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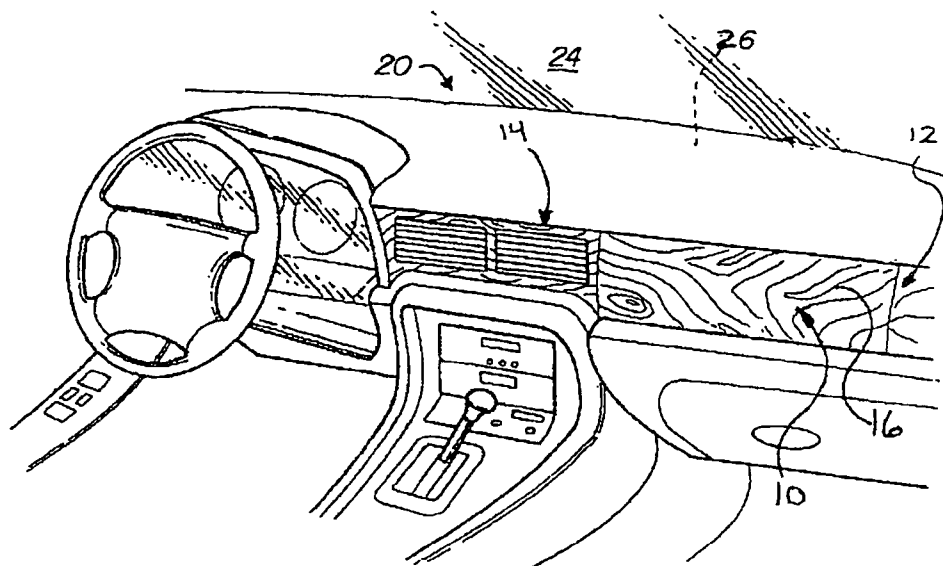
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(54) Title: **DECORATIVE PRODUCTS HAVING DEPTH OF IMAGE**



(57) Abstract: A method of manufacturing decorative appliques having a decorative outer layer, a clear backing layer which provides exceptional "depth of image" and a substrate layer is provided. Decorative or protective appliques having a wide range of decorative patterns may be formed by injection molding a clear plastic behind the surface of a thin substantially transparent film, fabric or sheet and backing such decorative composites with a substrate layer. The presence of the clear layer behind the relatively transparent decorative layer provides enhanced depth of image to the features of the decorative layer.

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INTERNATIONAL SEARCH REPORT

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A CLASSIFICATION OF SUBJECT MATTER

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According to International Patent Classification (IPC) or to both national classification and IPC

B FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

USPC - 264/255, 264/494, 264/328 8, 428/142

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

WEST - PGPB,USPT,USOC,EPAB, JPAB, Dialog Classic Files - 654, 652, 351, 349, 315, 2, 6, 35, 65, Google Scholar, Google Patents, USPTO Web Page, PCT Web Search Page, Search terms -- decorative panel, applique, decorative layer, substrate, film, backing layer, mold cover, mold core, solidify, tint, pattern, injection molding

C DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No
X --- Y	WO 2005/070647 A1 (NEITZKE) 04 August 2005 (04 08 2005) pg 4, ln 2-26, ln 34-35, pg 5, ln 1-3, pg 6, ln 4-6, ln 8-9, ln 19-27, pg 7, ln 4-15, ln 20-22, ln 26-28,, pg 8, ln 22-24, ln 27-35, pg 9, ln 1-6, ln 9-28, pg 11, ln 13-19	1, 3, 4, 6, 8, 9, 11, 12 ----- 2, 5, 7, 10, 13-20
Y	US 2004/0123942 A1 (SPAIN et al.) 01 July 2004 (01 07 2004) para [0012], [0016], [0018], [0065]	2, 5, 7, 10, 13-20

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