



(51) International Patent Classification:

G03G 15/02 (2006.01) B41F 23/08 (2006.01)
G03G 21/00 (2006.01)

(21) International Application Number:

PCT/US2019/048565

(22) International Filing Date:

28 August 2019 (28.08.2019)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

2018-167844 07 September 2018 (07.09.2018) JP

(71) Applicant: **HEWLETT-PACKARD DEVELOPMENT COMPANY, L.P.** [US/US]; 10300 Energy Drive, Spring, Texas 77389 (US).

(72) Inventor: **TAKANO, Katsuya**; 3-4-39 Tsurumi Chuo, Tsurumi-ku, Yokohama, Kanagawa 230-0051 (JP).

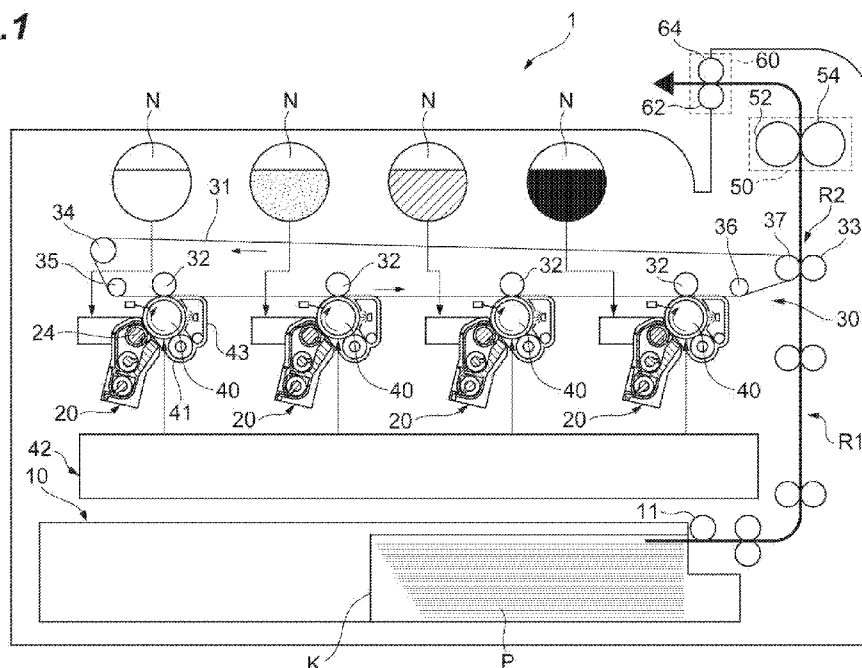
(74) Agent: **KO, Steve Sokhong** et al.; HP Inc., 3390 E. Harmony Rd., Mail Stop 35, Fort Collins, Colorado 80528 (US).

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DJ, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IR, IS, JO, KE, KG, KH, KN, KP, KR, KW, KZ, LA, LC, LK, LR, LS, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, ST, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM,

(54) Title: IMAGING SYSTEM

Fig.1



(57) Abstract: An imaging system includes an image carrier, a charging device to form a toner image by charging a surface of the image carrier, a polishing roller, and a control device. A discharge product is generated on the surface of the image carrier as a result of charging the image carrier, and the polishing roller polishes the discharge product generated on the surface of the image carrier. The control device controls a polishing operation of the polishing roller in response to one or more detected characteristics.

TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW,
KM, ML, MR, NE, SN, TD, TG).

Declarations under Rule 4.17:

- *as to the identity of the inventor (Rule 4.17(i))*
- *as to applicant's entitlement to apply for and be granted a patent (Rule 4.17(ii))*
- *as to the applicant's entitlement to claim the priority of the earlier application (Rule 4.17(iii))*

Published:

- *with international search report (Art. 21(3))*

IMAGING SYSTEM

BACKGROUND

[0001] In an image forming apparatus, a surface of an image carrier is uniformly charged, the surface is exposed to form an electrostatic latent image, and the electrostatic latent image is developed by toner to form a toner image on the surface of the image carrier.

BRIEF DESCRIPTION OF DRAWINGS

[0002] FIG. 1 is a schematic diagram of an example imaging apparatus.

FIG. 2 is a graph illustrating an example relationship between the number of rotation cycles of an example image carrier and rotational torque of the image carrier.

FIG. 3 is a graph illustrating an example relationship between relative humidity and image flow rank of the example imaging apparatus.

FIG. 4 is a schematic cross-sectional view illustrating a part of the example image carrier.

FIG. 5 is a schematic diagram illustrating a part of the example imaging apparatus.

FIG. 6 is a schematic cross-sectional view of an example polishing roller.

FIG. 7 is a schematic cross-sectional view of an example polishing roller.

FIG. 8 is a block diagram of an example image carrier polishing system.

FIG. 9 is a schematic diagram illustrating an example polishing motion control.

FIG. 10 is a schematic diagram illustrating another example polishing motion control.

FIG. 11 is a schematic diagram illustrating yet another example polishing motion control.

5 FIG. 12 is a flowchart illustrating an example polishing operation control process.

DETAILED DESCRIPTION

[0003] In the following description, with reference to the drawings, the same reference numbers are assigned to the same components or to similar components having the same function, and overlapping description is omitted. An imaging system may include an imaging apparatus such as a printer, an image carrier polishing system or the like mounted on the imaging apparatus, or an imaging component.

10 [0004] FIG. 1 is a diagram illustrating a schematic configuration of an example imaging apparatus. An imaging apparatus 1 illustrated in FIG. 1 may include, for example, an apparatus which forms a color image by using magenta, yellow, cyan, and black. The imaging apparatus 1 includes, for example, a conveying device 10 which conveys a sheet P corresponding to a recording medium, a developing device 20 which develops an electrostatic latent image, a transfer device 30 which secondarily transfers a toner image to the sheet P, an image carrier 40 in which an electrostatic latent image is formed on a surface (a peripheral surface), a fixing device 50 which fixes a toner image to the sheet P, and a discharging device 60 which discharges the sheet P.

25 [0005] The conveying device 10 may convey the sheet P corresponding to

a recording medium having an image formed thereon on a conveying route R1. The sheet P is stacked and accommodated on, for example, a cassette K and is picked up and conveyed by a feeding roller 11. The conveying device 10 allows the sheet P to reach a transfer nip portion R2 through the conveying route R1, at a timing in which the toner image transferred to the sheet P reaches a transfer nip portion R2.

[0006] The developing device 20 may be provided for each of four colors. Each developing device 20 may include a developing agent carrier 24 which carries toner on the image carrier 40. In some examples, a two-component developing agent including toner and carrier is used as a developing agent. For example, in the developing device 20, the toner and the carrier are adjusted to a predetermined or particular mixing ratio and the toner and the carrier are mixed and stirred to uniformly disperse the toner. Accordingly, the developing agent is adjusted to have an optimal charge amount. The developing agent is carried by the developing agent carrier 24. The developing agent carrier 24 rotates to carry the developing agent to a region facing the image carrier 40. Then, the toner in the developing agent carried on the developing agent carrier 24 moves to the electrostatic latent image formed on the peripheral surface of the image carrier 40 so that the electrostatic latent image is developed.

[0007] The sheet P may be conveyed to the transfer nip portion R2 in which the transfer device 30 secondarily transfers the toner image formed by the developing device 20 to the sheet P. The transfer device 30 includes, for example, a transfer belt 31 to which the toner image is initially transferred from the image carrier 40, suspension rollers 34, 35, 36, and 37 on which the transfer belt 31 are suspended, a primary transfer roller 32 which

sandwiches the transfer belt 31 along with the image carrier 40, and a secondary transfer roller 33 which sandwiches the transfer belt 31 along with the suspension roller 37.

[0008] The transfer belt 31 may include an endless belt which moves in a circulating manner by the suspension rollers 34, 35, 36, and 37. Each of the suspension rollers 34, 35, 36, and 37 is a roller which is rotatable about each axis. The suspension roller 37 may include a driving roller which rotates about the axis. Each of the suspension rollers 34, 35, and 36 may include a driven roller which is rotated by the rotation of the suspension roller 37. In some examples, the primary transfer roller 32 is provided to press the image carrier 40 from the inner peripheral side of the transfer belt 31. The secondary transfer roller 33 is disposed in parallel to the suspension roller 37 with, for example, the transfer belt 31 interposed therebetween and is provided to press the suspension roller 37 from the outer peripheral side of the transfer belt 31. Accordingly, the secondary transfer roller 33 forms the transfer nip portion R2 between the transfer belt 31 and the secondary transfer roller.

[0009] The image carrier 40 may be referred to as an electrostatic latent image carrier, a photosensitive drum, or the like. The image carrier 40 may be provided for each of four colors. Each image carrier 40 may be provided along the movement direction of the transfer belt 31. In some examples, the developing device 20, a charging roller 41, an exposure device 42, and a cleaning device 43 are provided on the periphery of the image carrier 40.

[0010] The charging roller 41 may include a charging member that uniformly charges the surface of the image carrier 40 to a predetermined potential. The charging roller 41 moves, for example, to follow the rotation

of the image carrier 40. The exposure device 42 may be configured to expose the surface of the image carrier 40 charged by the charging roller 41 in response to an image formed on the sheet P. Accordingly, a potential of a portion exposed by the exposure device 42 in the surface of the image carrier 40 changes so that the electrostatic latent image is formed. In some examples, four developing devices 20 form the toner images by developing the electrostatic latent image formed on the image carriers 40 using the toners supplied from toner tanks N respectively facing the developing devices 20. The toner tanks N are respectively filled with, for example, magenta, yellow, cyan, and black toners. The cleaning device 43 collects the toner remaining on the image carrier 40 after the toner image formed on the image carrier 40 is initially transferred to the transfer belt 31.

[0011] The fixing device 50 may be configured to allow the sheet P to pass through a fixing nip portion R3 for heating and pressing the sheet so that the toner image secondarily transferred from the transfer belt 31 to the sheet P is adhered and fixed to the sheet P. The fixing device 50 may include a heating roller 52 which heats the sheet P and a pressing roller 54 which presses and rotates the heating roller 52. Each of the heating roller 52 and the pressing roller 54 is formed in, for example, a cylindrical shape and the heating roller 52 includes a heat source such as a halogen lamp. The fixing nip portion R3 which is a contact region is provided between the heating roller 52 and the pressing roller 54 and the toner image is heated and fixed (e.g., fused) to the sheet P when the sheet P passes through the fixing nip portion R3.

[0012] The discharging device 60 may include discharging rollers 62 and 64 which discharge the sheet P having the toner image fixed thereto by the

fixing device 50 to the outside of the apparatus.

[0013] An example printing process that may be performed by the imaging apparatus 1 will now be described. When an image signal of a recording target image is input to the imaging apparatus 1, a control device of the imaging apparatus 1 rotates the feeding roller 11 so that the sheet P stacked in the cassette K is picked up and conveyed. Then, the surface of the image carrier 40 is uniformly charged to a predetermined potential by the charging roller 41 (a charging operation). Then, a laser beam is irradiated to the surface of the image carrier 40 by the exposure device 42 based on the received image signal to form an electrostatic latent image (an exposing operation).

[0014] In the developing device 20, the electrostatic latent image is developed and a toner image is formed (a developing operation). The toner image which is formed in this way is initially transferred from the image carrier 40 to the transfer belt 31 in a region in which the image carrier 40 and the transfer belt 31 face each other (a transferring operation). The toner images formed on four image carriers 40 are sequentially superimposed on the transfer belt 31 so that one composite toner image is formed. Then, the composite toner image is secondarily transferred to the sheet P conveyed from the conveying device 10 in the transfer nip portion R2 in which the suspension roller 37 and the secondary transfer roller 33 face each other.

[0015] The sheet P to which the composite toner image is secondarily transferred is conveyed to the fixing device 50. Then, the fixing device 50 fuses or otherwise fixes the composite toner image to the sheet P by heating and pressing the sheet P between the heating roller 52 and the pressing roller 54 when the sheet P passes through the fixing nip portion R3 (a fixing

operation). Next, the sheet P is discharged to the outside of the imaging apparatus 1 by the discharging rollers 62 and 64.

[0016] Additionally, when the surface of the image carrier 40 is charged by the charging roller 41, a discharge product (corona product) is generated on the surface of the image carrier 40. The discharge product may include a substance generated by the activation of ozone, nitrogen oxide, or the like generated at the time of corona discharge or a substance generated by the reaction of these substances. The discharge product may include a nitrogen-based compound such as ammonium oxalate. Then, when the discharge product absorbs moisture, the electric resistance value of the surface of the image carrier 40 is largely decreased. As a result, since the latent image charge formed on the surface of the image carrier 40 flows in the direction of the latent image plane, an electrostatic latent image is not formed and an image flow occurs. The image flow may be understood to mean a phenomenon in which an image flows to be blurred or rubbed.

[0017] FIG. 2 illustrates a relationship between the number of rotation cycles (k cycle) of the image carrier 40 and the rotational torque (dynamic torque, N·m) of the image carrier 40. As illustrated in FIG. 2, the rotational torque of the image carrier 40 tends to increase when the charging of the surface of the image carrier 40 is continued. Further, since the discharge product has viscosity, the rotational torque of the image carrier 40 increases as the amount of the discharge product generated on the surface of the image carrier 40 increases. For this reason, an increase in rotational torque of the image carrier 40 may be understood to mean that the amount of the discharge product generated on the surface of the image carrier 40 increases.

[0018] FIG. 3 illustrates a relationship between relative humidity (%) and an image flow rank of the imaging apparatus 1. The image flow rank is evaluated as six values from 0 to 5, where 0 indicates a rank in which the smallest image flow occurs, and where 5 indicates a rank in which the largest image flow occurs. As illustrated in FIG. 3, the image flow rank or degree increases as the discharge product absorbs moisture. Furthermore, the tendency is the same even when absolute humidity is used as the humidity of the imaging apparatus 1.

[0019] Since a member such as the transfer belt 31 and the charging roller 41 is in contact with the image carrier 40, the discharge product generated on the surface of the image carrier 40 is gradually removed with the rotation of the image carrier 40. However, when a surface 45 of the image carrier 40 includes a protection layer 46 as illustrated in FIG. 4, the discharge product generated on the surface of the image carrier 40 is not sufficiently removed. The protection layer 46 protects the surface 45 of the image carrier 40 in order to prolong the life of the image carrier 40. The protection layer 46 is formed on the entire periphery of the surface 45 of the image carrier 40. The material of the protection layer 46 includes, for example, a photocurable resin and a metal oxide surface treated with a phosphorus-containing compound. The above-described metal oxide includes one or more materials selected from a group including, for example, tin oxide, zinc oxide, and titanium oxide. The above-described phosphorus-containing compound may include a polymer having on its side chain a phosphorus oxo acid moiety capable of reacting with the metal oxide, a photoreactive moiety, and a lubricating moiety including one or more materials selected from the group including fluorine and silicon. The

thickness of the protection layer 46 is, for example, 1.0 μm or more and 10.0 μm or less.

[0020] As illustrated in FIG. 5, the imaging apparatus 1 includes a polishing roller 47. The polishing roller 47 may be disposed adjacent to the image carrier 40 and polishes the discharge product α formed on the surface 45 of the image carrier 40. The polishing roller 47 includes, for example, a roller shaft 47a and a polishing portion 47b. The roller shaft 47a is supported to be rotatable and is directly or indirectly connected to a rotational driving source such as a motor (not illustrated). The polishing portion 47b rotates to polish the discharge product α formed on the surface 45 of the image carrier 40.

[0021] The polishing roller 47 may include, for example, a brush roller 47A illustrated in FIG. 6, an elastic roller 47B illustrated in FIG. 7, or other types of similar rollers. The brush roller 47A may include a plurality of brush bristles 47Ab which are bristled on a peripheral surface of a roller shaft 47Aa. In the elastic roller 47B, for example, a sponge-like elastic body 47Bb is attached to a peripheral surface of a roller shaft 47Ba. The elastic body 47Bb may be made of, for example, urethane, ethylene-propylene-diene rubber (EPDM), and the like.

[0022] The polishing roller 47 may rotate in a rotational direction different from that of the image carrier 40 or may rotate in the same rotational direction as that of the image carrier 40. FIG. 5 illustrates a case in which the polishing roller 47 rotates in a rotational direction different from that of the image carrier 40 as an example. When the polishing roller 47 rotates in the same rotational direction as that of the image carrier 40, the polishing roller 47 is rotated so that the circumferential speed of the polishing roller 47

is different from that of the image carrier 40.

[0023] As illustrated in FIG. 8, the imaging apparatus 1 includes an image carrier polishing system 70. The image carrier polishing system 70 may include a torque detection device 71, a humidity detection device 72, a control device 73, and a memory 74.

[0024] The torque detection device 71 detects the torque (rotational torque and dynamic torque) of the image carrier 40. The torque detection device 71 may include, for example, a torque sensor connected to the rotation shaft of the image carrier 40.

[0025] The humidity detection device 72 detects the humidity of the imaging apparatus 1. The humidity of the imaging apparatus 1 can be set to the humidity inside the imaging apparatus 1 and can be set to the humidity in the vicinity of the image carrier 40. The humidity of the imaging apparatus 1 may be relative humidity or absolute humidity. The humidity detection device 72 may include, for example, a temperature/humidity meter installed inside the imaging apparatus 1.

[0026] The control device 73 may include an electronic control device (computer) for performing a polishing operation control process. The control device 73 is communicatively connected to the torque detection device 71 and the humidity detection device 72. The memory 74 is a computer readable memory which can be read by the control device 73. For example, the memory 74 stores a polishing operation control program 75 for performing the polishing operation control process and the control device 73 performs the polishing operation control process by reading the polishing operation control program 75 from the memory 74 and performing the program. In some examples, the polishing operation control program

75 realizes the polishing operation control process in the control device 73. The control device 73 may be a single electronic control device or a plurality of electronic control devices. The control device 73 may be used to selectively or in some cases exclusively perform the polishing operation control process or may be used to perform other controls of the imaging apparatus 1.

[0027] The control device 73 may include a torque acquiring device 76, a humidity acquiring device 77, and a polishing operation control device 78.

[0028] The torque acquiring device 76 acquires torque detected by the torque detection device 71 from the torque detection device 71. This acquired torque indicates a characteristic detected by the torque detection device 71. The humidity acquiring device 77 acquires humidity detected by the humidity detection device 72 from the humidity detection device 72. This acquired humidity is a characteristic detected by the humidity detection device 72.

[0029] The polishing operation control device 78 controls the polishing operation of the polishing roller 47 in response to the detected characteristics. In some examples, the polishing operation control device 78 adjusts a polishing force of the polishing roller 47 with respect to the surface 45 of the image carrier 40 in response to the detected characteristics.

[0030] The detected characteristics include torque acquired by the torque acquiring device 76, humidity acquired by the humidity acquiring device 77, and the like. In some examples, the detected characteristics may be understood to mean the torque acquired by the torque acquiring device 76 and the humidity acquired by the humidity acquiring device 77.

[0031] The polishing operation (e.g., the polishing force of the polishing roller 47 with respect to the surface 45 of the image carrier 40) can be adjusted by a plurality of adjustment operations, for example, (1) the adjustment of the rotation speed of the polishing roller 47, (2) the adjustment of the pressure of the polishing roller 47 with respect to the surface 45 of the image carrier 40, and (3) the adjustment of the abrasive supply amount with respect to the polishing roller 47.

[0032] Regarding the adjustment of the rotation speed of the polishing roller 47 (adjustment operation 1), the polishing force of the polishing roller 47 with respect to the surface 45 of the image carrier 40 increases as the rotation speed of the polishing roller 47 increases. Additionally, the polishing force of the polishing roller 47 with respect to the surface 45 of the image carrier 40 decreases as the rotation speed of the polishing roller 47 decreases.

[0033] In some examples, as illustrated in FIG. 9, the polishing roller 47 rotates by obtaining a rotational driving force from a rotational driving source 81 such as a motor. Accordingly, the rotation speed of the polishing roller 47 may be selectively varied by adjusting the rotation speed of the rotational driving source 81. Further, when a gear mechanism 82 is disposed between the rotational driving source 81 and the roller shaft 47a of the polishing roller 47, the rotation speed of the polishing roller 47 may be adjusted by changing the gear ratio (speed reduction ratio) of the gear mechanism 82. The adjustment of the rotation speed of the rotational driving source 81 can be performed by adjusting, for example, a current amount supplied to the rotational driving source 81. Additionally, the change of the gear ratio can be performed by using a gear mechanism having a variable gear stage as the gear mechanism 82 and changing the

gear stage of the gear mechanism 82.

[0034] (Regarding the adjustment of the pressure of the polishing roller 47 with respect to the surface 45 of the image carrier 40 (adjustment operation 2), the polishing force of the polishing roller 47 with respect to the surface 45 of the image carrier 40 increases as the pressure of the polishing roller 47 with respect to the surface 45 of the image carrier 40 increases. Additionally, the polishing force of the polishing roller 47 with respect to the surface 45 of the image carrier 40 decreases as the pressure of the polishing roller 47 with respect to the surface 45 of the image carrier 40 decreases.

[0035] In some examples, with reference to FIG. 10, a pressing mechanism 83 presses the surface 45 of the image carrier 40 by the polishing roller 47. The pressing mechanism 83 may include a support portion 84 and an urging member 85 such as a coil spring disposed between the roller shaft 47a of the polishing roller 47 and the support portion 84. The pressing mechanism 83 presses the roller shaft 47a of the polishing roller 47 against the surface 45 of the image carrier 40 by the urging member 85 supported by the support portion 84. In some examples, when the support portion 84 is moved in a direction moving close to and away from the roller shaft 47a, the pressure of the polishing roller 47 with respect to the surface 45 of the image carrier 40 can be adjusted. For example, the movement of the support portion 84 can be performed by fitting the support portion 84 to a guide rail (not illustrated) extending in a direction moving close to and away from the roller shaft 47a and moving the support portion 84 along the guide rail by an electric motor (not illustrated) such as a motor.

[0036] Regarding the adjustment of the abrasive supply amount with

respect to the polishing roller 47 (adjustment operation 3), the polishing force of the polishing roller 47 with respect to the surface 45 of the image carrier 40 increases as the abrasive supply amount with respect to the polishing roller 47 increases. Additionally, the polishing force of the polishing roller 47 with respect to the surface 45 of the image carrier 40 decreases as the abrasive supply amount with respect to the polishing roller 47 decreases.

[0037] In some examples, with reference to FIG. 11, an abrasive supply device 86 may supply an abrasive such as toner to the polishing roller 47.

The abrasive supply device 86 increases the polishing force of the polishing roller 47 by supplying the abrasive to the polishing roller 47. In some examples, when the abrasive supply amount from the abrasive supply device 86 to the polishing roller 47 is adjusted, the pressure of the polishing roller 47 with respect to the surface 45 of the image carrier 40 can be adjusted. When the toner is used as the abrasive, for example, the abrasive can be removed from the polishing roller 47 by adhering the abrasive to a flicker roller to which a voltage is applied and scraping off the abrasive adhered to the flicker roller with a scraper. Further, when the toner is used as the abrasive, the toner moved from the polishing roller 47 to the image carrier 40 can be collected by the cleaning device 43.

[0038] The control device 73 may be configured to control the polishing operation of the polishing roller 47 so that the polishing force of the polishing roller 47 with respect to the surface 45 of the image carrier 40 increases as the humidity of the imaging apparatus 1 increases. Additionally, the control device 73 may control the polishing operation of the polishing roller 47 so that the polishing force of the polishing roller 47 with respect to the surface

45 of the image carrier 40 decreases as the humidity of the imaging apparatus 1 decreases. The control of the polishing operation of the polishing roller 47 may be continuously or incrementally performed in response to the humidity of the imaging apparatus 1. When the control of the polishing operation of the polishing roller 47 is performed incrementally (stepwise), the control device 73 adjusts, for example, the polishing operation of the polishing roller 47 so that the polishing force of the polishing roller 47 with respect to the surface 45 of the image carrier 40 increases when the humidity of the imaging apparatus 1 becomes higher than the reference humidity. Additionally, the control device 73 may adjust the polishing operation of the polishing roller 47 so that the polishing force of the polishing roller 47 with respect to the surface 45 of the image carrier 40 decreases when the humidity of the imaging apparatus 1 becomes equal to or lower than the reference humidity. The reference humidity may be an arbitrary value that is set to, for example, the humidity determined by experiments or the like when the image flow occurs.

[0039] The control device 73 may be configured to control the polishing operation of the polishing roller 47 so that the polishing force of the polishing roller 47 with respect to the surface 45 of the image carrier 40 increases as the torque of the image carrier 40 increases. Additionally, the control device 73 controls, for example, the polishing operation of the polishing roller 47 so that the polishing force of the polishing roller 47 with respect to the surface 45 of the image carrier 40 decreases as the torque of the image carrier 40 decreases. The control of the polishing operation of the polishing roller 47 may be performed either continuously or stepwise in response to the torque of the image carrier 40. When the control of the polishing

operation of the polishing roller 47 is performed stepwise, the control device 73 adjusts, for example, the polishing operation of the polishing roller 47 so that the polishing force of the polishing roller 47 with respect to the surface 45 of the image carrier 40 increases when the torque of the image carrier 40 becomes larger than the reference torque. Additionally, the control device 73 may be configured to adjust the polishing operation of the polishing roller 47 so that the polishing force of the polishing roller 47 with respect to the surface 45 of the image carrier 40 decreases when the torque of the image carrier 40 becomes equal to or smaller than the reference torque. The reference torque may be an arbitrary value that is set to, for example, the torque obtained by experiments or the like when the thickness of the discharge product becomes a predetermined value.

[0040] An example control process of the polishing operation which may be performed by the control device 73 will now be described with reference to FIG. 12. The process may be performed by the control device 73 by, for example, reading the polishing operation control program 75 from the memory 74 and performing the program. Furthermore, part of the operations shown below may be performed at the same time or may be performed in a different order from that shown.

[0041] As illustrated in FIG. 12, the control device 73 uniformly charges the surface 45 of the image carrier 40 to a predetermined potential by the charging roller 41 (operation S1). Accordingly, the discharge product α is generated on the surface 45 of the image carrier 40.

[0042] At operation S2, the control device 73 polishes the discharge product α generated on the surface 45 of the image carrier 40 by the charging of the image carrier 40 by the polishing roller. At this time, the

control device 73 may perform the polishing operation of the polishing roller 47 in a condition set to an initial value.

[0043] At operation S3, the control device 73 acquires the torque acquired by the torque acquiring device 76 and the humidity acquired by the humidity acquiring device 77 as the detected characteristics.

[0044] Then, the control device 73 controls the polishing operation of the polishing roller 47 so that the polishing force of the polishing roller 47 with respect to the surface 45 of the image carrier 40 increases as the torque acquired by operation S3 increases. Further, the control device 73 controls

the polishing operation of the polishing roller 47 so that the polishing force of the polishing roller 47 with respect to the surface 45 of the image carrier 40 increases as the humidity acquired by operation S3 increases. The control device 73 may control the polishing operation of the polishing roller 47 so that the polishing force of the polishing roller 47 with respect to the surface 45 of the image carrier 40 increases as the torque acquired by operation S3 increases.

[0045] In some examples, the control device 73 determines whether the torque acquired by operation S3 is larger than the reference torque (operation S4). When it is determined that the torque acquired by operation S3 is larger than the reference torque (operation S4: YES), the control device 73 then determines whether the humidity acquired by operation S3 is higher than the reference humidity (operation S5). When it is determined that the humidity acquired by operation S3 is higher than the reference humidity (operation S5: YES), the control device 73 controls the polishing operation of the polishing roller 47 so that the polishing force of the polishing roller 47 with respect to the surface 45 of the image carrier 40 increases

(operation S6). Additionally, when it is determined that the torque acquired by operation S3 is equal to or smaller than the reference torque (operation S4: NO) or the humidity acquired by operation S3 is equal to or lower than the reference humidity (operation S5: NO), the control device 73 controls the polishing operation of the polishing roller 47 so that the polishing force of the polishing roller 47 with respect to the surface 45 of the image carrier 40 decreases (operation S7).

[0046] The control of the polishing operation of the polishing roller 47 is performed by a plurality of adjustment operations, for example, (1) the adjustment of the rotation speed of the polishing roller 47, (2) the adjustment of the pressure of the polishing roller 47 with respect to the surface 45 of the image carrier 40, and (3) the adjustment of the abrasive supply amount with respect to the polishing roller 47.

[0047] In some examples, since the discharge product α is generated on the surface 45 of the image carrier 40 by the charging of the image carrier 40, the discharge product α is polished by the polishing roller 47. Additionally, the control device 73 can appropriately remove the discharge product α from the surface 45 of the image carrier 40 in order to control the polishing operation of the polishing roller 47 in response to the detected characteristics. Accordingly, the occurrence of the image flow may be prevented.

[0048] The control device 73 can readily adjust the polishing force of the polishing roller 47 with respect to the surface 45 of the image carrier 40 by adjusting the rotation speed of the polishing roller (adjustment operation 1), by adjusting the pressure of the polishing roller with respect to the surface of the image carrier (adjustment operation 2), or by adjusting the abrasive

supply amount with respect to the polishing roller 47 as the polishing operation of the polishing roller 47 (adjustment operation 3).

[0049] The control device 73 can effectively prevent the occurrence of the image flow by controlling the polishing operation of the polishing roller 47 based on the humidity of the imaging apparatus 1 and the torque of the image carrier 40.

[0050] When the polishing roller 47 and the image carrier 40 rotate in different rotational directions, a rotational friction is generated between the polishing roller 47 and the image carrier 40 regardless of the rotation speed of the polishing roller 47. Accordingly, the discharge product α generated on the surface 45 of the image carrier 40 may be polished. Additionally, since the polishing roller 47 is rotated so that the circumferential speed of the polishing roller 47 is different from the circumferential speed of the image carrier 40 when the polishing roller 47 and the image carrier 40 rotate in the same rotational direction, a rotational friction is generated between the polishing roller 47 and the image carrier 40. Accordingly, the discharge product α generated on the surface 45 of the image carrier 40 may be polished.

[0051] It is to be understood that not all aspects, advantages and features described herein may necessarily be achieved by, or included in, any one particular example. Indeed, having described and illustrated various examples herein, it should be apparent that other examples may be modified in arrangement and detail.

CLAIMS

1. An imaging system comprising:
 - a rotatable image carrier;
 - 5 a charging device, located adjacent to the image carrier, to charge the image carrier and to form a toner image on a surface of the image carrier, wherein a discharge product is generated on the surface of the image carrier as a result of charging the image carrier;
 - a polishing roller, located adjacent to the image carrier, to polish the
 - 10 discharge product generated on the surface of the image carrier; and
 - a control device to control a polishing operation of the polishing roller in response to one or more detected characteristics.
2. The imaging system according to claim 1,
 - 15 wherein the polishing operation includes an adjustment of a rotation speed of the polishing roller.
3. The imaging system according to claim 1, comprising:
 - a pressing mechanism to press the polishing roller against the
 - 20 surface of the image carrier,
 - wherein the polishing operation includes an adjustment of a pressure of the polishing roller with respect to the surface of the image carrier.
4. The imaging system according to claim 1, comprising:
 - 25 an abrasive supply device to supply an abrasive to the polishing

roller,

wherein the polishing operation includes an adjustment of a supply amount of the abrasive with respect to the polishing roller.

5 5. The imaging system according to claim 1,
 wherein the one or more detected characteristics includes humidity
 of the imaging system.

 6. The imaging system according to claim 5,
10 the control device to control the polishing operation of the polishing
 roller so that a polishing force of the polishing roller with respect to the
 surface of the image carrier increases as the humidity of the imaging system
 increases.

15 7. The imaging system according to claim 1,
 wherein the one or more detected characteristics include torque of
 the image carrier.

 8. The imaging system according to claim 7,
20 the control device to control the polishing operation of the polishing
 roller so that a polishing force of the polishing roller with respect to the
 surface of the image carrier increases as the torque of the image carrier
 increases.

25 9. The imaging system according to claim 1,
 the polishing roller and the image carrier to rotate in different

rotational directions.

10. The imaging system according to claim 1,
the polishing roller and the image carrier to rotate in a same
5 rotational direction so that rotational friction is generated between the
polishing roller and the image carrier.

11. The imaging system according to claim 1,
wherein the surface of the image carrier includes a protection layer,
10 and
wherein the discharge product is generated on the surface of the
protection layer.

12. An imaging system comprising:
15 an image carrier;
a charging device to form a toner image by charging a surface of
the image carrier, wherein a discharge product is generated on the surface
of the image carrier as a result of charging the image carrier;
a polishing roller to polish the discharge product generated on the
20 surface of the image carrier; and
a control device to adjust a polishing force of the polishing roller
with respect to the surface of the image carrier in response to one or more
detected characteristics.

13. An image carrier polishing method comprising:
25 charging a surface of a rotatable image carrier to form a toner

image;

polishing, by a polishing roller, a discharge product generated on the surface of the image carrier, wherein the discharged product is generated as a result of charging the image carrier; and

5 controlling a polishing operation of the polishing roller in response to one or more detected characteristics.

14. The image carrier polishing method according to claim 13,
wherein the one or more detected characteristics include humidity,
10 and

wherein the polishing operation of the polishing roller is controlled so that a polishing force of the polishing roller with respect to the surface of the image carrier increases as the humidity increases.

15 15. The image carrier polishing method according to claim 13,
wherein the one or more detected characteristics include torque of the image carrier, and

wherein the polishing operation of the polishing roller is controlled so that a polishing force of the polishing roller with respect to the surface of
20 the image carrier increases as the torque of the image carrier increases.

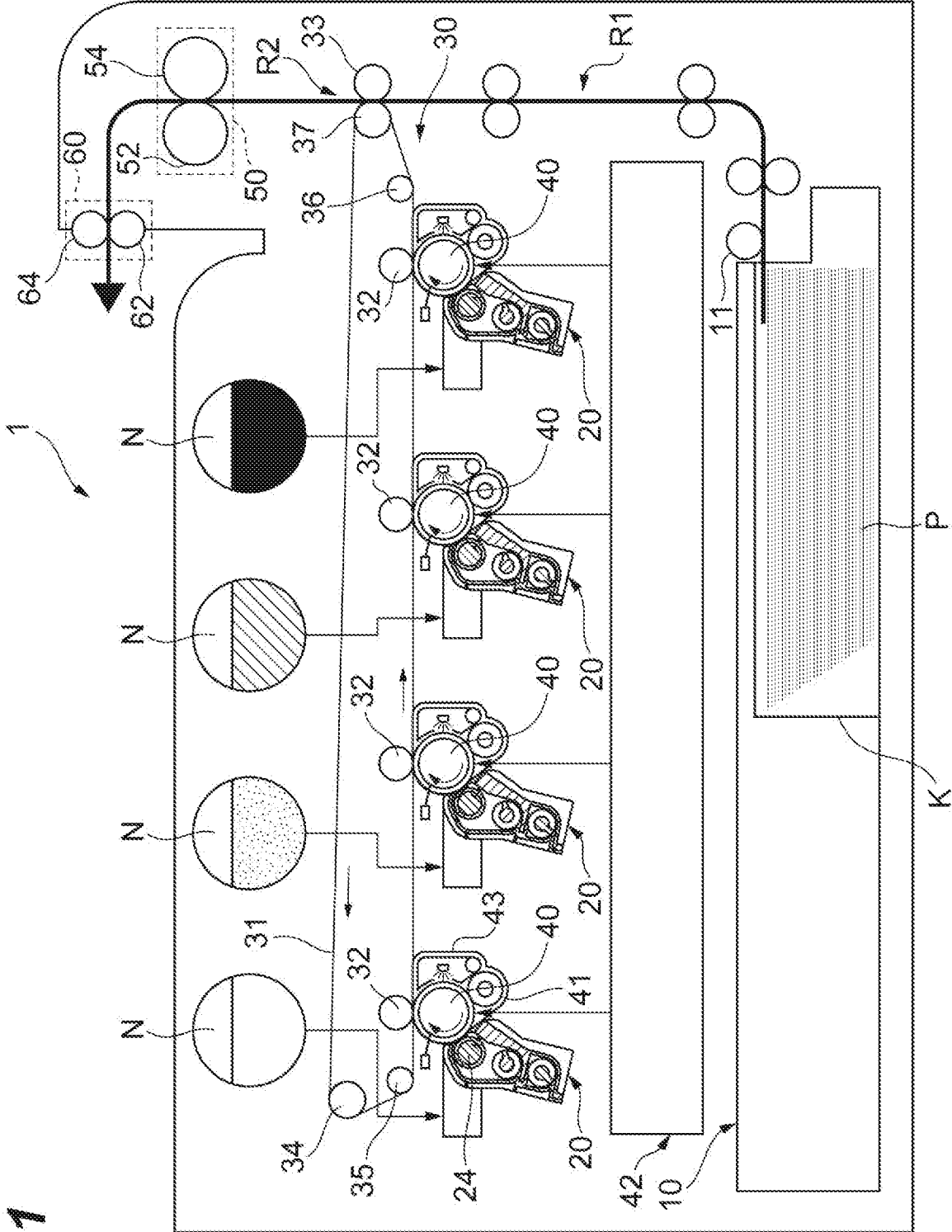


Fig.1

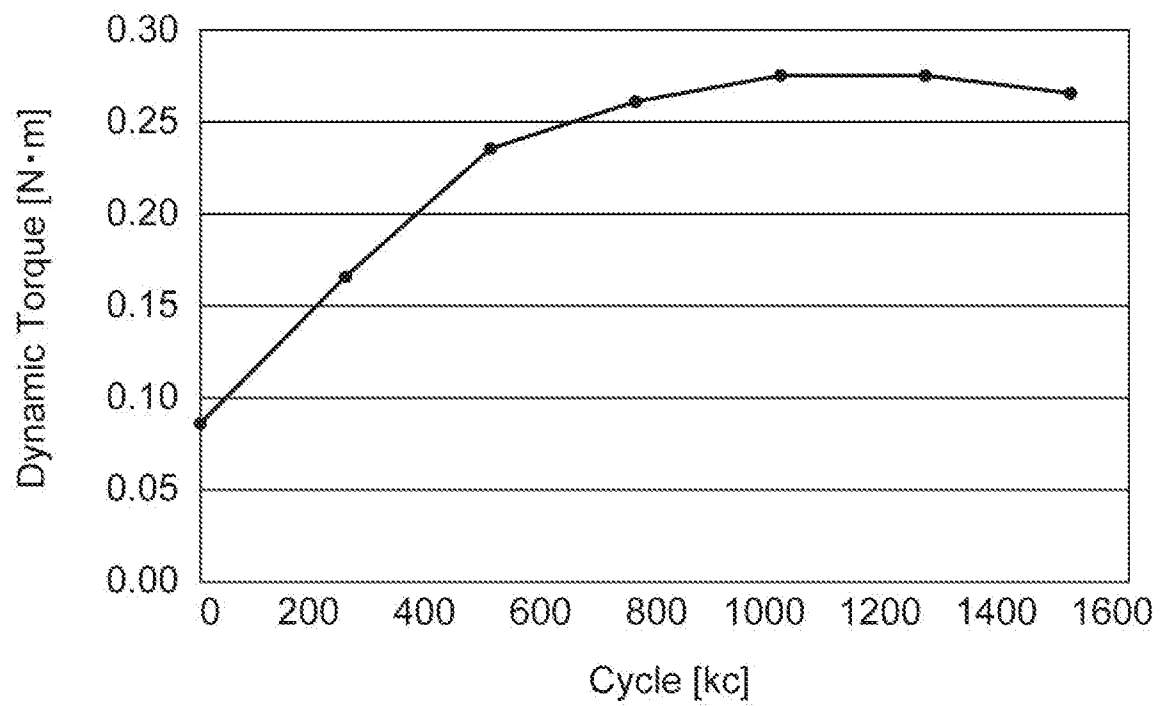
Fig.2

Fig.3

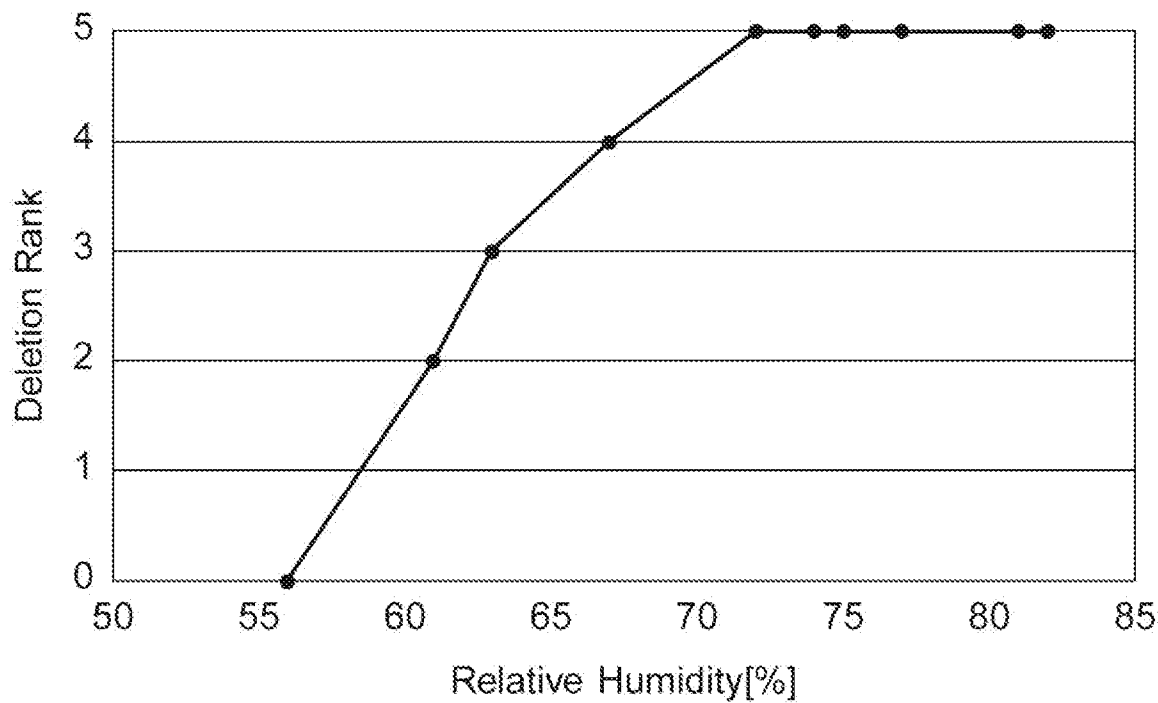


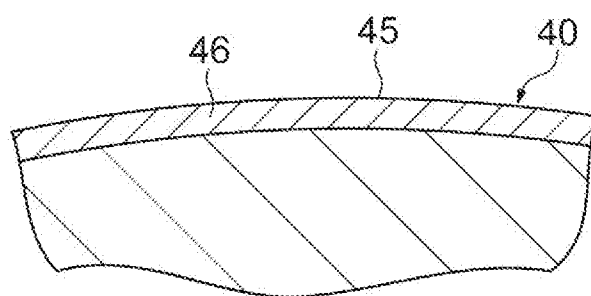
Fig.4

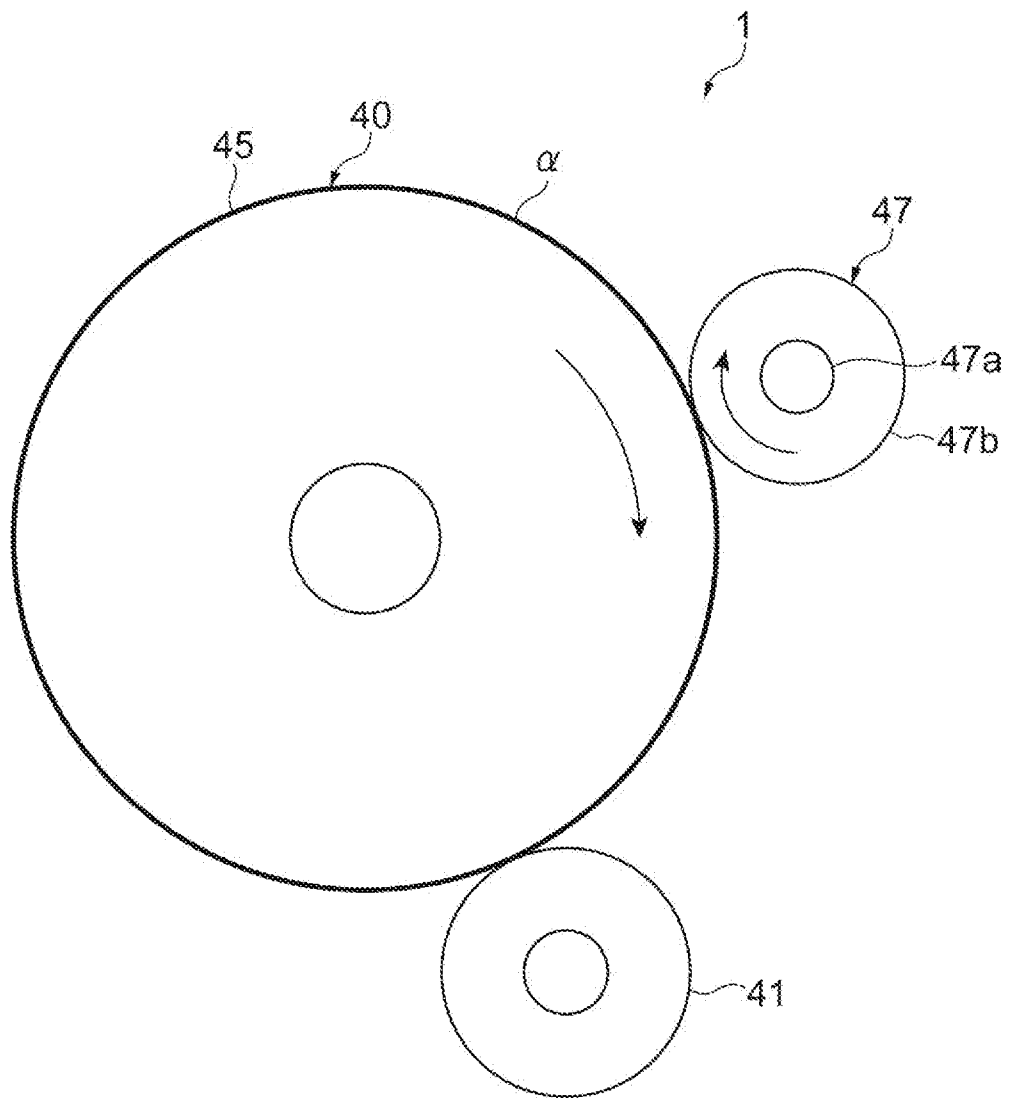
Fig.5

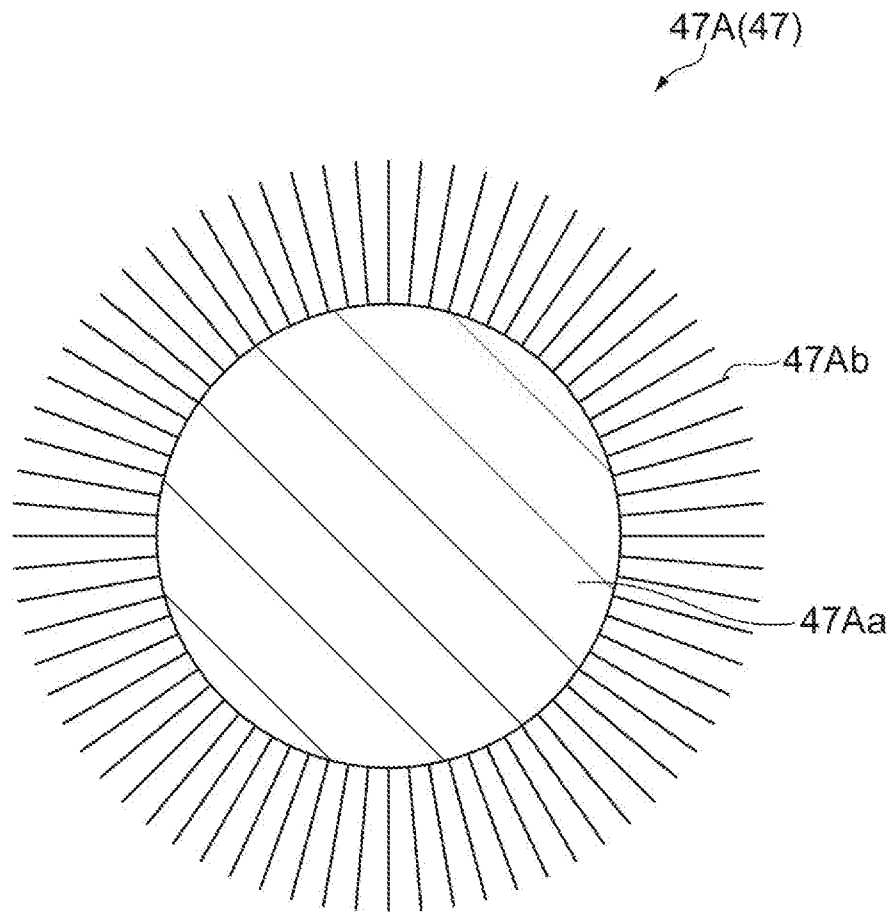
Fig.6

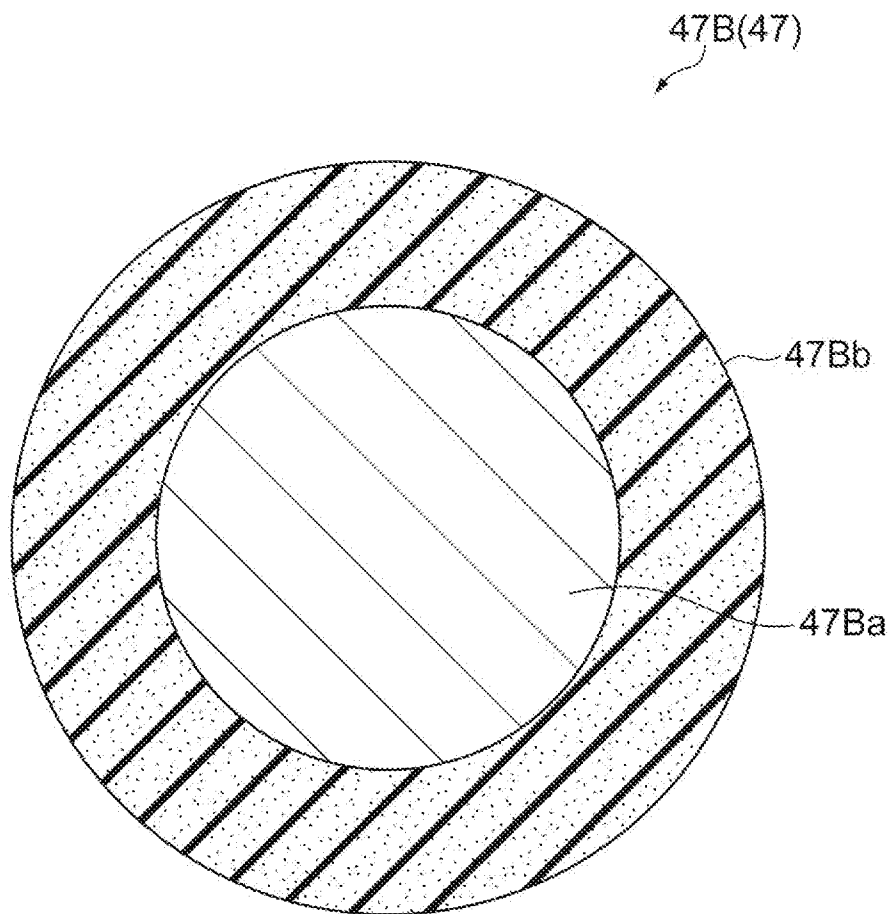
Fig.7

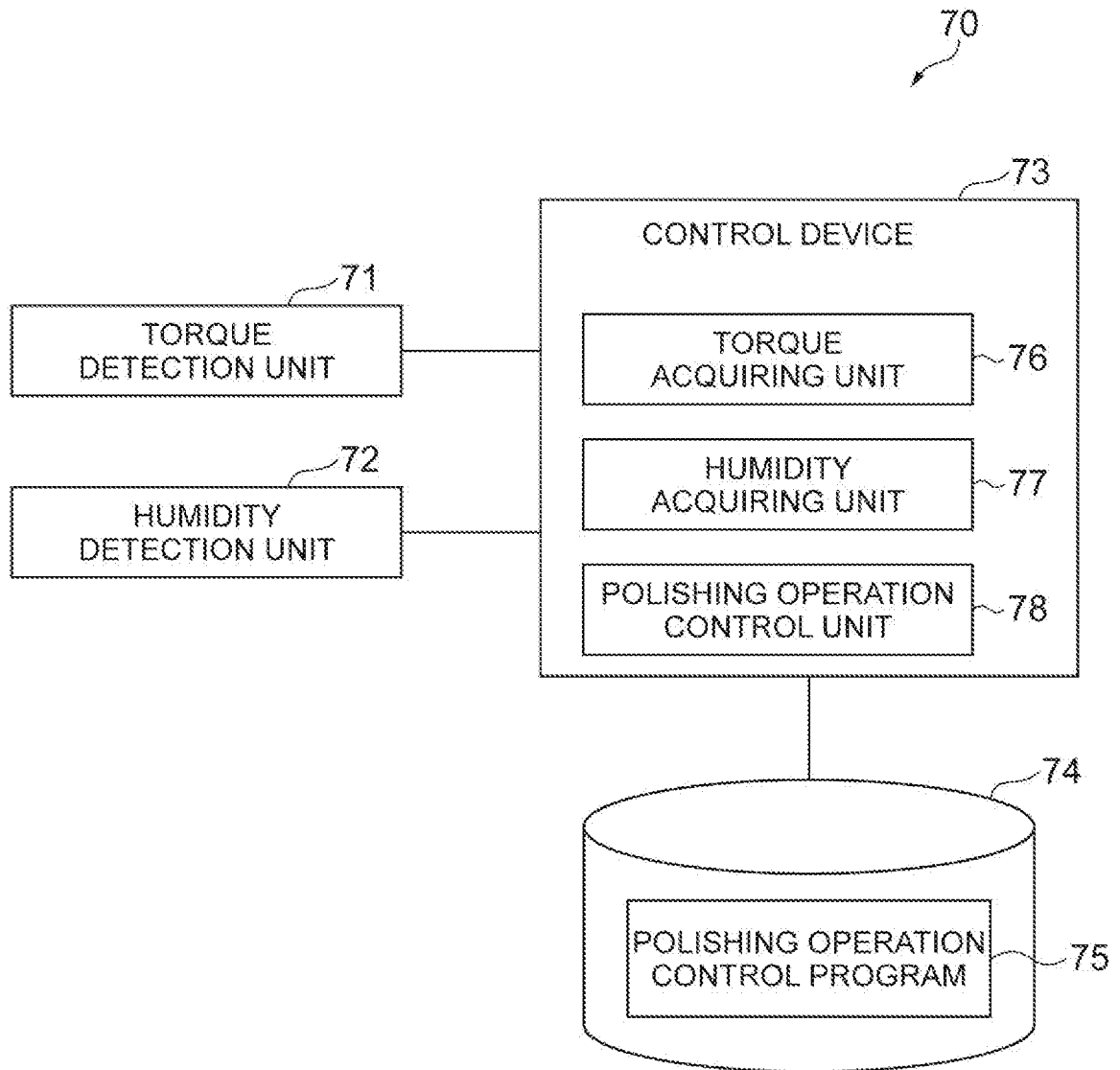
Fig.8

Fig.9

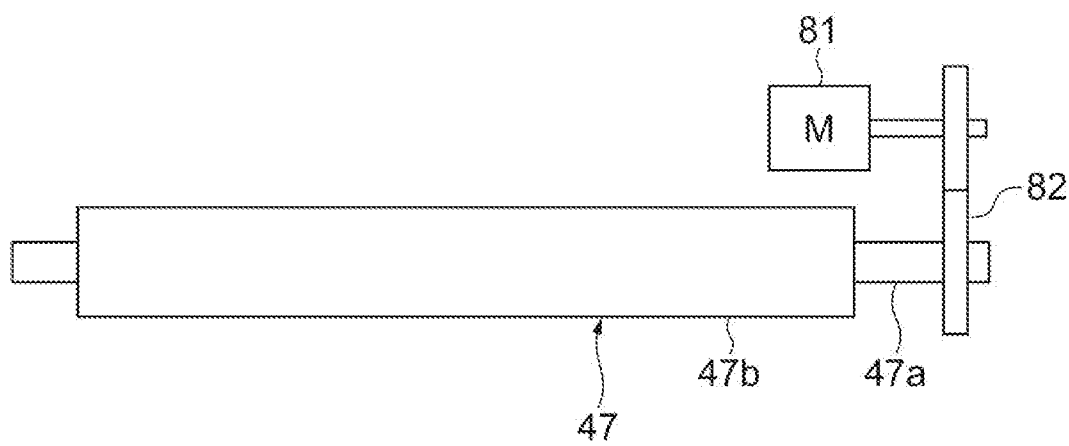


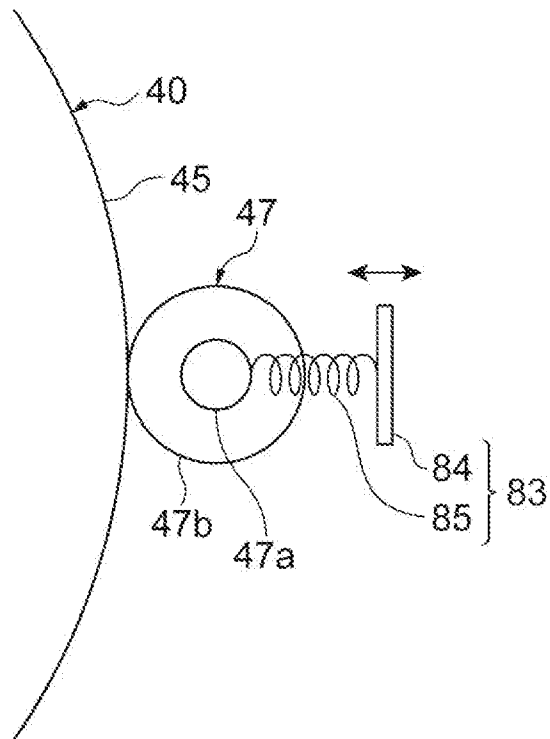
Fig. 10

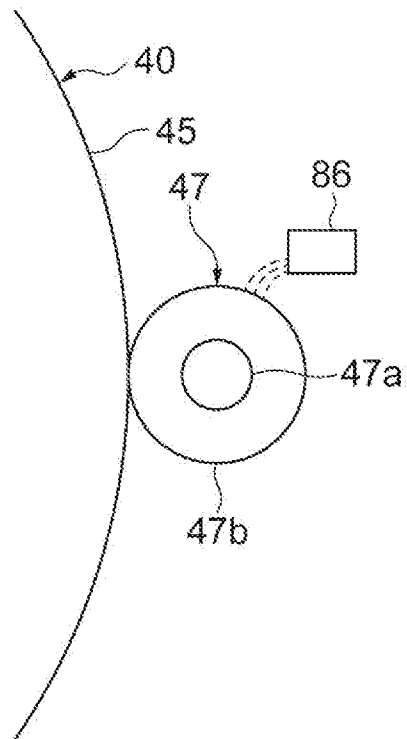
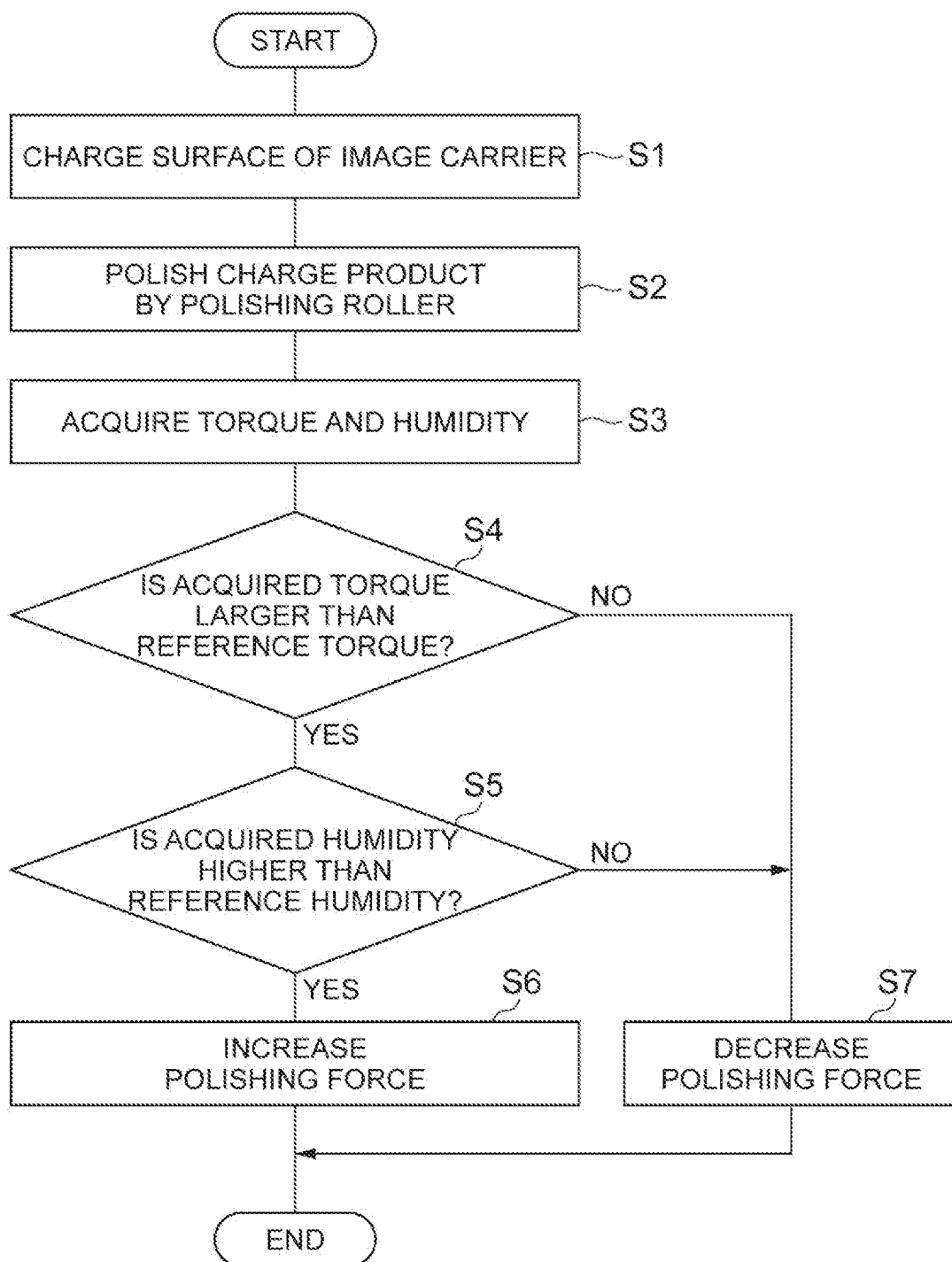
Fig.11

Fig.12

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US 2019/048565

A. CLASSIFICATION OF SUBJECT MATTER		
G03G 15/02 (2006.01) G03G 21/00 (2006.01) B41F 23/08 (2006.01)		
According to International Patent Classification (IPC) or to both national classification and IPC		
B. FIELDS SEARCHED		
Minimum documentation searched (classification system followed by classification symbols)		
G03G 15/00 –15/36, G03G 21/00 –21/20, B41F 23/00 –23/08		
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched		
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)		
EAPATIS, ESPACENET, PAJ, PatSearch, RUABRU, RUABU1, RUPAT, RUPAT OLD, RUPTO, USPTO, USPTO DB, WIPO, google.com		
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	JP 2011007848 A (TANAKA HIDEKI et al) 13.01.2011, [0016], [0017], [0058], [0078], [0080], fig. 22	1, 4, 7, 12, 13
Y		2, 3, 5, 6, 8-11, 14, 15
Y	JP 2000081820 A (OZAWA YOSHIO et al) 21.03.2000, [0014], [0015], fig. 1	2, 3
Y	JP 2017009679 A (WATABE TAKUJI et al) 12.01.2017, [0038], fig. 2	5, 6, 9, 14
Y	JP 2010134321 A (IMOO RYUSHI) 17.06.2010, [0010], [0083] –[0085]	6, 8, 10, 14, 15
Y	US 2010/0183972 A1 (RICOH COMPANY LTD) 22.07.2010, [0002]	11
☐ Further documents are listed in the continuation of Box C. ☐ See patent family annex.		
* Special categories of cited documents: “A” document defining the general state of the art which is not considered to be of particular relevance “E” earlier document but published on or after the international filing date “L” document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) “O” document referring to an oral disclosure, use, exhibition or other means “P” document published prior to the international filing date but later than the priority date claimed “T” later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention “X” document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone “Y” document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art “&” document member of the same patent family		
Date of the actual completion of the international search		Date of mailing of the international search report
29 November 2019 (29.11.2019)		05 December 2019 (05.12.2019)
Name and mailing address of the ISA/RU: Federal Institute of Industrial Property, Berezhkovskaya nab., 30-1, Moscow, G-59, GSP-3, Russia, 125993 Facsimile No: (8-495) 531-63-18, (8-499) 243-33-37		Authorized officer A. Gaysin Telephone No. 499-240-60-15