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(54) Title: USE OF NISIN RESISTANT MUTANT STRAINS OF LACTOBACILLI FOR REDUCING THE POST ACIDIFICATION IN FOOD PRODUCTS

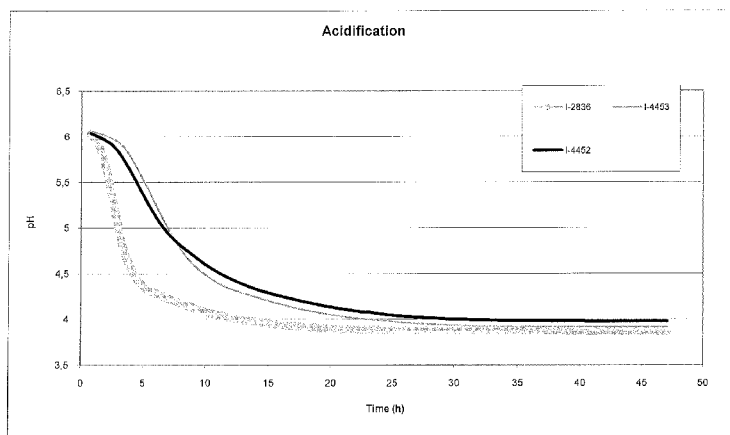


FIGURE 1

(57) Abstract: The invention relates to nisin-resistant lactobacilli and their use for preparing food products with reduced post-acidification.



## USE OF NISIN RESISTANT MUTANT STRAINS OF LACTOBACILLI FOR REDUCING THE POST ACIDIFICATION IN FOOD PRODUCTS

The present invention relates to the reduction of the post-acidification in food products.

5 During the preservation, in particular storage and transportation of food products containing live microorganisms, the microbial metabolic activity is mainly expressed via acid production which leads to quality deterioration of product, in particular over-acidic taste at the end of the shelf life. This mechanism of acidification is called post-acidification and is well known. This is especially a problem in products where no extra  
10 sugars or flavours have been added.

To reduce this phenomenon, products have to be stored at low temperatures, for example at 10°C. In emerging countries, it is not always possible to store at a low temperature and to insure a complete cold chain and this has the disadvantage that the shelf life of food products is drastically reduced.

15 Also, the prevention of the post-acidification is a crucial issue for food industries.

Up to now, a number of efforts have been reported to reduce acid production by reducing the number of the active cells in starter culture or to eliminate living cells from the finished product by pasteurizing. In some of these studies, it has been  
20 shown that an antibacterial agent nisin secreted by *Lactococcus lactis subsp. lactis* in a medium suppresses the growth of the starter bacteria and control formation of acids. In EP0505164, fermented milk can be manufactured by the addition to raw milk of nisin-producing lactic acid bacteria belonging to genus *Lactococcus lactis* together with other lactic acid bacteria to be used for the fermentation of the raw milk. Nisin produced and  
25 accumulated in the fermented milk suppresses the growth of bacteria which cause acid formation, thus controlling the acidity increase during storage and transportation. Kalra et al. (Indian Journal of Dairy Science 28: 71-72 (1975)) incorporated the nisin producing culture *Streptococcus lactis* (now known as *L. lactis subsp. lactis*) along with the yogurt culture before fermentation. Others introduced nisin in milk prior to fermentation  
30 (Bayoumi, Chem. mikrobiol. technol. lebensm. 13:65-69 (1991)) or following fermentation (Gupta et al., Cultured Dairy Products Journal 23: 17-18 (1988); Gupta et al., Cultured Dairy Products Journal 23: 9-10 (1989)). In all cases, the rate of post- acidification was only partially inhibited by these treatments and the fermented milk continued to become more acidic throughout its shelf life. Attempts to arrest the production of acid by yogurt  
35 cultures, by the addition of nisin or a nisin producing culture before or after milk fermentation have not been successful. As mentioned above, this use affects the living

bacteria which have a great interest for the food industry. In particular, strains of the *Lactobacillus casei* group have been reported to have health-promoting properties, and are used as probiotics in different food products. Moreover, the addition of nisin producing culture (*L. lactis*) is not possible in case of yoghurt production in order to conserve the denomination “yoghurt”.

Secondly, several low acidification strains have been described in prior art to control acidification and post-acidification of fresh fermented product.

Post-acidification results essentially from the use, by the bacteria, of the lactose remaining in the product. In order to prevent it, it has been proposed to use strains of lactic acid bacteria which do not ferment lactose, or ferment it very little. Patents EP 1078074 and EP 1893032] discloses lactic acid bacteria which are no longer able to ferment lactose or with low fermentation capacities during storage.. Respectively, patent EP 1078074 relates to *L. bulgaricus* mutants deficient in beta-galactosidase activity, comprising nonsense mutation in at least one of the genes of the lactose operon and the patent EP 1893032 concerns mutants modified in their lactose transport activity by mutation on the lactose permease. However, these solutions cannot be used in fermented vegetable or fruit products, or in dairy products comprising other sugars than lactose.

EP1802652 discloses the solution to decrease the population of lactic acid bacteria at the end of fermentation process by manipulating the concentration of amino acids. But this solution has a cost in term of amino acids or specific peptides mandatory added to display a good growth of lactic acid bacteria. This solution is demonstrated only for *Streptococcus thermophilus* which limit applications.

In JP7236416 a solution was developed using neomycin resistant mutants of lactic acid bacteria having an altered H<sup>+</sup>-ATPase activity. Bacteria are supposed to stop acidification when they are no more able to generate a pH gradient between the medium and the cellular cytoplasm. However, the use of antibiotic resistance bacteria is always questionable for a safety point of view. Usually, antibiotic resistance is a criterion for strain rejection during a strain selection process.

All solutions present advantages and also drawbacks depending on the type of applications. Hence, new solutions to avoid excessive post acidification are welcome in order to have different tools for different species for reducing post-acidification.

The inventors surprisingly found that when nisin resistant mutants from lactic acid bacteria, in particular from *L. helveticus* and *L. bulgaricus*, are added in food products, the post acidification is reduced.

An objet of the present invention is the use of at least one nisin resistant mutant in food products for reducing post acidification.

Another aim of the invention is to provide a method for reducing post acidification in food products and a food product obtainable by this method.

The present invention relates to the use of at least one strain of nisin resistant lactobacilli for reducing post-acidification in food product.

5           The term “lactobacilli” designates all the species of the genus *Lactobacillus subsp.* They represent an important part of the lactic acid bacteria group at the industrial level and are particularly used in the fermentation of dairy products in combination with *Streptococcus thermophilus*. They are also used as probiotic in several food products in order to give health-promoting properties (Lebeer *et al.*, 2008) [ref: Lebeer  
10 S., Vanderleyden J., and De Keersmaecker S. C. J. Genes and molecules of lactobacilli supporting probiotic action. Microbiology And Molecular Biology Reviews, Dec. 2008, 72(4), p. 728–764].

The lactobacilli are typically selected from the group consisting of *Lactobacillus helveticus*, *L. delbrueckii subsp. bulgaricus*, *L. delbrueckii subsp.*  
15 *delbrueckii*, *L. delbrueckii subsp. lactis*, *L. casei*, *L. paracasei*, *L. acidophilus*, *L. rhamnosus*, *L. plantarum*, *L. reuteri*, *L. brevis*, and *L. fermentum*.

Preferably, it belongs to the species *L. helveticus*, *L. delbrueckii* and their subspecies, in particular *L. delbrueckii subsp. bulgaricus*.

Particular preferred lactobacilli are chosen from the group consisting of  
20 CNCM I-4452, CNCM I-4453 and CNCM I-4454.

The lactobacilli used in the invention are preferably obtained from the mother strains chosen from the group consisting of *L. bulgaricus* CNCM I-2836 and *L. helveticus* CNCM I-3435.

25           In the present invention, the lactobacilli used are preferably living bacteria. The term “living” in the invention designates lactobacilli which are alive at the time of use and in the product until the end of the shelf live of the product, in particular until 28 days at a temperature of 10°C. This state is important, in particular in yogurts for which the official guidelines (the codex Alimentarius (prepared by the codex Alimentarius  
30 Commission under the aegis of the FAO and ODM content, and published by the Information Division of the FAO, available on-line at <http://www.codexalimentarius.net> require that a product will be designated a yogurt if it contain at least one strain of *S. thermophilus* and at least one strain of *L. bulgaricus* in the live form in an amount of at least  $1 * 10^7$  cfu/g of the lactic portion.

35           Strains of lactobacilli which are more particularly suitable for use in the present invention have a nisin resistance of at least 6.25 µg/ml M.I.C in particular at least 12.5 µg/ml M.I.C. The term “MIC” defines the minimum inhibitory concentration and designates herein, the lowest concentration of nisin which inhibits the growth of lactobacilli after overnight incubation. The MIC can be determined by several methods

well known like microdilution method in liquid or solid medium (Klare et al., 2005). Ref: Ingo Klare, Carola Konstabel, Sibylle Müller-Bertling, Rolf Reissbrodt, Geert Huys, Marc Vancanneyt, Jean Swings, Herman Goossens, and Wolfgang Witte *Evaluation of New Broth Media for Microdilution Antibiotic Susceptibility Testing of Lactobacilli, Pediococci, Lactococci, and Bifidobacteria Applied and Environmental Microbiology*, 2005, 8982–8986, 71(12).

As it is well known in the art, nisin is a food grade anti-microbial peptide, a lantibiotic, produced by some strains of *Lactococcus lactis* and is active against a broad range of Gram-positive bacteria. Nisin has gained importance in the food industry, where it is used to control the growth of spore formers in preserves and of unwanted microbial flora in dairy products.

In the invention, the nisin is not used as mentioned above, but is used as selective agent for selecting strains with low post-acidification properties. The term “nisin resistant lactobacilli” as used herein, designates strains selected for growth in the presence of nisin. In other words, strains which are capable of growing with nisin have been isolated from a culture of wild type lactobacilli.

In the present invention, the term “food product” designates products chosen from the group consisting dairy products, fruit juices, vegetable products, infant formulas, milk powders.

According to a particular embodiment the food product is fermented. A “fermented food product” is a product having undergone at least a step of fermentation.

According to a particular embodiment the fermented products are chosen from the group consisting of fermented dairy products, fermented juices, fermented vegetable products.

The term “fermented juices” refers to product obtained by fermentation from fruit juices, in particular orange juice, apple juice, lemon juice, pear juice.

The term “fermented vegetable products” refers to product obtained by fermentation from vegetable juices including soya juice, oat juice and rice juice, or by fermentation of vegetal milk source or solid state fermentation of vegetables.

According to a more particular embodiment the fermented dairy products are chosen from the group consisting of yoghurts, fermented milks, fermented infant milks, fermented drinks. The term “fermented milks” and “yogurts” have the usual meanings attributed to them in the dairy industry, i.e. products which are intended for animal consumption, more particularly human consumption, and which are derived from acidifying lactic fermentation of a dairy substrate (animal milk, in particular cow milk). Said products may contain secondary ingredients such as fruits, vegetables, sugars, flavors, starch, thickeners, etc, provided that these ingredients are suitable for human or animal consumption. More particularly, the denomination “fermented milk” (decree n.deg 88.-

1203 of December 30th, 1988) is reserved for a dairy product prepared with skimmed milks or not, or condensed milks or powders some, having undergone a heat treatment at least equivalent to pasteurization, and sown with producing micro-organisms of lactic acid such as the lactobacilli (*Lactobacillus acidophilus*, *L. casei*, *L. plantarum*, *L. reuteri*, *L. johnsonii*), the certain streptococci (*Streptococcus thermophilus*) bifidobacteria (*Bifidobacterium bifidum*, *B. longum*, *B. short*, *B. animalis*) and the lactococci ones. Moreover, the term “yogurt” (yoghourt) is reserved for the fermented milk obtained, using standard methods, by the development of specific thermophilic lactic bacteria designated *Lactobacillus bulgaricus* (also designated *Lactobacillus delbrueckii subsp. bulgaricus*) and *Streptococcus thermophilus*, which must be alive in the finished product, in an amount of at least  $1.10^7$  cfu of *S. thermophilus* and *L. bulgaricus* bacteria per gram of product, expressed as the lactic portion of the product.

Preferably, according to the invention, the fermented food products are fermented with at least one strain of nisin resistant lactobacilli.

According to a more particular embodiment the food product comprises other living bacteria chosen from the group consisting of *Streptococcus spp.*; *Lactobacillus spp.*, in particular *L. bulgaricus*, *L. acidophilus* and *L. casei*; *L. helveticus*, *Lactococcus spp.* and *Bifidobacterium spp.*

According to a particular embodiment, the food product is stored at room temperature, or at temperatures from 0°C to 25°C, more particularly at temperatures from 4°C to 10°C, more specifically at temperatures from 6°C to 8°C during a period of at least 20 days, in particular of at least 28 days. The food product can be stored alternately at a temperature between 0°C and 25°C and at room temperature or inversely. In the last case, the cold chain is disrupted.

According to the invention, the food product has a reduce post acidification in comparison to food product not using nisin resistant lactobacilli. The expression “reducing post acidification” designates the capacity of nisin resistant lactobacilli to produce less acid during storage of the food product. In the present invention, the nisin resistant lactobacilli have a lower post-acidification than the mother strain from which it is derived. Under the same storage conditions (28 days of storage at 4°C), the  $\Delta\text{pH}$  (difference between the pH at day 0 (D0) and the pH at day 28 (D28)) is of the order of 0,3 in the case of mother strains, and the  $\Delta\text{pH}$  is of the order of 0,1 to 0,2 in the case of mutant strains.

According to the invention, a post-acidification reduction is a reduction of the  $\Delta\text{pH}$  of at least 0,1 pH unity (upH), in particular 0,2 upH .

The present invention also relates to a method for reducing post-acidification in food products wherein said method comprises a step of adding at least one strain of nisin resistant lactobacilli in a food matrix.

The expression "food matrix" designates the food product before the addition of nisin resistant lactobacilli, in particular designates products chosen from the group consisting dairy products, fruit juices, vegetable products, infant formulas, milk powders.

5 In an advantageous embodiment, in the method of the invention the lactobacilli are selected from the group consisting of *Lactobacillus helveticus*, , *L. casei*, *L. paracasei*, *L. acidophilus*, *L. rhamnosus*, *L. plantarum*, *L. reuteri*, *L. delbrueckii subsp bulgaricus*, *L. delbrueckii subsp lactis*, *L. delbrueckii subsp delbrueckii*, *L. brevis* and *L. fermentum*.

10 In a more advantageous embodiment, in the method of the invention the lactobacilli are selected from the group consisting of CNCM I-4452, CNCM I-4453 and CNCM I-4454.

In a particular embodiment, in the method of the invention the strain has a nisin resistance of at least 6.25 µg/ml M.I.C, in particular at least 12.5 µg/ml M.I.C.

15 According to preferred embodiment, in the method of the invention, the addition of the nisin resistant lactobacilli is done during, before or after the step of fermentation of the fermented food product. In the case of unfermented product, the addition of the nisin resistant lactobacilli is done before storage.

20 According to a particular embodiment the fermented products are chosen from the group consisting of fermented dairy products, fermented juices, and fermented vegetable products.

According to a more preferred embodiment, in the method of the invention, the fermentation is carried out in the presence of at least one other living bacterium.

25 The said living bacteria are chosen from the group consisting of *Streptococcus spp.*; *Lactobacillus spp.*, in particular *L. bulgaricus*, *L. acidophilus* and *L. casei*; *L. helveticus*, *Lactococcus spp.* and *Bifidobacterium spp.*

According to a preferred embodiment, the method of the invention comprises the following steps:

- 30
- a. Providing a strain of nisin resistant lactobacilli,
  - b. Inoculating a food matrix with the strain obtained in step a),
  - c. Fermenting the inoculated food at a temperature of from 4°C to 50°C, until it reaches a desired target pH
  - d. Recovering and storing the product obtained in step c), at a
- 35 temperature of from 4 to 40°C during at least 28 days.

According to a specific embodiment, the pH target has a value between 3, 6 to 5.0.

The present invention also relates to a food product obtainable by the process of the invention.

The product of the invention is preferably a fermented dairy product.

The present invention also relates to a mutant strain of *L. bulgaricus* deposited according to the Treaty of Budapest on March 10th 2011 with the CNCM (Collection Nationale de Culture de Microorganismes [National Collection of  
5 Microorganism Cultures] held by the Pasteur Institute under the number I-4452.

The invention also concerns a mutant strain of *L. bulgaricus*, filed on March 3<sup>rd</sup> 2011 with the CNCM under the number I-4453 and a mutant strain of *L. helveticus*, filed on March 10<sup>th</sup> 2011 with the CNCM under the number I-4454. Such strains are derived from the *L. bulgaricus* CNCM I-2836 (deposited with the CNCM on  
10 April 4<sup>th</sup> 2002) and *L. helveticus* CNCM I-3435 (deposited with the CNCM on May 5th 2005) respectively. The mutant strains CNCM I-4452, 4453 and 4454 have a nisin resistance of at least 6,25 µg/ml M.I.C, in particular at least 12,5 µg/ml M.I.C.

The present invention also relates to mutant strains of *L. bulgaricus* and *L. helveticus*, characterised in that the said mutants have a nisin resistance of at least 6.25  
15 µg/ml M.I.C, in particular at least 12.5 µg/ml M.I.C.

The present invention therefore relates a lactic ferment (starter) comprising at least one mutant strain as described above. According to a specific embodiment, a lactic ferment according to the invention comprises at least one mutant strain of *L. bulgaricus* and/or *L. helveticus* combined with at least one other lactic acid  
20 bacteria strain, for example *Streptococcus spp.*; *Lactobacillus spp.*, in particular *L. bulgaricus*, *L. acidophilus* and *L. casei*; *L. helveticus*, *Lactococcus spp.* and *Bifidobacterium spp.*

## FIGURES

This invention is illustrated by the following figures:

25 Figure 1: Figure 1 represents the kinetics of acidification of the strains CNCM I-2836 and clones I-4452 and I-4453. The ordinate corresponds to the pH and the abscissa corresponds to the time (in hours). The line in black corresponds to the strains *L. bulgaricus* CNCM I-4452. The line in gray corresponds to the strains *L. bulgaricus* CNCM I-4453. The line with circle gray (which gives a tick line gray due to the large number or  
30 experimental points) corresponds to the strains *L. bulgaricus* CNCM I-2836.

Figure 2: Figure 2 represents the measure of pH and acidity of 3 fresh dairy products (with I-2836, I-4453 or I-4452) after 28 days of storage. The histogram represents the acidity measured at 28 days (in °D) and the curve represents the pH measured at 28 days.

## EXAMPLES

35 The present invention will be explained with reference to examples which are given for illustration only and are not intended for limiting the invention.

### EXAMPLE 1: OBTAINING NISIN RESISTANT LACTOBACILLI

Mother strains, I-2836 and I-3435, chosen in that application are industrial strains used for fermented milk manufacturing showing significant post-acidification during storage.

5                    1) Evaluation of the sensitivity of a *Lactobacillus bulgaricus* and *L. helveticus* to nisin

To assess the nisin sensibility of the strain *L. bulgaricus* I-2836, and *L. helveticus* I-3435 the strains are grown in a rank of MRS tubes containing increasing amounts of nisin. After 16h at 37°C, the optical density of each culture is measured.

10                   2) Obtaining nisin resistant lactobacilli

Strains *L. bulgaricus* I-2836, and *L. helveticus* I-3435 were grown in MRS medium with an inhibitory concentration of nisine. After 16h at 37°C, 10ml of culture were centrifuged. Pellets were suspended in 100µl of peptone-saline solution and sprayed on agar MRS medium in petri dishes. A piece of blotting paper was placed in the middle of the plate and then soaked with 15µl of a nisine solution 2,5mg/ml. After 72h  
15 incubation at 37°C, resistant clones appeared in the inhibition zone around the disc of blotting paper. The clones which were the closest to the disk were recovered for analysis. Notably, their sensibility to nisin was tested in liquid medium using increasing amounts of nisin concentration.

20                   All the clones obtained in particular I-4452 and I-4453 and I-4454 have a minimum inhibitory concentration of at least 6,25 µg/ml µM. This MIC confirms resistance of clones to nisin.

The clones I-4452 and I-4453 obtained were then tested by fermentation in milk. The kinetics of acidification provided information about the milk-acidifying  
25 capacity of these clones.

3) Acidification kinetics in milk with clones derived from strain I-2836

a) Fresh dairy product preparation

The starter culture inoculum consists of:

- 30                   - Strain I-4452  
                    - Strain I-4453  
                    - Strain I-2836

Strains were grown twice in MRS medium containing 6.25µg nisin/ml.

Starter were prepared in 100ml sterilized milk (135g/L milk powder and 2 g/L yeast extract). The inoculation rate was 2% and milks were incubated at 44°C till a  
35 Dornic acidity of 70 was reached. The fermented milks were stored one night at 4°C.

Dairy product were prepared from 100.ml sterilized milk, inoculate with the above mixed culture. The cultures were grown at 44°C until they reach a pH value of about 4.75. They were then cooled to 4°C and stored at 4°C during 28 days.

## b) Follow up of acidification kinetics

The acidification kinetic was followed continuously with a CINAC system (Ysebaert, France) which allows continuous measurement of pH values.

It can be seen from FIG 1 that the acidification kinetics are slower for clones than for mother strain I-2836;

4) Measure of pH and acidity of fresh dairy product after 28 days of storage

The measure was done on 3 fresh dairy products containing 2 clones derived from strain I-2836 (I-4452 and I-4453) and one containing the strain I-2836.

There acidity was measured after 28 days of storage at 4°C.

Strain	Fermentation time	pH at the end of the fermentation	Acidity (°D) day 0	pH day 28	Acidity (°D) day 28
I-2836	3h25	4,74	77°D	4,43	116°D
I-4453	8h	4,75	75°D	4,55	104°D
I-4452	8h25	4,75	76°D	4,62	99°D

These results are shown in Figure 2.

The products with nisin resistant lactobacilli have showed only weak post acidification after 28 days.

## CLAIMS

1. Use of at least one strain of nisin resistant lactobacilli for reducing post-acidification in food product.

2 The use according to claim 1 wherein the lactobacilli are selected from the group consisting of *Lactobacillus helveticus*, *L. delbrueckii subsp. bulgaricus*, *L. delbrueckii subsp. delbrueckii*, *L. delbrueckii subsp. lactis*, *L. casei*, *L. paracasei*, *L. acidophilus*, *L. rhamnosus*, *L. plantarum*, *L. reuteri*, *L. brevis*, and *L. fermentum*

3 The use according to claim 2 wherein the lactobacilli are particularly chosen from *L. helveticus*, *L. delbrueckii* and their subspecies, in particular *L. delbrueckii subsp. bulgaricus*.

4 The use according to claim 3 wherein the lactobacilli are chosen from the group consisting of CNCM I-4452, CNCM I-4453 and CNCM I-4454.

5 The use according to claims 1 to 4 wherein the strain has a nisin resistance of at least 6,25 µg/ml M.I.C, in particular at least 12,5 µg/ml M.I.C.

6 The use according to claims 1 to 5 wherein food product is chosen from the group consisting dairy products, milk, fruit juices, vegetable products, infant formulas, milk powder.

7 The use according to claims 1 to 6 wherein fermented products are chosen from the group consisting of fermented dairy products, fermented juices, fermented vegetable products.

8 A method for reducing post-acidification in food products wherein said method comprises a step of adding at least one strain of nisin resistant lactobacilli in a food matrix.

9 Method according to claim 8 wherein the lactobacilli are selected from the group consisting of *Lactobacillus helveticus*, *L. bulgaricus*, *L. casei*, *L. paracasei*, *L. acidophilus*, *L. rhamnosus*, *L. plantarum*, *L. reuteri*, *L. delbrueckii subsp. bulgaricus* and *L. fermentum*.

10 Method according to claim 9 wherein the lactobacilli are selected from the group consisting of CNCM I-4452, CNCM I-4453 and CNCM I-4454.

11 Method according to claims 8 to 10 wherein the strain has a nisin resistance of at least 6.25 µg/ml M.I.C, in particular at least 12,5 µg/ml M.I.C.

12 Method according to claims 8 to 11 wherein the addition of the nisin resistant lactobacilli is done during, before or after the step of fermentation of the food product.

13 Method according to claims 8 to 12 wherein fermentation is carried out in the presence of at least one other living bacterium.

14 Method according to claims 8 to 13 wherein said other living bacteria is a live lactic bacteria, chosen from the group consisting of *Streptococcus spp.*; *Lactobacillus spp.*, in particular *L. bulgaricus*, *L. acidophilus* and *L. casei*; *L. helveticus*, *Lactococcus spp.* and *Bifidobacterium spp.*

15 Method according to anyone of the preceding claims wherein said method comprises:

- a. Providing a strain of nisin resistant lactobacilli,
- b. Inoculating a food matrix with the strain obtained in step a),
- c. Fermenting the inoculated medium at a temperature of from 4°C to 50°C, until it reaches a desired target pH
- d. Recovering and storing the product obtained in step c), at a temperature of from 4°C to 40°C during at least 28 days.

16 Food product obtainable by the process according to claims 8 to 15.

17 Food product according to claim 16, wherein said product is a fermented dairy product.

18 Mutant strain of *L. bulgaricus*, filed on March 10<sup>th</sup> 2011 with the CNCM under the number I-4452.

19 Mutant strain of *L. bulgaricus*, filed on March 10<sup>th</sup> 2011 with the CNCM under the number I-4453.

20 Mutant strain of *L. helveticus*, filed on March 10<sup>th</sup> 2011 with the CNCM under the number I-4454.

21 Mutant strains of *L. bulgaricus* and *L. helveticus*, characterised in that the said mutants have a nisin resistance of at least 6.25 µg/ml M.I.C, in particular at least 12,5 µg/ml M.I.C.

22 A lactic ferment comprising at least one strain as claimed in any one of claims 18 to 21.

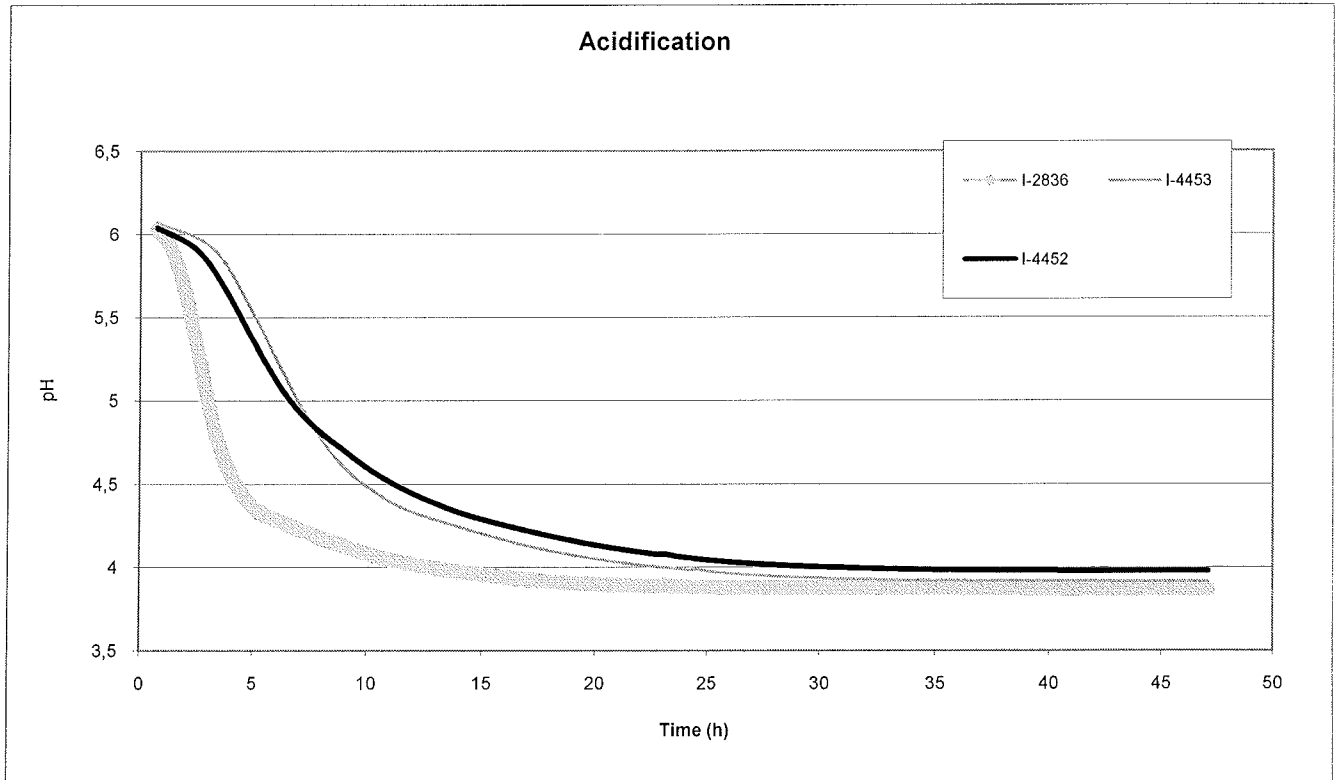


FIGURE 1

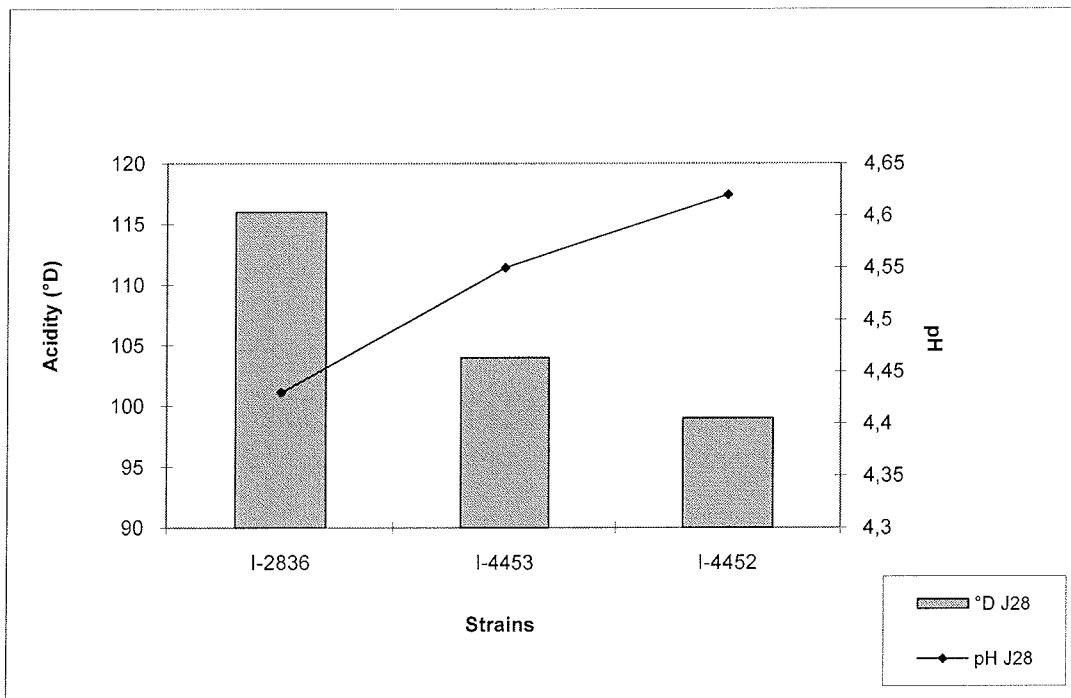


FIGURE 2

# INTERNATIONAL SEARCH REPORT

International application No PCT/IB2011/051902
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<b>A. CLASSIFICATION OF SUBJECT MATTER</b> INV. A23C9/123      A23L2/02      C12N1/20 ADD.				
According to International Patent Classification (IPC) or to both national classification and IPC				
<b>B. FIELDS SEARCHED</b>				
Minimum documentation searched (classification system followed by classification symbols) A23C A23L C12N				
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched				
Electronic data base consulted during the international search (name of data base and, where practical, search terms used) EPO-Internal, BIOSIS, EMBASE, FSTA, WPI Data				
<b>C. DOCUMENTS CONSIDERED TO BE RELEVANT</b>				
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.		
X	EP 1 273 237 A1 (CSK FOOD ENRICHMENT B V [NL]) 8 January 2003 (2003-01-08)	21,22		
Y	paragraphs [0018], [0024], [0035]; claim 12; example 1 -----	18-22		
Y	EP 2 294 926 A1 (MEIJI DAIRIES CORP [JP]) 16 March 2011 (2011-03-16) paragraphs [0029] - [0030]; examples -----	1-22		
Y	EP 0 712 935 A2 (STICHTING NL I ZUIVELONDERZOEK [NL] STICHTING NL I VOOR ZUIVELONDE [NL]) 22 May 1996 (1996-05-22) the whole document -----	1-22		
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<input checked="" type="checkbox"/> Further documents are listed in the continuation of Box C. <input checked="" type="checkbox"/> See patent family annex.				
* Special categories of cited documents :  <table style="width: 100%; border: none;"> <tr> <td style="width: 50%; border: none; vertical-align: top;">                     "A" document defining the general state of the art which is not considered to be of particular relevance                      "E" earlier document but published on or after the international filing date                      "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)                      "O" document referring to an oral disclosure, use, exhibition or other means                      "P" document published prior to the international filing date but later than the priority date claimed                 </td> <td style="width: 50%; border: none; vertical-align: top;">                     "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention                      "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone                      "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.                      "&amp;" document member of the same patent family                 </td> </tr> </table>			"A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "&" document member of the same patent family
"A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "&" document member of the same patent family			
Date of the actual completion of the international search	Date of mailing of the international search report			
9 February 2012	29/02/2012			
Name and mailing address of the ISA/ European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Fax: (+31-70) 340-3016	Authorized officer  Baminger, Ursula			

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International application No

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Y	US 5 683 890 A (GERMOND JACQUES EDOUARD [CH] ET AL) 4 November 1997 (1997-11-04) column 9, line 49 - line 60 column 4, line 59 - column 5, line 11 -----	1-22
A	US 5 059 431 A (DAESCHEL MARK A [US] ET AL) 22 October 1991 (1991-10-22) claims; example 2 -----	1-22
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Y	<p>page 85 - page 86</p> <p style="text-align: center;">-----</p>	18-22

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