

(19) World Intellectual Property Organization
International Bureau(43) International Publication Date
30 June 2011 (30.06.2011)

PCT

(10) International Publication Number
WO 2011/079234 A2

(51) International Patent Classification:

A61K 9/08 (2006.01) A61P 31/10 (2006.01)
A61K 31/137 (2006.01)

California 92122 (US). **KISAK, Edward** [US/US]; 3525
Bayside Lane, Apt. B, San Diego, California 92109 (US).

(21) International Application Number:

PCT/US2010/061940

(74) **Agents: ZYLSTRA, Eric J.** et al.; Kilpatrick Townsend
& Stockton LLP, Two Embarcadero Center, Eighth Floor,
San Francisco, California 94111-3834 (US).

(22) International Filing Date:

22 December 2010 (22.12.2010)

(81) **Designated States** (unless otherwise indicated, for every
kind of national protection available): AE, AG, AL, AM,
AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ,
CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO,
DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT,
HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP,
KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD,
ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI,
NO, NZ, OM, PE, PG, PH, PL, PT, RO, RS, RU, SC, SD,
SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR,
TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

61/289,962 23 December 2009 (23.12.2009) US
61/289,967 23 December 2009 (23.12.2009) US

(71) **Applicant** (for all designated States except US): **NUVO
RESEARCH INC.** [CA/CA]; 7560 Airport Road, Unit
10, Mississauga, Ontario L4T 4H4 (CA).

(72) Inventors; and

(75) **Inventors/Applicants** (for US only): **BUYUKTIMKIN,
Servet** [US/US]; 11772 Carmel Creek Road, #105, San
Diego, California 92130 (US). **BUYUKTIMKIN, Nadir**
[US/US]; 11772 Carmel Creek Road, #105, San Diego,
California 92130 (US). **SINGH, Jagat** [CA/CA]; 64
Grover Drive, Scarborough, Ontario M1C 4V7 (CA).
NEWSAM, John M. [US/US]; 525 Westbourne Street,
La Jolla, California 92037-5449 (US). **KING-SMITH,
Dominic** [GB/US]; 5814 Lord Cecil Street, San Diego,

(84) **Designated States** (unless otherwise indicated, for every
kind of regional protection available): ARIPO (BW, GH,
GM, KE, LR, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG,
ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ,
TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK,
EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU,
LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK,
SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ,
GW, ML, MR, NE, SN, TD, TG).

[Continued on next page]

(54) Title: HIGHLY PERMEATING TERBINAFINE FORMULATION

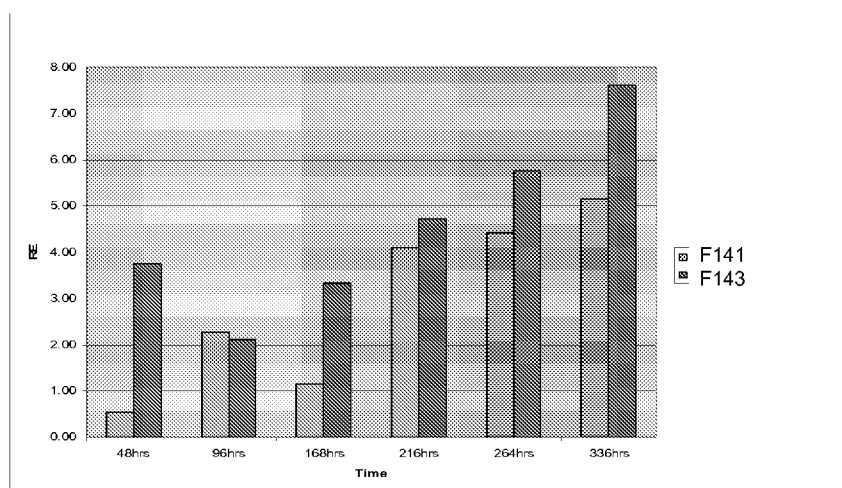


FIG. 19B

(57) **Abstract:** The present invention provides topical compositions, methods of preparation, and methods of treatment for onychomycosis. In certain specific embodiments, the invention provides an anti-fungal pharmaceutical composition for topical application comprising an anti-fungal agent, a zwitterionic surfactant or charged derivative thereof; a carboxylic acid, a lower alcohol, and water. The acid is selected from a short-chain hydroxy acid, a short-chain fatty acid, and a mixture thereof. In certain other specific embodiments, the invention provides an anti-fungal pharmaceutical composition for topical application comprising an anti-fungal agent, a quarternary amino acid, a keratolytic agent; a lower alcohol; and water. In certain embodiments, the keratolytic agent is urea, ammonium thioglycolate, or a mixture thereof.



Published:

— *without international search report and to be republished
upon receipt of that report (Rule 48.2(g))*

HIGHLY PERMEATING TERBINAFINE FORMULATION

CROSS-REFERENCES TO RELATED APPLICATIONS

[0001] This application claims the benefit of U.S. Provisional Patent Application Nos. 61/289,962 and 61/289,967 (both filed December 23, 2009), the disclosure of which is hereby
5 incorporated by reference in its entirety for all purposes.

BACKGROUND OF THE INVENTION

[0002] Onychomycosis is a fungal infection that affects the toenails (~80% of cases) and the fingernails (~20% of cases). The most common causative pathogens of onychomycosis are the dermatophytes *Trichophyton rubrum* and *Trichophyton interdigitale* (also known as
10 *Trichophyton mentagrophytes*). These pathogens represent the cause of roughly 70% and 20% of onychomycosis cases, respectively. Other causative agents include dermatophytes such as *Epidermophyton floccosum*, *Trichophyton violaceum*, *Microsporum gypseum*, *Trichophyton tonsurans*, *Trichophyton soudanense*, *Trichophyton verrucosum*, nondermatophyte fungi such as *Neoscytalidium* (also known as *Scytalidium*), *Scopulariopsis*,
15 *Aspergillus*, *Fusarium*, *Acremonium*, and yeasts such as *Candida*. The infection may involve any component of the nail unit, including the nail matrix, the nail bed or the nail plate. See Blumberg, M. "Onychomycosis," <http://www.emedicine.com/derm/topic300.htm>, accessed July 7, 2008.

[0003] Distal lateral subungual onychomycosis is the most common form of infection. In
20 this variant, the infection begins around the edges of the nail and can cause inflammation in these areas while concurrently spreading to the underside of the nail. The result is disfigurement of the nail and potentially some pain, discomfort and transmission of infection to other nails. If left untreated, onychomycosis can result in permanent nail deformity.

[0004] Onychomycosis is a very difficult condition to cure. Today, it is commonly treated
25 with an antifungal medication that is delivered to the systemic circulation, in spite of the fact that the onychomycosis infection is localized to the nail structure. This can result in serious and unwanted side effects, including gastrointestinal symptoms, liver abnormalities, rashes, taste disturbances, hypertension, and drug-drug interactions with a wide range of other medications.

[0005] Topical drugs for the treatment of onychomycosis are available, but they are not
30 very effective in the treatment of the disease. For example, Penlac[®] (ciclopirox 8% solution) is a topical treatment which has been approved in the United States for the treatment in

immunocompetent patients with mild to moderate onychomycosis of fingernails and toenails without lunula involvement, due to *Trichophyton rubrum*. However, the drug is not very effective in the treatment of onychomycosis, providing complete cure (defined as clear nail and negative mycology) in less than 10% of the intent-to-treat population in the Phase III studies used to obtain approval in the United States. Further, relapse appears to be a significant issue with this drug. See Casciano J. *et al. Manag. Care* **2003**, 12(3), 47-54; Tosti, A. *et al. Dermatology* **1998**, 197(2), 162-166; Sigurgeirsson, B. *et al. Arch. Dermatol.* **2002**, 138(3), 353-7; and Penlac[®] prescribing information, <http://products.sanofi-aventis.us/penlac/penlac.html>, accessed May 19, 2008.

[0006] One of the leading anti-fungal agents for oral treatment of onychomycosis is the drug terbinafine. Terbinafine has also been approved by the US Food and Drug Administration in cream, gel, solution and spray dosage forms for use in topical treatment of fungal infections. However, these products are not approved for the treatment of onychomycosis. For example, terbinafine hydrochloride cream 1% (tradename Lamisil[®]) is available as an over-the-counter product, and the label specifically notes that the product should not be used on nails. (For package information, *see* http://www.accessdata.fda.gov/drugsatfda_docs/label/2007/020980s0051bl.pdf, accessed July 30, 2010.)

[0007] There is a strong need for a new topical drug composition that can provide good efficacy in treating onychomycosis while avoiding the systemic side effects of oral treatments. The present invention satisfies these and other needs.

BRIEF SUMMARY OF THE INVENTION

[0008] The present invention provides topical drug compositions that are efficacious in treating onychomycosis while avoiding systemic side effects. As such, in one embodiment, the present invention provides a topical formulation for the treatment of onychomycosis, comprising, consisting essentially of, or consisting of:

terbinafine or a salt thereof;

a zwitterionic surfactant or a charged derivative thereof;

an acid, which is a member selected from the group consisting of a short-chain

hydroxy acid, a short-chain fatty acid, and a mixture thereof;

a lower alcohol; and

water.

[0009] In certain aspects, the inclusion of a keratolytic agent (*e.g.*, urea) is particularly advantageous as it increases the penetration of the antifungal agent through the nail.

[0010] In certain aspects, the inclusion of a terpene (*e.g.*, menthol) is particularly advantageous as it increases the penetration of the antifungal agent through the nail.

5 [0011] In certain aspects, the inclusion of a second lower alcohol (*e.g.*, a polyol; a diol or triol, such as hexanetriol) is particularly advantageous as it increases the penetration of the antifungal agent through the nail.

[0012] In certain aspects, the inclusion of panthenol is particularly advantageous as it increases the penetration of the antifungal agent through the nail.

10 [0013] In another embodiment, the present invention provides a topical formulation for the treatment of onychomycosis, comprising, consisting essentially of, or consisting of:

terbinafine or a salt thereof;

a zwitterionic surfactant or a charged derivative thereof;

an acid, which is a member selected from the group consisting of a short-chain

15 hydroxy acid, a short-chain fatty acid, and a mixture thereof;

a keratolytic agent;

a terpene;

panthenol, optionally D-panthenol;

a lower alcohol; and

20 water.

[0014] In certain aspects, the formulation can be applied to the nail exterior for transungual delivery of the antifungal agent and has superior balance between permeation and retention.

[0015] In yet another embodiment, the present invention provides a topical formulation for the treatment of onychomycosis, comprising, consisting essentially of, or consisting of:

25 an antifungal agent such as terbinafine or a salt thereof;

a quarternary amino acid;

a keratolytic agent;

a lower alcohol; and

water.

30 [0016] In certain aspects, the combination of an antifungal agent and a keratolytic agent is particularly advantageous as it increases the penetration of the antifungal agent through the nail.

[0017] In still another embodiment, the present invention provide a topical formulation for the treatment of onychomycosis, comprising, consisting essentially of, or consisting of:

- an antifungal agent such as terbinafine or a salt thereof;
- a keratolytic agent;
- 5 a short-chain detergent;
- a lower alcohol; and
- water.

[0018] In certain aspects, the formulation can be applied to the nail exterior for transungual delivery of the antifungal agent and has superior balance between permeation and retention.

- 10 [0019] In another embodiment, the present invention provides a method for treating onychomycosis by administering a composition described herein.

[0020] In still yet another embodiment, the present invention provides a use of a composition described herein in the manufacture of a medicament for treating onychomycosis.

- 15 [0021] These and other aspects, objects, and advantages will become more apparent when read with the following detailed description and drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

[0022] The embodiments of the application will now be described in greater detail with reference to the attached drawings in which:

- 20 [0023] **FIGS. 1A and 1B** illustrate the results of shed snakeskin permeation studies on the formulations of Table 1. FIG. 1A shows the permeation of active ingredient through shed snakeskin at 4, 24, and 48 hr. FIG. 1B shows the total snakeskin retention of the active ingredient.

- 25 [0024] **FIGS. 2A and 2B** illustrate the results of shed snakeskin permeation studies on the formulations of Table 2. FIG. 2A shows the permeation of active ingredient through shed snakeskin at 4, 24, and 48 hr. FIG. 2B shows the total snakeskin retention of the active ingredient.

- 30 [0025] **FIGS. 3A and 3B** illustrate the results of shed snakeskin permeation studies on the formulations of Table 3. FIG. 3A shows the permeation of the active ingredient through shed snakeskin at 4, 24, and 48 hr. FIG. 3B shows the total snakeskin retention of the active ingredient.

[0026] FIGS. 4A and 4B illustrate the results of shed snakeskin permeation studies on the formulations of Table 4. FIG. 4A shows the permeation of active ingredient through shed snakeskin at 3.5, 24, and 48 hr. FIG. 4B shows the total snakeskin retention of the active ingredient.

5 [0027] FIG. 5 illustrates the results of bovine hoof studies on the formulations of Table 5. FIG. 5 shows the permeation of active ingredient through bovine hoof at 44, 92, and 144 hr.

[0028] FIGS. 6A and 6B illustrate the results of shed snakeskin permeation studies on the formulations of Table 6. FIG. 6A shows the permeation of active ingredient through shed snakeskin at 4, 21, and 26 hr. FIG. 6B shows the total snakeskin retention of the active
10 ingredient.

[0029] FIGS. 7A and 7B illustrate the results of shed snakeskin permeation studies on the formulations of Table 7. FIG. 7A shows the total snakeskin retention of the active ingredient through shed snakeskin at 4, 20, and 24 hr. FIG. 7B shows the total snakeskin retention of the active ingredient.

15 [0030] FIGS. 8A and 8B illustrate the results of shed snakeskin permeation studies on the formulations of Table 8. FIG. 8A shows the permeation of active ingredient through shed snakeskin at 4 and 21 hr. FIG. 8B shows the total snakeskin retention of the active ingredient.

[0031] FIG. 9 illustrates the results of shed snakeskin permeation studies on the
20 formulations of Table 9. FIG. 9 shows the permeation of active ingredient through shed snakeskin at 4, 20, and 24 hr.

[0032] FIGS. 10A and 10B illustrate the results of shed snakeskin permeation studies on the formulations of Table 10. FIG. 10A shows the total snakeskin retention of the active ingredient through shed snakeskin at 4, 21, and 24 hr. FIG. 10B shows the total snakeskin
25 retention of the active ingredient.

[0033] FIG. 11 illustrates the results of human nail retention studies on the formulations of Table 11.

[0034] FIG. 12 illustrates the results of bovine hoof permeation studies on the formulations of Table 12. FIG. 12 shows the permeation of the active ingredient through bovine hoof at
30 44, 92, and 144 hr.

[0035] FIGS. 13A and 13B illustrate the results of bovine hoof studies on the formulations of Table 13. FIG. 13A shows the permeation of active ingredient through bovine hoof at 66, 114, 162, 234, 282, or 330 hr. FIG. 13B shows the total bovine hoof retention of the active ingredient.

5 [0036] FIGS. 14A and 14B illustrate the results of bovine hoof permeation studies on the formulations of Table 14. FIG. 14A shows the permeation of active ingredient through bovine hoof at 67, 115, 163, 235, or 307 hr. FIG. 14B shows the total bovine hoof retention of the active ingredient.

10 [0037] FIGS. 15A and 15B illustrate the results of bovine hoof studies on the formulations of Table 15. FIG. 15A shows the permeation of active ingredient through bovine hoof at 95, 143, 215, 263, 311, and 383 hr. FIG. 15B shows the total bovine hoof retention of the active ingredient.

[0038] FIGS. 16A-B illustrate the results of permeation studies on F131 (Tables 18, 19, and 20).

15 [0039] FIGS. 17A-B illustrate the results of permeation studies on F132, F133, and F141. FIG. 17A shows the results of F132 and F133 (Table 21). FIG. 17B shows the results of F141 (Table 23).

20 [0040] FIGS. 18A-B illustrate the results of permeation studies on F131 and F141. FIG. 18A shows permeation results for twice-daily (BID) application of F141 (Table 24). FIG. 18B shows a comparison of F131 and F141 (Table 25).

[0041] FIGS. 19A-B illustrate the results of permeation studies on F141 and F143. FIG. 19A shows cadaver nail permeation results for F143 (Table 26). FIG. 19B shows a comparison of F141 and F143 with F40 (Control 2) (Table 27).

25 [0042] FIG. 20 illustrates a three-month pH stability profile for F131 and F141 at 25 °C (Table 29).

[0043] FIG. 21 illustrates a three-month pH stability profile for F142 at 25 °C (Table 30).

[0044] FIGS. 22A-B illustrate the results of permeation studies on F141, F142, and F143. FIG. 22A shows permeation results for F141 and F143 (Table 33). FIG. 22B shows shed snakeskin permeation results for F141, F142, and F143 (Table 34).

[0045] FIGS. 23A-B illustrate the results of permeation studies on F131-F133 and F141-F143. FIG. 23A shows shed snakeskin permeation results for F131, F132, and F133 (Table 35). FIG. 23B shows cadaver nail permeation results for F141, F142, and F143 (Table 36).

5 [0046] FIGS. 24A-B illustrate the results of permeation studies on F131 and F141 after stability tests. FIG. 24A illustrate the results for F131 (Table 37, 39, and 40); FIG. 24B, for F141 (Tables 38, 41, and 42).

[0047] FIG. 25 illustrates the measured terbinafine content for F142 over time (Tables 47 and 48).

10 [0048] FIGS. 26A-B illustrate the results of shed snakeskin permeation studies on Formulations I-B (Table 51). FIG. 26A shows the permeation of active ingredient over time. FIG. 26B shows the total amount of active ingredient as a snakeskin retention value.

[0049] FIGS. 27A-B illustrate the results of shed snakeskin permeation studies on Formulations II-B (Table 52). FIG. 27A shows the permeation of active ingredient over time. FIG. 27B shows the total amount of active ingredient as a snakeskin retention value.

15 [0050] FIGS. 28A-B illustrate the results of shed snakeskin permeation studies on Formulations III-B (Table 53). FIG. 28A shows the permeation of active ingredient over time. FIG. 28B shows the total amount of active ingredient as a snakeskin retention value.

[0051] FIG. 29 illustrates the results of shed snakeskin permeation studies on Formulations IV-B (Table 54). FIG. 29 shows the permeation of active ingredient over time.

20 [0052] FIGS. 30A-B illustrate the results of bovine hoof permeation studies on Formulations V-B (Table 55). FIG. 30A shows the permeation of active ingredient over time. FIG. 30B shows the total amount of active ingredient as a bovine hoof retention value.

[0053] FIGS. 31A-B illustrate the results of bovine hoof permeation studies on Formulations VI-B (Table 56). FIG. 31A shows the total amount of active ingredient as a
25 bovine hoof retention value. FIG. 31B shows the permeation of active ingredient over time.

[0054] FIGS. 32A-B illustrate the results of shed snakeskin permeation studies on Formulations VII-B (Table 57). FIG. 32A shows the total amount of active ingredient as a snakeskin retention value. FIG. 32B shows the permeation of active ingredient over time.

[0055] FIGS. 33A-B illustrate the results of bovine hoof permeation studies on
30 Formulations VIII-B (Table 58). FIG. 33A shows the total amount of active ingredient as a bovine hoof retention value. FIG. 33B shows the permeation of active ingredient over time.

[0056] FIG. 34 illustrates the results of shed snakeskin permeation studies on Formulations IX-B (Table 59). FIG. 34 shows the permeation of active ingredient over time.

[0057] FIGS. 35A-B illustrate the results of shed snakeskin permeation studies on Formulations I-C (Table 60). FIG. 35A shows the total amount of active ingredient as a snakeskin retention value. FIG. 35B shows the permeation of active ingredient over time.

[0058] FIGS. 36A-B illustrate the results of shed snakeskin permeation studies on Formulations II-C (Table 61). FIG. 35A shows the permeation of active ingredient over time. FIG. 35B shows the total amount of active ingredient as a snakeskin retention value.

[0059] FIGS. 37A-B illustrate the results of shed snakeskin permeation studies on Formulations III-C (Table 62). FIG. 37A shows the permeation of active ingredient over time. FIG. 37B shows the total amount of active ingredient as a snakeskin retention value.

[0060] FIGS. 38A-B illustrate the results of shed snakeskin permeation studies on Formulations IV-C (Table 63). FIG. 38A shows the permeation of active ingredient over time. FIG. 38B shows the total amount of active ingredient as a snakeskin retention value.

[0061] FIGS. 39A-B illustrate the results of shed snakeskin permeation studies on Formulations V-C (Table 64). FIG. 39A shows the permeation of active ingredient over time. FIG. 39B shows the total amount of active ingredient as a snakeskin retention value.

[0062] FIGS. 40A-B illustrate the results of shed snakeskin permeation studies on Formulations VI-C (Table 65). FIG. 40A shows the permeation of active ingredient over time. FIG. 40B shows the total amount of active ingredient as a snakeskin retention value.

[0063] FIGS. 41A-B illustrate the results of shed snakeskin permeation studies on Formulations VII-C (Table 66). FIG. 41A shows the permeation of active ingredient over time. FIG. 41B shows the total amount of active ingredient as a snakeskin retention value.

[0064] FIGS. 42A-B illustrate the results of shed snakeskin permeation studies on Formulations VIII-C (Table 67). FIG. 42A shows the permeation of active ingredient over time. FIG. 42B shows the total amount of active ingredient as a snakeskin retention value.

[0065] FIG. 43 illustrates the results of shed snakeskin permeation studies on Formulations IX-C (Table 68). FIG. 43 shows the permeation of active ingredient over time.

[0066] FIGS. 44A-B illustrate the results of shed snakeskin permeation studies on Formulations X-C (Table 69). FIG. 44A shows the total amount of active ingredient as a snakeskin retention value. FIG. 44B shows the permeation of active ingredient over time.

[0067] FIG. 45 illustrates the results of shed snakeskin permeation studies on Formulations XI-C (Table 70). FIG. 45 shows the permeation of active ingredient over time.

[0068] FIGS. 46A-B illustrate the results of shed snakeskin permeation studies on Formulations XII-C (Table 71). FIGS. 46A-B show the permeation of active ingredient over time versus a prior art formulation (Control 1).

[0069] FIGS. 47A-D illustrate the results of human cadaver nail permeation studies on Formulations XIII-C (Table 72). FIG. 47A shows the permeation of active ingredient over time with finite dose. FIG. 47C shows the total amount of active ingredient as a human cadaver nail retention value. FIG. 47B shows the permeation of active ingredient over time with infinite dose. FIG. 47D shows the total amount of active ingredient as a human cadaver nail retention value.

[0070] FIGS. 48A-B illustrate the results of human cadaver nail permeation studies on Formulations XIV-C (Table 73). FIG. 48A shows the total amount of active ingredient as a human cadaver retention value; FIG. 48B shows the permeation of active ingredient over time versus a prior art formulation (Control 2).

[0071] FIGS. 49A-B illustrate the results of shed snakeskin permeation studies on Formulations XV-C versus the prior art formulation of Control 2 (Table 74). FIG. 49A shows the total amount of active ingredient as a snakeskin retention value; FIG. 49B shows the permeation of active ingredient over time.

DETAILED DESCRIPTION OF THE INVENTION

I. Definitions

[0072] The terms “a,” “an,” or “the” as used herein not only include aspects with one member, but also include aspects with more than one member. For example, an embodiment including “an anti-fungal agent and a zwitterionic surfactant” should be understood to present certain aspects with two or more antifungal agents, two or more zwitterionic surfactants, or both.

[0073] “About” as used herein applies to a defined range around a numerical value. When “X” is a numerical value, “about X,” generally indicates a value from 0.95X to 1.05X. Any reference to “about X” specifically indicates at least the values X, 0.95X, 0.96X, 0.97X, 0.98X, 0.99X, 1.01X, 1.02X, 1.03X, 1.04X, and 1.05X. Thus, “about X” is intended to imply and provide written description support for a claim limitation of, *e.g.*, “0.98X.” However, when the quantity measured in “X” only includes whole integer values (*e.g.*, “X carbons”),

“about X” indicates from (X-1) to (X+1). In this case, “about X” as used herein specifically indicates at least the values X, X-1, and X+1. When “about” is applied to the beginning of a numerical range, it applies to both ends of the range. Thus, “from about 5 to 20%” is equivalent to “from about 5% to about 20%” (and vice versa). When “about” is applied to the first value of a set of values, it applies to all values in that set. Thus, “about 7, 9, or 11%” is equivalent to “about 7%, about 9%, or about 11%.”

[0074] “Anti-fungal agent” as used herein includes a compound that has the ability to kill, to stop the growth, or to slow the growth of a fungus *in vitro* or *in vivo* as well as a compound that can prevent or alleviate a fungal infection *in vitro* or *in vivo*. Representative anti-fungal agents include allylamine anti-fungal agents such as terbinafine, amorolfine, naftifine, butenafine, and the like; pharmaceutically acceptable salts thereof; and mixtures of the compounds or salts thereof.

[0075] “Cellulosic thickening agent” as used herein includes a thickening agent that is 1) a natural or synthetic polymeric carbohydrate (*e.g.*, cellulose, pharmaceutically acceptable vegetable gums); 2) a polymeric or oligomeric derivative of a polymeric carbohydrate that is produced by chemical modification (*e.g.*, hydroxypropyl cellulose, hydroxypropyl methyl cellulose, hydroxyethyl cellulose); or 3) mixtures thereof. Representative cellulosic thickening agents include cellulose, hydroxypropyl cellulose (“HPC”), hydroxypropyl methyl cellulose, hydroxyethyl cellulose, methyl cellulose, carboxymethyl cellulose, and the like.

[0076] In general, “detergent” is used interchangeably with “surfactant.” “Short-chain detergent” as used herein includes molecules comprising 1 to about 10 carbon atoms and functioning as a surfactant.

[0077] In general, embodiments described herein that include chiral compounds (*e.g.*, lactic acid) may include embodiments with the racemic form or embodiments enriched in the D- or L- enantiomer thereof (up to and including essentially pure D-lactic acid or L-lactic acid).

[0078] “Film-forming agent” as used herein generally includes an agent or combination of agents that assists in the formation of a continuous layer covering a surface. A film-forming agent may be a pure substance, or it may comprise, consist essentially of, or consist of a mixture of different chemical entities. Exemplary film-forming agents include polyacrylates, polyacrylamides, polyvinylpyrrolidones, carbomer polymers (*e.g.*, polymers comprising poly(methyl methacrylate)), carbomer derivatives (*e.g.*, polymers comprising amide or ester derivatives of poly(methyl methacrylate)), and the like, as well as mixtures thereof.

[0079] “Finite dosing” as used herein generally includes an application of a limited reservoir of an active agent. The active agent in the reservoir is depleted with time, leading to a tapering off of the absorption rate of the active agent after a maximum absorption rate is reached.

- 5 [0080] “Infinite dosing” as used herein generally includes an application of a large reservoir of an active agent. The active agent in the reservoir is not significantly depleted with time, thereby providing a long-term, continuous steady-state of active absorption.

[0081] “Lower alkanol” as used herein includes straight- or branched-chain alkyl alcohols of 1 to about 6 carbon atoms. Representative lower alkanols include methanol, ethanol, n-propanol, isopropanol, n-butanol, i-butanol, t-butanol, n-pentanol, i-pentanol, 3-pentanol, and the like.

- [0082] “Penetration enhancer,” “molecular penetration enhancer,” or “MPETM” as used interchangeably herein includes an agent or a combination of agents that improves the transport of molecules such as a pharmaceutically or cosmetically active agent into or through a natural membrane, such as skin or nail. Various conditions may occur at different sites in the body, either in the skin or below the skin, creating a need to target delivery of compounds. For example, in a treatment for onychomycosis, delivery of the active agent to the tissue underlying or surrounding the nail may be necessary to achieve therapeutic benefit. An MPETM may be used to assist in the delivery of an active agent i) directly into the skin, or nail; ii) locally, or regionally, into tissue(s) underlying or near to the skin or nail; or iii) indirectly via systemic distribution to the site of the disease. If systemic distribution of an active agent (*e.g.*, terbinafine) would be likely to produce side effects, an MPETM is preferably selected to maximize direct delivery and to minimize systemic distribution. An MPETM may be a pure substance or may comprise, consist essentially of, or consist of a mixture of different chemical entities.

- [0083] Generally, when a percentage range is taught, it incorporates all full or partial percentages in between (*i.e.*, within the bounds of the range). For example, a percentage range of 15 to 25% would also teach *inter alia* the specific values of 17.36% and 21%. A percentage range of about 13 to 17% would also teach *inter alia* the specific values of 12.97%, 16%, and 17.1%.

[0084] Where a formulation is not aqueous, the term “pH”, as used herein, refers to the apparent pH of the formulation as determined by methods standard in the art.

[0085] “Short-chain acid” as used herein includes molecules comprising 1 to about 10 carbon atoms and including at least one carboxylic acid functional group. Examples include lactic acid, glycolic acid, citric acid, malic acid, caproic acid, and caprylic acid.

5 [0086] “Thickening agent” as used herein includes an agent or combination of agents that increases the viscosity of a composition. A thickening agent may be a pure substance, or it may comprise, consist essentially of, or consist of a mixture of different chemical entities. Exemplary thickening agents include cellulose polymers, carbomer polymers, carbomer derivatives, cellulose derivatives, polyvinyl alcohol, poloxamers, polysaccharides, and the like, as well as mixtures thereof.

10 [0087] “Topical application” as used herein includes the administration of a composition (*e.g.*, a formulation containing a pharmaceutically or cosmetically active agent) to the skin, nail, mucosa, or other localized region of the body. Topical application may result in the delivery of an active agent to the skin, the nail plate, the nail bed, a localized region of the body, a localized volume of the body, or the systemic circulation.

15 [0088] “Topical formulation” as used herein includes a formulation that is suitable for topical application to the skin, a nail, or a mucosa. A topical formulation may, for example, be used to confer a therapeutic or cosmetic benefit to its user. Topical formulations can be used for topical, local, regional, transdermal, or transungual application of substances.

20 [0089] “Transdermal” as used herein includes a process that occurs through the skin. The terms “transdermal,” “percutaneous,” and “transcutaneous” can be used interchangeably. In certain embodiments, “transdermal” may also include epicutaneous.

[0090] “Transdermal application” as used herein includes administration through the skin. Transdermal application can be used for systemic delivery of an active agent; however, it is also useful for delivery of an active agent to tissues underlying the skin with minimal
25 systemic absorption. In certain embodiments, “transdermal application” may also include epicutaneous application.

[0091] “Transungual” as used herein includes a process that occurs through the nail.

[0092] “Transungual application” as used herein includes administration to or through a nail. Transungual application can be used for systemic delivery of an active agent. However,
30 it is preferably used for delivery of an active agent to the nail or to tissues underlying or surrounding the nail with minimal systemic absorption.

[0093] “Treatment” as used herein includes any cure, amelioration, or prevention of a disease in a mammal, particularly a human. Treatment may prevent the disease from occurring; inhibit the disease’s spread; relieve the disease’s symptoms, fully or partially remove the disease’s underlying cause (*e.g.*, destroy or diminish a fungal infection), shorten a disease’s duration, or do a combination of these things.

[0094] “Zwitterionic surfactant” as used herein includes a surface-active agent that comprises atoms bearing a formal charge other than zero, but in which the agent has a net charge of zero. Examples include cocoamidopropyl betaine, cocoamphoacetate (*i.e.*, cocoamphoglycinate), cocoamidopropyl hydroxysultaine, dodecyl betaine, phospholipids (*e.g.*, lecithin), alkyl or acyl amphopropionates or sulfobetaines (*i.e.*, sulfonic acid analogs to carboxylic acid betaines), and the like, as well as mixtures and poly(ethylene glycol) derivatives thereof.

[0095] A “charged derivative of a zwitterionic surfactant” or “charged derivative thereof” as used herein indicates a cationic or anionic surfactant that is a salt of a zwitterionic surfactant produced by either protonation or deprotonation (*e.g.*, by reaction of cocoamphodiacetate with sodium hydride or hydroxide to produce disodium cocoamphodiacetate). Examples include sodium cocoamphoacetate, sodium lauroamphoacetate, disodium dicocoamphodacetate, potassium cocoamphodiacetate, dipotassium cocoamphodiacetate, disodium dicocoamphodipropionate, and the like (*e.g.*, metal salts of alkyl or acyl amphopropionates or sulfobetaines), as well as mixtures and poly(ethylene glycol) derivatives thereof.

[0096] In general, the unit prefix “u” as used herein is equivalent to “μ” or “micro.” For example, “ul” is equivalent to “μl” or “microliters.”

[0097] The term “w/w” or “wt/wt” means a percentage expressed in terms of the weight of the ingredient or agent over the total weight of the composition multiplied by 100.

II. Embodiments

[0098] In one embodiment, the present invention provide a topical formulation for the treatment of onychomycosis, comprising:

- an antifungal agent, such as terbinafine or a salt thereof;
- a zwitterionic surfactant or charged derivative thereof;

a carboxylic acid, which is selected from the group consisting of a short-chain hydroxy acid, a short-chain fatty acid, and a mixture thereof;
a lower alcohol; and
water.

5 [0099] In another embodiment, the present invention provide a topical formulation for the treatment of onychomycosis, comprising:

an antifungal agent, such as terbinafine or a salt thereof;
a zwitterionic surfactant or charged derivative thereof;
a carboxylic acid, which is selected from the group consisting of a short-chain
10 hydroxy acid, a short-chain fatty acid, and a mixture thereof;
a keratolytic agent, such as urea;
a terpene, such as menthol;
panthenol;
a lower alcohol; and
15 water.

[0100] In another embodiment, the present invention provide a topical formulation for the treatment of onychomycosis, comprising:

an antifungal agent, such as terbinafine or a salt thereof;
a zwitterionic surfactant or charged derivative thereof;
20 a carboxylic acid, which is selected from the group consisting of a short-chain hydroxy acid, a short-chain fatty acid, and a mixture thereof;
a keratolytic agent, such as urea;
a triol, such as hexanetriol;
a lower alcohol; and
25 water.

[0101] In still another embodiment, the present invention provides a topical formulation for the treatment of onychomycosis, comprising:

an antifungal agent, such as terbinafine or a salt thereof;
a quarternary amino acid;
30 a keratolytic agent;
a lower alcohol; and
water.

[0102] In yet another embodiment, the present invention provide a topical formulation for the treatment of onychomycosis, comprising:

- an antifungal agent, such as terbinafine or a salt thereof;
- a keratolytic agent;
- 5 a short-chain detergent;
- a lower alcohol; and
- water.

[0103] The formulations of the present invention are especially advantageous in the amount of antifungal agent delivered to the site of fungal infection. In certain aspects, the inventive
10 formulations are designed i) for high penetration into the skin or nail; ii) for high retention in the skin or nail; or iii) for both high penetration and high retention. The formulations are designed to balance penetration and retention, enabling an effective amount of the active ingredient to pass through the skin or nail, but also to stay in the target area for a sufficient duration to achieve its intended effect upon the fungus.

15 A. Anti-Fungal Agents

[0104] In certain aspects, the pharmaceutical compositions of the instant invention incorporate an anti-fungal agent. In a preferred aspect, the anti-fungal agent is a member of the classes of allylamines such as terbinafine, amorolfine, naftifine, and butenafine; azoles (including imidazoles and triazoles) such as miconazole, ketoconazole, clotrimazole,
20 econazole, bifonazole, butoconazole, fenticonazole, isoconazole, oxiconazole, sertaconazole, sulconazole, tioconazole, itraconazole, fluconazole, voriconazole, terconazole, isavuconazole, ravuconazole, and posaconazole; polyenes such as natamycin, rimocidin, filipin, nystatin, candicidin, nystatin, candicidin, and amphotericin B; thiazoles such as abafungin; echinocandins; thiocarbamates such as tolnaftate; phenolic compounds such as haloprogin;
25 pyridones such as ciclopirox olamine; and miscellaneous antifungal agents such as sordarins and undecylenic acid. *See Brunton, L. L. et al. The Goodman and Gilman's Manual of Pharmacology and Therapeutics*, McGraw-Hill, New York, 2007. Various pharmaceutically acceptable salts, mixtures, and combinations of anti-fungal are also contemplated in this invention.

30 [0105] In a more preferred aspect, the antifungal agent is an allylamine anti-fungal agent. In a more preferred embodiment, the allylamine anti-fungal agent is selected from the group of amorolfine, butenafine, naftifine, terbinafine, and a pharmaceutically acceptable salt

thereof. In an even more preferred embodiment, the allylamine anti-fungal agent is terbinafine or a pharmaceutically acceptable salt thereof (*e.g.*, terbinafine hydrochloride).

[0106] In an alternative preferred aspect of the invention, the anti-fungal agent's mechanism of action is inhibition of the ergosterol synthesis pathway in a fungus. In a more preferred aspect, the anti-fungal agent's mechanism of action is inhibition of the enzyme squalene epoxidase.

[0107] In still another preferred aspect, the anti-fungal agent is useful in the treatment of a mammal, including a human or a domestic or farm animal, such as a dog, horse, cat, sheep, pig, or cow. A more preferred, but non-limiting, mammal is a human.

10 [0108] In still yet another preferred aspect, the formulation comprises at least about 1% to 15% or to 20% (w/w) of terbinafine or a pharmaceutically acceptable salt thereof (*e.g.*, hydrochloride). For example, the anti-fungal agent is present at about 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, or 20% by weight such as about 10% or 17% (w/w). Alternatively, the formulation comprises at most about 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, or 20% (w/w) of the anti-fungal agent.

[0109] More preferably, the formulation can comprise about 5% to 25% of the anti-fungal agent, and preferably, about 10% to 17% (w/w). For example, the anti-fungal agent is present at about 10, 11, 12, 13, 14, 15, 16, or 17% by weight such as about 10% or 17% (w/w). Alternatively, the formulation comprises at most about 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, or 17% (w/w) of the anti-fungal agent.

[0110] In certain alternative embodiments, the anti-fungal agent by weight can be about 10%, 15%, 20%, 25%, or even 30% (w/w).

25 [0111] In certain preferred aspects, the formulations of the current invention have the advantage of containing high concentrations of low-solubility or hard-to-formulate drugs such as terbinafine or butenafine. Such concentrated formulations may be of particular benefit in treatment of chronic diseases of the nail or other difficult-to-treat areas of the body (*e.g.*, onychomycosis) because the high concentrations can 1) increase the effective concentration of drug in the affected area or 2) improve retention of the drug at or near the affected area.

30 B. Zwitterionic Surfactants

[0112] In one aspect, the composition comprises a zwitterionic surfactant or a charged derivative thereof. In one aspect, the zwitterionic surfactant is selected from the group of

disodium cocoamphodiacetate, sodium cocoamphodiacetate, cocoamidopropyl betaine, and a mixture thereof.

[0113] Other zwitterionic surfactants or charged derivatives thereof include, but are not limited to, amino acids such as β -*N*-alkylaminopropionic acids, aminopropyl alkylglutamide, 5 alkylaminopropionic acid, sodium alkylimidodipropionate, dihydroxyethyl alkyl glycinate, and lauroamphocarboxyglycinate; imino acids such as *N*-alkyl- β -iminodipropionic acids; imidazoline derivatives that are not *N,N'*-dialkylated; quaternary ammonium amino acid sulfobetaines such as alkyl amidopropyl hydroxysultaines, cocoamidopropyl hydroxysultaine, sodium cocoamphohydroxypropyl sulfonate, or sodium capryloamphohydroxypropyl 10 sulfonate; quaternary ammonium amino acid betaines, *e.g.*, dodecyl betaine; alkyl amidopropyl betaines such as cocoamidopropyl betaine; alkyl dimethyl betaines; phospholipids such as lecithin; acyl dialkyl ethylenediamines, *e.g.*, sodium acyl amphoacetate, disodium acyl amphodipropionate, disodium alkyl amphodiacetate, sodium acyl amphohydroxypropyl sulfonate, disodium acyl amphodiacetate, and sodium acyl 15 amphopropionate; and the like.

[0114] In a preferred aspect, the zwitterionic surfactant or charged derivative thereof is a salt of cocamphodiacetate. More preferably, the salt of cocamphodiacetate is disodium cocamphodiacetate.

[0115] Advantageous zwitterionic surfactants with quaternary nitrogens include 20 alkylbetaines, alkylamidopropylbetaines, and alkylamidopropyl-hydroxysulfaines.

[0116] In preferred aspects, the composition comprises about 5% to 25% (w/w) of the zwitterionic surfactant or charged derivative thereof (*e.g.*, about 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, or 25% by weight). In more preferred aspects, the compositions include about 10% to 20% (w/w) of the zwitterionic surfactant or charged 25 derivative thereof (*e.g.*, about 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, or 20% by weight). Still more preferably, the composition comprises about 10% (w/w) of the zwitterionic surfactant or charged derivative thereof. Alternatively, the composition comprises about 15%, 17%, or 20% (w/w) of the zwitterionic surfactant or charged derivative thereof.

[0117] In certain alternative preferred aspects, the composition comprises about 10% to 30 20% (w/w) of the zwitterionic surfactant, such as about 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, or 20% (w/w). In other aspects, the compositions include about 0.5% to 20% (w/w) of the zwitterionic surfactant. More preferably, the composition comprises 5% (w/w) of the zwitterionic surfactant.

C. Short-Chain Carboxylic Acids

[0118] In certain aspects, the topical formulation further comprises a carboxylic acid; preferably, a short-chain carboxylic acid such as acetic acid, lactic acid, tartaric acid, malic acid, succinic acid, glycolic acid, citric acid, caprylic acid, caproic acid, and the like, as well as a mixture thereof. More preferably, the carboxylic acid is a short-chain hydroxy acid such as lactic acid. Alternatively, the carboxylic acid is a short-chain fatty acid such as caprylic acid.

[0119] In still other aspects, the composition comprises a carboxylic acid in about 3% to 10% by weight such as about 3, 4, 5, 6, 7, 8, 9, or 10% (w/w). Alternatively, the composition comprises about 5%, 7.5%, or 8.3% (w/w).

[0120] In certain alternative aspects, the topical formulation further comprises a short-chain carboxylic acid, such as acetic, lactic, tartaric, malic, succinic, or a mixture thereof. Typically, the short-chain carboxylic acid is present at about 3% to 7% (w/w), such as 3, 4, 5, 6 or 7% (w/w). Alternatively, the composition comprises about 0.5% to 12 % (w/w) of the short-chain carboxylic acid, and more preferably, about 5% (w/w). Alternatively, the composition comprises 0.5% to 10% (w/w) and still more preferably, about 4, 5 or 6% (w/w).

[0121] In still other alternative aspects, the composition comprises a short-chain carboxylic acid in about 5% to 15% (w/w), such as about 5, 6, 7, 8, 9, 10, 11, 12, 13, 14 or 15% (*e.g.* about 10% (w/w)).

D. Lower Alcohols

[0122] In one preferred aspect, the compositions and formulations include a lower alcohol. More preferably, the lower alcohol is a monohydric lower alcohol, and still more preferably, the lower alcohol is selected from a C₁ to C₆ alkanol, such as methanol, ethanol, propanol, isopropanol, butanol, isobutanol, sec-butanol, pentanol, and the like, as well as a mixture thereof. Ethanol is especially preferred.

[0123] In certain aspects the composition includes about 10% to 60% (w/w) of the lower alcohol (*e.g.*, ethanol). In other aspects, the formulations include about 10, 15, 20, 22, 23, 25, 30, 32, 33, 35, 36, 40, 41, 42, 45, 50, 55, or 60% (w/w) of a lower alcohol. More preferably, the composition comprises from about 20% to 50% (w/w) of a lower alcohol, such as about 20, 22, 23, 25, 30, 32, 33, 35, 36, 39, 40, 41, 42, 45, or 50%. Still more preferably, the composition comprises from about 20 to 25%, about 22.5 to 30%, about 20 to 36%, about 30 to 45%, about 30 to 40%, about 32.5 to 39.5%, about 35 to 50%, about 39 to 50%, about 39

to 45%, or about 41.7 to 50% (w/w) of a lower alcohol. Yet still more preferably, the composition comprises about 22, 22.5, 23, 25, 30, 32, 32.5, 33, 35, 35.5, 36, 39, 39.5, 40, 41, 41.7, 42, or 50% (w/w) of a lower alcohol.

[0124] In certain alternative aspects, the composition includes about 35% to 65% (w/w) of the lower alcohol (*e.g.*, ethanol). In other aspects, the formulations include at least about 3, 5, 7, 9.5, 10, 10.5, 11, 11.5, 12, 14, 15, 20, 25, 30, 31, 31.5, 32, 32.5, 33, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 44.5, 45, 46, 46.5, 47, 47.5, 48, 48.5, 49, 49.5, 50, 50.5, 51, 51.5, 52, 52.5, 53, 53.5, 54, 54.5, 55, 55.5, 56, 56.5, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, or 75% (w/w) of a lower alcohol. More preferably, the composition comprises at least about 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 44.5, 45, 46, 46.5, 47, 47.5, 48, 48.5, 49, 49.5, 50, 50.5, 51, 51.5, 52, 52.5, 53, 53.5, 54, 54.5, 55, 55.5, 56, 56.5, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, or 75% (w/w) of a lower alcohol. Still more preferably, the composition comprises at least about 38, 39, 40, 41, 42, 43, 44, 44.5, 45, 46, 46.5, 47, 47.5, 48, 48.5, 49, 49.5, 50, 50.5, 51, 51.5, 52, 52.5, 53, 53.5, 54, 54.5, 55, 55.5, 56, 56.5, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, or 75% (w/w) of a lower alcohol.

[0125] In another aspect, the lower alcohol is a diol or triol. In an alternative, preferred aspect, the formulations can alternatively or additionally include a diol or triol. Suitable diols and triols include, but are not limited to, propylene glycol, butanediol, butynediol, pentanediol, hexanediol, octanediol, neopentyl glycol, 2-methyl-1,3-propanediol, diethylene glycol, triethylene glycol, tetraethylene glycol, dipropylene glycol, dibutylene glycol, propylene glycol, butanetriol, pentanetriol, hexanetriol, glycerol, and the like, as well as a mixture thereof. In one aspect, the formulation comprises about 0% to 15% (w/w) of propylene glycol, and preferably about 0 to 5%. In certain preferred aspects, the diol is a glycol, such as ethylene glycol, propylene glycol, and a mixture thereof. In other preferred aspects, the triol is hexanetriol. In one aspect, the formulation comprises about 1% to 15% (w/w) of the triol (preferably, hexanetriol), and preferably, about 1 to 5%, or about 3% (w/w).

E. Water

[0126] In certain aspects, the compositions include water. Preferably, water is present from about 5% to 25% (w/w) such as about 5, 6, 7, 8, 9, 10, 11, 12, 12.5, 13, 14, 15, 16, 16.6, 17, 17.5, 18, 19, 20, 21, 22, 23, 24 or 25% by weight. More preferably, the composition includes from about 5 to 10%, about 10 to 20%, about 10 to 15%, or about 15 to 20% (w/w) water. Alternatively, the mixture includes about 8, 10, 12, 12.5, 13, 16, 16.6, or 17% (w/w) water.

[0127] In certain alternative aspects, water is present from about 2% (w/w) to 35% (w/w). Preferably, water is present at about 5% to 25% (w/w), such as about 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29 or 30% (w/w) (e.g., about 10%, 20%, 25% or 30% (w/w)).

5 **F. Keratolytic Agents**

[0128] In certain aspects, the present formulations include a keratolytic agent. Suitable keratolytic agents include, but are not limited to, urea, ammonium thioglycolate, calcium thioglycolate, potassium thioglycolate, and the like, as well as a mixture thereof. In one preferred embodiment, the keratolytic agent is urea. In another preferred embodiment, the
10 keratolytic agent is ammonium thioglycolate.

[0129] In one aspect, the keratolytic agent is present at about 5% to 20% (w/w), such as about 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, or 20% by weight. More preferably, the composition contains from about 10 to 15% (w/w) keratolytic agent. In a still more preferred aspect, the composition includes 10% or 15% (w/w) of the keratolytic agent.

15 [0130] In an alternative aspect, the keratolytic agent is present at about 1% to 25%, about 3% to 18% (w/w), or about 6% to 30% (w/w). For example, the keratolytic agent is present at about 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29 or 30% (w/w). In one preferred aspect, the keratolytic agent is present at about 6% (w/w) (e.g., 10% of a 60% aqueous solution of ammonium thioglycolate).

20 [0131] Typically, a keratolytic agent, *i.e.*, a desquamating agent, helps loosen keratin in the nail, thus i) increasing the nail's permeability; ii) aiding in the process of desquamation or the removal of the upper layers of the damaged or diseased nail; or iii) both increasing permeability and aiding removal. Examples of keratolytic agents include, but are not limited to, urea, benzoylperoxide, salicylic acid, resorcinol, and tretinoin. Others can be found in
25 "Remington: *The Science and Practice of Pharmacy*, Nineteenth Edition, pp. 878-879." The preferred keratolytic agents are those known in the art for use with onychomycosis medications. For example, these include ammonium thioglycolate, urea, sodium sulfide and ammonium thioglycolate.

[0132] In another aspect, the keratolytic agent will be present in an amount from about
30 0.01% to 25% (w/w);, preferably, from about 0.5% to 20%; and more preferably, from about 1% to 20%.

[0133] In certain aspects, the keratolytic agent is a mixture of urea and ammonium thioglycolate. For example, the urea is present at about 10% to 20% (w/w) in the total amount of the mixture of keratolytic agents. That is, even though the amount of keratolytic agent in the composition is even higher (*i.e.*, about 25%, 30% or 35% (w/w)), urea is present from about 10% to about 20% (w/w) of the composition. Alternatively, urea is present at about 15% (w/w) in the mixture of keratolytic agents.

[0134] In certain aspects, ammonium thioglycolate is present from about 5% to 15% (w/w) in the mixture of keratolytic agents, or from about 5% to 11% (w/w).

[0135] In certain alternative aspects, ammonium thioglycolate is present at about 3% to 9% (w/w) in the mixture, or about 3% to 7% (w/w) in the mixture of keratolytic agents. In one aspect, the keratolytic agent is a mixture of about 10% (w/w) urea and about 6% (w/w) ammonium thioglycolate. In another aspect, the keratolytic agent will be present in an amount of about 0.01% to 25% (w/w) of the composition; preferably, about 0.5% to 20%; and more preferably, about 1% to 20%.

G. Terpenes

[0136] In still other aspects, the composition includes a terpene. Examples include, but are not limited to, menthol, *d*-limonene, limonene oxide, geraniol, α -pinene, α -pinene oxide, thymol, menthone, neomenthol, 3-carene, *l*-carvol, carvone, carveol, 1,8-cineole (eucalyptol), citral, dihydrocarveol, dihydrocarvone, 4-terpinenol, fenthone, pulegone, pulegol, isopulegol, piperitone, camphor, α -terpineol, terpinen-4-ol, linalool, carvacrol, trans-anethole, ascaridole, safrole, racemic mixtures thereof, pharmaceutically acceptable isomers thereof, and mixtures thereof.

[0137] In a preferred embodiment, the composition of the present invention comprises menthol. In certain preferred aspects, a second penetration enhancer can be present (*e.g.*, a keratolytic agent and a terpene).

[0138] In one aspect, the composition comprises from about 2% to 10% (w/w) of the terpene, such as about 2, 3, 4, 5, 6, 7, 8, 9, or 10% of the terpene. Preferably, the composition comprises from about 2% to 5% (w/w) of the terpene, such as about 2, 3, 4, or 5% of the terpene. More preferably, the composition comprises about 3% terpene; alternatively, the composition comprises about 5% terpene. Still more preferably, the terpene is menthol.

[0139] In certain aspects, the terpene penetration enhancer can be included within an essential oil. Essential oils that include a substantial proportion of at least one terpene

penetration enhancer include oils of peppermint, eucalyptus, chenopodium, anise, and yling-yling.

[0140] In still other alternative aspects, the compositions include a terpene, such as menthol. The formulation typically has about 3% to 7% (w/w), such as about 3, 4, 5, 6, or 7% of such a terpene present. In other aspects, the terpene is present from about 1% to about 10%(w/w), such as about 1, 2, 3, 4, 5, 6, 7, 8, 9 or 10% (*e.g.*, 5%(w/w)).

[0141] In an alternative specific embodiment, the composition of the present invention comprises limonene or geraniol. In one aspect, the composition comprises about 0.1% to 5% (w/w) of limonene or geraniol.

10 H. Panthenol

[0142] In yet another aspect, the composition further comprises panthenol. In one aspect, the panthenol is present from about 5% to 15% (w/w) such as about 5, 6, 7, 7.5, 8, 9, 10, 11, 12, 13, 14, or 15%. Preferably, the composition includes about 7.5% (w/w) panthenol.

[0143] In another aspect, the panthenol may be racemic, enantiomerically enriched L- or D-panthenol, or substantially pure L- or D-panthenol. . Preferably, the panthenol is substantially pure D-panthenol.

I. Thickeners

[0144] In still yet another aspect, the compositions and formulations herein comprise at least one thickening agent, such as a cellulose polymer, a carbomer, a polyvinyl pyrrolidone, a polyvinyl alcohol, a poloxamer, a xanthan gum, a locus bean gum, a guar gum and mixtures thereof. Preferably, the formulation includes a cellulosic thickening agent. Suitable cellulosic thickening agents include, but are not limited to, hydroxypropyl cellulose (HPC) of various grades, hydroxypropyl methyl cellulose, hydroxyethyl cellulose, hydroxyethyl methyl cellulose, ethyl cellulose, methyl cellulose, carboxymethyl cellulose, dextran, guar gum, pectin, starch, cellulose, and the like. More preferably, the cellulosic thickening agent is HPC.

[0145] In a preferred aspect, the composition comprises about 0.5% to 5% (w/w) of the thickening agent, such as about 0.5, 0.6, 0.7, 0.8, 0.9, 1, 2, 3, 4, or 5%. More preferably, the composition comprises from about 0.5% to 1% of a thickening agent or about 0.5 to 2% of a thickening agent. Still more preferably, the composition comprises about 2% of a thickening agent. Alternatively, the composition comprises about 1% of a thickening agent.

[0146] In an alternative aspect, the compositions and formulations herein comprise at least one thickening agent, such as a polyacrylate, a salt or ester thereof, or a mixture of such polymers. Preferably, the polyacrylate is a Eudragit polymer such as Eudragit L-100 (a copolymer comprising polymethacrylate or a salt thereof). Other Eudragit polymers include a trimethylammonioethyl or dimethylaminoethyl ester of polymethacrylate and a copolymer comprising polyacrylates, preferably a copolymer including polymethacrylate.

[0147] In an alternative, preferred aspect, the composition comprises about 0.5% to about 7% (w/w), such as about 0.5, 0.6, 0.7, 0.8, 0.9, 1, 2, 3, 4, 5, 6, or 7% (e.g., 1% to 5% (w/w)) of a thickening agent. More preferably, the composition comprises from about 1% to 2% of a thickening agent. Still more preferably, the composition comprises about 1% of a thickening agent. Alternatively, the composition comprises about 2% of a thickening agent.

J. Film-Forming Agents

[0148] In another aspect, the compositions and formulations herein comprise at least one thickening agent, such as a polyacrylate, a salt or ester thereof, or a mixture of such polymers. Preferably, the polyacrylate is a Eudragit polymer such as Eudragit L-100 (a copolymer comprising polymethacrylate or a salt thereof). Other Eudragit polymers include a trimethylammonioethyl or dimethylaminoethyl ester of polymethacrylate or a copolymer comprising polyacrylates, preferably including polymethacrylate.

[0149] In a preferred aspect, the composition comprises about 0.5% to 5% (w/w) of the film-forming agent, such as about 0.5, 0.6, 0.7, 0.8, 0.9, 1, 2, 3, 4, or 5%. More preferably, the composition comprises from about 0.5% to 1% of a film-forming agent or about 0.5 to 2% of a film-forming agent. Still more preferably, the composition comprises about 2% of a film-forming agent. Alternatively, the composition comprises about 1% of a film-forming agent.

[0150] In an alternative, preferred aspect, the composition comprises about 0.1% to 5% (w/w) of the film-forming agent, such as about 0.1, 0.2, 0.3, 0.4, 0.5, 0.6, 0.7, 0.8, 0.9, 1, 2, 3, 4, or 5% (w/w). More preferably, the composition comprises from about 0.5% to 1% of a film-forming agent or about 0.5 to 2% of a film-forming agent. Still more preferably, the composition comprises about 2% of a film-forming agent. Alternatively, the composition comprises about 1% of a film-forming agent.

K. Ester Solvents

[0151] In another aspect, the formulations optionally contain a solvent that is an ester of a lower alcohol and a short-chain carboxylic acid. Examples include butyl acetate, ethyl acetate, isopropyl acetate, ethyl propanoate, and the like. Preferably, the formulation contains ethyl acetate.

[0152] In still another aspect, the formulation comprises from about 5% to 20% (w/w) of the ester. More preferably, the formulation comprises from about 5% to 10%, about 7.5% to 15%, about 10% to 20%, or about 15% to 20% of the ester. Still more preferably, the ester comprises about 15% or 20% of the ester. Yet still more preferably, the ester is ethyl acetate.

L. Other Surfactants

1. Nonionic Surfactants

[0153] In yet another aspect, the composition comprises at least one pharmaceutically acceptable surfactant. Preferably, the surfactant is a nonionic surfactant. More preferably, the surfactant is a polysorbate surfactant. Still more preferably, the surfactant is polysorbate 20. Other surfactants include, but are not limited to, Tween 20, Tween 40, Tween 60, Tween 80, glycerine monolaurate, and a mixture thereof.

[0154] Other nonionic surfactants include, but are not limited to, cetomacrogol 1000, cetostearyl alcohol, cetyl alcohol, cocoamide diethanolamine, cocoamide monoethanolamine, decyl glucoside, glyceryl laurate, lauryl glucoside, polyoxyethylene ethers of fatty acids such as cetyl alcohol or stearyl alcohol, narrow-range ethoxylates, octyl glucoside, oleyl alcohol, poloxamers, polyethylene glycol, sorbitan monolaurate, polyoxyethylene sorbitan monolaurate, sorbitan dioleate, sorbitan trilaurate, sorbitan monopalmitate, polyoxyethylene (20) sorbitan monopalmitate, sorbitan monostearate, sorbitan tristearate, polyoxyethylene (20) sorbitan monostearate, sorbitan monooleate, sorbitan trioleate, polyoxyethylene sorbitan monooleate, stearyl alcohol, sucrose coconut fatty ester mixtures, and sucrose monolaurate.

[0155] Non-limiting examples of non-ionic surfactants include polysorbates; poly(oxyethylene) (POE) fatty acid esters, such as Myrj 45, Myrj 49, Myrj 52 and Myrj 59; poly(oxyethylene)alkyl ethers, such as poly(oxyethylene)cetyl ether, poly(oxyethylene)palmityl ether, polyethylene oxide hexadecyl ether, polyethylene glycol cetyl ether, Brij 38, Brij 52, Brij 56 and Brij W1; sucrose esters, partial esters of sorbitol and its anhydrides, such as sorbitan monolaurate; mono or diglycerides and isoceteth-20.

[0156] Other non-ionic surfactants include, but are not limited to, fatty acid diesters, polyethylene glycol glycerol fatty acid esters, alcohol-oil transesterification products, polyglycerized fatty acids, sterol and sterol derivatives, polyethylene glycol alkyl ethers, sugar esters, polyethylene glycol alkyl phenols, polyoxyethylene- polyoxypropylene block copolymers, sorbitan fatty acid esters and lower alcohol fatty acid esters.

2. Cationic Surfactants

[0157] In yet another aspect, the composition comprises a cationic detergent or surfactant. Suitable surfactants include an octyl trimethylammonium salt, a cetyl trimethyl ammonium salt, and a mixture thereof. The cationic detergent may be present at about 1% to 10% w/w, such as about 1, 2, 3, 4, 5, 6, 7, 8, 9 or 10% w/w. Preferably, the cationic detergent is present at about 5% w/w. Cationic surfactants further include, *e.g.*, stearyl trimethyl ammonium chloride and benzyl trimethyl ammonium chloride.

[0158] Other cationic surfactants include, *e.g.*, alkylamines, alkylimidazoles, ethoxylated amines, quaternary surfactants (*e.g.*, non-amphoteric quaternary surfactants), and esterquats. Quaternary surfactants contain at least one nitrogen atom, which is covalently bonded to four alkyl or aryl groups. The cationic surfactants that may be used in accordance with the invention can also be selected from non-amphoteric quaternary ammonium compounds, in particular benzyltrialkyl ammonium chlorides or bromides (*e.g.*, benzyl dimethylstearyl ammonium chloride); alkyl trialkyl ammonium salts (*e.g.*, cetyl trimethyl ammonium chloride or bromide, alkyl dimethylhydroxyethyl ammonium chloride or bromide, dialkyl dimethyl ammonium chloride or bromide, and alkylamide ethyltrimethyl ammonium ether sulfates); alkylpyridinium salts (*e.g.*, lauryl or cetyl pyrimidinium chloride); imidazoline derivatives (*e.g.*, *N,N'*-dialkylimidazoline derivatives); compounds having cationic character, such as amine oxides (*e.g.*, alkyl dimethylamine oxides or alkylaminoethyl dimethylamine oxides); and the like. The use of cetyl trimethyl ammonium salts is preferred.

3. Anionic Surfactants

[0159] In yet another aspect, the compositions contain an anionic surfactant such as an alkyl sulfate, *e.g.*, sodium, ammonium or triethylammonium (TEA) lauryl sulfate. In a preferred embodiment, the anionic surfactant is sodium lauryl sulfate. Other anionic surfactants include acylamino acids (and their salts), such as acyl glutamates (*e.g.*, sodium acyl glutamate, di-TEA palmitoyl aspartate, and sodium caprylic/capric glutamate); acyl peptides (*e.g.*, palmitoyl-hydrolyzed milk protein, sodium cocoyl-hydrolyzed soya protein and sodium/potassium cocoyl-hydrolyzed collagen); sarcosinates (*e.g.*, myristoyl sarcosin,

TEA lauroyl sarcosinate, sodium lauroyl sarcosinate and sodium cocoyl sarcosinate); taurates (*e.g.*, sodium lauroyl taurate and sodium methylcocoyl taurate); acyl lactylates (*e.g.*, lauroyl lactylate or caproyl lactylate); alaninates; and the like.

[0160] Other anionic surfactants include carboxylic acids and derivatives, such as
 5 carboxylic acids, *e.g.*, lauric acid, aluminum stearate, magnesium alkanolate, and zinc undecylenate; ester carboxylic acids, *e.g.*, calcium and sodium stearyl lactylates, laureth-6 citrate, and sodium PEG-4 lauramide carboxylate; ether carboxylic acids, *e.g.*, sodium laureth-13 carboxylate, and sodium PEG-6 cocoamide carboxylate; and the like.

[0161] Other anionic surfactants include esters of phosphoric acid and salts, *e.g.*, dilaureth-
 10 4 phosphate.

[0162] Other anionic surfactants include sulfonic acids and salts, such as acyl isethionate, *e.g.*, sodium-ammoniumcocoyl isethionate, alkylaryl sulfonates; alkyl sulfonates, *e.g.*, sodium coco monoglyceride sulfate, sodium C₁₂₋₁₄ olefin-sulfonate, sodium lauryl sulfoacetate and magnesium PEG-3 cocamide sulfate; sulfosuccinates, *e.g.*, dioctyl sodium sulfosuccinate,
 15 disodium laureth sulfosuccinate, disodium lauryl sulfosuccinate, disodium undecylenamido-MEA-sulfosuccinate, and PEG-5 lauryl citrate sulfosuccinate; esters of sulfuric acid, such as alkyl ether sulfate, *e.g.*, sodium, ammonium, magnesium, MIPA, TIPA, laureth sulfate, sodium myreth sulfate and sodium C₁₂₋₁₃ pareth sulfate; and the like.

[0163] In yet another alternative aspect, the composition comprises an anionic surfactant
 20 such as an alkyl sulfate (*e.g.*, sodium, ammonium or TEA lauryl sulfate). In a preferred embodiment, the anionic surfactant is sodium lauryl sulfate. Other anionic surfactants include acylamino acids (and their salts), such as acyl glutamates (*e.g.*, sodium acyl glutamate, di-TEA-palmitoyl aspartate, and sodium caprylic or capric glutamate); acyl peptides (*e.g.*, palmitoyl-hydrolyzed milk protein, sodium cocoyl-hydrolyzed soya protein,
 25 and sodium/potassium cocoyl-hydrolyzed collagen); sarcosinates (*e.g.*, myristoyl sarcosin, TEA-lauroyl sarcosinate, sodium lauroyl sarcosinate and sodium cocoyl sarcosinate); taurates (*e.g.*, sodium lauroyl taurate and sodium methylcocoyl taurate); acyl lactylates (*e.g.*, lauroyl lactylate and caproyl lactylate); and alaninates;

[0164] Other anionic surfactants include carboxylic acids and derivatives, such as
 30 carboxylic acids (*e.g.*, lauric acid, aluminum stearate, magnesium alkanolate, and zinc undecylenate); ester carboxylic acids (*e.g.*, calcium stearyl lactylate, laureth-6 citrate, and sodium PEG-4 lauramide carboxylate); and ether carboxylic acids (*e.g.*, sodium laureth-13 carboxylate and sodium PEG-6 cocoamide carboxylate).

[0165] Other anionic surfactants include esters of phosphoric acid and salts, such as dilaureth-4 phosphate.

[0166] Other anionic surfactants include sulfonic acids and salts, such as acyl isethionate, (e.g., sodium-ammoniumcocoyl isethionate); alkylaryl sulfonates; alkyl sulfonates (e.g., sodium coco monoglyceride sulfate, sodium C₁₂₋₁₄ olefin-sulfonate, sodium lauryl sulfoacetate and magnesium PEG-3 cocamide sulfate); sulfosuccinates (e.g., dioctyl sodium sulfosuccinate, disodium laureth sulfosuccinate, disodium lauryl sulfosuccinate, disodium undecylenamido-MEA-sulfosuccinate, and PEG-5 lauryl citrate sulfosuccinate); and esters of sulfuric acid, such as alkyl ether sulfate (e.g., sodium, ammonium, magnesium, MIPA, TIPA, laureth sulfate, sodium myreth sulfate, and sodium C₁₂₋₁₃ pareth sulfate).

M. Zwitterionic Acids

[0167] In certain aspects, the present formulations include zwitterionic acids; more preferably, the zwitterionic acid is a quaternary amino acid. Suitable quaternary amino acids include, but are not limited to, carnitine, acetyl carnitine, quaternary amino betaines (e.g., quaternary amino carboxybetaines or sulfobetaines), and a mixture thereof. In certain preferred aspects, the quaternary amino acid is a mixture of carnitine and acetyl carnitine. In a preferred aspect, a specific betaine useful in the present invention is glycine betaine (i.e., N,N,N-trimethylglycine).

[0168] Typically, the zwitterionic acid or quaternary amino acid is present at about 5% to 20% (w/w). For example, the quaternary amino acid is present at about 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19 or 20% by weight. In other instances, the quaternary amino acid is present at about 12% to 17% (w/w).

[0169] The term "sulfobetaine" includes zwitterionic acid molecules having a charge on the sulfur atom (e.g., S,S-dimethylsulfonioacetate), as well as a charge on the nitrogen atom (e.g., 3-(N,N-dimethyloctylammonio)propanesulfonate inner salt or octyl sulfobetaine). However, in a preferred aspect, the formulations of the present invention uses molecules wherein the nitrogen is charged.

[0170] In certain alternative aspects, the present formulations include a quaternary amino acid. Suitable quaternary amino acids include, but are not limited to, carnitine, acetyl carnitine, betaine, sulfobetaine and a mixture thereof. In certain preferred instances, the quaternary amino acid is a mixture of carnitine and acetyl carnitine. Typically, the quaternary amino acid is present at 5% to about 20% (w/w). For example, the quaternary

amino acid is present at about 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19 or 20% (w/w). In other instances, the quaternary amino acid is present at about 12% to about 17% (w/w).

N. Other Components

5 [0171] In certain other aspects, the topical formulation further comprises a short-chain detergent (*i.e.*, surfactant). In a preferred embodiment, the short-chain detergent is sodium isethionate. The short-chain detergent is present at about 10% to about 20% w/w, such as about 10, 11, 12, 13, 14, 15, 16, 17, 18, 19 or 20% w/w.

[0172] In still other aspects, the topical formulation further comprises phenol or a related
10 aryl alcohol.

[0173] In one aspect, the composition additionally comprises an anti-oxidant. Preferred anti-oxidants for use in the present invention include butylated hydroxytoluene, butylated hydroxyanisole, ascorbyl linoleate, ascorbyl dipalmitate, ascorbyl tocopherol maleate, calcium ascorbate, carotenoids, kojic acid and its pharmaceutically acceptable salts,
15 thioglycolic acid and its pharmaceutically acceptable salts (*e.g.*, ammonium), tocopherol, tocopherol acetate, tocophereth-5, tocophereth-12, tocophereth-18, or tocophereth-80. In certain aspects, the anti-oxidant may also be a eutectic agent.

[0174] In still other aspects, the composition additionally comprises at least one pharmaceutically acceptable surfactant, emulsifier, thickener, or lacquer-forming agent. In a
20 preferred aspect, the composition additionally comprises at least one surfactant, emulsifier, thickener, or lacquer-forming agent.

[0175] In an alternative preferred aspect, the formulation includes a penetration enhancer. In certain aspects, the penetration enhancer is selected from terpenes, fatty acid esters, and fatty acid alcohols. More preferably, the penetration enhancer is a terpene, and preferably, a
25 terpene as previously described.

[0176] In another alternative, preferred aspect, a fatty acid ester is used in the composition. An example of a preferred penetration enhancer is glyceryl monoesters. More preferably, the penetration enhancer is glyceryl monolaurate.

[0177] In still yet another aspect, the formulation is a composition selected from the group
30 consisting of a cream, an emulsion, a microemulsion, a gel (*e.g.*, a hydrogel, an organogel, or an inorganic or silica gel), a lacquer, a lotion, an ointment, a solution (*e.g.*, a moderately to highly viscous solution) and a transdermal patch.

[0178] In another aspect, the formulation is acidic. In certain aspects, the formulation has a pH of below about 7.5, of below about 6.5, of below about 5.5, of below about 4.5, of below about 3.5, or of below about 2.5. In certain other aspects, the pH of the formulation may range from about 1.5 to about 7, about 2 to about 7, about 3 to about 7, about 4 to about 7, or about 5 to about 7. In still other aspects, the pH of the formulation may range from about 1.5 to about 5.5, about 2.5 to about 5.5, about 3.5 to about 5.5, or about 4.5 to about 5.5. The formulation may include a buffering agent to maintain its acidic pH. Preferably, the formulation has a pH value between about 4 and about 7.

[0179] In yet another aspect, the formulation is basic. In certain aspects, the formulation has a pH of above about 7, of above about 8, of above about 9, of above about 10, of above about 11, or of above about 12. In certain other aspects, the pH of the formulation may range from about 7 to about 12.5, about 7 to about 11.5, about 7 to about 10.5, about 7 to about 9.5, or about 7 to about 8.5. In still other aspects, the pH of the formulation may range from about 9 to about 12.5, about 9 to about 11.5, about 9 to about 10.5, or about 8.5 to about 10. The formulation may include a buffering agent to maintain its basic pH. Preferably, the formulation has a pH value between about 7 and about 10.

[0180] In still yet another aspect, the formulation is neutral. In certain aspects, the formulation has a pH of about 7. In certain other aspects, the formulation has a pH from about 6 to about 8.5, from about 5.5 to 8, about 6 to about 8, about 6.5 to about 8.5, or from about 6.5 to about 7.5. The formulation may include a buffering agent to maintain its neutral pH. Preferably, the formulation has a pH value between about 6 and about 8.5.

[0181] In one embodiment, the compositions of the present application include a pH adjusting agent. In a preferred embodiment, the pH adjusting agent is present in an effective amount.

[0182] In one embodiment, the pH-adjusting agent is a base. Suitable pH-adjusting bases include bicarbonates, carbonates, hydroxides (such as alkali or alkaline earth metal hydroxides as well as transition metal hydroxides), and the like. In an alternative aspect, suitable pH-adjusting bases include amines, such as diethanolamine, triethanolamine, and aminopropanol; bicarbonates; carbonates; and hydroxides, such as ammonium hydroxide, alkali or alkaline earth metal hydroxides, and transition metal hydroxides. Additionally or alternatively, the pH-adjusting agent can be an acid, an acid salt, or mixtures thereof. More particularly, the pH-adjusting agent comprises two agents (*e.g.*, sodium hydroxide and

hydrochloric acid) that are included as needed to adjust the final pH of the composition to a desired pH.

[0183] Other pH adjusting agents can also be used, including other acid, acid salts, or mixtures thereof. Further, the pH adjusting agent can additionally or alternately be a buffer.

5 Suitable buffers include citrate/citric acid buffers, acetate/acetic acid buffers, phosphate/phosphoric acid buffers, formate/formic acid buffers, propionate/propionic acid buffers, lactate/lactic acid buffers, carbonate/carbonic acid buffers, ammonium/ammonia buffers, and the like.

[0184] In a particular embodiment, the inventive formulation includes a buffer, and a
10 second pH-adjusting agent (*e.g.*, sodium hydroxide or hydrochloric acid) to adjust the pH of the composition to a desired pH. More preferably, the second pH-adjusting agent comprises two agents (*e.g.*, sodium hydroxide and hydrochloric acid) that are included as needed to adjust the pH of the hydroalcoholic chassis and/or final composition to a desired pH.

[0185] In a preferred aspect, the topical formulations of the present invention comprise a
15 pH-adjusting agent. In one embodiment, the pH-adjusting agent is a base. Suitable pH-adjusting bases include amines (*e.g.*, diethanolamine or triethanolamine), bicarbonates, carbonates, and hydroxides (*e.g.*, alkali or alkaline earth metal hydroxides as well as transition metal hydroxides). The pH-adjusting agent is preferably sodium hydroxide and is present in an amount sufficient to adjust the pH of the composition to between about pH 4.0
20 to about 8.5; more preferably, to between about pH 5.5 to about 7.0 (*e.g.*, pH 6.0 or 6.5). Alternatively, the pH-adjusting agent can also be an acid, an acid salt, or mixtures thereof. In a preferred embodiment, the pH-adjusting agent is an acid.

III. Characteristics of Topical Formulations

Solubility

25 [0186] In certain preferred aspects, the formulation embodiments of the current invention have the advantage of containing high concentrations of low-solubility or hard-to-formulate drugs such as terbinafine or butenafine. Such concentrated formulations may be of particular benefit in treatment of chronic diseases of the nail or other difficult-to-treat areas of the body (*e.g.*, onychomycosis) because the high concentrations can (1) increase the effective
30 concentration of drug in the affected area; (2) improve retention of the drug at or near the affected area; or both.

[0187] The solubility of terbinafine in various aqueous and organic solvents was investigated (Example 17). The findings indicated that terbinafine shows high solubility in organic solvents, lower solubility in non-polar solvents, and moderate solubility in aqueous solvents with a pH of 4 and 6.

5 [0188] Despite difficulties in solubilizing terbinafine, the inventors have surprisingly been able to prepare topical formulations with high concentrations of active. As shown in Table 17, for example, the solubility of terbinafine in preferred formulation embodiments of the invention was relatively high and ranged from 239 to 280 mg/ml (24 to 28% w/v). In certain aspects of the invention, the pharmaceutical composition has a terbinafine solubility ranging
10 from about 10% to about 30% (w/v). In certain other aspects of the invention, the pharmaceutical composition has a terbinafine solubility of at least 10% (w/v), at least 15% (w/v), at least 20% (w/v), at least 25% (w/v), or at least 30% (w/v). In still other aspects of the invention, the pharmaceutical composition has a terbinafine solubility of at least 24% (w/v), at least 25% (w/v), at least 26% (w/v), at least 27% (w/v), or at least 28% (w/v).

15 ***Stability***

[0189] In certain aspects, the topical formulations of the instant invention have the advantage of maintaining chemical and/or physical stability over time, even where the concentration of the active has been increased. In Tables 28-29 and 38-49, for instance, the chemical and physical attributes of preferred topical formulations were monitored over the
20 course of a one- to six-month period.

[0190] In certain aspects invention, the pharmaceutical composition is substantially stable with respect to its chemical or physical attributes (or both) over a predetermined period of time. The measurable attributes may include, but are not limited to, pH, percentage of active, or visual attributes such as color and the presence of particulates. In other aspects the
25 invention, the pharmaceutical composition is substantially stable following storage for about 4, 8, 12, 16, 20 or 24 weeks at 25°C. In still other aspects of the invention, the pharmaceutical composition is substantially stable following storage for about 4, 8, 12, 16, 20 or 24 weeks at 40°C.

Active Penetration and Retention

30 [0191] In certain aspects, select components of the formulation can function as penetration enhancers and, as a result, the formulation may display superior penetration abilities in

comparison to a formulation with a similar concentration of active ingredient that contains no MPEs.

[0192] In certain other aspects, a formulation is designed for high penetration, for high retention in the skin or nail, or for both high penetration and high retention of the anti-fungal agent. The optimal formulation will have a balance between penetration and retention, enabling an effective amount of the active ingredient to pass through the skin or nail, but also enabling it to stay in the target area for a sufficient duration to achieve its intended effect upon the fungus.

[0193] In a preferred aspect, the topical formulations of the present invention provide nail retention of the anti-fungal agent which exceeds that provided by oral therapy. For example, Finlay has reported that in onychomycosis patients receiving oral terbinafine therapy (250 mg/day), concentrations of terbinafine in distal nail clippings were in the range of 0.25 to 0.55 ng/mg. See Finlay, A. Y., "Pharmacokinetics of terbinafine in the nail," *Br J Dermatol.* **1992**, **126** Suppl 39:28-32. As evidenced in Tables 22-25 and 35 of the instant application, the concentration of terbinafine in test nails treated with the inventive formulations can reach at least 18 mcg/mg after 336 h, which is more than thirty times higher than that observed in the patients receiving oral therapy.

[0194] Thus, in a preferred aspect of the present invention, the permeation rate of the anti-fungal agent will be sufficient to provide concentrations of the agent in the nail that exceed those attained when the anti-fungal agent is administered orally. In more preferred aspects of the invention, concentrations of the anti-fungal agent achieved in the nail are at least 2-, 10-, 100-, 1000- or 10,000-fold greater than the level achieved by oral therapy to achieve effective treatment of onychomycosis. In alternative preferred aspects of the invention, concentrations of the anti-fungal agent achieved in the nail are at least 1-, 2-, 3-, 4-, 5-, 10-, 50-, 100-, 500-, 1000-, 2000-, 4000-, 5000-, or 10,000-fold greater than the level achieved by oral therapy to achieve effective treatment of onychomycosis.

IV. Methods of Preparation

[0195] In one aspect, the pharmaceutical composition is formulated as a cream, an emulsion, a microemulsion, a gel (e.g., a hydrogel, an organogel, or an inorganic or silica gel), a lotion, a lacquer, an ointment, a solution (e.g., a moderately to highly viscous solution), or a transdermal patch. See also U.S. Patent Application 2007/0224261 and U.S. Patent No. 6,368,618. In a preferred aspect, the composition is a solution or a gel.

[0196] In an alternative preferred aspect, the composition is a lacquer or a patch. Although the permeation from a lacquer may be lower, it may be easier to incorporate MPEs. Another advantage is that it is possible that to obtain a formulation with high amount of active (*e.g.*, up to 35 %). MPEs may also be incorporated into various types of patches (*e.g.*, adhesive, reservoir, and the like).

[0197] In one embodiment, the formulation is prepared by combining terbinafine with one or more MPEs (*e.g.*, disodium cocoamphodiacetate (DCAM)). Optionally, urea and menthol or hexanetriol is added. The mixture is then dissolved in a combination of ethanol and water. After dissolution, lactic acid is added and the composition is vortexed. Ethyl acetate is then added followed by vortex mixing. Optionally, the cellulose thickener, film forming agent, or both can be added by vortex mixing.

V. Methods of Treatment

[0198] In certain embodiments, the invention describes a method for treating a fungal infection comprising the step of applying a topical anti-fungal composition to a subject to treat the fungal infection.

[0199] In certain aspects, the pharmaceutical composition is applied to a nail of the subject. In other aspects, the pharmaceutical composition is applied to the nail and the surrounding tissue of the nail of the subject. In another aspect, the pharmaceutical composition is applied to the skin of the subject.

[0200] In another aspect, the anti-fungal agent or other drug is delivered locally to the nail with minimal systemic absorption. In yet another aspect, the anti-fungal agent or other drug is delivered to and through the nail with minimal systemic absorption. In a still yet another aspect, the anti-fungal agent or other drug is delivered to the tissue surrounding or under the nail with minimal systemic absorption.

[0201] In another aspect, the anti-fungal agent or other drug is delivered locally to the skin with minimal systemic absorption. In yet another aspect, the anti-fungal agent or other drug is delivered to and through the skin with minimal systemic absorption. In a still yet another aspect, the anti-fungal agent or other drug is delivered to the tissue surrounding or under the area of skin application with minimal systemic absorption.

[0202] In other aspects, the subject is a human. Alternatively, the subject is a non-human mammal.

[0203] In still other aspects, the fungal infection is onychomycosis. In one aspect, the fungal infection is caused by *Trichophyton rubrum* or *Trichophyton interdigitale* (also known as *Trichophyton mentagrophytes*).

[0204] In yet still other aspects, the treatment is continued for at least 12 weeks.

5 Preferably, the treatment is continued for at least six months. More preferably, the treatment is continued for at least 12 months.

[0205] In still other aspects, the treatment is applied one, two, three or four times a day for at least 1, 2, 3, 4, 5, 6 or 7 days. In alternative aspects, the treatment is applied once every 2 days, once every 3 days, once every 4 days, once every 5 days, once every 6 days or once
10 every week. In still other aspects, the nail or tissue to which the treatment will be applied is cleaned and the remains of prior treatment are removed prior to fresh application of the treatment.

[0206] In further aspects, the time required for the composition to dry on the nail or skin is from about 1 to about 15 minutes. Preferably, the drying time is from about 2 to about 10
15 minutes. More preferably, the drying time is from about 5 to about 10 minutes. In one embodiment, the drying time is about 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14 or 15 minutes. Notably, such drying times can improve patient compliance.

[0207] Compositions of the present invention may, if desired, be presented in a spray, bottle, jar, roll-on, brush-on, or other container-closure system acceptable to the FDA or other
20 regulatory bodies, which may contain one or more unit dosage forms containing the active ingredient. The package or dispenser may also be accompanied by a notice associated with the container in a form prescribed by a governmental agency regulating the manufacture, use, or sale of pharmaceuticals, the notice indicating approval by the agency.

[0208] Compositions of the present invention are useful and effective when applied
25 topically to treat the fungal infection. The amount of the compound present in the composition will be the amount that is therapeutically effective, *i.e.* an amount that will result in the effective treatment of the onychomycosis when applied.

[0209] The therapeutically effective amount will vary depending on the subject and the severity of the affliction and can be determined routinely by one of ordinary skill in the art.
30 In some embodiments, the composition is a liquid or semisolid, such as a cream, ointment, lotion, lacquer, or gel (preferably a gel) having a solvent in which the antifungal compound (or other nail medicament, when used), or its salt, is dissolved. Thus, the composition will contain at least the antifungal compound, a solvent for the compound, and a gelling agent.

Preferably, the composition is water-based, which means that the solvent is preferably water-miscible. In addition, the composition may include a surfactant to aid in the delivery of the antifungal through the nail plate; a film-forming agent; a buffering agent to adjust the pH of the composition; and an adherence-promoting agent to assist in adhering the composition to the nail plate. The composition may be applied directly to the nail or applied in an absorbent pad.

VI. Examples

[0210] Below, embodiments of the present invention will be described by way of examples, which are provided for illustrative purposes only. Accordingly, they are not to be construed as limiting the scope of the present invention as defined by the appended claims. Unless otherwise specified, the percentage specified is a weight/weight percentage.

[0211] The effect of the inventive formulations containing an exemplary active anti-fungal agent (terbinafine) on transdermal permeation and skin retention was examined through shed snake skin or bovine hoof as model membranes. Permeation and nail retention studies were also carried out with human cadaver nails and human nail clippings, respectively. For permeation studies, each formulation was tested in five-fold replicate. Formulation C of Table 3 from U.S. Patent No. 7,462,362 (Control 1), also referred to as F24 (Control 1) herein, and Lamisil[®] cream (Control 2), also referred to as F40 (Lamisil[®]) or F40 (Control 2) herein, were used as the controls.

A. General Procedure for Formulation Preparation

[0212] For a typical DCAM-containing composition, the formulation is prepared as follows:

1. Combine terbinafine hydrochloride and disodium cocoamphodiacetate (DCAM).
2. Optionally add urea and menthol or hexanetriol.
3. Dissolve the mixture in a combination of a proportion of the ethanol and the water.
4. After dissolution, add lactic acid. Vortex for 2-3 minutes.
5. Add ethyl acetate and then add the remainder of the ethanol and the water. Vortex for 2-3 minutes.
6. Slowly add the cellulose thickener (*e.g.*, HPC HY117) and/or film forming agent (*e.g.*, Eudragit L100-55) while vortexing.

7. Continue vortexing the mixture thoroughly for about 30 minutes or until a clear and homogenous system forms.

[0213] For a typical carnitine-containing composition, the formulation is prepared as follows:

1. Carnitine hydrochloride was weighed into an appropriate container.
2. Acetyl carnitine was weighed and quantitatively transferred into the container with carnitine.
3. To this container was added terbinafine hydrochloride.
- 10 4. Approximately half of the amount of ethanol was added and thoroughly mixed.
5. Menthol was added to the container and mixed.
6. Lactic acid and water were added to the system and mixed.
7. A 60% aqueous solution of ammonium thioglycolate was carefully transferred into the container and mixed.
- 15 8. The remaining ethanol was added to obtain a clear solution. The solution was mixed for 10 minutes.
9. Hydroxypropyl cellulose was slowly added and stirred vigorously until a homogenous dispersion is formed.
10. The resulting formulation was blanketed with nitrogen and kept in amber colored bottles protected from light.
- 20

B. General Methods for Transdermal and Transungual Experiments

[0214] Shed snakeskin was used as a model membrane as it is composed of keratinaceous material similar to a nail. In addition, experiments were performed on bovine hoof and human cadaver nails. Analysis of receptor cell matrix to determine the amount of API permeating through the nail was carried out on an Agilent 1100 HPLC. An isocratic elution method was used in conjunction with acetonitrile and an ion-pairing reagent at pH 3.0 phosphate buffer as mobile phase on a Zorbax Reverse-Phase C8 column.

1. Shed Snakeskin

[0215] Franz cells with a 3-mL receptor well volume were used in conjunction with shed snakeskin. The donor well had an area of circa 0.55 cm². Receptor wells were filled with isotonic phosphate buffered saline ("PBS") with a pH of 5.5. The flanges of the Franz cells were coated with vacuum grease to ensure a complete seal and were clamped together with uniform pressure. After the Franz cells were assembled, the skin was allowed to pre-hydrate for about 45 minutes. The dosing level was 100 µl. The Franz cells were maintained at 32 °C by placement in a humidified incubator, and the receptor wells of the Franz cells were stirred with a stir bar. Sample aliquots were drawn from the receptor wells at varying time points and replaced with fresh buffer. Measurements for each formulation were carried out in five-fold replicate. The concentration of the active in the sample aliquots was analyzed using HPLC.

2. Bovine Hoof Slices

[0216] The cleaned bovine hooves were obtained locally. Only the sole part of bovine hoof was used in the present studies. The hooves were submerged for 3 days in distilled water. They were sliced in layers of 0.5-1 mm thickness with a sharp knife. The layers were punched out to a diameter of about 15 mm and kept in distilled water until use. Receptor cells were filled with pH 5.5 buffered saline, and a small magnet was placed in the cell. The punched pieces were mounted on the receptor cells with silicone glue. After the same glue was applied to the flanges of donor cells, the compartments were clamped. Following the application of formulations, the cells were kept at 32 °C with stirring. Samples were taken at predetermined intervals and assayed by HPLC.

3. Human Cadaver Nails

[0217] Human cadaver nails were obtained from a tissue bank and were kept in a freezer until use. The nails were removed from the freezer and soaked in physiological buffer solution for several hours before starting the assay. Any residual tissue on the ventral side was removed. Receptor cells were filled with pH 5.5 buffer saline, and a small magnet was placed in the cell. The punched pieces were mounted on the receptor cells with silicone glue. After the same glue was applied to the flanges of donor cells, the compartments were clamped. Following the application of the formulations, the cells were kept at 32 °C with stirring. Samples were taken at predetermined intervals and assayed by HPLC.

[0218] Human cadaver great toenails selected for the tests were soaked in physiological buffer solution for several hours before the assay. Nails were prepared for the assay by removal of epidermal residues on the ventral side. Round nail discs of 16 mm diameter were punched. For the laser pretreated nails, the perforated area had a diameter of 13 mm. Nails were masked on the dorsal side by a silicon mounting ring leaving a nail area of 10 mm in diameter where the nails were exposed to the pharmaceutical composition and the protective layer.

C. General Method for Skin Retention Studies

1. Shed SnakeSkin:

[0219] At the end of the permeation study, skin samples were removed from the Franz cells for skin retention studies. Any excess of formulation was carefully wiped away, first with cotton swabs and then with lint-free paper. For the shed snake skin studies, the skin samples were quickly washed with cold water and ethanol, and the skin samples were then dried for 1 h at room temperature. After being cut into small pieces with a pair of stainless steel scissors, the samples were transferred into 5 mL scintillation vials, and 2 mL of absolute ethanol was added. The mixtures were homogenized with a laboratory homogenizer (PRO 250 from PRO Scientific, Oxford CT) for approximately 2 min. During this process, extra care was taken to avoid any excessive temperature increase. The homogenate was filtered through 9 mm diameter disposable syringe filters (0.45 μ m, Acrodisc®). The filtrate, after appropriate dilution, was assayed by HPLC.

2. Bovine Hoof Slices and Nails:

[0220] For retention studies from bovine hoof slices and nails, any excess of formulation was carefully wiped away with a lint free tissue. The samples were quickly washed with an ethanol/water mixture and dried at room temperature for 1 hour. After being cut in small pieces, they were quantitatively transferred into 5 mL scintillation vials, and 2 mL of absolute ethanol was added. The samples were left overnight in the dark at room temperature with occasional shaking. The solution was then filtered through a 9-mm-diameter disposable syringe filter (0.45 μ m, Acrodisc®). A sample of the filtrate, after appropriate dilution, was assayed by HPLC.

3. Nail Clippings:

[0221] Retention studies were also performed using nail clippings. The nail clippings were washed twice with distilled water and dried at room temperature with 40% humidity until the

- clippings were constant weight. The weighed nail clippings were transferred into 5-mL scintillation vials, and a known amount of formulation was added. After 24 hours at room temperature, the nail clippings were removed and cleaned. They were quickly washed with an ethanol-water mixture and dried at room temperature for 1 hour. After being cut in small pieces, they were quantitatively transferred into 5-mL scintillation vials, and 2 mL of absolute ethanol was added. The samples were left overnight in the dark at room temperature with occasional shaking. The solution was then filtered through a 9-mm-diameter disposable syringe filter (0.45µm, Acrodisc®). After appropriate dilution of the filtrate, a sample was assayed by HPLC.
- 10 [0222] Results from these studies and formulations used are described in the following Examples.

[0223] **Example 1: Permeation Profiles of Terbinafine Formulations I**

[0224] **Table 1: Permeation Profiles of Terbinafine Formulations I**

Ingredients	Formulations								
	F24	F2	F3	F4	F5	F6	F7	F8	F9
Terbinafine hydrochloride	Control 1	12.5	16.7	16.7	16.7	16.7	16.7	12.5	13.3
Disodium cocoamphodiacetate		12.5	16.7	8.3			16.7	12.5	13.3
Ethanol		50	41.7	58.3	66.7	66.7	50	43.8	33.3
Caprylic acid			8.3						6.7
Urea		12.5							13.3
Water		12.5	16.6	16.6	16.7	16.7	16.7	12.5	13.3
Polyvinylpyrrolidone 30								6.25	6.7

Table 16 FI = F3

- 15 [0225] The results are shown in FIGS. 1A and 1B. Formulation F3 contains disodium cocoamphodiacetate (DCAM) and caprylic acid, whereas formulation F7 contains no acid. The results suggests that the two ingredients show synergistic activity.

[0226] **Example 2: Permeation Profiles of Terbinafine Formulations II**

[0227] **Table 2: Permeation Profiles of Terbinafine Formulations II**

Ingredients	Formulations								
	F11	F12	F13	F14	F15	F16	F17	F18	F19
Terbinafine hydrochloride	10	10	10	10	10	10	10	10	10
Disodium cocoamphodiacetate	15	15	15	15	15	15	15		
Ethanol	52	39	45	42	42	46	44	57.5	52.5
Caprylic acid		6							
Urea	15	15	15	15	15	15	15	15	15
Water	8	15	10	8	8	8	10	10	10
Menthol			5						5
Propylene glycol				10					
Transcutol					10				
Lactic acid						6			
Potassium thioglycolate							6		
Sodium docusate								7.5	7.5

Table 16 FII = F13

[0228] The results are shown in FIGS. 2A and 2B. Formulation F13 contains menthol in addition to DCAM and urea (F11) and shows higher permeation. The results also suggest that DCAM, urea, and menthol show synergistic activity.

5 [0229] **Example 3: Permeation Profiles of Terbinafine Formulations III**

[0230] **Table 3: Permeation Profiles of Terbinafine Formulations III**

Ingredients	Formulations				
	F21	F22	F23	F24	F40
Terbinafine hydrochloride	10	10	10	Control 1	Control 2
Disodium cocoamphodiacetate	15	15	15		
Ethanol	40	39.5	40		
Urea	15	15	15		
Water	14	8	14		
Menthol		5			
Panthenol		7.5			
Potassium thioglycolate	6				
Ammonium thioglycolate			6		

Table 16 FIII = F22

[0231] The results are shown in FIGS. 3A and 3B. Although F21 with potassium thioglycolate gives better permeation than F23, further studies were switched to the ammonium salt version due to its easier formulation. In later studies, higher permeation was also observed.

5 [0232] **Example 4: Permeation Profiles of Terbinafine Formulations IV**

[0233] **Table 4: Permeation Profiles of Terbinafine Formulations IV**

Ingredients	Formulations								
	F31	F32	F33	F34	F35	F36	F37	F38	F39
Terbinafine hydrochloride	10	10	10	10	10	10	10	10	10
Disodium cocoamphodiacetate	15		15		15				
Ethanol	44	57	57	64	41	45	58	50	39
Isethionate						10	10	10	10
Urea	15	15			15	15			15
Water	10	12	12	20	8	20	22	22	20
Menthol					5				
Potassium thioglycolate	6	6	6	6	6			6	6

[0234] The results are shown in FIGS. 4A and 4B. In this experiment, combinations of DCAM with thioglycolate or thioglycolate with isethionate and urea (F39) were first examined. This experiment used multiple infinite dose applications.

10 [0235] **Example 5: Bovine Hoof Permeation of Terbinafine Formulation V**

[0236] **Table 5: Bovine Hoof Permeation of Terbinafine Formulation V**

Ingredients	Formulations		
	F22	F24	F40
Terbinafine hydrochloride	10	Control 1	Control 2
Disodium cocoamphodiacetate	15		
Ethanol	39.5		
Urea	15		
Water	8		
Menthol	5		
D-Panthenol	7.5		

Table 16 FIII = F22

[0237] The results are shown in FIG. 5. A DCAM/urea/panthenol formulation was tested using the bovine hoof model

[0238] **Example 6: Permeation Profiles of Terbinafine Formulations VI**

[0239] **Table 6: Permeation Profiles of Terbinafine Formulations VI**

Ingredients	Formulations								
	F41	F42	F43	F44	F45	F46	F47	F48	F49
Terbinafine hydrochloride	10	10	10	10	10	10	10	10	10
Disodium cocoamphodiacetate	15		15	15	15				
Ethanol	30	45	45	45	35	55	42	50	40
Urea	15	15		15	15		15	20	20
Water	10	10	10	10	10	10	8	10	10
Acetylcarnitine	7.5	7.5	7.5		7.5	7.5	7.5		
Carnitine	7.5	7.5	7.5		7.5	7.5	7.5		
Menthol	5	5	5	5					
Betaine								10	10
Ammonium thioglycolate (60% aqueous solution)						10	10		10

- 5 [0240] The results are shown in FIGS. 6A and 6B. Data suggest that DCAM and carnitine combinations are less effective than thioglycolate/carnitine combinations. Urea may be less beneficial for thioglycolate/carnitine combinations. Therefore, these combinations were not pursued.

[0241] Example 7: Permeation Profiles of Terbinafine Formulations VII**[0242] Table 7: Permeation Profiles of Terbinafine Formulations VII**

Ingredients	Formulations									
	F40	F51	F52	F53	F54	F55	F56	F57	F58	F24
Terbinafine hydro-chloride	Control 2	10	10	10	10	10	10	10	10	Control 1
Disodium cocoampho-diacetate		20	20	20		20	20	20	20	
Ethanol		47.5	50	55	67.5	45	30	45	45.5	
Caprylic acid		7.5			7.5			7.5	7.5	
Water		15	12.5	15	15	12.5	12.5	12.5	15	
Lactic acid			7.5			7.5	7.5			
Menthol						5		5		
Ethyl acetate							20			
Hydroxy-propyl cellulose									2	

Table 16 FIV = F52

Table 16 FV = F56

- 5 **[0243]** The results are shown in FIGS. 7A and 7B. Lactic acid showed higher permeation than caprylic acid (F52 vs. F51).

[0244] Example 8: Permeation Profiles of Terbinafine Formulations VIII**[0245] Table 8: Permeation Profiles of Terbinafine Formulations VIII**

Ingredients	Formulations								
	F61	F62	F63	F64	F65	F66	F67	F68	F69
Terbinafine hydrochloride	10	10	10	10	10	10	10	10	10
Disodium cocoam-phodiacetate	15		15	15	15	15			
Ethanol	40	52.5	47.5	45	47.5	40	50	45	50
Urea	15	15		15	15	15	15	15	15
Water	7.5	10	15	7.5	7.5	7.5	7.5	12.5	7.5
Menthol	5	5	5		5		5	5	5
D-Panthenol	7.5	7.5	7.5	7.5		7.5	7.5	7.5	7.5
Thymol						5			
Sodium laureth sulfate							5		
Cetyl trimethylammonium chloride								5	
Tween 80									5

[0246] The results are shown in FIGS. 8A and 8B. Replacing DCAM with an anionic detergent (sodium lauryl sulfate), a cationic detergent (cetyl trimethylammonium chloride), or
5 a nonionic detergent (Tween 80) reduced the delivery (F67, F68, and F69 vs. F61).

[0247] Using thymol instead of menthol also reduced the permeation (F66 vs. F61).

[0248] Example 9: Permeation Profiles of Terbinafine Formulations IX**[0249] Table 9: Permeation Profiles of Terbinafine Formulations IX**

Ingredients	Formulations									
	F71	F72	F73	F74	F75	F76	F77	F78	F79	F80
Terbinafine hydrochloride	10	10	10	10	10	10	10	10	10	10
Disodium cocoamphodiacetate	20	20	20				20	20		
Ethanol	30	30	30	45	45	45	25	25	50	35
Ethyl acetate	20	18	18	20	20	20	10	5	20	20
Water	12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5
Lactic acid	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5
Urea							15	15		15
Menthol								5		
Polyvinylpyrrolidone 30			2							
Hydroxypropyl cellulose HY117		2								
Sodium laureth sulfate				5						
Cetyl trimethylammonium chloride					5					
Tween 80						5				

Table 16 FVI = F78

[0250] The results are shown in FIG. 9. Addition of urea and menthol to the DCAM/lactic acid chassis caused further permeation enhancement (F71 vs. F78).

[0251] **Example 10: Permeation Profiles of Terbinafine Formulations X**

5 [0252] **Table 10: Permeation Profiles of Terbinafine Formulations X**

Ingredients	Formulations								
	F81	F82	F83	F84	F85	F86	F87	F88	F89
Terbinafine hydrochloride	10	10	10	10	10	10	10	10	10
Disodium cocoam-phodiacetate	20	20	20	20	20	10	10	10	20
Ethanol	22.5	30	13	21	25	30	30	35	20
Ethyl acetate	7.5	2.5	7	7.5	5	10	15	15	7.5
Water	12.5	10	12.5	12.5	10	12.5	12.5	12.5	7.5
Lactic acid	7.5		7.5	7.5	7.5	7.5	7.5	7.5	15
Urea	15	15	15	15	15	15	10	5	15
Menthol	5	5	5	5	7.5	5	5	5	5
Caprylic acid		7.5							
Isopropanol			15						
Polyvinylpyrrolidone				1					
Hydroxypropylcellulose HY117				1					

Table 16 FVII = F81

Table 16 FVIII = F87

[0253] The results are shown in FIGS. 10A and 10B. The reduction of urea level from 15% (F81) to 10% (F87) did not reduce the delivery.

- 5 [0254] Increasing the amount of lactic acid from 7.5% (F81) to 15% (F89) did not influence the permeation.

[0255] Example 11: Retention of Terbinafine from Human Nail Clippings XI**[0256] Table 11: Retention of Terbinafine from Human Nail Clippings XI**

Ingredients	Formulations	
	F24	F100
Terbinafine hydrochloride	Control 1	10
Ethanol		32.5
Ethyl acetate		15
Disodium cocoamphodiacetate		10
Water		12.5
Lactic acid		5
Urea		10
Menthol		5

Table 16 FIX = F100

[0257] The results are shown in FIG. 11. The retention of terbinafine from formulation
 5 FIX (F100) in human nail clippings is higher than the control.

[0258] Example 12: Bovine Hoof Permeation of Terbinafine Formulation XII**[0259] Table 12: Bovine Hoof Permeation of Terbinafine Formulation XII**

Ingredients	Formulations		
	F22	F24	F40
Terbinafine hydrochloride	10	Control 1	Control 2
Disodium cocoamphodiacetate	15		
Ethanol	39.5		
Urea	15		
Water	8		
Menthol	5		
D-Panthenol	7.5		

Table 16 FIII = F22

[0260] The results are shown in FIG. 12. After multiple applications, the terbinafine
 10 formulation shows higher permeation than the controls. This experiment used multiple
 infinite dose applications at each time point and without stirring.

[0261] Example 13: Bovine Hoof Permeation of Terbinafine Formulations XIII**[0262] Table 13: Bovine Hoof Permeation of Terbinafine Formulations XIII**

Ingredients	Formulations		
	F24	F2	F40
Terbinafine hydrochloride	10	10	Control 2
Ethanol	32.5		
Ethyl acetate	15		
Disodium cocoamphodiacetate	10		
Water	12.5		
Lactic acid	5		
Menthol	5		
Sodium isethionate		10	
Ethanol		46	
Urea	10	10	
Water		12	
Ammonium thioglycolate (60% aqueous solution)		10	
HPC HY 118		2	

Table 16 FIX = F100

[0263] The results are shown in FIGS. 13A and 13B. Both DCAM and ammonium thioglycolate formulations show higher permeation enhancement than Control 2 (Lamisil®). This experiment used finite dose applications of 5 µl at every sampling time.

[0264] ATG formulation has somewhat higher permeation than DCAM formulations (approximately 2x) at longer exposure time. During earlier exposure time period, the permeation differences are not significant.

[0265] Example 14: Bovine Hoof Permeation of Terbinafine Formulations XIV**[0266] Table 14: Bovine Hoof Permeation of Terbinafine Formulations XIV**

Ingredients	Formulations		
	F40	F111	F112
Terbinafine hydrochloride	Control 2	10	10
Ethanol		35.5	35.5
Ethyl acetate		20	20
Disodium cocoamphodiacetate		10	10
Water		17.5	17.5
Lactic acid		5	5
HPC HY 117		2	
Eudragit L100			2

Table 16 FX = F111

Table 16 FXI = F112

- 5 **[0267]** The results are shown in FIGS. 14A and 14B. A combination of DCAM based formulations with thickeners and ethyl acetate shows promising results. This experiment used finite dose application of 5 μ l at every sampling time.

[0268] Example 15: Bovine Hoof Permeation of Terbinafine Formulations XV**[0269] Table 15: Bovine Hoof Permeation of Terbinafine Formulations XV**

Ingredients	Formulations		
	F40	F121	F122
Terbinafine hydrochloride	Control 2	10	10
Ethanol		32.5	32.5
Ethyl acetate		15	15
Urea		10	10
Disodium cocoamphodiacetate		10	10
Menthol		3	3
Lactic acid		5	5
Eudragit L100		2	
HPC HY 117			2
Water		12.5	12.5

Table 16 FXII = F121

Table 16 FXIII = F122

- 5 **[0270]** The results are shown in FIGS. 15A and 15B. A formulation with ethyl acetate showed higher delivery after addition of hydroxypropyl cellulose. Addition of Eudragit L 100 (2%) as a film-forming agent reduced the delivery compared to HPC.

[0271] Example 16. Terbinafine DCAM/Acid Chassis**[0272] Table 16: Terbinafine DCAM/Acid Chassis**

Ingredients	Formulations						
	FI	FII	FIII	FIV	FV	FVI	FVII
Terbinafine hydrochloride	16.7	10	10	10	10	10	10
Ethanol	41.7	45	39.5	50	30	25	22.5
Water	16.6	10	8	12.5	12.5	12.5	12.5
Disodium cocoamphodiacetate	16.7	15	15	20	20	20	20
Urea		15	15			15	15
Caprylic acid	8.3						
Menthol		5	5			5	5

D-Panthenol			7.5				
Lactic acid				7.5	7.5	7.5	7.5
Ethyl acetate					20	5	7.5
HPC HY117							
Eudragit L100							
Ingredients	Formulations						
	FVIII	FIX	FX	FXI	FXII	FXIII	FXIV
Terbinafine hydrochloride	10	10	10	10	10	10	10
Ethanol	30	32.5	35.5	35.5	32.5	32.5	35.5
Water	12.5	12.5	17.5	17.5	12.5	12.5	17.5
Disodium cocoamphodiacetate	10	10	10	10	10	10	10
Urea	10	10			10	10	
Caprylic acid							
Menthol	5	5			3	3	
D-Panthenol							
Lactic acid	7.5	5	5	5	5	5	5
Ethyl acetate	15	15	20	20	15	15	20
HPC HY117			2			2	
Eudragit L100					2	2	2

[0273] All the formulations of Example 16 contain zwitterionic detergent, alpha-hydroxy acids (or short-chain acids), or both. In addition, these formulations may contain urea, menthol, or both as penetration agents. The formulations also contain alcohol mixtures, and some contain short-chain alkyl esters (ethyl acetate) as solvent.

- 5 [0274] D-Panthenol is optional. These formulations also may contain a thickener and/or film forming polymer.

[0275] **Example 17: Solubility of Terbinafine Hydrochloride**

[0276] **Procedure**

- 10 [0277] Buffer Preparation: Buffers were prepared at 50 mM concentration using ammonium acetate (pHs 4.0 and 10.0) or ammonium phosphate (pHs 6.0, 7.0, and 8.0).

[0278] Solubility Sample Preparation: 100 to 800 mg terbinafine HCL was transferred to separate 4-mL vials. To each vial, 2 mL of the solvent to be investigated was added.

Samples were capped and then rotated for 24 hours at room temperature. The samples were allowed to settle overnight at room temperature. Approximately 0.4 mL of the supernatant

5 was removed and transferred to a 0.45 μ m Nylon microcentrifuge filter and clarified. Samples were diluted with 50% methanol to within the calibration range.

[0279] Sample Analysis: Samples were analyzed by HPLC with five-minute runs.

Calibration standards at approximately 0.00, 0.02, 0.1, 0.25, 0.65, and 1.0 mg/mL were used to construct a calibration curve, from which sample concentrations were determined and

10 corrected for dilution to achieve the final solubility result.

[0280] Results

[0281] The solubility of terbinafine hydrochloride in the solvents investigated is presented in Table 17.

[0282] **Table 17: Summary of Terbinafine Solubility Results**

Solvent	Solubility (mg/mL)
Water	5.9
pH 4.0	4.8
pH 6.0	5.0
pH 7.0	0.02
pH 8.0	0.002
pH 10.0	1.5
PBS pH 5.5	0.7
5% Ethanol	6.7
10% Ethanol	7.5
20% Ethanol	11
40% Ethanol	53
50% Ethanol	119
Ethanol	172
DMSO	114
Isopropanol	26.3
Ethyl acetate	0.7
Isopropyl myristate	0.03
F131	280
F141	239

15 [0283] The solubility of terbinafine hydrochloride in various aqueous and organic solvents has been investigated. Terbinafine hydrochloride shows moderate solubility in aqueous solvents with pHs of 4 and 6 but shows substantially lower solubility at pHs 7, 8, and 10.

Terbinafine hydrochloride shows high solubility in polar organic solvents such as ethanol and

DMSO, but lower solubility in non-polar solvents such as ethyl acetate and isopropyl myristate. The solubility in inventive topical formulations (*i.e.*, F131, F141) is high and ranges from 239 to 280 mg/mL (ca. 24 to 28% w/v).

[0284] Example 18: Cadaver Nail Permeation of Terbinafine Formulations XVI

5 **[0285] Table 18: Terbinafine F131 and F131 Variant Formulations**

Ingredients	Formulations		
	F131	F132	F133
	% w/w	% w/w	% w/w
Terbinafine	10	10	15
Ethyl alcohol 200 proof USP	32.5	32.5	27.5
Disodium cocoamphodiacetate	10	10	10
Urea	10	10	10
L-Lactic acid	5	5	5
Ethyl acetate	15	15	15
Hydroxypropyl cellulose HY 117 NF	2	2	2
Purified Water (USP)	12.5	12.5	12.5
Hexanetriol		3	3
Menthol	3		

[0286] Table 19: Terbinafine F131 Formulation Results I

Accumulated Dose ($\mu\text{g}/\text{cm}^2$)		
Formula	F40 (Control 2)	F131
96 h	0.19 \pm 0.1	0.77 \pm 0.6
120 h	0.14 \pm 0.1	1.30 \pm 0.9
168 h	0.10 \pm 0.01	2.25 \pm 1.5
264 h	0.44 \pm 0.03	8.50 \pm 4.7
312 h	0.46 \pm 0.1	9.07 \pm 5.2
360 h	0.72 \pm 0.04	14.69 \pm 7.4

[0287] These results are shown in FIG. 16A.

10 **[0288] Table 20: Terbinafine F131 Formulation Results II**

Accumulated Dose ($\mu\text{g}/\text{cm}^2$)		
Formula	F40 (Control 2)	F131
48 h	0.60 \pm 0.16	0.067 \pm 0.03
96 h	1.06 \pm 0.50	0.10 \pm 0.35
168 h	1.83 \pm 0.84	8.55 \pm 3.45
216 h	2.40 \pm 1.13	12.60 \pm 4.0
264 h	2.28 \pm 1.08	21.09 \pm 5.95
336 h	2.60 \pm 1.11	39.66 \pm 10.26

[0289] These results are shown in FIG. 16B.

[0290] **Table 21: Comparison of F131 Variant Formulations**

Accumulated Dose ($\mu\text{g}/\text{cm}^2$)			
Formula	F40 (Control 2)	F132	F133
48 h	0.33 \pm 0.21	1.43 \pm 0.84	2.54 \pm 1.22
96 h	0.63 \pm 0.27	5.10 \pm 2.58	5.80 \pm 1.25
168 h	2.50 \pm 1.05	9.61 \pm 4.43	12.71 \pm 0.81
216 h	2.8 \pm 0.26	24.15 \pm 11.05	50.91 \pm 13.40
264 h	3.93 \pm 0.29	34.48 \pm 16.10	53.64 \pm 5.72
336 h	4.83 \pm 0.45	50.59 \pm 27.60	74.94 \pm 8.93

[0291] As shown in FIG. 17A, permeation increases with the concentration of terbinafine
5 (10% vs 15%), but does not increase linearly.

[0292] **Table 22: Terbinafine F141 and F141 Variant Formulation**

Ingredients	Formulations	
	F141	F143
	% w/w	% w/w
Terbinafine	10	20
Ethyl alcohol 200 proof USP	35.5	30.5
Disodium cocoamphodiacetate	10	10
L-Lactic acid	5	5
Ethyl acetate	20	15
Hydroxypropyl cellulose HY 117 NF	2	2
Purified Water (USP)	17.5	17.5

[0293] **Table 23: Terbinafine F141 Formulation Results**

Accumulated Dose ($\mu\text{g}/\text{cm}^2$)		
Formula	F40 (Control 2)	F141
48 h	0.16 \pm 0.11	0.15 \pm 0.07
96 h	0.62 \pm 0.16	1.41 \pm 0.74
168 h	3.33 \pm 1.40	3.86 \pm 1.73
216 h	2.58 \pm 0.31	10.54 \pm 3.16
264 h	4.03 \pm 0.39	17.83 \pm 4.67
336 h	7.17 \pm 0.67	36.92 \pm 6.71

10 [0294] These results are shown in FIG. 17B.

[0295] **Table 24: Terbinafine F141 Formulation Results (BID)**

Accumulated Dose ($\mu\text{g}/\text{cm}^2$)			
Formula	F40 (Control 2)	F141	F141 BID
48hrs	0.13 \pm 0.01	0.33 \pm 0.08	0.27 \pm 0.07

96hrs	0.29±0.07	0.71±0.23	3.68±2.10
168hrs	0.35±0.13	1.23±0.68	12.58±6.76
216hrs	0.63±0.20	5.35±2.78	24.09±12.44
264hrs	2.06±0.54	15.02±7.49	55.22±25.51
336hrs	1.76±0.44	20.24±9.02	75.50±33.69

[0296] As shown in FIG. 18A, dosing studies suggest Terbinafine permeation nearly doubles with twice daily (BID) dosing.

[0297] **Table 25: Comparison of F131 and F141**

Accumulated Dose ($\mu\text{g}/\text{cm}^2$)			
Formula	F40 (Control 2)	F131	F141
48 h	0.04±0.02	0.66±0.19	0.10±0.04
96 h	0.34±0.20	5.35±1.69	1.08±0.73
168 h	0.44±0.21	11.24±4.88	5.85±3.60
216 h	0.70±0.30	18.26±6.38	10.00±5.02
264 h	0.99±0.37	25.43±7.30	18.18±9.49
336 h	1.46±0.45	41.40±9.06	28.17±7.91

5

[0298] These results are shown in FIG. 18B.

[0299] **Table 26: Cadaver Nail Permeation of F143**

Accumulated Dose ($\mu\text{g}/\text{cm}^2$)		
Formula	F40 (Control 2)	F143
48 h	0.97±0.57	3.63±0.64
96 h	2.04±1.08	4.32±0.69
168 h	2.36±0.96	7.84±1.14
216 h	2.44±0.74	11.53±1.74
264 h	2.93±0.79	16.87±2.63
336 h	4.06±0.61	30.93±4.64

[0300] These results are shown in FIG. 19A.

10 [0301] **Table 27: Relative Enhancement of F141 and F141 Variant Formulations Re. F40 (Control 2; Lamisil[®])**

Formula	F141	F143
48 h	0.53	3.76
96 h	2.27	2.11
168 h	1.16	3.32
216 h	4.09	4.73
264 h	4.43	5.76
336 h	5.15	7.61

[0302] These results are shown in FIG. 19B.

[0303] Example 19: Terbinafine Formulation pH Stability Studies

[0304] In this experiment, the pH stability of F131, F141, and F142 was tested.

[0305] Table 28: Compositions of F131 and F141

	F131	F141	F142
Ingredients	% w/w	% w/w	% w/w
Terbinafine	10	10	15
Ethyl alcohol 200 proof USP	32.5	35.5	30.5
Disodium cocoamphodiacetate	10	10	10
Urea	10		
Choline chloride			
L-Lactic acid	5	5	5
Ethyl acetate	15	20	20
Hydroxypropyl cellulose HY 117 NF	2	2	2
Purified Water (USP)	12.5	17.5	17.5
Menthol	3		

5 **[0306] Table 29: pH of Test Formulations F131 and F141 (25 °C)**

Time	25 °C	
	F131	F141
0 h	4.18	4.14
1 mon	4.1	3.85
2 mon	4.15	4.11
3 mon	4.15	3.85

[0307] These results are shown in FIG. 20.

[0308] Table 30: pH of Test Formulation F142 (25 °C)

Time	F142
0 h	3.79
1 mon	4.0
2 mon	4.12
3 mon	4.10

10 **[0309]** These results are shown in FIG. 21.**[0310] Example 20: Terbinafine Permeation Studies XVII****[0311] Table 31: F131 and F131 Variant Formulations**

Ingredients	Formulations		
	F131	F132	F133
	% w/w	% w/w	% w/w
Terbinafine	10	10	15

Ethyl alcohol 200 proof USP	32.5	32.5	27.5
Disodium cocoamphodiacetate	10	10	10
Urea	10	10	10
L-Lactic acid	5	5	5
Ethyl acetate	15	15	15
Hydroxypropyl cellulose HY 117 NF	2	2	2
Purified Water (USP)	12.5	12.5	12.5
Hexanetriol		3	3
Menthol	3		

[0312] A 20% terbinafine variant of this formulation was not prepared due to physical stability issues.

[0313] **Table 32: F141 and F141 Variant Formulations**

Ingredients	Formulations		
	F141	F142	F143
	% w/w	% w/w	% w/w
Terbinafine	10	15	20
Ethyl alcohol 200 proof USP	35.5	30.5	30.5
Disodium cocoamphodiacetate	10	10	10
L-Lactic acid	5	5	5
Ethyl acetate	20	20	15
Hydroxypropyl cellulose HY 117 NF	2	2	2
Purified Water (USP)	17.5	17.5	17.5

5

[0314] **Table 33: Cadaver Nail Penetration of F141 and F141 Variant Formulations**

Accumulated Dose ($\mu\text{g}/\text{cm}^2$)						
Formula	F40 (Control 2)	F141	F142	F143	F142-a	F142-b
24hrs	0.11 \pm 0.03	0.15 \pm 0.07	0.01 \pm 0.01	0.04 \pm 0.03	0.13 \pm 0.03	0.02 \pm 0.01
96hrs	0.40 \pm 0.10	3.80 \pm 1.79	1.29 \pm 0.35	3.95 \pm 1.23	1.77 \pm 0.29	0.22 \pm 0.14
144hrs	0.73 \pm 0.23	9.51 \pm 4.37	3.65 \pm 0.71	11.02 \pm 1.64	17.38 \pm 10.10	0.44 \pm 0.29
192hrs	1.23 \pm 0.42	15.48 \pm 6.58	8.52 \pm 0.97	22.67 \pm 0.82	15.88 \pm 6.70	1.31 \pm 1.09
264hrs	2.85 \pm 1.02	34.91 \pm 12.79	24.47 \pm 4.04	52.15 \pm 8.77	54.16 \pm 17.13	0.81 \pm 0.42
312hrs	3.69 \pm 1.43	51.81 \pm 16.96	37.55 \pm 6.36	78.62 \pm 16.64	77.87 \pm 19.33	1.29 \pm 0.59
360hrs	4.98 \pm 1.81	82.07 \pm 25.66	60.24 \pm 10.62	116.34 \pm 24.44	116.07 \pm 24.19	2.08 \pm 0.96
432hrs	6.51 \pm 2.45	115.26 \pm 31.04	90.80 \pm 18.47	177.41 \pm 51.54	178.57 \pm 39.75	4.30 \pm 2.83

a = BID application; b = once weekly application

[0315] The results of this experiment are shown on FIG. 22A.

[0316] **Table 34: Shed Snakeskin Penetration of F141 and F141 Variant Formulations**

Accumulated Dose ($\mu\text{g}/\text{cm}^2$)					
Formula	F40 (Control 2)	F141	F142	F143	F143-a
4hrs	0.48 \pm 0.03	0.48 \pm 0.20	0.02 \pm 0.01	0.13 \pm 0.06	0.47 \pm 0.41

21hrs	2.87±0.12	209.23±46.31	141.04±53.96	139.27±40.48	130.71±53.44
24hrs	2.91±0.16	342.01±40.21	253.26±52.36	253.64±36.50	243.56±38.08

a = BID application

[0317] The results of this experiment are shown on FIG. 22B.

[0318] **Table 35: Shed Snakeskin Penetration of F131 and F131 Variant Formulations**

Accumulated Dose ($\mu\text{g}/\text{cm}^2$)						
Formula	F40 (Control 2)	F131	F131-a	F132	F133	F131-b
4hrs	0.86±0.07	3.91±1.47	1.47±0.50	0.96±0.27	1.30±0.77	0.71±0.30
21hrs	4.37±0.32	614.76±143.47	721.60±91.70	364.73±84.97	380.82±85.60	457.98±96.46
24hrs	4.03±0.26	682.88±126.63	829.34±113.35	386.56±103.09	413.62±102.14	495.82±113.43

a = F131 stability samples 25 °C 3 months; b = freshly prepared F131 formulation.

5 [0319] The results of this experiment are shown on FIG. 23A.

[0320] **Table 36: Cadaver Nail Penetration of F141 and F141 Variant Formulations**

Accumulated Dose ($\mu\text{g}/\text{cm}^2$)				
Formula	F40 (Control 2)	F141	F142	F143
48hrs	0.0±0.00	0.00±0.00	0.12±0.12	0.05±0.05
120hrs	0.20±0.04	1.07±0.65	2.88±1.78	1.33±0.88
168hrs	0.37±0.14	2.53±1.45	6.40±3.12	3.84±2.11
216hrs	0.88±0.22	4.97±2.22	12.49±5.70	16.20±8.84
288hrs	1.47±0.41	11.71±3.75	25.20±11.07	16.66±7.80
336hrs	2.14±0.55	18.91±5.82	37.94±16.17	26.16±11.68

[0321] The results of this experiment are shown on FIG. 23B.

[0322] **Example 21: Terbinafine Permeation Studies XVIII**

10 [0323] The target of the current studies is to evaluate the flux behavior of F131 and F141 formulations after 6 months of storage at uncontrolled room temperature, in a 25 °C stability chamber, and in a 40 °C stability chamber. The formulations were kept in capped ~60 mL amber colored bottles with Teflon liners. Shed snake skin was used as model membrane, and F40 (Control 2) was the control.

15 [0324] **Table 37: F131 Stability**

Accumulated Dose ($\mu\text{g}/\text{cm}^2$)				
Formula	F40 (Control 2)	F131-RT-6mon	F131-25-6mon	F131-40-6mon
4hrs	1.13±0.30	2.49±1.44	7.91±6.31	0.46±0.22
21hrs	3.88±0.39	299.83±57.55	379.47±49.18	432.02±62.12
24hrs	2.63±0.31	339.56±69.67	418.78±59.87	456.67±70.60

[0325] The results for F131 are shown in FIG. 24A along with the permeation behavior of the F131 stability samples. No significant permeation difference was observed between F131 at every time point. The control exhibited a much lower permeation profile. Skin retentions of all formulations were similar (including placebos).

5 [0326] **Table 38: F141 Stability**

Accumulated Dose ($\mu\text{g}/\text{cm}^2$)				
Formula	F40 (Control 2)	F141-RT-6mon	F141-25-6mon	F141-40-6mon
4hrs	1.01 \pm 0.13	2.27 \pm 1.86	0.18 \pm 0.05	0.72 \pm 0.55
21hrs	3.43 \pm 0.44	452.38 \pm 115.75	350.53 \pm 64.41	721.24 \pm 25.16
24hrs	3.96 \pm 0.37	629.23 \pm 120.87	544.89 \pm 68.12	875.50 \pm 37.99

[0327] The results for F141 are shown in FIG. 24B. The permeation profiles of samples kept for 6 months at uncontrolled room temperature and 25°C at stability chamber conditions were similar. At 40 °C, the permeation appears to be more pronounced; however, it is highly possible there may be some evaporation of some volatile ingredients and therefore increased drug concentration in the formulation. The control exhibited a much lower permeation profile. Skin retentions of all formulations were similar (including placebos).

[0328] **Example 22: Analysis of Terbinafine Stability Data from F131 and F141**

[0329] This example describes the short-term physical and chemical stability of terbinafine formulations for a period of up to three months under long-term (*i.e.*, 25 \pm 2° C, 40% \pm 5% relative humidity (RH)) conditions.

[0330] **General Methods:** Terbinafine formulations as provided in Tables 31 and 32 were placed in stability chambers at appropriate temperatures in a horizontal orientation.

[0331] **Test Methods:** High-performance liquid chromatography (HPLC) was used for the assay of terbinafine in raw materials and in formulations.

[0332] **Results:** The results of the stability studies for certain preferred embodiments are presented in Tables 39 to 42.

[0333] **Table 39: Six-Month Stability of F131: 25 °C, Ambient Humidity**

Attribute	Method	Limits	Initial	1 month	2 months	3 months	6 months
Description	Visual	Clear, colorless to light yellow liquid or gel with a faint odor, essentially free of visible foreign	Clear, very light yellow liquid with faint odor. Free of visible foreign matter and crystallized	Clear, very light yellow liquid with faint odor. Free of visible foreign matter and crystallized	Clear, very light yellow liquid with faint odor. Free of visible foreign matter and crystallized	Clear, very light yellow liquid with faint odor. Free of visible foreign matter and crystallized	Clear, very light yellow liquid with faint odor. Free of visible foreign matter and crystallized

		matter and crystallized particles.	particles.	particles.	particles.	particles.	particles.
Terbinafine Assay	HPLC	9.0 to 11.0 % w/w	10.0, 10.1	10.0	10.0	10.2	10.5

[0334] Table 40: Six-Month Stability of F131: 40 °C, Ambient Humidity

Attribute	Method	Limits	Initial	1 month	2 months	3 months	6 months
Description	Visual	Clear, colorless to light yellow liquid or gel with a faint odor, essentially free of visible foreign matter and crystallized particles.	Clear, very light yellow liquid with faint odor. Free of visible foreign matter and crystallized particles.	Clear, very light yellow liquid with faint odor. Free of visible foreign matter and crystallized particles.	Clear, light yellow liquid with faint odor. Free of visible foreign matter and crystallized particles.	Clear, light yellow liquid with faint odor. Free of visible foreign matter and crystallized particles.	Clear, light yellow liquid with faint odor. Free of visible foreign matter and crystallized particles.
Terbinafine Assay	HPLC	9.0 to 11.0 % w/w	10.1, 10.1	10.0	10.0	10.1	10.6

[0335] Table 41: Six-Month Stability of F141: 25 °C, Ambient Humidity

Attribute	Method	Limits	Initial	1 month	2 months	3 months	6 months
Description	Visual	Clear, colorless to light yellow liquid or gel with a faint odor, essentially free of visible foreign matter and crystallized particles.	Clear, very light yellow liquid with faint odor. Free of visible foreign matter and crystallized particles.	Clear, very light yellow liquid with faint odor. Free of visible foreign matter and crystallized particles.	Clear, very light yellow liquid with faint odor. Free of visible foreign matter and crystallized particles.	Clear, very light yellow liquid with faint odor. Free of visible foreign matter and crystallized particles.	Clear, very light yellow liquid with faint odor. Free of visible foreign matter and crystallized particles.
Terbinafine Assay	HPLC	9.0 to 11.0 % w/w	9.9, 9.8	9.9	10.0	10.0	9.9

5

[0336] Table 42: Six-Month Stability of F141: 40 °C, Ambient Humidity

Attribute	Method	Limits	Initial	1 month	2 months	3 months	6 months
Description	Visual	Clear, colorless to light yellow liquid or gel with a faint odor, essentially free of visible foreign matter and crystallized particles.	Clear, very light yellow liquid with faint odor. Free of visible foreign matter and crystallized particles.	Clear, very light yellow liquid with faint odor. Free of visible foreign matter and crystallized particles.	Clear, light yellow liquid with faint odor. Free of visible foreign matter and crystallized particles.	Clear, light yellow liquid with faint odor. Free of visible foreign matter and crystallized particles.	Clear, light yellow liquid with faint odor. Free of visible foreign matter and crystallized particles.
Terbinafine Assay	HPLC	9.0 to 11.0 % w/w	9.9, 9.8	10.0	9.9	10.0	9.6

[0337] Example 23: Analysis of Terbinafine Stability Data from F132, F133, F142 and F143

[0338] The stability tests were conducted according to the method of Example 22.

Attribute	Method	Limits	Initial	1 month	2 months	3 months	6 months
Description	Visual	Clear, colorless to light yellow liquid or gel with a faint odor, essentially free of visible foreign matter and crystallized particles.	Clear, very light yellow liquid with faint odor. Free of visible foreign matter and crystallized particles.	Clear, very light yellow liquid with faint odor. Free of visible foreign matter and crystallized particles.	Clear, light yellow liquid with faint odor. Free of visible foreign matter and crystallized particles.	Clear, light yellow liquid with faint odor. Free of visible foreign matter and crystallized particles.	Clear, light yellow liquid with faint odor. Free of visible foreign matter and crystallized particles.
Terbinafine Assay	HPLC	9.0 to 11.0 % w/w	9.9, 9.8	10.0	9.9	10.0	9.6

5 [0339] Table 43: Three-Month Stability of F132: 25 °C, Ambient Humidity

Attribute	Method	Limits	Initial	1 month	2 months	3 months
Description	Visual	Clear, colorless to light yellow liquid or gel with a faint odor, essentially free of visible foreign matter and crystallized particles.	Clear, very light yellow liquid with faint odor. Free of visible particles or foreign matter or crystallized particles.	Clear, very light yellow liquid with faint odor. Free of visible particles or foreign matter or crystallized particles.	Clear, very light yellow liquid with faint odor. Free of visible particles or foreign matter or crystallized particles.	Clear, very light yellow liquid with faint odor. Free of visible particles or foreign matter or crystallized particles.
Terbinafine Assay	HPLC	9.0 to 11.0 % w/w	9.8, 9.9	10.0	10.4	9.9

[0340] Table 44: Three-Month Stability of F132: 40 °C, Ambient Humidity

Attribute	Method	Limits	Initial	1 month	2 months	3 months
Description	Visual	Clear, colorless to light yellow liquid or gel with a faint odor, essentially free of visible foreign matter and crystallized particles.	Clear, very light yellow liquid with faint odor. Free of visible particles or foreign matter or crystallized particles.	Clear, very light yellow liquid with faint odor. Free of visible particles or foreign matter or crystallized particles.	Clear, very light yellow liquid with faint odor. Free of visible particles or foreign matter or crystallized particles.	Clear, very light yellow liquid with faint odor. Free of visible particles or foreign matter or crystallized particles.
Terbinafine Assay	HPLC	9.0 to 11.0 % w/w	9.8, 9.9	10.3	10.1	9.9

[0341] Table 45: Three-Month Stability of F133: 25 °C, Ambient Humidity

Attribute	Method	Limits	Initial	1 month	2 months	3 months
Description	Visual	Clear, colorless to light yellow liquid or gel with a faint odor, essentially free of visible foreign matter and crystallized particles.	Clear, very light yellow liquid with faint odor. Free of visible particles or foreign matter or crystallized particles.	Clear, very light yellow liquid with faint odor. Free of visible particles or foreign matter or crystallized particles.	Clear, very light yellow liquid with faint odor. Free of visible particles or foreign matter or crystallized particles.	Clear, very light yellow liquid with faint odor. Free of visible particles or foreign matter or crystallized particles.
Terbinafine Assay	HPLC	14.0 to 16.0 % w/w	14.9, 14.8	15.4	15.5	15.3

[0342] Table 46: Three-Month Stability of F133: 40 °C, Ambient Humidity

Attribute	Method	Limits	Initial	1 month	2 months	3 months
Description	Visual	Clear, colorless to light yellow liquid or gel with a faint odor, essentially free of visible foreign matter and crystallized particles.	Clear, very light yellow liquid with faint odor. Free of visible particles or foreign matter or crystallized particles.	Clear, very light yellow liquid with strong odor. Free of visible particles or foreign matter or crystallized particles.	Clear, very light yellow liquid with strong odor. Free of visible particles or foreign matter or crystallized particles.	Clear, very light yellow liquid with strong odor. Free of visible particles or foreign matter or crystallized particles.
Terbinafine Assay	HPLC	14.0 to 16.0 % w/w	14.9, 14.8	15.2	15.2	14.9

5

Table 47: Three-Month Stability of F142: 25 °C, Ambient Humidity

Attribute	Method	Limits	Initial	1 month	2 months	3 months
Description	Visual	Clear, colorless to light yellow liquid or gel with a faint odor, essentially free of visible foreign matter and crystallized particles.	Clear, very light yellow liquid with faint odor. Free of visible particles or foreign matter or crystallized particles.	Clear, very light yellow liquid with faint odor. Free of visible particles or foreign matter or crystallized particles.	Clear, very light yellow liquid with faint odor. Free of visible particles or foreign matter or crystallized particles.	Clear, very light yellow liquid with faint odor. Free of visible particles or foreign matter or crystallized particles.
Terbinafine Assay	HPLC	14.0 to 16.0 % w/w	15.7	14.7	15.3	15.3

Table 48: Three-Month Stability of F142: 40 °C, Ambient Humidity

Attribute	Method	Limits	Initial	1 month	2 months	3 months
Description	Visual	Clear, colorless to light yellow liquid or gel with a faint odor, essentially free of visible foreign matter and crystallized particles.	Clear, very light yellow liquid with faint odor. Free of visible particles or foreign matter or crystallized particles.	Clear, very light yellow liquid with strong odor. Free of visible particles or foreign matter or crystallized particles.	Clear, very light yellow liquid with strong odor. Free of visible particles or foreign matter or crystallized particles.	Clear, very light yellow liquid with strong odor. Free of visible particles or foreign matter or crystallized particles.

		free of visible foreign matter and crystallized particles.	foreign matter or crystallized particles.	or foreign matter or crystallized particles.	or foreign matter or crystallized particles.	or foreign matter or crystallized particles.
Terbinafine Assay	HPLC	14.0 to 16.0 % w/w	15.7	15.0	15.2	15.2

[0343] FIG. 25 shows the change in the measured terbinafine content of F142 at 25°C and 40°C.

[0344] **Table 49: Three-Month Stability of F143: 25 °C, Ambient Humidity**

Attribute	Method	Limits	Initial	1 month	2 months	3 months
Description	Visual	Clear, colorless to light yellow liquid or gel with a faint odor, essentially free of visible foreign matter and crystallized particles.	Clear, very light yellow liquid with faint odor. Free of visible particles or foreign matter or crystallized particles.	Clear, very light yellow liquid with faint odor. Free of visible particles or foreign matter or crystallized particles.	Clear, very light yellow liquid with faint odor. Free of visible particles or foreign matter or crystallized particles.	Clear, very light yellow liquid with faint odor. Free of visible particles or foreign matter or crystallized particles.
Terbinafine Assay	HPLC	18.0 to 22.0 % w/w	20.0, 20.3	20.7	21.1	20.5

5

[0345] **Table 50: Three-Month Stability of F143: 40 °C, Ambient Humidity**

Attribute	Method	Limits	Initial	1 month	2 months	3 months
Description	Visual	Clear, colorless to light yellow liquid or gel with a faint odor, essentially free of visible foreign matter and crystallized particles.	Clear, very light yellow liquid with faint odor. Free of visible particles or foreign matter or crystallized particles.	Clear, very light yellow liquid with faint odor. Free of visible particles or foreign matter or crystallized particles.	Clear, very light yellow liquid with faint odor. Free of visible particles or foreign matter or crystallized particles.	Clear, very light yellow liquid with faint odor. Free of visible particles or foreign matter or crystallized particles.
Terbinafine Assay	HPLC	18.0 to 22.0 % w/w	20.0, 20.3	20.9	21.3	20.6

[0346] **Example 24: Terbinafine Formulations I-B**

10 [0347] **Table 51: Terbinafine Formulations I-B**

Ingredients	Formulations I								
	F1-B	F2-B	F3-B	F4-B	F5-B	F6-B	F7-B	F8-B	F9-B
Terbinafine HCl	10	10	10	10	10	10	10	10	10
Disodium cocoamphodiacetate (DCAM)	15		15	15	15				

Ethanol	30	45	45	45	35	55	42	50	40
Urea	15	15		15	15		15	20	20
Water	10	10	10	10	10	10	8	10	10
Acetylcarnitine	7.5	7.5	7.5		7.5	7.5	7.5		
Carnitine	7.5	7.5	7.5		7.5	7.5	7.5		
Menthol	5	5	5	5					
Betaine								10	10
Ammonium thioglycolate (60% aqueous solution)						10	10		10

Table 75 FI-B = F6-B

Table 75 FII-B =F7-B

[0348] FIGS. 26A and 26B illustrate the results of transdermal studies on Formulations I-B. FIG. 26A shows the permeation of active ingredient over time. FIG. 26B shows the total amount of active ingredient as a skin retention value.

[0349] Formulations F6-B and F7-B with carnitines and thioglycolates exhibited higher permeation enhancements.

[0350] **Example 25: Terbinafine Formulations II-B**

[0351] **Table 52: Terbinafine Formulations II-B**

Ingredients	Formulations II-B								
	F11-B	F12-B	F13-B	F14-B	F15-B	F16-B	F17-B	F18-B	F19-B
Terbinafine HCl	10	10	10	10	10	10	10	10	10
Isethionate		10	10	10			10	10	
Ethanol	55	42.5	32.5	32.5	42.5	42.5	35	34	50
Urea					15	15	15	15	
Water	10	10	12.5	12.5	12.5	12.5	10	11	10
Betaine			10						
Carnitine	7.5	7.5	7.5	7.5					7.5
Acetyl carnitine	7.5	7.5	7.5	7.5					7.5
Sulfobetaine				10		10		10	
Menthol									5
Ammonium thioglycolate (60% aqueous solution)	10	10	10	10	10	10	10	10	10

10 [0352] Sulfobetaine based formulations as replacement of carnitines, F16-B and F18-B, did not change active delivery comparable to carnitine/isethionate formulation (F12-B).

[0353] FIGS. 27A and 27B illustrate the results of transdermal studies on Formulations-II-B. FIG. 27A shows the permeation of active ingredient over time. FIG. 27B shows the total amount of active ingredient as a skin retention value.

[0354] **Example 26: Terbinafine Formulations III-B**

5 [0355] **Table 53: Terbinafine Formulations III-B**

Ingredients	Formulations III-B								
	F21-B	F22-B	F23-B	F24-B	F25-B	F26-B	F27-B	F28-B	F29-B
Terbinafine HCl	10	10	10	10	10	10	10	10	10
Isethionate		10							
Ethanol	55	42.5	57.5	62.5	47.5	50	45	45	60
Urea									
Water	12.5	12.5	12.5	12.5	12.5	10	10	10	10
Menthol							5	5	5
Carnitine	7.5	7.5		7.5	7.5	7.5	7.5	7.5	
Acetylcarnitine	7.5	7.5		7.5	7.5	7.5	7.5	7.5	
Lactic acid					5		5		5
Acetic acid						5		5	
Ammonium thioglycolate (60% aqueous solution)	10	10	10		10	10	10	10	10

Table 75 FIII-B = F27-B

Table 75 FIV-B = F28-B

[0356] Formulations F27-B and F28-B were effective;. They incorporated carnitines, ATG, a low molecular-weight acid, and menthol.

10 [0357] FIGS. 28A and 28B illustrate the results of transdermal studies on Formulations III-B. FIG. 28A shows the permeation of active ingredient over time. FIG. 28B shows the total amount of active ingredient as a skin retention value.

[0358] Example 27: Terbinafine Formulations IV-B**[0359] Table 54: Terbinafine Formulations IV-B**

Ingredients	Formulations IV-B				
	F31-B	F32-B	F33-B	F34-B	F35-B
Terbinafine HCl	10	10	10	10	10
Ethanol	45	40	45	43	43
Carnitine	7.5	7.5	7.5	7.5	7.5
Acetylcarnitine	7.5	7.5	7.5	7.5	7.5
Ammonium thioglycolate(60% aqueous solution)	10	10	10	10	10
Lactic acid	5	5	5	5	5
Water	10	10	10	10	10
Polyvinylpyrrolidone-30					5
Hydroxypropylcellulose (HY117)				2	
Phenol		5	5		
Menthol	5	5		5	5

Table 75 FV-B = F33-B

Table 75 FVI-B = F34-B

5 Table 75 FVII-B = F35-B

[0360] Carnitine formulation with menthol shows similar behavior to a phenol containing formulation. The addition of thickeners to carnitine/menthol formulations does not change permeation (F34-B).

[0361] FIG. 29 illustrates the results of transdermal studies on Formulations IV-B. FIG. 29 shows the permeation of active ingredient over time.

[0362] Example 28: Terbinafine-Bovine Hoof Permeation V-B**[0363] Table 55: Terbinafine-Bovine Hoof Permeation V-B**

Ingredients	Formulations V-B		
	F40 (Control)	F41-B	F42-B
Terbinafine HCl	Control 2	10	10
Ethanol		43	43
Water		10	10
Lactic acid		5	5
Ammonium thioglycolate (60% aqueous solution)		10	10
Carnitine		7.5	7.5
Acetyl carnitine		7.5	7.5
menthol		5	5
HPC HY 117		2	
Eudragit L100			2

Application at every sampling time = 5 μ l

Table 75 FVI-B = F41-B

5 Table 75 FVIII-B = F42-B

[0364] The carnitine formulation with thioglycolate and HPC HY117 exhibited a higher permeation profile than a similar formulation in which the HPC HY117 is replaced with Eudagrit L100. However, retention of terbinafine within the bovine hoof was much higher with the Eudagrit L100 formulation (F42-B).

10 **[0365]** FIGS. 30A and 30B illustrate the results of transdermal studies on Formulations V-B. FIG. 30A shows the permeation of active ingredient over time. FIG. 30B shows the total amount of active ingredient as a skin retention value.

[0366] Example 29: Terbinafine-Bovine Hoof Permeation VI-B**[0367] Table 56: Terbinafine-Bovine Hoof Permeation VI-B**

Ingredients	Formulations VI-B		
	F40 (Control)	F51-B	F52-B
Terbinafine HCl	Control 2	10	
Ethanol		42	
Water		7	10
Lactic acid		4	1
Carnitine		5	
Acetylcarnitine		5	
Menthol		3	
Eudragit L-100		2	
Ammonium thioglycolate (60% aqueous solution)			1
Xanthan gum			0.025

Table 75 FIX-B = F51-B, F52-B

T1= F52-B + F51-B = 2+ 4 μ l

5 T2= F52-B + F51-B = 2+ 8 μ l

[0368] To enhance the stability, thioglycolate based formulations were divided into two components: (a) with active and (b) with thioglycolate gel and xanthan gum. Formulations with double the amount of drug-containing components exhibited good permeation.

[0369] FIGS. 31A and 31B illustrate the results of transdermal studies on Formulations VI-
 10 B. FIG. 31A shows the total amount of active ingredient as a skin retention value; FIG. 31B shows the permeation of active ingredient over time.

[0370] Example 30: Terbinafine Permeation VII-B**[0371] Table 57: Terbinafine Permeation VII-B**

Ingredients	Formulations-VII-B				
	F61-B	F62-B	F63-B	F64-B	F40
	Part A	Part A			
Terbinafine HCl	10	10	10	10	Control 2
Isethionate	10		10		
Ethanol	40	42	41	45	
Lactic acid	4	4	5	5	
Menthol		3		3	
Urea	10	10	12	15	
Water	10	7			
Eudragit L-100	2	2	2	2	
Carnitine		5		5	
Acetyl carnitine		5		5	
	Part B	Part B			
Ammonium thioglycolate (60% aqueous solution)	10	10	10	10	
Water	7	7			
Lactic acid	1	1			
Xanthan gum	0.5	0.5			

Table 75 FX-B = F62-B

[0372] To enhance the stability, thioglycolate-based formulations were divided into two components: (a) with active and (b) with thioglycolate gel and xanthan gum. When compared to undivided formulations they exhibited similar permeation behaviors; however, no color change was observed.

[0373] FIGS. 32A and 32B illustrate the results of transdermal studies on Formulations VII-B. FIG. 32A shows the total amount of active ingredient as a skin retention value; FIG. 32B shows the permeation of active ingredient over time.

[0374] Example 31: Terbinafine-Bovine Hoof Permeation VIII-B**[0375] Table 58: Terbinafine-Bovine Hoof Permeation VIII-B**

Ingredients	Formulations-VIII-B			
	F40	F71-B	F72-B	F73-B
Terbinafine HCl	Control 2	10		
Ethanol		42		
Water		7	10	10
Lactic acid		5		
Carnitine		5		
Acetylcarnitine		5		
Menthol		3		
Eudragit L-100		2		
Ammonium thioglycolate (60% aqueous solution)			10	10
Xanthan gum			0.025	0.025
Bisulfite			0.003	

F71-B + (F72-B or F73-B)= 2+ 4 μ l

F71-B + (F72-B or F73-B)= 2+ 8 μ l

5 Table 75 FX-B = F71-B

[0376] To enhance the stability, thioglycolate-based formulations were divided into two components: (a) with active and (b) with thioglycolate gel and xanthan gum with or without bisulfite.

[0377] FIGS. 33A and 33B illustrate the results of transdermal studies on Formulations VIII-B. FIG B 33A shows the total amount of active ingredient as a skin retention value; FIG B 33B shows the permeation of active ingredient over time.

10

[0378] Example 32: Terbinafine Formulations IX-B**[0379] Table 59: Terbinafine Formulations IX-B**

Ingredients	Formulations IX-B								
	F81-B	F82-B	F83-B	F84-B	F85-B	F86-B	F87-B	F88-B	F89-B
Terbinafine HCl	10	10	10	10	10	10	10	10	10
Ethanol	60	55	62	52	65	62	57	52	49
Water	15	15	15	15	15	15	15	15	15
Urea		5		5				5	5

Carnitine	5	5	5	5	5	5	5	5	5
Acetyl carnitine	5	5	5	5	5	5	5	5	5
Lactic acid	5	5		5			5	5	5
Menthol			3	3		3			3
Glycerin mono laurate (GML)							3	3	3

Table 75 FXI-B = F81-B

Table 75 FXII-B = F82-B

Table 75 FXIII-B = F87-B

[0380] Carnitine formulations with lactic acid show better permeation than their menthol containing versions (F81-B vs. F83-B and F82-B vs. F84-B). Addition of GML as replacement of menthol increases the permeation (F87-B).

[0381] FIG. 34 illustrates the results of transdermal studies on Formulations IX-B. FIG 34 shows the permeation of active ingredient over time.

[0382] **Example 33: Terbinafine Formulations I-C**

10 [0383] **Table 60: Terbinafine Formulations I-C**

Ingredients	Formulations				
	F40	F91-B	F92-B	F93-B	F24
Terbinafine hydrochloride	Control 2	10	10	10	Control 1
Disodium cocoamphodiacetate		15	15	15	
Ethanol		40	39.5	40	
Urea		15	15	15	
Water		14	8	14	
Menthol			5		
Panthenol			7.5		
Potassium thioglycolate		6			
Ammonium thioglycolate (60% aqueous solution)				6	

Table 76 FI-C = F91-B

Table 76 FII-C = F93-B

[0384] Two salts of thioglycolic acid were examined (F91-B vs. F93-B). Although potassium salt of thioglycolic acid exhibited higher permeation, later studies were performed

with the ammonium salt, which gave better formulation characteristics with even higher permeation.

[0385] FIGS. 35A and 35B illustrate the results of transdermal studies on Formulations I-C. FIG. 35A shows the total amount of active ingredient as a skin retention value; FIG. 35B shows the permeation of active ingredient over time.

[0386] **Example 34: Terbinafine Formulations II-C**

[0387] **Table 61: Terbinafine Formulations II-C**

Ingredients	Formulations II-C								
	F101 -B	F102- B	F103 -B	F104 -B	F105 -B	F106 -B	F107 -B	F108 -B	F109 -B
Terbinafine hydrochloride	10	10	10	10	10	10	10	10	10
Disodium cocoamphodiacetate	15		15		15				
Ethanol	44	57	57	64	41	45	58	50	39
Isethionate						10	10	10	10
Urea	15	15			15	15			
Water	10	12	12	20	8	20	22	22	20
Menthol					5				
Sodium thioglycolate	6	6	6	6	6			6	6

Table 76 FIII-C =F109-B

[0388] A combination of sodium isethionate and thioglycolate gave better permeation than the DCAM/thioglycolate formulations (F109-B vs. F101-B).

[0389] FIGS. 36A and 36B illustrate the results of transdermal studies on Formulations II-C. FIG. 36A shows the permeation of active ingredient over time; FIG. 36B shows the total amount of active ingredient as a skin retention value.

[0390] Example 35: Formulations Developments: Terbinafine Formulations III-C**[0391] Table 62: Formulations Developments: Terbinafine Formulations III-C**

Ingredients	Formulations III-C								
	F111-B	F112-B	F113-B	F114-B	F115-B	F116-B	F117-B	F118-B	F119-B
Terbinafine HCl	10	10	10	10	10	10	10	10	10
Isethionate		10	10	10	10	10	8		10
Ethanol	51	42	54	55	39	45	42	44	37
Urea	15	15			15	5	15	15	15
Water	14	13	16	20	6	20	13	16	13
Na-laurylsulfate							2	5	
Tween 80									5
Ammonium thioglycolate (60% aqueous solution)	10	10	10		20	10	10	10	10

TABLE 76 FIV-C = F112-B

TABLE 76 FV-C = F119-B

- 5 **[0392]** The effect of the amount of thioglycolate on the delivery (F111-B vs. F115-B) was examined.

[0393] FIGS. 37A and 37B illustrate the results of transdermal studies on Formulations III-C. FIG. 37A shows the permeation of active ingredient over time; FIG. 37B shows the total amount of active ingredient as a skin retention value.

[0394] Example 36: Terbinafine Formulations IV-C**[0395] Table 63: Terbinafine Formulations IV-C**

Ingredients	Formulations IV-C								
	F121 -B	F122 -B	F123 -B	F124 -B	F125 -B	F126 -B	F127 -B	F128 -B	F129- B
Terbinafine HCl	10	10	10	10	10	10	10	10	10
Isethionate	10	10	10	10		10	10		
Ethanol	45	50	45	39	50	40	40	50	45
Urea	15	15	15	15	15	15	15	15	15
Water	10	10	10	11	10	10	10	10	10
Octyl trimethyl- ammonium bromide				5					
Tween 80			5						
Chloroacetic acid		5	5						5
Lauric diethanolamine					5				
Panthenol						15			15
Stearyl lactylate							5	5	
Ammonium thioglycolate (60% aqueous solution)	10			10	10		10	10	

Table 76 FVI-C = F124-B

[0396] Formulation F1-B with a cationic detergent (F124-B) appears to enhance the
5 delivery further.

[0397] FIGS. 38A and 38B illustrate the results of transdermal studies on Formulations IV-
C. FIG. 38A shows the permeation of active ingredient over time; FIG. 38B shows the total
amount of active ingredient as a skin retention value.

[0398] Example 37: Terbinafine Formulations V-C**[0399] Table 64: Terbinafine Formulations V-C**

Ingredients	Formulations V-C								
	F131-B	F132-B	F133-B	F134-B	F135-B	F136-B	F137-B	F138-B	F139-B
Terbinafine HCl	10	10	10	10	10	10	10	10	10
Isethionate	10	10		10	10	10	10	10	15
Ethanol	39	44	49	49	37	39	39	44	39
Urea	15	15	15	15	15	15	15	15	15
Water	11	11	11	11	13	11	10	15	11
Octyl trimethyl-ammonium bromide	5		5	5					
Tween 80					5				
Cetyl trimethyl-ammonium bromide						5			
Sodium nitrite							6	6	
Ammonium thioglycolate (60% aqueous solution)	10	10	10		10	10	10		10

Table 76 FVII-C = F136-B

[0400] Addition of non-ionic detergent to F1-B (F135-B) and cationic detergent (F136-B) enhances the permeation further. Increasing the sodium isethionate level also enhances the delivery (F132-B vs. F139-B).

[0401] FIGS. 39A and 39B illustrate the results of transdermal studies on Formulations V-C. FIG. 39A shows the permeation of active ingredient over time; FIG. 39B shows the total amount of active ingredient as a skin retention value.

[0402] Example 38: Terbinafine Formulations VI-C**[0403] Table 65: Terbinafine Formulations VI-C**

Ingredients	Formulations VI-C								
	F141 -B	F142 -B	F143 -B	F144 -B	F145 -B	F146 -B	F147 -B	F148 -B	F149 -B
Terbinafine HCl	10	10	10	10	10	10	10	10	10
Isethionate	15	10	15	10	15	15	15	10	10
Ethanol	34	39	39	39	34	35	30	38	37
Urea	15	15	15	15	15	15	15	15	15
Water	11	11	11	11	11	10	10	10	11
Octyl trimethyl- ammonium bromide	5	5					5	5	
Tween 80				5	5		5		5
Tween 20						5			
HPC HY117								2	
PVP 30									2
Ammonium thioglycolate (60% aqueous solution)	10	10	10	10	10	10	10	10	10

Table 76 FVIII-C = F147-B

Table 76 FIX-C = F149-B

- 5 **[0404]** The data confirms the results of previous studies on behaviors of cationic and non-ionic detergents in ATG/isethionate formulations.

[0405] FIGS. 40A and 40B illustrate the results of transdermal studies on Formulations VI-C. FIG. 40A shows the permeation of active ingredient over time; FIG. 40B shows the total amount of active ingredient as a skin retention value.

[0406] Example 39: Terbinafine Formulations VII-C**[0407] Table 66: Terbinafine Formulations VII-C**

Ingredients	Formulations VII-C								
	F151-B	F152-B	F153-B	F154-B	F155-B	F156-B	F157-B	F158-B	F159-B
Terbinafine HCl	10	10	10	10	10	10	10	10	10
Isethionate						10	10	10	
Ethanol	15	15	40	32.5	40	42.5	45	20	31
Urea		15	15	15	15	15	15	15	15
Water	20	20	20	10	10	7.5	10	10	10
DMSO	55	40	15	32.5	15	5		15	15
Propylene glycol								20	20
Ammonium thioglycolate (60% aqueous solution)					10	10	10		

[0408] Formulations with DMSO, urea, and additional solvents do not increase the permeation of terbinafine (F158-B, F159-B) versus a thioglycolate based formulation (F157-B). A DMSO/thioglycolate formulation had lower permeation (F156-B vs. F157-B).

[0409] FIGS. 41A and 41B illustrate the results of transdermal studies on Formulations VII-C. FIG. 41A shows the permeation of active ingredient over time; FIG. 41B shows the total amount of active ingredient as a skin retention value.

[0410] Example 40: Terbinafine Formulations VIII-C**[0411] Table 67: Terbinafine Formulations VIII-C**

Ingredients	Formulations VIII-C								
	F161-B	F162-B	F163-B	F164-B	F165-B	F166-B	F167-B	F168-B	F169-B
Terbinafine HCl	10	10	10	10	10	10	10	10	10
Na isethionate	10	5	10	5	10	10	5	10	10
Ethanol	48	53	45	50	45	39	44	43	43
Urea	10	10	10	10	10	10	10	10	10
Water	12	12	12	12	12	12	12	12	12
Ammonium-thioglycolate (60% aqueous solution)	10	10	10	10	10	10	10	10	10
Tween 20			3	3		9	9	3	3
Tween 80					3				
HPC HY117								2	
Eudragit L100									2

Table 76 FX-C = F163-B

Table 76 FXI-C = F164-B

Table 76 FXII-C = F165-B

Table 76 FXIII-C = F168-B

- 5 **[0412]** The reduction of isethionate levels reduces the permeation (F162-B vs. F161-B). However, addition of non-ionic surfactants restores the permeation (F162-B vs. F164-B). The results suggest that in Tween-containing formulations, the isethionate amount can be reduced. Thickeners can also be incorporated without a loss of activity.

- [0413]** FIGS. 42A and 42B illustrate the results of transdermal studies on Formulations VIII-C. FIG. 42A shows the permeation of active ingredient over time; FIG. 42B shows the total amount of active ingredient as a skin retention value.
- 10

[0414] **Example 41: Terbinafine Formulations IX-C**

[0415] **Table 68: Terbinafine Formulations IX-C**

Ingredients	Formulations IX-C								
	F171-B	F172-B	F173-B	F174-B	F175-B	F176-B	F177-B	F178-B	F179-B
Terbinafine HCl	10	10	10	10	10	10	10	10	10
Ethanol	47	39	42	38	53	45	48	44	39
Water	16	20	16	16	16	20	16	16	20
Na isethionate	5	5	10	10	5	5	10	10	5
Urea	10	10	10	10	10	10	10	10	10
Tween 20	9	9	9	9	3	3	3	3	
Lactic acid		4		4		4		4	4
Tween 80									9
Glycerin mono laurate	3	3	3	3	3	3	3	3	3

Table 76 FXIV-C = F176-B

- 15 **[0416]** The formulations without thioglycolate, but with isethionate and other ingredients show some permeation (F176-B).

[0417] FIG. 43 illustrate the results of transdermal studies on Formulations IX-C. FIG. 43 shows the permeation of active ingredient over time.

[0418] Example 42: Terbinafine Formulations X-C**[0419] Table 69: Terbinafine Formulations X-C**

Ingredients	Formulations X-C				
	F181-B	F182-B	F183-B	F184-B	F40
	Part A	Part A			
Terbinafine HCl	10	10	10	10	Control 2
Isethionate	10		10		
Ethanol	40	42	41	45	
Lactic acid	4	4	5	5	
Menthol		3		3	
Urea	10	10	12	15	
Water	10	7			
Eudragit L-100	2	2	2	2	
Carnitine		5		5	
Acetyl carnitine		5		5	
	Part B	Part B			
Ammonium thioglycolate (60% aqueous solution)	10	10	10	10	
Water	7	7			
Lactic acid	1	1			
Xanthan gum	0.5	0.5			

Table 76 FXV-C = F181-B

Table 76 FXVI-C = F183-B

- 5 **[0420]** To enhance the stability of ammonium thioglycolate (reducing the color formation), thioglycolate based formulations were divided into two components: (a) with active and (b) with thioglycolate gel and xanthan gum. When compared to undivided formulations, they exhibited similarity; no color change, however, was observed.

- 10 **[0421]** FIGS. 44A and 44B illustrate the results of transdermal studies on Formulations X-C. FIG. 44A shows the total amount of active ingredient as a skin retention value; FIG. 44B shows the permeation of active ingredient over time.

[0422] Example 43: Permeation of Terbinafine Through Bovine Hoof XI-C**[0423] Table 70: Permeation of Terbinafine Through Bovine Hoof XI-C**

Ingredients	Formulations XI-C			
	F191-B	F192-B	F24	F40
Terbinafine HCl	10	10	Control 1	Control 2
Isethionate	10	10		
Ethanol	42	40		
Urea	15	15		
Water	13	13		
Ammonium thioglycolate (60% aqueous solution)	10	10		
HPC (HY117)		2		

Table 76 FIV-C = F191-B

Table 76 FIV-C w/thickener = F192-B

- 5 **[0424]** Incorporation of thickener into the thioglycolate formulation slightly enhances the delivery of terbinafine through bovine hoof.

[0425] FIG. 45 illustrate the results of transdermal studies on Formulations XI-C. FIG 45 shows the permeation of active ingredient over time.

[0426] Example 44: Terbinafine Nail Clipping Absorption Studies XII-C10 **[0427] Table 71: Terbinafine Nail Clipping Absorption Studies XII-C**

Ingredients	Formulations XII-C		
	F201-B	F202-B	F24
Terbinafine HCl	10	10	Control 1
Sodium isethionate	10	10	
Ethanol	40	46	
Urea	15	10	
Water	13	12	
Ammonium thioglycolate (60% aqueous solution)	10	10	
HPC (HY117)	2	2	

Table 76 FIV w/thickener = F201-B

Table 75 FXVII-C w/thickener = F202-B

[0428] Time-dependent nail retentions from thickener containing thioglycolate formulations is much higher than the control formulation even after 2-4 hours.

[0429] FIGS. 46A and 46B illustrate the results of transdermal studies on Formulations XII-C. FIGS. 46A-B show the permeation of active ingredient over time versus commercial
5 formulations.

[0430] **Example 45: Terbinafine Permeation Through Human Cadaver Nail XIII-C**

[0431] **Table 72: Terbinafine Permeation Through Human Cadaver Nail XIII-C**

Ingredients	Formulations XIII-C	
	F211-B	F24
Terbinafine HCl	10	Control 1
Na isethionate	10	
Ethanol	40	
Urea	15	
Water	13	
Ammonium thioglycolate (60% aqueous solution)	10	
HPC (HY117)	2	

Table 76 FXVII-C = F211-B

[0432] Thickener-containing thioglycolate formulation shows higher permeation and
10 retentions than the control formulation.

[0433] FIGS. 47A-D illustrate the results of transdermal studies on Formulations XIII-C. FIG 47A shows the permeation of active ingredient over time with finite dose; FIG 47C shows the total amount of active ingredient as a skin retention value. FIG 47B shows the permeation of active ingredient over time with infinite dose; FIG 47D shows the total amount
15 of active ingredient as a skin retention value.

[0434] **Example 46: Terbinafine Permeation Through Human Cadaver Nail XIV-C**

[0435] **Table 73: Terbinafine Permeation Through Human Cadaver Nail XIV-C**

Ingredients	Formulations-XIV-C	
	F221-B	F40
Terbinafine HCl	10	Control 2
Na isethionate	10	
Ethanol	46	
Urea	10	
Water	12	
Ammonium thioglycolate (60% aqueous solution)	10	
HPC (HY117)	2	

Table 76 FXVII-C = F221-B

[0436] At finite dosing, human nail retention and permeation from a thickener-and
 5 thioglycolate-containing formulation is also higher than Control 2.

[0437] FIGS. 48A and 48B illustrate the results of transdermal studies on Formulations XIV-C. FIG. 48A shows the total amount of active ingredient as a skin retention value; FIG. 48B shows the permeation of active ingredient over time.

[0438] Example 47: Terbinafine-Bovine Hoof Permeation XV-C**[0439] Table 74: Terbinafine-Bovine Hoof Permeation XV-C**

Ingredients	Formulations-XV-C		
	F231-B	F232-B	F40
Terbinafine HCl	10	10	Control 2
Ethanol	32.5		
Ethyl acetate	15		
Disodium cocoamphodiacetate	10		
Water	12.5		
Lactic acid	5		
Urea	10		
Menthol	5		
Na isethionate		10	
Ethanol		46	
Urea		10	
Water		12	
Ammonium thioglycolate (60% aqueous solution)		10	
HPC (HY117)		2	

Table 76 FXVII-C = F232-B

[0440] FIGS. 49A and 49B illustrate the results of transdermal studies on the formulations of Table 73. FIG 49A shows the total amount of active ingredient as a skin retention value; FIG 49B shows the permeation of active ingredient over time.

[0441] When compared to Control 2 (F40; Lamisil®), both disodium cocoamphodiacetate and ammonium thioglycolate (“ATG”) formulations show higher permeation enhancement through the bovine hoof. ATG formulation has somewhat higher permeation (~2x) at long term. At early hours, permeation differences are not significant.

[0442] Example 48: ATG/Carnitines Chassis Formulations**[0443] Table 75: ATG/Carnitines Chassis Formulations**

Ingredients	ATG/Carnitines Chassis Formulations						
	FI-B	FII-B	FIII-B	FIV-B	FV-B	FVI-B	FVII-B
Terbinafine HCl	10	10	10	10	10	10	10
Ethanol	55	42	45	45	45	43	43

Water	10	8	10	10	10	10	10
Urea		15					
Carnitine	7.5	7.5	7.5	7.5	7.5	7.5	7.5
Acetyl carnitine	7.5	7.5	7.5	7.5	7.5	7.5	7.5
Menthol			5	5		5	5
Ammonium thioglycolate (60% aqueous solution)	10	10	10	10	10	10	10
Lactic acid			5		5	5	5
Acetic acid				5			
Phenol					5		
HPC HY117						2	
PVP-30							2
Eudragit L100							
Xanthan gum							
Glycerin mono laurate							
Ingredients	ATG/Carnitines Chassis Formulations II						
	FVIII-B	FIX-B *	FX-B **	FXI-B	FXII-B	FXIII-B	
Terbinafine HCl	10	10	10	10	10	10	
Ethanol	43	42	42	60	55	57	
Water	10	17	17	15	15	15	
Urea					5		
Carnitine	7.5	5	5	5	5	5	
Acetyl carnitine	7.5	5	5	5	5	5	
Menthol	5	3	3				
Ammonium thioglycolate (60% aqueous solution)	10	10	10				
Lactic acid	5	5	5	5	5	5	
Acetic acid							
Phenol							
HPC HY117							
PVP-30							
Eudragit L100	2	2	2				
Xanthan gum		1	1				
Glycerin mono laurate							3

*,**Formulations were divided into 2 components: (1) active; (2) ammonium thioglycolate (as part of 60% aqueous solution).

**Formulation contains additional metabisulfite.

- [0444] Unless otherwise stated, all exploratory experiments described herein were performed using shed snakeskin as the model membrane. Final studies were performed with bovine hoof and human cadaver nail.

[0445] In certain embodiments, the present invention provides a formulation comprising, consisting essentially of, or consisting of the components recited in Table 75 for each of the formulations listed. For example, the present invention provides a formulation I-B, comprising, consisting essentially of, or consisting of 10% terbinafine hydrochloride; 55% ethanol; 10% water; 7.5% carnitine; 7.5% acetyl carnitine; and 10% of a 60% aqueous solution of ammonium thioglycolate.

[0446] **Example 49: ATG/Isethionate Chassis**

[0447] **Table 76: ATG/Isethionate Chassis**

Ingredients	ATG/Isethionate Chassis Formulations								
	FI-C	FII-C	FIII-C	FIV-C	FV-C	FVI-C	FVII-C	FVIII-C	FIX-C
Terbinafine HCl	10	10	10	10	10	10	10	10	10
Ethanol	40	40	39	42	37	39	39	30	37
Water	14	14	20	13	13	11	11	10	11
DCAM	15	15							
Urea	15	15	15	15	15	15	15	15	15
Sodium isethionate			10	10	10	10	10	15	10
Potassium thioglycolate	6		6						
Ammonium thioglycolate (60% aqueous solution)		6		10	10	10	10	10	10
Tween 80					5			5	5
Octyltrimethylammonium bromide						5		5	
Cetyltrimethylammonium bromide							5		
PVP30									2
Tween 20									
HPC HY 117									
Lactic acid									
Eudragit L100									
Xanthan gum									
Glycerin mono laurate									

*Formulations were divided into two components: (1) active; (2) ammonium thioglycolate (as part of 60% aqueous solution).

Ingredients	ATG/Isethionate Chassis Formulations							
	FX-C	FXI-C	FXII-C	FXIII-C	FXIV-C	FXV-C*	FXVI-C	FXVII-C
Terbinafine HCl	10	10	10	10	10	10	10	10
Ethanol	45	50	45	43	45	39.5	41	46
Water	12	12	12	12	20	13	12	12
DCAM								
Urea	10	10	10	10	10	10	10	10
Sodium isethionate	10	5	10	10	5	10	10	10
Potassium thioglycolate								
Ammonium thioglycolate (60% aqueous solution)	10	10	10	10		10	10	10
Tween 80			3	3				
Octyltrimethylammonium bromide								
Cetyltrimethylammonium bromide								
PVP30								
Tween 20	3	3			3			
HPC HY 117				2				2
Lactic acid					4	5	5	
Eudragit L100						2	2	
Xanthan gum						0.5		
Glycerin mono laurate					3			

*Formulations were divided into two components: (1) active; (2) ammonium thioglycolate (as part of 60% aqueous solution).

[0448] In certain embodiments, the present invention provides a formulation comprising, consisting essentially of, or consisting of the components recited in Table 76 for each of the formulations listed. For example, the present invention provides a formulation I-C, comprising, consisting essentially of, or consisting of 10% terbinafine hydrochloride; 40% ethanol; 14% water; 15% DCAM; 15% urea; and 6% sodium thioglycolate.

[0449] All publications and patent applications cited in this specification are herein incorporated by reference as if each individual publication or patent application were specifically and individually indicated to be incorporated by reference. Although the

foregoing invention has been described in some detail by way of illustration and example for purposes of clarity of understanding, it will be readily apparent to those of ordinary skill in the art in light of the teachings of this invention that certain changes and modifications may be made thereto without departing from the spirit or scope of the appended claims.

1 WHAT IS CLAIMED IS:

- 2 1. A topical hydroalcoholic formulation for the treatment of
3 onychomycosis, wherein the formulation comprises:
4 terbinafine or a salt thereof;
5 a zwitterionic surfactant or charged derivative thereof;
6 a carboxylic acid, which is selected from the group consisting of a short-
7 chain hydroxy acid, a short-chain fatty acid, and a mixture thereof;
8 a lower alcohol; and
9 water.
- 1 2. The topical formulation of claim 1, wherein said terbinafine or a salt
2 thereof is terbinafine hydrochloride.
- 1 3.. The formulation of claim 1, wherein the formulation has about 5% to
2 20% (w/w) of terbinafine or a salt thereof.
- 1 4. The formulation of claim 2, wherein the formulation has about 10%
2 to 17% (w/w) of terbinafine or a salt thereof.
- 1 5. The formulation of claim 3, wherein the formulation has about 10%
2 (w/w) of terbinafine or a salt thereof.
- 1 6. The formulation of any one of claims 1 to 5, wherein the formulation
2 has from about 5% to 25% (w/w) of the zwitterionic surfactant or charged derivative
3 thereof.
- 1 7. The formulation of any one of claims 1 to 6, wherein the formulation
2 has from about 10% to 20% (w/w) of the zwitterionic surfactant or charged derivative
3 thereof.
- 1 8. The formulation of claim 6, wherein the formulation has about 10%
2 (w/w) of zwitterionic surfactant or charged derivative thereof.
- 1 9. The formulation of claim 6, wherein the formulation has about 15%
2 (w/w) of zwitterionic surfactant or charged derivative thereof.

- 1 **10.** The formulation of claim **6**, wherein the formulation has about 17%
2 (w/w) of zwitterionic surfactant or charged derivative thereof.
- 1 **11.** The formulation of claim **6**, wherein the formulation has about 20%
2 (w/w) of zwitterionic surfactant or charged derivative thereof.
- 1 **12.** The formulation of any one of claims **1** to **11**, wherein the
2 zwitterionic surfactant or charged derivative thereof is a salt of cocoamphodiacetate.
- 1 **13.** The formulation of claim **12**, wherein the salt of cocoamphodiacetate
2 is disodium cocoamphodiacetate.
- 1 **14.** The formulation of claim **1**, wherein the carboxylic acid is a short-
2 chain hydroxy acid.
- 1 **15.** The formulation of claim **14**, wherein the formulation has from about
2 3% to 10% (w/w) of the short-chain hydroxy acid.
- 1 **16.** The formulation of claim **15**, wherein the formulation has about 5%
2 (w/w) of the short-chain hydroxy acid.
- 1 **17.** The formulation of claim **15**, wherein the formulation has about 7.5%
2 (w/w) of the short-chain hydroxy acid.
- 1 **18.** The formulation of any one of claims **1** to **17**, wherein the short-chain
2 hydroxy acid is lactic acid.
- 1 **19.** The formulation of claim **1**, wherein the carboxylic acid is a short-
2 chain fatty acid.
- 1 **20.** The formulation of claim **19**, wherein the short-chain fatty acid is
2 caprylic acid.
- 1 **21.** The formulation of claim **19** or **20**, wherein the formulation has from
2 about 3% to 10% (w/w) of the short-chain fatty acid.
- 1 **22.** The formulation of claim **21**, wherein the formulation has about 8.3%
2 (w/w) of the short-chain fatty acid.

- 1 **23.** The formulation of any one of claims **1** to **22**, wherein the
2 formulation has from about 20% to 50% (w/w) of the lower alcohol.
- 1 **24.** The formulation of claim **23**, wherein the formulation has from about
2 22.5% to 45% (w/w) of the lower alcohol.
- 1 **25.** The formulation of claim **23**, wherein the formulation has from about
2 22.5 to 30%, from about 32.5 to 39.5%, or from about 41.7 to 50% (w/w) of the lower
3 alcohol.
- 1 **26.** The formulation of claim **25**, wherein the formulation has about 22.5,
2 25, 30, 32.5, 35.5, 39.5, 41.7, or 50% (w/w) of the lower alcohol.
- 1 **27.** The formulation of any one of claims **1** to **26**, wherein the lower
2 alcohol is ethanol.
- 1 **28.** The formulation of any one of claims **1** to **27**, wherein the formulation
2 further comprises a keratolytic agent.
- 1 **29.** The formulation of claim **28**, wherein the keratolytic agent is urea.
- 1 **30.** The formulation of claim **28** or **29**, wherein the formulation has from
2 about 5% to 20% (w/w) of the keratolytic agent.
- 1 **31.** The formulation of claim **30**, wherein the formulation has from about
2 10% to 15% (w/w) of the keratolytic agent.
- 1 **32.** The formulation of claim **31**, wherein the formulation has about 10%
2 (w/w) of the keratolytic agent.
- 1 **33.** The formulation of claim **31**, wherein the formulation has about 15%
2 (w/w) of the keratolytic agent.
- 1 **34.** The formulation of any one of claims **1** to **33**, wherein the
2 formulation further comprises a terpene.
- 1 **35.** The formulation of claim **34**, wherein the terpene is menthol.

1 **36.** The formulation of claim **34** or **35**, wherein the formulation has from
2 about 2% to 10% (w/w) of the terpene.

1 **37.** The formulation of claim **36**, wherein the formulation has from about
2 2% to 5% (w/w) of the terpene.

1 **38.** The formulation of claim **37**, wherein the formulation has about 3%
2 (w/w) of the terpene.

1 **39.** The formulation of claim **37**, wherein the formulation has about 5%
2 (w/w) of the terpene.

1 **40.** The formulation of any one of claims **1** to **39**, wherein the
2 formulation further comprises a triol.

1 **41.** The formulation of claim **40**, wherein the triol is hexanetriol.

1 **42.** The formulation of claim **40** or **41**, wherein the formulation has from
2 about 1% to 15% (w/w) of the triol.

1 **43.** The formulation of claim **42**, wherein the formulation has from about
2 1% to 5% (w/w) of the triol.

1 **44.** The formulation of claim **43**, wherein the formulation has about 3%
2 (w/w) of the triol.

1 **45.** A topical hydroalcoholic formulation for the treatment of
2 onychomycosis, wherein the formulation comprises:
3 terbinafine or a salt thereof;
4 a zwitterionic surfactant or charged derivative thereof;
5 an acid, which is a member selected from the group consisting of a short-
6 chain hydroxy acid, a short-chain fatty acid, and a mixture thereof;
7 urea;
8 menthol;
9 a lower alcohol; and
10 water.

- 1 **46.** A topical hydroalcoholic formulation for the treatment of
2 onychomycosis, wherein the formulation comprises:
3 terbinafine or a salt thereof;
4 a zwitterionic surfactant or charged derivative thereof;
5 an acid, which is a member selected from the group consisting of a short-
6 chain hydroxy acid, a short-chain fatty acid, and a mixture thereof;
7 urea;
8 hexanetriol;
9 a lower alcohol; and
10 water.
- 1 **47.** The formulation of any of the preceding claims, wherein the formulation
2 further comprises D-panthenol.
- 1 **48.** The formulation of claim **47**, wherein the formulation has from about
2 5% to 15% (w/w) of D-panthenol.
- 1 **49.** The formulation of claim **48**, wherein the formulation has about 7.5%
2 (w/w) of D-panthenol.
- 1 **50.** The formulation of any of the preceding claims, wherein the
2 formulation further comprises a thickener.
- 1 **51.** The formulation of claim **50**, wherein the thickener is hydroxypropyl
2 cellulose.
- 1 **52.** The formulation of claim **50** or **51**, wherein the formulation has from
2 about 0.5% to 5% (w/w) of the thickener.
- 1 **53.** The formulation of claim **52**, wherein the formulation has about 2%
2 (w/w) of the thickener.
- 1 **54.** The formulation of any of the preceding claims, wherein the
2 formulation further comprises a film-forming agent.
- 1 **55.** The formulation of claim **54**, wherein the thickener is a copolymer
2 comprising poly(methyl methacrylate).

1 **56.** The formulation of claim **54** or **55**, wherein the formulation has from
2 about 0.5% to 5% (w/w) of the film-forming agent.

1 **57.** The formulation of claim **56**, wherein the formulation has about 2%
2 (w/w) of the film-forming agent.

1 **58.** The formulation of any of the previous claims, wherein the
2 formulation has from about 1% to 25% (w/w) of an ester solvent.

1 **59.** The formulation of claim **58**, wherein the formulation has from about
2 5% to 20% (w/w) of the ester solvent.

1 **60.** The formulation of claim **59**, wherein the formulation has from about
2 5 to 10%, from about 7.5 to 15%, or from about 10 to 20% (w/w) of the ester solvent.

1 **61.** The formulation of claim **59**, wherein the formulation has about 5,
2 7.5, 10, 15, or 20% (w/w) of the ester solvent.

1 **62.** The formulation of any of the preceding claims, wherein the ester
2 solvent is ethyl acetate.

1 **63.** The formulation of any of the preceding claims, wherein the
2 formulation has a pH value between about 3 and 7.

1 **64.** The formulation of any of the preceding claims, wherein the
2 formulation has a pH value of between about 6 and 8.5.

1 **65.** The formulation of any of the preceding claims, wherein the
2 formulation has a pH value of between about 7 and 10.

1 **66.** A method for treating onychomycosis, the method comprising:
2 administering a composition of any one of the claims **1-65**, to treat
3 onychomycosis.

1 **67.** Use of a composition of any one of the claims **1-65** in the manufacture
2 of a medicament for treating onychomycosis.

1 **68.** A topical formulation for the treatment of onychomycosis, said topical
2 formulation comprising:
3 terbinafine or a salt thereof;
4 a quarternary amino acid;
5 a keratolytic agent;
6 a lower alcohol; and
7 water.

1 **69.** The topical formulation of claim **68**, wherein said terbinafine or a salt
2 thereof is terbinafine HCl.

1 **70.** The topical formulation of claim **68**, wherein said terbinafine is present
2 at about 1% to 15% (w/w).

1 **71.** The topical formulation of claim **68**, wherein said quaternary amino
2 acid is a member selected from the group consisting of carnitine, acetyl carnitine, betaine,
3 sulfobetaine and a mixture thereof.

1 **72.** The topical formulation of claim **71**, wherein said quaternary amino
2 acid is a mixture of carnitine and acetyl carnitine.

1 **73.** The topical formulation of claim **68**, wherein said quaternary amino
2 acid is present at about 5% to 20%(w/w).

1 **74.** The topical formulation of claim **68**, wherein said quaternary amino
2 acid is present at about 12% to 17%(w/w).

1 **75.** The topical formulation of claim **68**, wherein said keratolytic agent is a
2 member selected from the group consisting of urea, ammonium thioglycolate, calcium
3 thioglycolate, potassium thioglycolate and a mixture thereof.

1 **76.** The topical formulation of claim **75**, wherein said keratolytic agent is
2 ammonium thioglycolate.

1 **77.** The topical formulation of claim **68**, wherein said keratolytic agent is a
2 present at about 1% to 25%(w/w).

1 **78.** The topical formulation of claim **68**, wherein said keratolytic agent is a
2 present at about 6% to 10% (w/w).

1 **79.** The topical formulation of claim **68**, wherein said lower alcohol is a
2 member selected from the group consisting of methanol, ethanol, propanol, isopropanol,
3 butanol, isobutanol, sec-butanol, pentanol and mixtures thereof.

1 **80.** The topical formulation of claim **79**, wherein said lower alcohol is
2 ethanol.

1 **81.** The topical formulation of claim **68**, wherein said lower alcohol is
2 present at about 35% to 65% (w/w).

1 **82.** The topical formulation of claim **68**, wherein said topical formulation
2 further comprises a short-chain carboxylic acid.

1 **83.** The topical formulation of claim **82**, wherein said short-chain
2 carboxylic acid is a member selected from the group consisting of acetic acid, lactic acid,
3 tartaric acid, malic acid, succinic acid and mixtures thereof.

1 **84.** The topical formulation of claim **68**, wherein said short-chain
2 carboxylic acid is present at about 3% to 7%(w/w).

1 **85.** The topical formulation of claim **68**, wherein said topical formulation
2 further comprises a terpene.

1 **86.** The topical formulation of claim **85**, wherein said terpene is menthol.

1 **87.** The topical formulation of claim **68**, wherein said terpene is present at
2 about 3% to 7%(w/w).

1 **88.** The topical formulation of claim **68**, wherein said topical formulation
2 further comprises a short-chain detergent.

1 **89.** The topical formulation of claim **88**, wherein the short-chain detergent
2 is sodium isethionate.

1 **90.** The topical formulation of claim **88**, wherein said short-chain detergent
2 is present at about 10% to 20%(w/w).

1 **91.** The topical formulation of claim **68**, wherein said topical formulation
2 further comprises a phenol.

1 **92.** The topical formulation of claim **68**, wherein said topical formulation
2 further comprises a thickening agent.

1 **93.** The topical formulation of claim **92**, wherein said thickening agent is a
2 member selected from the group consisting of a cellulose polymer, a carbomer, a polyvinyl
3 pyrrolidone, a polyvinyl alcohol, a poloxamer, a xanthan gum, a locus bean gum, a guar gum
4 and mixtures thereof.

1 **94.** The topical formulation of claim **92**, wherein said thickening agent is
2 present at about 0.5 % to 7%(w/w).

1 **95.** The topical formulation of claim **68**, wherein said topical formulation
2 further comprises a nonionic surfactant.

1 **96.** A topical formulation for the treatment of onychomycosis, said topical
2 formulation comprising:
3 terbinafine or a salt thereof;
4 a keratolytic agent;
5 a short-chain detergent;
6 a lower alcohol; and
7 water.

1 **97.** The topical formulation of claim **96**, wherein said terbinafine or a salt
2 thereof is terbinafine hydrochloride.

1 **98.** The topical formulation of claim **96**, wherein said terbinafine is present
2 at about 1% to 15%(w/w).

1 **99.** The topical formulation of claim **96**, wherein said terbinafine is present
2 at about 10%(w/w).

1 **100.** The topical formulation of claim **96**, wherein said keratolytic agent is a
2 member selected from the group consisting of urea, ammonium thioglycolate, sodium
3 thioglycolate, potassium thioglycolate and a mixture thereof.

1 **101.** The topical formulation of claim **96**, wherein said keratolytic agent is
2 present at about 15% to 35%(w/w).

1 **102.** The topical formulation of claim **100**, wherein said keratolytic agent is
2 a mixture of urea and ammonium thioglycolate.

1 **103.** The topical formulation of claim **102**, wherein urea is present at about
2 10% to 20%(w/w) in said mixture.

1 **104.** The topical formulation of claim **102**, wherein urea is present at about
2 15%(w/w) in said mixture.

1 **105.** The topical formulation of claim **102**, wherein ammonium
2 thioglycolate is present at about 5% to 15%(w/w) in said mixture.

1 **106.** The topical formulation of claim **105**, wherein ammonium
2 thioglycolate is present at about 5% to 11%(w/w) in said mixture.

1 **107.** The topical formulation of claim **96**, wherein said short-chain detergent
2 is present at about 5% to 15%(w/w).

1 **108.** The topical formulation of claim **107**, wherein said short-chain
2 detergent is present at about 10%(w/w).

1 **109.** The topical formulation of claim **96**, wherein the short-chain detergent
2 is sodium isethionate.

1 **110.** The topical formulation of claim **96**, wherein said lower alcohol is a
2 member selected from the group consisting of methanol, ethanol, propanol, isopropanol,
3 butanol, isobutanol, sec-butanol, pentanol and mixtures thereof.

1 **111.** The topical formulation of claim **110**, wherein said lower alcohol is
2 ethanol.

1 **112.** The topical formulation of claim **96**, wherein said lower alcohol is
2 present at about 25% to 65%(w/w).

1 **113.** The topical formulation of claim **96**, wherein said lower alcohol is
2 present at about 30% to 50%(w/w).

1 **114.** The topical formulation of claim **96**, wherein said topical formulation
2 further comprises a cationic detergent.

1 **115.** The topical formulation of claim **114**, wherein said cationic detergent
2 is a member selected from the group consisting of an octyl trimethylammonium salt and cetyl
3 trimethyl ammonium salt.

1 **116.** The topical formulation of claim **114**, wherein said cationic detergent
2 is present at about 1% to 10%(w/w).

1 **117.** The topical formulation of claim **116**, wherein said cationic detergent
2 is present at about 5%(w/w).

1 **118.** The topical formulation of claim **96**, wherein said topical formulation
2 further comprises panthenol.

1 **119.** The topical formulation of claim **118**, wherein panthenol is present at
2 about 5% to 15%(w/w).

1 **120.** The topical formulation of claim **118**, wherein panthenol is present at
2 about 7.5%(w/w).

1 **121.** The topical formulation of any of claims **118-53**, wherein the
2 panthenol is substantially pure D-panthenol.

1 **122.** The topical formulation of claim **96**, wherein said topical formulation
2 further comprises a terpene.

1 **123.** The topical formulation of claim **122**, wherein said topical formulation
2 has from about 1% to 10%(w/w) of the terpene.

1 **124.** The topical formulation of claim **122**, wherein said topical formulation
2 has about 5% (w/w) of the terpene.

1 **125.** The topical formulation of claim **124**, wherein said terpene is menthol.

1 **126.** The topical formulation of claim **96**, wherein said topical formulation
2 further comprises a nonionic surfactant.

1 **127.** The topical formulation of claim **126**, wherein said nonionic surfactant
2 is a member selected from the group consisting of Tween 20, Tween 40, Tween 60, Tween
3 80, glycerine monolaurate, and a mixture thereof.

1 **128.** The topical formulation of claim **96**, wherein said topical formulation
2 further comprises an anionic surfactant.

1 **129.** The topical formulation of claim **128**, wherein said anionic surfactant
2 is sodium lauryl sulfate.

1 **130.** The topical formulation of claim **96**, wherein said topical formulation
2 further comprises a glycol.

1 **131.** The topical formulation of claim **130**, wherein said glycol is a member
2 selected from the group consisting of ethylene glycol, propylene glycol, and a mixture
3 thereof.

1 **132.** The topical formulation of any of the preceding claims, wherein said
2 topical formulation further comprises a film-forming agent.

1 **133.** The formulation of claim **132**, wherein said film-forming agent is a
2 polymethacrylate or a copolymer comprising polymethacrylate.

1 **134.** The topical formulation of claim **132** or **133**, wherein said film-
2 forming agent is a Eudragit polymer.

1 **135.** The formulation of any of claims **132-134**, wherein said topical
2 formulation has from about 0.5% to 5% (w/w) of the film-forming agent.

1 **136.** The formulation of claim **135**, wherein said topical formulation has
2 about 2% (w/w) of the film-forming agent.

1 **137.** The topical formulation of claim **96**, wherein said topical formulation
2 further comprises a short-chain carboxylic acid.

1 **138.** The topical formulation of claim **137**, wherein said short-chain
2 carboxylic acid is a member selected from the group consisting of acetic acid, lactic acid,
3 tartaric acid, malic acid, succinic acid and mixtures thereof.

1 **139.** The topical formulation of claim **137**, wherein said short-chain
2 carboxylic acid is present at about 3% to 7%(w/w).

1 **140.** The topical formulation of claim **96**, wherein said topical formulation
2 further comprises a thickening agent.

1 **141.** The topical formulation of claim **140**, wherein said thickening agent is
2 a member selected from the group consisting of a cellulose polymer, a carbomer, a polyvinyl
3 pyrrolidone, a polyvinyl alcohol, a poloxamer, a xanthan gum, a locus bean gum, a guar gum
4 and mixtures thereof.

1 **142.** The topical formulation of claim **140**, wherein said thickening agent is
2 present at about 0.5 % to 7%(w/w).

1 **143.** A method for treating onychomycosis, said method comprising:
2 administering a composition of any one of the claims **68-142**, to treat
3 onychomycosis.

1 **144.** Use of a composition of any one of the claims **68-142**, in the
2 manufacture of a medicament for treating onychomycosis.

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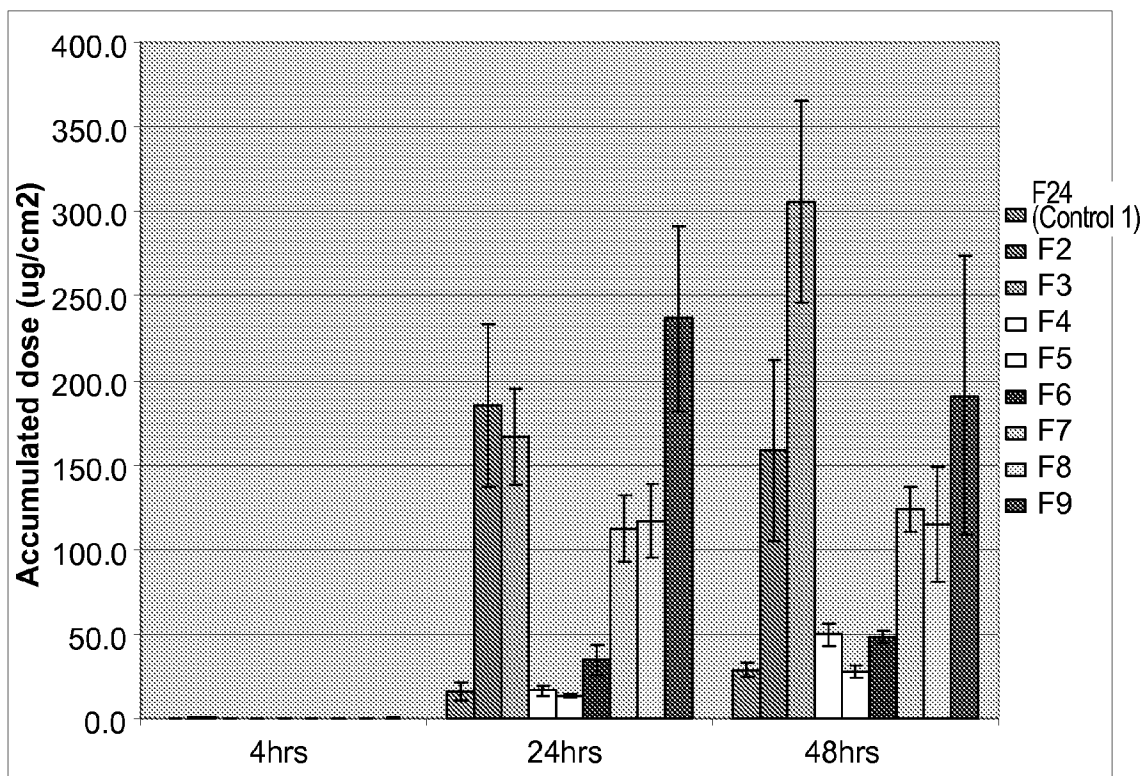


FIG. 1A

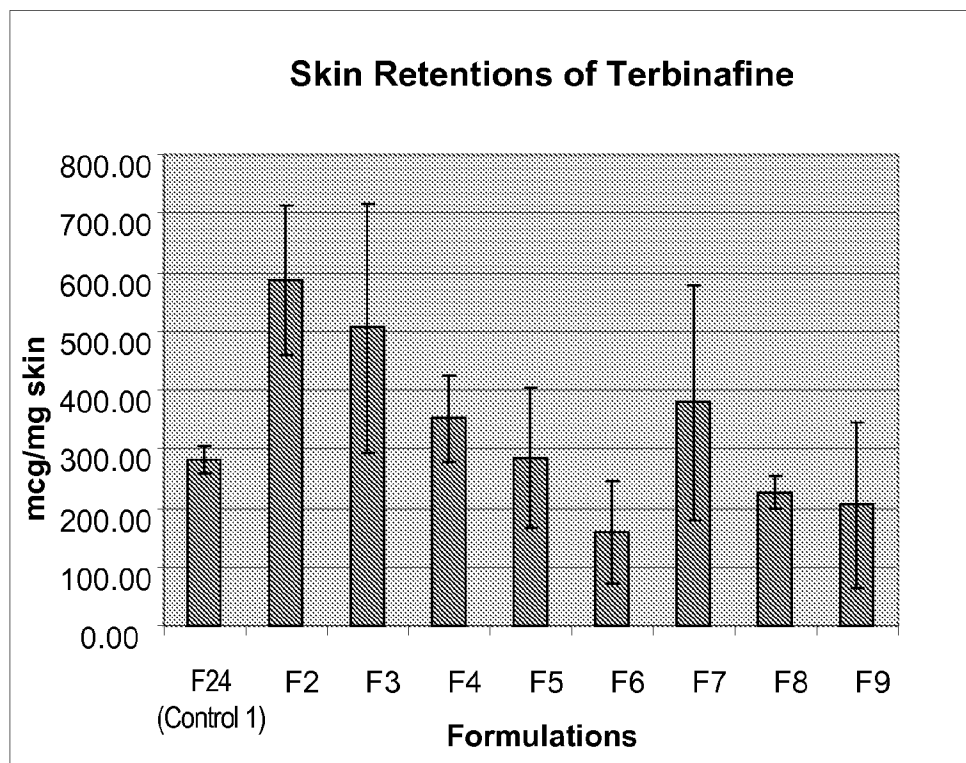


FIG. 1B

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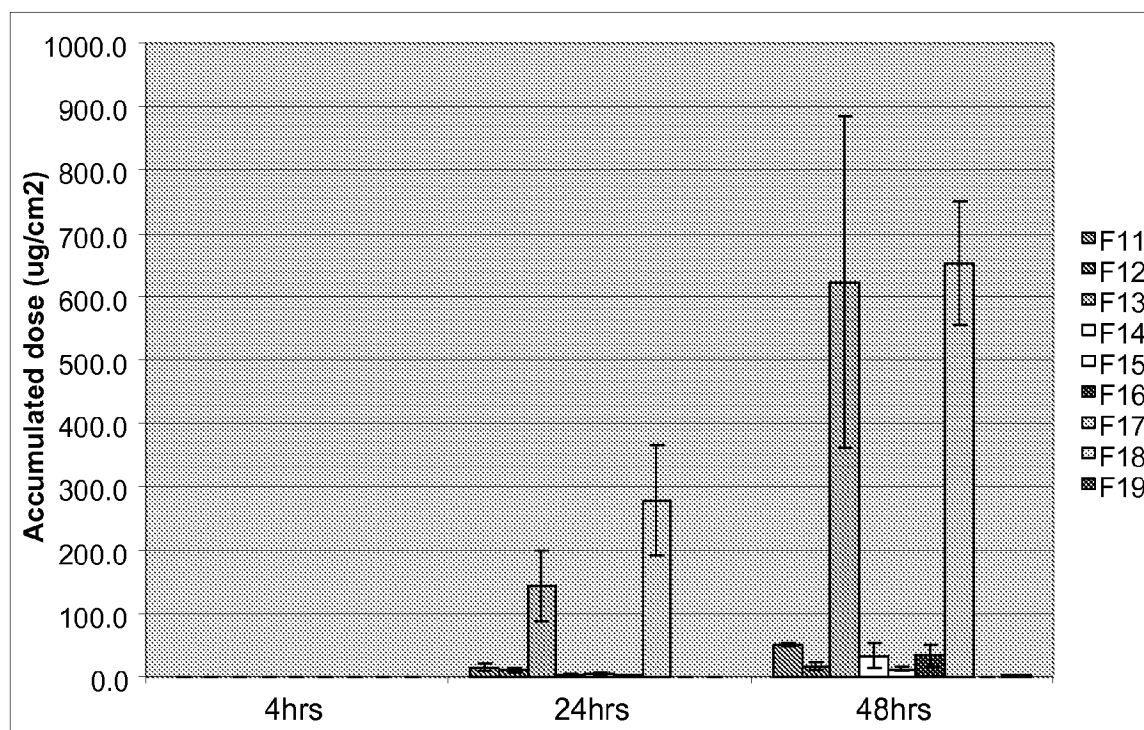


FIG. 2A

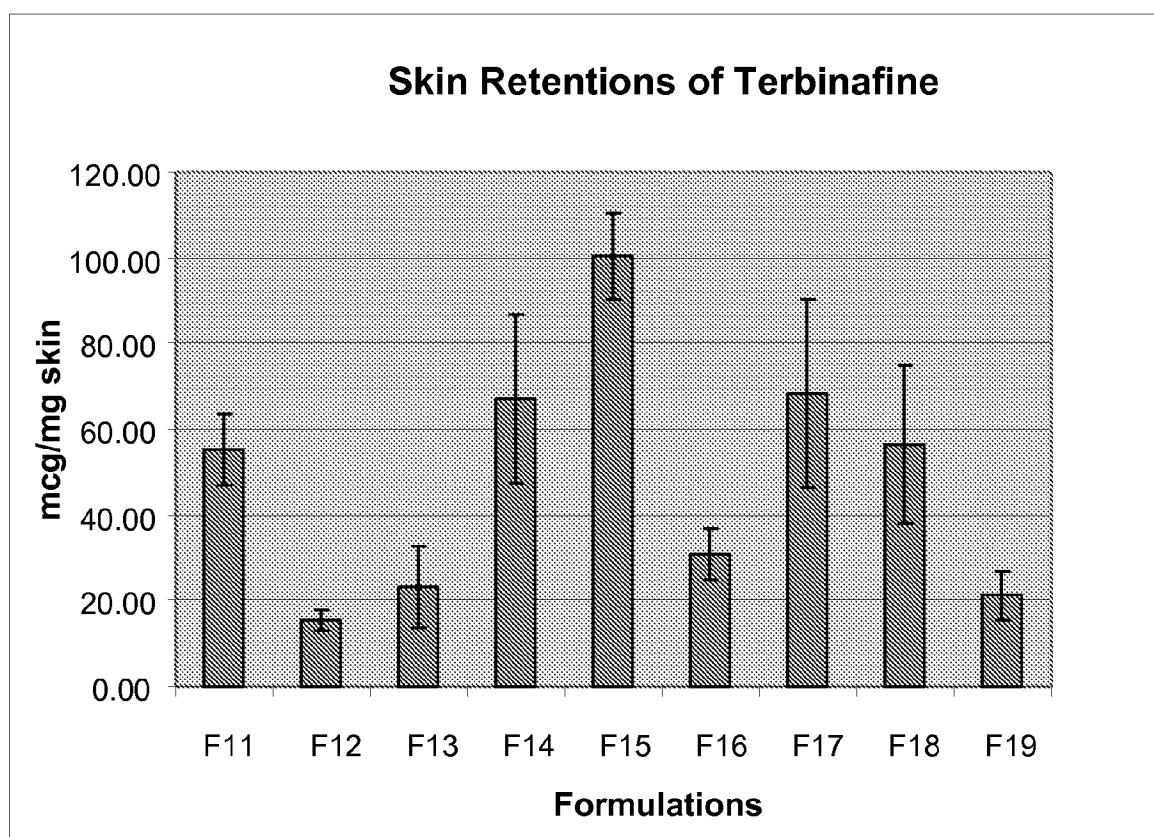


FIG. 2B

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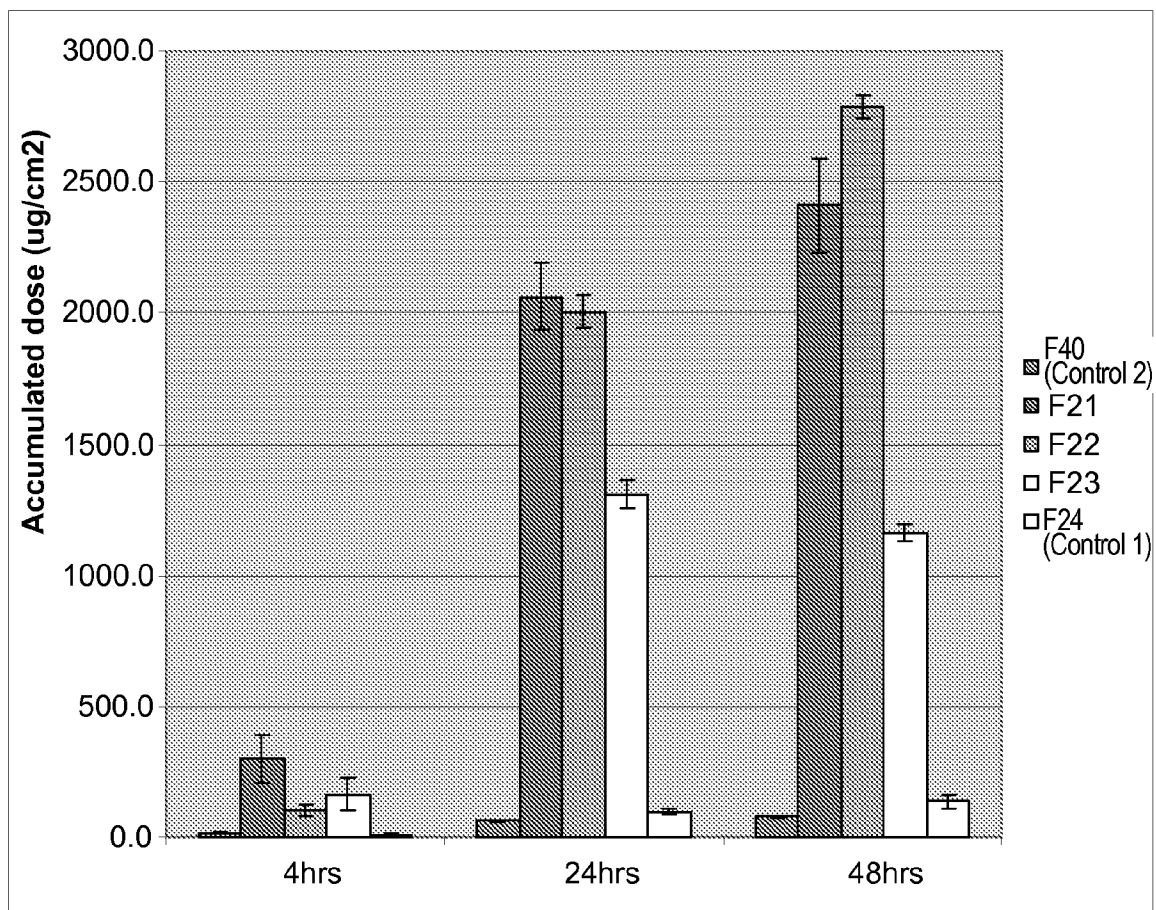


FIG. 3A

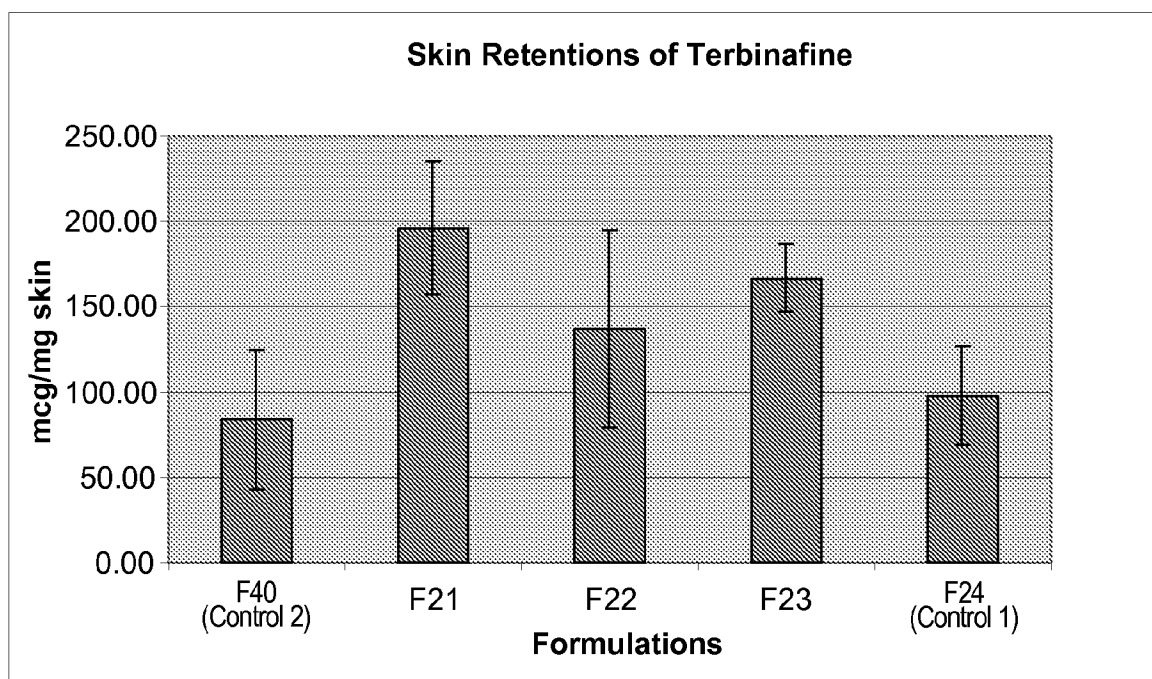


FIG. 3B

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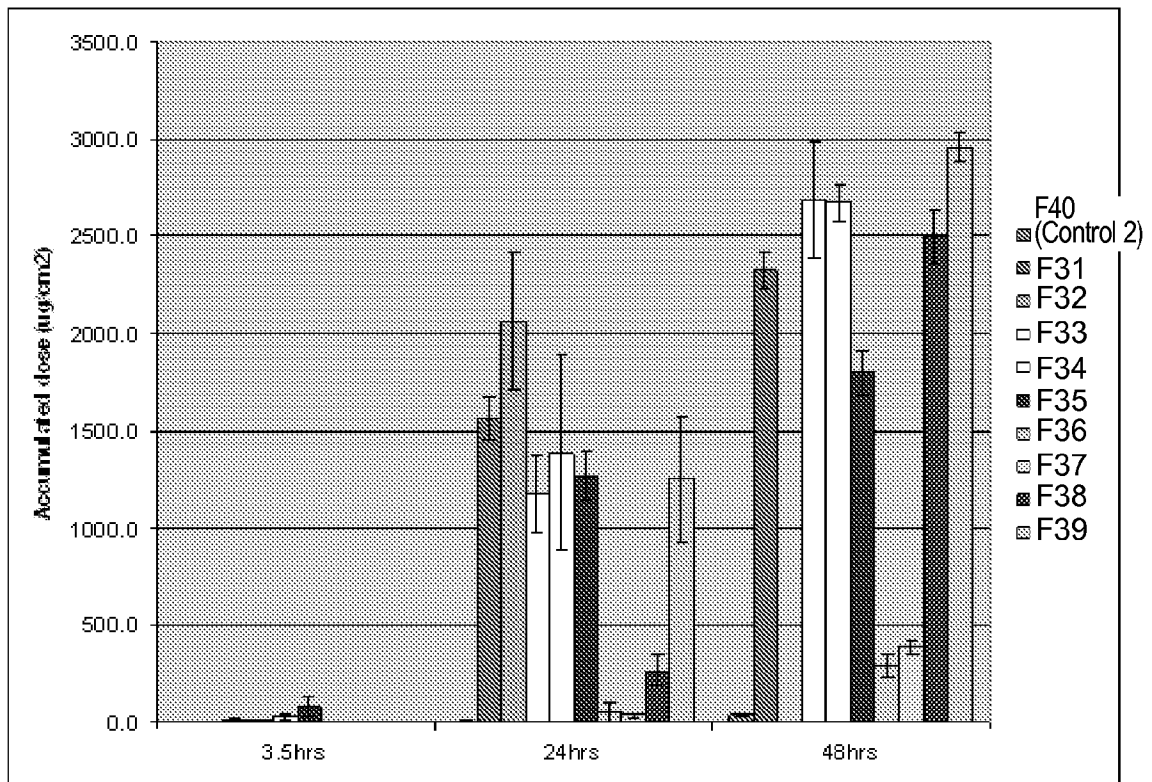


FIG. 4A

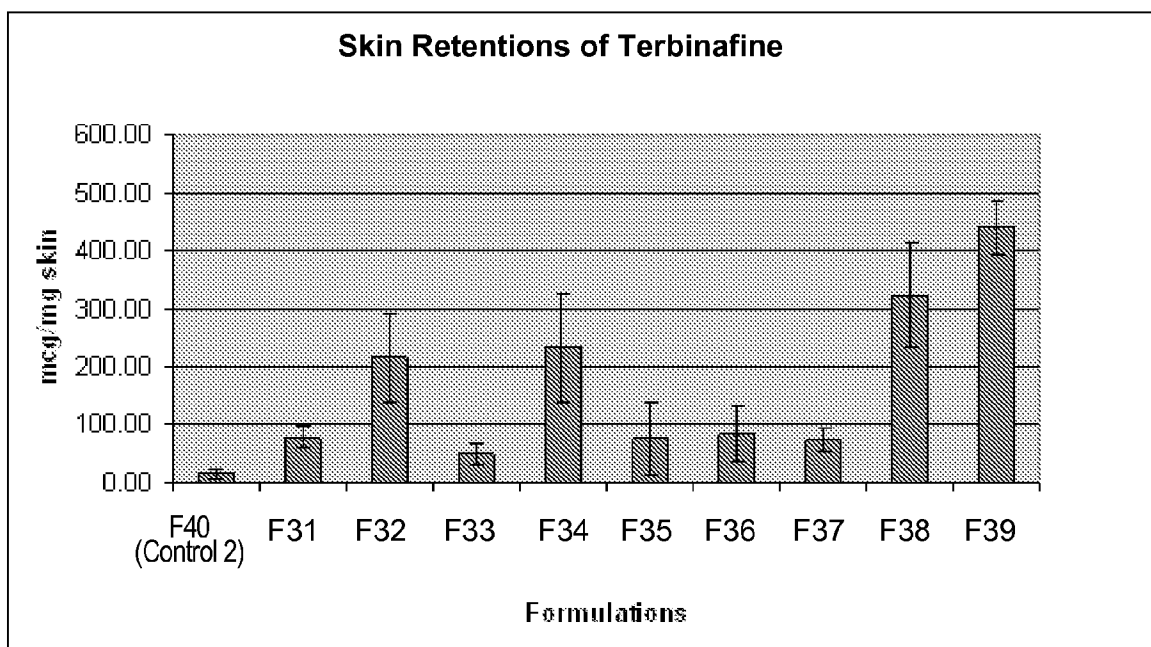


FIG. 4B

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Bovine Hoof / Multiple Application of Formulations
(Infinite Dose)

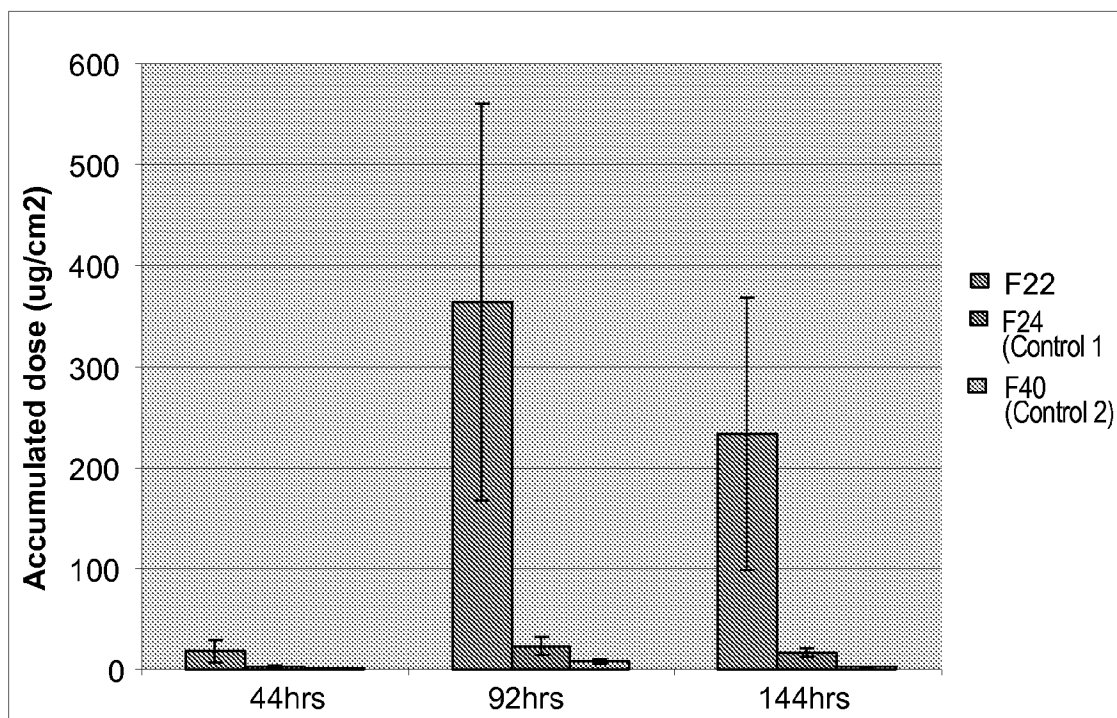


FIG. 5

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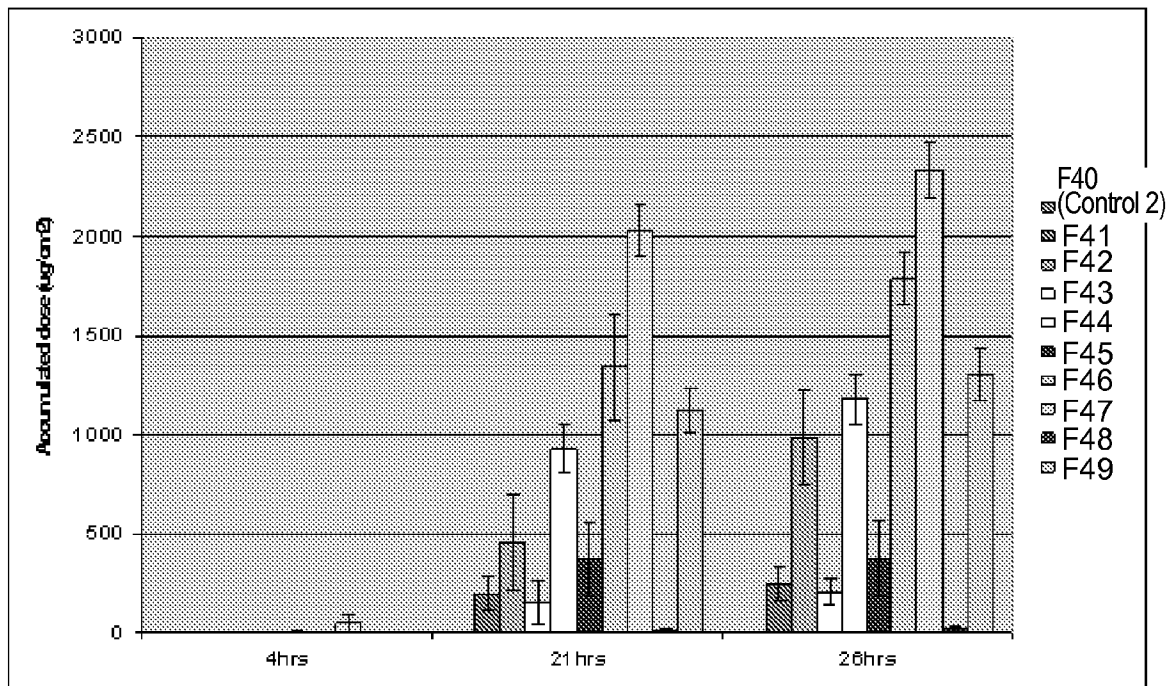


FIG. 6A

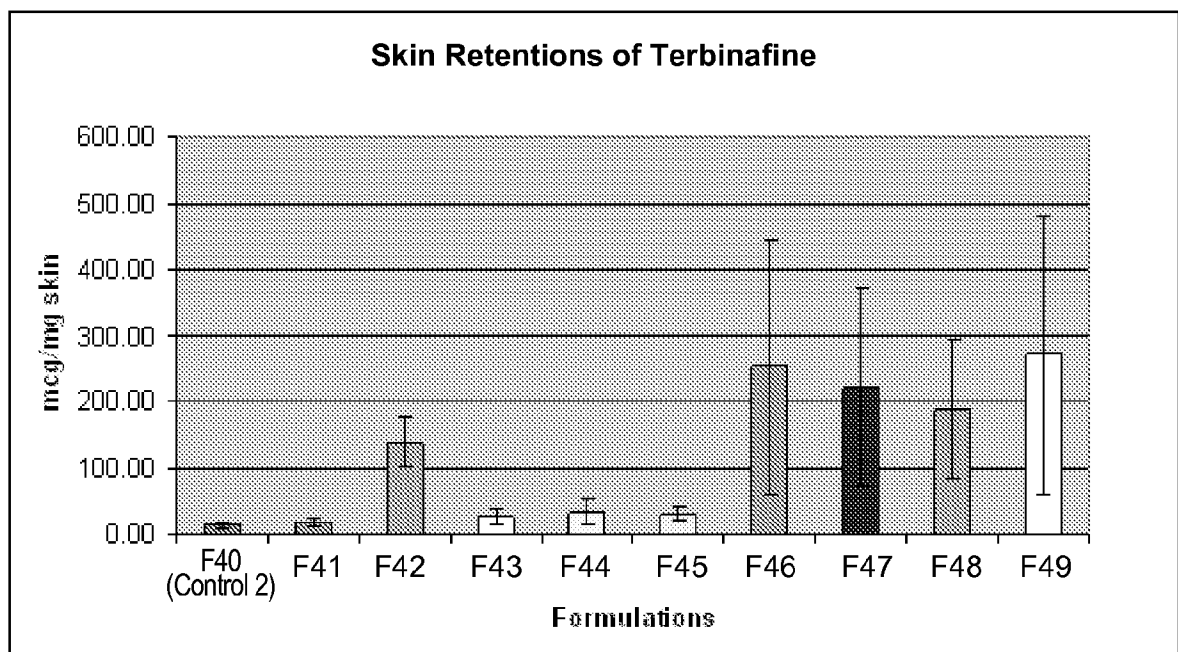


FIG. 6B

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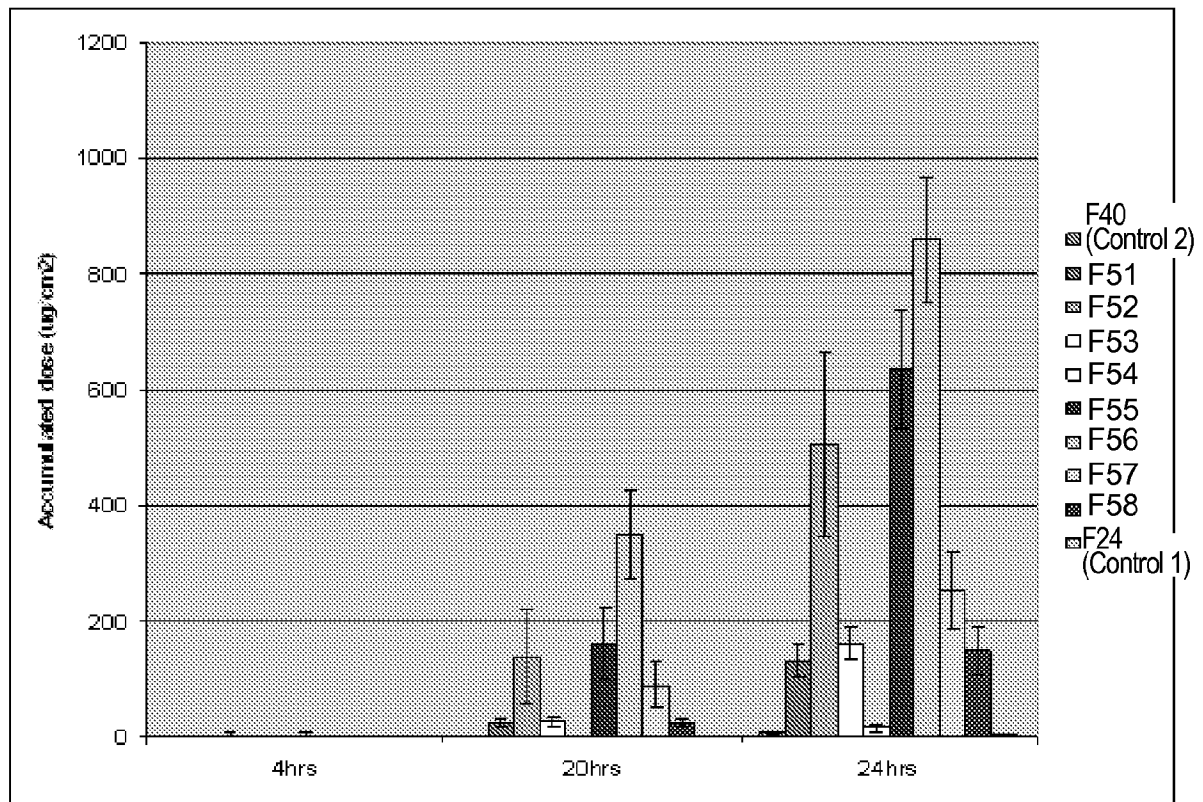


FIG. 7A

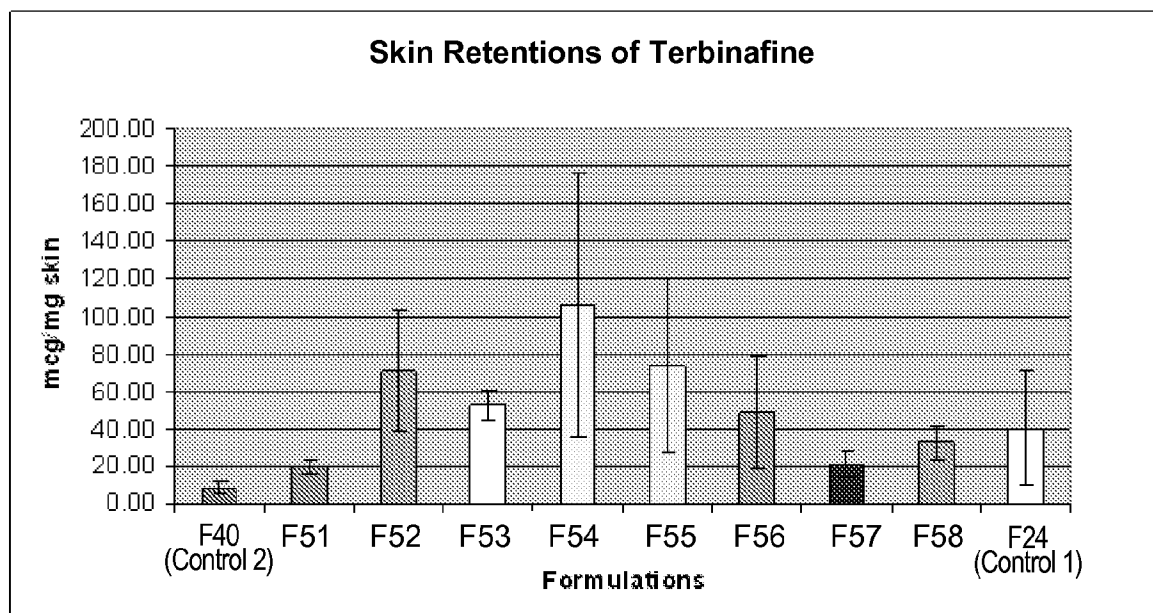


FIG. 7B

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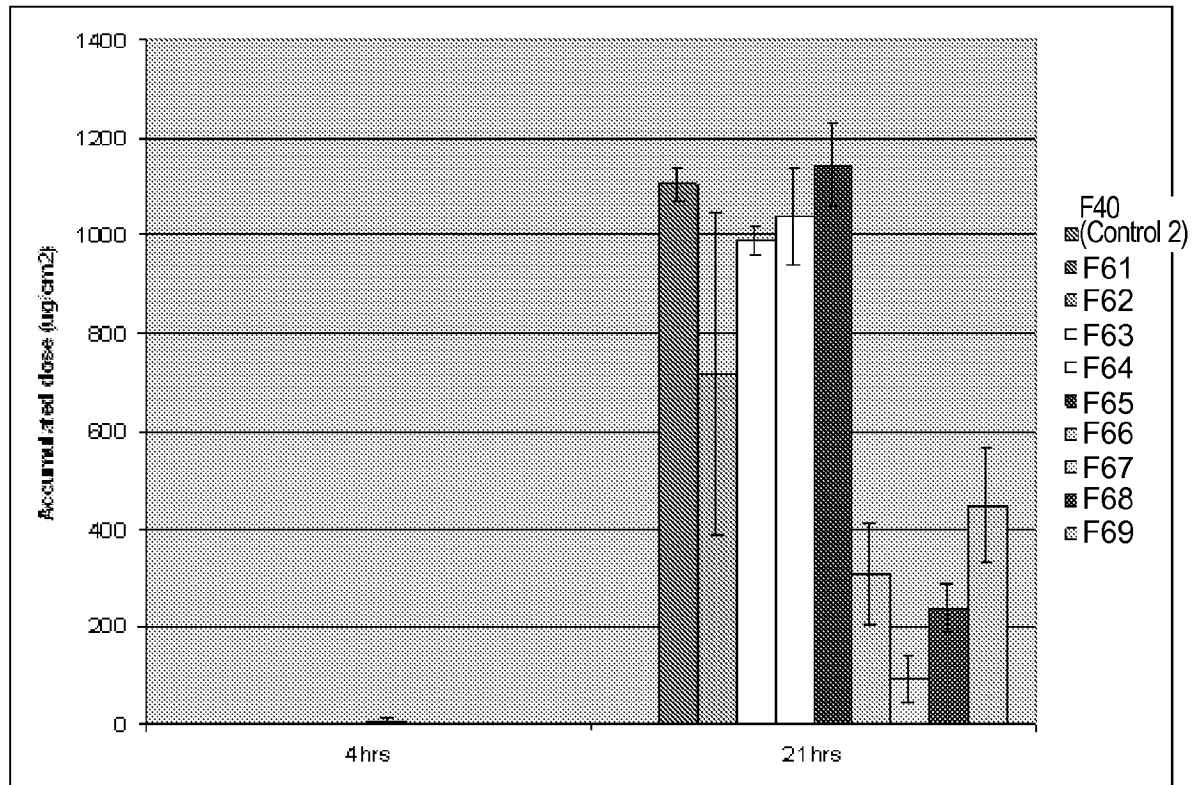


FIG. 8A

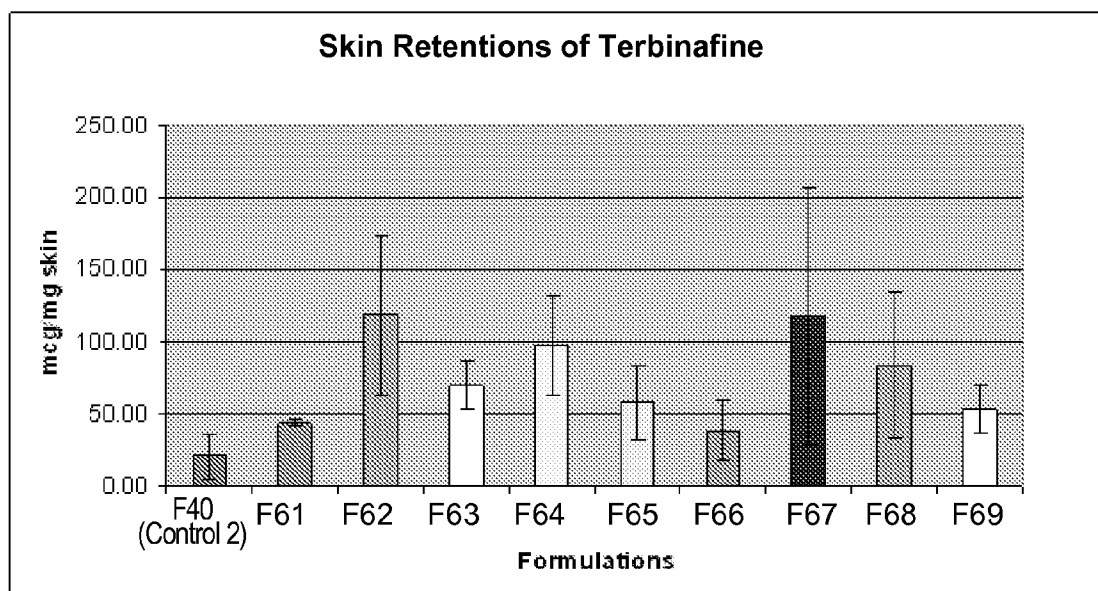


FIG. 8B

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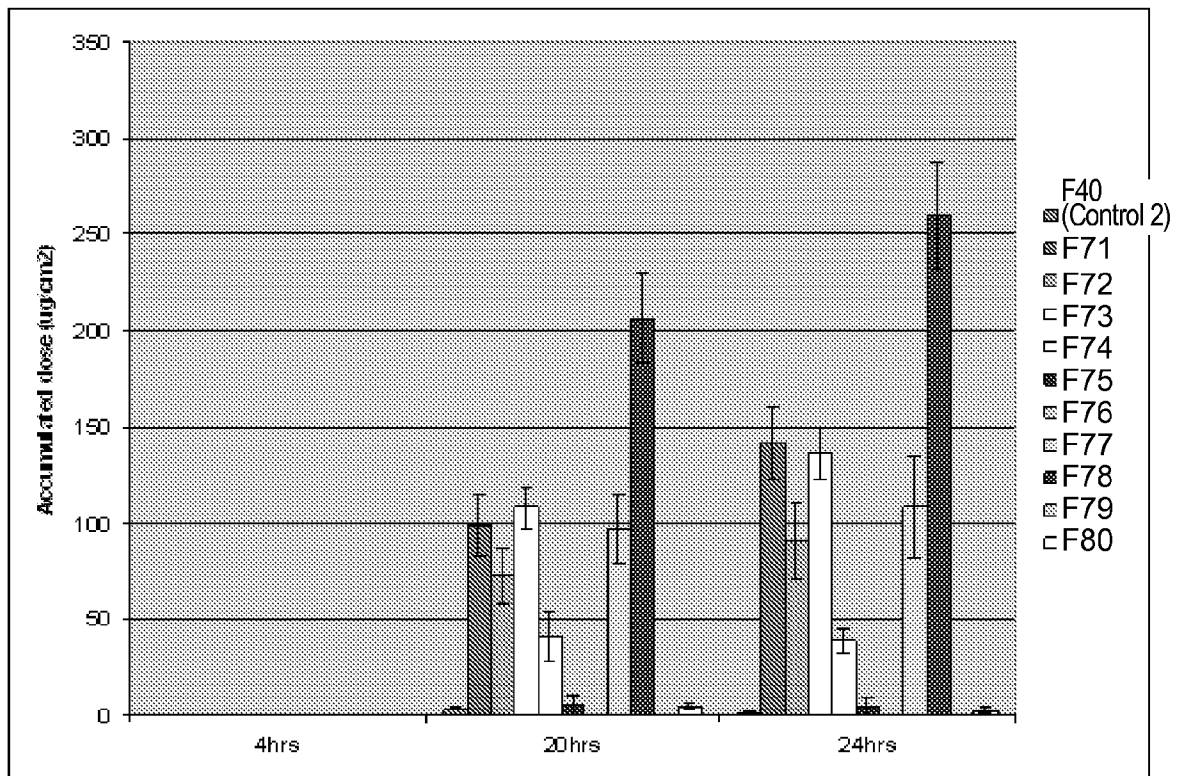


FIG. 9

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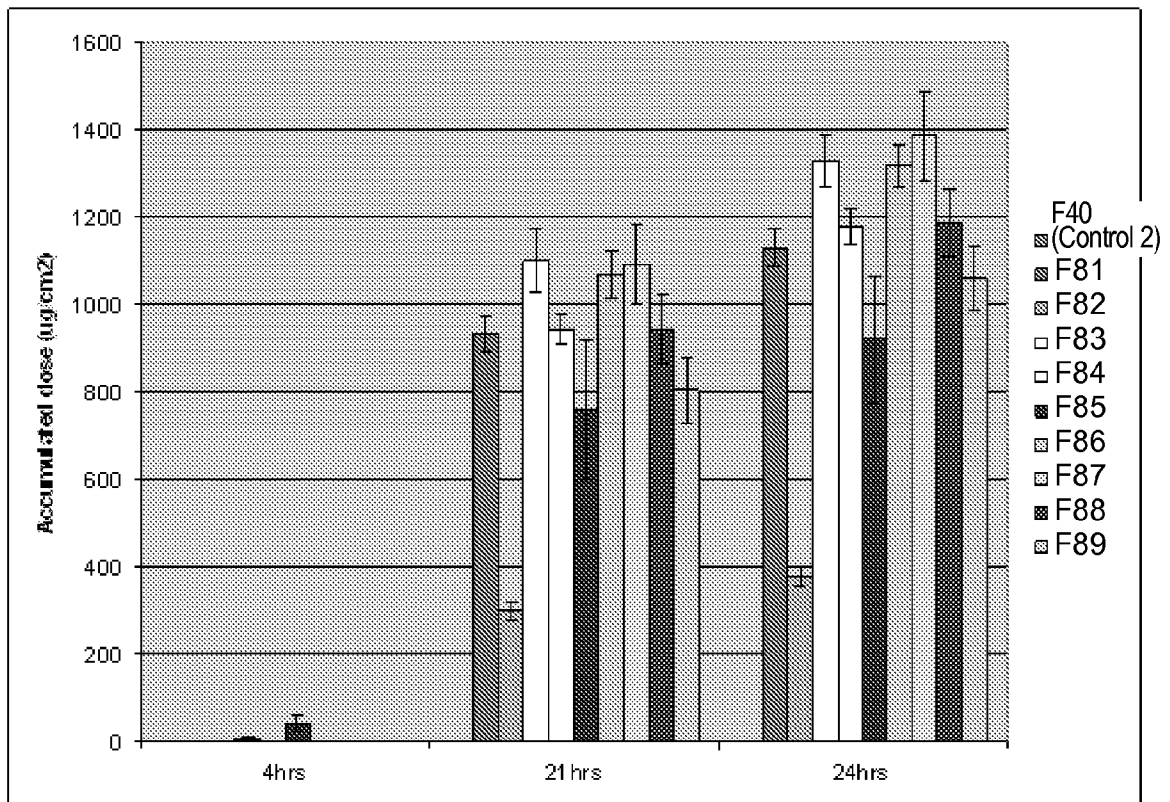


FIG. 10A

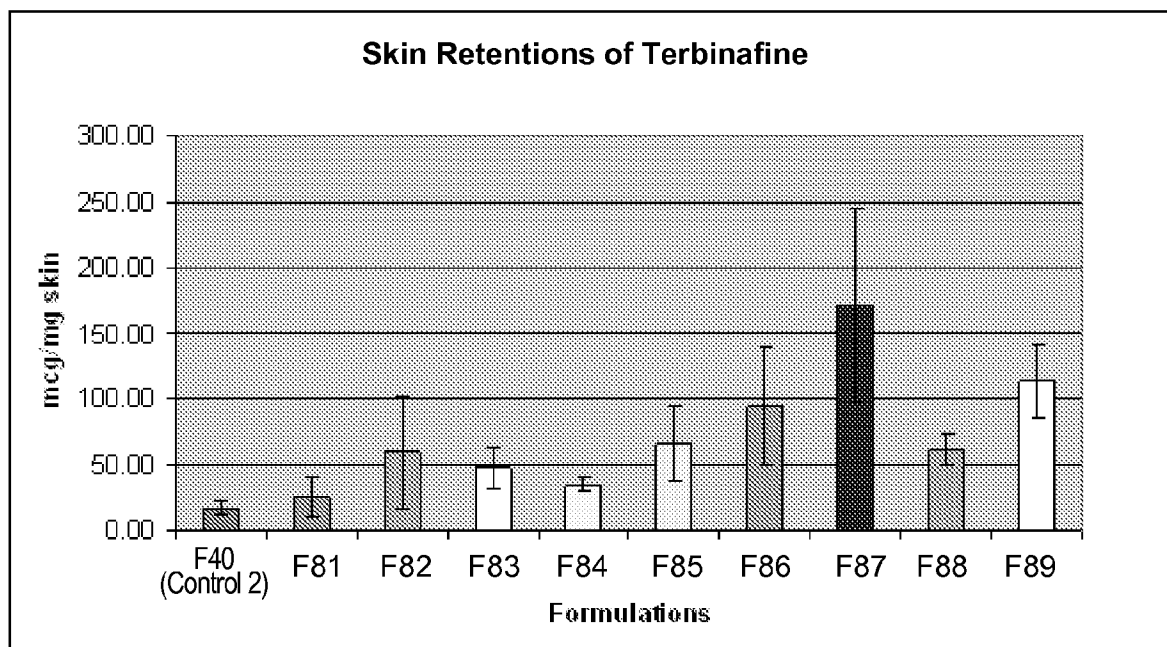


FIG. 10B

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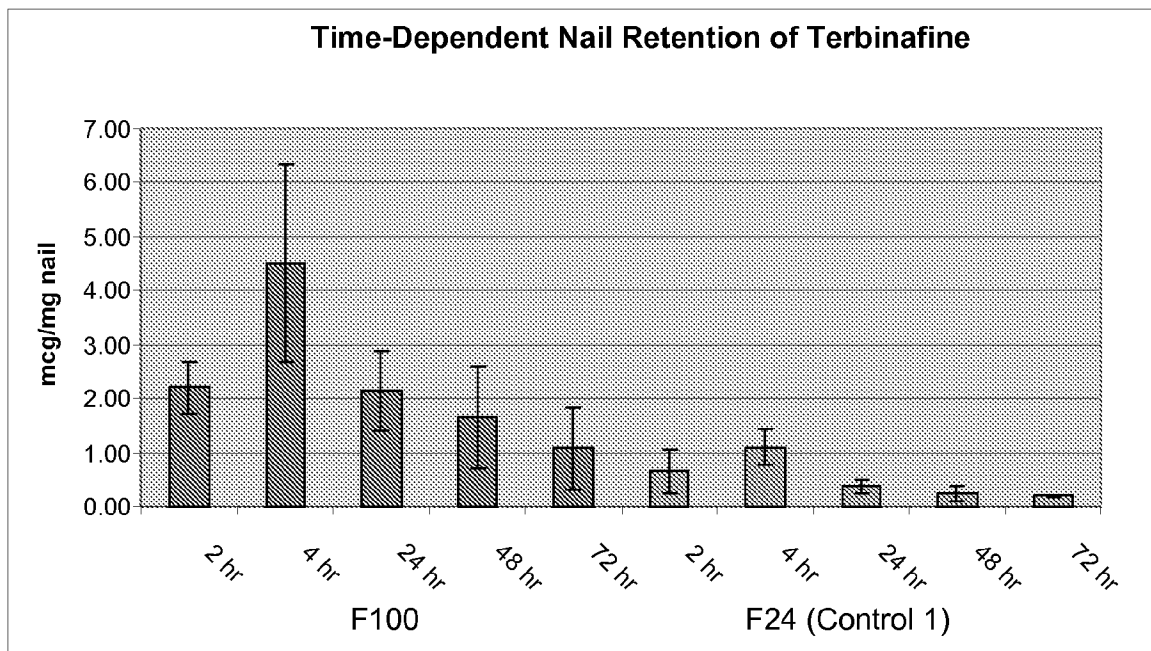


FIG. 11

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(Multiple Infinite Dose Applications at Each Time Point and Without Stirring)

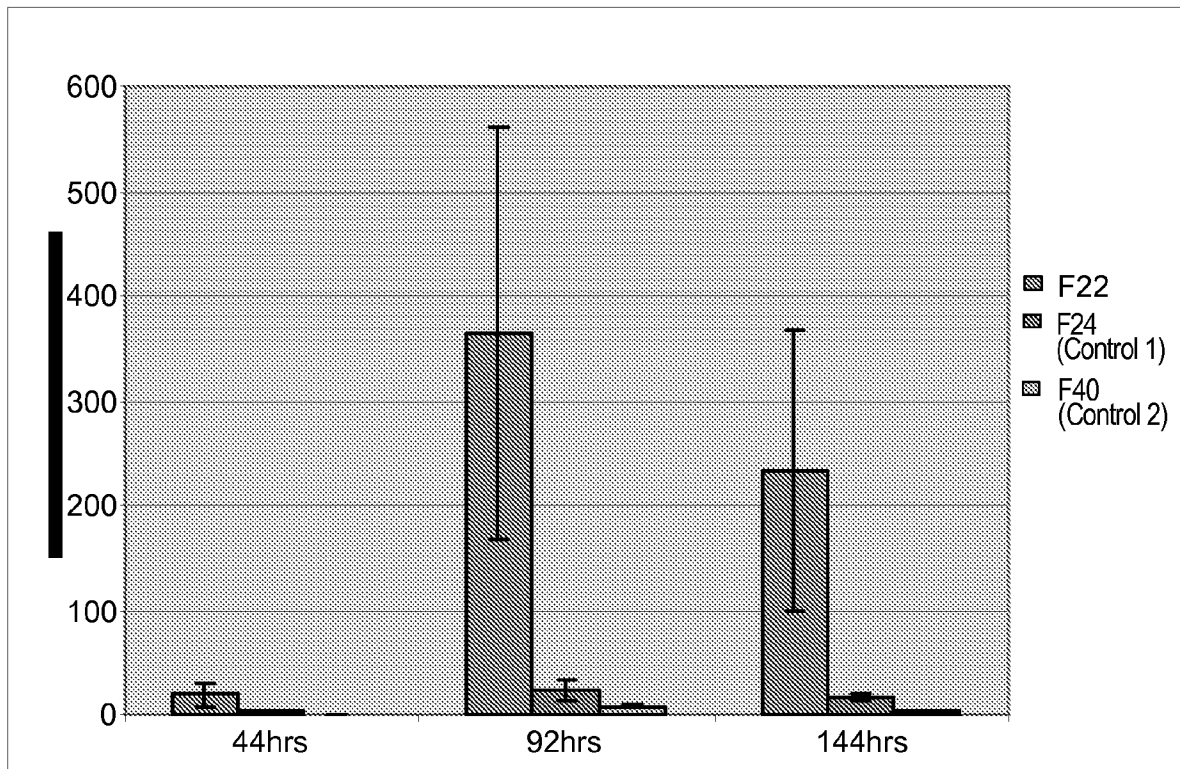


FIG. 12

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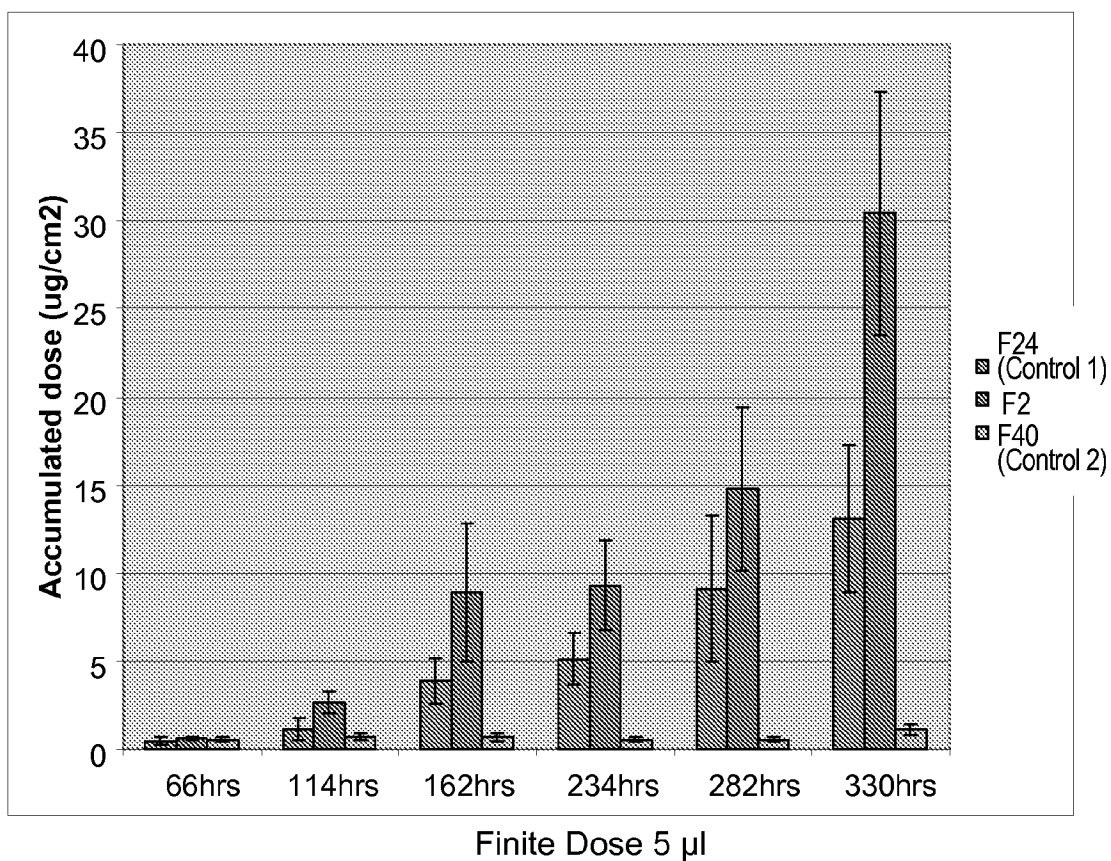


FIG. 13A

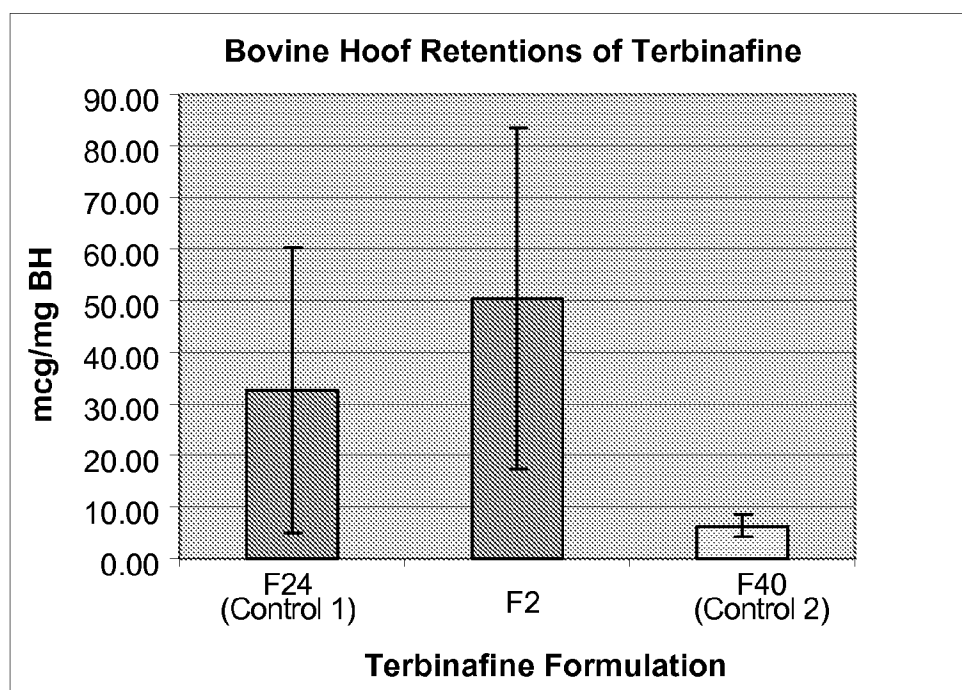


FIG. 13B

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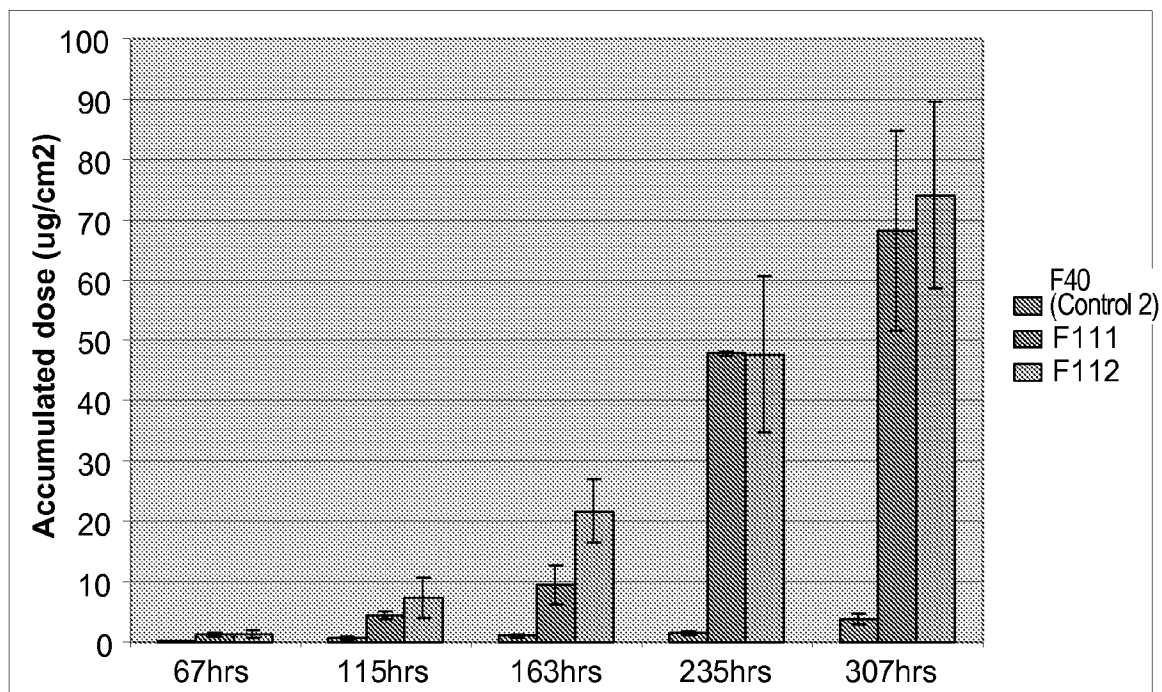


FIG. 14A

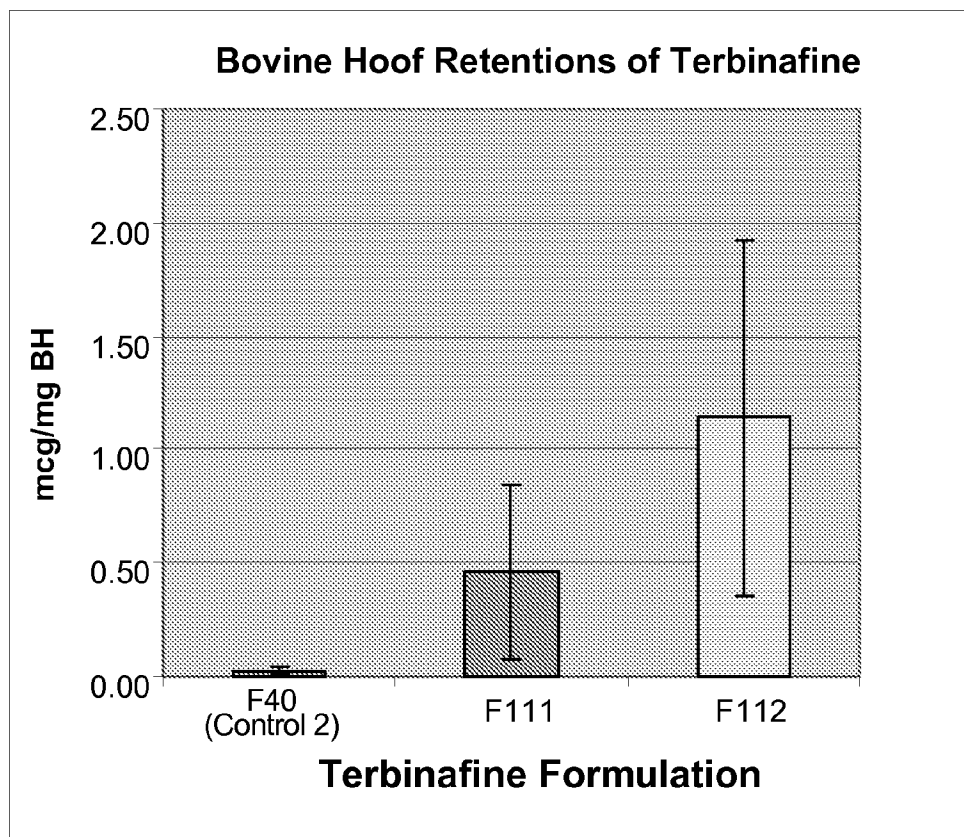


FIG. 14B

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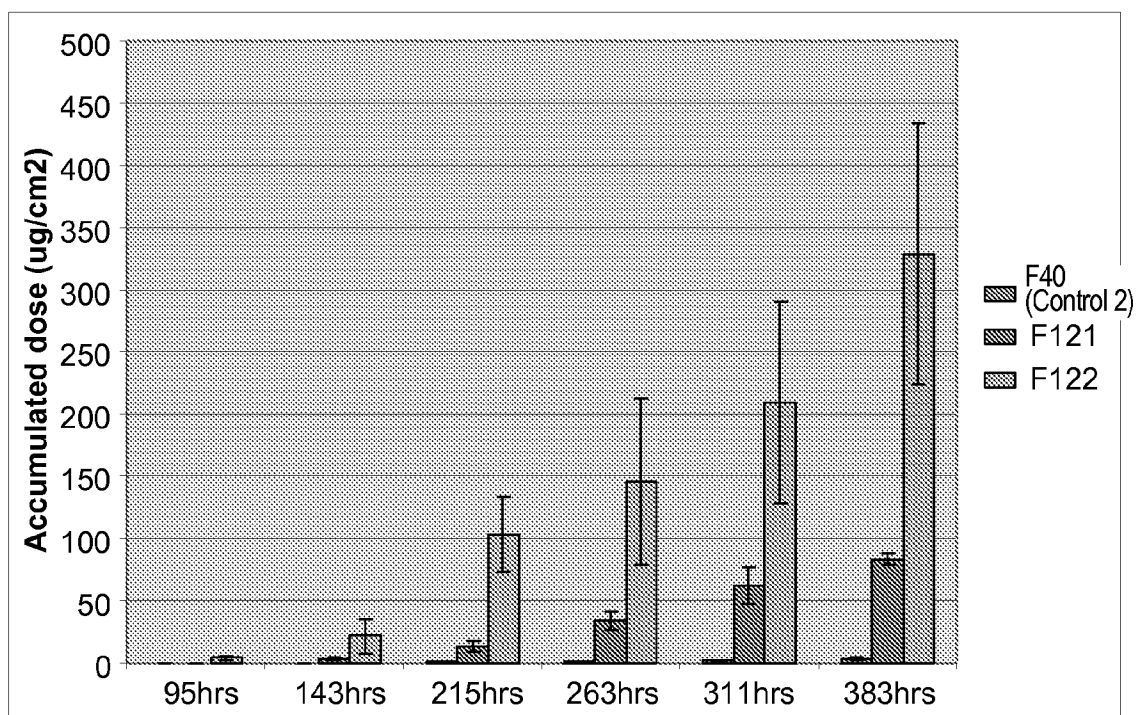


FIG. 15A

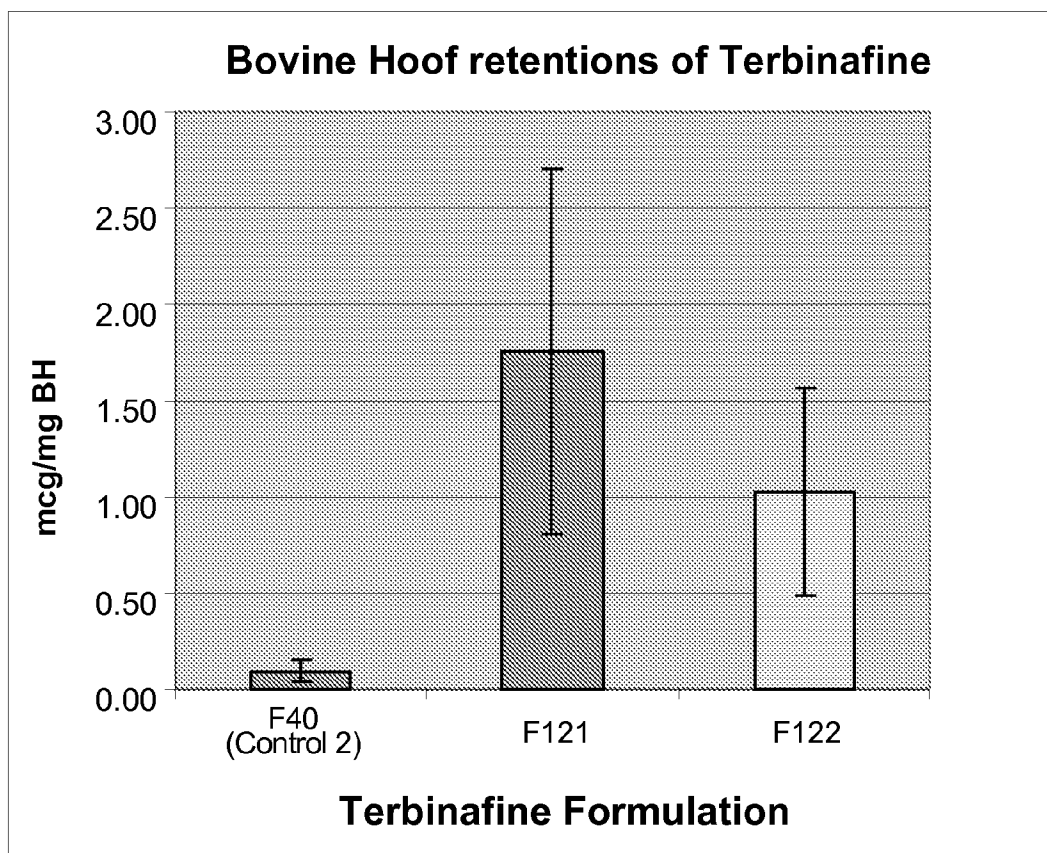


FIG. 15B

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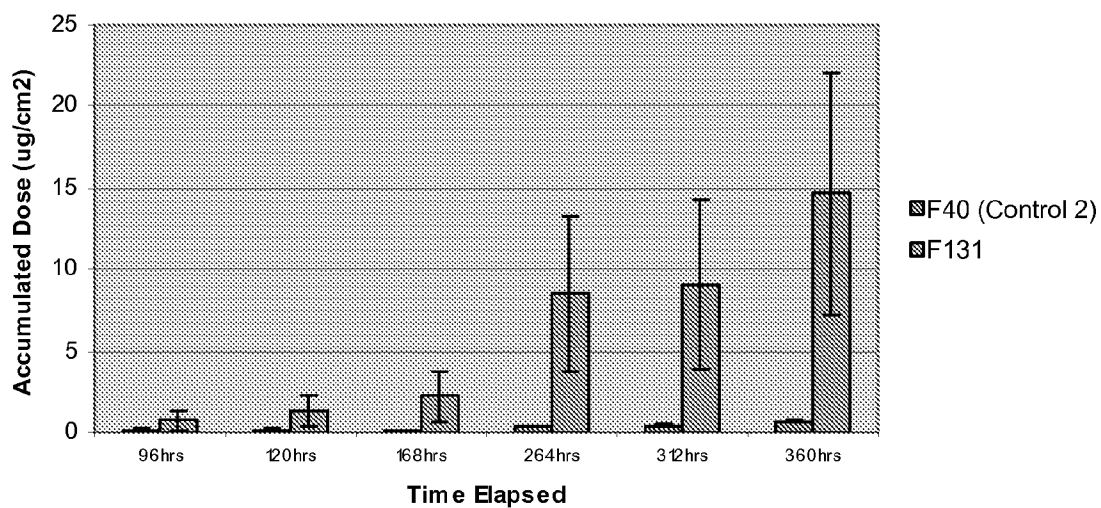


FIG. 16A

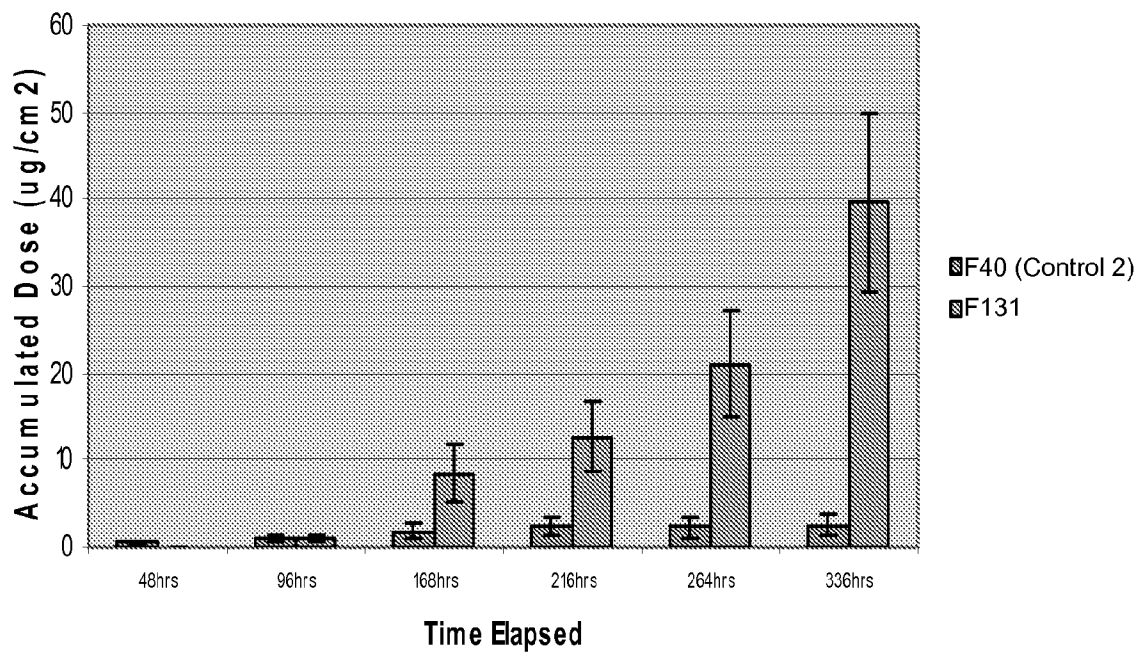


FIG. 16B

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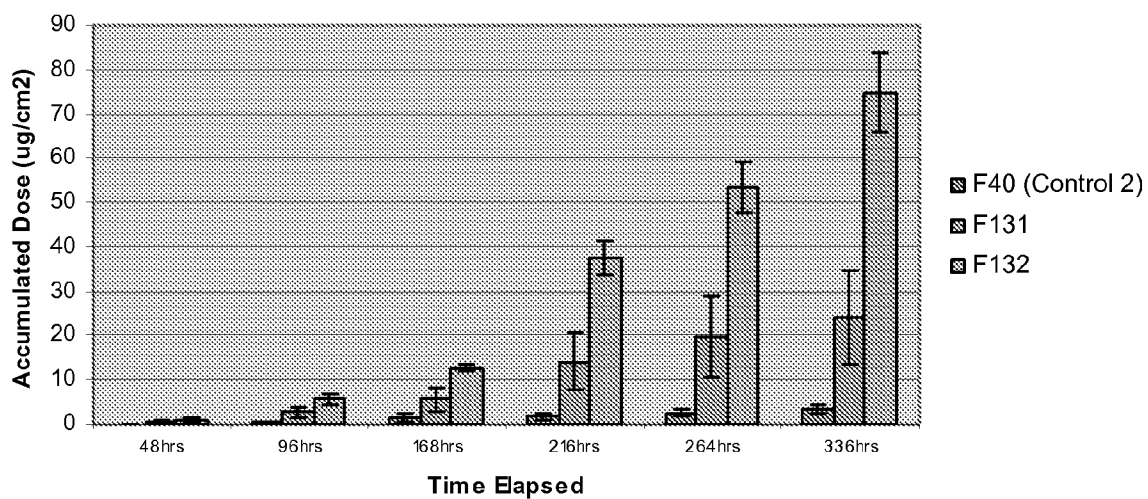


FIG. 17A

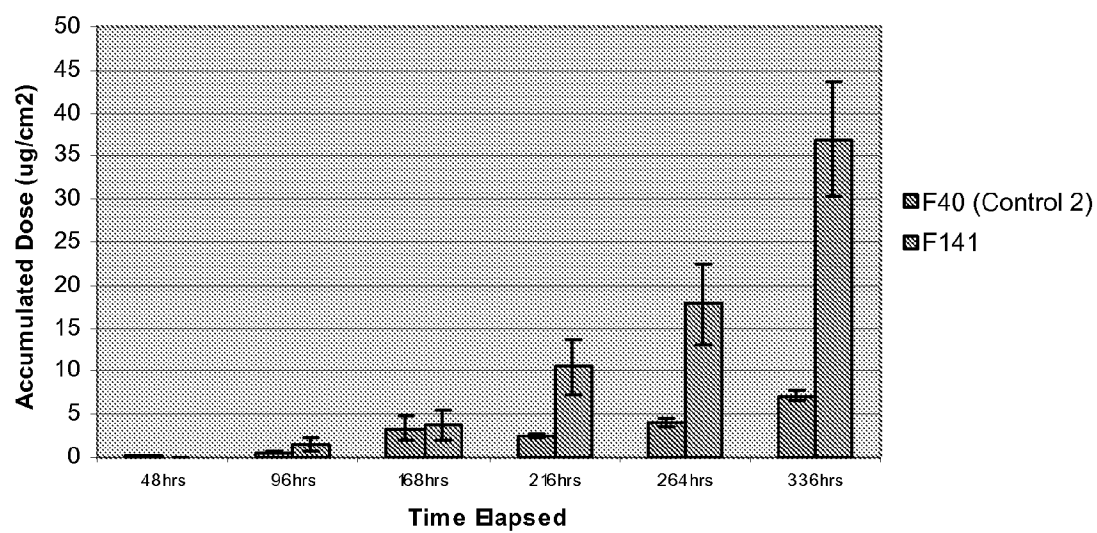
(F141)

FIG. 17B

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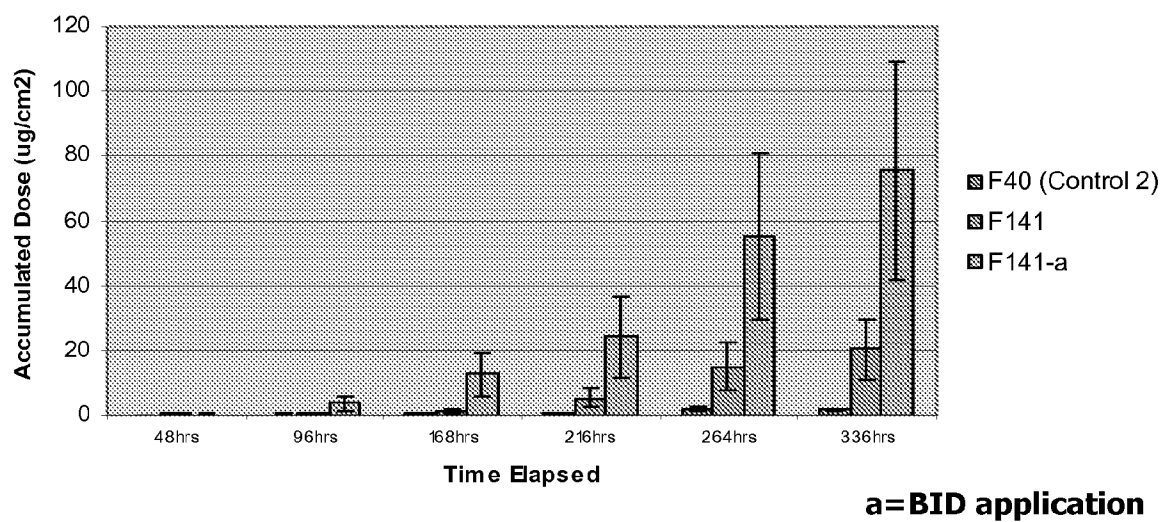


FIG. 18A

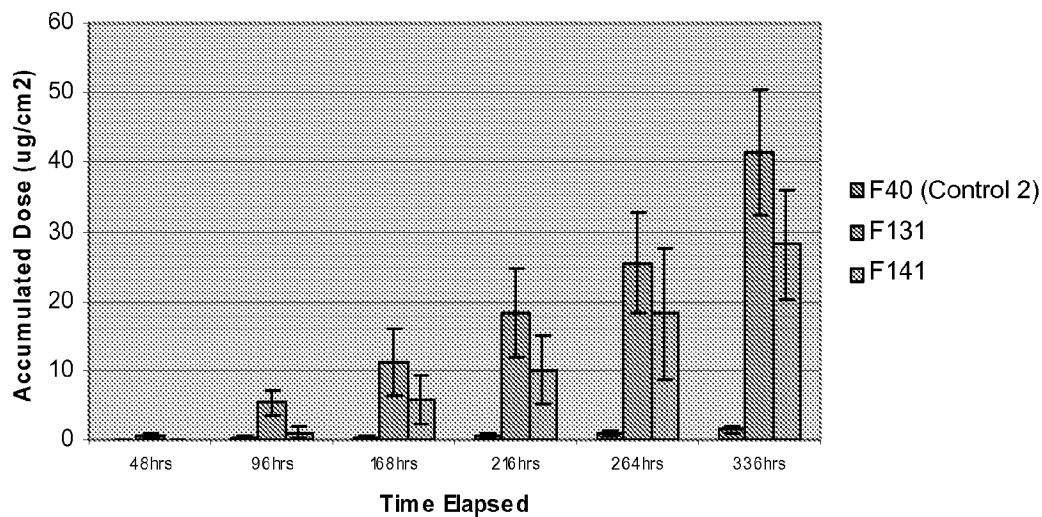


FIG. 18B

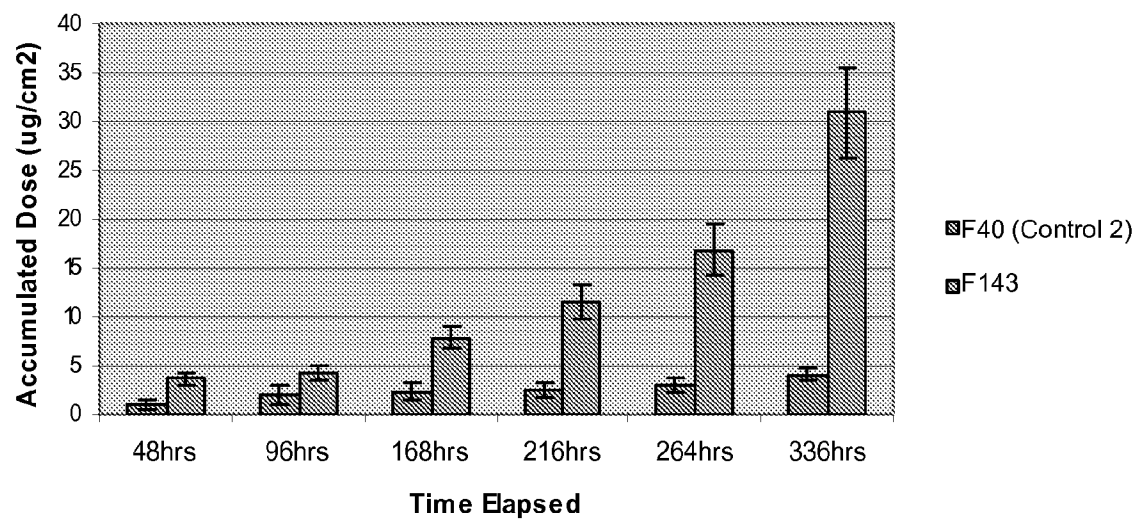


FIG. 19A

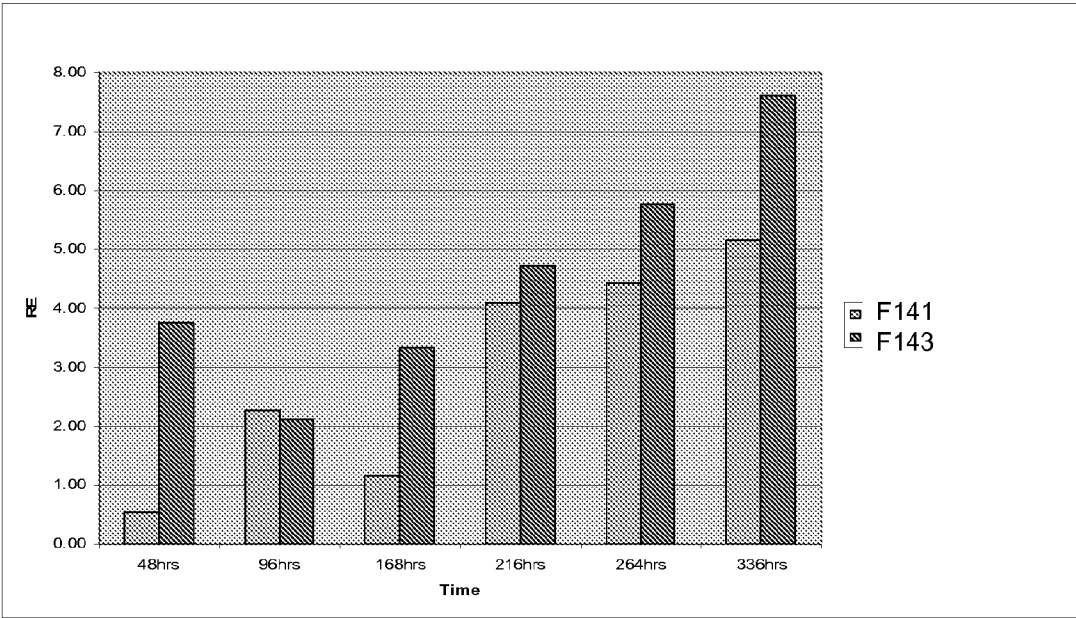


FIG. 19B

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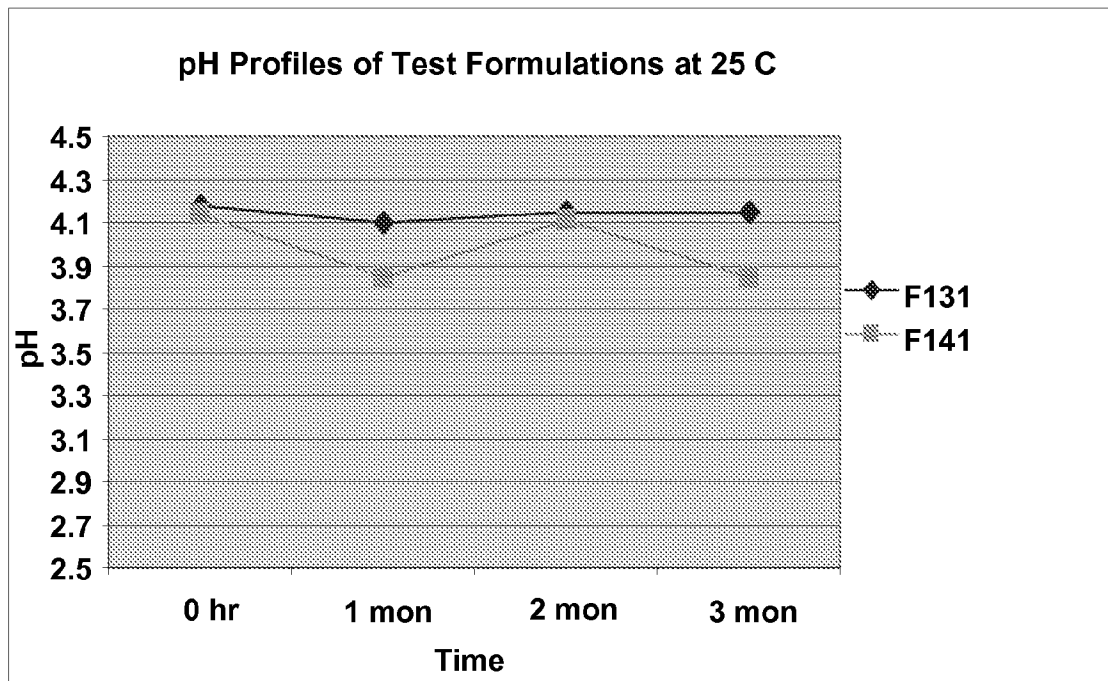


FIG. 20

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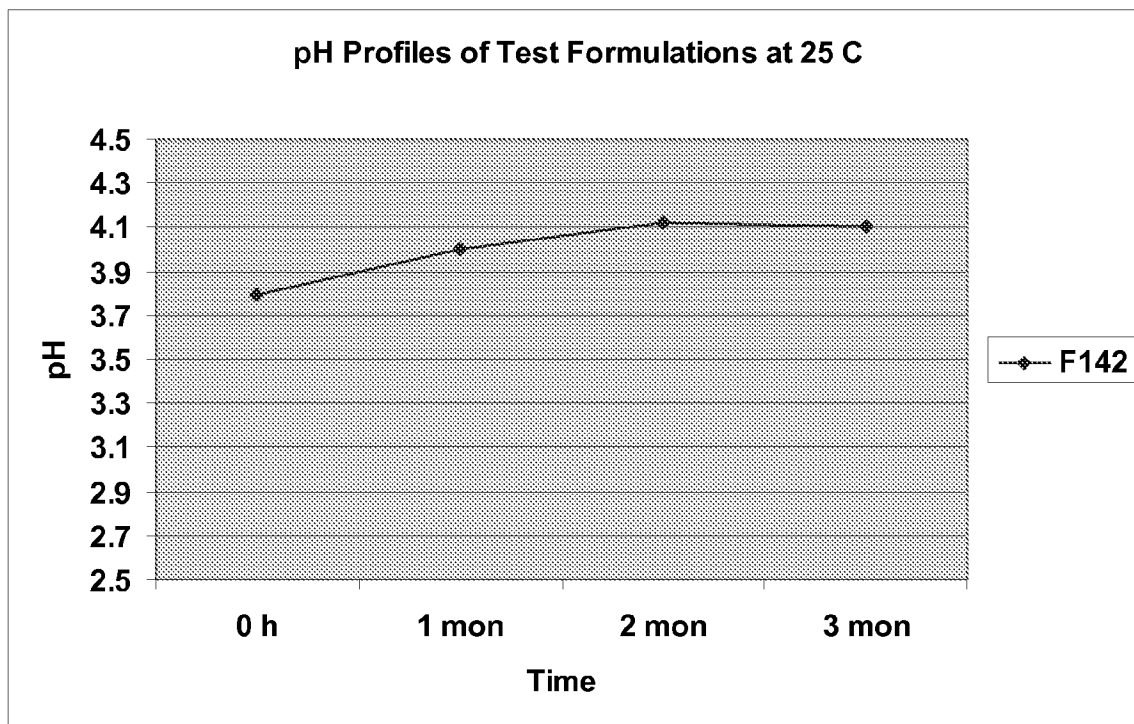


FIG. 21

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a = Twice daily application (BID)
b = Once weekly application

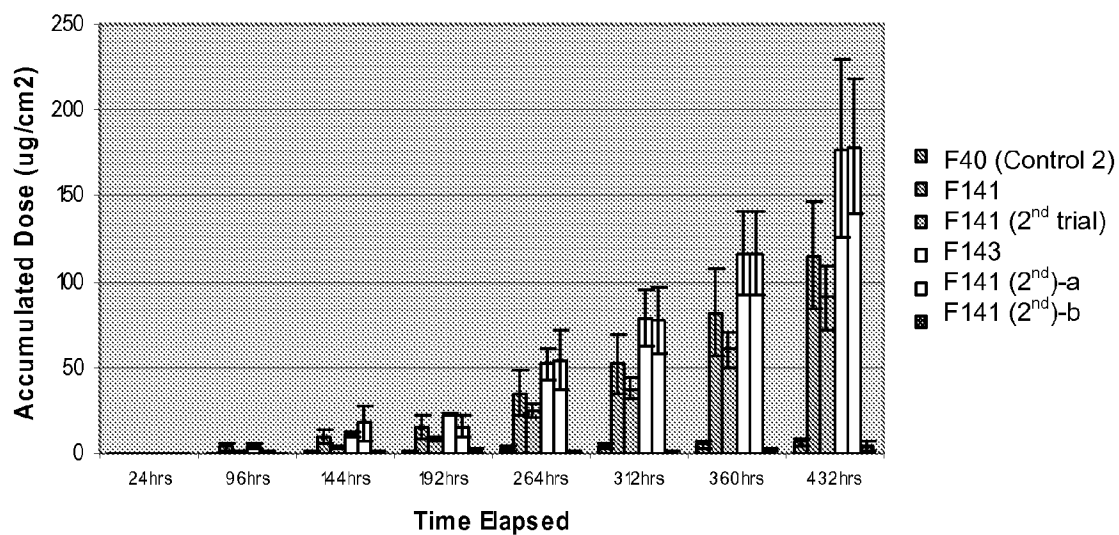


FIG. 22A

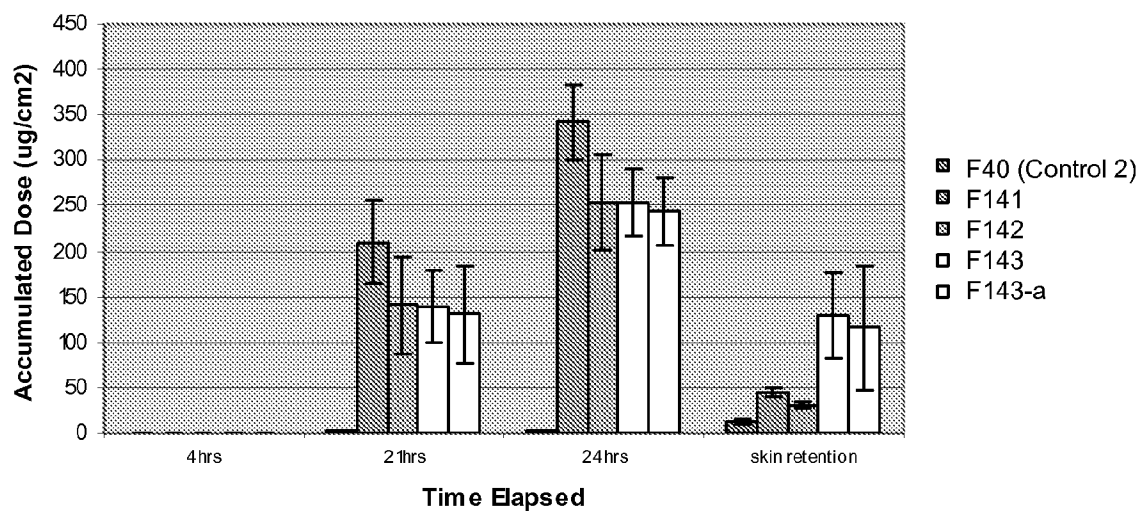


FIG. 22B

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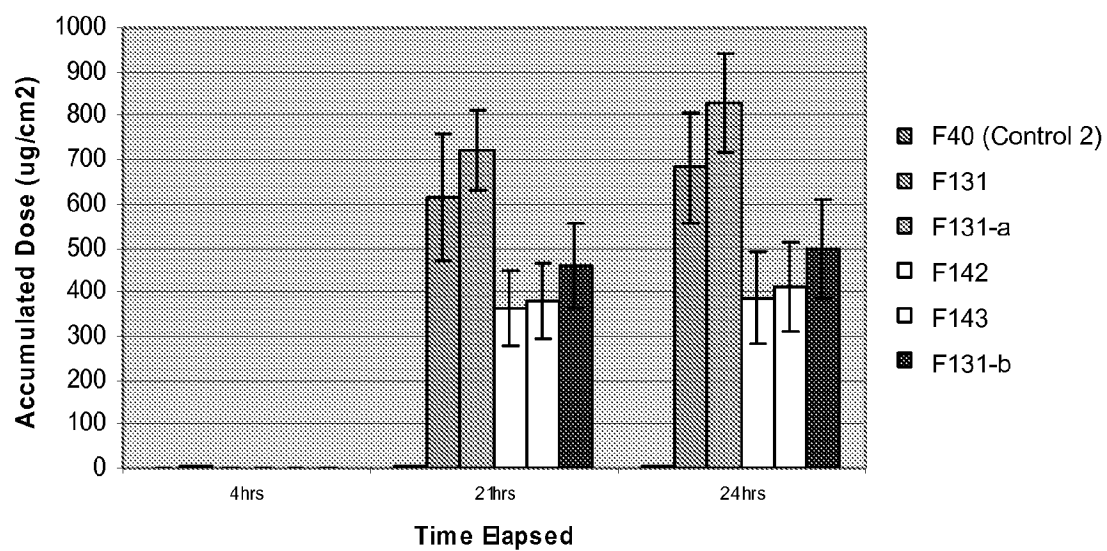


FIG. 23A

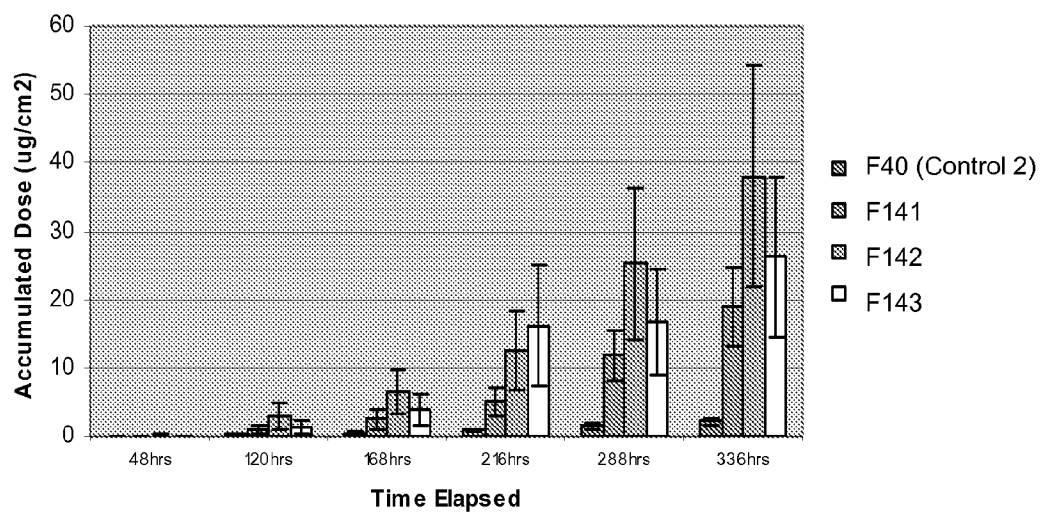


FIG. 23B

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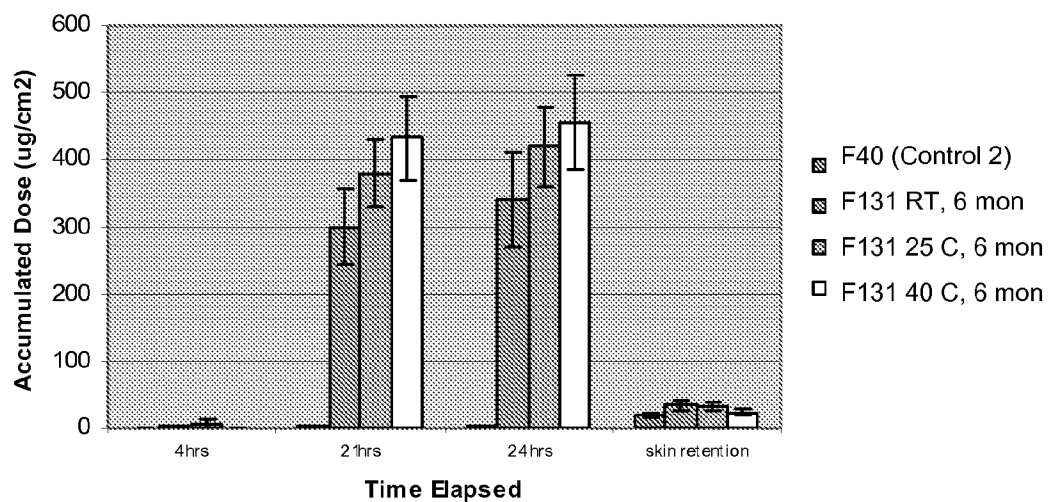


FIG. 24A

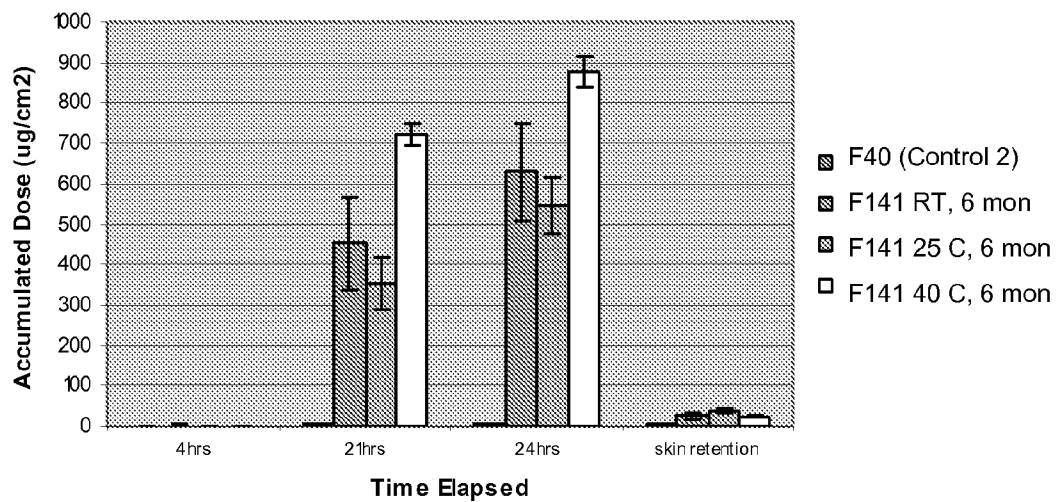


FIG. 24B

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Comparison of Terbinafine Content for F142 at 25°C and 40°C

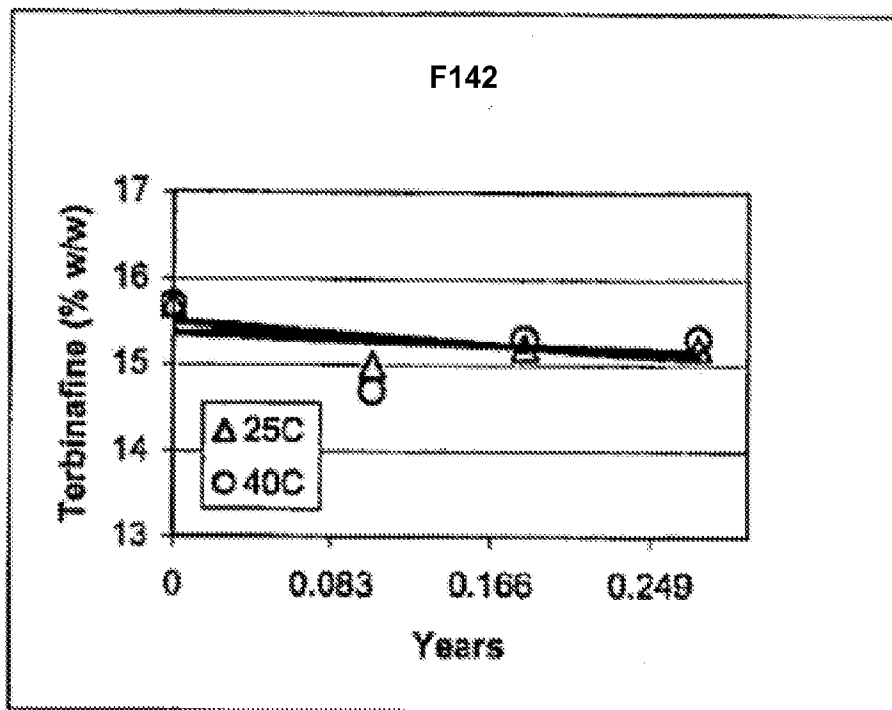


FIG. 25

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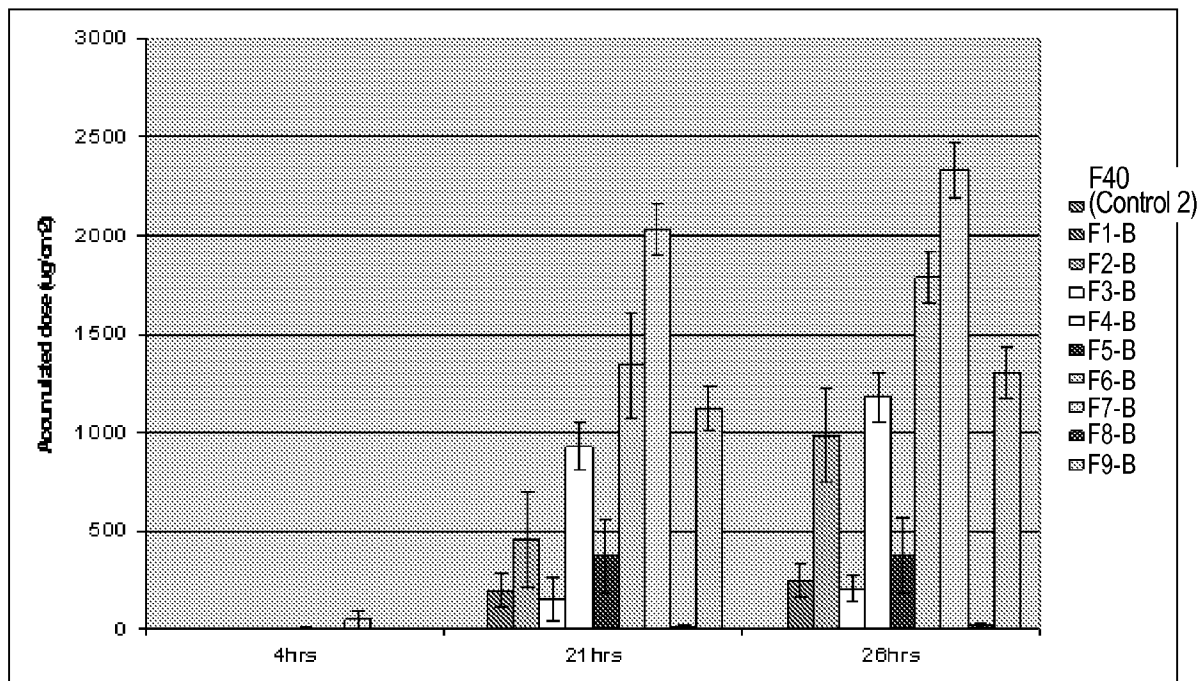


FIG. 26A

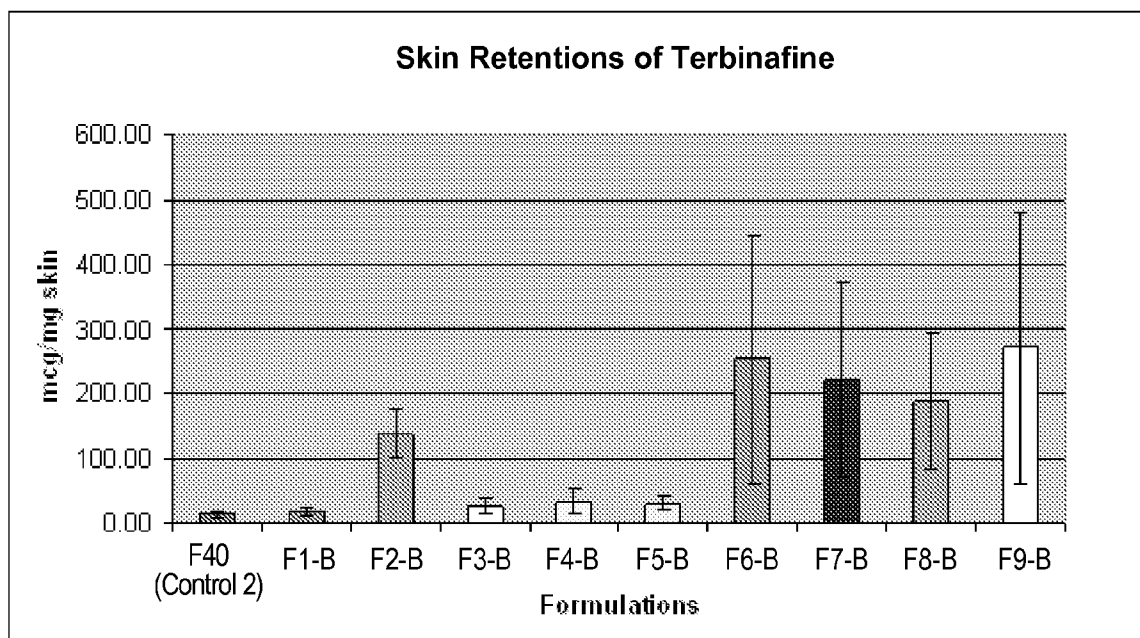


FIG. 26B

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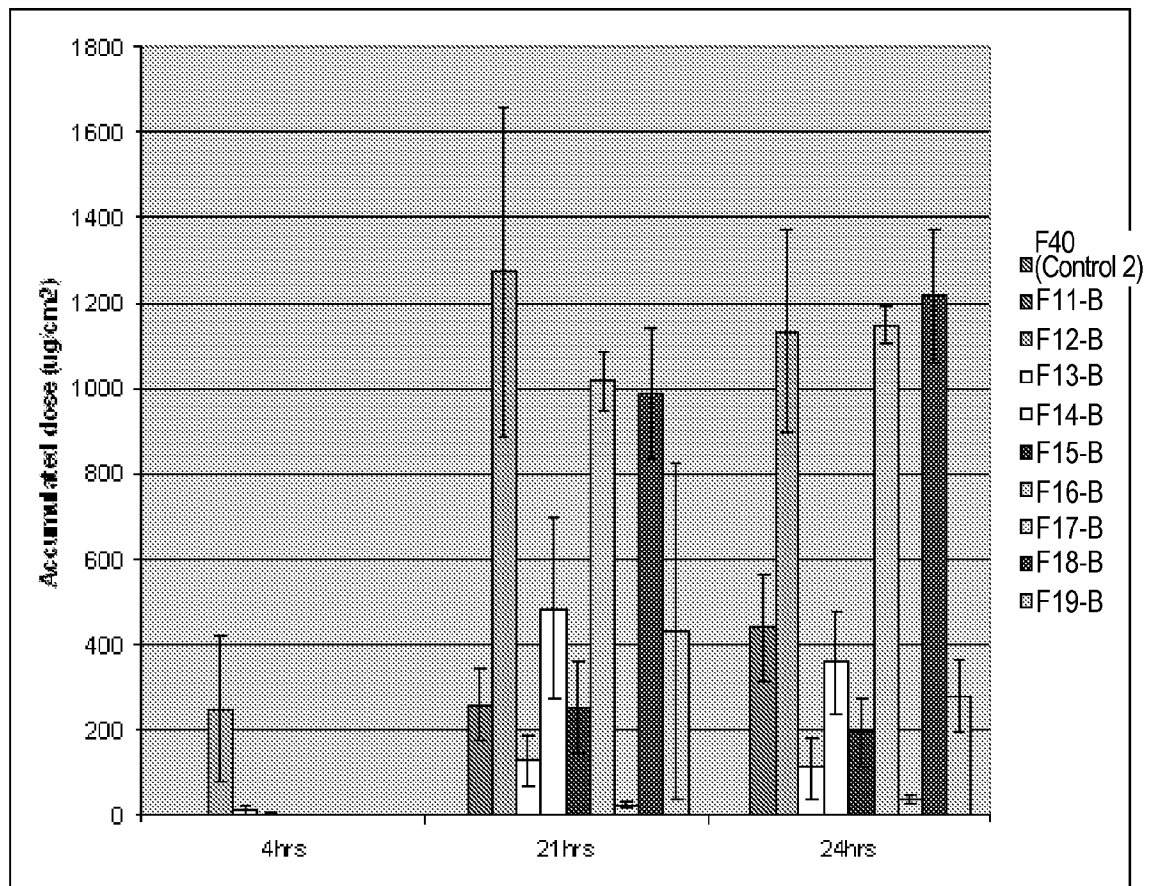


FIG. 27A

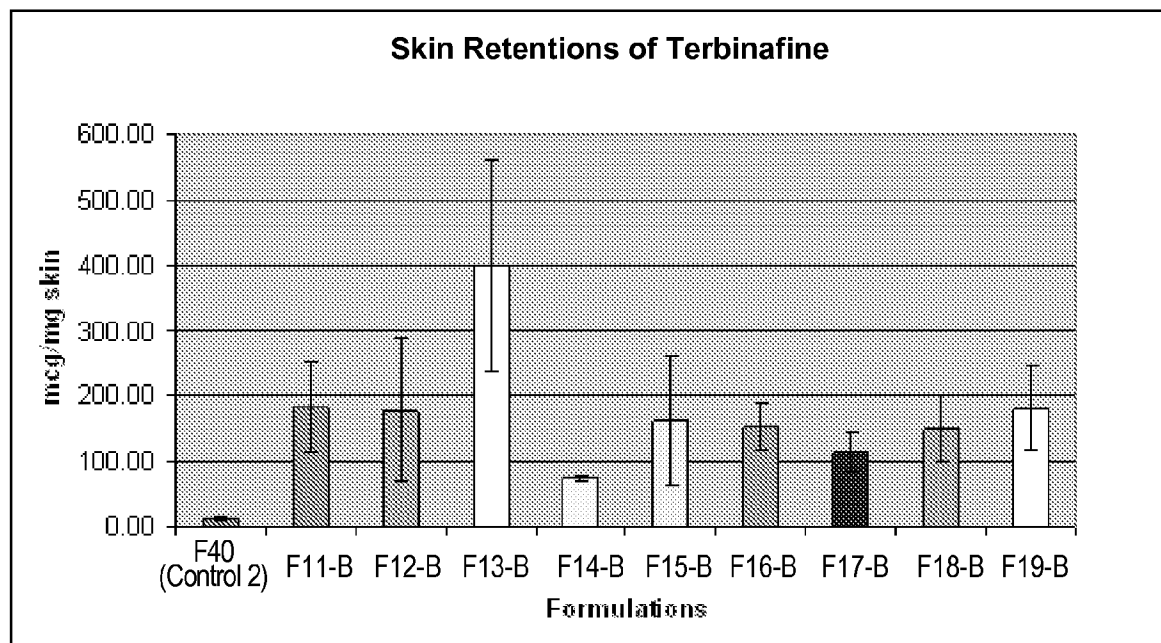


FIG. 27B

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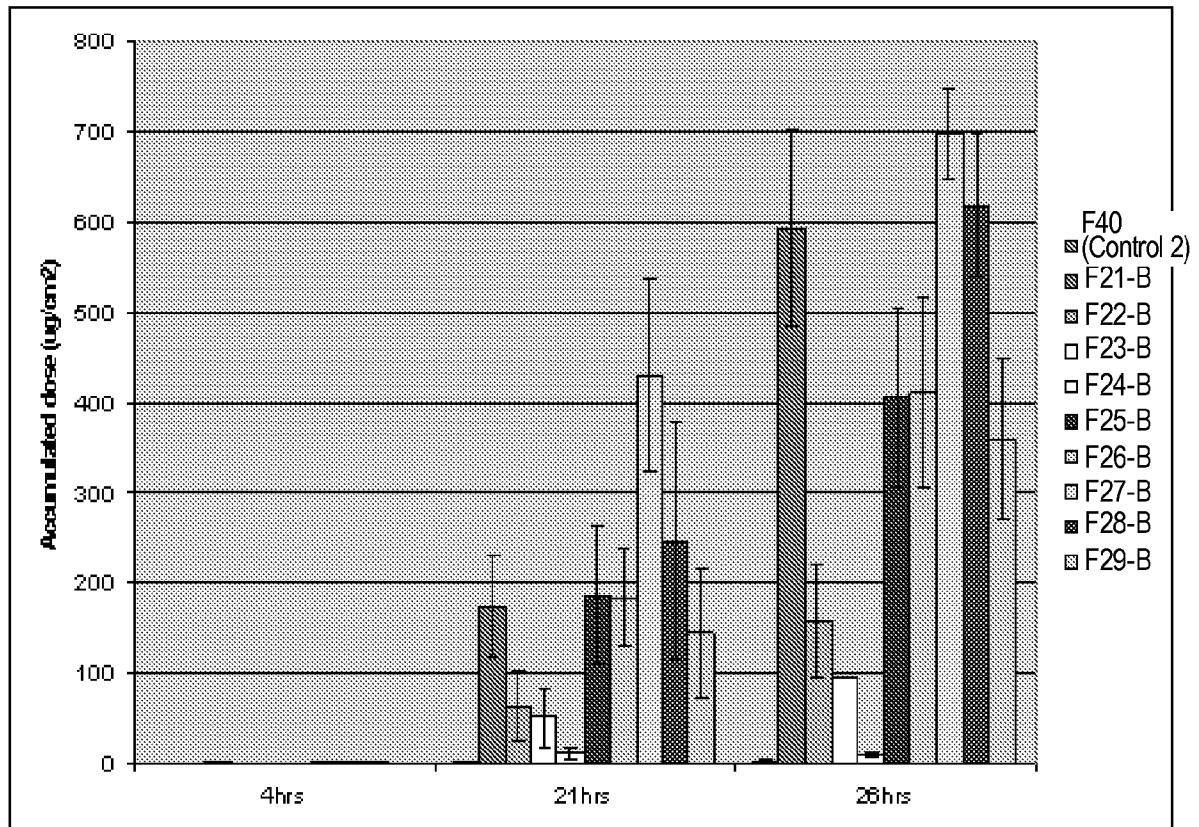


FIG. 28A

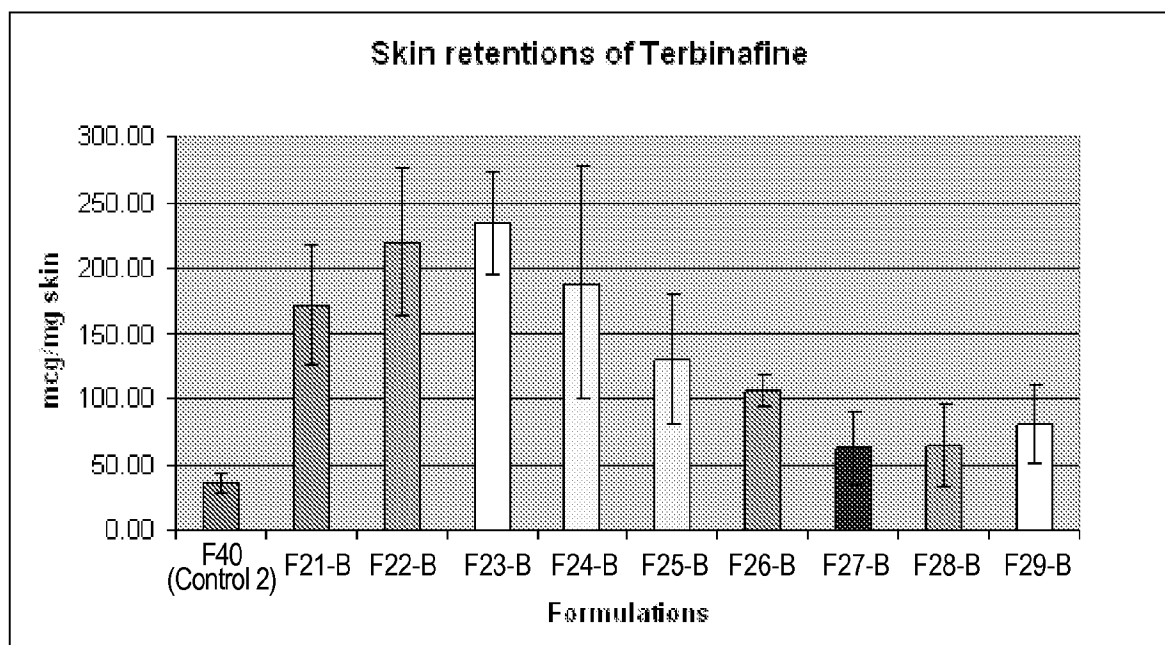


FIG. 28B

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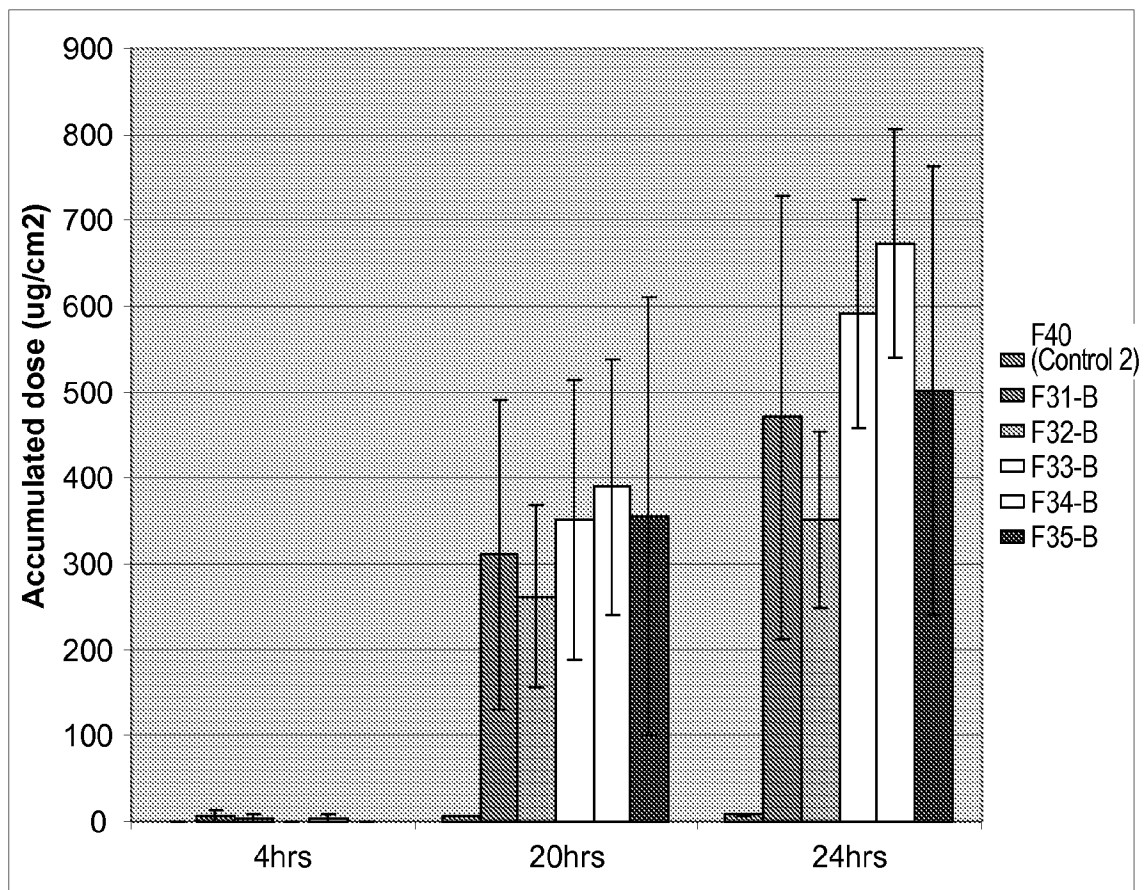


FIG. 29

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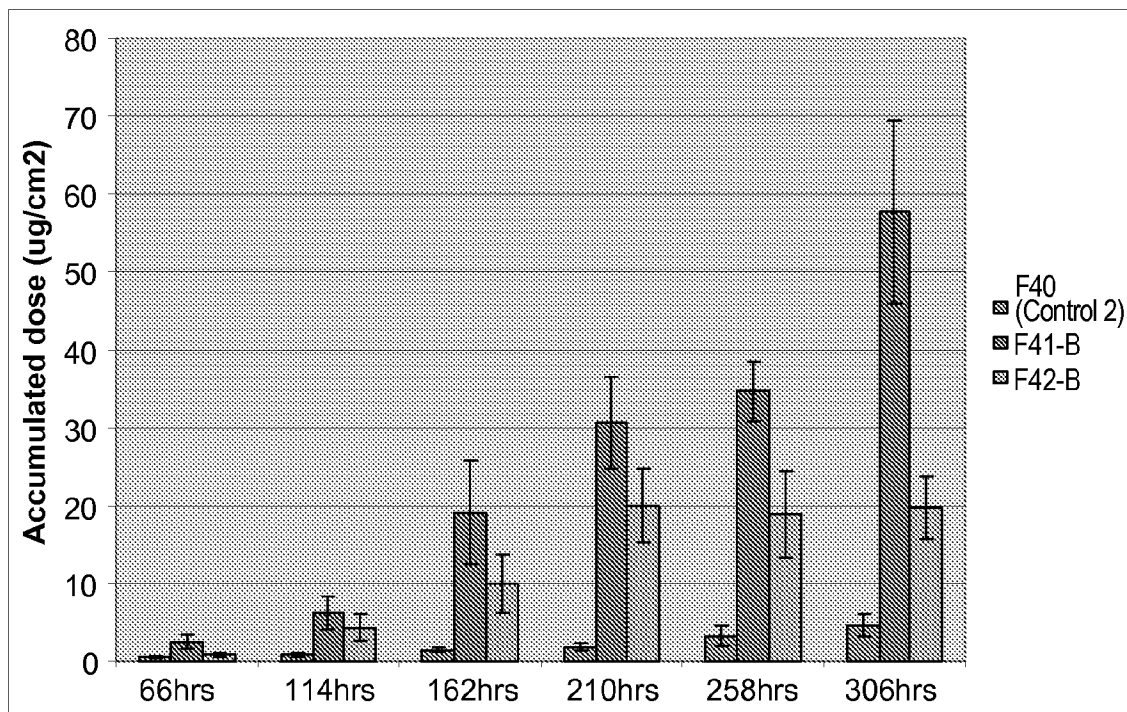


FIG. 30A

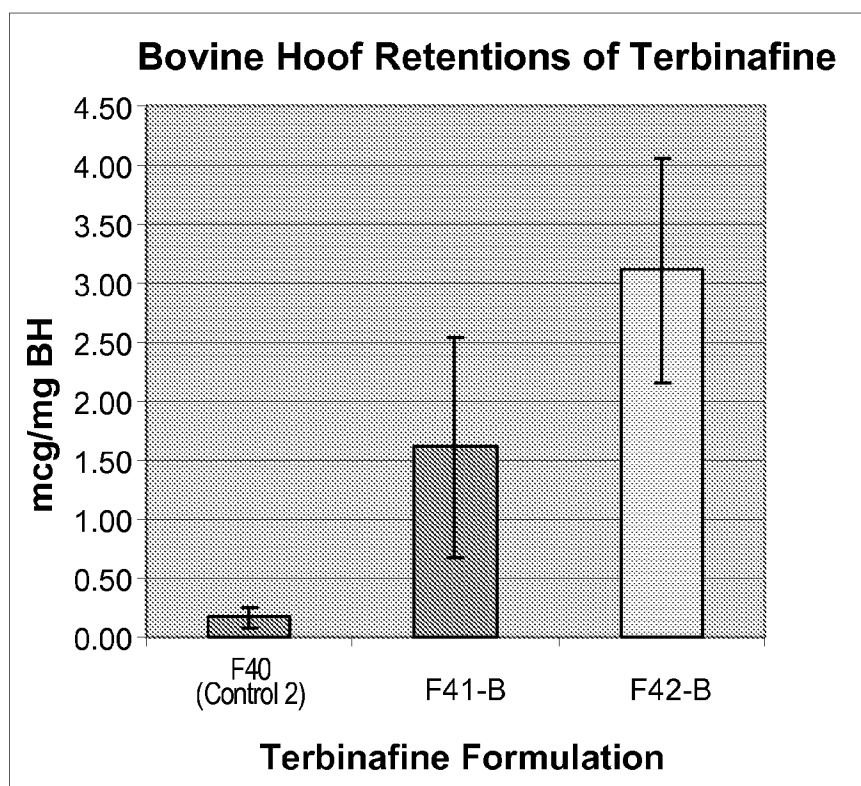


FIG. 30B

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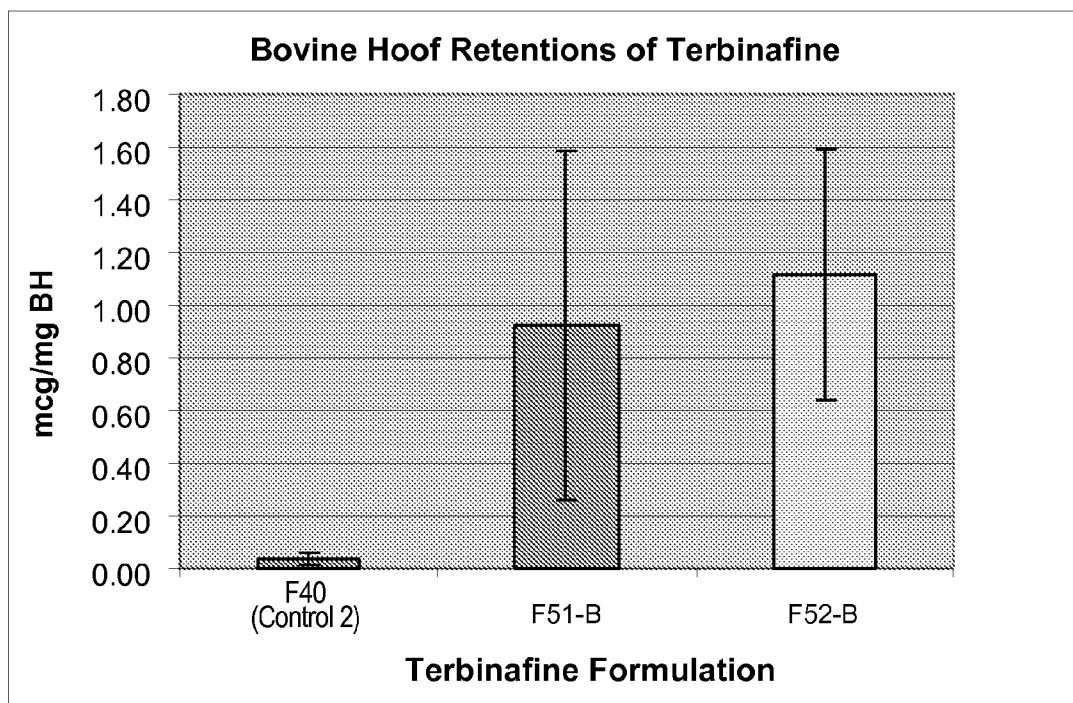


FIG. 31A

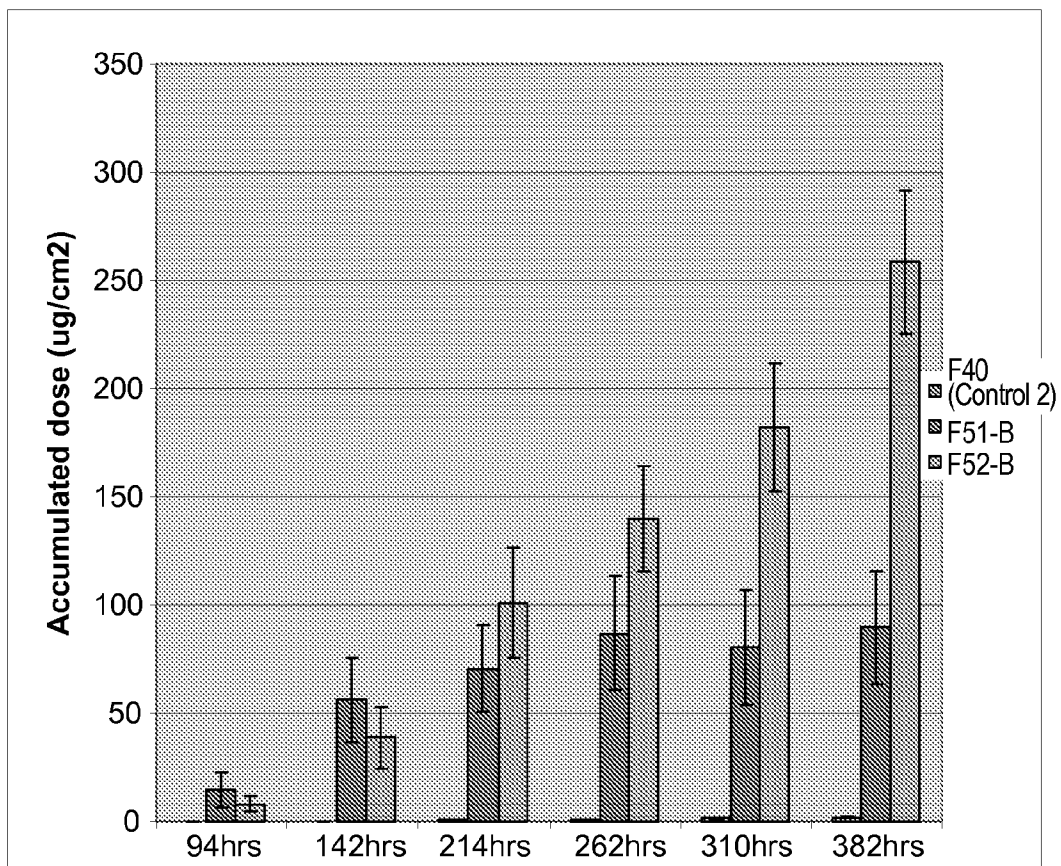


FIG. 31B

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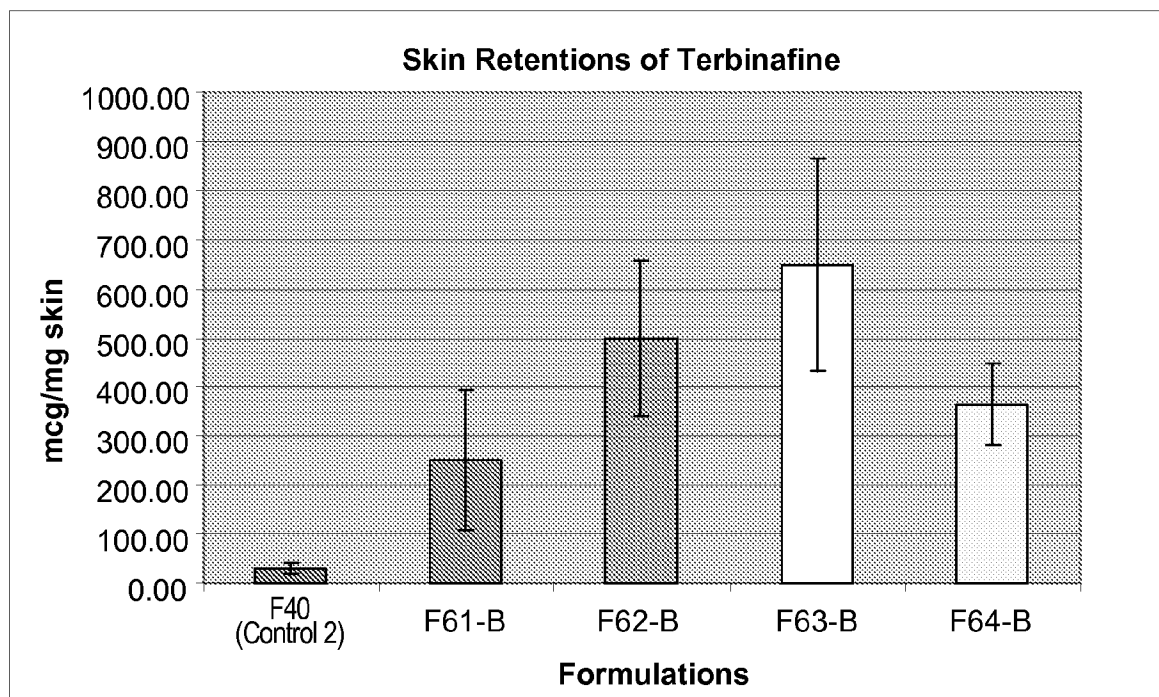


FIG. 32A

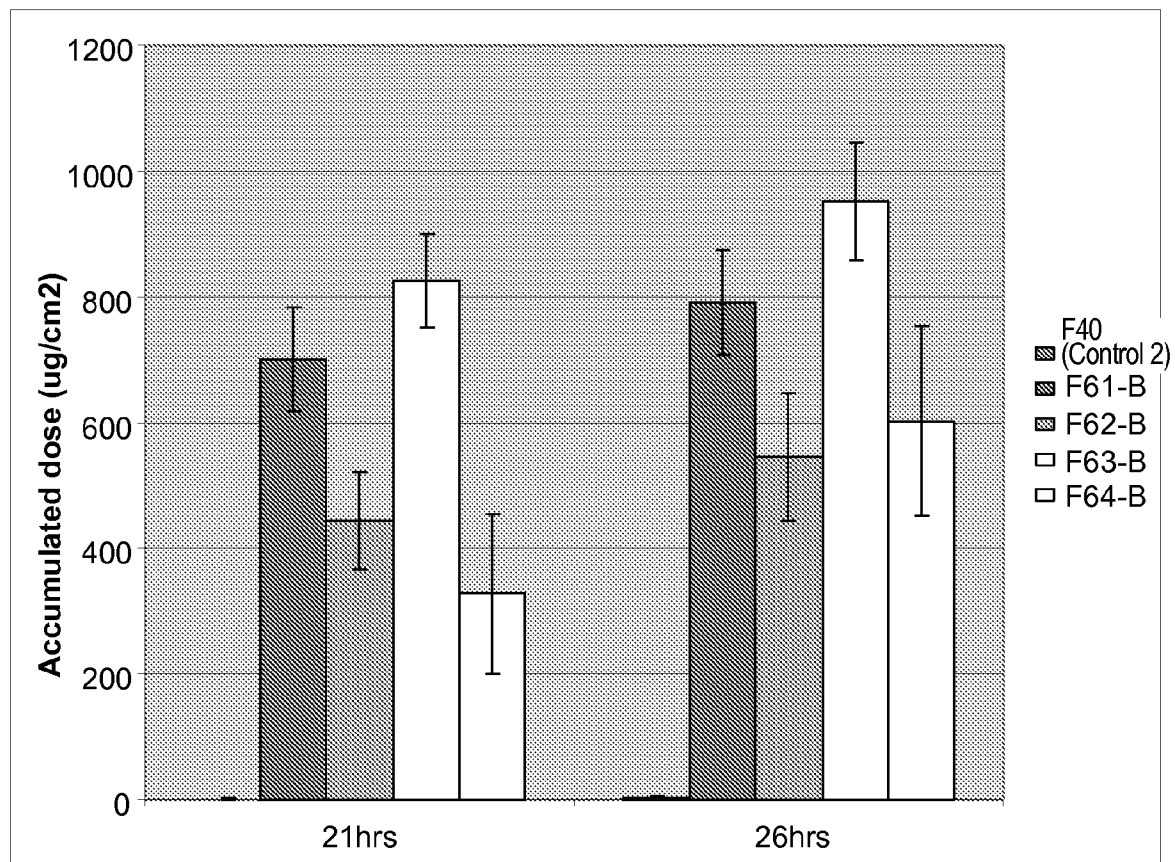


FIG. 32B

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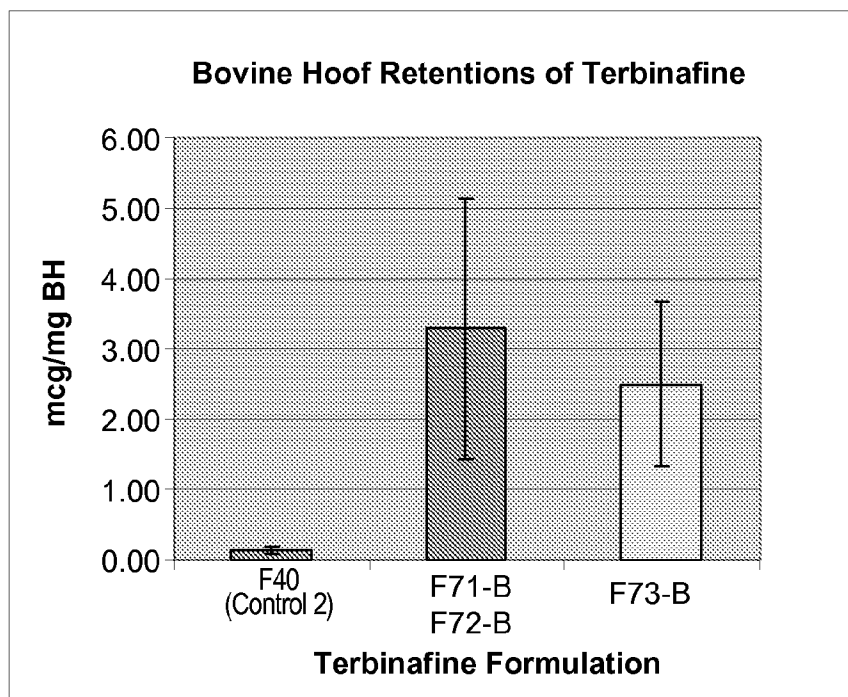


FIG. 33A

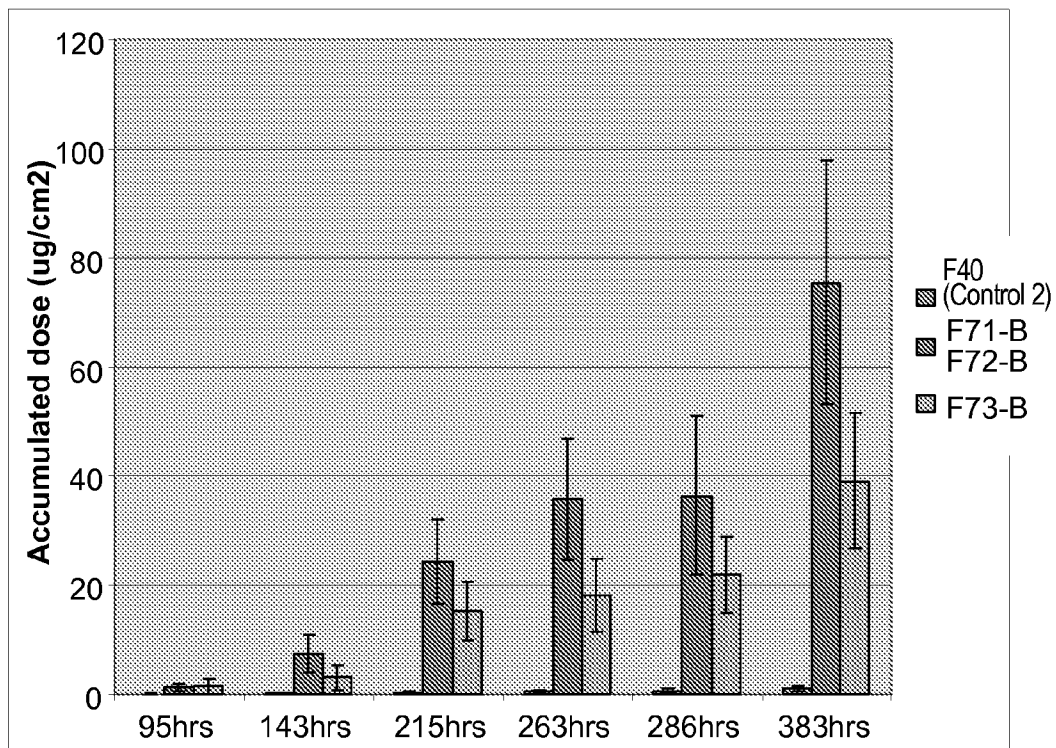


FIG. 33B

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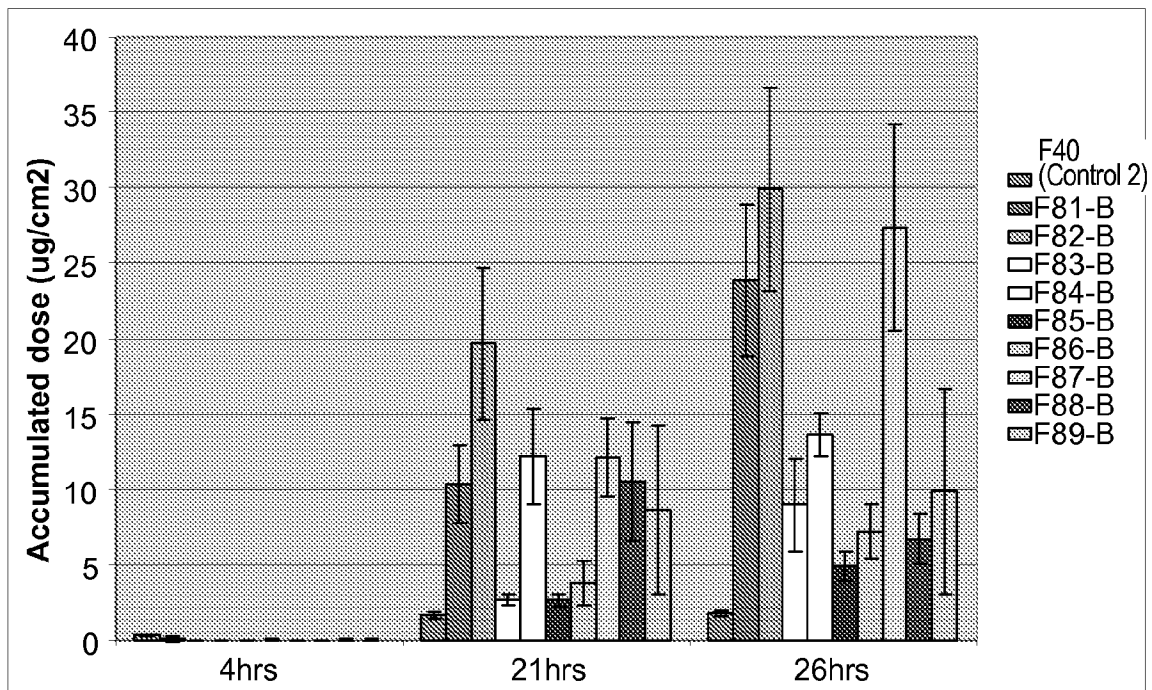


FIG. 34

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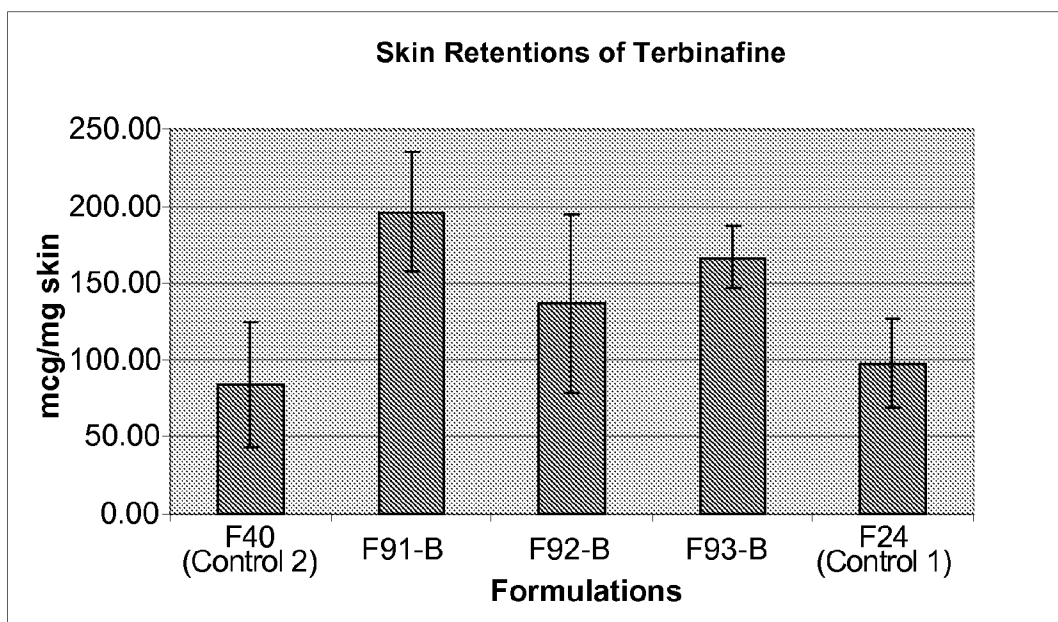


FIG. 35A

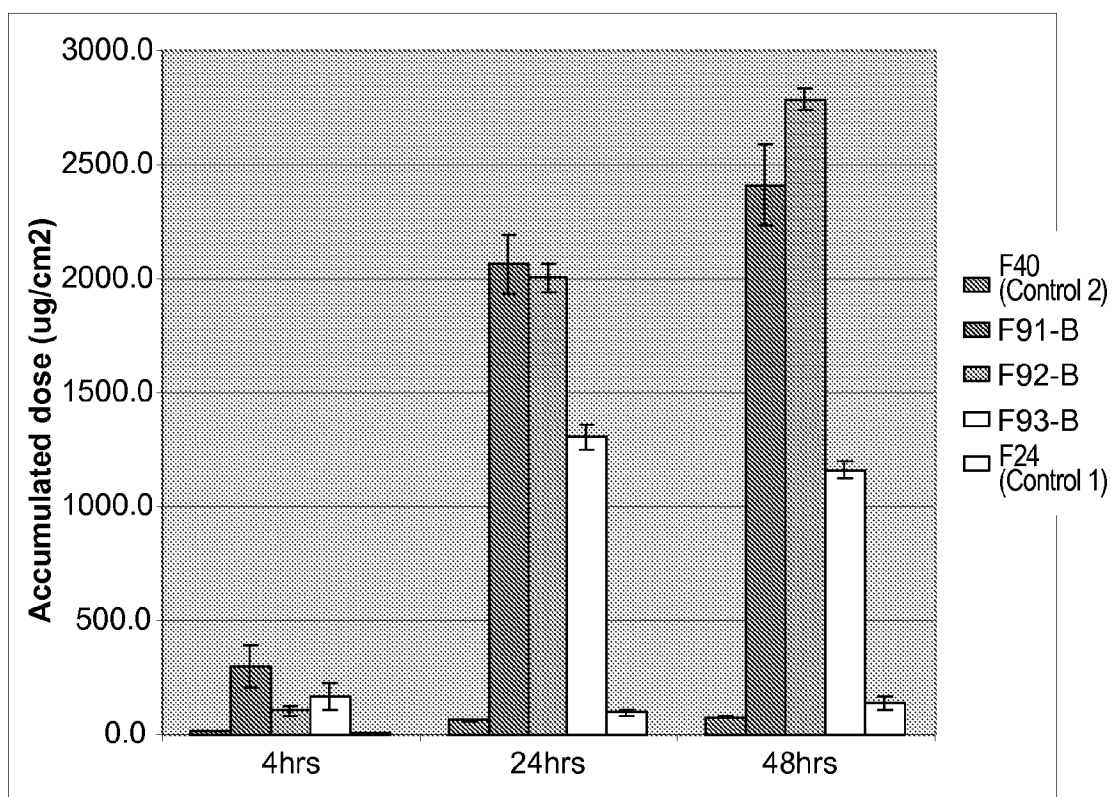


FIG. 35B

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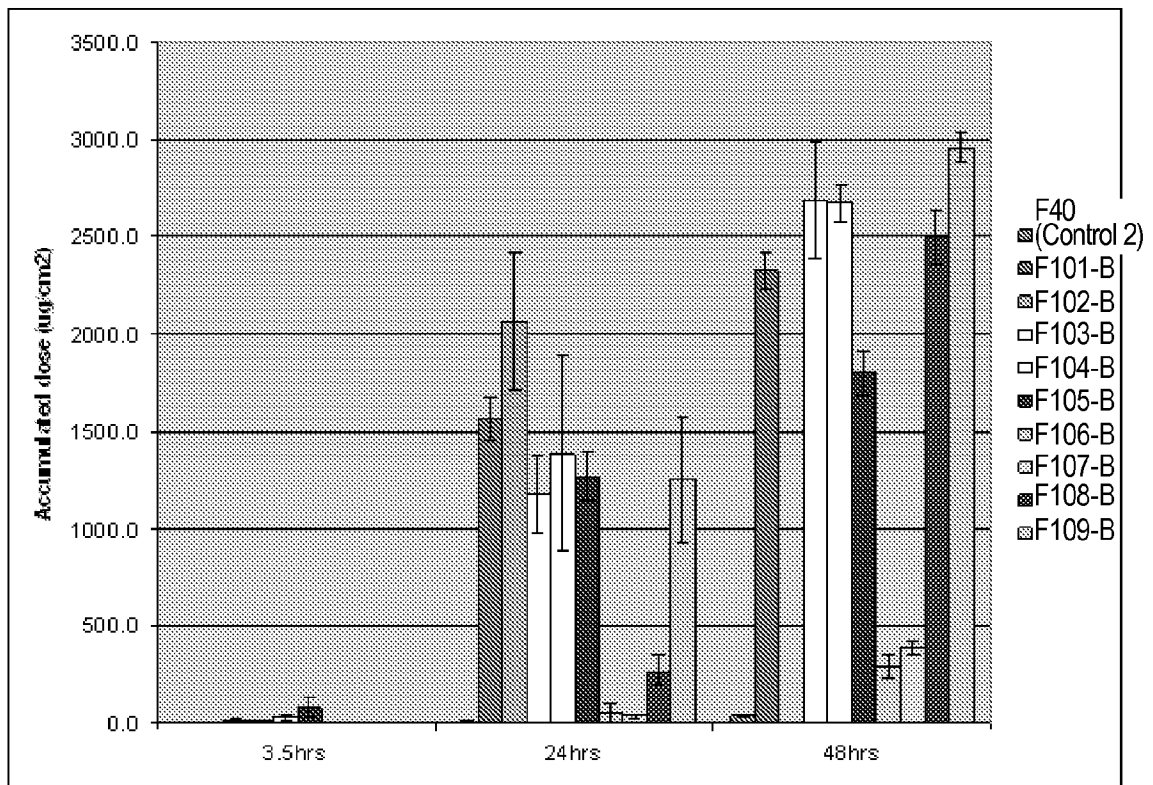


FIG. 36A

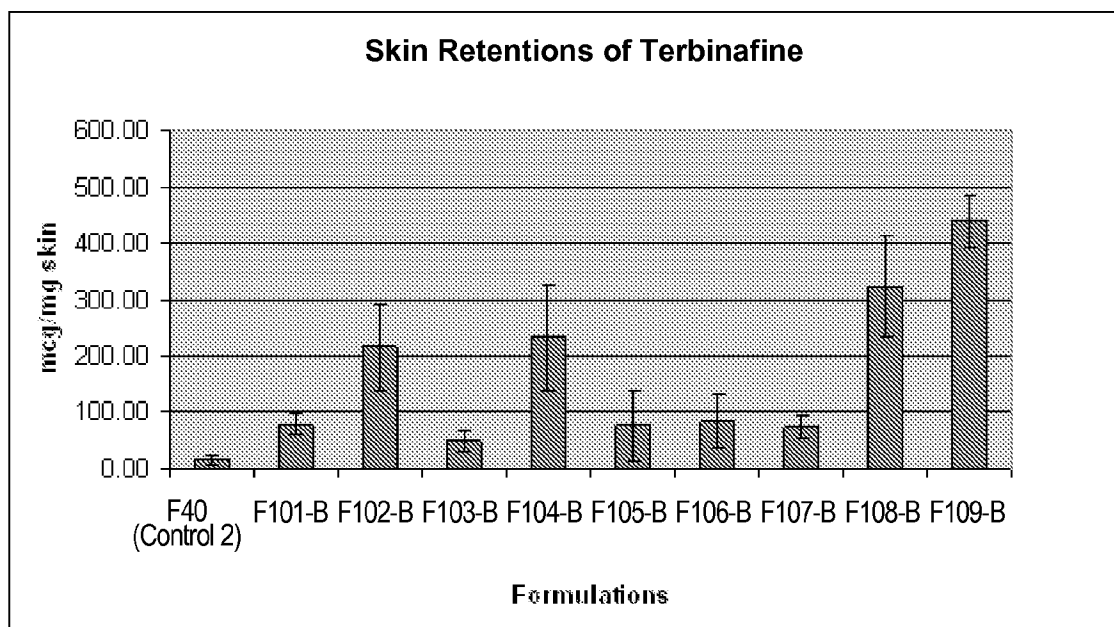


FIG. 36B

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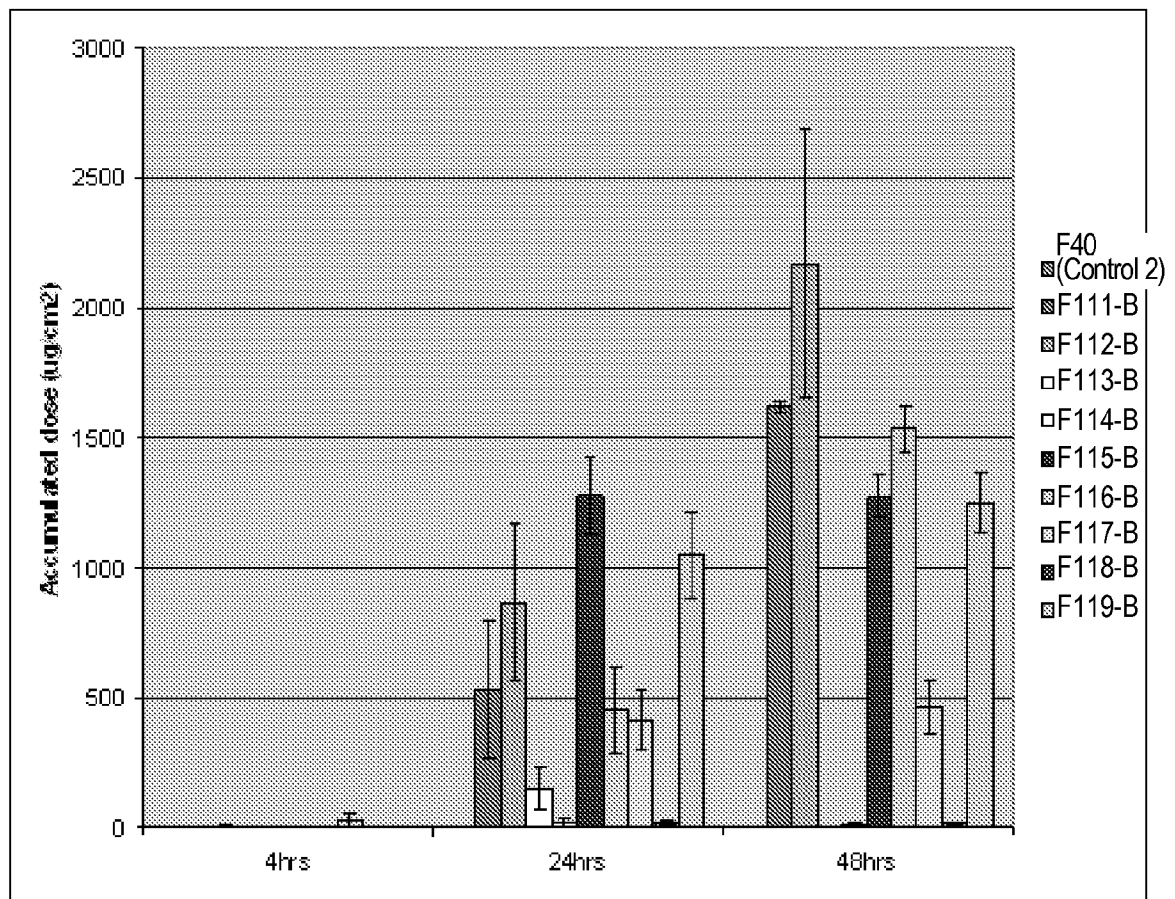


FIG. 37A

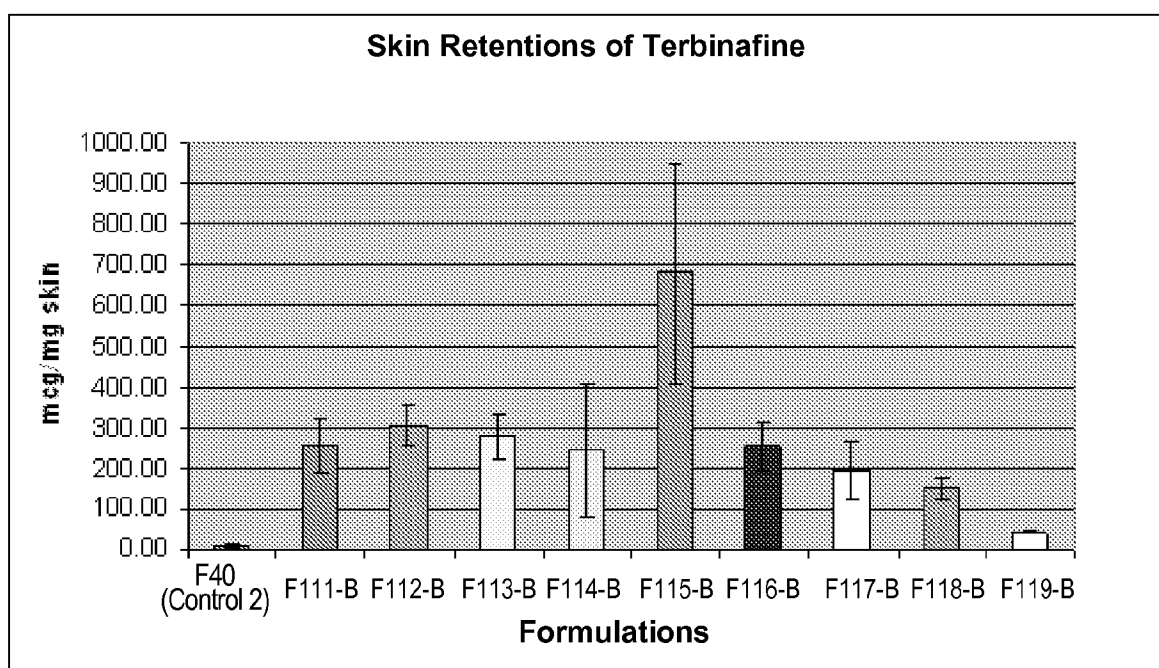


FIG. 37B

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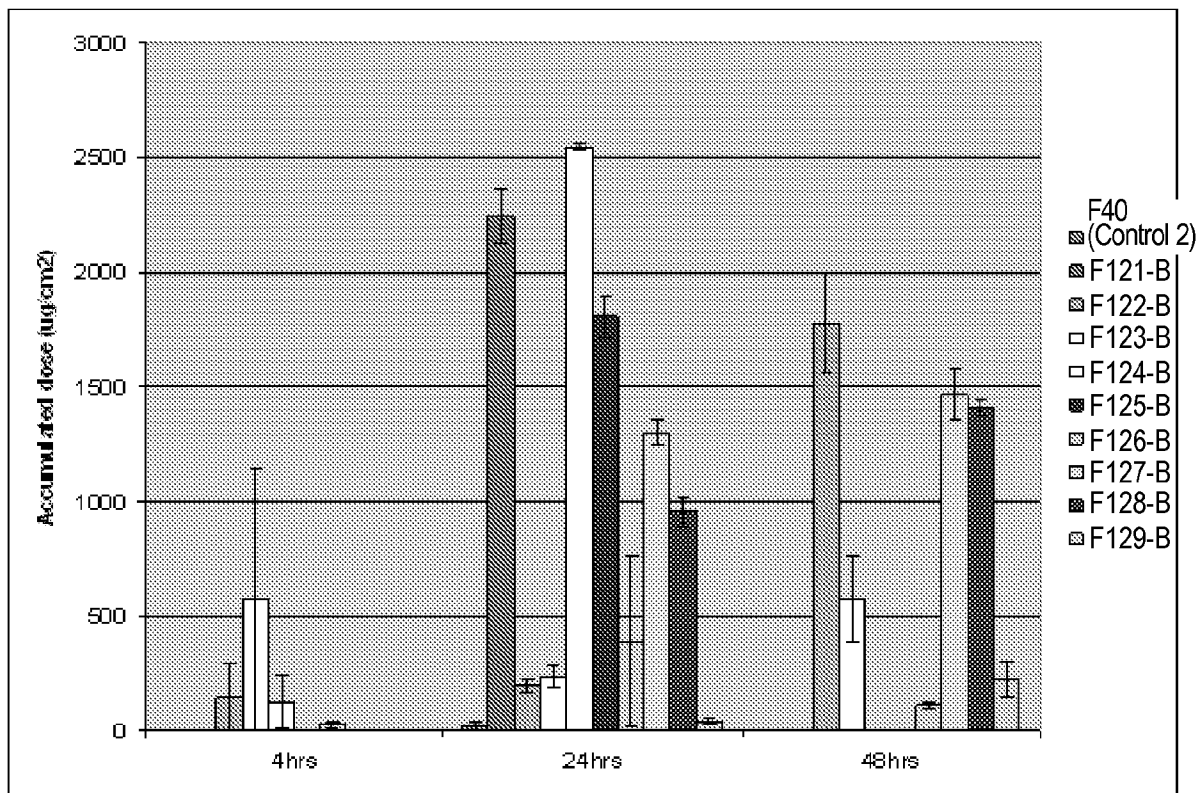


FIG. 38A

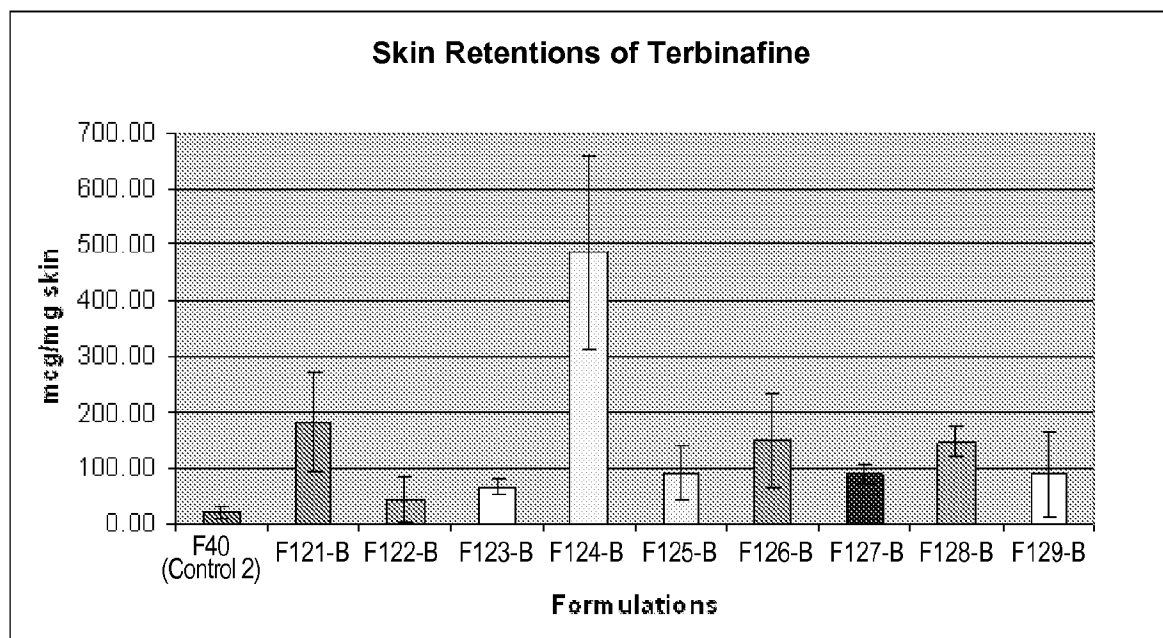


FIG. 38B

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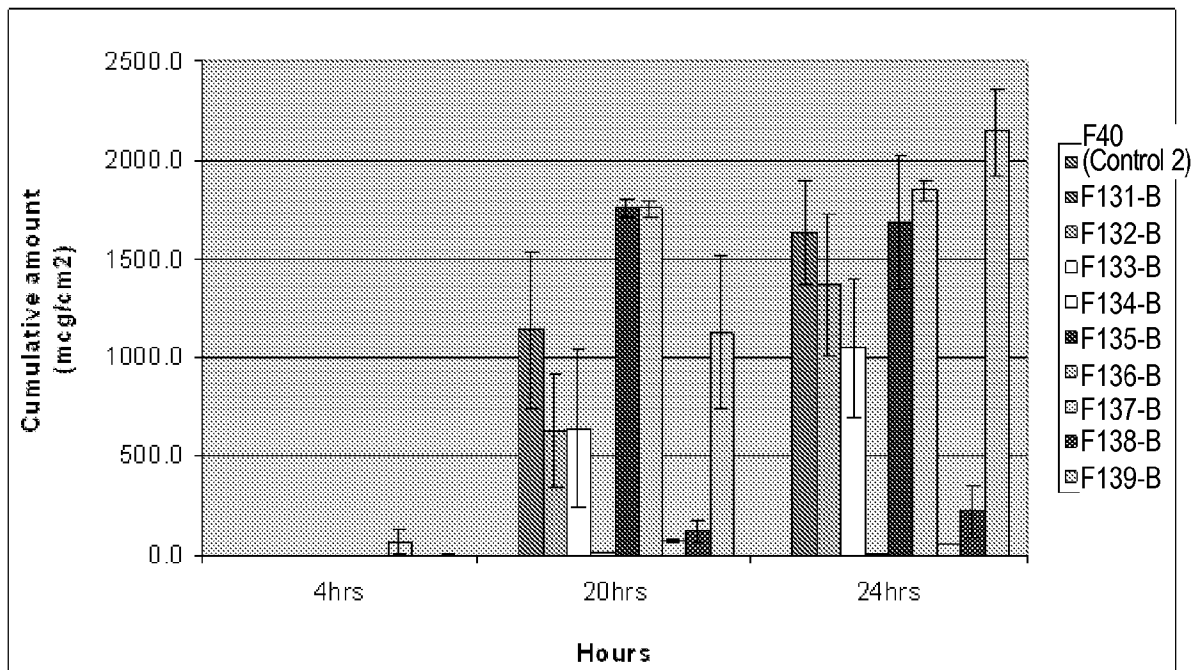


FIG. 39A

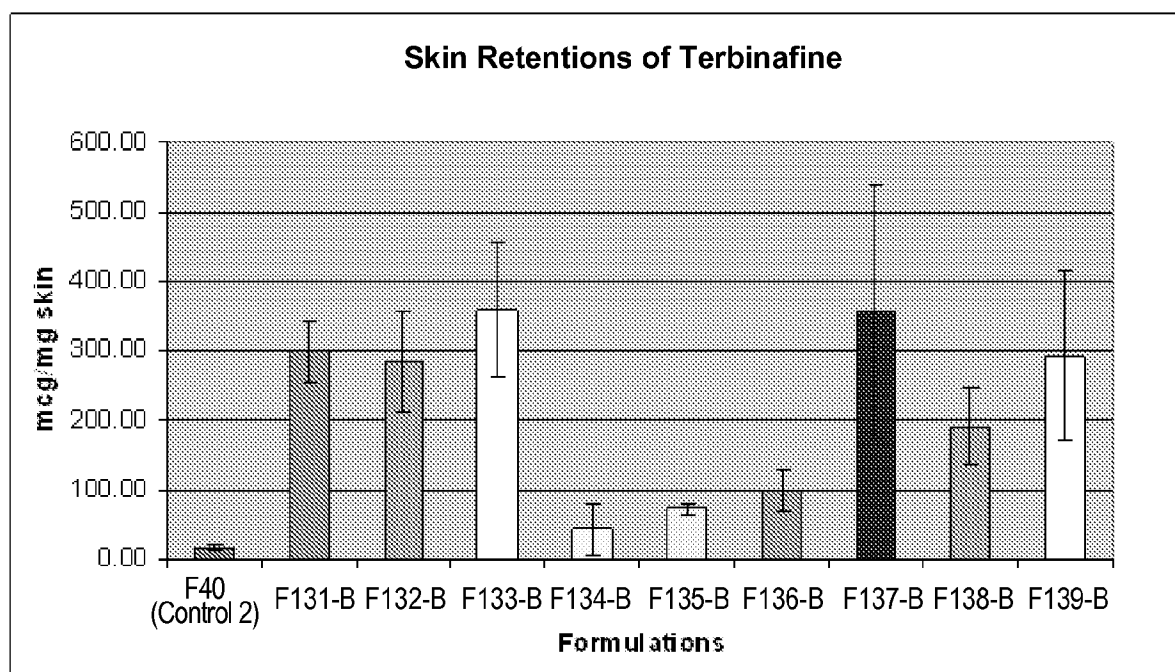


FIG. 39B

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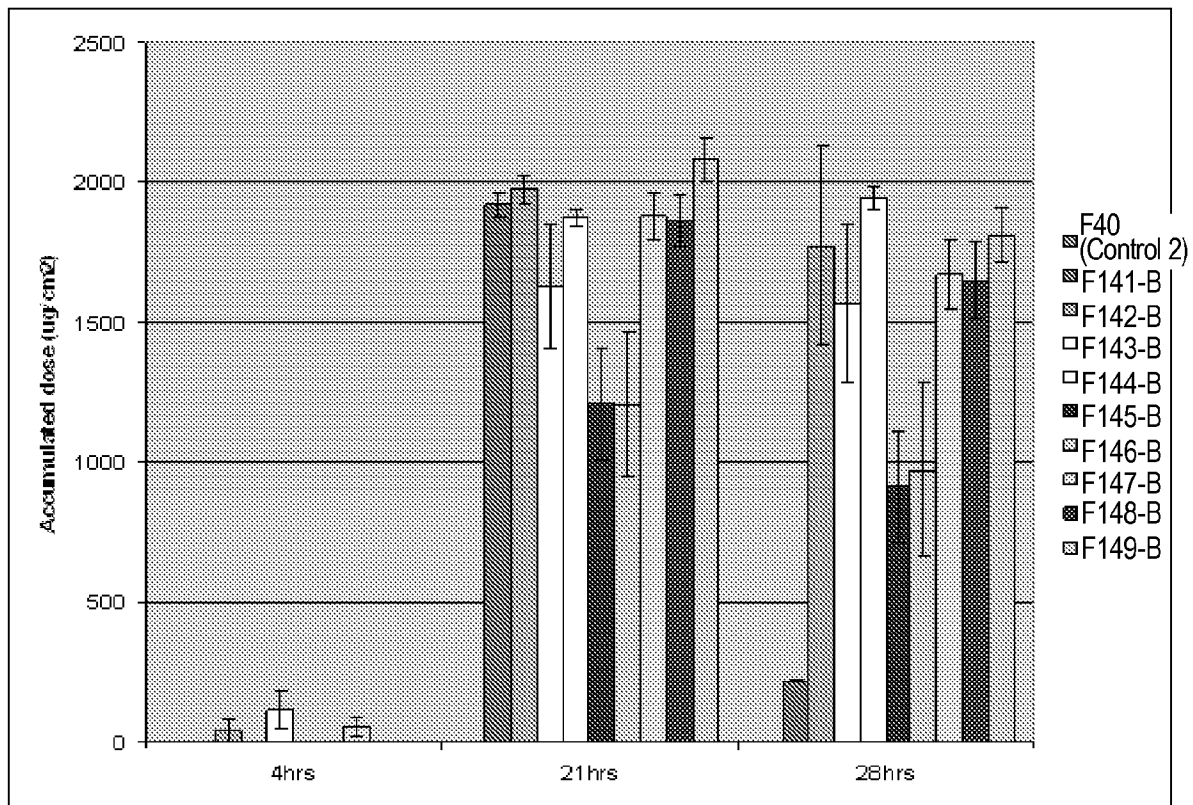


FIG. 40A

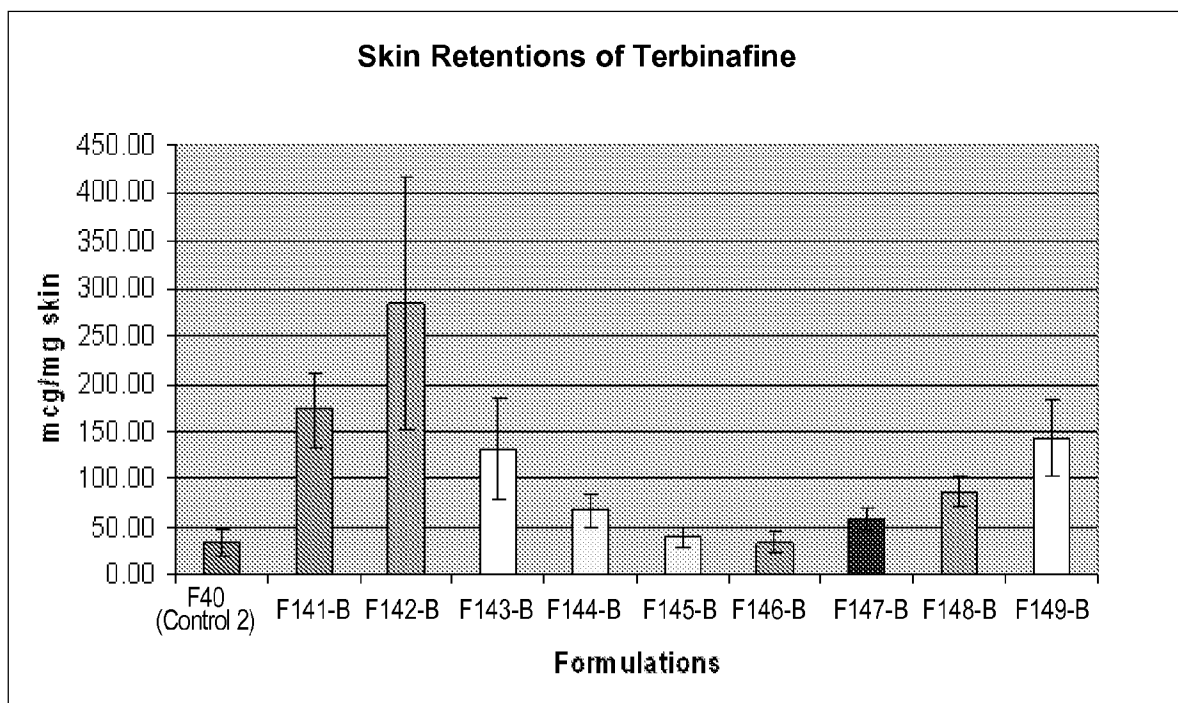


FIG. 40B

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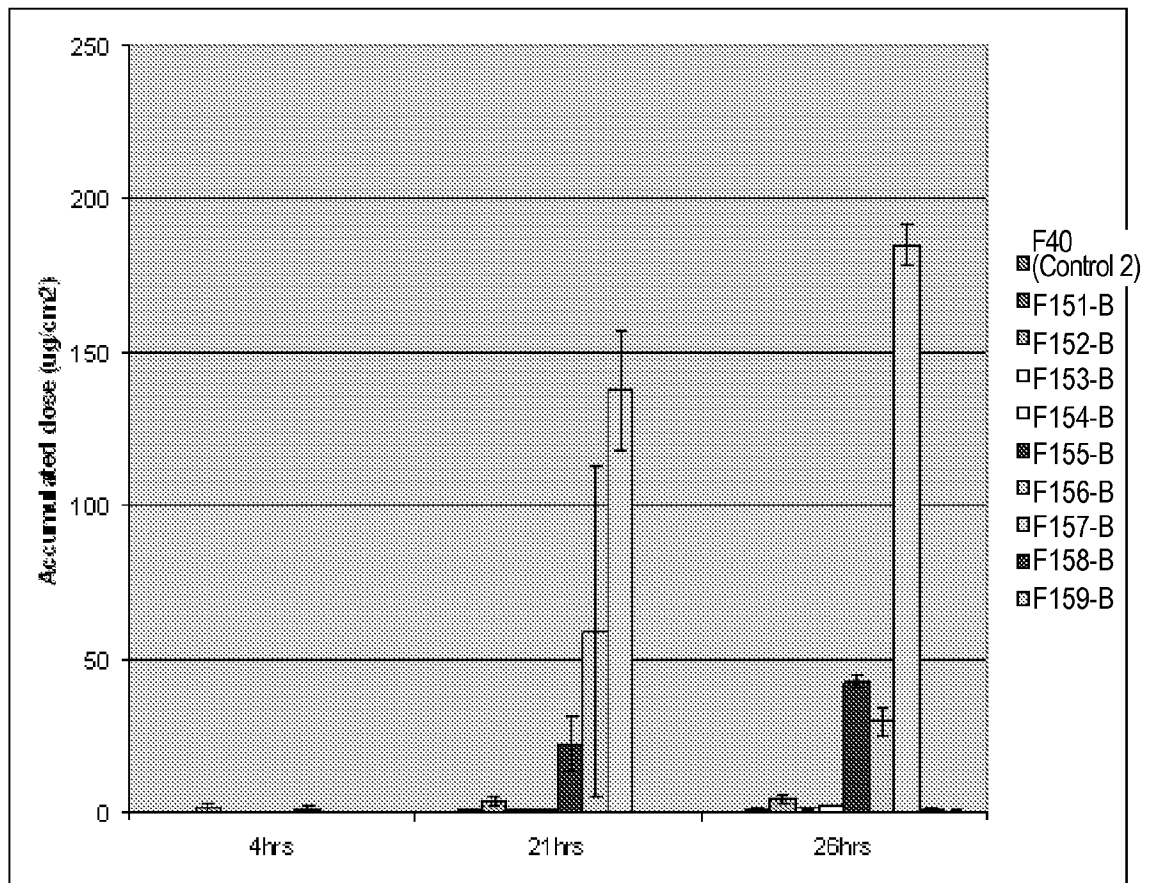


FIG. 41A

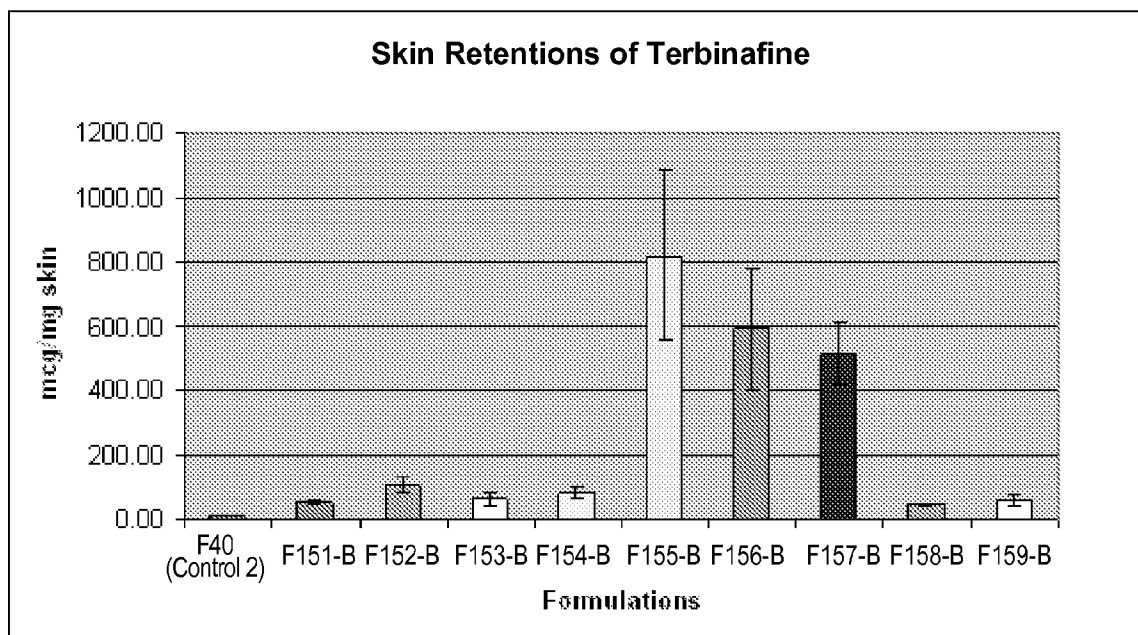


FIG. 41B

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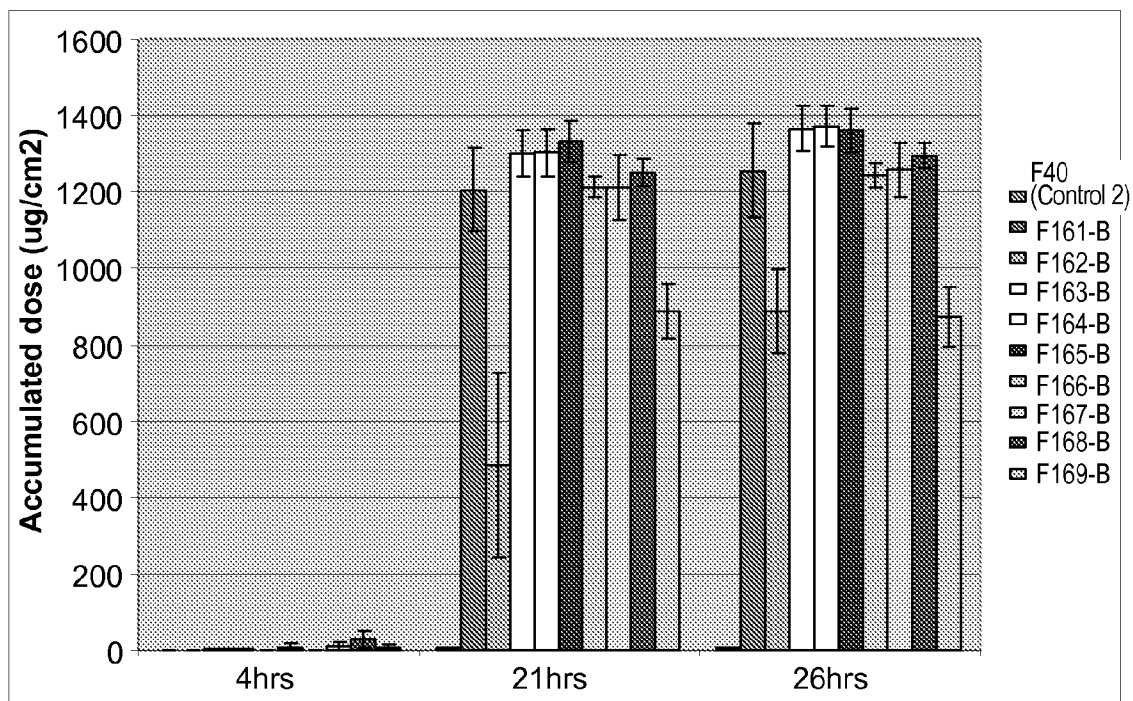


FIG. 42A

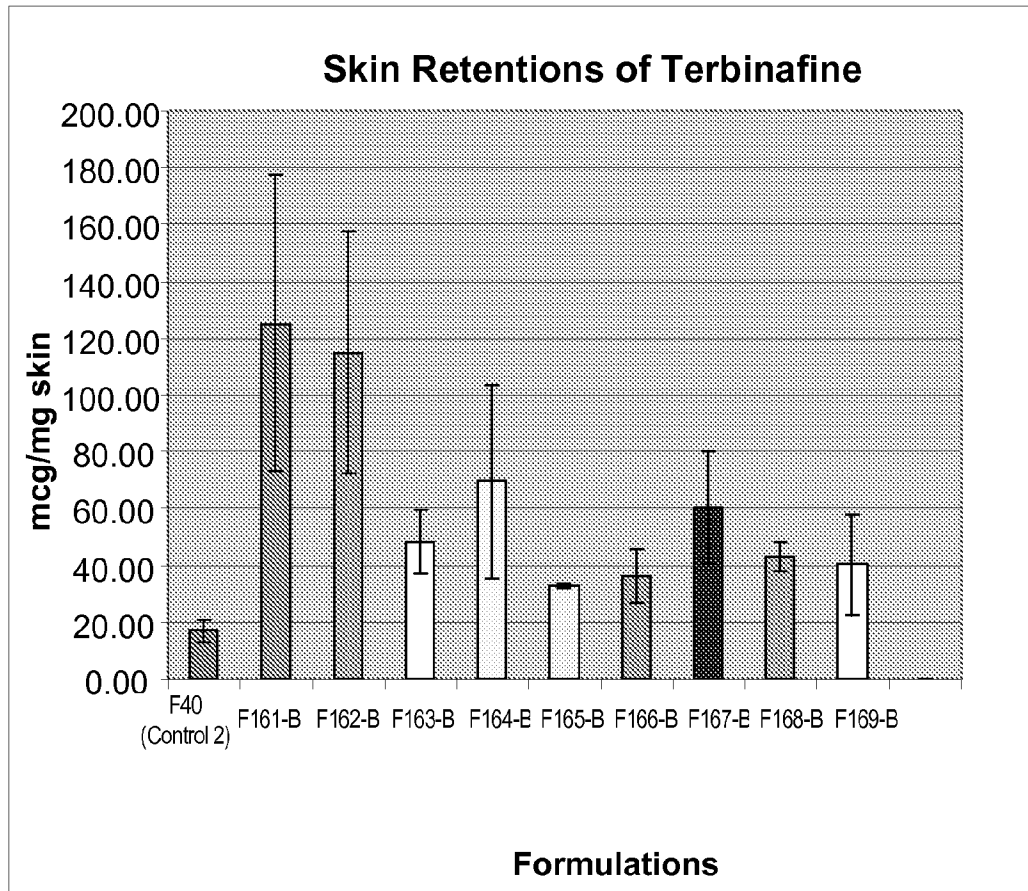


FIG. 42B

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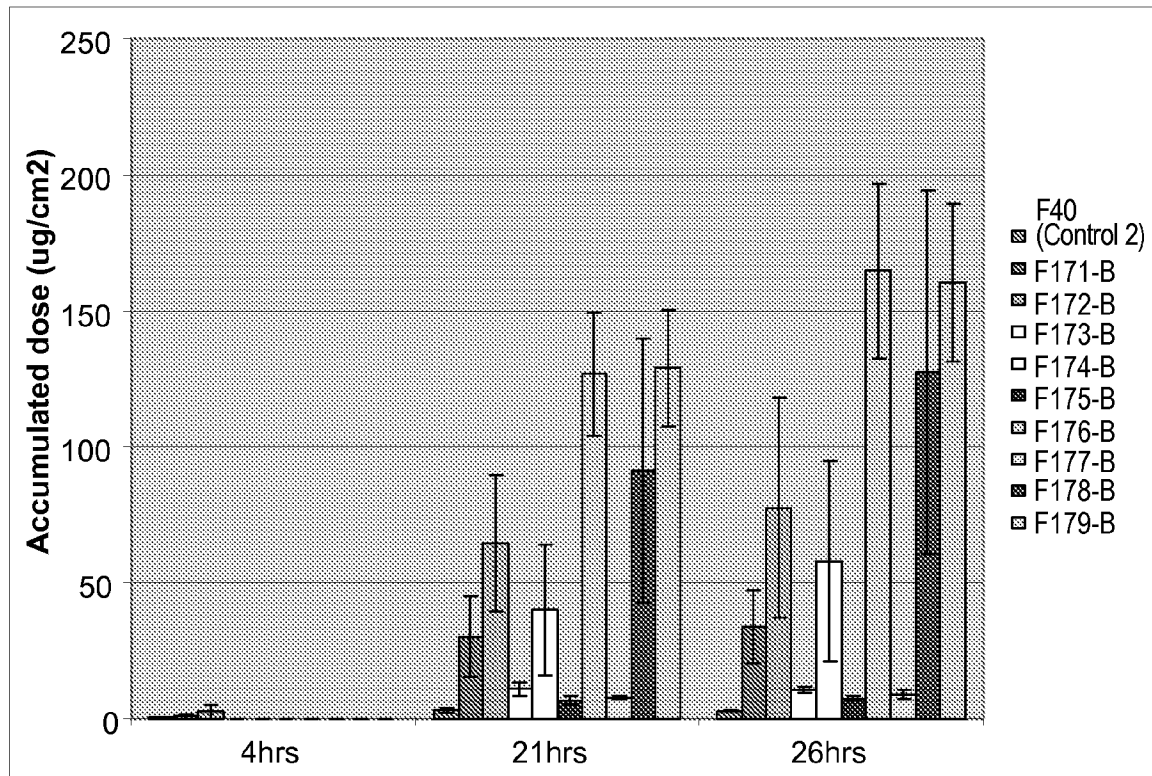


FIG. 43

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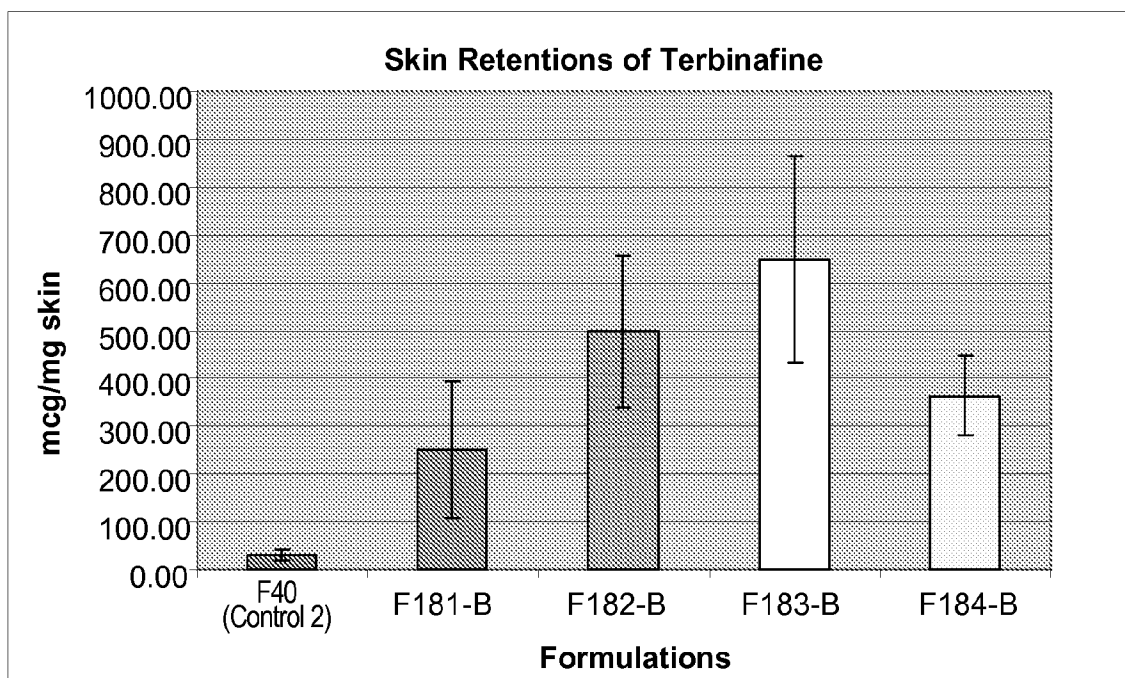


FIG. 44A

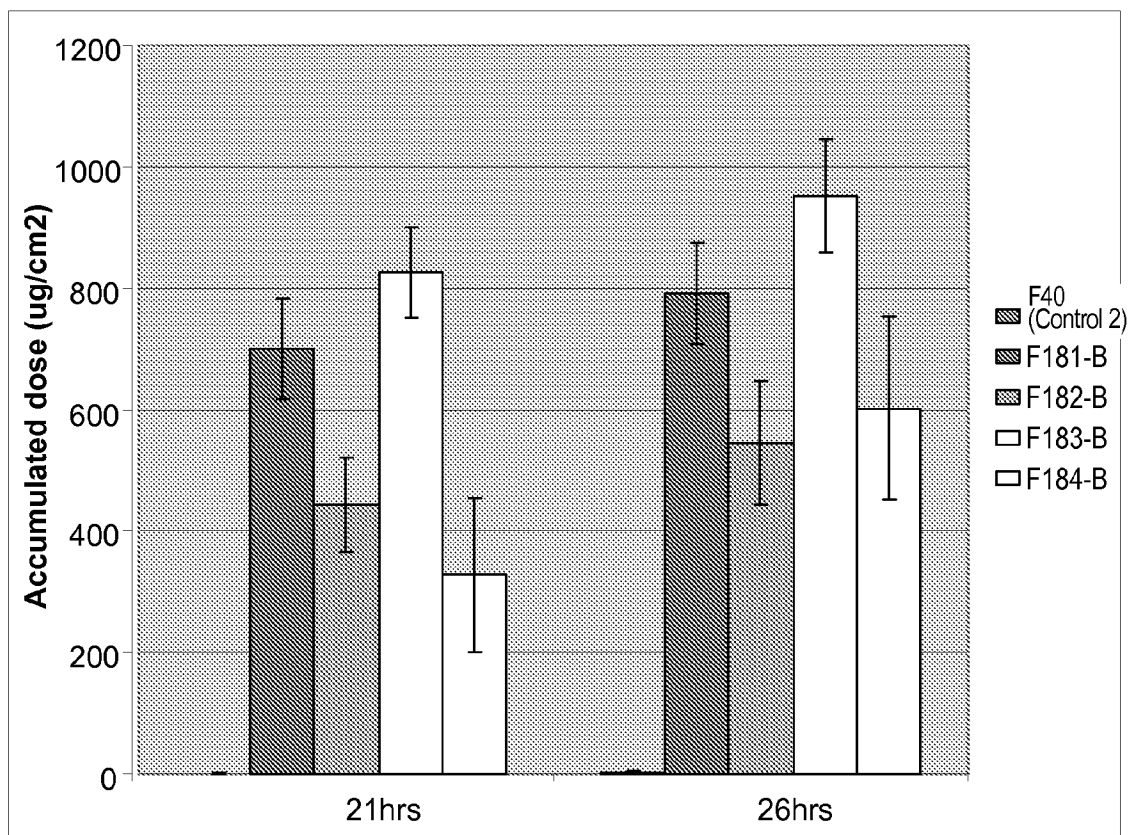


FIG. 44B

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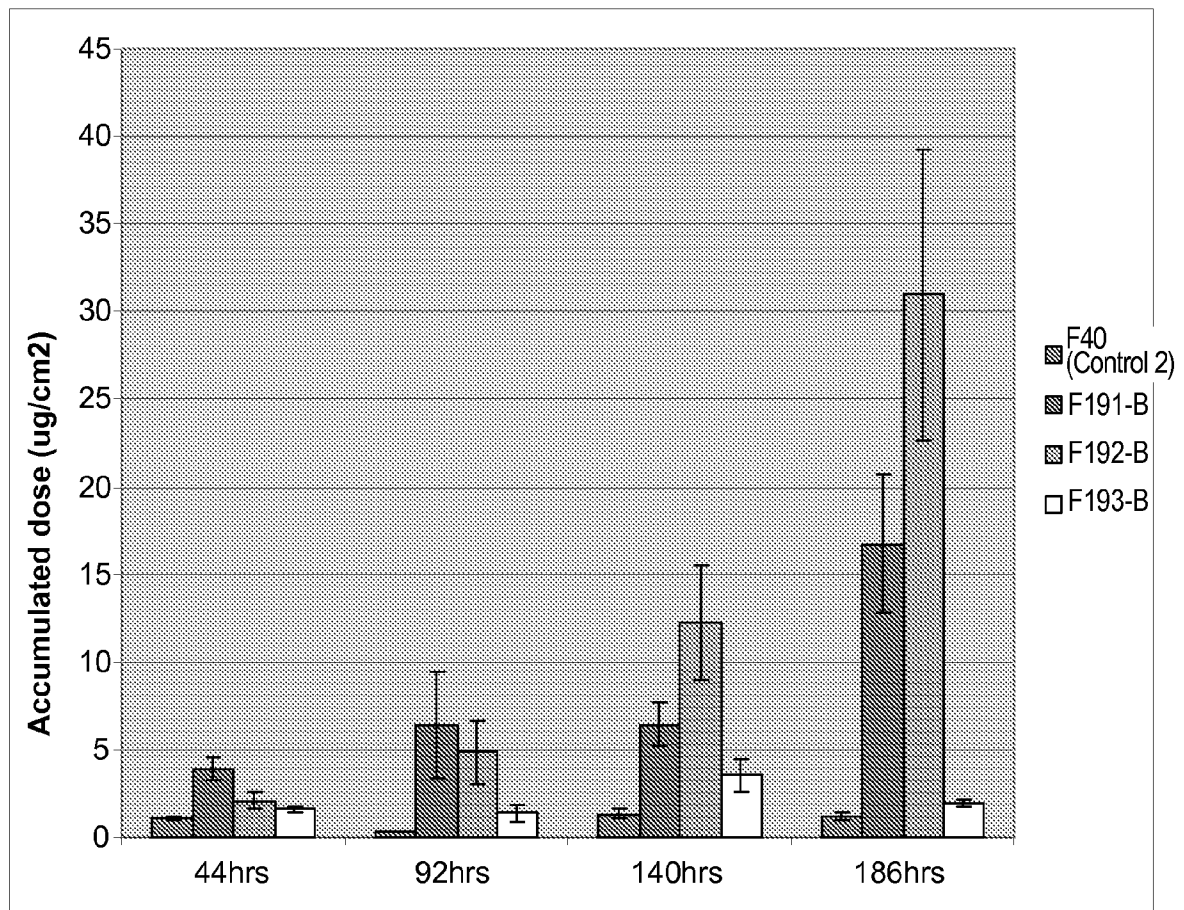


FIG. 45

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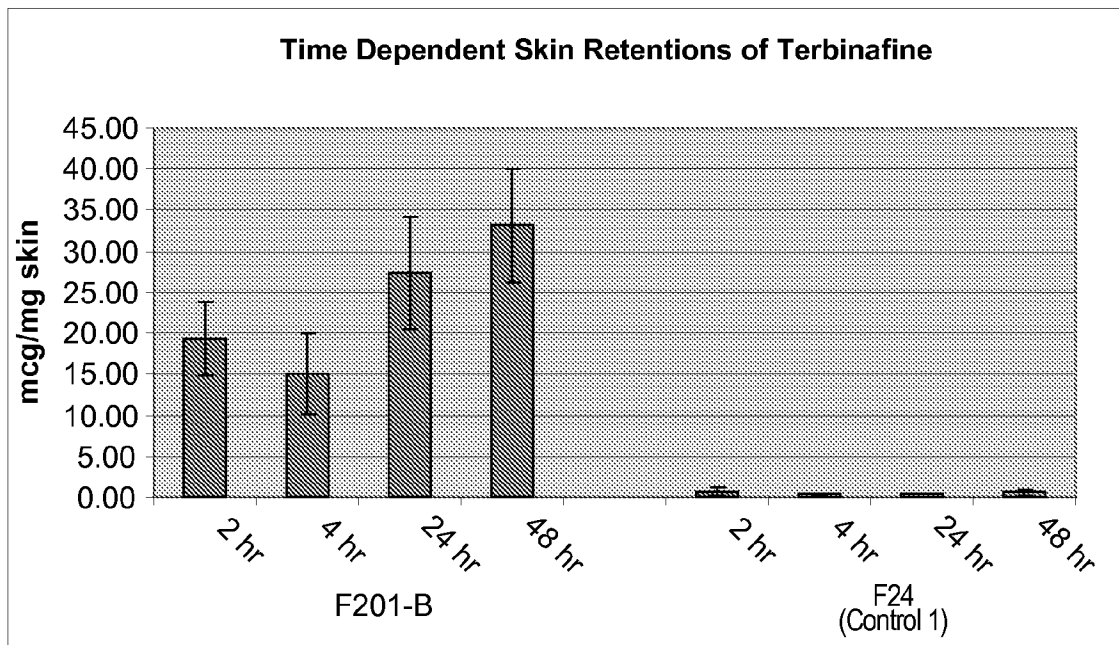
Study I:

FIG. 46A

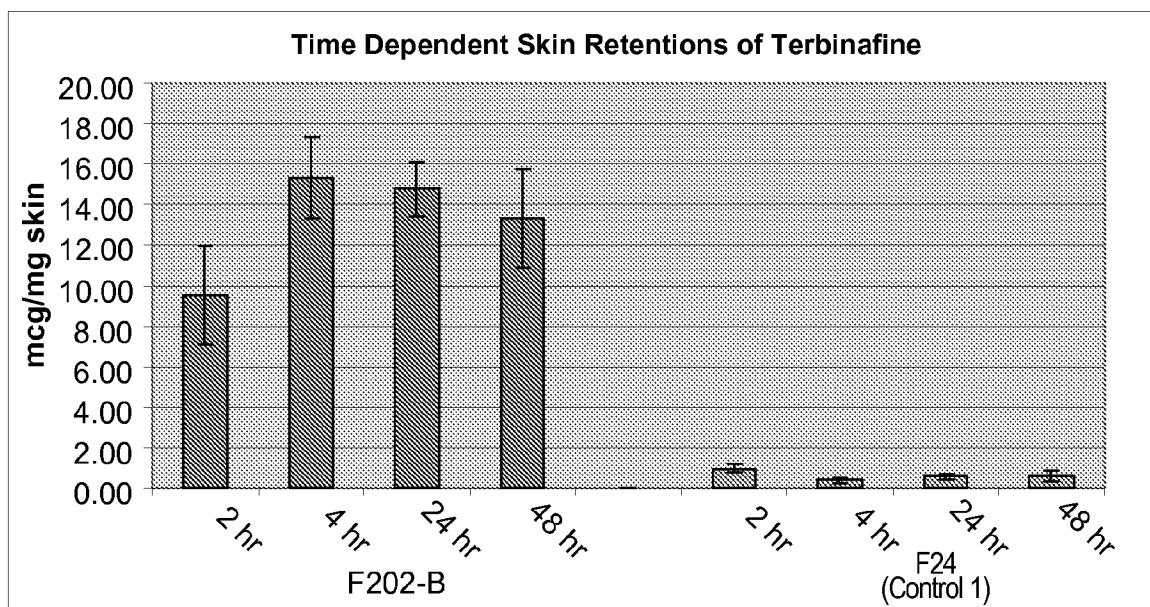
Study II:

FIG. 46B

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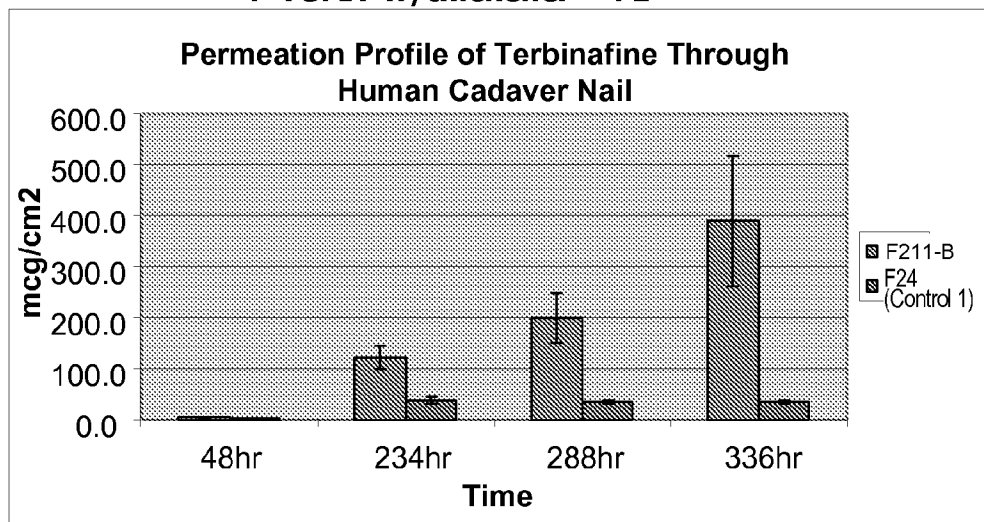
T-TGFIV w/thickener = F1

FIG. 47A

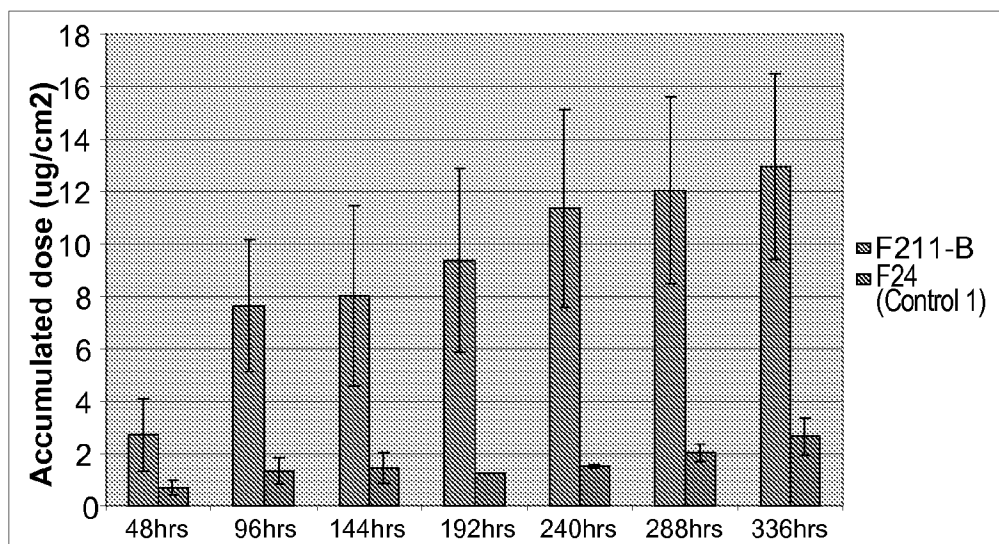
T-TGFXVII = F1

FIG. 47B

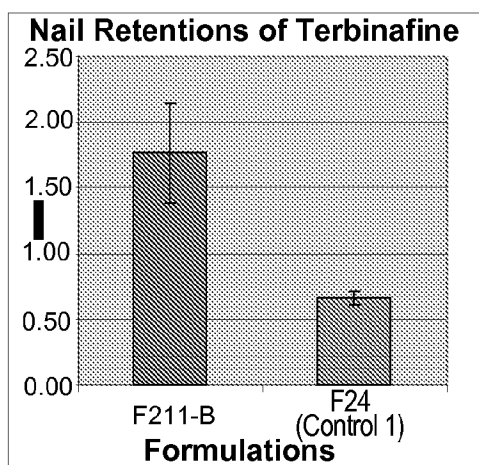
Nail retentions

FIG. 47C

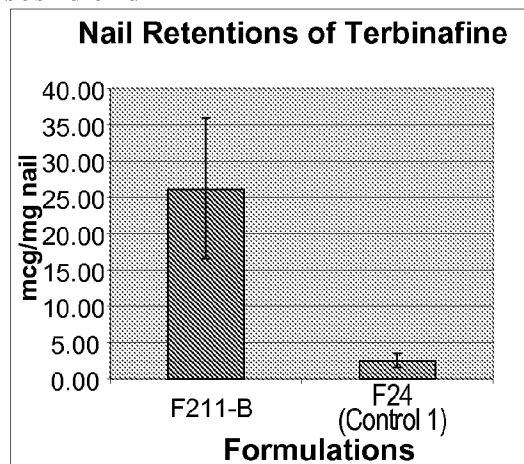


FIG. 47D

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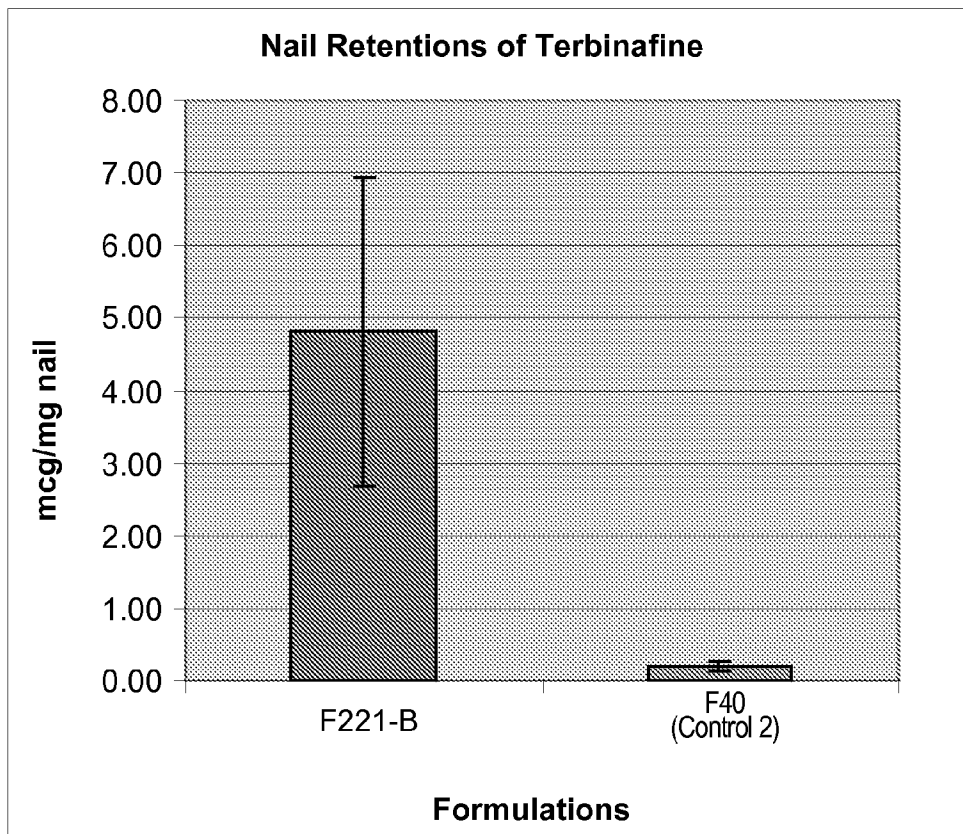
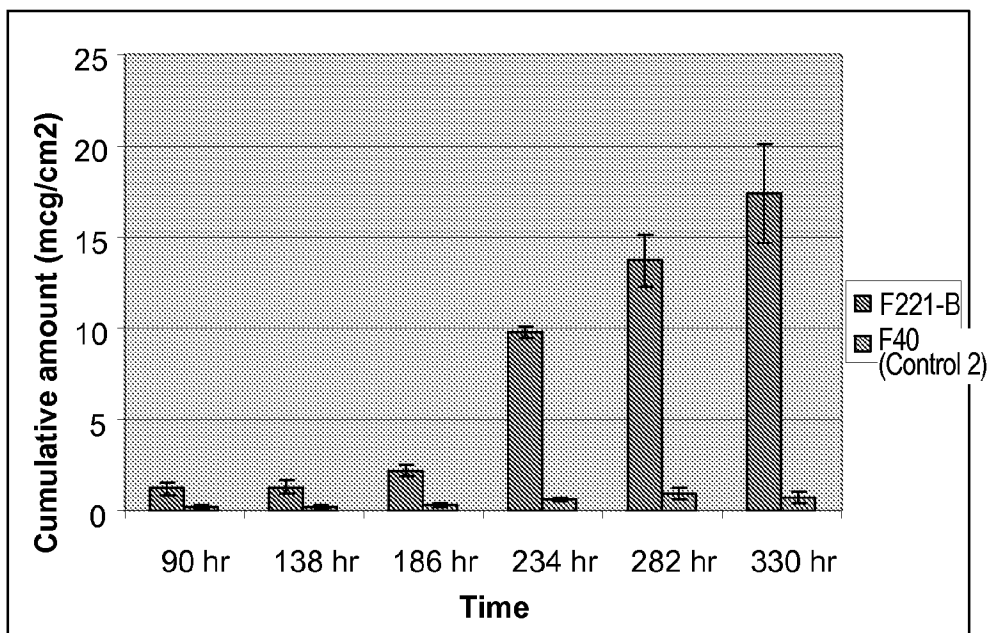


FIG. 48A

Permeation: Finite Dose at Every Sampling Time

1 nail ~ 50 mg

FIG. 48B

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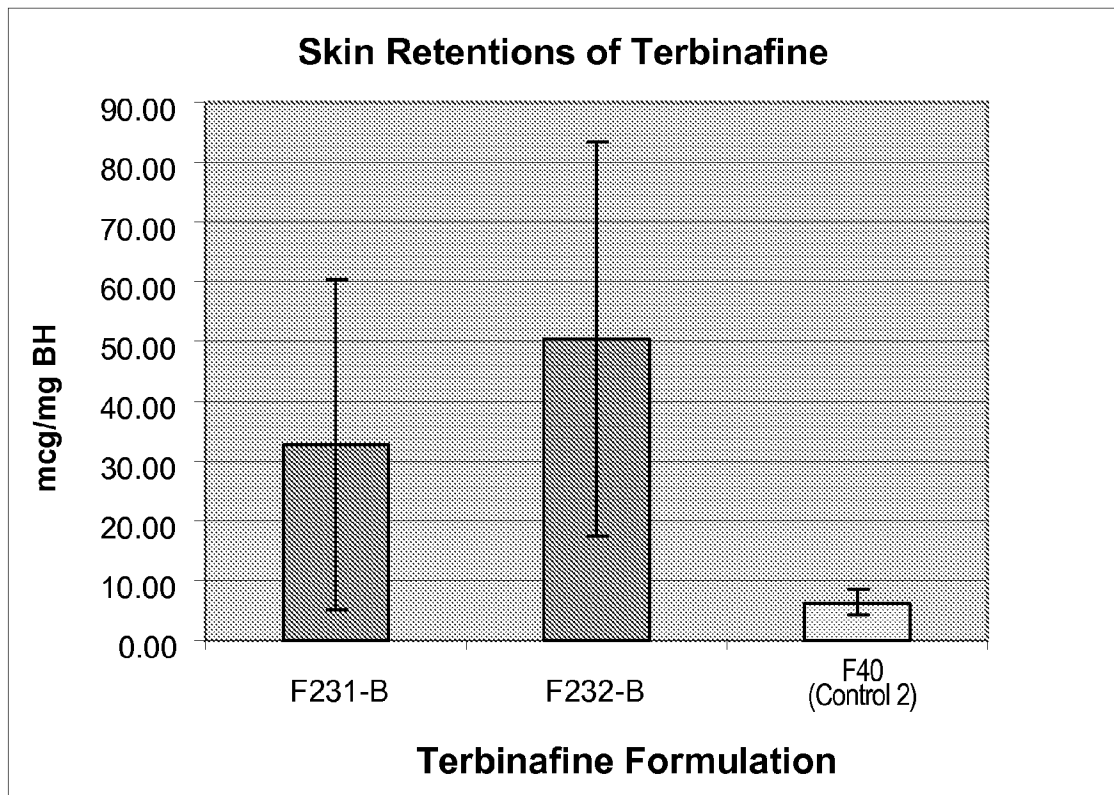


FIG. 49A

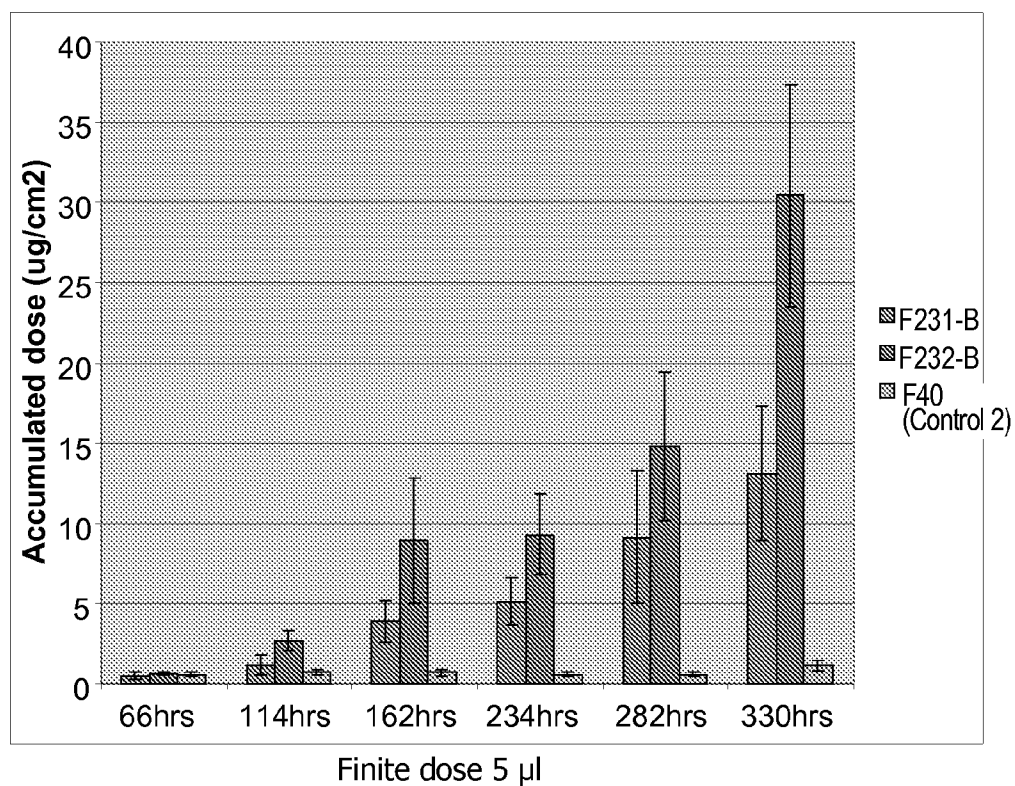


FIG. 49B