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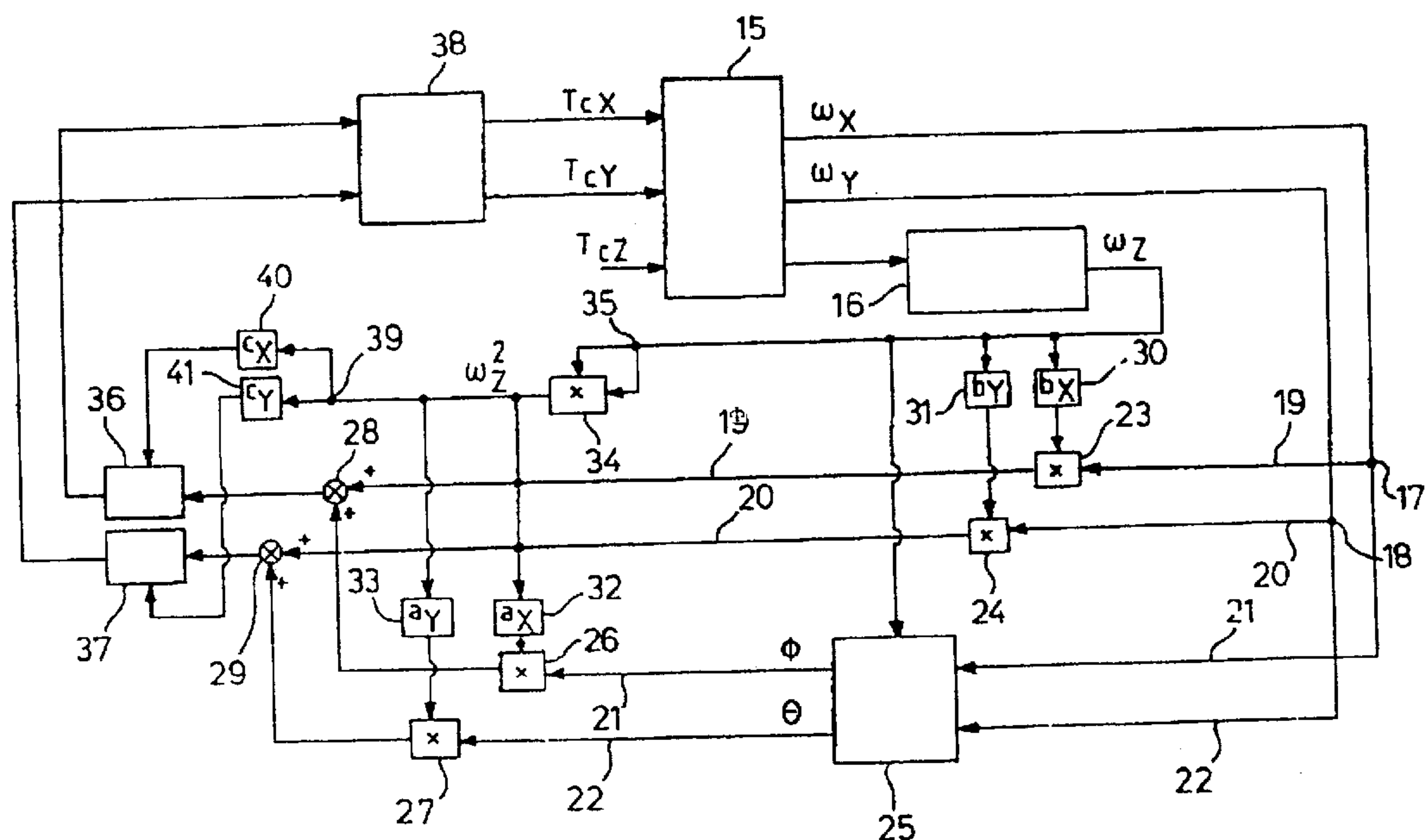
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(54) **METHODE ET DISPOSITIF DE COMMANDE D'ATTITUDE
D'UN ENGIN SPATIAL EN VUE DE SA ROTATION AUTOUR
D'UN AXE**

(54) **ATTITUDE CONTROL PROCESS AND DEVICE FOR A
SPACECRAFT TO BE ROTATED AROUND A BODY AXIS**



(57) This device is used for controlling the attitude of a spacecraft to be rotated about a body axis of rotation. Actuators 38 generate torques about the axis of rotation and two lateral axes. Angular velocity signals ω_x , ω_y with respect to the lateral axes are in each case fed to first and second signal paths 19, 20 and 21, 22. The latter contain an integrator 25. Modulators 36 and 37, which each comprise a variable dead zone, supply control signals for the actuators 38. In order to limit the nutation amplitude in a reliable manner to a constant value, multiplication elements 23, 24 and 26, 27 are provided in the first and second signal paths, in which multiplication elements the lateral-axis angular velocity signals ω_x , ω_y or the angular position signals ϕ , θ are acted upon by factors which are proportional to the rotation axis angular velocity signal ω_z or its square. Furthermore, the thresholds of the dead zones of the modulators 36, 37 are varied proportionally to ω_z^2 . A corresponding process for the attitude control is also indicated.

ABSTRACT:

This device is used for controlling the attitude of a spacecraft to be rotated about a body axis of rotation. Actuators 38 generate torques about the axis of rotation and two lateral axes. Angular velocity signals ω_x , ω_y with respect to the lateral axes are in each case fed to first and second signal paths 19, 20 and 21, 22. The latter contain an integrator 25. Modulators 36 and 37, which each comprise a variable dead zone, supply control signals for the actuators 38. In order to limit the nutation amplitude in a reliable manner to a constant value, multiplication elements 23, 24 and 26, 27 are provided in the first and second signal paths, in which multiplication elements the lateral-axis angular velocity signals ω_x , ω_y or the angular position signals ϕ , θ are acted upon by factors which are proportional to the rotation axis angular velocity signal ω_z or its square. Furthermore, the thresholds of the dead zones of the modulators 36, 37 are varied proportionally to ω_z^2 . A corresponding process for the attitude control is also indicated.

ATTITUDE CONTROL PROCESS AND DEVICE FOR A
SPACECRAFT TO BE ROTATED AROUND A BODY AXIS

The invention relates to a device for controlling
the attitude of a spacecraft to be rotated about a body axis
5 (axis of rotation) according to the preamble of Claim 1 as
well as to a pertaining process according to the preamble of
Claim 4.

This type of a device and this type of a process
are known from U.S. Patent Document US-PS 4 725 024. The
10 object there is to send a three-axis stabilized satellite,
which is on a low, almost circular orbit, into an elliptic
transfer path by igniting a perigee power unit, the apogee of
this transfer path coinciding with the radius of the
endeavored geostationary orbit. Before the igniting of the
15 perigee engine, for reasons of stability, the satellite must
be rotated about a body axis of rotation which is to coincide
with the thrust vector of the thrust exercised by the perigee
power unit. In this case, the perigee power unit is still
docked to the satellite, and the axis of symmetry of the
20 power unit is congruent with an axis of symmetry of the
satellite, in the case of U.S. Patent Document US-PS 4 725
024, this is the roll axis. As known, the roll axis is one
of the three body axes of the satellite forming a rectangular
system of coordinates, which also include the yaw axis as
25 well as the pitch axis as the lateral axes. In the final
operating condition of the satellite on the geostationary
orbit, the roll axis must be oriented in the flight
direction; the yaw axis must be oriented toward the center of
the earth; and the pitch axis must be oriented
30 perpendicularly to the two as well as to the plane of the
orbit.

The attitude control system of a three-axis stabilized satellite includes a number of actuators, for example, fuel nozzles, which are capable of furnishing in a targeted manner torques or controlling torques about the three above-mentioned axes. The known attitude control device according to U.S. Patent Document US-PS 4 725 024 also has sensors in the form of gyroscopes which furnish angular velocity signals with respect to rotations about the three body axes.

Each of the two lateral-axis angular velocity signals is fed into a regular network which furnishes a control signal for a modulator which comprises a dead zone and, in turn, has the task of generating discrete control signals for the actuators assigned to the respective lateral axis. The two regulator networks have a first signal path as well as a second signal path which is connected in parallel to the first and contains an integrator, the two signal paths being led together in front of the assigned modulator in a summation element.

Before being discharged from the space tug, the satellite with the docked perigee power unit is already caused to rotate slowly at approximately two revolutions per minute about the axis of rotation. After the discharge of the thus formed spacecraft from the loading bay of the space tug, by means of the actuating of the corresponding actuators, the rotation about the axis is continuously increased to a value of approximately forty

revolutions per minute. Care must be taken during this spin-up (?) phase that the inevitably occurring nutation, if possible, is controlled to a constant amplitude and the direction of the axis of rotation in the inertial space is maintained as precisely as possible.

The excitation of nutation vibrations may have different causes. Thus, generally, because of the not completely symmetrical mass distribution, the main inertia axis of the satellite / perigee power unit combination will not coincide with the original axis of rotation. The rotation is to be stabilized about this main inertia axis which represents the axis with the smallest moment of inertia. However, the actuators causing the rotation are arranged symmetrically with respect to the geometric axis of rotation so that lateral-axis torques already occur here. Even higher lateral-axis torques are caused by the fact that the center of gravity of the satellite / perigee power unit combination has shifted considerably with respect to the center of gravity of the satellite, and the actuators serving the attitude control, in their arrangement on the satellite as well as with respect to the direction of action of their controlling torques, are adapted to a constellation in the case of which the satellite has already separated from the perigee power unit. Since, however, the rotation to be caused during the spin-up phase as well as the then required attitude control are to be carried out exclusively by means of the actuators which exist anyhow in the normal operation, the described shifting of the center of gravity when an actuator is operated causes

considerable environmental torques about other axes. In addition, an increase in amplitude of the nutation may be caused by a sloshing of liquid fuel.

In the case of the attitude control device according to U.S. Patent Document US-PS 4 725 024, it is provided that, after approximately half the spin-up operation, the dead zones of the modulators must suddenly be expanded. This has the purpose of permitting larger nutation amplitudes without any intervention of the power units. However, since the destabilizing influences increase with the nutation amplitude, a control of the nutation to a constant amplitude would be extremely expedient. However, by means of the known attitude control device, this object cannot be achieved, particularly since the regulator networks of that document operate in the two signal paths with a respective constant amplification.

It is a further disadvantage of the known attitude control device that the gyroscope used for measuring the angular velocity about the axis of rotation will be saturated after a short period of time because it is designed only for the relatively low angular velocities occurring during the normal operation. As a result, the angular position information for all three axes is lost shortly after the start of the spin-up phase, as well as the angular velocity information for the axis of rotation. There is the danger of an undesirable drifting-away of the axis of rotation from the inertial orientation that is to be maintained, if possible. Finally, the lateral-axis angular velocity signals

contain constant signal fractions which result in an asymmetrical controlling-out of the dead zones of the modulators and thus to the triggering of one-sided control interventions as well as to the adjustment of the axis of rotation. The constant signal fractions are caused by the fact that, as mentioned above, the spacecraft rotates about the main axis of inertia which has unavoidable deviations from the geometric axis, and the gyroscopes serving for the measuring of the angular velocities are aligned to the geometric satellite axes so that the angular velocity signals contain fractions.

Therefore this invention seeks to provide an attitude control device for a spacecraft rotatable about an axis of rotation, comprising actuators for generating torques about said axis of rotation; and two lateral axes orthogonal to each other and said axis of rotation; sensors for forming angular velocity signals ($\omega_x, \omega_y, \omega_z,$) with respect to the axes; two modulators having variable dead zones, each one of said two modulators being coupled in front of said actuators assigned to one of said two lateral axes, said two modulators emitting control signals to said actuators; two regulator networks, each one of said two regulator networks receiving an angular velocity signal for one of said lateral axes, each one of said two regulator networks furnishing a control signal for one of said two modulators, said two regulator networks having first and second paths connected in parallel, each path including two signal paths; an integrator coupled in said second signal path; two first multiplication elements, one of said two first multiplication elements being connected in each of said two first signal paths, said two first multiplication elements using multiplication factors proportionally dimensioned (b_x, b_y) to an angular velocity

signal (ω_z) of said axis of rotation; two second multiplication elements, one of said two second multiplication elements being connected in each of said two second signal paths following said integrator, said two
5 second multiplication elements using multiplication factors proportionally dimensioned (a_x, a_y) to a square (ω_z^2) of the angular velocity signal (ω_z) of said axis of rotation; and devices for varying the dead zone of each of said two modulators proportionally (c_x, c_y) to the square (ω_z^2) of the
10 angular velocity signal of said axis of rotation.

This invention also seeks to provide a filter connected into each of the two first and second signal paths, each of said filters receiving a lateral-axis angular velocity signal (ω_x, ω_y), said filters having a transmission
15 function in a numerator at least of the first degree.

In the following, embodiments of the invention are explained in detail by means of drawings.

Figure 1 is a schematic view of a satellite with an orthogonal body axis system, fuel nozzles provided as
20 actuators as well as a docked perigee power unit;

Figure 2 is a schematic view of sun sensors and gyroscopes arranged on the satellite for angular velocity measuring;

Figure 3 is a block diagram of an attitude control
25 device according to the invention;

Figure 4 is a block diagram of a modified attitude control device according to the invention.

Figure 1 illustrates a spacecraft 1 which is composed of a three-axis stabilized satellite 2 as well as a perigee power unit 3 which is docked to it. A body coordinate system X, Y, Z is assigned to the satellite 2 whose origin is in the center of gravity 4 of the satellite 2. In contrast, the center of gravity 5 of the whole spacecraft 1 is shifted in the direction of the negative Z-axis. In the illustrated constellation, the Z-axis, which normally functions as the yaw axis of the satellite 2, forms the axis of symmetry of the whole spacecraft 1 and, at the

same time, the axis of rotation about which the spacecraft 1 is to be rotated before the start of the perigee maneuver. This axis of symmetry coincides with the thrust direction of the perigee power unit 3. In the normal operation, the X-axis forms the roll axis, and the Y-axis forms the pitch axis of the satellite 2.

The satellite 2 carries a number of fuel nozzles which function as actuators and which in their arrangement and direction of action are adapted to the normal operation. The directions of action of the nozzle pairs 5a and 5B as well as 6A and 6B are situated in the XY-plane and are normally sloped at an angle with respect to the direction of the Y-axis in order to avoid that the emerging gases are aimed at the solar generators which are arranged in this axis direction but are not shown separately in Figure 1. In the normal operation, they furnish controlling torques about the positive Z-axis (5A, 5B) as well as about the negative Z-axis (6A, 6B), thus yawing moments. In the shown constellation, controlling torques about the negative X-axis (5A, 6A) as well as about the positive X-axis (5B, 6B) are also added. The directions of action of the nozzle pairs 1A and 1B as well as 2A and 2B are situated in the YZ-plane and are also sloped at an angle with respect to the direction of the Y-axis. During the normal operation, they furnish controlling torques about the positive X-axis (1A, 1B) as well as about the negative X-axis (2A, 2B), thus, rolling moments. In the illustrated constellation, mainly nozzles 1B and 2A are operative because their directions of action run relatively far past the center of

gravity 5 of the spacecraft, while the directions of action of nozzles 1A and 2B run past the center of gravity 5 at only a relatively short distance. Nozzles 1B as well as 2A therefore generate noticeable controlling torques about the positive and negative X-axis. Nozzle pairs 3A and 3B as well as 4A and 4B are situated with their direction of action in the XZ-plane and in parallel to the positive Z-axis. In the normal operation, these result in controlling torques about the positive Y-axis 3A, 3B as well as the negative Y-axis 4A, 4B, thus in pitching moments. In the illustrated constellation, these nozzles may also generate controlling torques about the Y-axis. Finally, nozzle pairs 8A and 8B as well as 7A and 7B are also shown, whose directions of action are situated in the XZ-plane and are oriented in parallel to the X-axis. In the normal operation, these nozzles are used mainly for the orbit control because they can cause accelerations in the direction of the positive and the negative X-axis, thus increases and decreases of velocity in the orbiting direction. In the illustrated constellation, the operating of these nozzles results in controlling torques about the negative and positive Y-axis.

For the spin-up operation before the start of the perigee maneuver, 5A and/or 5B or 6A and/or 6B are used as actuators. During the spin-up phase, these continuously furnish the desired controlling torques of a constant amount about the Z-axis but, when only one of the two redundant propulsion systems (A or B) is used, generate at the same time the above-mentioned high environmental torques about the lateral axes of the illustrated

configuration.

Figure 2 shows only the satellite 2 with its body axis system X, Y, Z as well as with different sensors which are used for determining the angular velocities about these axes. Thus, two gyroscopes 9 and 10 are provided for the formation of angular velocity signals ω_x as well as ω_y with respect to rotations about the X-axis and the Y-axis. For determining the angular velocity about the Z-axis, sun sensors 11, 12 and 13 are provided which, with respect to their optical axes, have fields of view of $\pm 60^\circ$ respectively in two planes which are oriented perpendicularly with respect to one another and of which one is the XZ-plane. In the XZ-plane, the whole field of view of 360° is therefore covered directly. Although at first, perpendicularly in this respect, a double cone which is centered about the direction of the Y-axis and has an opening angle of 60° respectively is not detected, this will no longer be true when the satellite 2 or the spacecraft 1 rotates about the Z-axis during the spin-up operation. Then, irrespective of its relative position, the sun is detected once in every case during an orbit. By means of the sun sensors 11, 12 and 13, it is therefore possible to make available angular velocity signals ω_z with respect to the rotation about the Z-axis (axis of rotation).

Figure 3 is a block diagram of an attitude control device according to the invention. The spacecraft dynamics are represented by block 15. By means of corresponding measurements, lateral-axis angular velocity signals ω_x as well as ω_y are

provided with respect to vibrations about the X-axis and the Y-axis, as well as a rotation axis angular velocity signal ω_z with respect to the rotation about the Z-axis which acts as the axis of rotation during the spin-up phase. As a function of how the rotation about the Z-axis takes place in a measuring manner, a device 16 for estimating the corresponding angular velocity may be required. The lateral-axis angular velocity signals ω_x and ω_y arrive at branching points 17 and 18 and from there to first signal paths 19 and 20 as well as second signal paths 21 and 22. In the first signal paths 19 and 20, the lateral-axis velocity signals ω_x and ω_y arrive at multiplication elements 23 and 24, where they are multiplied by factors which are proportional to the rotation axis angular velocity signal ω_z . For this purpose, the rotation axis angular velocity signal ω_z is fed into two parallel amplifiers 30 and 31, into which proportional action constants b_x and b_y are mixed which will be described in detail. The thus formed factors are fed to the multiplication elements 23 and 24.

In the second signal paths 21 and 22, the lateral-axis angular velocity signals ω_x and ω_y first arrive in a common integrator 25. There, in a manner described below, angular position signals Φ as well as θ are obtained which travel from the outputs of the integrator 25 to multiplication elements 26 and 27. The rotation axis angular velocity signal ω_z is also fed into the integrator 25. In addition, this signal arrives by way of a branching 35 at two inputs of another multiplication element 34, at the output of which a signal ω_z^2 can be obtained which

corresponds to the square of the rotation axis velocity signal. Signal ω_z^2 arrives at two amplification elements 32 and 33, where proportional action factors a_x and a_y are mixed in. The thus formed signals are finally supplied to the two multiplication elements 26 and 27. Their output signals reach one group of inputs of two summation elements 28 and 29, whose other two inputs are connected with the outputs of the multiplication elements 23 and 24.

As a result of the branching 17, the multiplication elements 23 and 26, the summation element 28, proportionally the integrator 25 as well as the connecting lines, a first regulator network is provided which, as it were, is assigned to the X-axis. A second regulator network is formed as a result of the branching point 18, the multiplication elements 24 and 27, the summation element 29, proportionally the integrator 25 as well as the connecting lines and, as it were, is assigned to the Y-axis.

The summation signals formed in the summation elements 28 and 29 are fed to two modulators 36 and 37 which are equipped with dead zones and which furthermore are of a hysteresis character. They are used for supplying discrete actuating signals of a variable width and repetition rate as well as of a constant height by means of which the actuators are to be controlled which are symbolized by block 38 and generate controlling torques T_{cx} as well as T_{cy} about the X-axis and Y-axis. These, in turn, affect the satellite dynamics 15.

The positive and negative thresholds of the dead zones assigned to the modulators 36 and 37 may be varied in a continuous manner, specifically proportionally to the square ω_z^2 of the rotation axis angular velocity signal ω_z . For this purpose, the output signal of the multiplication element 34 is fed via a branching point 39 to two amplification elements 40 and 41 in which proportional action constants c_x as well as c_y are mixed in. The signals which are therefore proportional to ω_z^2 are fed to the modulators 36 and 37 or to the dead zones assigned to these, for the variation of their thresholds. When modulators with fixed response thresholds are used, as an alternative, additional dead zone elements may be connected in front of the modulators whose response thresholds can then be varied according to the rules of the invention.

The proportional action factors b_x and b_y used in the case of the multiplications in the multiplication elements 23 and 24 may be determined, for example, on the basis of the following formulas:

$$b_X = \frac{\eta \cdot d}{\sqrt{1-d^2}} \cdot \frac{I_X}{T_{CX}}$$

$$b_Y = \frac{\eta \cdot d}{\sqrt{1-d^2}} \cdot \frac{I_Y}{T_{CY}}$$

$$\eta = \sqrt{\frac{|I_X - I_Z| \cdot |I_Y - I_Z|}{I_X I_Y}}$$

wherein I_x as well as I_y are the two moments of inertia of the

lateral axes; I_z is the moment of inertia of the axis of rotation; T_{cx} is the controlling torque about the X-axis; and T_{cy} is that about the Y-axis. Parameter d is a damping factor to be selected in the range of $1 \geq d \geq 0.2$, preferably $d = 0.7$.

The proportional action factors a_x and a_y as well as c_x and c_y may be determined by means of the following formulas:

$$a_x = b_x \frac{\beta_{Nmax}}{\Phi_{max}}, \quad c_x = b_x \beta_{Nmax} T_{cx}$$

$$a_y = b_y \frac{\beta_{Nmax}}{\Theta_{max}}, \quad c_y = b_y \beta_{Nmax} T_{cy}$$

wherein β_{Nmax} is the highest permissible nutation amplitude, and Φ_{max} , Θ_{max} are the maximal amplitudes of the angular movement about the lateral vehicle axes (X-axis, Y-axis). According to past experience, numerical values in the following ranges are suitable:

$$0.1 \leq \left(\frac{\beta_{Nmax}}{\Phi_{max}}; \frac{\beta_{Nmax}}{\Theta_{max}} \right) \leq 1$$

$$0.25^\circ \leq (\Phi_{max}; \Theta_{max}) \leq 1^\circ$$

Angular position signals Φ and θ are formed in the integrator 25 from the lateral-axis angular velocity signals ω_x and ω_y fed on the input side, specifically by the integration of the following equation system:

$$\dot{\Phi} = \omega_X + \Theta \omega_Z$$

$$\dot{\Theta} = \omega_Y - \Phi \omega_Z$$

These equations are obtained from the known kinematic Euler's equations for three axes, provided that the rotations about the Eulerian angles Ψ , θ , and Φ in this sequence take place first about the Z-axis, then about the Y-axis and finally about the X-axis. It is another prerequisite that the Eulerian angles Φ and θ about the lateral axes are small; the corresponding cosine values therefore become 1; and the corresponding sine values can be equated to the angle. The above-mentioned equation system represents an expedient simplification, in the case of which the integration must only still be carried out for two axes.

Figure 4 shows the block diagram of a modified attitude control device according to the invention which is similar to the block diagram of Figure 3 in important aspects. The only difference is that filters 42 and 43 as well as 44 and 45 are inserted in the first and second signal paths 19, 20 and 21, 22 in front of the respective multiplication elements 23, 24 and 26, 27. The transmission function of these filters in the numerator should be at least of the first degree, but preferably of the second degree. It is self-evident that the denominator degree is at least as high as the numerator degree. Accordingly, for example, transmission functions of the following form may be used:

$$\frac{T_s}{1+T_s} ; \frac{T^2 s^2}{(1+T_s)^2}$$

Numerator degrees of a higher order than the first order are useful particularly when the increase of the rate of rotation

$\dot{\omega}_z = T_{cz}/I_z$ takes place fast because of the high spin-up (?) torque (T_{cz}) or a relatively low moment of inertia (I_z) because then constant signal fractions will still remain at the output of the filters 42 to 45 which cannot be neglected.

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CLAIMS:

1. An attitude control device for a spacecraft rotatable about an axis of rotation, comprising

actuators for generating torques about said axis of rotation; and two lateral axes orthogonal to each other and said axis of rotation;

sensors for forming angular velocity signals (ω_x , ω_y , ω_z ,) with respect to the axes;

two modulators having variable dead zones, each one of said two modulators being coupled in front of said actuators assigned to one of said two lateral axes, said two modulators emitting control signals to said actuators;

two regulators networks, each one of said two regulator networks receiving an angular velocity signal for one of said lateral axes, each one of said two regulator networks furnishing a control signal for one of said two modulators, said two regulator networks having first and second paths connected in parallel, each path including two signal paths;

an integrator coupled in said second signal path;

two first multiplication elements, one of said two first multiplication elements being connected in each of said two first signal paths, said two first multiplication elements using multiplication factors proportionally dimensioned (b_x , b_y) to an angular velocity signal (ω_z) of said axis of rotation;

two second multiplication elements, one of said two second multiplication elements being connected in each of said two second signal paths following said integrator, said two second multiplication elements using multiplication factors

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proportionally dimensioned (a_x, a_y) to a square (ω_z^2) of the angular velocity signal (ω_z) of said axis of rotation; and

devices for varying the dead zone of each of said two modulators proportionally (c_x, c_y) to the square (ω_z^2) of the angular velocity signal of said axis of rotation.

2. A device according to Claim 1, further comprising a filter connected into each of the two first and second signal paths, each of said filters receiving a lateral-axis angular velocity signal (ω_x, ω_y) , said filters having a transmission function in a numerator at least of the first degree.

3. A device according to Claim 1, wherein the integrator in the second path is a combined integrator in which two angular position signals Φ and θ are formed as output signals by the integration of the following equations:

15

$$\dot{\Phi} = \omega_x + \theta \omega_z$$

$$\dot{\theta} = \omega_y - \Phi \omega_z$$

wherein ω_x and ω_y are the two lateral-axis angular velocity signals; ω_z is the rotation axis angular velocity signal; and Φ and θ are time derivations of the angular position signals determined by the integration.

4. A device according to Claim 2, wherein the integrator in the second path is a combined integrator in which two angular position signals Φ and θ are formed as output signals by the integration of the following equations:

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$$\dot{\Phi} = \omega_x + \theta \omega_z$$

$$\dot{\theta} = \omega_y - \Phi \omega_z$$

wherein ω_x and ω_y are the two lateral-axis angular velocity signals; ω_z is the rotation axis angular velocity signal; and Φ and θ are time derivations of the angular position signals determined by the integration.

5. A device according to Claim 2, wherein said transmission function has a numerator of the second degree.

6. An attitude control process for a spacecraft to be rotated about a body's axis of rotation, said spacecraft being equipped with actuators for generating controlling torques about the axis of rotation as well as about two lateral axes orthogonal to the axis of rotation and to one another, sensors for forming angular velocity signals (ω_x , ω_y , ω_z ,) with respect to the three axes, and modulators, each provided with a variable dead zone, for emitting control signals for the actuators assigned to the lateral axes (X, Y), a first signal fraction being formed in a first signal path from each of the two lateral-axis angular velocity signals (ω_x , ω_y ,); and a second signal fraction being formed in a second signal path, said second signal path being connected in parallel to the first signal path and containing an integrator, a second signal fraction being a sum of the two signal fractions being fed to the respective modulator as a control signal, wherein the process comprises the steps of:

in the two first signal paths, performing one multiplication using a factor which is proportional (b_x , b_y) to the rotation axis angular velocity signal (ω_z);

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in the two second signal paths, performing one multiplication, following the integrator, using a factor (a_x , a_y) which is proportional to the square of the rotation axis angular velocity signal (ω^2) and;

5 varying the thresholds of the dead zones proportionally (c_x , c_y) to the square of the rotation axis velocity signal (ω^2).

7. A process according to Claim 6, wherein the case of a geostationary satellite, the process further comprises the step
10 of obtaining the rotation axis angular velocity signal (ω_z) by an estimation from measurements of sun sensors.

8. A process according to Claim 6, wherein the lateral-axis angular velocity signals (ω_x , ω_z), before being fed into the first and second signal paths, are subject to filtering in
15 a filter whose transmission function in the numerator is at least of the first degree.

9. A process according to Claim 7, wherein the lateral-axis angular velocity signals (ω_x , ω_z), before being fed into the first and second signal paths, are subject to filtering in
20 a filter whose transmission function in the numerator is at least of the first degree.

10. A process according to Claim 6, wherein in the first and second signal paths, before the multiplication, a filtering takes place in a filter whose transmission function in the
25 numerator is at least of the first degree.

11. A process according to Claim 7, wherein in the first and second signal paths, before the multiplication, a filtering takes place in a filter whose transmission function in the numerator is at least of the first degree.

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12. A process according to Claim 6, wherein the integrations to be carried out in the integrator of the two second signals paths are linked with one another via the following equations to be integrated:

5

$$\Phi = \omega_X + \Theta \omega_Z$$

$$\Theta = \omega_Y - \Phi \omega_Z$$

13. A process according to Claim 6, wherein the proportional action constants b_X , b_Y in the factors of the multiplications taking place in the two signal branches have the following form:

15

$$b_X = \frac{\eta \cdot d}{\sqrt{1-d^2}} \cdot \frac{I_X}{T_{CX}}$$

$$b_Y = \frac{\eta \cdot d}{\sqrt{1-d^2}} \cdot \frac{I_Y}{T_{CY}}$$

$$\eta = \sqrt{\frac{|I_X - I_Z| \cdot |I_Y - I_Z|}{I_X I_Y}}$$

Wherein I_X , I_Y are the two moments of inertia of the lateral axes; I_Z is the moment of inertia of the axis of rotation; T_{CX} is the controlling torque about the X-axis of the vehicle; T_{CY} is the controlling torque about the Y-axis of the vehicle, and d is a damping factor to be selected in the range of $1 \geq d \geq 0.1$.

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14. A process according to Claim 6, wherein the proportional action constants a_x , a_y in the factors of the multiplications to be carried out in the two second signal paths have the following form:

5

$$a_x = \frac{\eta \cdot d}{\sqrt{1-d^2}} \cdot \frac{I_x}{T_{cx}} \cdot \frac{\beta_{N_{max}}}{\Phi_{max}}$$

$$a_y = \frac{\eta \cdot d}{\sqrt{1-d^2}} \cdot \frac{I_y}{T_{cy}} \cdot \frac{\beta_{N_{max}}}{\Theta_{max}}$$

10 wherein $\beta_{N_{max}}$ is the highest permissible nutation amplitude, and Φ_{max} , Θ_{max} are the maximal amplitudes of the angular movement about the lateral axes.

15 15. A process according to Claim 6, wherein the proportional action constants having an effect during the variation of the thresholds of the dead zones have the following form:

$$c_x = \frac{\eta \cdot d}{\sqrt{1-d^2}} \cdot I_x \cdot \beta_{N_{max}}$$

$$c_y = \frac{\eta \cdot d}{\sqrt{1-d^2}} \cdot I_y \cdot \beta_{N_{max}}$$

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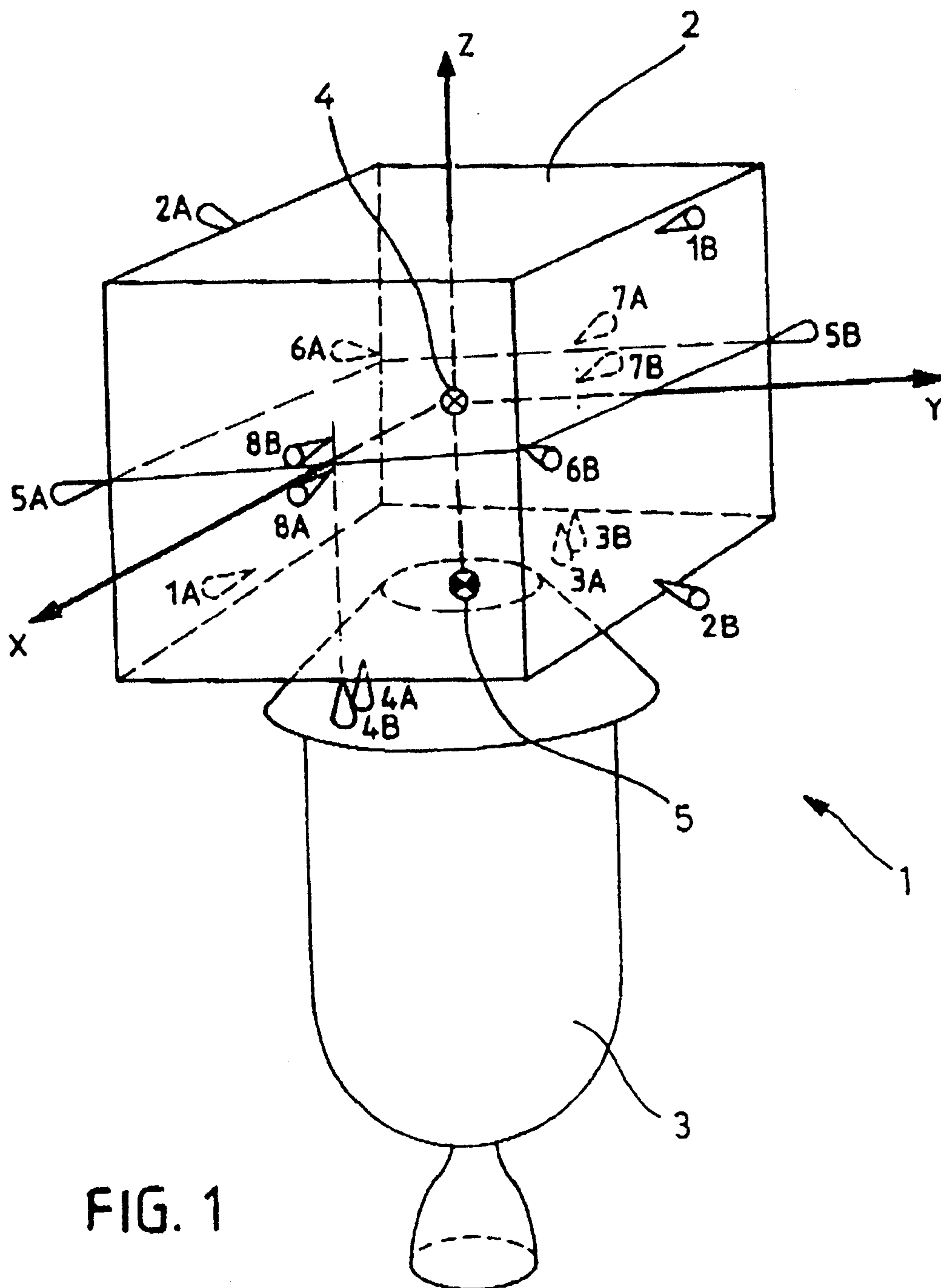


FIG. 1

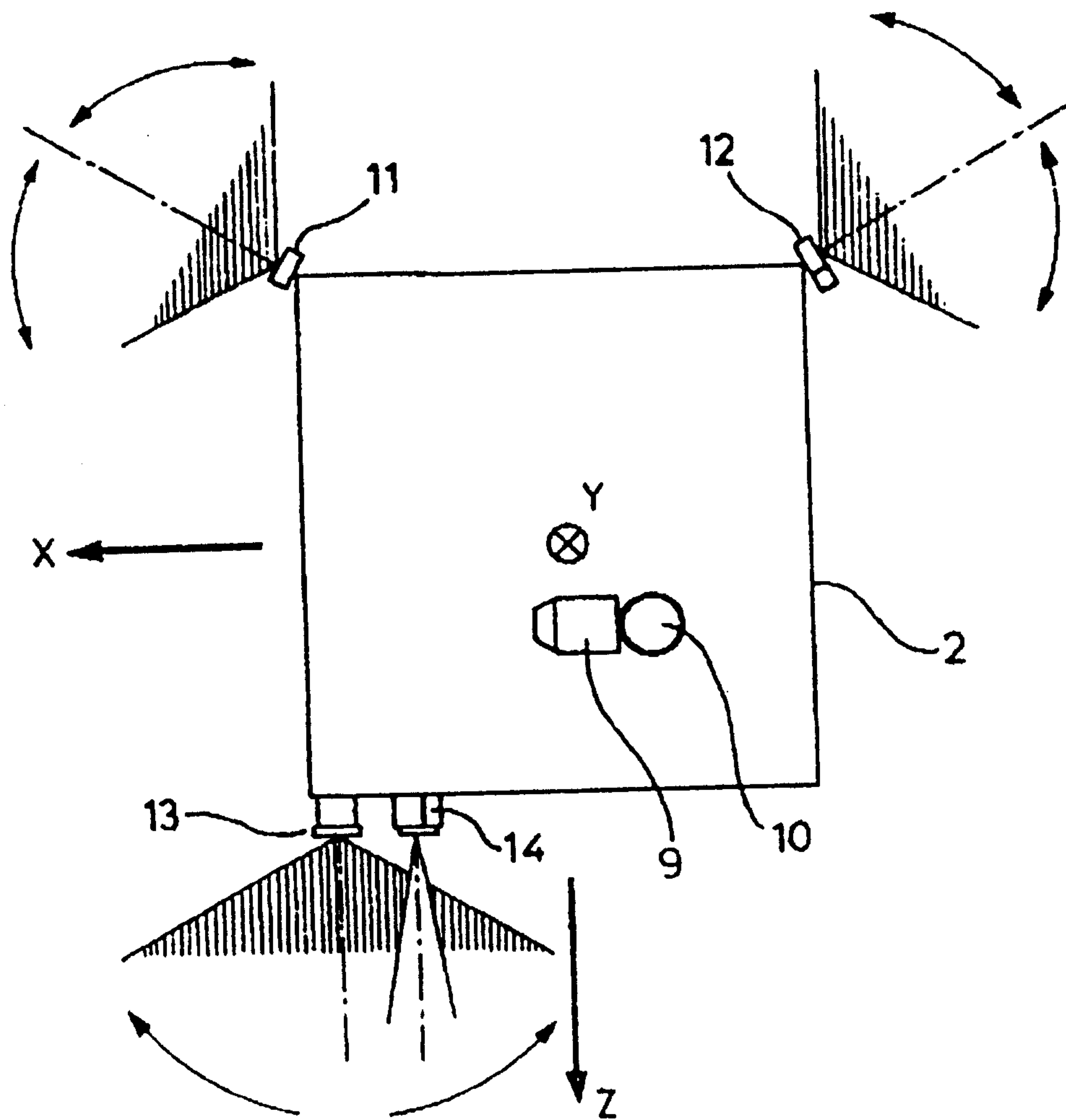


FIG. 2

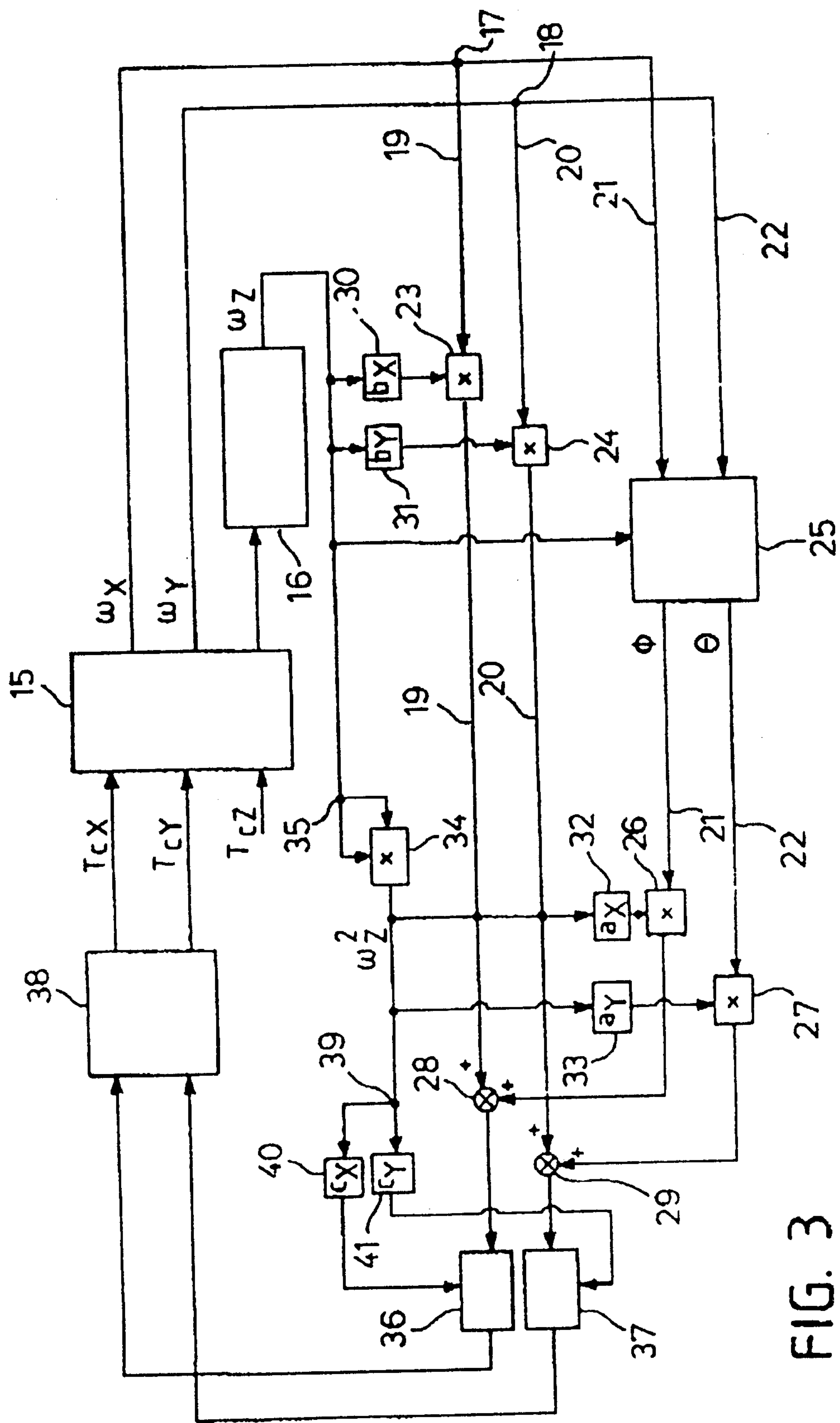
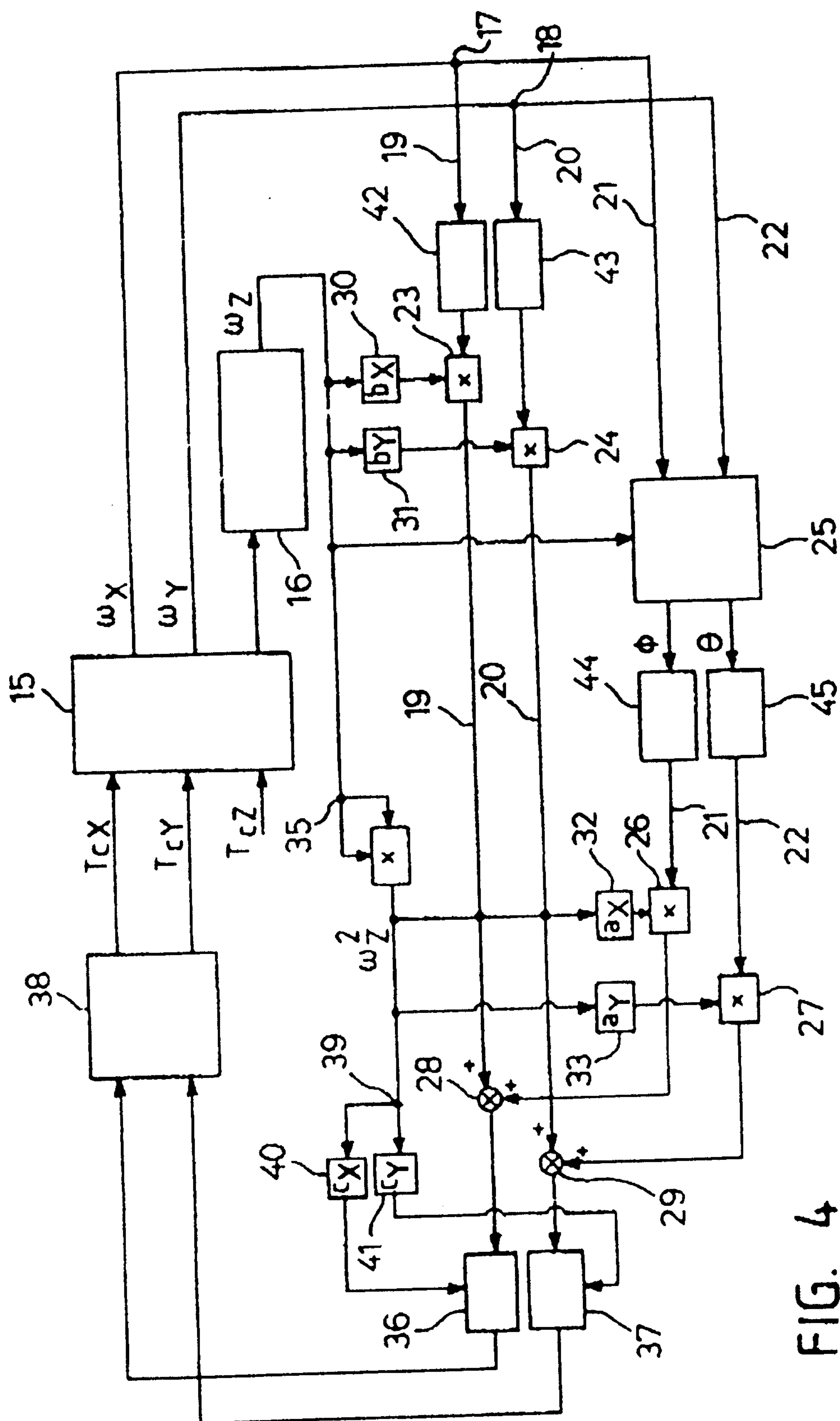


FIG. 3

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