 µL of 2 mol/L hydrochloric acid, 60 µL
10 of [¹²³I]sodium iodide of 641 MBq and 10 µL of 30 % (w/v) hydrogen peroxide were added. After the mixed solution was left to stand at 40°C for 10 minutes, it was subjected to HPLC under the following conditions, to obtain a fraction of [¹²³I]-6-iodo-2-[2-(1H-1,2,3-triazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine.
15

[0064]

HPLC conditions:

Column: YMC PackPro C8 (trade name; manufactured by YMC;
size: 4.6 x 150 mm)

20 Mobile phase: 0.1 % trifluoroacetic acid-containing water/0.1 % trifluoroacetic acid-containing acetonitrile
= 80/20 to 0/100 (20 minutes)

Flow rate: 1.0 mL/min.

Detector: Ultraviolet visible absorptiometer (Detection
25 wavelength: 260 nm) and radioactivity counter
(manufactured by raytest: type STEFFI)

[0065]

5 mL of water was added to the fraction. The

resulting solution was passed through Sep-Pak (registered trademark) C18 column (trade name: Sep-Pak (registered trademark) Light C18 Cartridges manufactured by Waters; the packed amount of the packing agent: 130 mg) so that the column adsorbed and collected [¹²³I]-6-iodo-2-[2-(1H-1,2,3-triazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine. The column was rinsed with 1 mL of water, and then 1 mL of diethyl ether was passed therethrough, to elute [¹²³I]-6-iodo-2-[2-(1H-1,2,3-triazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine. The obtained radioactivity was 239 MBq at the end of synthesis. Further, TLC analysis was conducted under the following conditions, and as a result, the radiochemical purity of the compound was 99.1%.

[0066]

TLC analysis conditions:

TLC plate: Silica Gel 60 F₂₅₄ (trade name; manufactured by Merck & Co., Inc.)

Mobile phase: Ethyl acetate/methanol/diethylamine =

100/4/1

Detector: Rita Star (trade name; manufactured by raytest)

[0067]

Example 3: Synthesis of 2-[2-(2H-1,2,3-triazole-2-yl)pyridine-5-yl]-6-tributylstannylimidazo[1,2-a]pyridine

[0068]

207 mg (corresponding to 3.00 mmol) of 1H-1,2,3-triazole was dissolved in 5 mL of dimethylformamide. Then, 200 mg (corresponding to 1.00 mmol) of 5-acetyl-2-

bromopyridine and 414 mg (corresponding to 3.00 mmol) of potassium carbonate were added thereto. The resulting solution was heated at 100°C for 3 hours. After the completion of the reaction, the reaction solution was cooled down to room temperature, supplemented with a saturated ammonium chloride aqueous solution and water, and extracted 3 times with dichloromethane. The combined dichloromethane layer was washed with water and a saturated saline solution, dried over anhydrous magnesium sulfate, and then concentrated under reduced pressure. The resulting crude product was purified by silica gel column chromatography (elution solvent: dichloromethane/ethyl acetate = 4/1), to obtain 31.9 mg (corresponding to 0.170 mmol) of 5-acetyl-2-(2H-1,2,3-triazole-2-yl)pyridine (Fig. 2, step 1).

[0069]

NMR apparatus employed: JNM-ECP-500 (manufactured by Japan Electron Optics Laboratory Co., Ltd. (JEOL))

¹H-NMR (solvent: chloroform-d₁; resonance frequency: 500 MHz): δ 9.13 (d, J = 2.3 Hz, 1H), 8.45 (dd, J = 8.6, 2.3 Hz, 1H), 8.21 (d, J = 8.6 Hz, 1H), 7.97 (s, 2H), 2.69 (s, 3H).

[0070]

31.9 mg (corresponding to 0.170 mmol) of 5-acetyl-2-(2H-1,2,3-triazole-2-yl)pyridine was dissolved in 1.0 mL of dichloromethane and 71 µL of triethylamine, and then 44.1 µL (corresponding to 0.51 mmol) of bromotrimethylsilane was dropped under ice cooling. The

resulting solution was stirred over night at room temperature under argon gas atmosphere, and then, the reaction solution was supplemented with water and extracted 3 times with dichloromethane. The combined
5 dichloromethane layer was washed with water and a saturated saline solution, and dried over anhydrous magnesium sulfate. The solvent was distilled off, the resulting residue was dissolved in 1.0 mL of tetrahydrofuran, and 33.3 mg (corresponding to 0.17 mmol)
10 of N-bromosuccinimide was added thereto under ice cooling. The resulting solution was stirred at room temperature for 30 minutes. After the completion of the reaction, the solvent was distilled off under reduced pressure, and the residue was purified by flash silica gel column
15 chromatography (elution solvent: dichloromethane/ethyl acetate = 2/1), to obtain 20.2 mg (corresponding to 0.076 mmol) of 5-(2-bromoacetyl)-2-(2H-1,2,3-triazole-2-yl)pyridine (Fig. 2, step 2).

[0071]

20 NMR apparatus employed: JNM-ECP-500 (manufactured by Japan Electron Optics Laboratory Co., Ltd. (JEOL))
¹H-NMR (solvent: chloroform-d₁; resonance frequency: 500 MHz): δ 9.18 (d, J = 2.1 Hz, 1H), 8.49 (dd, J = 8.5, 2.1 Hz, 1H), 8.24 (d, J = 8.5 Hz, 1H), 7.98 (s, 2H), 4.45 (s,
25 2H).

[0072]

20.4 mg (corresponding to 0.0764 mmol) of 5-(2-bromoacetyl)-2-(2H-1,2,3-triazole-2-yl)pyridine and 16.8

mg (corresponding to 0.0764 mmol) of 2-amino-5-iodopyridine were dissolved in 2.0 mL of acetonitrile. The resulting solution was heated under reflux for 1.5 hours in an oil bath at 100°C. After the completion of the reaction, the reaction solution was cooled down to room temperature, and precipitates were filtered. The precipitates were washed with acetonitrile and dried under reduced pressure. The resulting crude crystals were suspended in a mixed solution of 2 mL of water and 2 mL of methanol. Then, about 1 mL of a saturated sodium hydrogencarbonate solution was added thereto, and the mixture was sonicated for 10 minutes using an ultrasonic washing machine. Precipitates were filtered and recovered from the resulting mixture, sufficiently washed with water, and dried under reduced pressure, to obtain 10.4 mg (corresponding to 0.027 mmol) of 6-iodo-2-[2-(2H-1,2,3-triazole-2-yl)pyridine-5-yl]imidazo[1,2-a]pyridine (Fig. 2, step 3).

[0073]

NMR apparatus employed: JNM-ECP-500 (manufactured by Japan Electron Optics Laboratory Co., Ltd. (JEOL))
¹H-NMR (solvent: dimethylsulfoxide-d₆; resonance frequency: 500 MHz): δ 9.13 (d, J = 2.3 Hz, 1H), 8.96 (brs, 1H), 8.56 (dd, J = 8.7, 2.3 Hz, 1H), 8.50 (s, 1H), 8.17 (s, 2H), 8.10 (d, J = 8.7 Hz, 1H), 7.48 (brs, 2H).

[0074]

7 mg (corresponding to 0.018 mmol) of 6-iodo-2-[2-(2H-1,2,3-triazole-2-yl)pyridine-5-yl]imidazo[1,2-

alpyridine was dissolved in 0.5 mL of dioxane, and 0.1 mL of triethylamine was added thereto. Then, 18 μ L (corresponding to 0.036 mmol) of bis(tributyltin) and 2 mg (a catalytic amount) of tetrakis-triphenylphosphine palladium were added thereto. After the reaction mixture was stirred at 100°C for 16 hours, the solvent was distilled off under reduced pressure. The residue was purified by flash silica gel column chromatography (elution solvent: hexane/ethyl acetate = 2/1). The resulting crude crystals were recrystallized from hexane-ethyl acetate, to obtain 2.3 mg (corresponding to 0.004 mmol) of 2-[2-(2H-1,2,3-triazole-2-yl)pyridine-5-yl]-6-tributylstannylimidazo[1,2-a]pyridine (Fig. 2, step 4).

[0075]

NMR apparatus employed: JNM-ECP-500 (manufactured by Japan Electron Optics Laboratory Co., Ltd. (JEOL))
 ^1H -NMR (solvent: chloroform- d_1 ; resonance frequency: 500 MHz): δ 9.09 (d, J = 2.1 Hz, 1H), 8.52 (dd, J = 8.6, 2.1 Hz, 1H), 8.16 (d, J = 8.6 Hz, 1H), 8.03 (s, 1H), 7.97 (s, 1H), 7.91 (s, 2H), 7.632 (d, J = 8.9 Hz, 1H), 7.2 (d, J = 8.9 Hz, 1H), 1.60-1.50 (m, 6H), 1.36 (tt, J = 7.3, 7.3 Hz, 6H), 1.20-1.06 (m, 6H), 0.91 (t, J = 7.1 Hz, 9H).

[0076]

Example 4: Synthesis of [^{123}I]-6-iodo-2-[2-(2H-1,2,3-triazole-2-yl)pyridine-5-yl]imidazo[1,2-a]pyridine (Compound 2)

[0077]

To 45 μ L of a solution (concentration: 1 mg/mL) in

acetonitrile of 2-[2-(2H-1,2,3-triazole-2-yl)pyridine-5-yl]-6-tributylstannylimidazo[1,2-a]pyridine synthesized in Example 3, 42.5 µL of 2 mol/L hydrochloric acid, 30 µL of [¹²³I]sodium iodide of 341 MBq and 5 µL of 30 % (w/v) hydrogen peroxide were added. After the mixed solution was left to stand at 40°C for 10 minutes, it was subjected to HPLC under the following conditions, to obtain a fraction of [¹²³I]-6-iodo-2-[2-(2H-1,2,3-triazole-2-yl)pyridine-5-yl]imidazo[1,2-a]pyridine.

10 [0078]

HPLC conditions:

Column: YMC PackPro C8 (trade name; manufactured by YMC; size: 4.6 x 150 mm)

Mobile phase: 0.1 % trifluoroacetic acid-containing water/0.1 % trifluoroacetic acid-containing acetonitrile = 80/20 to 0/100 (20 minutes)

Flow rate: 1.0 mL/min.

Detector: Ultraviolet visible absorptiometer (Detection wavelength: 260 nm) and radioactivity counter

20 (manufactured by raytest: type STEFFI)

[0079]

5 mL of water was added to the fraction. The resulting solution was passed through Sep-Pak (registered trademark) C18 column (trade name: Sep-Pak (registered trademark) Light C18 Cartridges manufactured by Waters; the packed amount of the packing agent: 130 mg) so that the column adsorbed and collected [¹²³I]-6-iodo-2-[2-(2H-1,2,3-triazole-2-yl)pyridine-5-yl]imidazo[1,2-a]pyridine.

The column was rinsed with 1 mL of water, and then 1 mL of diethyl ether was passed therethrough, to elute [¹²³I]-6-iodo-2-[2-(2H-1,2,3-triazole-2-yl)pyridine-5-yl]imidazo[1,2-a]pyridine. The obtained radioactivity was 91.8 MBq at the end of synthesis. Further, TLC analysis was conducted under the following conditions, and as a result, the radiochemical purity of the compound was 97.6%.

[0080]

10 TLC analysis conditions:

TLC plate: Silica Gel 60 F₂₅₄ (trade name; manufactured by Merck & Co., Inc.)

Mobile phase: Ethyl acetate/methanol/diethylamine = 100/4/1

15 Detector: Rita Star (trade name; manufactured by raytest)

[0081]

Example 5: Synthesis of 2-[2-(1H-imidazole-1-yl)pyridine-5-yl]-6-tributylstannylimidazo[1,2-a]pyridine

[0082]

20 204 mg (corresponding to 3.00 mmol) of imidazole was dissolved in 5 mL of dimethylformamide. Then, 200 mg (corresponding to 1.00 mmol) of 5-acetyl-2-bromopyridine and 414 mg (corresponding to 3.00 mmol) of potassium carbonate were added thereto. The resulting solution was heated at 100°C for 3 hours. After the completion of the reaction, the reaction solution was cooled down to room temperature, supplemented with a saturated ammonium chloride aqueous solution and water, and extracted 3

times with dichloromethane. The combined dichloromethane layer was washed with water and a saturated saline solution, dried over anhydrous magnesium sulfate, and then concentrated under reduced pressure. The resulting crude product was purified by silica gel column chromatography (elution solvent: dichloromethane/ethyl acetate = 4/1), to obtain 87 mg (corresponding to 0.462 mmol) of 5-acetyl-2-(1H-imidazole-1-yl)pyridine (Fig. 3, step 1).

10 [0083]

NMR apparatus employed: JNM-ECP-500 (manufactured by Japan Electron Optics Laboratory Co., Ltd. (JEOL))

¹H-NMR (solvent: chloroform-d₁; resonance frequency: 500 MHz): δ 9.03 (d, J = 2.3 Hz, 1H), 8.43 (brs, 1H), 8.38 (dd, J = 8.5, 2.3 Hz, 1H), 7.69 (brs, 1H), 7.44 (d, J = 8.5 Hz, 1H), 7.23 (brs, 1H), 2.66 (s, 3H).

[0084]

87 mg (corresponding to 0.462 mmol) of 5-acetyl-2-(1H-imidazole-1-yl)pyridine was dissolved in 3.0 mL of dichloromethane and 193 µL of triethylamine, and then 120 µL (corresponding to 0.924 mmol) of bromotrimethylsilane was dropped under ice cooling. The resulting solution was stirred over night at room temperature under argon gas atmosphere, and then the reaction solution was supplemented with water and extracted 3 times with dichloromethane. The combined dichloromethane layer was washed with water and a saturated saline solution, and dried over magnesium sulfate. The solvent was distilled

off, the resulting residue was dissolved in 3.0 mL of tetrahydrofuran, and 82.2 mg (corresponding to 0.462 mmol) of N-bromosuccinimide was added thereto under ice cooling. The resulting solution was stirred at room
5 temperature for 30 minutes. After the completion of the reaction, the solvent was distilled off under reduced pressure, and the residue was purified by flash silica gel column chromatography (elution solvent: dichloromethane/ethyl acetate = 2/1), to obtain 24.3 mg
10 (corresponding to 0.091 mmol) of 5-(2-bromoacetyl)-2-(1H-imidazole-1-yl)pyridine (Fig. 3, step 2).

[0085]

24.3 mg (corresponding to 0.0876 mmol) of 5-(2-bromoacetyl)-2-(1H-imidazole-1-yl)pyridine and 19.3 mg
15 (corresponding to 0.0876 mmol) of 2-amino-5-iodopyridine were dissolved in 2.0 mL of acetonitrile. The resulting solution was heated under reflux for 1.5 hours in an oil bath at 100°C. After the completion of the reaction, the reaction solution was cooled down to room temperature,
20 and precipitates were filtered. The precipitates were washed with acetonitrile and dried under reduced pressure. The resulting crude crystals were suspended in a mixed solution of 2 mL of water and 2 mL of methanol. Then, about 1 mL of a saturated sodium hydrogencarbonate
25 solution was added thereto, and the mixture was sonicated for 10 minutes using an ultrasonic washing machine. Precipitates were filtered and recovered from the resulting mixture, sufficiently washed with water, and

dried under reduced pressure; to obtain crude crystals of 6-iodo-2-[2-(1H-imidazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine. The resulting crude crystals were purified by flash silica gel column chromatography (elution solvent: ethyl acetate/methanol = 10/1), to obtain 17.7 mg (corresponding to 0.046 mmol) of 6-iodo-2-[2-(1H-imidazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine (Fig. 3, step 3).

[0086]

10 NMR apparatus employed: JNM-ECP-500 (manufactured by Japan Electron Optics Laboratory Co., Ltd. (JEOL))
¹H-NMR (solvent: dimethylsulfoxide-d₆; resonance frequency: 500 MHz): δ 9.05 (d, J = 2.3 Hz, 1H), 8.94 (s, 1H), 8.55 (s, 1H), 8.48 (dd, J = 8.5, 2.3 Hz, 1H), 8.46 (s, 1H), 7.97 (s, 1H), 7.89 (d, J = 8.5 Hz, 1H), 7.47 (brs, 2H), 7.14 (s, 1H).

[0087]

10 mg (corresponding to 0.029 mmol) of 6-iodo-2-[2-(1H-imidazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine was dissolved in 0.5 mL of dioxane, and 0.1 mL of triethylamine was added thereto. Then, 26 μL (corresponding to 0.052 mmol) of bis(tributyltin) and 3 mg (a catalytic amount) of tetrakis-triphenylphosphine palladium were added thereto. After the reaction mixture was stirred at 100°C for 16 hours, the solvent was distilled off under reduced pressure. The residue was purified by flash silica gel column chromatography (elution solvent: hexane/ethyl acetate = 2/1). The

resulting crude crystals were recrystallized from hexane-ethyl acetate, to obtain 3.1 mg (corresponding to 0.006 mmol) of 2-[2-(1H-imidazole-1-yl)pyridine-5-yl]-6-tributylstannylimidazo[1,2-a]pyridine (Fig. 3, step 4).

5 [0088]

NMR apparatus employed: JNM-ECP-500 (manufactured by Japan Electron Optics Laboratory Co., Ltd. (JEOL))

¹H-NMR (solvent: chloroform-d₁; resonance frequency: 500 MHz): δ 8.99 (d, J = 2.3 Hz, 1H), 8.44 (dd, J = 8.5, 2.3 Hz, 1H), 8.40 (brs, 1H), 8.02 (brs, 1H), 7.91 (s, 1H), 7.68 (brs, 1H), 7.62 (d, J = 8.5 Hz, 1H), 7.44 (d, J = 7.8 Hz, 1H), 7.23 (brs, 1H), 7.22 (d, J = 7.8 Hz, 1H), 1.62-1.50 (m, 6H), 1.36 (tt, J = 7.3, 7.3 Hz, 6H), 1.20-1.08 (m, 6H), 0.91 (t, J = 7.3 Hz, 9H).

15 [0089]

Example 6: Synthesis of [¹²³I]-6-iodo-2-[2-(1H-imidazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine (Compound 3)

[0090]

To 45 μL of a solution (concentration: 1 mg/mL) in acetonitrile of 2-[2-(1H-imidazole-1-yl)pyridine-5-yl]-6-tributylstannylimidazo[1,2-a]pyridine synthesized in Example 5, 42.5 μL of 2 mol/L hydrochloric acid, 30 μL of [¹²³I]sodium iodide of 485 MBq and 5 μL of 30 % (w/v) hydrogen peroxide were added. After the mixed solution was left to stand at 40°C for 10 minutes, it was subjected to HPLC under the following conditions, to obtain a fraction of [¹²³I]-6-iodo-2-[2-(1H-imidazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine.

[0091]

HPLC conditions:

Column: YMC PackPro C8 (trade name; manufactured by YMC;
size: 4.6 x 150 mm)

5 Mobile phase: 0.1 % trifluoroacetic acid-containing
water/0.1 % trifluoroacetic acid-containing acetonitrile
= 90/10 to 0/100 (25 minutes)

Flow rate: 1.0 mL/min.

Detector: Ultraviolet visible absorptiometer (Detection
10 wavelength: 260 nm) and radioactivity counter
(manufactured by raytest: type STEFFI)

[0092]

5 mL of water was added to the fraction. The
resulting solution was passed through Sep-Pak (registered
15 trademark) C18 column (trade name: Sep-Pak (registered
trademark) Light C18 Cartridges manufactured by Waters;
the packed amount of the packing agent: 130 mg) so that
the column adsorbed and collected [¹²³I]-6-iodo-2-[2-(1H-
imidazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine. The
20 column was rinsed with 1 mL of water, and then 1 mL of
diethyl ether was passed therethrough, to elute [¹²³I]-6-
iodo-2-[2-(1H-imidazole-1-yl)pyridine-5-yl]imidazo[1,2-
a]pyridine. The obtained radioactivity was 40.1 MBq at
the end of synthesis. Further, TLC analysis was
25 conducted under the following conditions, and as a result,
the radiochemical purity of the compound was 91.3%.

[0093]

TLC analysis conditions:

TLC plate: Silica Gel 60 F₂₅₄ (trade name; manufactured by Merck & Co., Inc.)

Mobile phase: Ethyl acetate/methanol/diethylamine = 100/4/1

5 Detector: Rita Star (trade name; manufactured by raytest) [0094]

Example 7: Synthesis of 2-[2-(1H-1,2,4-triazole-1-yl)pyridine-5-yl]-6-tributylstannylimidazo[1,2-a]pyridine
[0095]

10 622 mg (corresponding to 9.00 mmol) of 1H-1,2,4-triazole was dissolved in 10 mL of dimethylformamide. Then, 600 mg (corresponding to 3.00 mmol) of 5-acetyl-2-bromopyridine and 1.24 g (corresponding to 9.00 mmol) of potassium carbonate were added thereto. The resulting
15 solution was heated at 100°C for 3 hours. After the completion of the reaction, the reaction solution was cooled down to room temperature, supplemented with a saturated ammonium chloride aqueous solution and water, and extracted 3 times with dichloromethane. The combined
20 dichloromethane layer was washed with water and a saturated saline solution, dried over anhydrous magnesium sulfate, and then concentrated under reduced pressure. The resulting crude product was purified by silica gel column chromatography (elution solvent:
25 dichloromethane/ethyl acetate = 4/1), to obtain 480 mg (corresponding to 2.55 mmol) of 5-acetyl-2-(1H-1,2,4-triazole-1-yl)pyridine (Fig. 4, step 1).
[0096]

480 mg (corresponding to 2.55 mmol) of 5-acetyl-2-(1H-1,2,4-triazole-1-yl)pyridine was dissolved in 10 mL of dichloromethane and 1.07 mL of triethylamine, and then 662 μ L (corresponding to 5.10 mmol) of
5 bromotrimethylsilane was dropped under ice cooling. The resulting solution was stirred over night at room temperature under argon gas atmosphere, and then supplemented with water and extracted 3 times with dichloromethane. The combined dichloromethane layer was
10 washed with water and a saturated saline solution, and dried over magnesium sulfate. The solvent was distilled off, the resulting residue was dissolved in 10 mL of tetrahydrofuran, and 454 mg (corresponding to 2.55 mmol) of N-bromosuccinimide was added thereto under ice cooling.
15 The resulting solution was stirred at room temperature for 30 minutes. After the completion of the reaction, the solvent was distilled off under reduced pressure, and the residue was purified by flash silica gel column chromatography (elution solvent: dichloromethane/ethyl
20 acetate = 2/1), to obtain 657 mg (corresponding to 2.46 mmol) of 5-(2-bromoacetyl)-2-(1H-1,2,4-triazole-1-yl)pyridine (Fig. 4, step 2).

[0097]

NMR apparatus employed: JNM-ECP-500 (manufactured by
25 Japan Electron Optics Laboratory Co., Ltd. (JEOL))

1 H-NMR (solvent: chloroform- d_1 ; resonance frequency: 500 MHz): δ 9.27 (brs, 1H), 9.07 (d, J = 2.1 Hz, 1H), 8.48 (dd, J = 8.5, 2.3 Hz, 1H), 8.15 (s, 1H), 8.06 (d, J = 8.5

Hz, 1H), 4.43 (s, 2H).

[0098]

657 mg (corresponding to 2.46 mmol) of 5-(2-bromoacetyl)-2-(1H-1,2,4-triazole-1-yl)pyridine and 541 mg (corresponding to 2.46 mmol) of 2-amino-5-iodopyridine were dissolved in 5.0 mL of acetonitrile. The resulting solution was heated under reflux for 1.5 hours in an oil bath at 100°C. After the completion of the reaction, the reaction solution was cooled down to room temperature, and precipitates were filtered. The precipitates were washed with acetonitrile and dried under reduced pressure. The resulting crude crystals were suspended in a mixed solution of 2 mL of water and 2 mL of methanol. Then, about 1 mL of a saturated sodium hydrogencarbonate solution was added thereto, and the mixture was sonicated for 10 minutes using an ultrasonic washing machine. Precipitates were filtered and recovered from the resulting mixture, sufficiently washed with water, and dried under reduced pressure, to obtain 675 mg (corresponding to 1.74 mmol) of 6-iodo-2-[2-(1H-1,2,4-triazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine (Fig. 4, step 3).

[0099]

NMR apparatus employed: JNM-ECP-500 (manufactured by Japan Electron Optics Laboratory Co., Ltd. (JEOL))
¹H-NMR (solvent: dimethylsulfoxide-d₆; resonance frequency: 500 MHz): δ 9.38 (brs, 1H), 9.10 (d, J = 2.1 Hz, 1H), 8.96 (brs, 1H), 8.57 (dd, J = 8.5, 2.1 Hz, 1H),

8.49 (s, 1H), 8.31 (s, 1H), 7.96 (d, J = 8.5 Hz, 1H),
7.49 (brs, 2H).

[0100]

100 mg (corresponding to 0.258 mmol) of 6-iodo-2-[2-
5 (1H-1,2,4-triazole-1-yl)pyridine-5-yl]imidazo[1,2-
a]pyridine was dissolved in 5.0 mL of dioxane, and 0.5 mL
of triethylamine was added thereto. Then, 258 μ L
(corresponding to 0.516 mmol) of bis(tributyltin) and
29.8 mg (a catalytic amount) of tetrakis-
10 triphenylphosphine palladium were added thereto. After
the reaction mixture was stirred at 100°C for 16 hours,
the solvent was distilled off under reduced pressure.
The residue was purified by flash silica gel column
chromatography (elution solvent: hexane/ethyl acetate =
15 2/1). The resulting crude crystals were recrystallized
from hexane-ethyl acetate, to obtain 47 mg (corresponding
to 0.085 mmol) of 2-[2-(1H-1,2,4-triazole-1-yl)pyridine-
5-yl]-6-tributylstannylimidazo[1,2-a]pyridine (Fig. 4,
step 4).

20 [0101]

NMR apparatus employed: JNM-ECP-500 (manufactured by
Japan Electron Optics Laboratory Co., Ltd. (JEOL))
¹H-NMR (solvent: chloroform-d₁; resonance frequency: 500
MHz): δ 9.21 (s, 1H), 8.99 (d, J = 2.1 Hz, 1H), 8.48 (dd,
25 J = 8.4, 2.1 Hz, 1H), 8.12 (s, 1H), 7.97 (d, J = 8.4 Hz,
1H), 8.02 (t, J = 14.7 Hz, 1H), 7.93 (s, 1H), 7.62 (d, J
= 8.7 Hz, 1H), 7.22 (d, J = 8.7 Hz, 1H), 1.65-1.49 (m,
6H), 1.36 (tt, J = 7.3, 7.3 Hz, 6H), 1.21-1.07 (m, 6H),

0.91 (t, J = 7.3 Hz, 9H).

[0102]

Example 8: Synthesis of [¹²³I]-6-iodo-2-[2-(1H-1,2,4-triazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine

5 (Compound 4)

[0103]

To 90 µL of a solution (concentration: 1 mg/mL) in acetonitrile of 2-[2-(1H-1,2,4-triazole-1-yl)pyridine-5-yl]-6-tributylstannylimidazo[1,2-a]pyridine synthesized
10 in Example 7, 85 µL of 2 mol/L hydrochloric acid, 60 µL of [¹²³I]sodium iodide of 1127 MBq and 10 µL of 30 % (w/v) hydrogen peroxide were added. After the mixed solution was left to stand at 40°C for 10 minutes, it was subjected to HPLC under the following conditions, to
15 obtain a fraction of [¹²³I]-6-iodo-2-[2-(1H-1,2,4-triazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine.

[0104]

HPLC conditions:

Column: YMC PackPro C8 (trade name; manufactured by YMC;
20 size: 4.6 x 150 mm)

Mobile phase: 0.1 % trifluoroacetic acid-containing water/0.1 % trifluoroacetic acid-containing acetonitrile = 90/10 to 0/100 (20 minutes)

Flow rate: 1.0 mL/min.

25 Detector: Ultraviolet visible absorptiometer (Detection wavelength: 260 nm) and radioactivity counter (manufactured by raytest: type STEFFI)

[0105]

5 mL of water was added to the fraction. The resulting solution was passed through Sep-Pak (registered trademark) C18 column (trade name: Sep-Pak (registered trademark) Light C18 Cartridges manufactured by Waters; the packed amount of the packing agent: 130 mg) so that the column adsorbed and collected [^{123}I]-6-iodo-2-[2-(1H-1,2,4-triazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine. The column was rinsed with 1 mL of water, and then 1 mL of diethyl ether was passed therethrough, to elute [^{123}I]-6-iodo-2-[2-(1H-1,2,4-triazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine. The obtained radioactivity was 536 MBq at the end of synthesis. Further, TLC analysis was conducted under the following conditions, and as a result, the radiochemical purity of the compound was 95.5%.

[0106]

TLC analysis conditions:

TLC plate: Silica Gel 60 F₂₅₄ (trade name; manufactured by Merck & Co., Inc.)

Mobile phase: Ethyl acetate/methanol/diethylamine = 100/4/1

Detector: Rita Star (trade name; manufactured by raytest)

[0107]

Reference Example 1: Synthesis of [^{123}I]-IMPY

[0108]

[^{123}I]-IMPY was synthesized in accordance with the following steps for use in Comparative Examples for evaluation on measurement of amyloid binding property and

accumulation in brain.

[0109]

In accordance with the method described in a literature (Zhi-Ping Zhuang et al., J. Med. Chem, 2003, 46, p.237-243), 2-[4'-(N,N-dimethylamino)phenyl]-6-tributylstannylimidazo[1,2-a]pyridine was synthesized, and dissolved in acetonitrile (concentration: 1 mg/mL). To 50 μ L of the resulting solution, 50 μ L of 2 mol/L hydrochloric acid, 80 μ L of [123 I]sodium iodide of 1075 MBq, 23 μ L of a 1 mmol/L sodium iodide solution and 15 μ L of 30% (w/v) hydrogen peroxide were added. After the mixed solution was left to stand at 40°C for 10 minutes, the solution was subjected to HPLC under the same conditions as in Example 2, to obtain a fraction of [123 I]-IMPY.

[0110]

10 ml of water was added to the fraction. The resulting solution was passed through Sep-Pak C18 column (trade name: Sep-Pak (registered trademark) Light C18 Cartridges manufactured by Waters; the packed amount of the packing agent: 130 mg), so that the column adsorbed and collected the [123 I]-IMPY. The column was rinsed with 1 mL of water, and then 1 mL of diethyl ether was passed therethrough, to elute [123 I]-IMPY. The obtained radioactivity was 170 MBq at the end of synthesis. Further, TLC analysis was conducted under the same conditions as described in Example 2, and as a result, the radiochemical purity of the compound was 98.5%.

[0111]

Example 9: Measurement of partition coefficient based on the octanol extraction method

[0112]

5 Partition coefficients based on the octanol extraction method (hereinafter referred to as $\log P_{\text{octanol}}$) were measured, which are generally known as an indicator of permeability of compounds through the blood-brain barrier (hereinafter referred to as BBB).

10 [0113]

Method

Compound 1, Compound 2, Compound 3 and Compound 4 were adjusted to about 1 MBq/mL respectively using a water saturated 1-octanol solution to obtain sample solutions. Each sample solution in an amount of 30 μL was added to three microtubes. The three microtubes to which each sample solution was added were supplemented with both water saturated 1-octanol and 1-octanol saturated water so as to make the volume to be 200 μL , 400 μL or 800 μL , respectively (referred to as 200 μL sample, 400 μL sample and 800 μL sample, respectively). Each microtube was subjected to stirring, and then was shaken for 5 minutes (20 to $25 \pm 2^\circ\text{C}$, 20rpm/min). Next, the mixture in each microtube was centrifuged (23°C , 3000 g x 20 min.) with a centrifuge (type: T2-MC, manufactured by BECKMAN), and then 50 μL each of the octanol layer and the water layer was obtained, and subjected to measurement of radioactivity with an Autowell Gamma

system (Type: ARC-7001, manufactured by Aloka). Using the obtained count, $\log P_{\text{octanol}}$ was calculated in accordance with the following equation (1). Meanwhile, the value of $\log P_{\text{octanol}}$ was an average value of the values which were respectively calculated for the 200 μL sample, the 400 μL sample and the 800 μL sample.

[0114]

$$\log P_{\text{octanol}} = \log_{10} \left(\frac{\text{Radioactivity count of octanol layer}}{\text{Radioactivity count of water layer}} \right) \dots (1)$$

[0115]

The results are shown in Table 2. $\log P_{\text{octanol}}$ values of Compound 1, Compound 2, Compound 3 and Compound 4 were 2.10, 2.05, 1.91 and 2.23, respectively. It is known that an optimum $\log P_{\text{octanol}}$ value of compounds regarding BBB permeability is between 1 and 3 (Douglas D. Dischino et al., J. Nucl. Med., (1983), 24, p.1030-1038). From the above results, it is implied that Compound 1, Compound 2, Compound 3 and Compound 4 have a BBB permeability.

[0116]

Table 2: $\log P_{\text{octanol}}$ value of the present compound

Compound	$\log P_{\text{octanol}}$ value
Compound 1	2.10
Compound 2	2.05
Compound 3	1.91
Compound 4	2.23

[0117]

Example 10 Synthesis of 2-[2-(pyrazole-1-yl)pyridine-5-yl]-6-tributylstannylimidazo[1,2-a]pyridine.

[0118]

5 407.9 mg (corresponding to 5.99 mmol) of pyrazole
was dissolved in 10 mL of dimethylformamide. Then, 400.0
mg (corresponding to 1.99 mmol) of 5-acetyl-2-
bromopyridine and 827.9 mg (corresponding to 5.99 mmol)
of potassium carbonate were added thereto. The resulting
10 solution was heated at 100°C for 5 hours. After the
completion of the reaction, the reaction solution was
cooled down to room temperature, supplemented with water,
and extracted twice with dichloromethane. The combined
dichloromethane layer was washed with water and a
15 saturated saline solution, dried over anhydrous magnesium
sulfate, and then concentrated under reduced pressure.
The resulting crude product was purified by silica gel
column chromatography (elution solvent:
dichloromethane/ethyl acetate = 50/1), to obtain 304.0 mg
20 (corresponding to 1.62 mmol) of 5-acetyl-2-(pyrazole-1-
yl)pyridine (Fig. 5, step 1).

[0119]

100.0 mg (corresponding to 0.53 mmol) of 5-acetyl-2-
(pyrazole-1-yl)pyridine was dissolved in 4 mL of
25 dichloromethane and 230 µL of triethylamine, and then 140
µL (corresponding to 1.07 mmol) of bromotrimethylsilane
was dropped under ice cooling. The resulting solution
was stirred over night at room temperature under argon

gas atmosphere. Then, the reaction solution was washed with water and a saturated saline solution and dried over magnesium sulfate. The solvent was distilled off, and the resulting residue was dissolved in 4 mL of

5 tetrahydrofuran, 94.3 mg (corresponding to 0.53 mmol) of N-bromosuccinimide was added thereto. The resulting solution was stirred at room temperature for an hour. After the completion of the reaction, the solvent was distilled off under reduced pressure, and the residue was
10 purified by flash silica gel column chromatography (elution solvent: dichloromethane/ethyl acetate = 50/1), to obtain 100.0 mg (corresponding to 0.38 mmol) of 5-(2-bromoacetyl)-2-(pyrazole-1-yl)pyridine (Fig. 5, step 2).

[0120]

15 NMR apparatus employed: JNM-ECP-500 (manufactured by Japan Electron Optics Laboratory Co., Ltd. (JEOL))
¹H-NMR (solvent: chloroform-d₁; resonance frequency: 500 MHz): δ 9.02 (d, J = 1.9 Hz, 1H), 8.63 (d, J = 1.9 Hz, 1H), 8.38 (dd, J = 8.7, 1.9 Hz, 1H), 8.10 (d, J = 8.7 Hz, 1H), 7.79 (s, 1H), 6.52 (t, J = 1.9 Hz, 1H), 4.41 (s, 2H).
20

[0121]

100.0 mg (corresponding to 0.38 mmol) of 5-(2-bromoacetyl)-2-(pyrazole-1-yl)pyridine and 83.6 mg (corresponding to 0.38 mmol) of 2-amino-5-iodopyridine
25 were dissolved in 3.8 mL of acetonitrile. The resulting solution was heated under reflux for 4 hours in an oil bath at 100°C. After the completion of the reaction, the reaction solution was cooled down to room temperature,

and precipitates were filtered. The precipitates were washed with acetonitrile and dried under reduced pressure. The resulting crude crystals were suspended in a mixed solution of 50 mL of water and 50 mL of methanol. Then, about 50 mL of a saturated sodium hydrogencarbonate solution was added thereto, and the mixture was sonicated for an hour using an ultrasonic washing machine. Precipitates were filtered from the resulting mixture, sufficiently washed with water, and dried under reduced pressure, to obtain 80.2 mg (corresponding to 0.21 mmol) of 2-[2-(pyrazole-1-yl)pyridine-5-yl]-6-iodoimidazo[1,2-a]pyridine (Fig. 5, step 3).

[0122]

NMR apparatus employed: JNM-ECP-500 (manufactured by Japan Electron Optics Laboratory Co., Ltd. (JEOL))
¹H-NMR (solvent: dimethylformamide-d₆; resonance frequency: 500 MHz): δ 9.04 (d, J = 2.3 Hz, 1H), 8.97 (s, 1H), 8.66 (d, J = 2.3 Hz, 1H), 8.50 (dd, J = 8.3, 2.3 Hz, 1H), 8.46 (s, 1H), 8.01 (d, J = 8.3 Hz, 1H), 7.86-7.85 (m, 1H), 7.48 (s, 2H), 6.61-6.60 (m, 1H).

[0123]

50.0 mg (corresponding to 0.129 mmol) of 2-[2-(pyrazole-1-yl)pyridine-5-yl]-6-iodoimidazo[1,2-a]pyridine was dissolved in 2.0 mL of dioxane, and 0.5 mL of triethylamine was added thereto. Then, 129 μL (corresponding to 0.258 mmol) of bis(tributyltin) and 15.0 mg (a catalytic amount) of tetrakis-triphenylphosphine palladium were added thereto. After

the reaction mixture was stirred at 100°C for 26 hours, the solvent was distilled off under reduced pressure. The residue was purified by flash silica gel column chromatography (elution solvent: hexane/ethyl acetate = 2/1). The resulting crude crystals were recrystallized from hexane-ethyl acetate, to obtain 25.1 mg (corresponding to 0.046 mmol) of 2-[2-(pyrazole-1-yl)pyridine-5-yl]-6-tributylstannylimidazo[1,2-a]pyridine (Fig. 5, step 4).

10 [0124]

NMR apparatus employed: JNM-ECP-500 (manufactured by Japan Electron Optics Laboratory Co., Ltd. (JEOL))

¹H-NMR (solvent: chloroform-d₁; resonance frequency: 500 MHz): δ 8.94 (d, J = 2.3 Hz, 1H), 8.66 (d, J = 2.3 Hz, 1H), 8.40 (dd, J = 8.7, 2.3 Hz, 1H), 8.05 (d, J = 8.7 Hz, 1H), 8.01 (s, 1H), 7.89 (s, 1H), 7.75 (s, 1H), 7.61 (d, J = 8.7 Hz, 1H), 7.20 (d, J = 8.7 Hz, 1H), 6.48 (s, 1H), 1.59-1.53 (m, 6H), 1.39-1.32 (m, 6H), 1.14-1.09 (m, 6H), 0.90 (t, J = 7.4 Hz, 9H).

20 [0125]

Example 11: Synthesis of [¹²³I]-6-iodo-2-[2-(pyrazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine (Compound 5)

[0126]

To 90 µL of a solution (concentration: 1 mg/mL) in acetonitrile of 2-[2-(pyrazole-1-yl)pyridine-5-yl]-6-tributylstannylimidazo[1,2-a]pyridine synthesized in Example 10, 170 µL of 1 mol/L hydrochloric acid, 60 µL of [¹²³I]sodium iodide of 426 MBq and 10 µL of 30 % (w/v)

hydrogen peroxide were added. After the mixed solution was left to stand at 40°C for 10 minutes, it was subjected to HPLC under the following conditions, to obtain a fraction of [¹²³I]-6-iodo-2-[2-(pyrazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine.

[0127]

HPLC conditions:

Column: YMC PackPro C8 (trade name; manufactured by YMC; size: 4.6 x 150 mm)

10 Mobile phase: 0.1 % trifluoroacetic acid-containing water/0.1 % trifluoroacetic acid-containing acetonitrile = 80/20 to 10/90 (20 minutes)

Flow rate: 1.0 mL/min.

Detector: Ultraviolet visible absorptiometer (Detection wavelength: 260 nm) and radioactivity counter (manufactured by raytest: type STEFFI)

[0128]

10 mL of water was added to the fraction. The resulting solution was passed through Sep-Pak (registered trademark) C18 column (trade name: Sep-Pak (registered trademark) Light C18 Cartridges manufactured by Waters; the packed amount of the packing agent: 130 mg) so that the column adsorbed and collected [¹²³I]-6-iodo-2-[2-(pyrazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine. The column was rinsed with 1 mL of water, and then 1 mL of diethyl ether was passed therethrough, to elute [¹²³I]-6-iodo-2-[2-(pyrazole-1-yl)pyridine-5-yl]imidazo[1,2-a]pyridine. The obtained radioactivity was 49 MBq at the

end of synthesis. Further, TLC analysis was conducted under the following conditions, and as a result, the radiochemical purity of the compound was 97.8%.

[0129]

5 TLC analysis conditions:

TLC plate: Silica Gel 60 F₂₅₄ (trade name; manufactured by Merck & Co., Inc.)

Mobile phase: Ethyl acetate/methanol/diethylamine = 100/4/1

10 Detector: Rita Star (trade name; manufactured by raytest)

[0130]

Example 12: Measurement of amyloid binding property

[0131]

Binding properties to amyloid aggregates of Compound 1, Compound 3, Compound 4, Compound 5 and [¹²³I]-IMPY were
15 evaluated by the following *in vitro* binding test.

[0132]

The assay was conducted using a gray matter homogenate of brain of AD patients and a white matter
20 homogenate of brain of AD patients, which were prepared from a brain tissue (Frontal lobe) of AD patients commercially available from Analytical Biological Services Inc. (United States). Meanwhile, it was confirmed that the brain tissue used in the present
25 experiment showed amyloid deposition in the gray matter but showed no amyloid to be present in the white matter, by immunostaining with an anti-amyloid antibody {Anti-Human Amyloid β (N) (82E1) Mouse IgG MoAb (Immuno-

Biological Laboratories Co., Ltd.))} using thin slices derived from a common donor.

[0133]

Method

5 A solution of Compound 1, Compound 3, Compound 4, Compound 5 or [123 I]-IMPY was adjusted to a radioactive concentration of 50 MBq/mL using a physiological saline solution containing 50 mmol/L of L-cysteine hydrochloride. The prepared solution was diluted with a 0.1% bovin serum
10 albumin (hereinafter referred to as BSA)-containing 5 mmol/L phosphate buffer saline solution so that the respective test substances had a concentration of 0.05 to 5.5 pmol/L in the reaction solution, to obtain a sample solution. To each well of a 96-well microplate, 150 μ L
15 of a 0.1% BSA-containing 5 mmol/L phosphate buffer saline solution and 50 μ L of a sample solution prepared above were added. Two wells were afforded to each sample solution. Of the two wells in which each sample solution was added, one received 50 μ L of the brain grey matter
20 homogenate of AD patients, and the other received 50 μ L of the brain white matter homogenate of AD patients (final concentration: 100 μ g protein/mL), so that the reaction was initiated. After the reaction solution was shaken for 3 hours (22°C, 400 rpm), a glass fiber filter
25 (Multiscreen HTS FB, manufactured by Millipore) was used to filter the reaction solution. The filtrated filter was washed with a 0.1% BSA-containing 5 mmol/L phosphate buffer saline solution (200 μ L, 3 times), and then

radioactivity remained in the filter was measured with an Autowell Gamma system (type: ARC-7001, manufactured by Aloka). The ratio (%) of the radioactivity attached to the brain grey matter homogenate of AD patients or the
5 brain white matter homogenate of AD patients relative to the added-radioactivity was calculated from the resulting count. Meanwhile, the above was repeated 3 times.

[0134]

Results

10 The results are shown in Fig. 6 and Table 3. The group to which the brain grey matter homogenate of AD patients was added mostly showed high values of binding ratio (%) compared to the group to which the brain white matter homogenate of AD patients was added. Therefore,
15 it was suggested that Compound 1, Compound 3, Compound 4 and Compound 5 have a binding property to amyloid deposited in the brain like ^{123}I -IMPY.

[0135]

Table 3: Ratio of radioactive amount attached to gray matter or white matter of brain of AD patients (%)

Compound	Radioactive amount attached to brain tissue of AD patients (%)	
	Gray matter	White matter
Compound 1	2.59	0.48
Compound 3	2.00	0.83
Compound 4	1.13	0.17
Compound 5	2.41	0.77
[^{123}I]-IMPY	1.97	0.77

[0136]

Example 13: Measurement of transferability into brain and clearance

[0137]

5 Using Compound 1, Compound 2, Compound 3, Compound 4 and Compound 5, radioactive accumulation in brain of male Wistar rats (8-week old) was measured.

[0138]

Method

10 A solution in which Compound 1, Compound 2, Compound 4 and Compound 5 were respectively dissolved in a physiological saline solution containing 50 mmol/L of L-cysteine hydrochloride was prepared, to obtain a sample solution (radioactive concentration: all 37 MBq/mL). A
15 solution in which Compound 3 was dissolved in a physiological saline solution containing 10% ethanol and 50 mmol/L of L-cysteine hydrochloride was prepared, to obtain a sample solution (radioactive concentration: 37 MBq/mL). The sample solution was injected under non-
20 anesthesia into the tail vein of male Wistar rats (8-week old) (dosage: 0.2 mL, dosed radioactivity: 7.4 MBq equivalent). The rats were sacrificed by decapitating under non-anesthesia to sample bloods and brains 2 and 60 minutes after the injection. Brains were subjected to
25 measurement of mass of brains and further subjected to measurement of radioactivity (hereinafter referred to as A in this Example) with a single channel analyzer (detector type: SP-20 manufactured by OHYO KOKEN KOGYO

Co., Ltd.). Further, the radioactivity level of the rest of the whole body including blood was measured in the same manner as above (hereinafter referred to as B in this Example). Using these measurement results, the
5 amount of radioactive accumulation per unit weight of brain (%ID/g) at the respective time points after the dissection were calculated in accordance with the following formula (2).

[0139]

10 Separately, a solution in which [¹²³I]-IMPY was dissolved in a physiological saline solution containing 50 mmol/L of L-cysteine hydrochloride (radioactive concentration: 37 MBq/mL) was prepared. The same procedure as the above was carried out to calculate the
15 amount of radioactive accumulation per unit weight of brain (%ID/g) at the respective time points after the dissection.

Meanwhile, in this Example, three animals were used for the experiment at the respective time points.

20 [0140]

$$\%ID/g = \frac{A}{B \times \text{brain weight}} \times 100 \dots (2)$$

[0141]

Results

The results are shown in Table 4. As shown in Table
25 4, Compounds 1, 2, 3, 4 and 5 showed a significant radioactive accumulation like ¹²³I-IMPY at the time point

of two minutes after the injection, and then showed a tendency to rapidly clear away in 60 minutes. These results suggest that Compounds 1, 2, 3, 4 and 5 possess excellent transferability to brain and rapid clearance from brain like ^{123}I -IMPY.

[0142]

Table 4: Radioactive accumulation in brain of the present compound after intravenous injection (rats)

Compound	Radioactive accumulation per unit weight (%ID/g)	
	After 2 min.	After 60 min.
Compound 1	1.226	0.028
Compound 2	1.160	0.027
Compound 3	1.186	0.246
Compound 4	1.287	0.056
Compound 5	1.500	0.079
[^{123}I]-IMPY	1.644	0.085

[0143]

Example 14: Confirmation of compound avidity for brain

10 slice of AD patients by autoradiography

[0144]

The following experiment was carried out in order to examine whether the compound of the present invention can image amyloid in brain of AD patients.

15 [0145]

Method

(1) A 5 μm thick brain slice of AD patients was prepared from a brain tissue of AD patients available from Analytical Biological Services Inc. (United States).

20 (2) The brain slice prepared for each test substance was immersed in PBS 3 times in total: 15 minutes, 5 minutes and 5 minutes in this order. Next, it was immersed in a

1% BSA-containing PBS for 30 minutes to conduct hydrophilization. As the test substance, a 1% BSA-containing PBS containing each of Compound 1, Compound 2, Compound 3, Compound 4, Compound 5 and [^{123}I]-IMPY (radioactive concentration: 10kBq/mL) was prepared and used. The above hydrophilized brain slice was immersed at room temperature in each of the test substance solutions. Then, it was immersed in a 1% BSA-containing PBS for 5 minutes, next in a PBS for 5 minutes and further in a PBS for 5 minutes to wash the brain slices. The washed brain slice was sufficiently dried, and then exposed to an imaging plate for 16 hours, and then autoradiogram image analysis was carried out by use of a Bio-imaging Analyzer (type: BAS-2500; manufactured by FUJIFILM Corporation) (Fig. 7, Fig. 8, Fig. 9, Fig. 10, Fig. 11, Fig. 12).

(3) Separately, immunostaining at a site of amyloid deposition with an anti-amyloid antibody was carried out using adjacent slices which were subjected to hydrophilization in accordance with the same procedures as the above. Anti-Human Amyloid β (N) (82E1) Mouse IgG MoAb (Immuno-Biological Laboratories Co., Ltd.) was used as the anti-amyloid antibody, and Anti-Mouse IgG (H+L) Goat IgG Fab' -HRP (Immuno-Biological Laboratories Co., Ltd.) was used as a secondary antibody. The site of amyloid deposition was detected by applying the DAB+ (3,3'-diaminobenzidinetetrahydrochloride) substrate kit (Dako) to HRP attached to the secondary antibody (Fig.

13).

[0146]

Results

Fig. 7, Fig. 8, Fig. 9, Fig. 10, Fig. 11 and Fig. 12
5 respectively show autoradiograms of the slices immersed
in the solutions containing Compound 1, Compound 2,
Compound 3, Compound 4, Compound 5 and [^{123}I]-IMPY,
respectively. Amyloid deposition was confirmed by
immunostaining at a gray matter site of the frozen brain
10 slice of AD patients used in this experiment (Fig. 13),
and the binding of the compounds to the site of amyloid
deposition confirmed by immunostaining was also be
confirmed on the respective autoradiograms. These
results suggest that Compound 1, Compound 2, Compound 3,
15 Compound 4 and Compound 5 according to the present
invention can image the site of amyloid deposition in the
brain like [^{123}I]-IMPY.

INDUSTRIAL APPLICABILITY

[0147]

20 The compounds of the present invention can be
utilized in the field of diagnostic agents.