



(43) International Publication Date
1 November 2012 (01.11.2012)

- (51) International Patent Classification:
B25D 9/26 (2006.01) *E21B 1/26* (2006.01)
- (21) International Application Number:
PCT/SE2012/050428
- (22) International Filing Date:
24 April 2012 (24.04.2012)
- (25) Filing Language:
Swedish
- (26) Publication Language:
English
- (30) Priority Data:
1150365-3 27 April 2011 (27.04.2011) SE
- (71) Applicant (for all designated States except US): **ATLAS COPCO ROCK DRILLS AB** [SE/SE]; S-70191 Örebro (SE).
- (72) Inventor; and
(75) Inventor/Applicant (for US only): **NILSSON, Ulf** [SE/SE]; Olaigatan 13, S-703 61 Örebro (SE).
- (74) Agent: **NELANDER, Pontus**; Atlas Copco Rock Drills AB, Patents, S-701 91 Örebro (SE).

- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.
- (84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

— with international search report (Art. 21(3))

(54) Title: AN IMPACT MECHANISM, ROCK DRILL AND DRILL RIG COMPRISING SUCH IMPACT MECHANISM

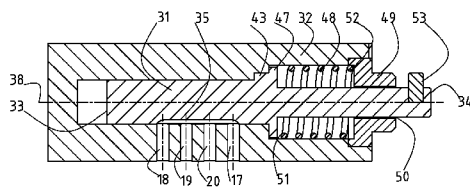


Fig. 2a

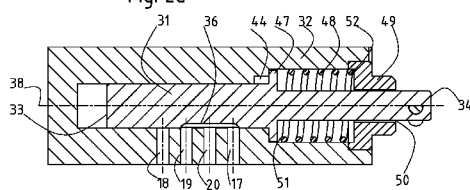


Fig. 2b

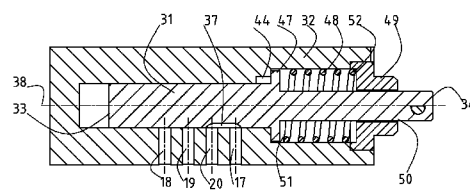


Fig. 2c

(57) Abstract: The invention relates to an impact mechanism comprising a housing (32) with at least two stroke adjustment channels (18, 19, 20); an adjustment arrangement (31) with at least two adjustment pin channels (35, 36, 37, 135, 136, 137) arranged to interact in a manner that can be selected with the stroke adjustment channels (18, 19, 20); and a hammer piston (1) that performs reciprocating motion in the housing (32) in order to impact repetitively onto an anvil (2), which hammer piston (1) has a stroke length that can be selected with the aid of adjustment pin channels (35, 36, 37, 135, 136, 137) and the stroke adjustment channels (18, 19, 20). According to the invention, the adjustment arrangement (31) comprises an elastic element (48) arranged to maintain the adjustment arrangement (31) in place for the stroke length that has been selected; and an operating means (34) arranged to select adjustment pin channel (35, 36, 37, 135, 136, 137) and thus the stroke length of the hammer piston (1).



AN IMPACT MECHANISM, ROCK DRILL AND DRILL RIG COMPRISING SUCH IMPACT MECHANISM

TECHNICAL AREA

The present invention concerns an impact mechanism according to the introduction of claim 1.

5 THE PRIOR ART

In rock drills and other hydraulic impact mechanisms, a hammer piston performs reciprocating motion in a cylindrical housing and makes repetitive impacts onto a shank adapter or other type of anvil. The length of stroke is the distance that the hammer piston travels between the positions at which the
10 hammer piston changes its direction of motion. The stroke length can be controlled with the aid of a stroke adjustment arrangement, such as in the form of a stroke adjustment pin, in such a manner that the adjustment of the adjustment arrangement selects between different channels or combinations of channels, which influences, for example, the position at which the hammer
15 piston is to change its direction of motion at the rear position. The energy and frequency of the impacts are in this way influenced.

Several different variants of stroke adjustment arrangements are available. US 4,413,687 reveals a drill in which the operator must first withdraw a spring-loaded locking pin from a recess in the adjustment pin. The operator must
20 subsequently continue to apply a force onto the locking pin in order to hold the locking pin away from the adjustment pin, while the adjustment pin is axially displaced. The locking pin can subsequently be placed into another recess in the adjustment pin. The disadvantage is that two hands are required to change the stroke length. Since the spring-load locking pin is externally located, it will
25 be influenced by rough handling and there is a risk that its lifetime will be short.

US 3,780,621 reveals a drill in which a locking screw must be removed from a pin in order to change the stroke length. The pin can subsequently be axially displaced and the locking screw is used to lock the pin in its new position. The disadvantage is that tools are required to change the stroke length.

An adjustment pin for the changing of stroke length is shown on Page 56 of the Atlas Copco manual, fourth edition, published by Ljungföretagen AB, Örebro, Sweden in 1982. The adjustment pin has three channels along the axis for the selection of stroke length, which channels can be selected by loosening a nut, turning the pin, and then retightening the nut. The disadvantage is that tools are required to change the stroke length.

Various variants of more or less automatic adjustment of stroke length are revealed in, for example, EP0 080 446, EP0 112 810, WO2007/097677 and WO2008/033075. These work well, but are also complicated and consequently expensive.

DESCRIPTION OF THE INVENTION

The purpose of the present invention is to solve the problems of adjusting the stroke length using prior art technology. This purpose is achieved according to the invention through the distinctive features in claim 1.

The advantages are that the stroke length can be changed manually, with one hand, in a rapid, simple and cheap manner, without the need of tools or complicated constructions.

DESCRIPTION OF DRAWINGS

The invention will be explained in more detail with the aid of a preferred embodiment and with reference to the attached drawings, of which:

Figures 1a-d show an overview of how an impact mechanism works and how change of the stroke length can be carried out.

Figures 2a-c and 3a-c show a first embodiment in cross-sections, overview and side views.

Figures 4a-c show an overview and side views of a second embodiment.

Figures 5a-c and 6a-c show a third embodiment in cross-sections, overview and side view.

Figures 7a-c and 8a-c show a fourth embodiment in cross-sections, overview and side view.

PREFERRED EMBODIMENT

Figures 1a-d show schematically a prior art hydraulic down-the-hole impact drill with an impact mechanism of the alternating pressure type, arranged in a housing. The impact mechanism comprises a hammer piston 1 that moves
5 forwards and backwards and impacts upon a shank adapter 2 or similar. The shank adapter 2 then transfers the impact energy through a drill string (not shown in the drawings) and a drill bit (not shown in the drawings) to the rock.

The forward end 3 of the hammer piston is here denoted as the end that makes impact with the shank adapter 2, while the rear end 4 of the hammer piston is
10 the end that is directed away from the shank adapter 2. The hammer piston 1 in this example comprises a forward piston boom 5 with a forward driving area 6, and a rear piston boom 7 with a rear driving area 8. The forward and backward motion is controlled with the aid of a valve piston 9 and a number of channels. An intake accumulator 25 and a return accumulator 24 even out peaks of
15 pressure during the process.

The valve piston 9 is in its first position in Figure 1a. A forward signal channel 10 is open to high pressure 11, through the valve piston 9, to the rear driving area 8 of the hammer piston. A backwards signal channel 14 is open from the forward driving area 6 of the hammer piston, through the valve piston 9, to low
20 pressure 23.

This gives a pressure of the rear driving area 8 of the hammer piston, but not on the forward driving area 6 of the hammer piston, which causes the hammer piston 1 to move forwards towards the shank adapter 2. The rear piston boom 7 blocks a passage to a first adjustment channel 12, which later will cause a
25 reversal of the motion of the piston.

The hammer piston 1 continues its motion forwards in Figure 1b. When the hammer piston 1 approaches the shank adapter 2, the rear piston boom 7 no longer blocks passage to the first adjustment channel 12. This causes the first adjustment area 13 of the valve piston to be placed under pressure, which
30 causes the valve piston 9 to move to its second position.

The valve piston 9 has moved to its second position in Figure 1c. In this way, the backwards signal channel 14 is instead open to high pressure 11, through the valve piston 9, to the forward driving area 6 of the hammer piston. The passage from high pressure 11 to the forward signal channel 10 is closed, such that the rear driving area 8 of the hammer piston is no longer under pressure, and is instead connected to low pressure 23 through the valve piston 9. This change in pressure changes the direction of motion of the hammer piston 1, such that the hammer piston 1 is instead forced backwards.

The hammer piston 1 is moving backwards in Figure 1d. An adjustment arrangement in the form of an adjustment pin 15 makes it possible to set the length of the stroke. The adjustment pin 15 in this example has a first adjustment pin channel (not shown), a second adjustment pin channel 16 and a third adjustment pin (not shown). A fundamental stroke adjustment channel 17, a first stroke adjustment channel 18, a second stroke adjustment channel 19 and a third stroke adjustment channel 20 are present in the housing. The fundamental stroke adjustment channel 17 is connected through a second adjustment channel 21 to the second adjustment area 22 of the valve piston.

If the adjustment pin 15 is placed into a first position, the first adjustment pin channel will connect the fundamental stroke adjustment channel 17 with the first stroke adjustment channel 18. If the adjustment pin 15 is placed into a second position, the second adjustment pin channel 16 will connect the fundamental stroke adjustment channel 17 with the second stroke adjustment channel 19. If the adjustment pin 15 is placed into a third position, the third adjustment pin channel will connect the fundamental stroke adjustment channel 17 with the third stroke adjustment channel 20.

The adjustment pin 15 is shown in Figure 1d in its second position. When the hammer piston 1 during its backwards motion opens the first stroke adjustment channel 18 to pressure 11, nothing will happen, since the first stroke adjustment channel 18 in this position is not connected to the fundamental stroke adjustment channel 17.

When the hammer piston 1 has moved a small distance further backwards, however, the second stroke adjustment channel 19 is opened to pressure. The second adjustment pin channel 16 connects the second stroke adjustment channel 19 with the fundamental stroke adjustment channel 17, and thereby
5 with the second adjustment channel 21 and the second adjustment area 22 of the valve piston. This causes the second adjustment area 22 of the valve piston to be placed under pressure, which causes the valve piston 9 to move to its first position. The passage to the backwards signal channel 14 is closed, such that the forward driving area 6 of the hammer piston is no longer placed under
10 pressure. The hammer piston 1 is in this way forced to change direction and move forwards again, and the stroke cycle begins again according to Figure 1a.

If the adjustment pin 16 had instead been placed into its first position, the second adjustment area 22 of the valve piston would have been placed under pressure already when the hammer piston 1 passed the first stroke adjustment
15 channel 18. The hammer piston 1 would therefore have changed direction earlier. In a corresponding manner, if the adjustment pin 16 had been placed into its third position, the second adjustment area 22 would not have been placed under pressure until the hammer piston 1 had passed the third stroke adjustment channel 20. The hammer piston 1 would therefore have changed
20 direction later. The stroke length of the hammer piston 1 can in this way be selected, and in association with this, impacts of different energy and frequency can be obtained.

The adjustment pin 15 in Figures 1a-d can be adjusted as stated in the Atlas Copco manual above, through the adjustment pin 15 having several adjustment
25 pin channels that can be selected by means of rotation through first unscrewing a nut, then rotating the adjustment pin to another position, and then rescrewing the nut. Another alternative is to remove the adjustment pin 15 by unscrewing and to exchange it for another type with another adjustment pin channel. Both alternatives require a tool and are therefore difficult to carry out.

30 A solution according to the invention is shown in the following drawings, which solution can be used in, for example, an impact mechanism of the alternating

pressure type described above, or similar, instead of the adjustment pin 15 shown in the drawings. The invention can be used also in impact mechanism of the constant pressure type and in other conceivable impact mechanisms in which it is necessary to adjust the stroke length. It is not relevant whether the hammer piston impacts onto a shank adapter, as described above, or directly onto the drill bit or drill string, or alternatively onto a chisel or similar. All of these can be regarded as variants of an anvil onto which to make impacts.

An adjustment arrangement in the form of an adjustment pin 31 or similar, mounted in a housing 32 in an impact mechanism is shown in Figures 2a-c and 3a-c. Figure 3a shows only the adjustment pin 31. Figure 3c shows only the housing 32, seen from the side. Figures 2a-c and Figure 3b show the housing 32 with the adjustment pin 31 mounted.

The adjustment pin has an inner end 33 and an outer end 34. The adjustment pin 31 has a first groove 35, a second groove 36 and a third groove 37. It is preferable that these grooves be longitudinal grooves milled along the axis 38 of the adjustment pin, and that they be separated from each other. The grooves 35, 36, 37 have the function of the adjustment pin channels described above, and they can, as has been described above, be used to connect a fundamental stroke adjustment channel 17 in the housing with a first stroke adjustment channel 18, a second stroke adjustment channel 19 or a third stroke adjustment channel 20, respectively. It is thus possible to select an adjustment pin channel and in this way to select a stroke adjustment channel by means of rotation.

These adjustment pin channels 35, 36, 37 and stroke adjustment channels 18, 19, 20 may be designed in different manners: the number of channels and their appearance is not relevant, as long as a similar function is carried out. In particular, the number of channels may be two or four, just as advantageously as three.

There is preferably an attachment arrangement 43 on the adjustment pin 31 in the form of a peg 43 or similar, which here has the shape of an egg but may have another appearance. The peg 43 fits into an attachment arrangement 44, 45, 46 in the housing in the form of three indentations 44, 45, 46. By selecting

the indentation 44, 45, 46 with which the peg is brought into contact, also the amount by which the adjustment pin 31 is to be rotated is selected, and thus also which of the adjustment pin channels 35, 36, 37 and – by extension – which of the stroke adjustment channels 18, 19, 20 is to be selected. In this way
5 the stroke length is selected: compare this with the description above.

In order to obtain higher strength, the adjustment pin 31 may have two or three pegs 43a, 43b, 43c circularly arranged around the adjustment pin 31, such that they can make contact with more than one indentation 44, 45, 46 at the same time, see the example shown in Figures 4a-c.

10 Alternatively, and in contrast, the peg or pegs may be arranged in the housing 32, while the indentations are arranged in the adjustment pin 31. Also other attachment arrangements may be conceived without changing the function.

The adjustment pin 31 may be mounted in the housing with the aid of, for example, a nut 49 with a hole 50, through which the outer end 34 of the
15 adjustment pin can pass.

A flange or similar 47 is present on the adjustment pin 31, as is also an elastic element in the form of a spring 48 or similar that in its tensioned condition makes contact at one 51 of its ends with the flange 47 and at the other 52 of its ends with the nut 49 or with another part of the housing 32. The nut 49 or other
20 parts attached to the housing 32 in this context are to be considered to be a part of the housing 32.

Through the adjustment pin 31 being placed under axial spring-load in this manner, the peg 43 is held in place in the selected indentation 44, 45, 46, which ensures that the adjustment pin channels 35, 36, 37 are held in place and
25 function as intended.

A further alternative is that the flange 47 itself be designed as three pegs that are sufficiently broad for the spring 48 to be able to make contact also with them.

In order to change the adjustment pin channel 35, 36, 37 and thus also the stroke length, the operator pulls the outer end 34 of the adjustment pin or another corresponding operating means 34 and thus compresses the spring 48. The operator pulls until the peg 43 becomes released from the indentation 44, 45, 46. It is now possible to rotate the adjustment pin 31, and it is possible to fit it into another indentation 44, 45, 46. When the operator releases the outer end 34 of the adjustment pin, the spring force will cause the adjustment pin to regain its position, while the peg 43 is held fast in a new indentation 44, 45, 46.

The outer end 34 of the adjustment pin may be provided with a pin 53 or similar in order to either facilitate grip on the adjustment pin 31 or indicate which of the three positions the adjustment pin 31 has been set against markings 55, 56, 57 on the housing, or both facilitate grip on the adjustment pin 31 and indicate which of the three positions the adjustment pin 31 has been set against markings 55, 56, 57 on the housing.

An embodiment is shown in Figures 5a-c and 6a-b in which the spring 48 is arranged such that the outermost end 34 is depressed instead of being withdrawn during change of the adjustment pin channel 35, 36, 37, whereby the spring 48 is compressed in order to release the peg 43 from the indentation 44.

Figure 6b shows in cross-section also how the adjustment pin channels 35, 36, 37 are separated from each other.

Also other variants of elastic elements 48 can be envisioned such as, for example, elements that are pulled apart rather than being compressed. This is the case for all embodiments.

Figures 7a-c and 8a-b show a further embodiment. It is necessary in the embodiments previously described that the impact mechanism is not in operation in order to be able to adjust the stroke length. The adjustment pin channels 35, 36, 37 in these cases included grooves or similar that were separated from each other.

In contrast, Figures 7a-c and 8a-b show three adjustment pin channels 135, 136, 137 that transition into each other. This ensures that, independently of how the adjustment pin 31 has been rotated, a connection will always be formed between the fundamental stroke adjustment channel 17 and one of the stroke adjustment channels 18, 19, 20, and this in turn ensures that the impact mechanism can function, independently of how the adjustment pin 31 has been rotated.

The attachment arrangements 43 and 44 are loosened in Figures 7a-c and 8a-b from each other through the outer end 34 being pulled out. In order for a connection between the fundamental stroke adjustment channel 17 and one of the stroke adjustment channels 18, 19 20 to be maintained also when the outer end 34 is pulled out, the adjustment pin channels 135, 136, 137 in the embodiment shown in Figures 7a-c and 8a-b are longer than in the previously shown embodiments.

The corresponding is, of course, true if the embodiment shown in Figures 5a-c and 6a-b is designed in a corresponding manner with adjustment pin channels that transition into each other, whereby the extension of the adjustment pin channels, naturally, must be made in the other direction, in order to make possible change of stroke length through the outer end 34 being depressed instead.

The invention is, of course, not limited to the example described above: it can be modified within the framework of the attached claims.

CLAIMS

- 1) An impact mechanism comprising a housing (32) with at least two stroke adjustment channels (18, 19, 20); an adjustment arrangement (31) with at least two adjustment pin channels (35, 36, 37, 135, 136, 137) arranged for freely chosen interaction with the stroke adjustment channels (18, 19, 20); and a hammer piston (1) that performs reciprocating motion in the housing (32) in order to repetitively impact onto an anvil (2), which hammer piston (1) has a stroke length that can be selected with the aid of adjustment pin channels (35, 36, 37, 135, 136, 137) and the stroke adjustment channels (18, 19, 20), **characterised in** that the adjustment arrangement (31) comprises an elastic element (48) arranged to maintain the adjustment arrangement (31) in position for the stroke length that has been selected; and an operating means (34) arranged to select adjustment pin channel (35, 36, 37, 135, 136, 137) and thus the stroke length of the hammer piston (1).
- 2) The impact mechanism according to claim 1, **characterised in** that the operating means (34) is an outer end (34) of the adjustment arrangement (31).
- 3) The impact mechanism according to claim 1 or 2, **characterised in** that the operating means (34) is arranged to select adjustment pin channel (35, 36, 37, 135, 136, 137) by means of rotation of the operating means (34).
- 4) The impact mechanism according to any one of claims 1-3, **characterised in** that the adjustment arrangement (31) comprises an attachment arrangement (43) arranged to fit into a corresponding attachment arrangement (44, 45, 46) in the housing (32) in such a manner that the attachment arrangement (43) of the adjustment arrangement and the attachment arrangement (44, 45, 46) of the housing fit together with each other in at least two different ways, and such that the adjustment pin channel (35, 36, 37, 135, 136, 137) is selected depending on how the attachment arrangement (44, 45, 46) of the housing and the attachment arrangement (43) of the adjustment arrangement are united.

- 5) The impact mechanism according to claim 4, **characterised in** that the attachment arrangement (43) of the adjustment arrangement comprises at least one peg (43) and in that the attachment arrangement (44, 45, 46) of the housing comprises at least one indentation (44, 45, 46).
- 5 6) The impact mechanism according to claim 4, **characterised in** that the attachment arrangement (43) of the adjustment arrangement comprises at least one indentation (43) and in that the attachment arrangement (44, 45, 46) of the housing comprises at least one peg (44, 45, 46).
- 7) The impact mechanism according to any one of claims 4-6, **characterised**
10 **in** that the operating means (34) is arranged to loosen the attachment arrangement (43) of the adjustment arrangement from the attachment arrangement (44, 45, 46) of the housing when the operating means (34) is pulled from the housing (32).
- 8) The impact mechanism according to any one of claims 4-6, **characterised**
15 **in** that the operating means (34) is arranged to loosen the attachment arrangement (43) of the adjustment arrangement from the attachment arrangement (44, 45, 46) of the housing when the operating means (34) is pressed into the housing (32).
- 9) The impact mechanism according to any one of claims 1-8, **characterised**
20 **in** that the adjustment pin channels (35, 36, 37) are arranged separated from each other.
- 10) The impact mechanism according to any one of claims 1-8, **characterised**
in that the adjustment pin channels (135, 136, 137) are arranged such that the adjustment pin channels (135, 136, 137) transition into each other.
- 25 11) The impact mechanism according to any one of claims 1-10, **characterised**
in that the anvil (2) is any one of the group: shank adapter, drill string, drill bit, chisel.
- 12) A rock drill comprising an impact mechanism according to any one of claims 1-11.

13) A drilling rig comprising a rock drill according to claim 12.

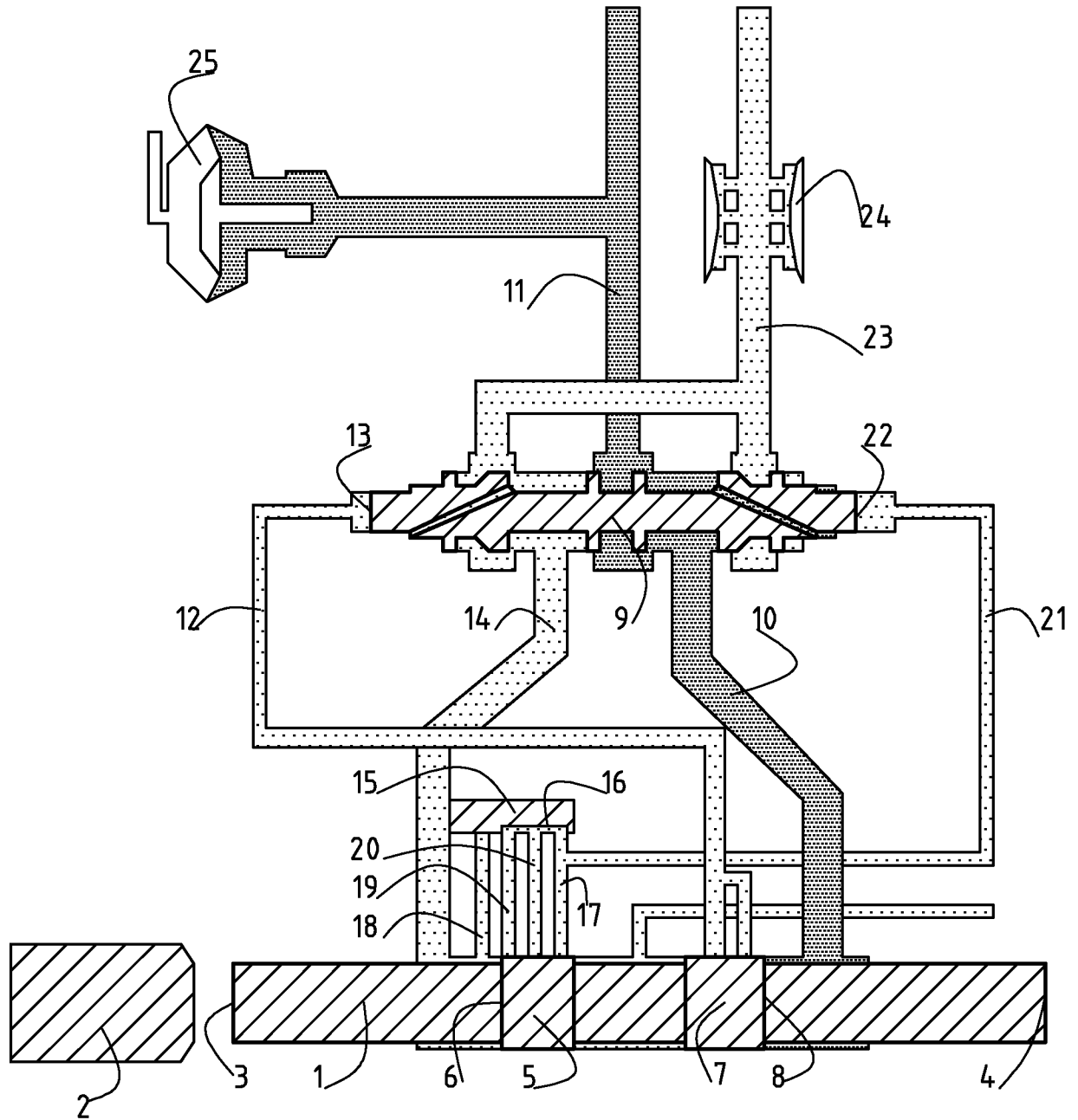


Fig. 1a

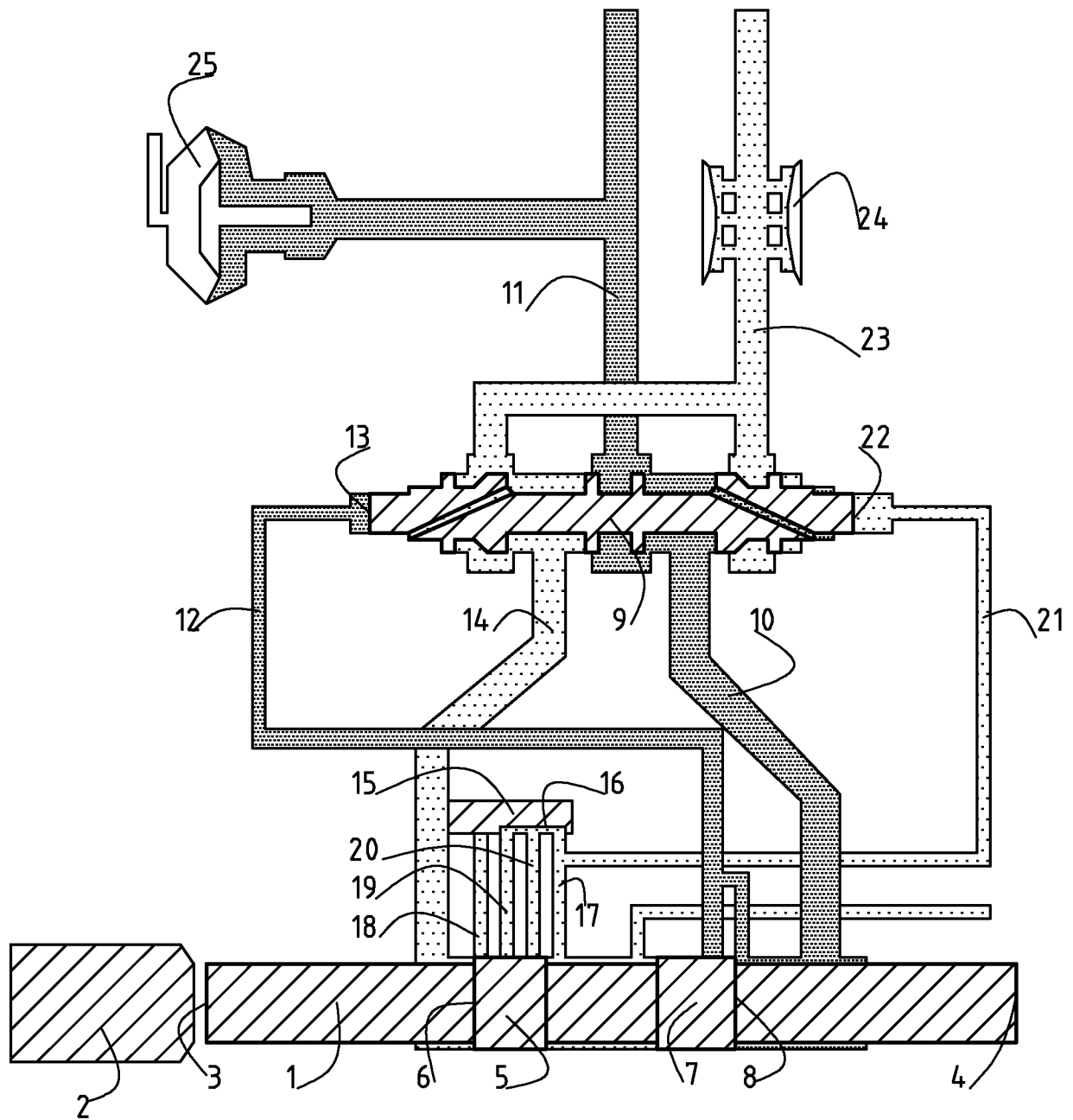


Fig. 1b

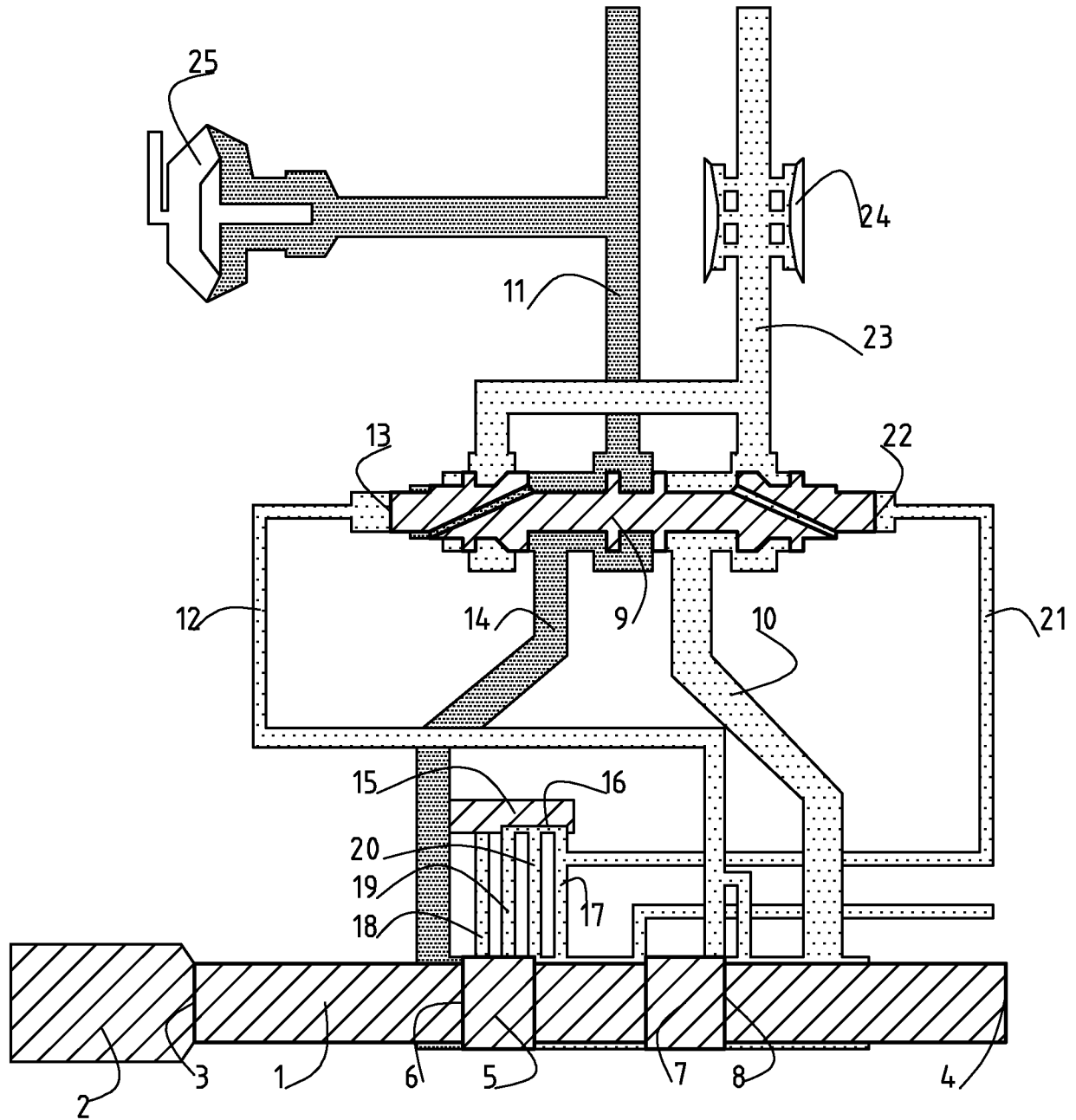


Fig. 1c

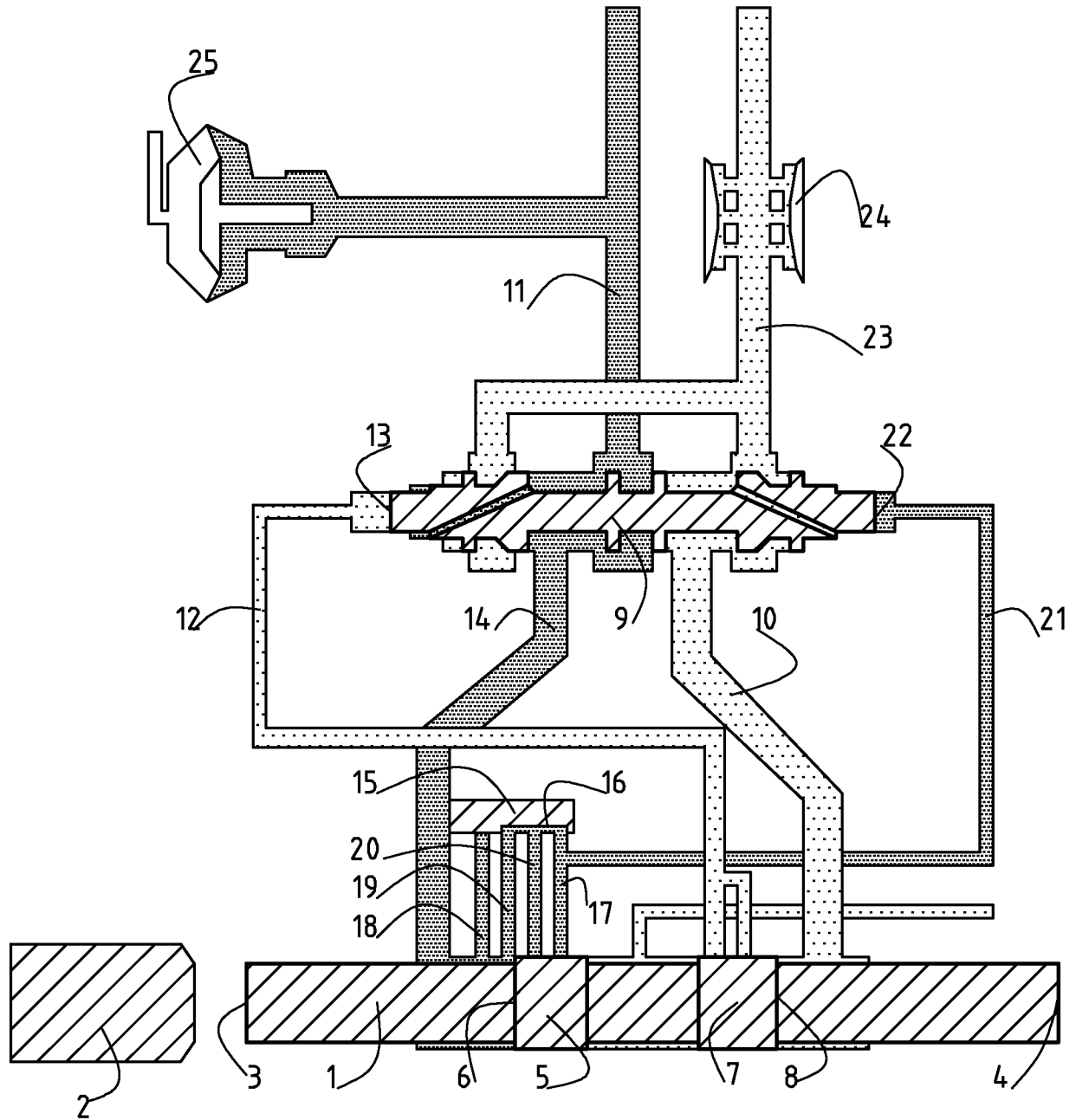


Fig. 1d

6/10

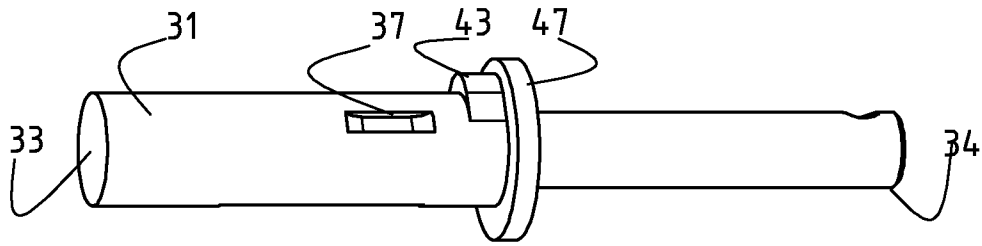


Fig. 3a

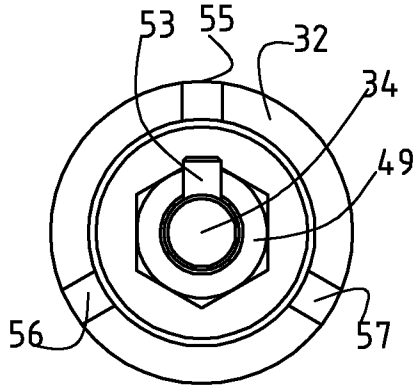


Fig. 3b

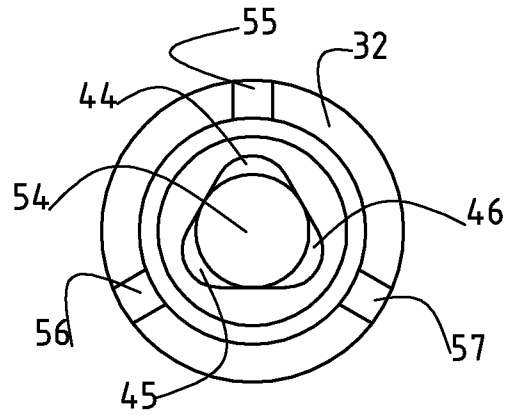


Fig. 3c

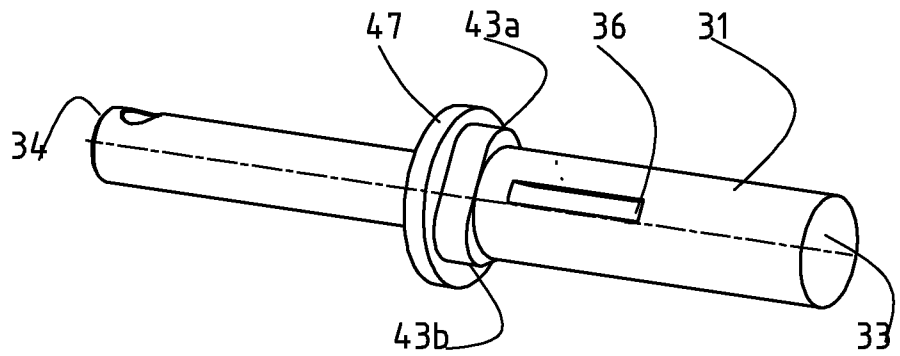


Fig. 4a

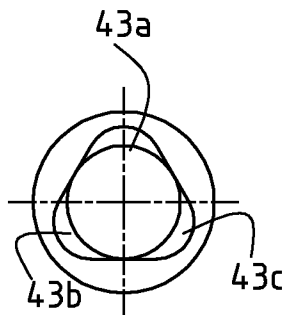


Fig. 4b

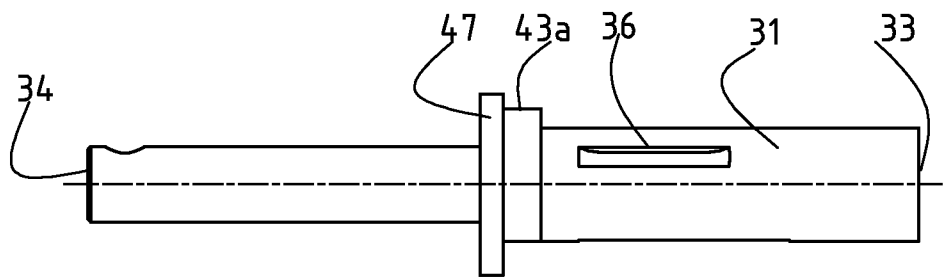


Fig. 4c

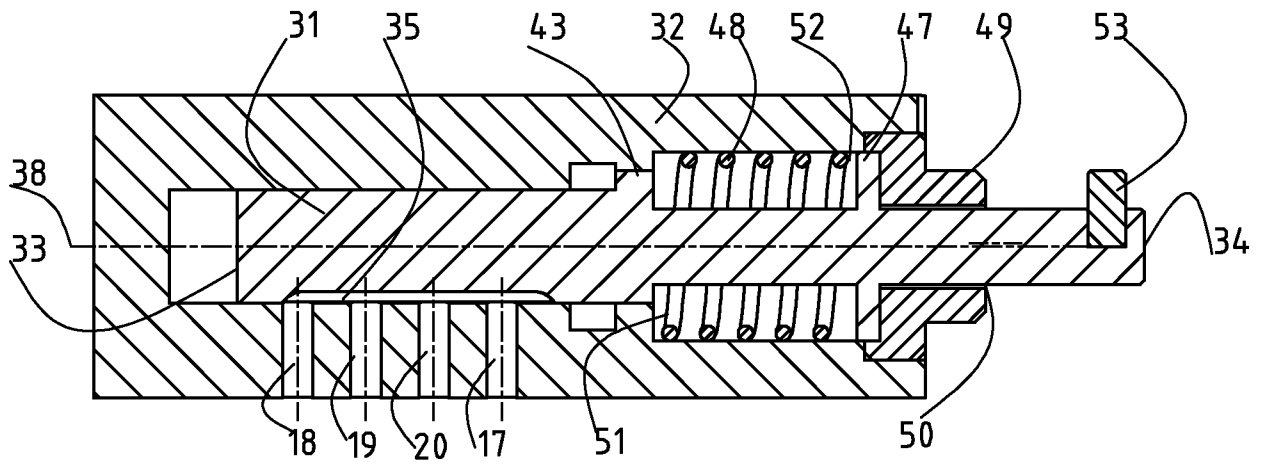


Fig. 5a

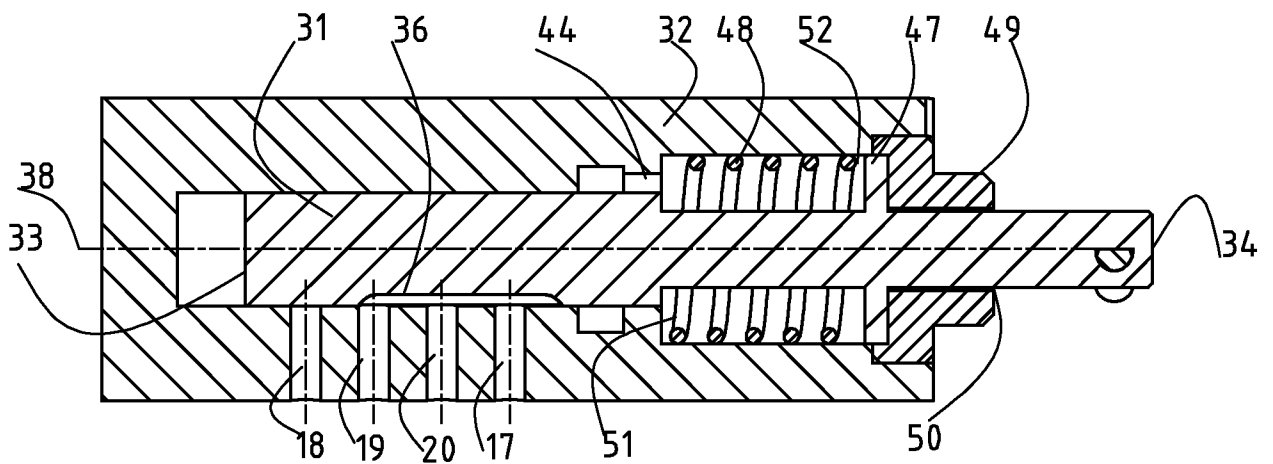


Fig. 5b

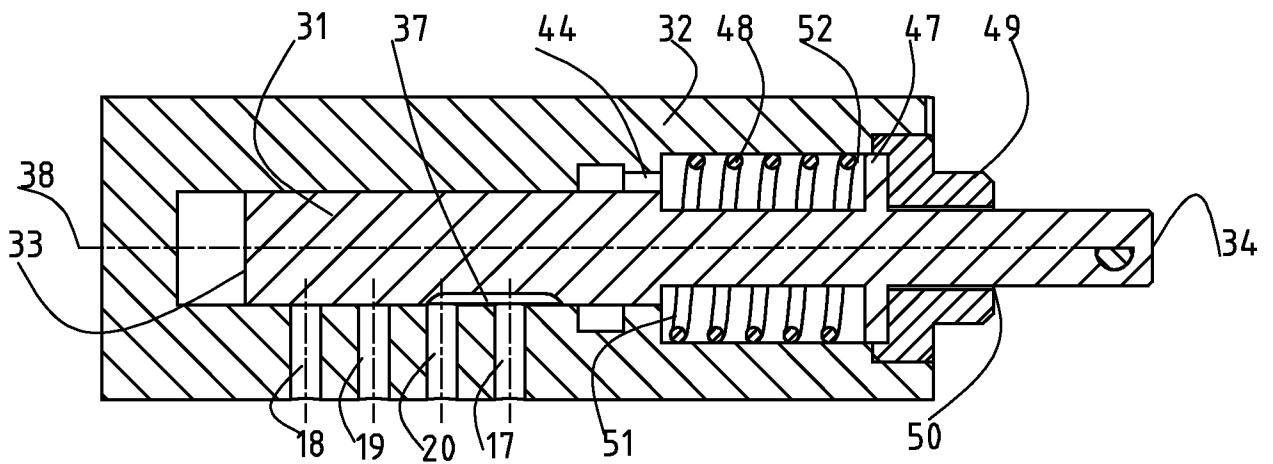


Fig. 5c

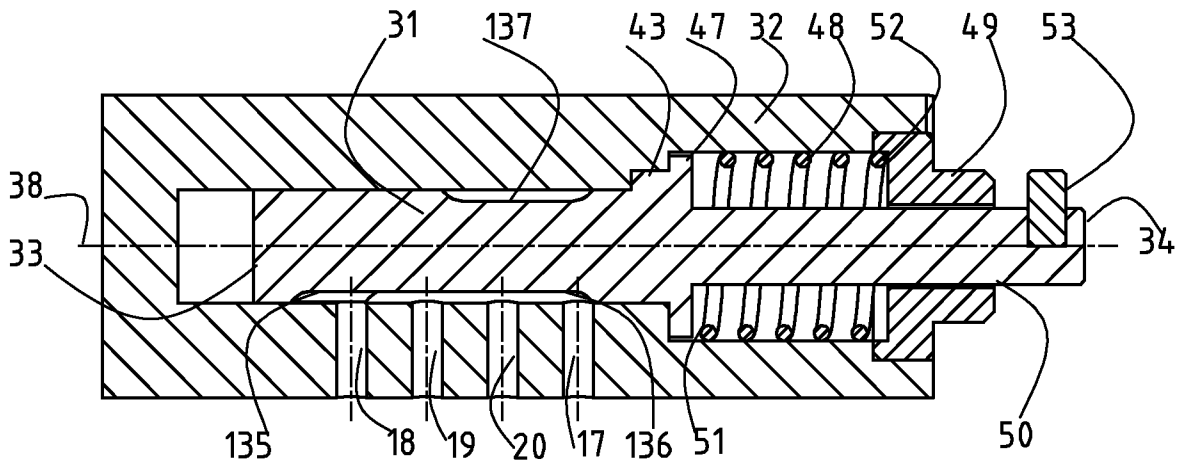


Fig. 7a

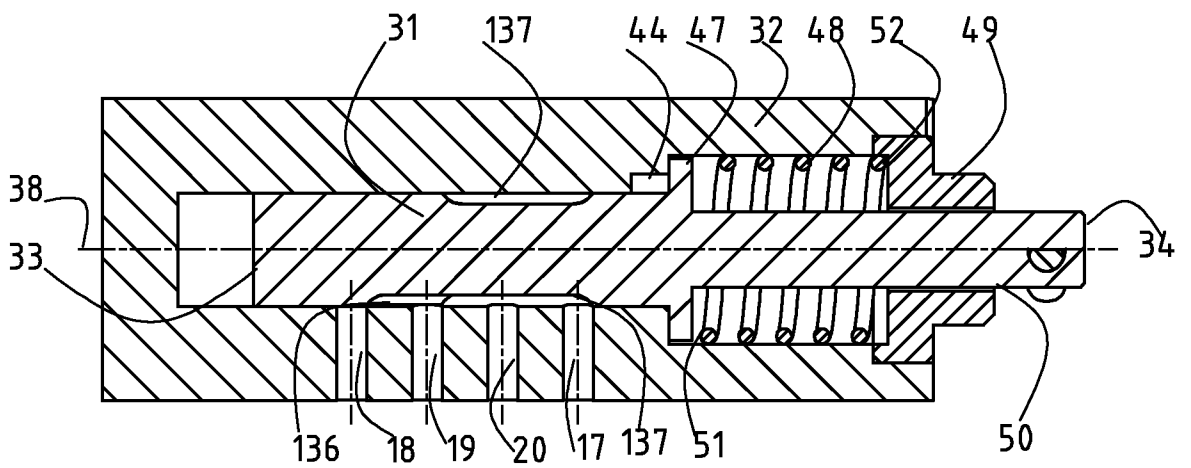


Fig. 7b

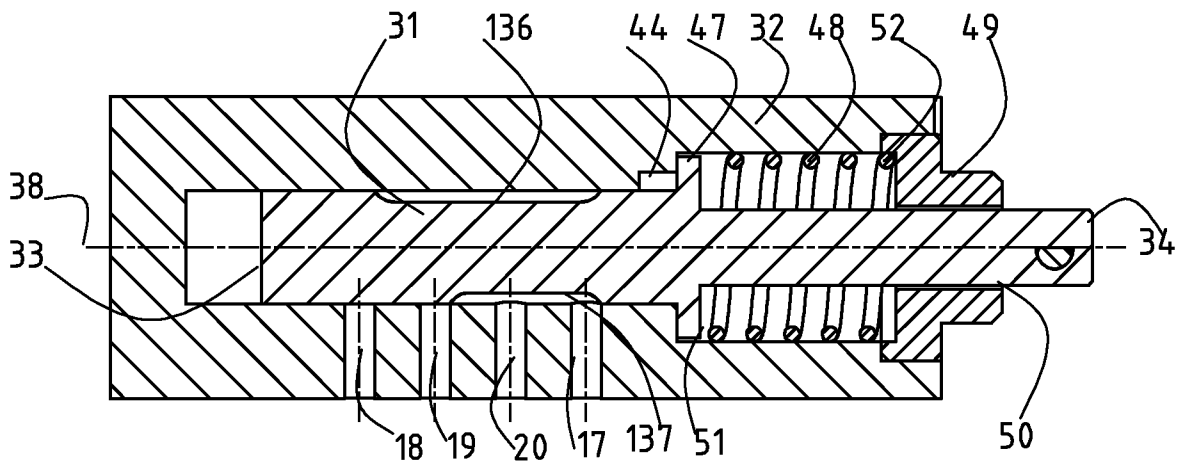
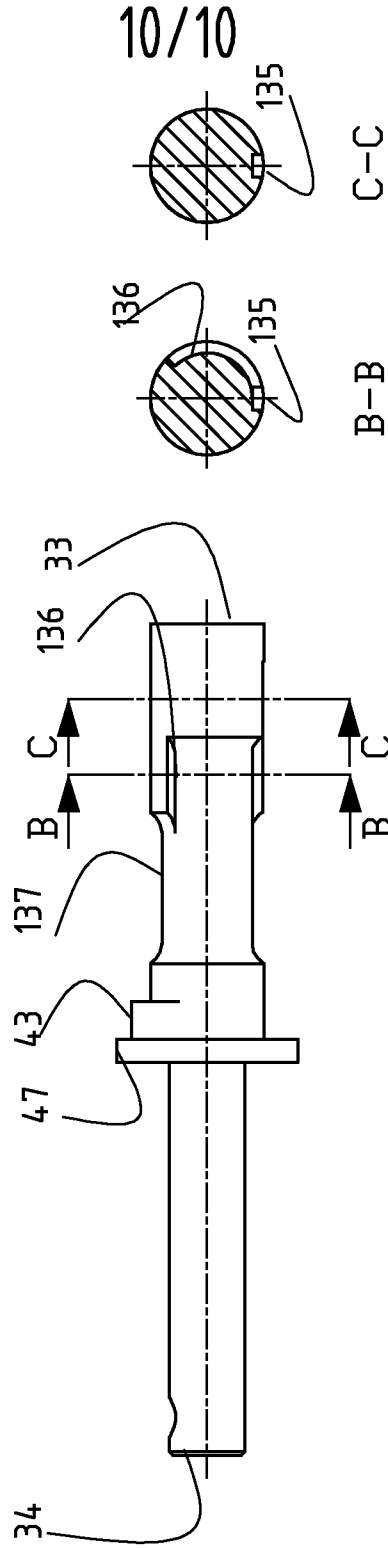
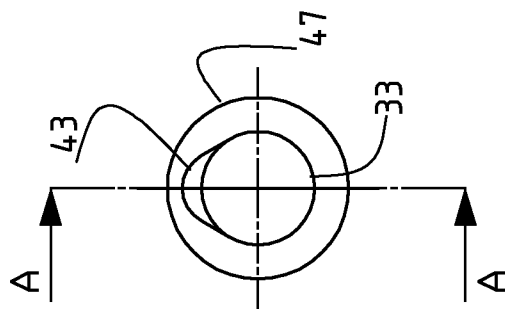
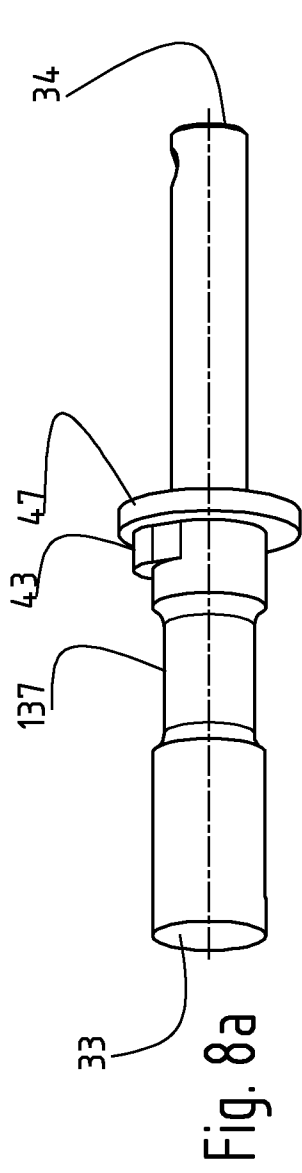
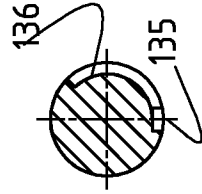


Fig. 7c



10/10



B-B C-C

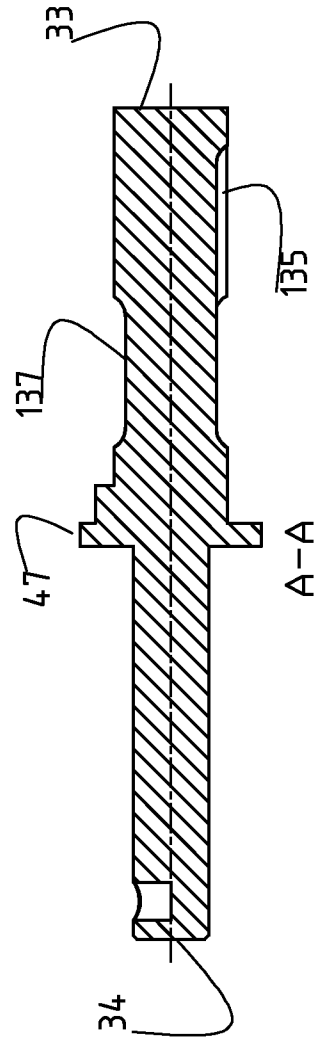


Fig. 8b

INTERNATIONAL SEARCH REPORT

International application No.
PCT/SE2012/050428

A. CLASSIFICATION OF SUBJECT MATTER		
IPC: see extra sheet		
According to International Patent Classification (IPC) or to both national classification and IPC		
B. FIELDS SEARCHED		
Minimum documentation searched (classification system followed by classification symbols)		
IPC: B25D, E21B		
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched		
SE, DK, FI, NO classes as above		
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)		
EPO-Internal, PAJ, WPI data		
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 4006783 A (GRANHOLM SVEN), 8 February 1977 (1977-02-08); column 2, line 10 - line 20; column 4, line 42 - line 47; column 4, line 56 - line 60; column 5, line 11 - line 22; column 5, line 62 - line 64 --	1-13
A	US 5669281 A (COMARMOND JEAN S), 23 September 1997 (1997-09-23); abstract; column 1, line 66 - column 2, line 29; column 4, line 11 - line 34; column 4, line 63 - column 5, line 9 --	1-13
A	WO 2006054949 A1 (ATLAS COPCO ROCK DRILLS AB ET AL), 26 May 2006 (2006-05-26); page 9, line 13 - page 10, line 4 --	1-13
<input checked="" type="checkbox"/> Further documents are listed in the continuation of Box C. <input checked="" type="checkbox"/> See patent family annex.		
* Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier application or patent but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art "&" document member of the same patent family		
Date of the actual completion of the international search		Date of mailing of the international search report
05-07-2012		06-07-2012
Name and mailing address of the ISA/SE Patent- och registreringsverket Box 5055 S-102 42 STOCKHOLM Facsimile No. + 46 8 666 02 86		Authorized officer Katarina Ekman Telephone No. + 46 8 782 25 00

INTERNATIONAL SEARCH REPORT

International application No.
PCT/SE2012/050428

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 4733731 A (TKACH KHAIM B ET AL), 29 March 1988 (1988-03-29); column 6, line 1 - line 7; column 9, line 1 - line 9; figures 10,11 -- -----	1-13

Continuation of: second sheet

International Patent Classification (IPC)

B25D 9/26 (2006.01)

E21B 1/26 (2006.01)

Download your patent documents at www.prv.se

The cited patent documents can be downloaded:

- From “Cited documents” found under our online services at www.prv.se
(English version)
- From “Anförda dokument” found under “e-tjänster” at www.prv.se
(Swedish version)

Use the application number as username. The password is **GEZJLTITUU**.

Paper copies can be ordered at a cost of 50 SEK per copy from PRV InterPat (telephone number 08-782 28 85).

Cited literature, if any, will be enclosed in paper form.

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.

PCT/SE2012/050428

US	4006783 A	08/02/1977	AT	340345 B	12/12/1977
			AT	A237575 A	15/04/1977
			AU	7938975 A	23/09/1976
			AU	488006 B2	23/09/1976
			CH	597500 A5	14/04/1978
			DE	2512690 A1	30/09/1976
			FR	2307121 B1	30/07/1982
			GB	1496562 A	30/12/1977
			<hr/>		
US	5669281 A	23/09/1997	AT	208688 T	15/11/2001
			AU	4027595 A	13/06/1996
			AU	695964 B2	27/08/1998
			CA	2163582 C	04/04/2006
			DE	69523867 T2	18/04/2002
			EP	0715932 B1	14/11/2001
			ES	2166392 T3	16/04/2002
			FI	955881 A	09/06/1996
			FR	2727891 B1	24/01/1997
			JP	3713320 B2	09/11/2005
			JP	8216051 A	27/08/1996
			NO	954971 A	10/06/1996
			NO	306934 B1	17/01/2000
			ZA	9510110 A	06/06/1996
<hr/>					
WO	2006054949 A1	26/05/2006	NONE		
US	4733731 A	29/03/1988	DE	3590297 C2	17/05/1990
			DK	77486 A	19/02/1986
			DK	160159 C	15/07/1991
			GB	2175331 B	11/11/1987
			JP	S61502479 A	30/10/1986
			JP	3019353 B	14/03/1991
			NO	860576 A	17/02/1986
			NO	160534 C	26/04/1989
			SE	448179 B	26/01/1987
			SE	8600745 L	19/02/1986
			SU	1313973 A1	30/05/1987
			WO	8600357 A1	16/01/1986