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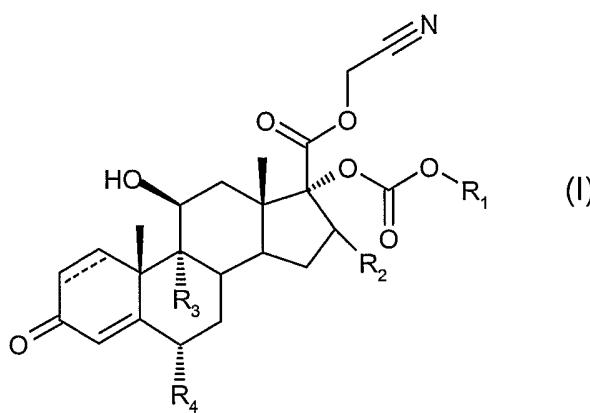
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manufacture of the compounds.

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(57) Abstract: The present invention is directed to compounds of formula (I): wherein R₁ represents C₄-C₇ branched alkyl group, a bicycloalkyl group, or a C₅-C₆ cycloalkyl which optionally may be substituted with a C₁-C₄ alkyl group; R₂ represents hydrogen, a methyl group, which may be in either the α or β configuration, or a methylene group; R₃ and R₄ are the same or a different group and each independently represents hydrogen, halogen or a methyl group; represents a single or a double bond; and physiologically acceptable solvates thereof, physiologically functional derivatives thereof, pharmaceutical compositions comprising the compounds, the use of the compounds for the manufacture of medicaments particularly for the treatment of inflammatory and/or allergic conditions, processes for the preparation of the compounds, and chemical intermediates in the processes for the

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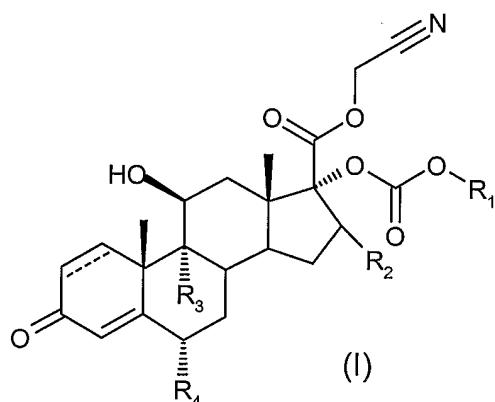
Novel Compounds

The present invention relates to compounds which are glucocorticoid receptor agonists of the androstane series and to processes for their preparation. The 5 present invention also relates to pharmaceutical formulations containing the compounds and to therapeutic uses thereof, particularly for the treatment of inflammatory and allergic conditions.

Glucocorticosteroids which have anti-inflammatory properties are known and are 10 widely used for the treatment of inflammatory disorders or diseases such as asthma and rhinitis. Androstane 17 α -carbonate compounds said to have anti-inflammatory activity are disclosed in U.S. patent 4,996,335. Drugs of Today 2000, 36(5), 313-320, discloses loteprednol etabonate for the treatment of allergic diseases of the airway. We have identified a novel series of androstane 17 α -carbonate derivatives.

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Thus, according to one aspect of the invention, there is provided a compound of formula (I)



20 wherein

R₁ represents C₄-C₇ branched alkyl group, a bicycloalkyl group or a C₅-C₆ cycloalkyl group which optionally may be substituted with a C₁-C₄ alkyl group;

R₂ represents hydrogen, a methyl group, which may be in either the α or β configuration, or a methylene group;

25 R₃ and R₄ are the same or a different group and each independently represents hydrogen, halogen or a methyl group;

and --- represents a single or a double bond;

or a physiologically acceptable solvate thereof.

Examples of solvates include hydrates.

References hereinafter to a compound according to the invention includes both compounds of formula (I) and solvates thereof.

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In some embodiments of the present invention preferred examples of C₄-C₇ branched alkyl groups which R₁ may represent include a 1,1-dimethylethyl, 1-ethylpropyl, 1,1-dimethylpropyl, 2,2-dimethylpropyl, 1,2-dimethylpropyl, 1-ethyl-2-methylpropyl, 2-methyl-1-(1-methylethyl)propyl, 2-ethylbutyl, 1-propylbutyl or a 1-(1-methylethyl)butyl group.

10

In other embodiments of the present invention preferred examples of C₄-C₇ branched alkyl groups which R₁ may represent include a 1,1-dimethylethyl, 1-ethylpropyl, 1,1-dimethylpropyl, 2,2-dimethylpropyl, 1,2-dimethylpropyl, 1-ethyl-2-methylpropyl, 2-methyl-1-(1-methylethyl)propyl or a 2-ethylbutyl group.

15

A preferred example of a bicycloalkyl group which R₁ may represent is a (1*RS*,2*SR*,4*SR*)-bicyclo[2.2.1]hept-2-yl group.

20

Preferred examples of bicycloalkyl groups which R₁ may represent include a (1*RS*,2*RS*,4*SR*)-bicyclo[2.2.1]hept-2-yl, (1*RS*,2*SR*,4*SR*)-bicyclo[2.2.1]hept-2-yl, (1*S*,2*R*,4*S*)-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl or a (1*R*,2*S*,4*R*)-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl group.

25

In one embodiment R₁ represents a C₅-C₆ cycloalkyl group which optionally may be substituted with a C₁-C₃ alkyl group.

Preferred examples of optionally substituted C₅-C₆ cycloalkyl groups which R₁ may represent include a cyclopentyl, (1*SR*,2*RS*)-2-methylcyclohexyl or a 4-(1-methylethyl)cyclohexyl group.

Preferred examples of optionally substituted C₅-C₆ cycloalkyl groups which R₁ may represent include a cyclopentyl, (1*SR*,2*RS*)-2-methylcyclohexyl, 4-(1-methylethyl)cyclohexyl, *trans*-4-ethylcyclohexyl or a *cis*-4-ethylcyclohexyl group.

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In some embodiments of the present invention more preferred groups that R₁ may represent include a 1,1-dimethylethyl, 1, 1-dimethylpropyl, 1-ethylpropyl, 2-methyl-1-(1-methylethyl)propyl, 2,2-dimethylpropyl, (1*S*,2*RS*)-2-methylcyclohexyl, 4-(1-methylethyl)cyclohexyl Isomer B, (1*RS*, 2*RS*, 4*SR*)-bicyclo[2.2.1]hept-2-yl or a (1*RS*, 2*SR*, 4*SR*)-bicyclo[2.2.1]hept-2-yl group.

In other embodiments of the present invention more preferred groups that R₁ may represent include a 1,1-dimethylethyl, 1, 1-dimethylpropyl, 1-ethylpropyl, 2-methyl-1-(1-methylethyl)propyl, 2,2-dimethylpropyl, (1*S*,2*RS*)-2-methylcyclohexyl, 4-(1-methylethyl)cyclohexyl or a (1*RS*, 2*SR*, 4*SR*)-bicyclo[2.2.1]hept-2-yl group.

Most preferred groups that R₁ may represent include a 1, 1-dimethylpropyl, 1, 1-dimethylethyl or a (1*RS*, 2*SR*, 4*SR*)-bicyclo[2.2.1]hept-2-yl group.

15 Most preferred groups that R₁ may represent include a 1, 1-dimethylpropyl group or a 1, 1-dimethylethyl group

We prefer R₂ to represent a methyl group, especially methyl in the α -configuration.

20 Compounds of formula (I) in which R₃ and R₄, which can be the same or different, each represents hydrogen, methyl, fluorine or chlorine, particularly hydrogen or fluorine are preferred. Especially preferred are compounds in which R₃ and R₄ are both fluorine.

25 Preferably, --- represents a double bond.

It is to be understood that the present invention covers all combinations of preferred groups referred to hereinabove.

30 Compunds of formula (I) include:

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-({[(1,1-dimethylethyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-({[(1,1-dimethylpropyl)oxy]carbonyl}oxy)-6,9-

35 difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-({[(1-ethylpropyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-[(2-methyl-1-(1-methylethyl)propyl)oxy]carbonyl}oxy]-3-oxoandrosta-1,4-diene-17-carboxylate;

5 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-({[(2-ethylbutyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-({[(2,2-dimethylpropyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-({[(1-ethyl-2-methylpropyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

10 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-({[(1,2-dimethylpropyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate; and

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-{{[(cyclopentyloxy)carbonyl]oxy}-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate.

15 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-[(1SR,2RS)-2-methylcyclohexyl]oxy]carbonyl}oxy]-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-[(4-(1-methylethyl)cyclohexyl]oxy]carbonyl}oxy]-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-{{[(1RS,2RS,4SR)-bicyclo[2.2.1]hept-2-yloxy]carbonyl}oxy}-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

20 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-{{[(1RS,2SR,4SR)-bicyclo[2.2.1]hept-2-yloxy]carbonyl}oxy}-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-{{[(1S,2R,4S)-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl]oxy}carbonyl}oxy]-androsta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-{{[(1R,2S,4R)-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl]oxy}carbonyl}oxy]-androsta-1,4-diene-17-carboxylate;

30 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-{{[(1R,2R,3R,5S)-2,6,6-trimethylbicyclo[3.1.1]hept-3-yl]oxy}carbonyl}oxy]-androsta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-{{[(1S,2S,3S,5R)-2,6,6-trimethylbicyclo[3.1.1]hept-3-yl]oxy}carbonyl}oxy]-androsta-1,4-diene-17-carboxylate

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-[($\{[(1R,2R,4S)-1,3,3\text{-trimethylbicyclo[2.2.1]hept-2-yl]oxy\}carbonyl]oxy\}androsta-1,4-diene-17-carboxylate;$

5 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-[($\{[(trans-4\text{-ethylcyclohexyl})oxy\}carbonyl]oxy\}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;$

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-[($\{[(cis-4\text{-ethylcyclohexyl})oxy\}carbonyl]oxy\}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;$

10 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-[($\{[(1R,2R,4R)-1,7,7\text{-trimethylbicyclo[2.2.1]hept-2-yl]oxy\}carbonyl]oxy\}androsta-1,4-diene-17-carboxylate;$

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-[($\{[(1S,2S,4S)-1,7,7\text{-trimethylbicyclo[2.2.1]hept-2-yl]oxy\}carbonyl]oxy\}androsta-1,4-diene-17-carboxylate;$

15 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-[($\{[(1,2,2\text{-trimethylpropyl})oxy\}carbonyl]oxy\}androsta-1,4-diene-17-carboxylate; and$

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-[($\{[(1\text{-methylethyl})butyl]oxy\}carbonyl]oxy\}]-3-oxoandrosta-1,4-diene-17-carboxylate.$

20 In some embodiments of the present invention preferred compounds of formula (I) include:

25 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-[($\{[(1\text{-ethylpropyl})oxy\}carbonyl]oxy\}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;$

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-[($\{[(2\text{-methyl-1-(1\text{-methylethyl})propyl})oxy\}carbonyl]oxy\}oxy\}]-3-oxoandrosta-1,4-diene-17-carboxylate;$

30 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-[($\{[(4\text{-(1\text{-methylethyl})cyclohexyl})oxy\}carbonyl]oxy\}oxy\}]-3-oxoandrosta-1,4-diene-17-carboxylate;$

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-[($\{[(2\text{-ethylbutyl})oxy\}carbonyl]oxy\}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;$

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-[($\{[(1SR,2RS)-2\text{-methylcyclohexyl}]oxy\}carbonyl]oxy\}oxy\}]-3-oxoandrosta-1,4-diene-17-carboxylate;$

35 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-[($\{[(2,2\text{-dimethylpropyl})oxy\}carbonyl]oxy\}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;$

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-({[(1RS,2RS,4SR)-bicyclo[2.2.1]hept-2-
yloxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-
carboxylate;
Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-({[(1RS,2SR,4SR)-bicyclo[2.2.1]hept-2-
yloxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-
carboxylate;
Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-({[(1,1-dimethylpropyl)oxy]carbonyl}oxy)-6,9-
difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;
Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-({[(1,1-dimethylethyl)oxy]carbonyl}oxy)-6,9-
10 difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;
Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-({[(1-ethyl-2-methylpropyl)oxy]carbonyl}oxy)-6,9-
difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;
Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-({[(1,2-dimethylpropyl)oxy]carbonyl}oxy)-6,9-
difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate; and
15 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-{{[(cyclopentyloxy)carbonyl]oxy}-6,9-difluoro-11-
hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate.

In other embodiments of the present invention preferred compounds of formula (I) include:

20 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-({[(1,1-dimethylethyl)oxy]carbonyl}oxy)-6,9-
difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;
Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-({[(1,1-dimethylpropyl)oxy]carbonyl}oxy)-6,9-
difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;
25 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-({[(1-ethylpropyl)oxy]carbonyl}oxy)-6,9-difluoro-11-
hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;
Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-[(2-methyl-1-
1-methylethyl)propyl]oxy]carbonyl}oxy)-3-oxoandrosta-1,4-diene-17-carboxylate;
30 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-({[(2-ethylbutyl)oxy]carbonyl}oxy)-6,9-difluoro-11-
hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;
Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-({[(2,2-dimethylpropyl)oxy]carbonyl}oxy)-6,9-
difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;
Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-({[(1-ethyl-2-methylpropyl)oxy]carbonyl}oxy)-6,9-
difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;
35 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-({[(1,2-dimethylpropyl)oxy]carbonyl}oxy)-6,9-
difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate; and

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-[(cyclopentyloxy)carbonyl]oxy]-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-[(1S,2R)-2-methylcyclohexyl]oxy]carbonyl]oxy]-3-oxoandrosta-1,4-diene-17-carboxylate;

5 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-[(4-(1-methylethyl)cyclohexyl]oxy)carbonyl]oxy]-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-[(1RS,2RS,4SR)-bicyclo[2.2.1]hept-2-yloxy]carbonyl]oxy]-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

10 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-[(1RS,2SR,4SR)-bicyclo[2.2.1]hept-2-yloxy]carbonyl]oxy]-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-[(1S,2R,4S)-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl]oxy]carbonyl]oxy]androsta-1,4-diene-17-carboxylate;

15 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-[(1R,2S,4R)-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl]oxy]carbonyl]oxy]androsta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-[(trans-4-ethylcyclohexyl)oxy]carbonyl]oxy]-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

20 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-[(cis-4-ethylcyclohexyl)oxy]carbonyl]oxy]-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-[(1-propylbutyl)oxy]carbonyl]oxy]androsta-1,4-diene-17-carboxylate; and

25 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-[(1-(1-methylethyl)butyl)oxy]carbonyl]oxy]-3-oxoandrosta-1,4-diene-17-carboxylate.

More preferred compounds of formula (I) are:

30 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-[(1,1-dimethylpropyl)oxy]carbonyl]oxy]-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-[(1,1-dimethylethyl)oxy]carbonyl]oxy]-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-[(1-ethylpropyl)oxy]carbonyl]oxy]-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

35 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-[(1-ethylpropyl)oxy]carbonyl]oxy]-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-[(2-methyl-1-(1-methylethyl)propyl)oxy]carbonyl)oxy]-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-[(2,2-dimethylpropyl)oxy]carbonyl)oxy]-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

5 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-[(1S,2RS)-2-methylcyclohexyl)oxy]carbonyl)oxy]-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-[(4-(1-methylethyl)cyclohexyl)oxy]carbonyl)oxy]-3-oxoandrosta-1,4-diene-17-carboxylate

Isomer B;

10 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-[(1RS,2RS,4SR)-bicyclo[2.2.1]hept-2-yloxy]carbonyl)oxy]-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate; and

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-[(1RS,2SR,4SR)-bicyclo[2.2.1]hept-2-yloxy]carbonyl)oxy]-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate.

15

In some embodiments of the present invention most preferred compounds include:

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-[(1,1-dimethylpropyl)oxy]carbonyl)oxy]-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

20 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-[(1,1-dimethylethyl)oxy]carbonyl)oxy]-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate; and

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-[(1RS,2SR,4SR)-bicyclo[2.2.1]hept-2-yloxy]carbonyl)oxy]-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate

25

In other embodiments of the present invention most preferred compounds are:

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-[(1,1-dimethylpropyl)oxy]carbonyl)oxy]-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate; and

30 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-[(1,1-dimethylethyl)oxy]carbonyl)oxy]-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate.

35 The compounds of formula (I) have potentially beneficial anti-inflammatory or anti-allergic effects, particularly upon topical administration, demonstrated by, for example, their ability to bind to the glucocorticoid receptor and to illicit a response via

that receptor. Hence, the compounds of formula (I) are potentially useful in the treatment of inflammatory and/or allergic disorders.

Examples of disease states in which the compounds of the invention may have utility 5 include skin diseases such as eczema, psoriasis, allergic dermatitis neurodermatitis, pruritis and hypersensitivity reactions; inflammatory conditions of the nose, throat or lungs such as asthma (including allergen-induced asthmatic reactions), rhinitis (including hayfever), nasal polyps, chronic obstructive pulmonary disease, interstitial lung disease, and fibrosis; inflammatory bowel conditions such as ulcerative colitis 10 and Crohn's disease; and auto-immune diseases such as rheumatoid arthritis.

Compounds of the invention may also have use in the treatment of conjunctiva and conjunctivitis.

15 It will be appreciated by those skilled in the art that reference herein to treatment extends to prophylaxis as well as the treatment of established conditions.

As mentioned above, compounds of formula (I) may be useful in human or veterinary medicine, in particular as anti-inflammatory and anti-allergic agents.

20 There is thus provided as a further aspect of the invention a compound of formula (I) or a physiologically acceptable solvate thereof for use in human or veterinary medicine, particularly in the treatment of patients with inflammatory and/or allergic conditions.

25 According to another aspect of the invention, there is provided the use of a compound of formula (I) or a physiologically acceptable solvate thereof for the manufacture of a medicament for the treatment of patients with inflammatory and/or allergic conditions.

30 In a further or alternative aspect, there is provided a method for the treatment of a human or animal subject with an inflammatory and/or allergic condition, which method comprises administering to said human or animal subject an effective amount of a compound of formula (I) or physiologically acceptable solvate thereof.

35 The compounds according to the invention may be formulated for administration in any convenient way, and the invention therefore also includes within its scope

pharmaceutical compositions comprising a compound of formula (I) or physiologically acceptable solvate thereof together, if desirable, in admixture with one or more physiologically acceptable diluents or carriers.

5 Further, there is provided a process for the preparation of such pharmaceutical compositions which comprises mixing the ingredients.

The compounds according to the invention may, for example, be formulated for oral, intranasal, buccal, sublingual, parenteral, local or rectal administration, especially 10 local administration.

Local administration as used herein, includes administration by insufflation and inhalation. Examples of various types of preparation for local administration include ointments, lotions, creams, gels, foams, preparations for delivery by transdermal 15 patches, powders, sprays, aerosols, capsules or cartridges for use in an inhaler or insufflator or drops (e.g. eye or nose drops), solutions/suspensions for nebulisation, suppositories, pessaries, retention enemas and chewable or suckable tablets or pellets (e.g. for the treatment of aphthous ulcers) or liposome or microencapsulation preparations.

20 Ointments, creams and gels, may, for example, be formulated with an aqueous or oily base with the addition of suitable thickening and/or gelling agent and/or solvents. Such bases may thus, for example, include water and/or an oil such as liquid paraffin or a vegetable oil such as arachis oil or castor oil, or a solvent such as polyethylene 25 glycol. Thickening agents and gelling agents which may be used according to the nature of the base include soft paraffin, aluminium stearate, cetostearyl alcohol, polyethylene glycols, woolfat, beeswax, carboxypolymethylene and cellulose derivatives, and/or glyceryl monostearate and/or non-ionic emulsifying agents.

30 Lotions may be formulated with an aqueous or oily base and will in general also contain one or more emulsifying agents, stabilising agents, dispersing agents, suspending agents or thickening agents.

35 Powders for external application may be formed with the aid of any suitable powder base, for example, talc, lactose or starch. Drops may be formulated with an aqueous or non-aqueous base also comprising one or more dispersing agents, solubilising agents, suspending agents or preservatives.

Spray compositions may for example be formulated as aqueous solutions or suspensions or as aerosols delivered from pressurised packs, such as a metered dose inhaler, with the use of a suitable liquefied propellant. Aerosol compositions suitable for inhalation can be either a suspension or a solution and generally contain a compound of formula (I) and a suitable propellant such as a fluorocarbon or hydrogen-containing chlorofluorocarbon or mixtures thereof, particularly hydrofluoroalkanes, especially 1,1,1,2-tetrafluoroethane, 1,1,1,2,3,3,3-heptafluoro-n-propane or a mixture thereof. The aerosol composition may optionally contain additional formulation excipients well known in the art such as surfactants e.g. oleic acid or lecithin and cosolvents e.g. ethanol.

Advantageously, the formulations of the invention may be buffered by the addition of suitable buffering agents.

15 Capsules and cartridges for use in an inhaler or insufflator, of for example gelatine, may be formulated containing a powder mix for inhalation of a compound of the invention and a suitable powder base such as lactose or starch. Each capsule or cartridge may generally contain between 20 μ g-10mg of the compound of formula (I).

20 Alternatively, the compound of the invention may be presented without excipients such as lactose.

25 The proportion of the active compound of formula (I) in the local compositions according to the invention depends on the precise type of formulation to be prepared but will generally be within the range of from 0.001 to 10% by weight. Generally, however for most types of preparations advantageously the proportion used will be within the range of from 0.005 to 1% and preferably 0.01 to 0.5%. However, in powders for inhalation or insufflation the proportion used will be within the range of from 0.1 to 5%.

30 Aerosol formulations are preferably arranged so that each metered dose or "puff" of aerosol contains 20 μ g-2000 μ g, preferably about 20 μ g-500 μ g of a compound of formula (I). Administration may be once daily or several times daily, for example 2, 3, 4 or 8 times, giving for example 1, 2 or 3 doses each time. The overall daily dose with an aerosol will be within the range 100 μ g-10mg preferably, 200 μ g-2000 μ g. The

overall daily dose and the metered dose delivered by capsules and cartridges in an inhaler or insufflator will generally be double those with aerosol formulations.

5 Topical preparations may be administered by one or more applications per day to the affected area; over skin areas occlusive dressings may advantageously be used. Continuous or prolonged delivery may be achieved by an adhesive reservoir system.

10 For internal administration the compounds according to the invention may, for example, be formulated in conventional manner for oral, parenteral or rectal administration. Formulations for oral administration include syrups, elixirs, powders, granules, tablets and capsules which typically contain conventional excipients such as binding agents, fillers, lubricants, disintegrants, wetting agents, suspending agents, emulsifying agents, preservatives, buffer salts, flavouring, colouring and/or sweetening agents as appropriate. Dosage unit forms are, however, preferred as 15 described below.

Preferred forms of preparation for internal administration are dosage unit forms i.e. tablets and capsules. Such dosage unit forms contain from 0.1mg to 20mg preferably from 2.5 to 10mg of the compounds of the invention.

20 The compounds according to the invention may in general be given by internal administration in cases where systemic adreno-cortical therapy is indicated.

25 In general terms preparations, for internal administration may contain from 0.05 to 10% of the active ingredient dependent upon the type of preparation involved. The daily dose may vary from 0.1mg to 60mg, e.g. 5-30mg, dependent on the condition being treated, and the duration of treatment desired.

30 Slow release or enteric coated formulations may be advantageous, particularly for the treatment of inflammatory bowel disorders.

35 The compound and pharmaceutical formulations according to the invention may be used in combination with or include one or more other therapeutic agents, for example selected from anti-inflammatory agents, anticholinergic agents (particularly an $M_1/M_2/M_3$ receptor antagonist), β_2 -adrenoreceptor agonists, antiinfective agents (e.g. antibiotics, antivirals), or antihistamines. The invention thus provides, in a further aspect, a combination comprising a compound of formula (I) or a

pharmaceutically acceptable salt, solvate or physiologically functional derivative thereof together with one or more other therapeutically active agents, for example selected from an anti-inflammatory agent (for example another corticosteroid or an NSAID), an anticholinergic agent, a β_2 -adrenoreceptor agonist, an antiinfective agent 5 (e.g. an antibiotic or an antiviral), or an antihistamine. Combinations comprising a compound of formula (I) or a pharmaceutically acceptable salt, solvate or physiologically functional derivative thereof together with a β_2 -adrenoreceptor agonist, and/or an anticholinergic, and/or a PDE-4 inhibitor are preferred. Preferred combinations are those comprising one or two other therapeutic agents.

10

It will be clear to a person skilled in the art that, where appropriate, the other therapeutic ingredient(s) may be used in the form of salts, (e.g. as alkali metal or amine salts or as acid addition salts), or prodrugs, or as esters (e.g. lower alkyl esters), or as solvates (e.g. hydrates) to optimise the activity and/or stability and/or 15 physical characteristics (e.g. solubility) of the therapeutic ingredient. It will be clear also that where appropriate, the therapeutic ingredients may be used in optically pure form.

A combination comprising of compound of the invention together with a

20 β_2 -adrenoreceptor agonist is particularly preferred.

Examples of β_2 -adrenoreceptor agonists include salmeterol (e.g. as racemate or a single enantiomer such as the *R*-enantiomer), salbutamol, formoterol, salmefamol, fenoterol or terbutaline and salts thereof, for example the xinafoate salt of salmeterol, 25 the sulphate salt or free base of salbutamol or the fumarate salt of formoterol. Long-acting β_2 -adrenoreceptor agonists are preferred, especially those having a therapeutic effect over a 24 hour period.

Further examples of β_2 -adrenoreceptor agonists include carmoterol, etanerterol,

30 naminterol, clenbuterol, pirbuterol, flerobuterol, reproterol, bambuterol, indacaterol and salts thereof.

Preferred β_2 -adrenoreceptor agonists include those described in WO 02/066422, WO

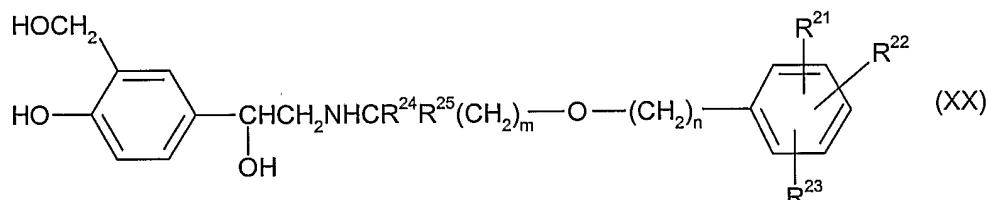
02/070490, WO 02/076933, WO 03/024439, WO 03/072539, WO 03/091204, WO

35 04/016578, WO 2004/022547, WO 2004/037807, WO 2004/037773, WO

2004/037768, WO 2004/039762, WO 2004/039766, WO1/42193 and WO03/042160.

Especially preferred β_2 -adrenoreceptor agonists include compounds of formula (XX):

5



or a salt or solvate thereof, wherein:

m is an integer of from 2 to 8;

n is an integer of from 3 to 11,

10 with the proviso that m + n is 5 to 19,

R^{21} is $-XSO_2NR^{26}R^{27}$ wherein X is $-(CH_2)_p-$ or C_{2-6} alkenylene;

R^{26} and R^{27} are independently selected from hydrogen, C_{1-6} alkyl, C_{3-7} cycloalkyl, $C(O)NR^{28}R^{29}$, phenyl, and phenyl (C_{1-4} alkyl)-,

or R^{26} and R^{27} , together with the nitrogen to which they are bonded, form a 5-, 6-, or

15 7- membered nitrogen containing ring, and R^{26} and R^{27} are each optionally substituted by one or two groups selected from halo, C_{1-6} alkyl, C_{1-6} haloalkyl, C_{1-6} alkoxy, hydroxy-substituted C_{1-6} alkoxy, $-CO_2R^{28}$, $-SO_2NR^{28}R^{29}$, $-CONR^{28}R^{29}$,

$-NR^{28}C(O)R^{29}$, or a 5-, 6- or 7-membered heterocyclic ring;

R^{28} and R^{29} are independently selected from hydrogen, C_{1-6} alkyl,

20 C_{3-6} cycloalkyl, phenyl, and phenyl (C_{1-4} alkyl)-; and

p is an integer of from 0 to 6, preferably from 0 to 4;

R^{22} and R^{23} are independently selected from hydrogen, C_{1-6} alkyl, C_{1-6} alkoxy, halo, phenyl, and C_{1-6} haloalkyl; and

R^{24} and R^{25} are independently selected from hydrogen and C_{1-4} alkyl with the proviso

25 that the total number of carbon atoms in R^{24} and R^{25} is not more than 4.

Especially preferred β_2 -adrenoreceptor agonists include:

3-(4-{[6-({(2R)-2-hydroxy-2-[4-hydroxy-3-(hydroxymethyl)phenyl]ethyl}amino)hexyl]oxy}butyl)benzenesulfonamide;

30 3-(3-{[7-({(2R)-2-hydroxy-2-[4-hydroxy-3-hydroxymethyl)phenyl]ethyl}amino)heptyl]oxy}propyl)benzenesulfonamide;

4-{[(1R)-2-[(6-{2-[(2,6-dichlorobenzyl)oxy]ethoxy}hexyl)amino]-1-hydroxyethyl}-2-(hydroxymethyl)phenol;

4-((1*R*)-2-[(6-{4-[3-(cyclopentylsulfonyl)phenyl]butoxy}hexyl)amino]-1-hydroxyethyl)-2-(hydroxymethyl)phenol;

N-[2-hydroxyl-5-[(1*R*)-1-hydroxy-2-[[2-4-[(2*R*)-2-hydroxy-2-phenylethyl]amino]phenyl]ethyl]amino]ethyl]phenyl]formamide;

5 N-2{2-[4-(3-phenyl-4-methoxyphenyl)aminophenyl]ethyl}-2-hydroxy-2-(8-hydroxy-2(1*H*)-quinolinon-5-yl)ethylamine; and
5-[(*R*)-2-(2-{4-[4-(2-amino-2-methyl-propoxy)-phenylamino]-phenyl}-ethylamino)-1-hydroxy-ethyl]-8-hydroxy-1*H*-quinolin-2-one.

10 Suitable anti-inflammatory agents include corticosteroids. Suitable corticosteroids which may be used in combination with the compounds of the invention are those oral and inhaled corticosteroids and their pro-drugs which have anti-inflammatory activity. Examples include methyl prednisolone, prednisolone, dexamethasone, fluticasone propionate, 6 α ,9 α -difluoro-11 β -hydroxy-16 α -methyl-17 α -[(4-methyl-1,3-thiazole-5-carbonyl)oxy]-3-oxo-androsta-1,4-diene-17 β -carbothioic acid S-fluoromethyl ester, 6 α ,9 α -difluoro-17 α -[(2-furanylcarbonyl)oxy]-11 β -hydroxy-16 α -methyl-3-oxo-androsta-1,4-diene-17 β -carbothioic acid S-fluoromethyl ester, 6 α ,9 α -difluoro-11 β -hydroxy-16 α -methyl-3-oxo-17 α -propionyloxy-androsta-1,4-diene-17 β -carbothioic acid S-(2-oxo-tetrahydro-furan-3*S*-yl) ester, beclomethasone esters (eg. the 17-propionate ester or the 17,21-dipropionate ester), budesonide, flunisolide, mometasone esters (eg. the furoate ester), triamcinolone acetonide, rofleponide, ciclesonide (16 α ,17-[(*R*)-cyclohexylmethylen]bis(oxy)]-11 β ,21-dihydroxy-pregna-1,4-diene-3,20-dione), butixocort propionate, RPR-106541, and ST-126. Preferred corticosteroids include fluticasone propionate, 6 α ,9 α -difluoro-11 β -hydroxy-16 α -methyl-17 α -[(4-methyl-1,3-thiazole-5-carbonyl)oxy]-3-oxo-androsta-1,4-diene-17 β -carbothioic acid S-fluoromethyl ester and 6 α ,9 α -difluoro-17 α -[(2-furanylcarbonyl)oxy]-11 β -hydroxy-16 α -methyl-3-oxo-androsta-1,4-diene-17 β -carbothioic acid S-fluoromethyl ester, more preferably 6 α ,9 α -difluoro-17 α -[(2-furanylcarbonyl)oxy]-11 β -hydroxy-16 α -methyl-3-oxo-androsta-1,4-diene-17 β -carbothioic acid S-fluoromethyl ester. Further examples of corticosteroids include 6 α ,9 α -difluoro-11 β -hydroxy-16 α -methyl-3-oxo-17 α -(2,2,3,3-tetramethylcyclopropylcarbonyl)oxy-androsta-1,4-diene-17 β -carbothioic acid S-cyanomethyl ester and 6 α ,9 α -difluoro-11 β -hydroxy-16 α -methyl-17 α -(1-methycyclopropylcarbonyl)oxy-3-oxo-androsta-1,4-diene-17 β -carbothioic acid S-fluoromethyl ester.

Non-steroidal compounds having glucocorticoid agonism that may possess selectivity for transrepression over transactivation and that may be useful in combination therapy include those covered in the following patents: WO03/082827, WO01/10143, WO98/54159, WO04/005229, WO04/009016, WO04/009017, WO04/018429, 5 WO03/104195, WO03/082787, WO03/082280, WO03/059899, WO03/101932, WO02/02565, WO01/16128, WO00/66590, WO03/086294, WO04/026248, WO03/061651, WO03/08277.

10 Suitable anti-inflammatory agents include non-steroidal anti-inflammatory drugs (NSAID's).

15 Suitable NSAID's include sodium cromoglycate, nedocromil sodium, phosphodiesterase (PDE) inhibitors (e.g. theophylline, PDE4 inhibitors or mixed PDE3/PDE4 inhibitors), leukotriene antagonists, inhibitors of leukotriene synthesis (e.g. montelukast), iNOS inhibitors, tryptase and elastase inhibitors, beta-2 integrin antagonists and adenosine receptor agonists or antagonists (e.g. adenosine 2a agonists), cytokine antagonists (e.g. chemokine antagonists, such as a CCR3 20 antagonist) or inhibitors of cytokine synthesis, or 5-lipoxygenase inhibitors. Suitable other β_2 -adrenoreceptor agonists include salmeterol (e.g. as the xinafoate), salbutamol (e.g. as the sulphate or the free base), formoterol (e.g. as the fumarate), fenoterol or terbutaline and salts thereof. An iNOS (inducible nitric oxide synthase inhibitor) is preferably for oral administration. Suitable iNOS inhibitors include those disclosed in WO93/13055, WO98/30537, WO02/50021, WO95/34534 and WO99/62875. Suitable CCR3 inhibitors include those disclosed in WO02/26722.

25 Of particular interest is use of the compounds of formula (I) in combination with a phosphodiesterase 4 (PDE4) inhibitor, especially in the case of a formulation adapted for inhalation. The PDE4-specific inhibitor useful in this aspect of the invention may be any compound that is known to inhibit the PDE4 enzyme or which is discovered to 30 act as a PDE4 inhibitor, and which are only PDE4 inhibitors, not compounds which inhibit other members of the PDE family, such as PDE3 and PDE5, as well as PDE4.

35 Compounds of interest include *cis*-4-cyano-4-(3-cyclopentyloxy-4-methoxyphenyl)cyclohexan-1-carboxylic acid, 2-carbomethoxy-4-cyano-4-(3-cyclopropylmethoxy-4-difluoromethoxyphenyl)cyclohexan-1-one and *cis*-[4-cyano-4-(3-cyclopropylmethoxy-4-difluoromethoxyphenyl)cyclohexan-1-ol]. Also, *cis*-4-cyano-4-[3-(cyclopentyloxy)-4-methoxyphenyl]cyclohexane-1-carboxylic acid (also known as

cilomilast) and its salts, esters, pro-drugs or physical forms, which is described in U.S. patent 5,552,438 issued 03 September, 1996; this patent and the compounds it discloses are incorporated herein in full by reference.

5 Other compounds of interest include AWD-12-281 from Elbion (Hofgen, N. *et al.* 15th EFMC Int Symp Med Chem (Sept 6-10, Edinburgh) 1998, Abst P.98; CAS reference No. 247584020-9); a 9-benzyladenine derivative nominated NCS-613 (INSERM); D-4418 from Chiroscience and Schering-Plough; a benzodiazepine PDE4 inhibitor identified as CI-1018 (PD-168787) and attributed to Pfizer; a benzodioxole derivative disclosed by Kyowa Hakko in WO99/16766; K-34 from Kyowa Hakko; V-11294A from Napp (Landells, L.J. *et al.* Eur Resp J [Annu Cong Eur Resp Soc (Sept 19-23, Geneva) 1998, 12 (Suppl. 28): Abst P2393]; roflumilast (CAS reference No 162401-32-3) and a phthalazinone (WO99/47505, the disclosure of which is hereby incorporated by reference) from Byk-Gulden; Pumafentrine, (-)-p-[(4aR*,10bS*)-9-ethoxy-1,2,3,4,4a,10b-hexahydro-8-methoxy-2-methylbenzo[c][1,6]naphthyridin-6-yl]-N,N-diisopropylbenzamide which is a mixed PDE3/PDE4 inhibitor which has been prepared and published on by Byk-Gulden, now Altana; arofylline under development by Almirall-Prodesfarma; VM554/UM565 from Vernalis; or T-440 (Tanabe Seiyaku; Fuji, K. *et al.* J Pharmacol Exp Ther, 1998, 284(1): 162), and T2585.

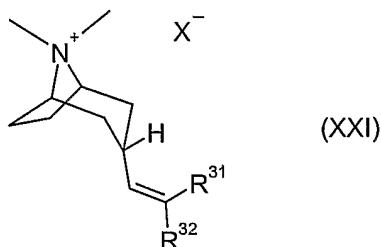
20 Further compounds of interest are disclosed in the published international patent application WO04/024728 (Glaxo Group Ltd), PCT/EP2003/014867 (Glaxo Group Ltd) and PCT/EP2004/005494 (Glaxo Group Ltd).

25 Suitable anticholinergic agents are those compounds that act as antagonists at the muscarinic receptors, in particular those compounds which are antagonists of the M₁ or M₃ receptors, dual antagonists of the M₁/M₃ or M₂/M₃, receptors or pan-antagonists of the M₁/M₂/M₃ receptors. Exemplary compounds for administration via inhalation include ipratropium (e.g. as the bromide, CAS 22254-24-6, sold under the name Atrovent), oxitropium (e.g. as the bromide, CAS 30286-75-0) and tiotropium (e.g. as the bromide, CAS 136310-93-5, sold under the name Spiriva). Also of interest are revatropate (e.g. as the hydrobromide, CAS 262586-79-8) and LAS-34273 which is disclosed in WO01/04118. Exemplary compounds for oral administration include pirenzepine (CAS 28797-61-7), darifenacin (CAS 133099-04-4, or CAS 133099-07-7 for the hydrobromide sold under the name Enablex), oxybutynin (CAS 5633-20-5, sold under the name Ditropan), terodiline (CAS 15793-40-5), tolterodine (CAS 124937-51-5, or CAS 124937-52-6 for the tartrate, sold under the name Detrol),

otilonium (e.g. as the bromide, CAS 26095-59-0, sold under the name Spasmomen), trospium chloride (CAS 10405-02-4) and solifenacine (CAS 242478-37-1, or CAS 242478-38-2 for the succinate also known as YM-905 and sold under the name Vesicare).

5

Other suitable anticholinergic agents include compounds of formula (XXI), which are disclosed in US patent application 60/487981:



10 in which the preferred orientation of the alkyl chain attached to the tropane ring is endo;

R³¹ and R³² are, independently, selected from the group consisting of straight or branched chain lower alkyl groups having preferably from 1 to 6 carbon atoms, cycloalkyl groups having from 5 to 6 carbon atoms, cycloalkyl-alkyl having 6 to 10 carbon atoms, 2-thienyl, 2-pyridyl, phenyl, phenyl substituted with an alkyl group having not in excess of 4 carbon atoms and phenyl substituted with an alkoxy group having not in excess of 4 carbon atoms;

X⁻ represents an anion associated with the positive charge of the N atom. X⁻ may be but is not limited to chloride, bromide, iodide, sulfate, benzene sulfonate, and toluene sulfonate,

20 including, for example:

(3-*endo*)-3-(2,2-di-2-thienylethenyl)-8,8-dimethyl-8-azoniabicyclo[3.2.1]octane

bromide;

(3-*endo*)-3-(2,2-diphenylethenyl)-8,8-dimethyl-8-azoniabicyclo[3.2.1]octane bromide;

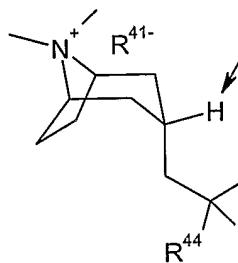
25 (3-*endo*)-3-(2,2-diphenylethenyl)-8,8-dimethyl-8-azoniabicyclo[3.2.1]octane 4-methylbenzenesulfonate;

(3-*endo*)-8,8-dimethyl-3-[2-phenyl-2-(2-thienyl)ethenyl]-8-azoniabicyclo[3.2.1]octane bromide; and/or

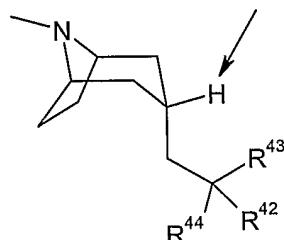
(3-*endo*)-8,8-dimethyl-3-[2-phenyl-2-(2-pyridinyl)ethenyl]-8-

30 azoniabicyclo[3.2.1]octane bromide.

Further suitable anticholinergic agents include compounds of formula (XXII) or (XXIII), which are disclosed in US patent application 60/511009:



(XXII)



(XXIII)

5

wherein:

the H atom indicated is in the exo position;

R⁴¹ represents an anion associated with the positive charge of the N atom. R⁴¹ may be but is not limited to chloride, bromide, iodide, sulfate, benzene sulfonate and toluene sulfonate;

R⁴² and R⁴³ are independently selected from the group consisting of straight or branched chain lower alkyl groups (having preferably from 1 to 6 carbon atoms), cycloalkyl groups (having from 5 to 6 carbon atoms), cycloalkyl-alkyl (having 6 to 10 carbon atoms), heterocycloalkyl (having 5 to 6 carbon atoms) and N or O as the heteroatom, heterocycloalkyl-alkyl (having 6 to 10 carbon atoms) and N or O as the heteroatom, aryl, optionally substituted aryl, heteroaryl, and optionally substituted heteroaryl;

R⁴⁴ is selected from the group consisting of (C₁-C₆)alkyl, (C₃-C₁₂)cycloalkyl, (C₃-C₇)heterocycloalkyl, (C₁-C₆)alkyl(C₃-C₁₂)cycloalkyl, (C₁-C₆)alkyl(C₃-C₇)heterocycloalkyl, aryl, heteroaryl, (C₁-C₆)alkyl-aryl, (C₁-C₆)alkyl-heteroaryl, -OR⁴⁵, -CH₂OR⁴⁵, -CH₂OH, -CN, -CF₃, -CH₂O(CO)R⁴⁶, -CO₂R⁴⁷, -CH₂NH₂, -CH₂N(R⁴⁷)SO₂R⁴⁵, -SO₂N(R⁴⁷)(R⁴⁸), -CON(R⁴⁷)(R⁴⁸), -CH₂N(R⁴⁸)CO(R⁴⁶), -CH₂N(R⁴⁸)SO₂(R⁴⁶), -CH₂N(R⁴⁸)CO₂(R⁴⁵), -CH₂N(R⁴⁸)CONH(R⁴⁷);

R⁴⁵ is selected from the group consisting of (C₁-C₆)alkyl, (C₁-C₆)alkyl(C₃-C₁₂)cycloalkyl, (C₁-C₆)alkyl(C₃-C₇)heterocycloalkyl, (C₁-C₆)alkyl-aryl, (C₁-C₆)alkyl-heteroaryl;

R⁴⁶ is selected from the group consisting of (C₁-C₆)alkyl, (C₃-C₁₂)cycloalkyl, (C₃-C₇)heterocycloalkyl, (C₁-C₆)alkyl(C₃-C₁₂)cycloalkyl, (C₁-C₆)alkyl(C₃-C₇)heterocycloalkyl, aryl, heteroaryl, (C₁-C₆)alkyl-aryl, (C₁-C₆)alkyl-heteroaryl;

R⁴⁷ and R⁴⁸ are, independently, selected from the group consisting of H, (C₁-C₆)alkyl, (C₃-C₁₂)cycloalkyl, (C₃-C₇)heterocycloalkyl, (C₁-C₆)alkyl(C₃-C₁₂)cycloalkyl, (C₁-

C_6 alkyl(C_3 - C_7)heterocycloalkyl, (C_1 - C_6)alkyl-aryl, and (C_1 - C_6)alkyl-heteroaryl, including, for example:

(Endo)-3-(2-methoxy-2,2-di-thiophen-2-yl-ethyl)-8,8-dimethyl-8-azonia-bicyclo[3.2.1]octane iodide;

5 3-((Endo)-8-methyl-8-aza-bicyclo[3.2.1]oct-3-yl)-2,2-diphenyl-propionitrile;

(Endo)-8-methyl-3-(2,2,2-triphenyl-ethyl)-8-azia-bicyclo[3.2.1]octane;

3-((Endo)-8-methyl-8-aza-bicyclo[3.2.1]oct-3-yl)-2,2-diphenyl-propionamide;

3-((Endo)-8-methyl-8-aza-bicyclo[3.2.1]oct-3-yl)-2,2-diphenyl-propionic acid;

(Endo)-3-(2-cyano-2,2-diphenyl-ethyl)-8,8-dimethyl-8-azonia-bicyclo[3.2.1]octane

10 iodide;

(Endo)-3-(2-cyano-2,2-diphenyl-ethyl)-8,8-dimethyl-8-azonia-bicyclo[3.2.1]octane bromide;

3-((Endo)-8-methyl-8-aza-bicyclo[3.2.1]oct-3-yl)-2,2-diphenyl-propan-1-ol;

N-Benzyl-3-((endo)-8-methyl-8-aza-bicyclo[3.2.1]oct-3-yl)-2,2-diphenyl-propionamide;

15 (Endo)-3-(2-carbamoyl-2,2-diphenyl-ethyl)-8,8-dimethyl-8-azonia-bicyclo[3.2.1]octane iodide;

1-Benzyl-3-[3-((endo)-8-methyl-8-aza-bicyclo[3.2.1]oct-3-yl)-2,2-diphenyl-propyl]-urea;

1-Ethyl-3-[3-((endo)-8-methyl-8-aza-bicyclo[3.2.1]oct-3-yl)-2,2-diphenyl-propyl]-urea;

20 *N*-[3-((Endo)-8-methyl-8-aza-bicyclo[3.2.1]oct-3-yl)-2,2-diphenyl-propyl]-acetamide;

N-[3-((Endo)-8-methyl-8-aza-bicyclo[3.2.1]oct-3-yl)-2,2-diphenyl-propyl]-benzamide;

3-((Endo)-8-methyl-8-aza-bicyclo[3.2.1]oct-3-yl)-2,2-di-thiophen-2-yl-propionitrile;

(Endo)-3-(2-cyano-2,2-di-thiophen-2-yl-ethyl)-8,8-dimethyl-8-azonia-bicyclo[3.2.1]octane iodide;

25 *N*-[3-((Endo)-8-methyl-8-aza-bicyclo[3.2.1]oct-3-yl)-2,2-diphenyl-propyl]-benzenesulfonamide;

[3-((Endo)-8-methyl-8-aza-bicyclo[3.2.1]oct-3-yl)-2,2-diphenyl-propyl]-urea;

N-[3-((Endo)-8-methyl-8-aza-bicyclo[3.2.1]oct-3-yl)-2,2-diphenyl-propyl]-methanesulfonamide; and/or

30 (Endo)-3-{2,2-diphenyl-3-[(1-phenyl-methanoyl)-amino]-propyl}-8,8-dimethyl-8-azonia-bicyclo[3.2.1]octane bromide.

More preferred compounds useful in the present invention include:

(Endo)-3-(2-methoxy-2,2-di-thiophen-2-yl-ethyl)-8,8-dimethyl-8-azonia-bicyclo[3.2.1]octane iodide;

35 (Endo)-3-(2-cyano-2,2-diphenyl-ethyl)-8,8-dimethyl-8-azonia-bicyclo[3.2.1]octane iodide;

(Endo)-3-(2-cyano-2,2-diphenyl-ethyl)-8,8-dimethyl-8-azonia-bicyclo[3.2.1]octane bromide;

(Endo)-3-(2-carbamoyl-2,2-diphenyl-ethyl)-8,8-dimethyl-8-azonia-bicyclo[3.2.1]octane iodide;

5 (Endo)-3-(2-cyano-2,2-di-thiophen-2-yl-ethyl)-8,8-dimethyl-8-azonia-bicyclo[3.2.1]octane iodide; and/or

(Endo)-3-{2,2-diphenyl-3-[(1-phenyl-methanoyl)-amino]-propyl}-8,8-dimethyl-8-azonia-bicyclo[3.2.1]octane bromide.

10 Suitable antihistamines (also referred to as H1-receptor antagonists) include any one or more of the numerous antagonists known which inhibit H1-receptors, and are safe for human use. First generation antagonists, include derivatives of ethanolamines, ethylenediamines, and alkylamines, e.g diphenylhydramine, pyrilamine, clemastine, chloropheniramine. Second generation antagonists, which are non-sedating, include

15 loratadine, desloratadine, terfenadine, astemizole, acrivastine, azelastine, levocetirizine fexofenadine and cetirizine.

Examples of preferred anti-histamines include loratadine, desloratadine, fexofenadine and cetirizine.

20 The invention thus provides, in a further aspect, a combination comprising a compound of formula (I) a pharmaceutically acceptable salt, solvate or physiologically functional derivative thereof together with a PDE4 inhibitor.

25 The invention thus provides, in a further aspect, a combination comprising a compound of formula (I) a pharmaceutically acceptable salt, solvate or physiologically functional derivative thereof together with a β_2 -adrenoreceptor agonist.

30 The invention thus provides, in a further aspect, a combination comprising a compound of formula (I) a pharmaceutically acceptable salt, solvate or physiologically functional derivative thereof together with an anticholinergic.

35 The invention thus provides, in a further aspect, a combination comprising a compound of formula (I) a pharmaceutically acceptable salt, solvate or physiologically functional derivative thereof together with an antihistamine.

The invention thus provides, in a further aspect, a combination comprising a compound of formula (I) a pharmaceutically acceptable salt, solvate or physiologically functional derivative thereof together with a PDE4 inhibitor and a β_2 -adrenoreceptor agonist.

5

The invention thus provides, in a further aspect, a combination comprising a compound of formula (I) a pharmaceutically acceptable salt, solvate or physiologically functional derivative thereof together with an anticholinergic and a PDE-4 inhibitor.

10

The combinations referred to above may conveniently be presented for use in the form of a pharmaceutical formulation and thus pharmaceutical formulations comprising a combination as defined above together with a pharmaceutically acceptable diluent or carrier represent a further aspect of the invention.

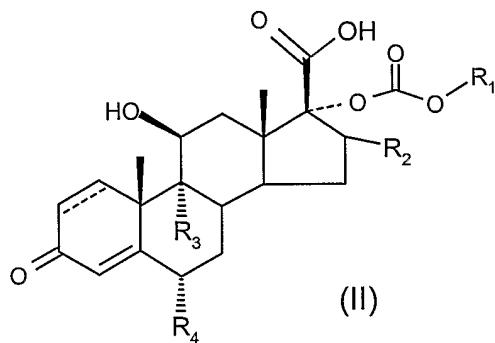
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The individual compounds of such combinations may be administered either sequentially or simultaneously in separate or combined pharmaceutical formulations. Preferably the individual compounds of such combinations may be administered simultaneously in a combined pharmaceutical combination. Appropriate doses of 20 known therapeutic agents will be readily appreciated by those skilled in the art.

The compounds of formula (I) and solvates thereof may be prepared by the methodology described hereinafter, constituting a further aspect of this invention.

25

A process according to the invention for preparing a compound of formula (I) comprises reaction of a carboxylic acid of formula (II)



30 wherein R_1 , R_2 , R_3 , R_4 and --- are as defined above,

with a compound of formula $L-CH_2-CN$ wherein L represents a leaving group.

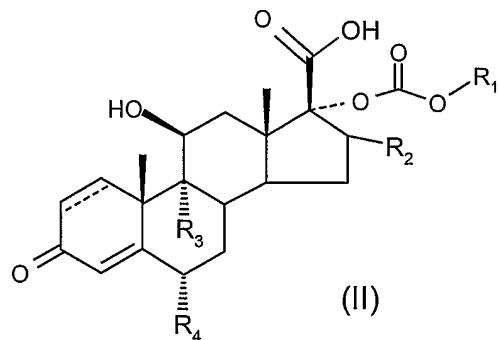
In this process the compound of formula (II) may be reacted with a compound of formula $L-CH_2-CN$ wherein L represents a leaving group such as halogen atom or a

5 tosyl or mesyl group or the like, under standard conditions. For example the reaction may be performed in an inert polar organic solvent e.g. N,N -dimethylformamide in the presence of a base e.g. potassium carbonate, sodium carbonate.

Compounds of formula (II) may conveniently be employed as salts when such salts

10 may be prepared in crystalline form, or as solvates.

In a further aspect of the present invention, there is provided a compound of formula (II)



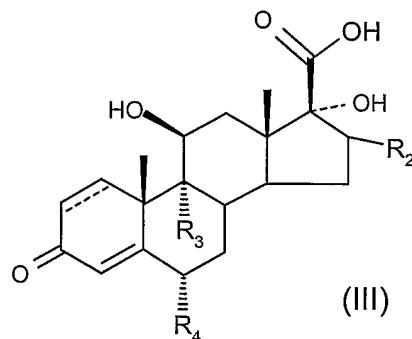
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wherein R_1 , R_2 , R_3 , R_4 and $\overline{\quad}$ are as defined for compounds of formula (I).

Compounds of formula $L-CH_2-CN$ are either known or may be prepared by known methods.

20

Compounds of formula (II) may be prepared from the corresponding 17α -hydroxyl derivative of formula (III):



wherein R_2 , R_3 , R_4 and ---- are as defined above,
using for example, methodology similar to that described by G. H.
Phillipps *et al.*, to prepare 17α carboxylate esters (Journal of Medicinal Chemistry,
5 (1994), 37, 3717-3729) and by Druzgala *et al.*, to prepare the 17α carbonate ester
loteprednol etabonate (Journal of Steroid Chemistry and Molecular Biology, (1991),
38, 149-154). The step typically comprises the reaction of the hydroxyacid (III) with a
chloroformate $R_1\text{OCOCl}$, or anhydride $(R_1\text{OCO})_2\text{O}$, in the presence of a mild base
e.g. triethylamine in a suitable solvent e.g. dichloromethane. In the case of sterically
10 encumbered R_1 groups anhydrides $(R_1\text{OCO})_2\text{O}$ may be preferred to the
chloroformates.

Generally the chloroformate or anhydride would be employed in at least 2 times
molar quantity relative to the compound of formula (III). The second mole of
15 chloroformate or anhydride tends to react with the carboxylic acid moiety in the
compound of formula (III) and would need to be removed by reaction with an amine
such as diethylamine or 1-methylpiperazine. The chloroformates are either
commercially available or are readily prepared by standard methodology e.g. by
reaction of the corresponding alcohol $R_1\text{OH}$ with phosgene or more preferably
20 triphosgene in the presence of a base e.g. pyridine in a suitable solvent e.g.
dichloromethane.

More conveniently, reaction of the 17α -hydroxyl derivative (III) with the chloroformate
 $R_1\text{OCOCl}$ or anhydride $(R_1\text{OCO})_2\text{O}$ in pyridine solution often affords the 17α
25 carbonate (II) directly.

Compounds of formula (III) are either known or may be prepared in accordance with
procedures described by G. H. Phillipps *et al.*, Journal of Medicinal Chemistry,
(1994), 37, 3717-3729.

30 The following compounds of formula (II) are new and form an aspect of the invention:
($6\alpha,11\beta,16\alpha,17\alpha$)-17-({[(1,1-dimethylethyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-
16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid;
($6\alpha,11\beta,16\alpha,17\alpha$)-17-({[(1,1-dimethylpropyl)oxy]carbonyl}oxy)-6,9-difluoro-11-
35 hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid;

(6 α ,11 β ,16 α ,17 α)-17-((1-ethylpropyl)oxy]carbonyl)oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid;

(6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-((2-methyl-1-(1-methylethyl)propyl)oxy]carbonyl)oxy)-3-oxoandrosta-1,4-diene-17-carboxylic acid;

5 (6 α ,11 β ,16 α ,17 α)-17-((2-ethylbutyl)oxy]carbonyl)oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid;

(6 α ,11 β ,16 α ,17 α)-17-((2,2-dimethylpropyl)oxy]carbonyl)oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid;

(6 α ,11 β ,16 α ,17 α)-17-((1-ethyl-2-methylpropyl)oxy]carbonyl)oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid;

10 (6 α ,11 β ,16 α ,17 α)-17-((1,2-dimethylpropyl)oxy]carbonyl)oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid;

(6 α ,11 β ,16 α ,17 α)-17-((cyclopentyloxy)carbonyl)oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid;

15 (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-((1S,2R)-2-methylcyclohexyl)oxy]carbonyl)oxy)-3-oxoandrosta-1,4-diene-17-carboxylic acid;

(6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-((4-(1-methylethyl)cyclohexyl)oxy]carbonyl)oxy)-3-oxoandrosta-1,4-diene-17-carboxylic acid;

20 (6 α ,11 β ,16 α ,17 α)-17-((1RS,2RS,4SR)-bicyclo[2.2.1]hept-2-yloxy]carbonyl)oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid; and

(6 α ,11 β ,16 α ,17 α)-17-((1RS,2SR,4SR)-bicyclo[2.2.1]hept-2-yloxy]carbonyl)oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid;

25 The following compounds of formula (II) are also new and form an aspect of the invention:

(6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-((1S,2R,4S)-1,7,7-trimethylbicyclo[2.2.1]hept-2-yloxy]carbonyl)oxy]androsta-1,4-diene-17-carboxylic acid;

30 (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-((1R,2S,4R)-1,7,7-trimethylbicyclo[2.2.1]hept-2-yloxy]carbonyl)oxy]androsta-1,4-diene-17-carboxylic acid;

(6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-((1R,2R,3R,5S)-2,6,6-trimethylbicyclo[3.1.1]hept-3-yloxy]carbonyl)oxy]androsta-1,4-diene-17-carboxylic acid;

(6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-[($\{$ (1S,2S,3S,5R)-2,6,6-trimethylbicyclo[3.1.1]hept-3-yl]oxy}carbonyl)oxy]androsta-1,4-diene-17-carboxylic acid;

(6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-[($\{$ (1R,2R,4S)-1,3,3-

5 trimethylbicyclo[2.2.1]hept-2-yl]oxy}carbonyl)oxy]androsta-1,4-diene-17-carboxylic acid;

(6 α ,11 β ,16 α ,17 α)-17-[($\{$ (*trans*-4-ethylcyclohexyl)oxy}carbonyl)oxy]-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid;

(6 α ,11 β ,16 α ,17 α)-17-[($\{$ (*cis*-4-ethylcyclohexyl)oxy}carbonyl)oxy]-6,9-difluoro-11-

10 hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid;

(6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-[($\{$ (1-propylbutyl)oxy}carbonyl)oxy]androsta-1,4-diene-17-carboxylic acid;

(6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-[($\{$ (1RS,2RS,4RS)-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl]oxy}carbonyl)oxy]androsta-1,4-diene-17-

15 carboxylic acid;

(6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-[($\{$ (1,2,2-trimethylpropyl)oxy}carbonyl)oxy]androsta-1,4-diene-17-carboxylic acid; and

(6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-[($\{$ [1-(1-methylethyl)butyl]oxy}carbonyl)oxy]-3-oxoandrosta-1,4-diene-17-carboxylic acid.

20

Compounds of formula (I) and/or solvates thereof demonstrate agonism at the glucocorticoid receptor.

25

Compounds of formula (I) and/or solvates thereof may demonstrate good anti-inflammatory properties, with predictable pharmacokinetic and pharmacodynamic behaviour. They also may have an attractive side-effect profile, demonstrated, for example, by increased selectivity for the glucocorticoid receptor over the progesterone receptor and/or increased selectivity for glucocorticoid receptor mediated transrepression over transactivation and are likely to be compatible with a 30 convenient regime of treatment in human patients.

The following non-limiting Examples illustrate the invention:

35

EXAMPLES**General**

Chromatographic purification was performed using pre-packed Bond Elut silica gel cartridges available commercially from Varian. These cartridges were pre-

5 conditioned with dichloromethane prior to use. LCMS was conducted on a Supelcosil LCABZ+PLUS column (3.3 cm x 4.6 mm ID) eluting with 0.1% HCO_2H and 0.01 M ammonium acetate in water (solvent A), and 0.05% HCO_2H 5% water in acetonitrile (solvent B), using the following elution gradient 0-0.7 min 0% B, 0.7-4.2 min 100% B, 4.2-5.3 min 0% B, 5.3-5.5 min 0% B at a flow rate of 3 ml/min. The mass spectra were recorded on a Fisons VG Platform spectrometer using electrospray positive and negative mode (ES+ve and ES-ve).

Autopreparative HPLC was carried out using a Waters 600 gradient pump, Waters 2767 inject/collector, Waters Reagent Manager, Micromass ZMD mass spectrometer,

15 Gilson Aspec waste collector and Gilson 115 post-fraction UV detector. The column used was typically a Supelco LCABZ++ column with dimension of 20mm internal diameter by 100mm in length. The stationary phase particle size is 5 μm . The flow rate was 20ml/min and the runtime was 15 minutes, which comprises a 10-minute gradient followed by a 5 minute column flush and re-equilibration step.

20

Solvent A: Aqueous solvent = water + 0.1% formic acid.

Solvent B: Organic solvent = MeCN: water 95:5 + 0.05% formic acid

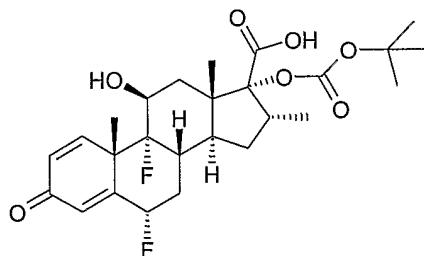
Specific gradients used were dependent upon the retention time in the analytical

25 system. For 2.0-2.8 min, 5-30% B, 2.5-3.0 min, 15-55% B, 2.8-4.0 min, 30-80% B and 3.8-5.5 min, 50-90% B.

Intermediates

Intermediate 1: (6 α ,11 β ,16 α ,17 α)-17-[(1,1-Dimethylethyl)oxy]carbonyl]oxy)-6,9-

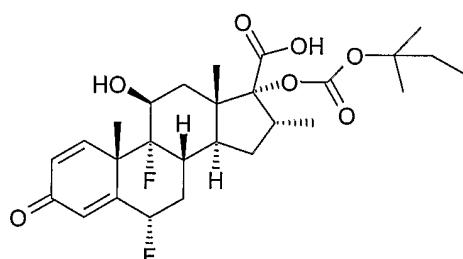
30 difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid



Bis(1,1-dimethylethyl) carbonate (121mg, 0.56mmol) was added to a stirred solution of (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11,17-dihydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid (G. H. Phillipps *et al.*, (1994) Journal of Medicinal Chemistry, **37**, 3717-3729) (200mg, 0.5mmol) in pyridine (5ml) and the mixture stirred at room temperature overnight. The solvent was evaporated and the residue was stirred with 2M hydrochloric acid (20ml) and the resulting precipitate was collected by filtration, washed with water and dried *in vacuo* at 60 °C to give the title compound : LCMS retention time 3.27 min.

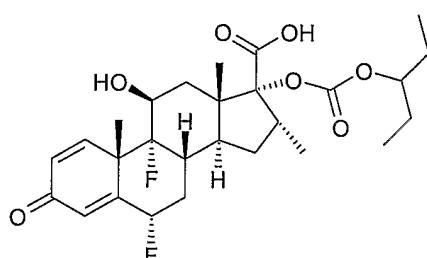
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Intermediate 2: (6 α ,11 β ,16 α ,17 α)-17-((1,1-Dimethylpropyl)oxy)carbonyloxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid



15 Prepared from bis(1,1-dimethylpropyl) dicarbonate using a method similar to that described for (6 α ,11 β ,16 α ,17 α)-17-((1,1-dimethylethyl)oxy)carbonyloxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid (Intermediate 1). LCMS retention time 3.38 min.

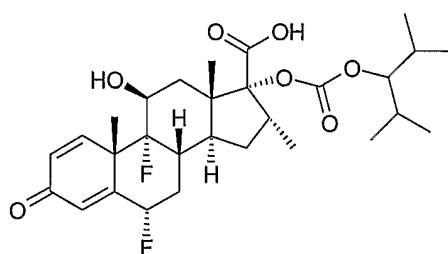
20 Intermediate 3: (6 α ,11 β ,16 α ,17 α)-17-((1-Ethylpropyl)oxy)carbonyloxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid



25 A solution of 3-pentanol (108 μ l, 1mmol) and pyridine (81 μ l, 1mmol) in anhydrous dichloromethane (2ml) was added portionwise over 10 min to a stirred and cooled (ice) solution of triphosgene (98mg, 0.33mmol) in anhydrous dichloromethane (4ml)

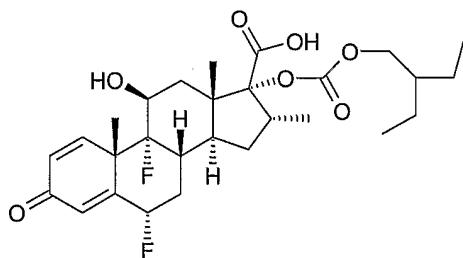
under nitrogen. After 1h, approximately half of the resulting chloroformate solution was added to a solution of (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11,17-dihydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid (200mg, 0.5mmol) in pyridine (2ml) and the mixture stirred at room temperature overnight. The solvent was evaporated and 5 the residue was stirred with 2M hydrochloric acid (10ml) and the resulting precipitate was collected by filtration, washed with water and dried *in vacuo* to give the title compound as a white solid (246mg): LCMS retention time 3.42 min.

10 Intermediate 4: (6 α ,11 β ,16 α ,17 α)-6,9-Difluoro-11-hydroxy-16-methyl-17-[(2-methyl-1-(1-methylethyl)propyl]oxy]carbonyl]oxy]-3-oxoandrosta-1,4-diene-17-carboxylic acid



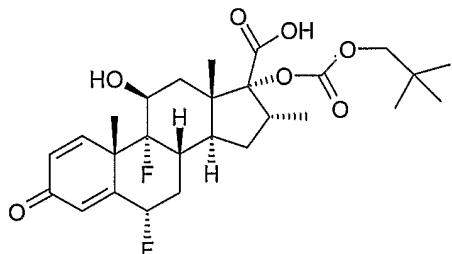
15 Prepared from 2,4-dimethyl-3-pentanol using a method similar to that described for (6 α ,11 β ,16 α ,17 α)-17-([(1-ethylpropyl)oxy]carbonyl)oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid (Intermediate 3). LCMS retention time 3.58 min.

20 Intermediate 5: (6 α ,11 β ,16 α ,17 α)-17-[(2-Ethylbutyl)oxy]carbonyl]oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid



25 Prepared from 2-ethyl-1-butanol using a method similar to that described for (6 α ,11 β ,16 α ,17 α)-17-([(1-ethylpropyl)oxy]carbonyl)oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid (Intermediate 3). LCMS retention time 3.63 min.

Intermediate 6: (6 α ,11 β ,16 α ,17 α)-17-({[(2,2-Dimethylpropyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid

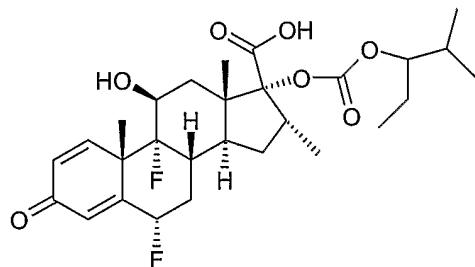


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Prepared from 2,2-dimethyl-1-propanol using a method similar to that described for (6 α ,11 β ,16 α ,17 α)-17-({[(1-ethylpropyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid (Intermediate 3). LCMS retention time 3.47 min.

10

Intermediate 7: (6 α ,11 β ,16 α ,17 α)-17-({[(1-Ethyl-2-methylpropyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid

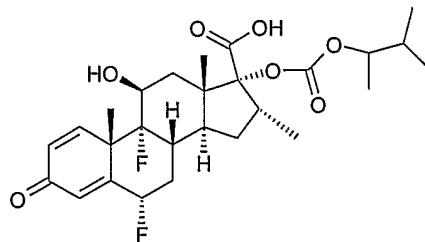


15

Prepared from 2-methyl-3-pentanol using a method similar to that described for (6 α ,11 β ,16 α ,17 α)-17-({[(1-Ethylpropyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid (Intermediate 3). LCMS retention time 3.54 min.

20

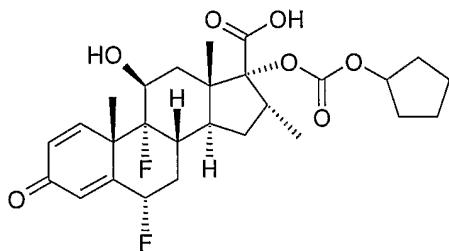
Intermediate 8: (6 α ,11 β ,16 α ,17 α)-17-({[(1,2-Dimethylpropyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid



Prepared from 3-methyl-2-butanol using a method similar to that described for (6 α ,11 β ,16 α ,17 α)-17-((1-ethylpropyl)oxy)carbonyloxy)-6,9-difluoro-11-hydroxy-16-
5 methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid (Intermediate 3). LCMS retention time 3.43 min.

Intermediate 9: (6 α ,11 β ,16 α ,17 α)-17-((Cyclopentyloxy)carbonyloxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid

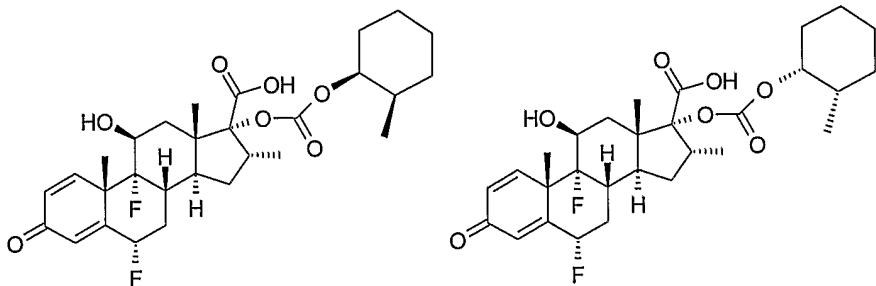
10



A solution of cyclopentyl chloroformate (268mg, 1.8mmol) in dry dichloromethane (2ml) was added to a stirred and cooled (ice) solution of (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11,17-dihydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid (298mg, 0.75mmol) and triethylamine (0.21ml, 1.5mmol) in dry dichloromethane (5ml) and the mixture stirred for 2h in ice and then overnight at room temperature. The mixture was washed successively with aqueous sodium bicarbonate, 1M hydrochloric acid and water (30ml of each) and then dried through a hydrophobic frit and evaporated. The residue was dissolved in 1,4-dioxan (10ml) and treated with N-methyl piperazine (200mg, 2mmol) and the mixture stirred at room temperature until the reaction was shown to be complete by LCMS. The mixture was added portionwise to stirred and cooled (ice) 2M hydrochloric acid and the precipitated product was collected, washed with water and dried *in vacuo* to give the title compound (31mg): LCMS retention time 3.36 min.

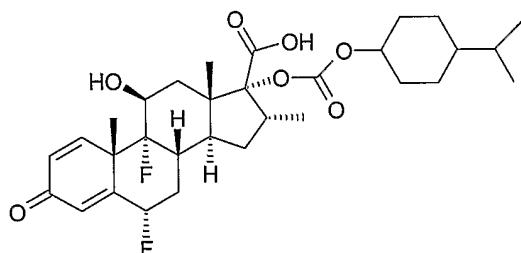
25

Intermediate 10: (6 α ,11 β ,16 α ,17 α)-6,9-Difluoro-11-hydroxy-16-methyl-17-[(β [(1SR,2RS)-2-methylcyclohexyl]oxy)carbonyl]oxy]-3-oxoandrosta-1,4-diene-17-carboxylic acid



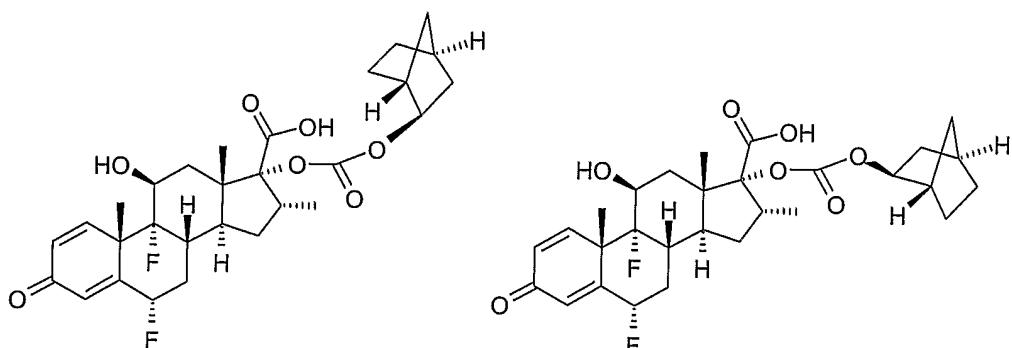
5 Prepared from racemic *cis*-2-methylcyclohexanol using a method similar to that described for (6 α ,11 β ,16 α ,17 α)-17-[(β [(1-ethylpropyl)oxy]carbonyl)oxy]-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid (Intermediate 3). LCMS retention time 3.62 min.

10 Intermediate 11: (6 α ,11 β ,16 α ,17 α)-6,9-Difluoro-11-hydroxy-16-methyl-17-[(β [(4-(1-methylethyl)cyclohexyl)oxy]carbonyl)oxy]-3-oxoandrosta-1,4-diene-17-carboxylic acid



15 Prepared from *cis/trans*-4-(1-methylethyl)cyclohexanol using a method similar to that described for (6 α ,11 β ,16 α ,17 α)-17-[(β [(1-ethylpropyl)oxy]carbonyl)oxy]-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid (Intermediate 3). LCMS retention time 3.87 min.

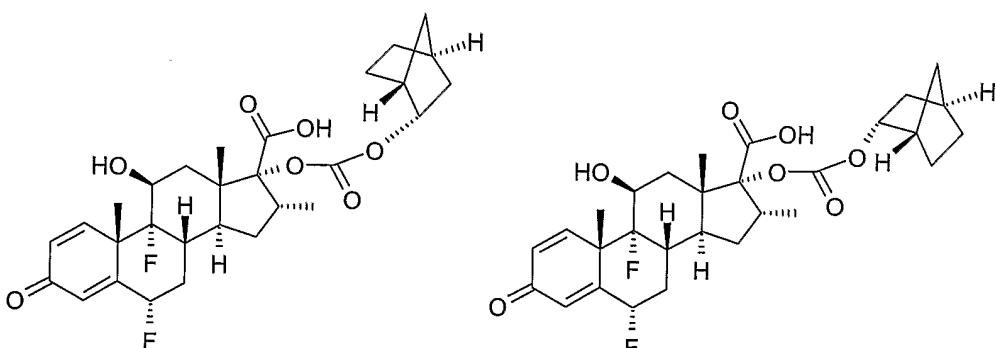
20 Intermediate 12: (6 α ,11 β ,16 α ,17 α)-17-[(β [(1RS,2RS,4SR)-Bicyclo[2.2.1]hept-2-yloxy]carbonyl)oxy]-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid



Prepared from racemic *exo*-2-norborneol using a method similar to that described for (6 α ,11 β ,16 α ,17 α)-17-({[(1-ethylpropyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid (Intermediate 3). LCMS retention time 3.54 min.

5

Intermediate 13: (6 α ,11 β ,16 α ,17 α)-17-({[(1*RS*,2*SR*,4*SR*)-Bicyclo[2.2.1]hept-2-*yl*oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid

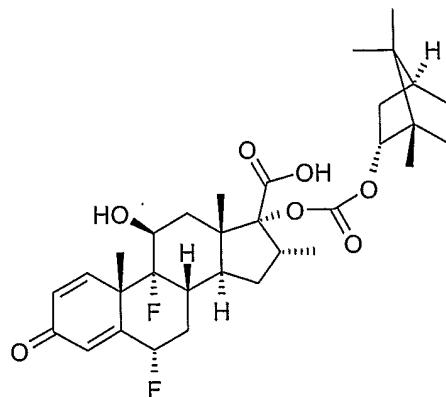


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Prepared from racemic *endo*-2-norborneol using a method similar to that described for (6 α ,11 β ,16 α ,17 α)-17-({[(1-ethylpropyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid (Intermediate 3). LCMS retention time 3.54 min.

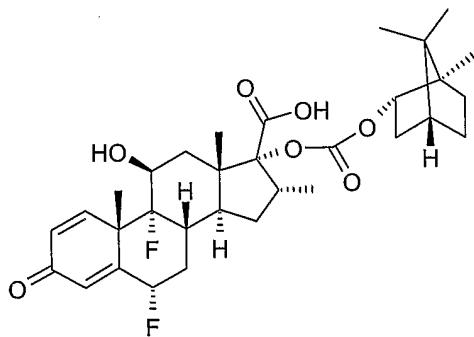
15

Intermediate 14: (6 α ,11 β ,16 α ,17 α)-6,9-Difluoro-11-hydroxy-16-methyl-3-oxo-17-[(*1S*,2*R*,4*S*)-1,7,7-trimethylbicyclo[2.2.1]hept-2-*yl*oxy]carbonyl]oxyandrosta-1,4-diene-17-carboxylic acid



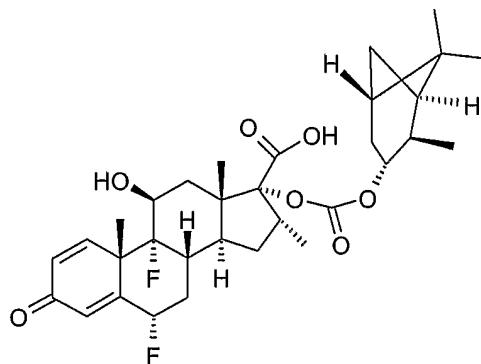
Prepared from (-) borneol using a method similar to that described for (6 α ,11 β ,16 α ,17 α)-17-((1-ethylpropyl)oxy)carbonyloxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid (Intermediate 3). LCMS retention time 3.87 min.

Intermediate 15: (6 α ,11 β ,16 α ,17 α)-6,9-Difluoro-11-hydroxy-16-methyl-3-oxo-17-[(1R,2S,4R)-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl]oxy]carbonyloxy]androsta-1,4-diene-17-carboxylic acid



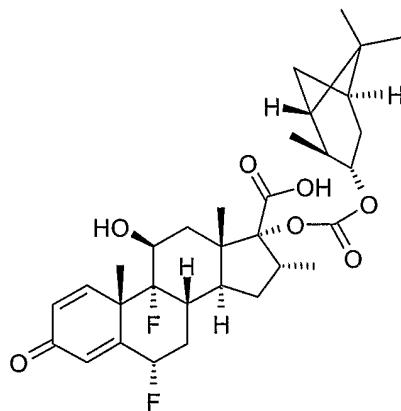
Prepared from (+) borneol using a method similar to that described for (6 α ,11 β ,16 α ,17 α)-17-((1-ethylpropyl)oxy)carbonyloxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid (Intermediate 3). LCMS retention time 3.81 min.

Intermediate 16: (6 α ,11 β ,16 α ,17 α)-6,9-Difluoro-11-hydroxy-16-methyl-3-oxo-17-[(1R,2R,3R,5S)-2,6,6-trimethylbicyclo[3.1.1]hept-3-yl]oxy]carbonyloxy]androsta-1,4-diene-17-carboxylic acid



Prepared from (-) isopinocampheol using a method similar to that described for (6 α ,11 β ,16 α ,17 α)-17-((1-ethylpropyl)oxy)carbonyloxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid (Intermediate 3). LCMS retention time 3.87 min.

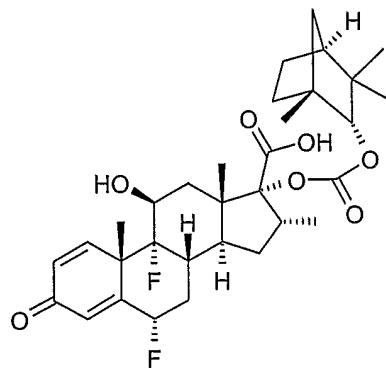
Intermediate 17: (6 α ,11 β ,16 α ,17 α)-6,9-Difluoro-11-hydroxy-16-methyl-3-oxo-17-[(1S,2S,3S,5R)-2,6,6-trimethylbicyclo[3.1.1]hept-3-yl]oxy]carbonyloxy]androsta-1,4-diene-17-carboxylic acid



Prepared from (+)-isopinocampheol using a method similar to that described for (6 α ,11 β ,16 α ,17 α)-17-((1-ethylpropyl)oxy)carbonyloxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid (Intermediate 3). LCMS retention time 3.86 min.

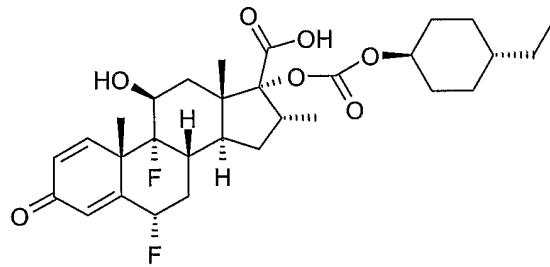
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Intermediate 18: (6 α ,11 β ,16 α ,17 α)-6,9-Difluoro-11-hydroxy-16-methyl-3-oxo-17-[(1R,2R,4S)-1,3,3-trimethylbicyclo[2.2.1]hept-2-yl]oxy]carbonyloxy]androsta-1,4-diene-17-carboxylic acid



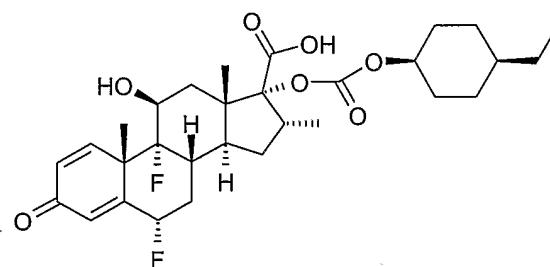
Prepared from (1*R*)-endo-(+)-fenchyl alcohol using a method similar to that described for (6 α ,11 β ,16 α ,17 α)-17-({[(1-ethylpropyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid (Intermediate 3). LCMS retention time 3.87 min.

Intermediate 19: (6 α ,11 β ,16 α ,17 α)-17-({[(*trans*-4-Ethylcyclohexyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid



Prepared from *trans*-4-ethylcyclohexanol using a method similar to that described for (6 α ,11 β ,16 α ,17 α)-17-({[(1-ethylpropyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid (Intermediate 3). LCMS retention time 3.78 min.

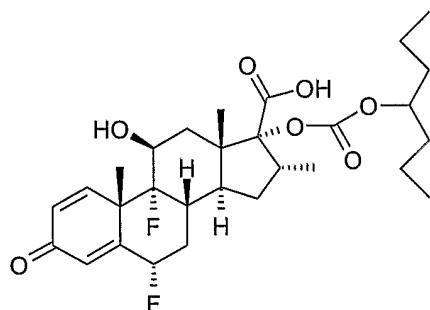
Intermediate 20: (6 α ,11 β ,16 α ,17 α)-17-({[(*cis*-4-Ethylcyclohexyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid



Prepared from *cis*-4-ethylcyclohexanol using a method similar to that described for (6 α ,11 β ,16 α ,17 α)-17-({[(1-ethylpropyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid (Intermediate 3). LCMS retention time 3.76 min.

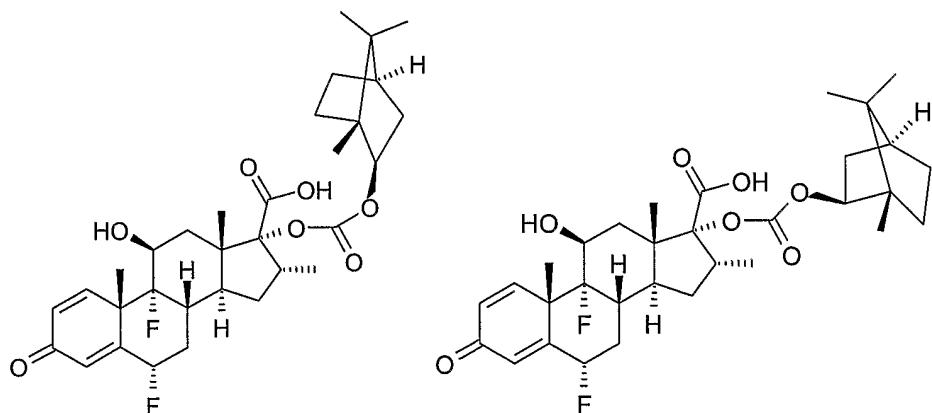
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Intermediate 21: (6 α ,11 β ,16 α ,17 α)-6,9-Difluoro-11-hydroxy-16-methyl-3-oxo-17-({[(1-propylbutyl)oxy]carbonyl}oxy)androsta-1,4-diene-17-carboxylic acid



10 Prepared from 4-heptanol using a method similar to that described for (6 α ,11 β ,16 α ,17 α)-17-({[(1-ethylpropyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid (Intermediate 3). LCMS retention time 3.65 min.

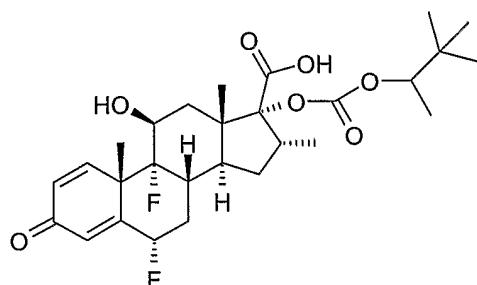
15 Intermediate 22: (6 α ,11 β ,16 α ,17 α)-6,9-Difluoro-11-hydroxy-16-methyl-3-oxo-17-({[(1RS,2RS,4RS)-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl]oxy}carbonyl)oxy)androsta-1,4-diene-17-carboxylic acid



20 A solution of (+/-) isoborneol (154mg, 1mmol) and pyridine (81 μ l, 1mmol) in anhydrous dichloromethane (2ml) was added portionwise over 10 min to a stirred and cooled (ice) solution of triphosgene (98mg, 0.33mmol) in anhydrous dichloromethane (4ml) under nitrogen. After 1h, approximately half of the resulting

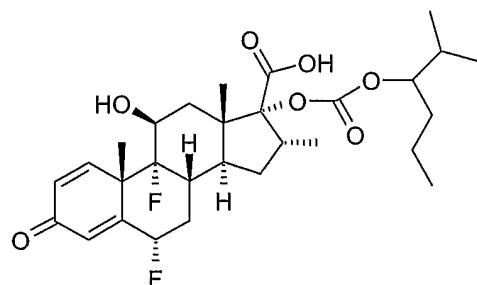
chloroformate solution was added to a solution of (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11,17-dihydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid (200mg, 0.5mmol) in pyridine (2ml) and the mixture stirred at room temperature overnight. The remainder of the chloroformate solution was then added and after 2 hours the solvent was evaporated *in vacuo* and the remaining residue stirred with 2M hydrochloric acid. The resulting precipitate was collected by filtration and dried *in vacuo* to give the title compound as a white solid (341mg): LCMS retention time 3.85 min.

10 Intermediate 23: (6 α ,11 β ,16 α ,17 α)-6,9-Difluoro-11-hydroxy-16-methyl-3-oxo-17-[(1,2,2-trimethylpropyl)oxy]carbonyloxy)androsta-1,4-diene-17-carboxylic acid



Prepared from 3,3-dimethyl-2-butanol using a method similar to that described for 15 (6 α ,11 β ,16 α ,17 α)-17-[(1-ethylpropyl)oxy]carbonyloxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid (Intermediate 3). LCMS retention time 3.44 and 3.54 min.

20 Intermediate 24: (6 α ,11 β ,16 α ,17 α)-6,9-Difluoro-11-hydroxy-16-methyl-17-[(1-(1-methylethyl)butyl)oxy]carbonyloxy)-3-oxoandrosta-1,4-diene-17-carboxylic acid

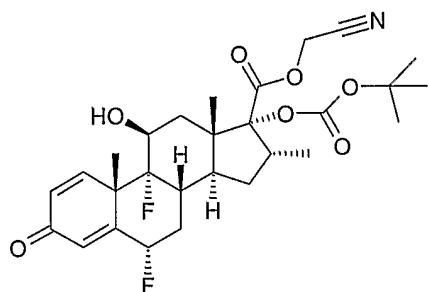


Prepared from 2-methyl-3-hexanol using a method similar to that described for 25 (6 α ,11 β ,16 α ,17 α)-17-[(1-ethylpropyl)oxy]carbonyloxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid (Intermediate 3). LCMS retention time 3.66 min.

Examples

Example 1: Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-((1,1-

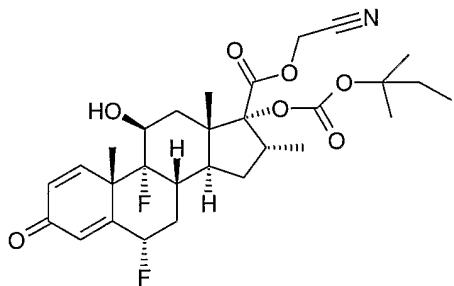
5 dimethylethyl)oxy]carbonyl)oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate



10 Sodium carbonate (321mg, 3mmol) was added to a solution of (6 α ,11 β ,16 α ,17 α)-17-((1,1-dimethylethyl)oxy]carbonyl)oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid (Intermediate 1) (150mg, 0.3mmol) in N,N-dimethylformamide (3ml) under nitrogen and the mixture stirred at room temperature for 15min and then cooled in ice. Bromoacetonitrile (55 μ l, 0.815mmol) was added
 15 and the mixture allowed to warm to room temperature and stirred overnight. Diethylamine (40 μ l, 0.51mmol) was added and the mixture was then added dropwise to 2M hydrochloric acid (20ml). The product was extracted into ethyl acetate and the extract was dried and evaporated and purified on a Bond Elut cartridge using a 0-100% cyclohexane/ether gradient to give the title compound (123mg): LCMS
 20 retention time 3.51 min, *m/z* 536 MH $^+$

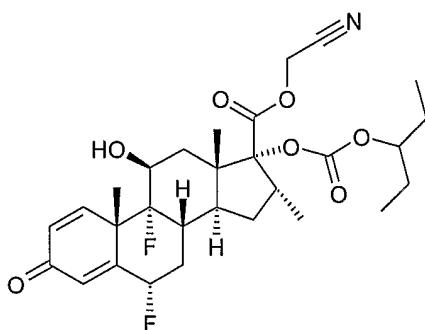
Example 2: Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-((1,1-dimethylpropyl)oxy]carbonyl)oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate

25



Example 2 was prepared from $(6\alpha,11\beta,16\alpha,17\alpha)$ -17- $\{[(1,1\text{-dimethylpropyl})\text{oxy}]\text{carbonyl}\}\text{oxy}$ -6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid (Intermediate 2) using a method similar to that described for Example 1. LCMS retention time 3.59 min, m/z 550 MH^+

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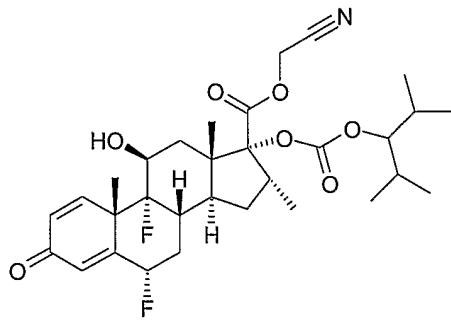


Example 3 was prepared from $6\alpha,11\beta,16\alpha,17\alpha$ -17- $\{[(1\text{-ethylpropyl})\text{oxy}]\text{carbonyl}\}\text{oxy}$ -6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid (Intermediate 3) using a method similar to that described for

15 Example 1. LCMS retention time 3.61 min, m/z 550 MH^+

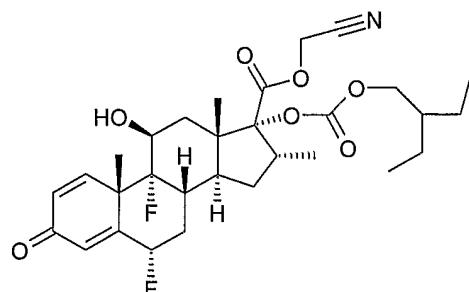
Example 4: Cyanomethyl $(6\alpha,11\beta,16\alpha,17\alpha)$ -6,9-difluoro-11-hydroxy-16-methyl-17- $\{[(2\text{-methyl-1-(1-methylethyl)propyl})\text{oxy}]\text{carbonyl}\}\text{oxy}$ -3-oxoandrosta-1,4-diene-17-carboxylate

20



Example 4 was prepared from $6\alpha,11\beta,16\alpha,17\alpha$ -6,9-difluoro-11-hydroxy-16-methyl-17- $\{[(2\text{-methyl-1-(1-methylethyl)propyl})\text{oxy}]\text{carbonyl}\}\text{oxy}$ -3-oxoandrosta-1,4-diene-17-carboxylic acid (Intermediate 4) using a method similar to that described for Example 1. LCMS retention time 3.77 min, m/z 578 MH^+

Example 5: Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-({[(2-ethylbutyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate

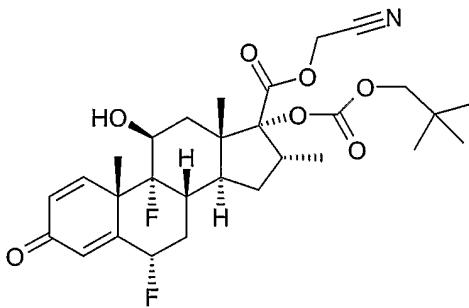


5

Example 5 was prepared from (6 α ,11 β ,16 α ,17 α)-17-({[(2-ethylbutyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid (Intermediate 5) using a method similar to that described for Example 1. LCMS retention time 3.67 min, m/z 564 MH^+

Example 6: Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-({[(2,2-dimethylpropyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate

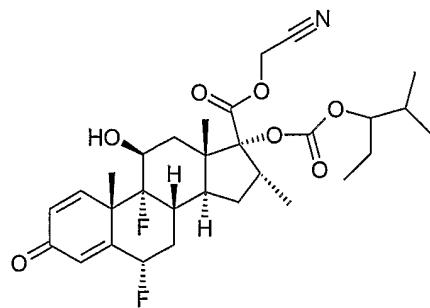
15



Example 6 was prepared from (6 α ,11 β ,16 α ,17 α)-17-({[(2,2-dimethylpropyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid (Intermediate 6) using a method similar to that described for Example 1. LCMS retention time 3.56 min, m/z 550 MH^+

Example 7: Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-({[(1-ethyl-2-methylpropyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate

25



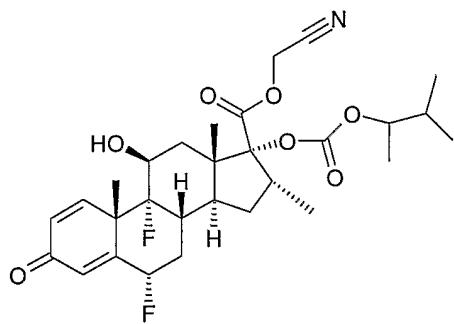
Example 7 was prepared as a mixture of diastereomers from (6 α ,11 β ,16 α ,17 α)-17-

$\{[(1\text{-ethyl-2-methylpropyl})\text{oxy}]\text{carbonyl}\}\text{oxy}\} - 6,9\text{-difluoro-11-hydroxy-16-methyl-3-$

5 oxoandrosta-1,4-diene-17-carboxylic acid ([Intermediate 7](#)) using a method similar to
that described for [Example 1](#). LCMS retention time 3.69 min, *m/z* 564 MH⁺

Example 8: Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-((1,2-dimethylpropyl)oxy)carbonyloxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate

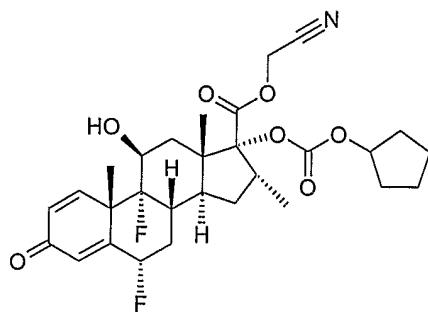
10 1,4-diene-17-carboxylate



Example 8 was prepared as a mixture of diastereomers from (6 α ,11 β ,16 α ,17 α)-17-

15 oxoandrosta-1,4-diene-17-carboxylic acid (Intermediate 8) using a method similar to that described for Example 1. LCMS retention time 3.62 min, *m/z* 550 MH⁺

Example 9: Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-{{(cyclopentyloxy)carbonyl}oxy}-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate

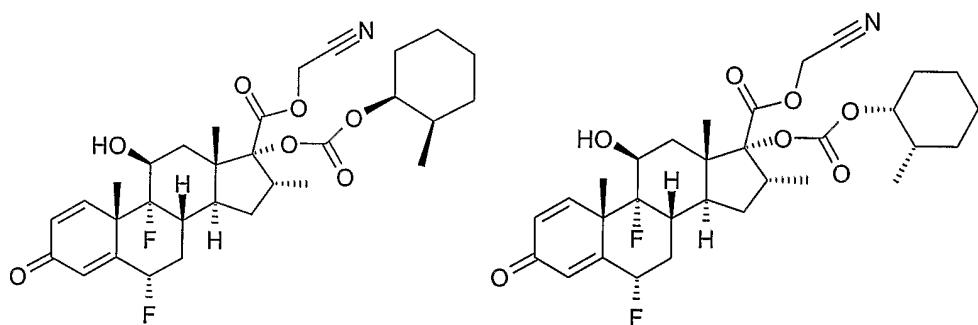


Example 9 was prepared from (6 α ,11 β ,16 α ,17 α)-17-[(cyclopentyloxy)carbonyloxy]-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid (Intermediate 9) using a method similar to that described for Example 1 : LCMS

5 retention time 3.69 min, m/z 548 MH^+

Example 10: Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-[(1 S ,2 R)-2-methylcyclohexyl]oxy]carbonyloxy]-3-oxoandrosta-1,4-diene-17-carboxylate

10

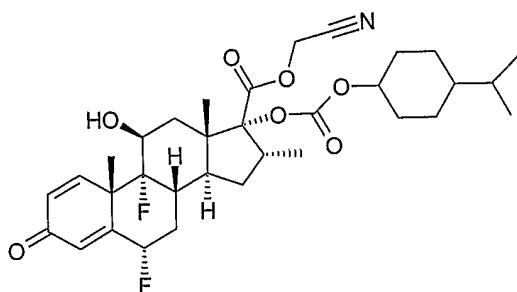


Example 10 was prepared as a mixture of diastereomers from (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-[(1 S ,2 R)-2-

15 methylcyclohexyl]oxy]carbonyloxy]-3-oxoandrosta-1,4-diene-17-carboxylic acid (Intermediate 10) using a method similar to that described for Example 1. LCMS retention time 3.67 min, m/z 576 MH^+

Example 11: Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-

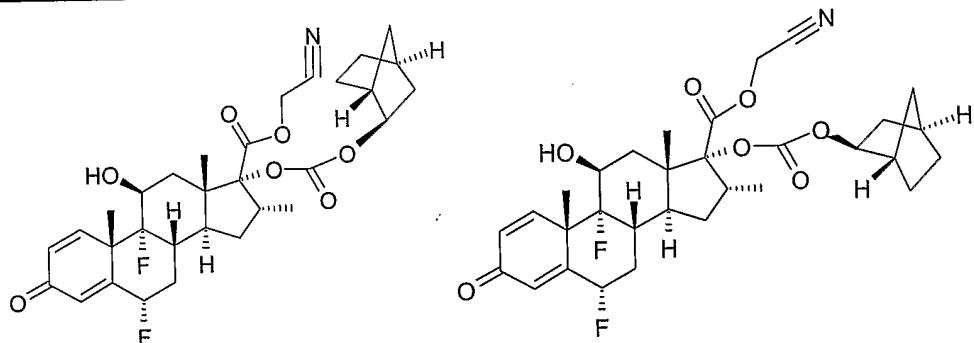
20 [(4-(1-methylethyl)cyclohexyl]oxy]carbonyloxy]-3-oxoandrosta-1,4-diene-17-carboxylate



Example 11 was obtained as a ca 3:1 mixture of diastereoisomers from 6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-[(4-(1-methylethyl)cyclohexyl)oxy]carbonyloxy-3-oxoandrosta-1,4-diene-17-carboxylic acid (Intermediate 11) using a method similar to that described for Example 1. The diastereomers were then separated by mass directed preparative HPLC to give the minor isomer Example 11A : LCMS retention time 3.88 min, *m/z* 604 MH^+ . $^1\text{H-NMR}$: (DMSO-*d*₆, 400 MHz) 17 α cyclohexyl CH proton (adjacent to the carbonate) δ 4.67 (m, 1H).

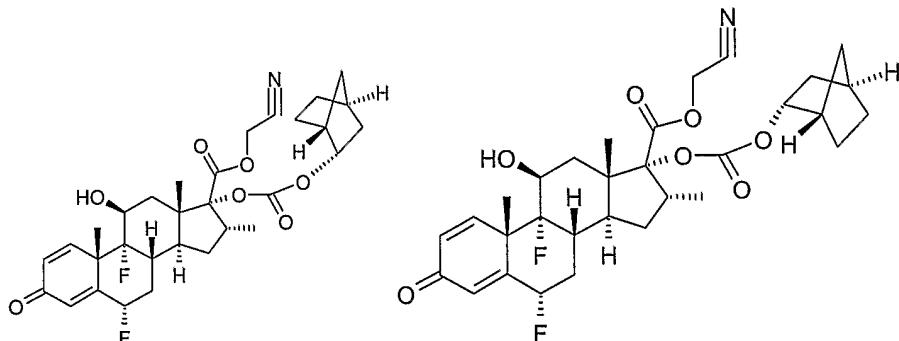
major isomer Example 11B : LCMS retention time 3.94 min, *m/z* 604 MH^+ . $^1\text{H-NMR}$: (DMSO-*d*₆, 400 MHz) 17 α cyclohexyl CH proton (adjacent to the carbonate) δ 4.33 (m, 1H).

Example 12: Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-[(1 RS ,2 RS ,4 SR)-bicyclo[2.2.1]hept-2-yl]oxy]carbonyloxy-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate



Example 12 was prepared as a mixture of diastereomers from (6 α ,11 β ,16 α ,17 α)-17-[(1 RS ,2 RS ,4 SR)-bicyclo[2.2.1]hept-2-yl]oxy]carbonyloxy-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid (Intermediate 12) using a method similar to that described for Example 1. LCMS retention time 3.62 min, *m/z* 574 MH^+

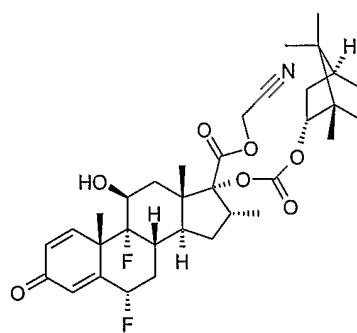
Example 13: Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-[(1 RS ,2 SR ,4 SR)-bicyclo[2.2.1]hept-2-yl oxy]carbonyl oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate



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Example 13 was prepared as a mixture of diastereomers from (6 α ,11 β ,16 α ,17 α)-17-[(1 RS ,2 SR ,4 SR)-bicyclo[2.2.1]hept-2-yl oxy]carbonyl oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid (intermediate 13) using a method similar to that described for Example 1. LCMS retention time 3.61 min, *m/z* 574 MH^+

Example 14: Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-[(1 S ,2 R ,4 S)-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl oxy]carbonyl oxyandrosta-1,4-diene-17-carboxylate

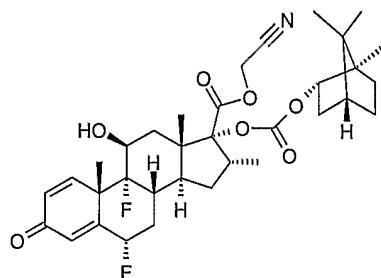


Example 14 was prepared from (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-[(1 S ,2 R ,4 S)-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl oxy]carbonyl oxyandrosta-1,4-diene-17-carboxylic acid (Intermediate 14) using a method similar to that described for Example 1. The crude product was purified on a 5g silica Bond Elut cartridge eluting with 0-100% ethyl acetate in cyclohexane

gradient over 40mins to give the title compound: LCMS retention time 3.92 min, *m/z* 616 MH⁺

Example 15: Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-

5 oxo-17-[{[(1R,2S,4R)-1,7,7-trimethylbicyclo[2.2.1]hept-2-
yl]oxy}carbonyl]oxy]androsta-1,4-diene-17-carboxylate

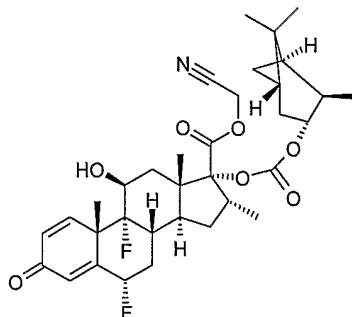


10 Example 15 was prepared from (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-[{[(1R,2S,4R)-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl]oxy}carbonyl]oxy]androsta-1,4-diene-17-carboxylic acid (Intermediate 15) using a method similar to that described for Example 1. The crude product was purified on a 5g silica Bond Elut cartridge eluting with 0-100% ethyl acetate in cyclohexane
15 gradient over 40mins to give the title compound: LCMS retention time 3.92 min, *m/z* 616 MH⁺

Example 16: Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-

oxo-17-[{[(1R,2R,3R,5S)-2,6,6-trimethylbicyclo[3.1.1]hept-3-

20 yl]oxy}carbonyl]oxy]androsta-1,4-diene-17-carboxylate

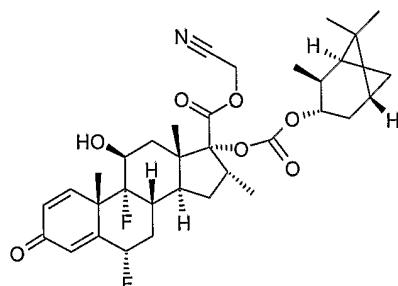


Example 16 was prepared from (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-[{[(1R,2R,3R,5S)-2,6,6-trimethylbicyclo[3.1.1]hept-3-yl]oxy}carbonyl]oxy]androsta-1,4-diene-17-carboxylic acid (Intermediate 16) using a

method similar to that described for Example 1. The crude product was purified on a 5g silica Bond Elut cartridge eluting with 0-100% ethyl acetate in cyclohexane gradient over 40mins to give the title compound: LCMS retention time 3.97 min, *m/z* 616 MH^+

5

Example 17: Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-[(1S,2S,3S,5R)-2,6,6-trimethylbicyclo[3.1.1]hept-3-yl]oxy{carbonyl}oxy]androsta-1,4-diene-17-carboxylate

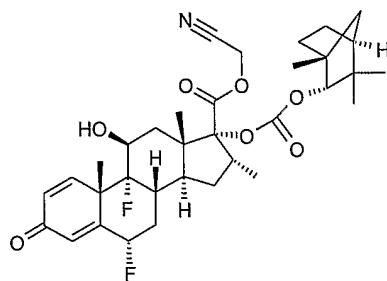


10

Example 17 was prepared from (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-[(1S,2S,3S,5R)-2,6,6-trimethylbicyclo[3.1.1]hept-3-yl]oxy{carbonyl}oxy]androsta-1,4-diene-17-carboxylic acid (Intermediate 17) using a method similar to that described for Example 1. The crude product was purified on a 5g silica Bond Elut cartridge eluting with 0-100% ethyl acetate in cyclohexane gradient over 40mins to give the title compound: LCMS retention time 3.97 min, *m/z* 616 MH^+

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Example 18: Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-[(1R,2R,4S)-1,3,3-trimethylbicyclo[2.2.1]hept-2-yl]oxy{carbonyl}oxy]androsta-1,4-diene-17-carboxylate

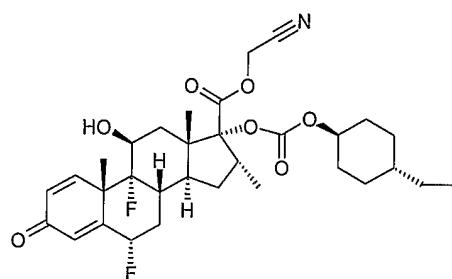


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Example 18 was prepared from $(6\alpha,11\beta,16\alpha,17\alpha)$ -6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17- $[(1R,2R,4S)-1,3,3\text{-trimethylbicyclo[2.2.1]hept-2-yl}]$ oxy]androsta-1,4-diene-17-carboxylic acid (Intermediate 18) using a method similar to that described for Example 1. The crude product was purified on a

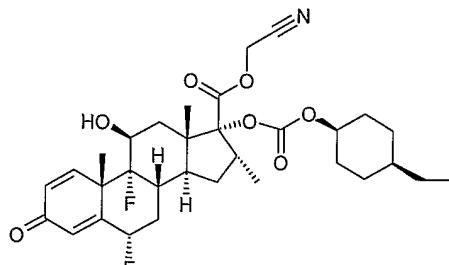
5 5g silica Bond Elut cartridge eluting with 0-100% ethyl acetate in cyclohexane gradient over 40mins to give the title compound: LCMS retention time 3.97 min, m/z 616 MH^+

Example 19: Cyanomethyl $(6\alpha,11\beta,16\alpha,17\alpha)$ -17- $[(trans-4\text{-ethylcyclohexyl})$ oxy]carbonyl]oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate



Example 19 was prepared from $(6\alpha,11\beta,16\alpha,17\alpha)$ -17- $[(trans-4\text{-ethylcyclohexyl})$ oxy]carbonyl]oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid (Intermediate 19) using a method similar to that described for Example 1. The crude product was purified on a 5g silica Bond Elut cartridge eluting with 0-100% diethylether in cyclohexane gradient over 40mins to give the title compound: LCMS retention time 3.90 min, m/z 590 MH^+

20 Example 20: Cyanomethyl $(6\alpha,11\beta,16\alpha,17\alpha)$ -17- $[(cis-4\text{-ethylcyclohexyl})$ oxy]carbonyl]oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate

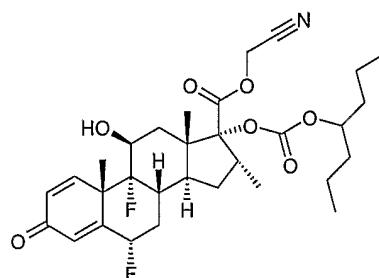


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Example 20 was prepared from (6 α ,11 β ,16 α ,17 α)-17-{[(*cis*-4-ethylcyclohexyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid (Intermediate 20) using a method similar to that described for Example 1. The crude product was purified on a 5g silica Bond Elut cartridge eluting with 0-100% diethylether in cyclohexane gradient over 20mins to give the title compound: LCMS retention time 3.86 min, *m/z* 590 MH^+

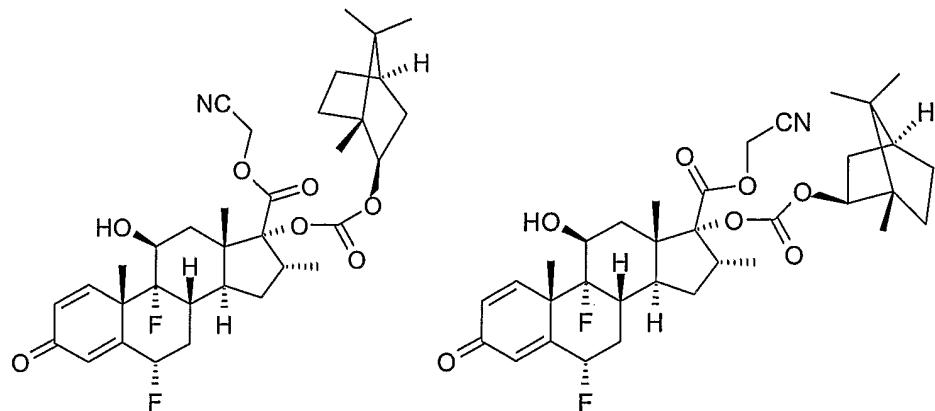
Example 21: Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-{[(1-propylbutyl)oxy]carbonyl}oxy)androsta-1,4-diene-17-carboxylate

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Example 21 was prepared from (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-{[(1-propylbutyl)oxy]carbonyl}oxy)androsta-1,4-diene-17-carboxylic acid (Intermediate 21) using a method similar to that described for Example 1. The crude product was purified on a 5g silica Bond Elut cartridge eluting with 0-100% diethylether in cyclohexane gradient over 20mins to give the title compound: LCMS retention time 3.82 min, *m/z* 578 MH^+

Example 22: Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-{[(1RS,2RS,4RS)-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl]oxy}carbonyl)oxy)androsta-1,4-diene-17-carboxylate



Example 22 was prepared as a mixture of diastereomers from (6 α ,11 β ,16 α ,17 α)-6,9-

5 difluoro-11-hydroxy-16-methyl-3-oxo-17-[($\{[(1RS,2RS,4RS)-1,7,7-$
trimethylbicyclo[2.2.1]hept-2-yl]oxy}carbonyl)oxy]androsta-1,4-diene-17-carboxylic
acid (Intermediate 22) using a method similar to that described for Example 1. The
crude product was purified on a 5g silica Bond Elut cartridge eluted using 0-100%
ethyl acetate in cyclohexane gradient over 40 minutes to give the title compound:

10

The diastereomers were then separated using normal phase HPLC to give:

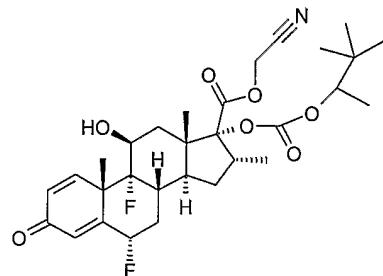
Example 22A: LCMS retention time 3.93 min, m/z 616 MH^+ . 1H -NMR: (DMSO- d_6 , 400
MHz) 17 β cyanomethylene protons δ 5.03 (d, 16Hz) and δ 5.00 (d, 16Hz)

15

Example 22B: LCMS retention time 3.93 min, m/z 616 MH^+ . 1H -NMR: (DMSO- d_6 , 400
MHz) 17 β cyanomethylene protons δ 5.07 (d, 16Hz) and δ 5.01 (d, 16Hz)

Example 23: Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-

20 oxo-17-[(1,2,2-trimethylpropyl)oxy]carbonyl]oxy)androsta-1,4-diene-17-carboxylate



Example 23 was prepared as a crude mixture of diastereomers from (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-[(1,2,2-trimethylpropyl)oxy]carbonyloxyandrosta-1,4-diene-17-carboxylic acid (Intermediate 23) using a method similar to that described for Example 1.

5

The crude diastereomers were then separated using normal phase HPLC to give:

Example 23A: LCMS retention time 3.88 min, m/z 564 MH^+ . 1H -NMR: (DMSO- d_6 , 400 MHz) 17 β cyanomethylene protons δ 5.01 (s, 2H)

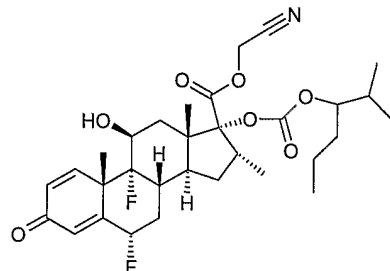
10

Example 23B: LCMS retention time 3.85 min, m/z 564 MH^+ . 1H -NMR: (DMSO- d_6 , 400 MHz) 17 β cyanomethylene protons δ 5.10 (d, 16Hz, 1H) and δ 5.01 (d, 16Hz, 1H).

Example 24: Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-

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[(1-(1-methylethyl)butyl)oxy]carbonyloxy]-3-oxoandrosta-1,4-diene-17-carboxylate



Example 24 was prepared as a mixture of diastereomers from (6 α ,11 β ,16 α ,17 α)-6,9-

20

difluoro-11-hydroxy-16-methyl-17-[(1-(1-methylethyl)butyl)oxy]carbonyloxy]-3-oxoandrosta-1,4-diene-17-carboxylic acid (Intermediate 24) using a method similar to that described for Example 1. The crude product was purified on a 10g silica Bond Elut cartridge eluting with 0-100% ethyl acetate in cyclohexane gradient over 40mins to give the title compound: LCMS retention time 3.79 min, m/z 578 MH^+

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30

Pharmacological Activity

Pharmacological activity may be assessed in functional *in vitro* assays of glucocorticoid agonist activity.

5 Assay for Transrepression Activity of the Glucocorticoid Agonists

The functional assay based on that described by K.P.Ray *et al.*, Biochem J. (1997), 328, 707-715 provides a measure of transrepressive activity of a glucocorticoid agonist. A549 cells stably transfected with a reporter gene containing the NF- κ B responsive elements from the ELAM gene promoter coupled to sPAP (secreted alkaline phosphatase) are treated with test compounds at appropriate doses for 1 hour at 37°C. The cells are then stimulated with tumour necrosis factor (TNF, 10ng/ml) for 16 hours, at which time the amount of alkaline phosphatase produced is measured by a standard colourimetric assay. Dose response curves were constructed from which EC₅₀ values were estimated.

The pEC₅₀ values for compounds of Examples 1 to 24 were > 7.5 in this assay.

The pEC₅₀ values for compounds of Examples 1 to 10, 11B, 12 and 13 were > 9.5 in this assay.

The pEC₅₀ values of Examples 1, 2 and 13 were >10 in this assay.

Assay for Transactivation Activity of the Glucocorticoid Agonists

25

The functional assay based on that described by R.J.H. Austin *et al.*, Eur Resp J. (2002), 20,1386-1392 measures the ability of compounds to directly transactivate gene expression. A549 cells stably transfected with a reporter gene containing the glucocorticoid responsive region of the mouse mammary tumour virus long terminal repeat (MMTV-LTR) coupled to renilla luciferase were treated with test compounds at appropriate doses for 6 hour at 37°C. The amount of luciferase activity present within the cells is then determined by measuring the light emitted following incubation with a suitable substrate. Dose response curves were constructed from which EC₅₀ values were estimated and from which maximal responses are calculated relative to Dexamethasone (100%).

Compounds of Examples 1 to 24 showed maximal responses of <40% in this assay.

Compounds of Examples 1 to 4, 6, 10 to 18 and 20 to 23B showed maximal responses of <10% in this assay.

5 Assay for Progesterone Receptor Activity

A T225 flask of CV-1 cells at a density of 80% confluence was washed with PBS, detached from the flask using 0.25% trypsin and counted using a Sysmex KX-21N. Cells were diluted in DMEM containing 10% Hyclone, 2mM L-Glutamate and 1% 10 Pen/Strep at 140 cells/ μ l and transduced with 10% PRb-BacMam and 10% MMTV-BacMam. 70 ml of suspension cells were dispensed to each well of white Nunc 384-well plates, containing compounds at the required concentration. After 24h 10 μ l of Steady Glo were added to each well of the plates. Plates were incubated in the dark for 10 min before reading them on a Viewlux reader. Dose response curves were 15 constructed from which pEC₅₀ values were estimated.

The pEC₅₀ values for compounds of Examples 1, 2, 5 to 13, 15 to 18 and 22A to 24 were <7 in this assay.

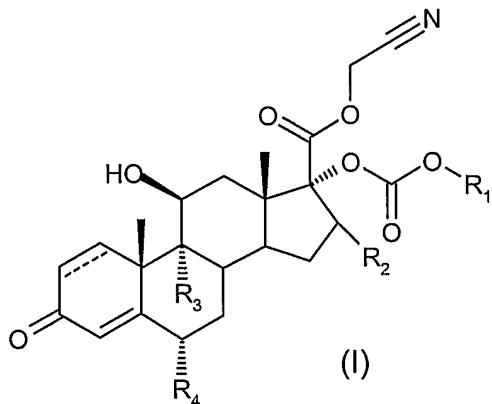
20 Throughout the specification and the claims which follow, unless the context requires otherwise, the word 'comprise', and variations such as 'comprises' and 'comprising', will be understood to imply the inclusion of a stated integer or step or group of integers but not to the exclusion of any other integer or step or group of integers or steps.

25 The application of which this description and claims forms part may be used as a basis for priority in respect of any subsequent application. The claims of such subsequent application may be directed to any feature or combination of features described herein. They may take the form of product, composition, process, or use 30 claims and may include, by way of example and without limitation, the following claims.

The patents and patent applications described in this application are herein incorporated by reference.

CLAIMS

1. A compound of formula (I):



5 wherein

R₁ represents C₄-C₇ branched alkyl group, a bicycloalkyl group, or a C₅-C₆ cycloalkyl which optionally may be substituted with a C₁-C₄ alkyl group;

R₂ represents hydrogen, a methyl group, which may be in either the α or β configuration, or a methylene group;

10 R₃ and R₄ are the same or a different group and each independently represents hydrogen, halogen or a methyl group;
and --- represents a single or a double bond;
or a physiologically acceptable solvate thereof.

15 2. A compound as claimed in claim 1 wherein R₁ represents C₄-C₇ branched alkyl group which is a 1,1-dimethylethyl, 1-ethylpropyl, 1,1-dimethylpropyl, 2,2-dimethylpropyl, 1,2-dimethylpropyl, 1-ethyl-2-methylpropyl, 2-methyl-1-(1-methylethyl)propyl, 2-ethylbutyl, 1-propylbutyl or a 1-(1-methylethyl)butyl group.

20 3. A compound as claimed in claim 1 wherein R₁ represents a C₅-C₆ cycloalkyl group optionally substituted with a C₁-C₃ alkyl group.

25 4. A compound as claimed in claim 3 wherein R₁ represents an optionally substituted C₅-C₆ cycloalkyl group which is a cyclopentyl, (1SR,2RS)-2-methylcyclohexyl, 4-(1-methylethyl)cyclohexyl, *trans*-4-ethylcyclohexyl or a *cis*-4-ethylcyclohexyl group.

5. A compound as claimed in claim 1 wherein R₁ represents a bicycloalkyl group which is a (1RS, 2RS, 4SR)-bicyclo[2.2.1]hept-2-yl, (1RS, 2SR, 4SR)-

bicyclo[2.2.1]hept-2-yl, (1S,2R,4S)-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl or a (1R,2S,4R)-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl group.

6. A compound as claimed in any of claims 1 to 5 wherein R₁ represents a 1,1-dimethylethyl, 1, 1-dimethylpropyl, 1-ethylpropyl, 2-methyl-1-(1-methylethyl)propyl, 2,2-dimethylpropyl, (1SR,2RS)-2-methylcyclohexyl, 4-(1-methylethyl)cyclohexyl Isomer B or a (1RS, 2RS, 4SR)-bicyclo[2.2.1]hept-2-yl or a (1RS, 2SR, 4SR)-bicyclo[2.2.1]hept-2-yl group.

10 7. A compound as claimed in claim 1, claim 2 or claim 6 wherein R₁ represents a 1, 1-dimethylpropyl group.

8. A compound as claimed in claim 1, claim 2 or claim 6 wherein R₁ represents a 1, 1-dimethylethyl group.

15 9. A compound as claimed in any one of the preceding claims wherein R₂ represents a methyl group in the α -configuration.

20 10. A compound as claimed in any one of the preceding claims wherein R₃ and R₄ are both fluorine.

11. A compound as claimed in any one of claims 1 to 9 wherein ---- represents a double bond.

25 12. A compound which is:

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-({[(1,1-dimethylethyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-({[(1,1-dimethylpropyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

30 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-({[(1-ethylpropyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-[{[2-methyl-1-(1-methylethyl)propyl]oxy}carbonyl]oxy]-3-oxoandrosta-1,4-diene-17-carboxylate;

35 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-({[(2-ethylbutyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-{[(2,2-dimethylpropyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-{[(1-ethyl-2-methylpropyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

5 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-{[(1,2-dimethylpropyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate; and

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-{[(cyclopentyloxy)carbonyl}oxy}-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate.

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-[($\{(1SR,2RS)$ -2-methylcyclohexyl]oxy}carbonyl)oxy]-3-oxoandrosta-1,4-diene-17-carboxylate;

10 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-[($\{4-(1-$ methylethyl)cyclohexyl]oxy}carbonyl)oxy]-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-{[(1RS,2RS,4SR)-bicyclo[2.2.1]hept-2-yloxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

15 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-{[(1RS,2SR,4SR)-bicyclo[2.2.1]hept-2-yloxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-[($\{(1S,2R,4S)-1,7,7$ -trimethylbicyclo[2.2.1]hept-2-yl]oxy}carbonyl)oxy]androsta-1,4-diene-17-carboxylate;

20 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-[($\{(1R,2S,4R)-1,7,7$ -trimethylbicyclo[2.2.1]hept-2-yl]oxy}carbonyl)oxy]androsta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-[($\{(1R,2S,4R)-1,7,7$ -trimethylbicyclo[2.2.1]hept-2-yl]oxy}carbonyl)oxy]androsta-1,4-diene-17-carboxylate;

25 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-[($\{(1R,2R,3R,5S)-2,6,6$ -trimethylbicyclo[3.1.1]hept-3-yl]oxy}carbonyl)oxy]androsta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-[($\{(1S,2S,3S,5R)-2,6,6$ -trimethylbicyclo[3.1.1]hept-3-yl]oxy}carbonyl)oxy]androsta-

30 1,4-diene-17-carboxylate

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-[($\{(1R,2R,4S)-1,3,3$ -trimethylbicyclo[2.2.1]hept-2-yl]oxy}carbonyl)oxy]androsta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-{[(*trans*-4-ethylcyclohexyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

35

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-[(*cis*-4-ethylcyclohexyl)oxy]carbonyl]oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-[(1-propylbutyl)oxy]carbonyl]oxy)androsta-1,4-diene-17-carboxylate;

5 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-[(*1R,2R,4R*)-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl]oxy]carbonyl]oxy)androsta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-[(*1S,2S,4S*)-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl]oxy]carbonyl]oxy)androsta-1,4-diene-17-carboxylate;

10 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-[(1,2,2-trimethylpropyl)oxy]carbonyl]oxy)androsta-1,4-diene-17-carboxylate; or

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-[(1-(1-methylethyl)butyl)oxy]carbonyl]oxy)-3-oxoandrosta-1,4-diene-17-carboxylate.

15

13. A compound as claimed in claim 12 which is:

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-[(1-ethylpropyl)oxy]carbonyl]oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-[(2-methyl-1-

20 (1-methylethyl)propyl]oxy]carbonyl]oxy)-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-[(4-(1-methylethyl)cyclohexyl)oxy]carbonyl]oxy)-3-oxoandrosta-1,4-diene-17-carboxylate

Isomer A;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-[(4-(1-methylethyl)cyclohexyl)oxy]carbonyl]oxy)-3-oxoandrosta-1,4-diene-17-carboxylate

Isomer B;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-[(2-ethylbutyl)oxy]carbonyl]oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-[(*1SR,2RS*)-

30 2-methylcyclohexyl]oxy]carbonyl]oxy)-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-[(2,2-dimethylpropyl)oxy]carbonyl]oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-[(*1RS,2RS,4SR*)-bicyclo[2.2.1]hept-1-yloxy]carbonyl]oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-

35 carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-({[(1RS,2SR,4SR)-bicyclo[2.2.1]hept-1-
yloxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-
carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-({[(1,1-dimethylpropyl)oxy]carbonyl}oxy)-6,9-
5 difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-({[(1,1-dimethylethyl)oxy]carbonyl}oxy)-6,9-
difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-({[(1-ethyl-2-methylpropyl)oxy]carbonyl}oxy)-6,9-
difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

10 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-({[(1,2-dimethylpropyl)oxy]carbonyl}oxy)-6,9-
difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-{{(cyclopentyloxy)carbonyl}oxy}-6,9-difluoro-11-
hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-
15 [{(1S,2R,4S)-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl}oxy]carbonyl}oxy]androsta-1,4-
diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-
[{(1R,2S,4R)-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl}oxy]carbonyl}oxy]androsta-1,4-
diene-17-carboxylate;

20 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-{{(trans-4-ethylcyclohexyl)oxy]carbonyl}oxy}-6,9-
difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-{{(cis-4-ethylcyclohexyl)oxy]carbonyl}oxy}-6,9-
difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-{{(1-
25 propylbutyl)oxy]carbonyl}oxy}androsta-1,4-diene-17-carboxylate; or

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-{{(1-(1-
methylethyl)butyl)oxy]carbonyl}oxy}-3-oxoandrosta-1,4-diene-17-carboxylate.

30 14. A compound as claimed in claim 13 which is:

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-({[(1,1-dimethylpropyl)oxy]carbonyl}oxy)-6,9-
difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-({[(1,1-dimethylethyl)oxy]carbonyl}oxy)-6,9-
difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

35 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-{{(1-ethylpropyl)oxy]carbonyl}oxy}-6,9-difluoro-11-
hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-[{[2-methyl-1-(1-methylethyl)propyl]oxy}carbonyl]oxy]-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-{[(2,2-dimethylpropyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

5 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-[{[(1SR,2RS)-2-methylcyclohexyl]oxy}carbonyl]oxy]-3-oxoandrosta-1,4-diene-17-carboxylate;

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-[{[(4-(1-methylethyl)cyclohexyl]oxy}carbonyl]oxy]-3-oxoandrosta-1,4-diene-17-carboxylate

Isomer B;

10 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-{[(1RS,2RS,4SR)-bicyclo[2.2.1]hept-2-yloxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate; or

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-{[(1RS,2SR,4SR)-bicyclo[2.2.1]hept-2-yloxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate.

15

15 A compound as claimed in any one of claims 12 to 14 which is:

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-{[(1,1-dimethylpropyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate;

20 Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-{[(1,1-dimethylethyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate; or

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-{[(1RS,2SR,4SR)-bicyclo[2.2.1]hept-2-yloxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate

25

16. A compound as claimed in any one of claims 12 to 14 which is

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-{[(1,1-dimethylpropyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate.

30

17. A compound as claimed in any one of claims 12 to 14 which is

Cyanomethyl (6 α ,11 β ,16 α ,17 α)-17-{[(1,1-dimethylethyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylate.

35

18. A compound of formula (I) as defined in any one of claims 1 to 17 or a physiologically acceptable solvate thereof for use in veterinary or human medicine.

19. Use of a compound of formula (I) as defined in any one of claims 1 to 17 or a physiologically acceptable solvate thereof for the manufacture of a medicament for the treatment of inflammatory and/or allergic conditions.

5 20. A pharmaceutical composition comprising a compound of formula (I) as defined in any one of claims 1 to 17 or a physiologically acceptable solvate thereof together, if desirable, in admixture with one or more physiologically acceptable diluents or carriers.

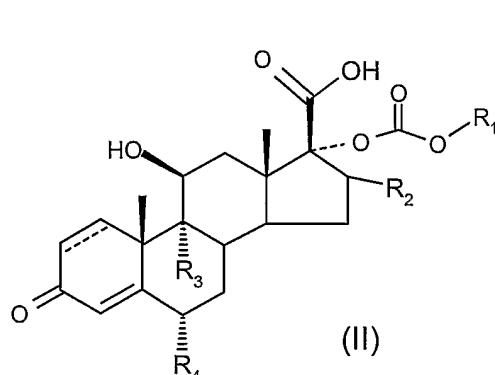
10 21. A pharmaceutical aerosol formulation comprising a compound of formula (I) as defined in any one of claims 1 to 17 or a physiologically acceptable solvate thereof, and a fluorocarbon or hydrogen-containing chlorofluoro carbon as propellant, optionally in combination with a surfactant and/or a cosolvent.

15 22. A pharmaceutical composition according to claim 21 which further comprises another therapeutically active agent.

23. A pharmaceutical composition according to claim 22 in which said another therapeutically active agent is a β_2 -adrenoreceptor agonist.

20 24. A method for the treatment of a human or animal subject with an anti-inflammatory and/or allergic condition, which method comprises administering to said human or animal subject an effective amount of a compound of formula (I) as defined in any one of claims 1 to 17 or a physiologically acceptable solvate thereof.

25 25. A compound of formula (II) which is



30 wherein R₁, R₂, R₃, R₄ and --- are as defined in claim 1.

26. A compound as claimed in claim 25 which is:

(6 α ,11 β ,16 α ,17 α)-17-({[(1,1-dimethylethyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid;

5 (6 α ,11 β ,16 α ,17 α)-17-({[(1,1-dimethylpropyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid;

(6 α ,11 β ,16 α ,17 α)-17-({[(1-ethylpropyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid;

(6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-[(2-methyl-1-(1-methylethyl)propyl)oxy]carbonyl}oxy]-3-oxoandrosta-1,4-diene-17-carboxylic acid;

10 (6 α ,11 β ,16 α ,17 α)-17-({[(2-ethylbutyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid;

(6 α ,11 β ,16 α ,17 α)-17-({[(2,2-dimethylpropyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid;

15 (6 α ,11 β ,16 α ,17 α)-17-({[(1-ethyl-2-methylpropyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid;

(6 α ,11 β ,16 α ,17 α)-17-({[(1,2-dimethylpropyl)oxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid;

(6 α ,11 β ,16 α ,17 α)-17-{[(cyclopentyloxy)carbonyl]oxy}-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid;

20 (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-[(1SR,2RS)-2-methylcyclohexyl]oxy]carbonyl}oxy]-3-oxoandrosta-1,4-diene-17-carboxylic acid;

(6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-[(4-(1-methylethyl)cyclohexyl)oxy]carbonyl}oxy]-3-oxoandrosta-1,4-diene-17-carboxylic acid;

25 (6 α ,11 β ,16 α ,17 α)-17-({[(1RS,2RS,4SR)-bicyclo[2.2.1]hept-2-yloxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid;

(6 α ,11 β ,16 α ,17 α)-17-({[(1RS,2SR,4SR)-bicyclo[2.2.1]hept-2-yloxy]carbonyl}oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid;

30 (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-[(1S,2R,4S)-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl]oxy]carbonyl}oxy]androsta-1,4-diene-17-carboxylic acid;

(6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-[(1R,2S,4R)-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl]oxy]carbonyl}oxy]androsta-1,4-diene-17-carboxylic acid;

35 acid;

(6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-[($\{$ (1*R*,2*R*,3*R*,5*S*)-2,6,6-trimethylbicyclo[3.1.1]hept-3-yl]oxy}carbonyl)oxy]androsta-1,4-diene-17-carboxylic acid;

(6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-[($\{$ (1*S*,2*S*,3*S*,5*R*)-2,6,6-trimethylbicyclo[3.1.1]hept-3-yl]oxy}carbonyl)oxy]androsta-1,4-diene-17-carboxylic acid;

(6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-[($\{$ (1*R*,2*R*,4*S*)-1,3,3-trimethylbicyclo[2.2.1]hept-2-yl]oxy}carbonyl)oxy]androsta-1,4-diene-17-carboxylic acid;

10 (6 α ,11 β ,16 α ,17 α)-17-([(trans-4-ethylcyclohexyl)oxy]carbonyl)oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid;

(6 α ,11 β ,16 α ,17 α)-17-([(cis-4-ethylcyclohexyl)oxy]carbonyl)oxy)-6,9-difluoro-11-hydroxy-16-methyl-3-oxoandrosta-1,4-diene-17-carboxylic acid;

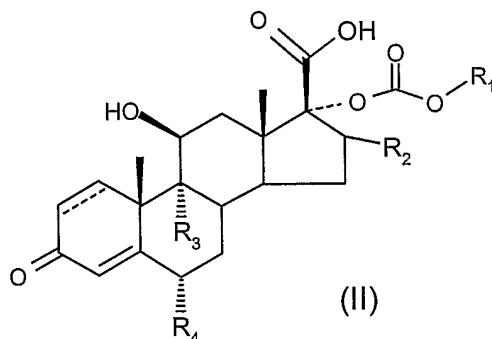
(6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-([(1*propylbutyl*)oxy]carbonyl)oxy)androsta-1,4-diene-17-carboxylic acid;

15 (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-[($\{$ (1*RS*,2*RS*,4*RS*)-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl]oxy}carbonyl)oxy]androsta-1,4-diene-17-carboxylic acid;

(6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-3-oxo-17-([(1,2,2-trimethylpropyl)oxy]carbonyl)oxy)androsta-1,4-diene-17-carboxylic acid; or

20 (6 α ,11 β ,16 α ,17 α)-6,9-difluoro-11-hydroxy-16-methyl-17-([(1-(1-methylethyl)butyl)oxy]carbonyl)oxy]-3-oxoandrosta-1,4-diene-17-carboxylic acid.

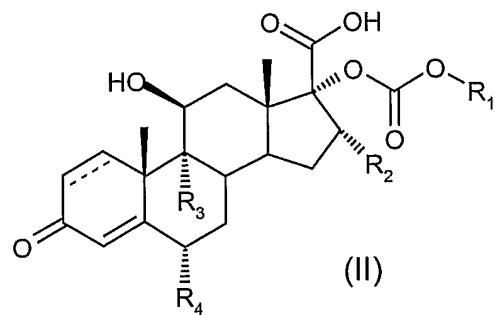
27. A process for preparing a compound of formula (I) which comprises reaction of a carboxylic acid of formula (II);



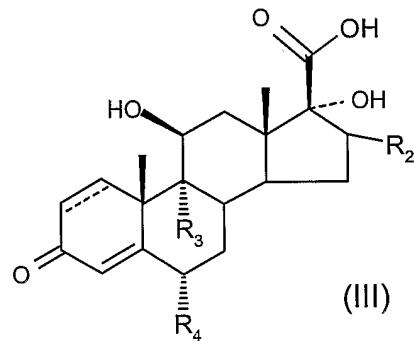
wherein R₁, R₂, R₃, R₄ and --- are as defined in any one of claims 1 to 10;

with a compound of formula L-CH₂-CN wherein L represents a leaving group.

28. A process for preparing a compound of formula (II)



5 wherein R₁, R₂, R₃, R₄ and are as defined in any one of claims 1 to 10 which process comprises reaction of a chloroformate R₁OCOCl or an anhydride (R₁OCO)₂O with the corresponding 17 α -hydroxyl derivative of formula (III):



10

wherein R₂, R₃, R₄ and are as defined in any one of claims 1 to 10.

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