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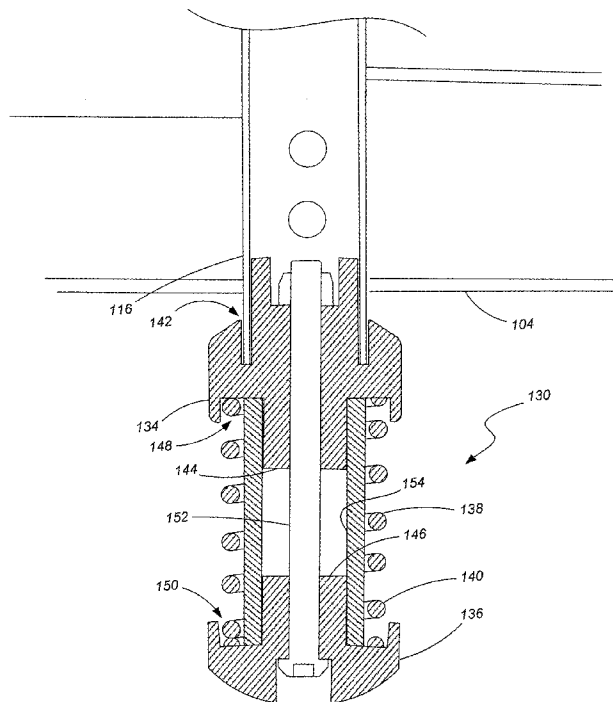


Figure 3A

(57) Abstract: Exercise devices, components for exercise devices and related methods are provided. In one embodiment, an exercise device is provided in the form of a treadmill including a frame, a platform or deck, a continuous or circuitous belt surrounding the platform, and at least one columnar member coupled with the frame and extending generally upwards from the frame when the exercise device is in an intended operating orientation. A cushioning device is directly coupled to the columnar member and in contact with an underlying support surface. In one embodiment, the cushioning device may include a first end member coupled with the columnar member, a second end member in contact with the supporting surface, and one or more compression members disposed between the first end member and the second end member.

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EXERCISE DEVICES, COMPONENTS FOR EXERCISE DEVICES AND RELATED METHODS

PRIORITY CLAIM

5 This application claims the benefit of the filing date of United States Patent Application Serial No. 11/862,133, filed September 26, 2007, for “Exercise Devices, Components for Exercise Devices and Related Methods.”

TECHNICAL FIELD

10 The present invention relates generally to exercise equipment and, more specifically, to exercise equipment including cushioning or shock-absorbing devices and related methods.

BACKGROUND

15 There are numerous types of apparatuses and devices configured to help individuals exercise and maintain a desired level of health and fitness. Such apparatuses include, for example, treadmills, elliptical exercise machines, stationary bicycles, stair climbers (or steppers), and various types of strength training equipment. These types of exercise equipment, and others, are commonly found in health clubs,
20 gyms and even in individuals’ homes. One issue often considered in designing and manufacturing exercise equipment is providing the user with a challenging and effective workout in an ergonomic manner. It is also important to design exercise equipment that maintains structural stability while reducing, if not eliminating, the potential for injury to a user thereof.

25 One popular type of exercise equipment includes what is known as a treadmill. Treadmills conventionally include a continuous or circuitous belt positioned about one or more rollers and over a deck (sometimes also referred to as a platform or a base). One of the rollers is often driven to motivate the belt in a circuitous fashion while a user walks, jogs or runs on the belt, their feet typically landing on the belt at a location
30 that is supported by the deck. The deck is conventionally rigid so as to support a user and withstand the pounding action imposed by an individual during use of the equipment. However, the rigid nature of the supporting deck can also impose a

substantial impact on a user's body each time their foot lands on the belt and underlying deck. In some circumstances, such impact can lead to discomfort, pain and even injury to the user of the exercise equipment.

In short, certain types of exercise, whether such exercise is performed using an exercise device (such as with a treadmill) or without any substantial device or aid (such as jogging or running on asphalt or cement), particularly when the exercise involves a repetitive pounding or jarring motion, may eventually result in some type of pain or injury to the individual. Often, such pain or injuries are associated with the joints or tendons of the person exercising, but other types of pain or injury may also occur depending on specific circumstances.

In order to reduce the potential of such pain and injuries, various types of exercise equipment are constructed in an effort to reduce the amount of impact experienced by a user's body when they are using the equipment. Considering treadmills as an example, such are often designed and manufactured in an attempt to cushion or absorb impact that is imposed to the equipment by a user and, therefore, allow the user to experience less impact on their body during exercise.

Still considering treadmills as an example, various arrangements have been proposed to provide a resilient or cushioning effect for the treadmill user. One such design includes that which is described in United States Patent No. 5,8271,155, issued to Jensen et al. (hereinafter the "Jensen" patent) and assigned to the assignee hereof. The Jensen patent describes the use of various types of "cushioning" or "shock absorbing" arrangements including the use of adjustable spring structures coupled to what is sometimes referred to as the "free end" (i.e., the rearward end during intended use) of the deck. The spring members are described as being longitudinally adjustable so as to adjust the level of resiliency provided thereby.

Various other types of arrangements have also been proposed to provide a level or cushioning or shock absorbing in treadmills or other types of exercise equipment including coating the surface of the deck with a resilient or cushioned coating or by providing "deckless" treadmills wherein the continuous belt is supported in a substantially trampoline-like manner.

However, even with all of the proposed prior art solutions, it is an ongoing desire of the exercise industry to provide more effective and more efficient means of

cushioning and absorbing shock or impact forces experienced by a user of exercise equipment. Thus, it would be desirable to provide a relatively simple, rugged and reliable structure for cushioning or absorbing impact forces imposed on a user of exercise equipment without adding significant cost, complexity or weight to the apparatus.

DISCLOSURE OF THE INVENTION

The present invention includes exercise devices, components for exercise devices and methods for absorbing or cushioning the impact associated with such exercise devices. For example, in accordance with one embodiment of the present invention, an exercise device is provided. The exercise device includes a platform and a frame coupled with the platform, the frame being configured for placement over a supporting surface during intended use of the exercise device. One or more columnar members are coupled with the frame and extend upward from the frame when the exercise device is in an intended operating orientation. At least one impact absorbing device is directly coupled to a columnar member, wherein the impact absorbing device is positioned and oriented to be in direct contact with the supporting surface during use of the exercise device. In one particular embodiment, the impact absorbing device may include a first end member directly coupled a columnar member, a second end member configured to engage the supporting surface, and at least one compression member disposed between the first end member and the second end member.

In accordance with another embodiment of the present invention, an impact absorbing device is provided. The device includes a first end member configured to be directly coupled with a component of an exercise machine. A second end member is configured to engage a supporting surface on which the exercise device is placed. A flexible core member having a substantially annular body is disposed between the first end member and the second end member. A coil spring is disposed between the first end member and the second end member. A fastening structure is coupled with at least a portion of the first end member and at least a portion of the second end member. In one embodiment, the coil spring may be disposed substantially coaxially with, and circumferentially about, the flexible core member.

In accordance with yet another embodiment of the present invention, a method of cushioning an exercise device is provided. The method includes providing an exercise device having a platform, a frame and at least one columnar member coupled with the frame and extending generally upwards from the frame when the exercise is in an intended operating orientation. An impact absorbing device is disposed directly between the at least one columnar member and an underlying support surface. A force is applied to the platform and transferred from the platform, through the columnar member and to the impact absorbing device.

Other embodiments, features and aspects of the present invention will also become apparent to those of ordinary skill in the art upon reading of the specification and claims and reference to the attached drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

The foregoing and other advantages of the invention will become apparent upon reading the following detailed description and upon reference to the drawings in which:

FIG. 1 is a perspective view of an exercise apparatus according to one embodiment of the present invention;

FIG. 2 is an enlarged detail view of a portion of the apparatus shown in FIG. 1:

FIG. 3A is a partial cross-sectional view of the enlarged detailed portion shown in FIG. 2 while in a first position or state;

FIG. 3B is a partial cross-sectional view of the enlarged detailed portion shown in FIG. 2 while in a second position or state;

FIGS. 4A-4C are side, end and sectional views, respectively, of a component of a cushioning apparatus in accordance with an embodiment of the present invention;

FIGS. 5A-5C are side, end and sectional views, respectively, of another component of a cushioning apparatus in accordance with an embodiment of the present invention;

FIG. 6 is a perspective view of a further component of a cushioning apparatus in accordance with an embodiment of the present invention; and

FIGS. 7A and 7B are end and side views, respectively, of yet another component of a cushioning apparatus in accordance with an embodiment of the present invention.

5

MODE(S) FOR CARRYING OUT THE INVENTION

Referring to FIG. 1, an exercise apparatus in the form of a treadmill 100 is shown. The treadmill 100 includes a frame 102 including a first side member 104 and a second side member 106 spaced apart from the first side member 104. A platform or deck 108 is disposed between the first and second side members 104 and 106 and a
10 continuous or circuitous belt 110 is disposed about the deck 108. The belt 110 may also be disposed about a first roller 112 extending between the side members 104 and 106 at one end of the frame 102 and a second roller (not specifically shown) extending between the side members 104 and 106 at an opposing end of the frame 102. A drive, which may include an AC or a DC motor, may be coupled to one of the rollers
15 to drive the belt 110 about the rollers and the deck 108. In one embodiment, such a drive may be housed between the two side members 104 and 106 and, if desired, beneath a hood or faring 114 or other structure.

Columnar members 116 and 118, or other structural members, are coupled with the first side member 104 and second side member 106, respectively, and extend
20 upwardly from the frame 102 to a console 120. The columnar members 116 and 118 may be coupled with the side members 104 and 106, respectively, by any of a variety of techniques including, for example, bolts, brackets, other mechanical fasteners, or by welding. The columnar members 114 and 116 may also be structurally coupled to each other such as by a cross member 122 or by way of the console 120. In one
25 embodiment, the columnar members 116 and 118 and the cross member 122 may be formed as a substantially unitary member.

The console 120 may be coupled to the columnar members 116 and 118, the cross member 122, or to both. The console 120 may include various input and output devices. For example, one or more control buttons or function keys 124 may be used
30 to control various aspects of operating the treadmill 100 such as on/off buttons or switches, speed control keys, incline control keys, keys for implementing workout programs or other input devices as will be appreciated by those of ordinary skill in the

art. Additionally, the console 120 may include one or more displays 126 to provide a variety of information including, for example, information about the status of one or more operational characteristics of the treadmill 100 (e.g., speed, incline, programmed workout regimes, etc.) or information regarding a users workout (e.g., distance
5 traveled, calories burned, etc.).

The console 120 may include other features as will be appreciated by those of ordinary skill in the art. For example, the console may include one or more structures 128 used for holding or storing various items while a user is utilizing the treadmill 100. In one embodiment, the structures 124 may be used for holding a drink,
10 such as a water bottle, during a workout. Another component or feature that may be included with the console 120 is an emergency stop mechanism. For example, a switch (which may include magnetic, mechanical, electromechanical components or the like) may associated with a lanyard or other device tethered between the switch and the user such that if a user falls or is otherwise displaced relative to the console 120 beyond a
15 specified distance, the switch or other mechanism will be actuated to shut down the treadmill 100 in an effort to prevent inadvertent injury to the user.

An impact absorbing or cushioning device 130 is located at the lower portion of each columnar member 116 and 118. In contrast to conventional cushioning devices associated with treadmills and other types of exercise equipment, the cushioning device
20 is located and configured such that it is positioned directly between a portion of the associated columnar member 114 and 116 and a supporting surface 132 on which the treadmill 100 is located. The cushioning devices 130 help to dampen the impact forces felt by users when they are walking, jogging or running on the treadmill 100. For example, as a user is running, their feet impact the belt 110 and underlying deck 108.
25 Without a cushioning device, the impact from such running would jar the user's body including, particularly, the joints in their lower body such as the knees, ankles, hips as well as the back.

Referring now to FIG. 2, an enlarged view is shown of the cushioning device 130 coupled to the lower end of a columnar member 116. In the embodiment
30 shown in FIG. 2, the cushioning device 130 includes a first component, which may be referred to herein as a cap or a first end member 134, coupled with the columnar member 116. Another component, which may be referred to as a foot or a second end

member 136, is spaced from the first end member 134 and is positioned to rest on a supporting surface (e.g., on the floor or an exercise mat overlying the floor). A first compression member 138, which may also be referred to as a flexible core member, may be positioned between the first end member 134 and the second end member 136.

5 Additionally, a second compression member 140, such as a coil spring, may be disposed about the first compression member 138 and between the first and second end members 134 and 136. It is noted that, in another embodiment, the second compression member 140 may be disposed internally of the first compression member 138. In yet another embodiment, one coil spring may be disposed
10 circumferentially about the first compression member 138 while another coil spring may be disposed within an interior of the first compression member 138.

As shown in FIGS. 3A and 3B, the first end member 134 may include a substantially annular groove 142 for receipt of a portion of the columnar member 116. In one embodiment, the groove 142 and columnar member may be cooperatively sized
15 and configured such that a slight interference fit is effected between the two components. In another embodiment, the first end member 134 may be coupled to the columnar member 116, for example, by way of an appropriate fastener or through use of an adhesive material. In yet another embodiment, the coupling of the two components may be maintained simply by virtue of gravity with the columnar
20 member 116 resting within the groove 142 of the first end member 134.

FIGS. 3A and 3B also show further details regarding the relationship of the first and second compression members 138 and 140 relative to the first and second end members 134 and 136 in accordance with one embodiment of the present invention. For example, the first and second end members 134 and 136 each include a protruding
25 portion 144 and 146, respectively, that is sized and configured to be disposed within an interior portion of the first compression member 138. Further, the first and second end members 134 and 136 each include a groove 148 and 150, respectively, that cooperatively receives respective ends of the first compression member 138 and the second compression member 140.

30 As also seen in FIGS. 3A and 3B, the various components of the cushioning device 130 may be maintained relative to one another by using an appropriate fastening structure 152 such as a nut and bolt assembly. In one embodiment, the fastening

structure 152 may extend through openings formed in the first and second end members 134 and 136 and through a region defined by an interior surface 154 of the first compression member 138. The fastening structure 144 may not only help keep the various components assembled (during manufacturing and assembly of, as well as use of, the treadmill 100), but it may also be sized to provide a desired amount of structural support to the cushioning device to avoid, for example, buckling of first compression member 138 or an undesired magnitude of lateral displacement of the first or second end members 134 and 136 relative to each other.

As seen by comparing FIG. 3A with 3B, when an external force “F” is applied to the columnar member 116, such as when a downward force is applied to the support deck 108 (FIG. 1) during use of the treadmill 100 (which force may be transmitted from the deck 108 to the columnar members 116 and 118 via the side rails 104 and 106), the cushioning device 130 allows the columnar members 116 and associated side rail 104 to be displaced a desired distance relative to an underlying supporting surface while also providing a damping effect. This is accomplished through compression of the first and second compression members 138 and 140 as is indicated in FIG. 3B. Additionally, in some embodiments, the first end member 134, the second end member 136, or both, may exhibit some compressive deformation depending, for example, on the materials from which they are formed.

When the force F is removed from the treadmill 100, the cushioning device 130 will return to its previous state as shown in FIG. 3A based on the elastic deformation of the compression members 138 and 140. It is noted that the cushioning device 130 may be subject to varying magnitudes of forces such that it is displaced less than that shown in FIG. 3B. Additionally, in some configurations, the cushioning device 130 may be configured so that upon application of an external force F of a specified magnitude, the first and second end members 134 and 136 will experience enough displacement to cause their respective protruding portions 144 and 146 to contact one another. In one embodiment, the mutual contact of the two end members 134 and 136 may act to limit any additional displacement. In another embodiment, upon mutual contact of the end members 134 and 136, they will exhibit a certain amount of deformation to provide further resistance and damping such that an increased force is required to effect further

significant displacement of the deck 108 (and frame 102 and columnar members 116, 118) relative to the underlying surface 132 (FIG. 1).

Referring to FIGS. 4A-4C, 5A-5C, 6, 7A and 7B, various views are shown of components that may be used in conjunction with the cushioning device according to one embodiment of the present invention. With respect to FIGS. 4A-4C, a side view, end view and cross-sectional view, respectively, are shown of the first end member 134 in accordance with one embodiment of the present invention. The first end member 134 includes a main body portion 160, a first projection or protruding portion 144 extending from the body portion 160 in a first direction and a second projection or protruding portion 162 extending from the body portion 160 in a second direction. A groove 148 is formed adjacent the first protruding portion 144 and another groove 142 is formed adjacent the second protruding portion 162. An opening 164 is formed through the first end member 134 that extends from the first protruding portion 144 to the second protruding portion 162. Part of the opening 164 includes a counterbore 166 formed in the second protruding portion 162.

In accordance with one embodiment of the invention, example dimensions that may be used in forming the first end member 134 include the following: the overall length of the end member 134 (from an end surface of the first protruding portion 144 to an end surface of the second protruding portion 162) may be approximately 2.25 inches (approximately 5.715 cm); the main body portion 160 may exhibit an outer diameter of 2.00 inches (approximately 5.08 cm); the first protruding portion 144 may exhibit an outer diameter of approximately 0.88 inch (approximately 2.235 cm) and may extend from the main body portion 160 a distance of approximately 0.50 inch (approximately 1.27 cm); the second protruding portion 162 may exhibit an outer diameter of approximately 1.10 inch (approximately 2.794 cm) and may extend from the main body portion 160 a distance of approximately 0.67 inch (approximately 1.702 cm); the groove 148 formed adjacent the first protruding portion 144 may be approximately 0.25 inch (approximately 0.635 cm) deep and exhibit an outer radius of approximately 1.78 inch (approximately 4.521 cm); the groove 142 adjacent the second protruding portion 162 may be approximately 0.45 inch (approximately 1.143 cm) deep and exhibit an outer radius of approximately 1.36 inch (approximately 3.454 cm); the opening 164 may exhibit a diameter of approximately 0.313 inch (approximately

0.795 cm) as it passes through the first protruding portion 144 while the counterbore 166 may exhibit a diameter of approximately 0.75 inch (approximately 1.905 cm) and a depth of approximately 0.50 inch (approximately 1.27 cm).

In one embodiment, the first end member 134 may be formed of a polyvinylchloride (PVC) material using an appropriate machining process. In other 5 embodiments, the first end member 134 may be formed of other materials and/or may be formed using other processes including, for example, injection molding.

Referring now to FIGS. 5A-5C a side view, end view and cross-sectional view, respectively, are shown of the second end member 136 in accordance with one 10 embodiment of the present invention. The second end member 136 includes a main body portion 170 having a contoured end surface 172. A projection or protruding portion 146 extending from the body portion 170 on a side generally opposite of the contoured end surface 172. A groove 150 is formed adjacent the protruding portion 146 as has been previously described. An opening 174 is formed through the 15 second end member 134 that extends from the protruding portion 144 to the contoured end surface 172. Part of the opening 174 includes a counterbore 176 formed in the contoured end surface 172.

In accordance with one embodiment of the invention, example dimensions that may used in forming the second end member 136 include the following: the overall 20 length of the second end member 136 (from an end surface of the protruding portion 146 to the outer most end of the contoured end surface 172) may be approximately 1.35 inch (approximately 3.429 cm); the main body portion 160 may exhibit an outer diameter of approximately 2.00 inches (approximately 5.08 cm); the protruding portion 146 may exhibit an outer diameter of approximately 0.88 inch 25 (approximately 2.235 cm) and extend from the main body portion 160 a distance of approximately 0.50 inch (approximately 1.27 cm); the groove 150 formed adjacent the protruding portion 146 may be approximately 0.25 inch (approximately 0.635 cm) deep and exhibit an outer radius of approximately 1.78 inch (approximately 4.521 cm); the opening 174 may exhibit a diameter of approximately 0.313 inch (approximately 30 0.795 cm) as it passes through the protruding portion 146 while the counterbore 166 may exhibit a diameter of approximately 0.55 inch (approximately 1.397 cm) and a depth of approximately 0.45 inch (approximately 1.143 cm).

In one embodiment, the second end member 136 may be formed of a polyvinylchloride (PVC) material using an appropriate machining process. In other embodiments, the second end member 134 may be formed of other materials and/or may be formed using other processes including, for example, injection molding.

5 Referring briefly to FIG. 6, an example of a first compression member 138 is shown. The first compression member 138 may be formed as a substantially tubular or annular body. In one particular embodiment, the first compression member may exhibit a length of approximately 2.63 inch (approximately 6.68 cm), an internal diameter of approximately 0.88 inch (approximately 2.235 cm) and an outer diameter
10 of approximately 0.92 inch (approximately 2.337 cm). The first compression member 138 may be formed of, for example, a flexible PVC material and exhibit a Shore A hardness of 45.

Referring now to FIGS. 7A and 7B, an example of a second compression member 140 is shown. The second compression member may include a coiled spring
15 formed of spring steel having a diameter of approximately 0.188 inch (approximately 0.478 cm). The overall length of the compression member 140 may be approximately 2.63 inch (approximately 6.68 cm) with the coils exhibiting an inner diameter of approximately 1.35 inch (approximately 3.429 cm) and an outer diameter of approximately 1.73 inch (approximately 4.394 cm). The second compression member
20 140 may be configured to include 4.38 active coils and exhibit a spring rate of approximately 118 pounds per inch (approximately 21.18 kilograms per centimeter (kg/cm)). In another embodiment, rather than exhibiting a substantially linear spring rate, the second compression member 138 may be formed to exhibit a "rising rate" wherein the amount of resistance of force exerted by the spring increases nonlinearly as
25 it is compressed.

Of course, such dimensions set forth hereinabove are merely examples and may vary depending, for example, on the size of other related components and the type of material used to form the various components. As such, the example dimensions given herein are not to be considered limiting in any sense.

30 While the invention may be susceptible to various modifications and alternative forms, specific embodiments have been shown by way of example in the drawings and have been described in detail herein. However, it should be understood that the

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invention is not intended to be limited to the particular forms disclosed. For example, additional cushioning devices may be used and coupled to other components of the exercise device, or different types of cushioning devices may be disposed between the columnar members and the underlying surfaces. Thus, the invention includes all
5 modifications, equivalents, and alternatives falling within the spirit and scope of the invention as defined by the following appended claims.

CLAIMS

What is claimed is:

- 5 1. An exercise device comprising:
a platform;
a frame coupled with the platform and configured for placement over a supporting
surface during intended use;
at least one columnar member coupled with the frame and extending upward from the
10 frame when the exercise device is in an intended operating orientation;
at least one impact absorbing device being positioned between the supporting surface
and an interconnection of the at least one columnar member and the frame.
- 15 2. The exercise device of claim 1, wherein at least one impact absorbing
device is directly coupled to the at least one columnar member.
- 20 3. The exercise device of claim 2, wherein the at least one impact
absorbing device is positioned and to be in direct contact with the supporting surface
during use of the exercise device.
- 25 4. The exercise device of claim 3, further comprising at least one roller
coupled to the frame and a circuitous belt disposed about the at least one roller and the
platform.
- 30 5. The exercise device of claim 4, further comprising a console coupled
with the at least one columnar member.
6. The exercise device of claim 3, wherein the at least one columnar
member includes a first columnar member and a second columnar member, and
wherein the at least one impact absorbing device includes a first impact absorbing
device directly coupled with the first columnar member and a second impact absorbing
device directly coupled with the second columnar member.

7. The exercise device of claim 3, wherein the at least one impact absorbing device further comprises:

a first end member directly coupled with the at least one columnar member;

5 a second end member configured to engage the supporting surface; and

at least one compression member disposed between the first end member and the second end member.

8. The exercise device of claim 7, wherein the at least one compression member is configured as a substantially annular body.

9. The exercise device of claim 7, wherein the at least one compression member includes a coil spring.

10. The exercise device of claim 7, wherein the at least one compression member includes a first compression member configured as a substantially annular body and a coil spring substantially coaxially disposed about the first compression member.

11. The exercise device of claim 10, wherein the first end member and the second end member are each formed of a material comprising polyvinylchloride (PVC) and wherein the first compression member is formed of a material comprising flexible PVC exhibiting a hardness of approximately 45 on a Shore A hardness scale.

12. The exercise device of claim 11, wherein the coil spring exhibits a spring constant of approximately 118 pounds per inch (53.46 kilograms per 2.54 centimeters).

13. The exercise device of claim 7, wherein the first end member includes a main body portion, a first protruding portion extending from a first side of the main body portion, a second protruding portion extending from a second, opposing side of the main body portion, a first groove adjacent the first protruding portion sized and configured to receive a portion of the at least one columnar member, and a second groove adjacent the second protruding portion sized and configured to receive a portion of the at least one compression member.

14. The exercise device of claim 13, wherein the first protruding portion and the first groove are sized and configured to provide an interference fit with an end of the at least one columnar member.

15. The exercise device of claim 7, wherein the second member includes a main body portion having a contoured end surface, a protruding portion extending from the main body portion generally opposite the contoured end surface, and a groove formed adjacent the protruding portion sized and configured to receive another portion of the at least one compression member.

16. The exercise device of claim 15, further comprising at least one fastening structure coupled with at least the first end and second end members of the at least one impact absorbing device.

17. The exercise device of claim 16, wherein the first end member includes an opening extending therethrough, wherein the second member includes an opening extending therethrough, and wherein at least a part of the fastening structure extends through the opening of the first end member and through the opening of the second end member.

18. The exercise device of claim 17, wherein the fastening structure includes a nut and a bolt.

19. The exercise device of claim 7, wherein the at least one impact absorbing device is configured such that the first end member is displaced towards the second end member upon application of a force of a specified magnitude via the at least one columnar member.

5

20. An impact absorbing device configured for direct placement between a component of an exercise machine and a supporting surface, the device comprising: a first end member configured to be directly coupled with a component of an exercise machine;

10 a second end member configured to engage the supporting surface;
a flexible core member having a substantially annular body disposed between the first end member and the second end member;
a coil spring disposed between the first end member and the second end member; and
15 a fastening structure coupled with at least a portion of the first end member and at least a portion of the second end member.

21. The impact absorbing device of claim 20, wherein the first end member and the second end member are each formed of a material comprising polyvinylchloride (PVC) and wherein the first compression member is formed of a material comprising flexible PVC exhibiting a hardness of approximately 45 on a Shore A hardness scale.

22. The impact absorbing device of claim 21, wherein the coil spring exhibits a spring constant of approximately 118 pounds per inch (approximately 21 kilograms per centimeter).

23. The impact absorbing device of claim 22, wherein the first end member includes a main body portion, a first protruding portion extending from a first side of the main body portion, a protruding portion extending from the main body portion, and a groove adjacent the protruding portion sized and configured to receive a portion of the core member and a portion of the coil spring.

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24. The impact absorbing device of claim 23, wherein the second member includes a main body portion having a contoured end surface, a protruding portion extending from the main body portion generally opposite the contoured end surface, and a groove formed adjacent the protruding portion sized and configured to receive
5 another portion of the core member and another portion of the coil spring.

25. The impact absorbing device of claim 24, wherein the first end member includes an opening extending therethrough, wherein the second member includes an opening extending therethrough, and wherein at least a part of the fastening structure
10 extends through the opening of the first end member and through the opening of the second end member.

26. Method of cushioning an exercise device, the method comprising:
15 providing an exercise device having a platform, a frame and at least one columnar member coupled with the frame and extending generally upwards from the frame when the exercise is in an intended operating orientation;
disposing an impact absorbing device directly between the at least one columnar member and an underlying support surface;
applying a force to the platform;
20 transferring the force from the platform, through the columnar member and to the impact absorbing device.

27. The method according to claim 26, wherein disposing an impact absorbing device directly between the columnar member and an underlying support
25 surface further comprises:
directly coupling a first end member with the at least one columnar member;
coupling a flexible core member to the first end member;
coupling a second end member to the flexible core member; and
positioning the second end member on the underlying support surface.

30 28. The method according to claim 27, further comprising disposing a coil spring between the first end member and the second end member.

29. The method according to claim 28, further comprising positioning the coil spring circumferentially about the flexible core member.

5 30. The method according to claim 27, further comprising forming the flexible core member of a material comprising a flexible polyvinylchloride (PVC).

31. The method according to claim 27, further comprising forming the flexible core member to exhibit a hardness of approximately 45 on a Shore A hardness
10 scale.

32. The method according to claim 31, further comprising configuring the coil spring with a spring constant of approximately 118 pounds per inch (approximately 21 kilograms per centimeters).

15 33. The method according to claim 32, further comprising forming the first end member and the second end member from a material comprising PVC.

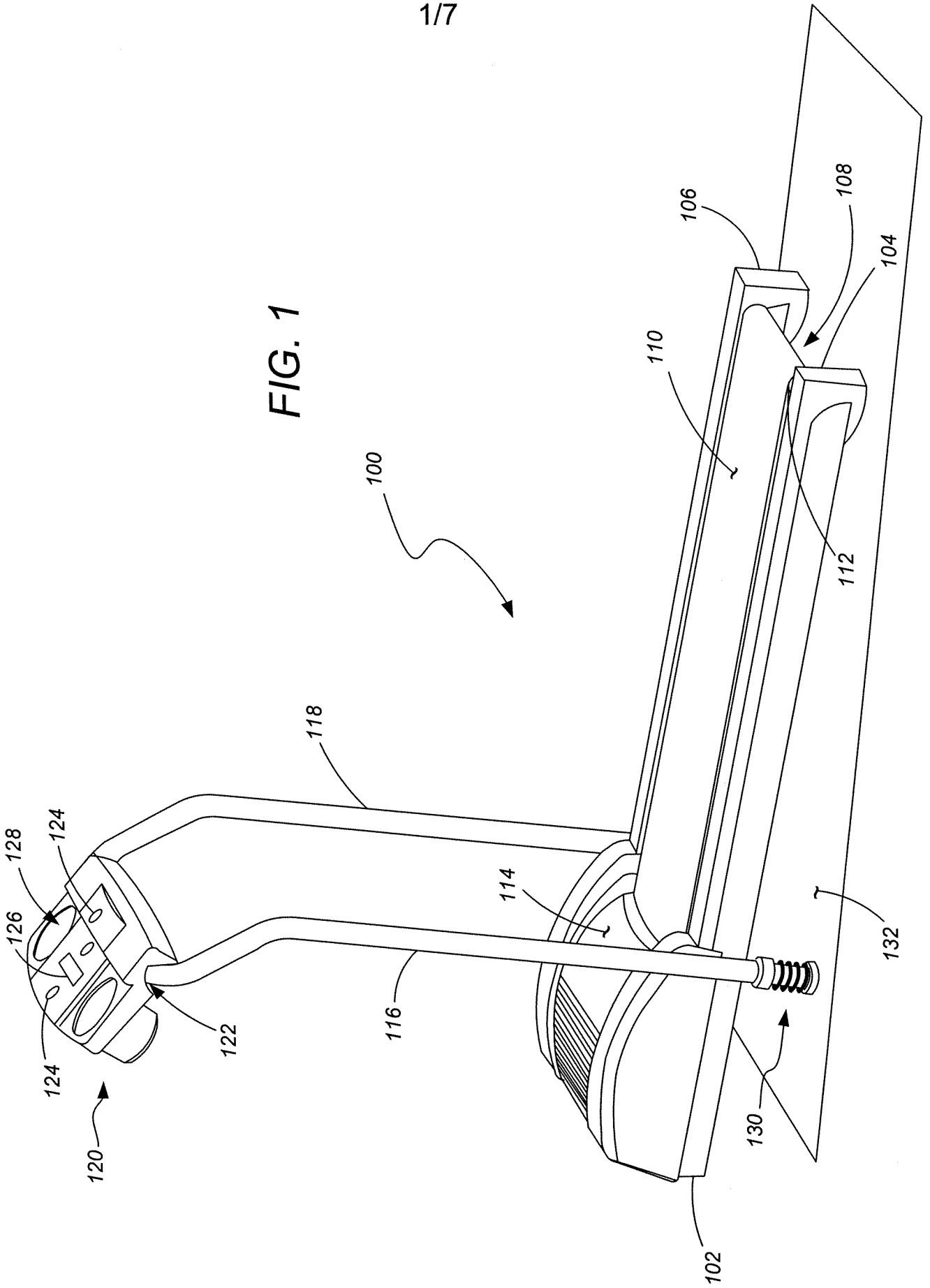
34. The method according to claim 33, further comprising coupling a
20 fastening structure to the first end member and the second end member.

35. The method according to claim 34, wherein coupling a fastening structure to the first end member and the second end member further includes extending a fastening structure through an opening in the first end member and through
25 an opening through the second end member.

36. The method according to claim 28, wherein transferring the force from the platform, through the columnar member and to the impact absorbing device further comprises displacing the first end member towards the second end member and
30 compressing the flexible core member and the coil spring between the first end member and the second end member.

37. The method according to claim 36, further comprising removing the applied force from the platform and returning the flexible core member and coil spring to a substantially uncompressed state.

FIG. 1



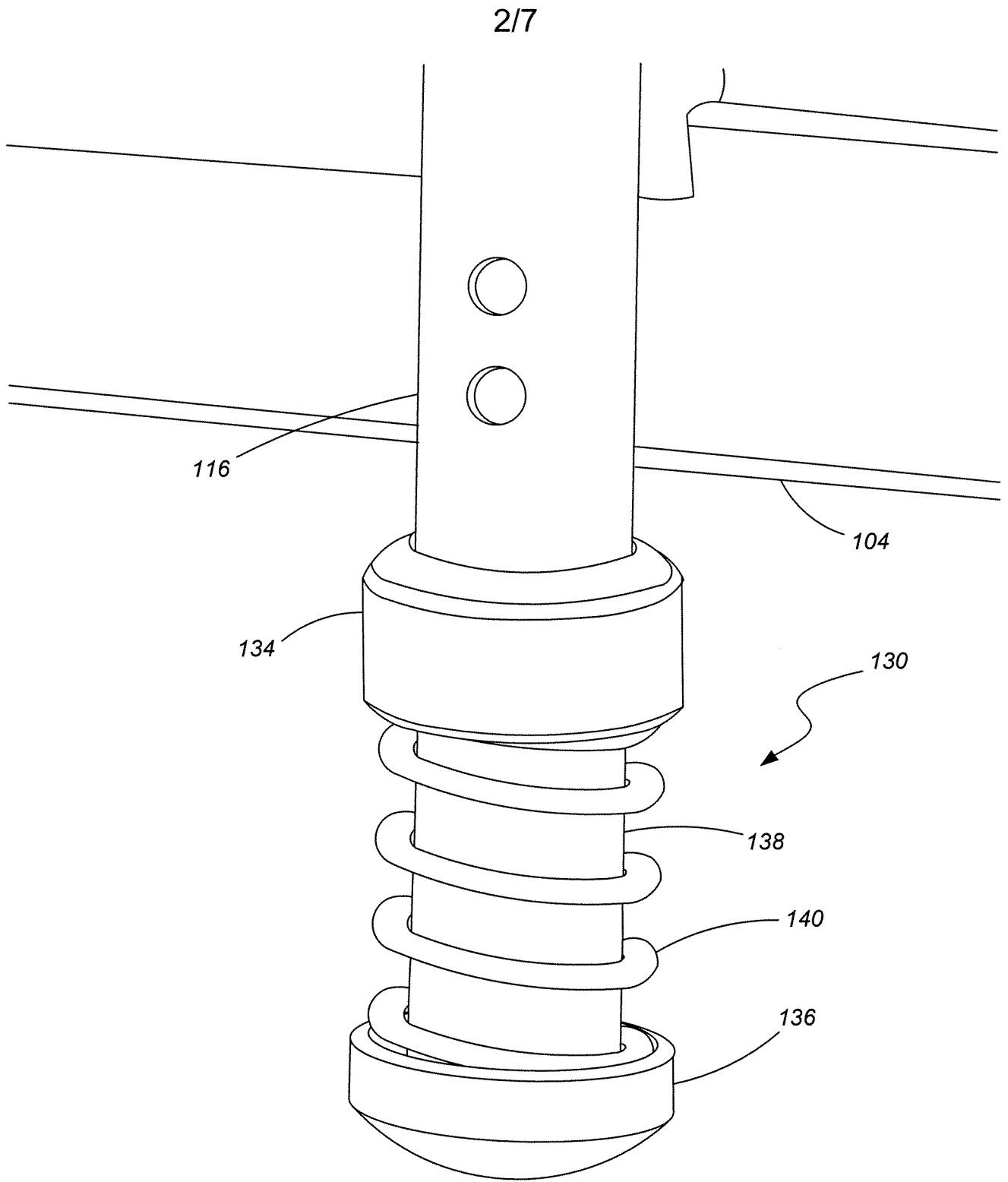


FIG. 2

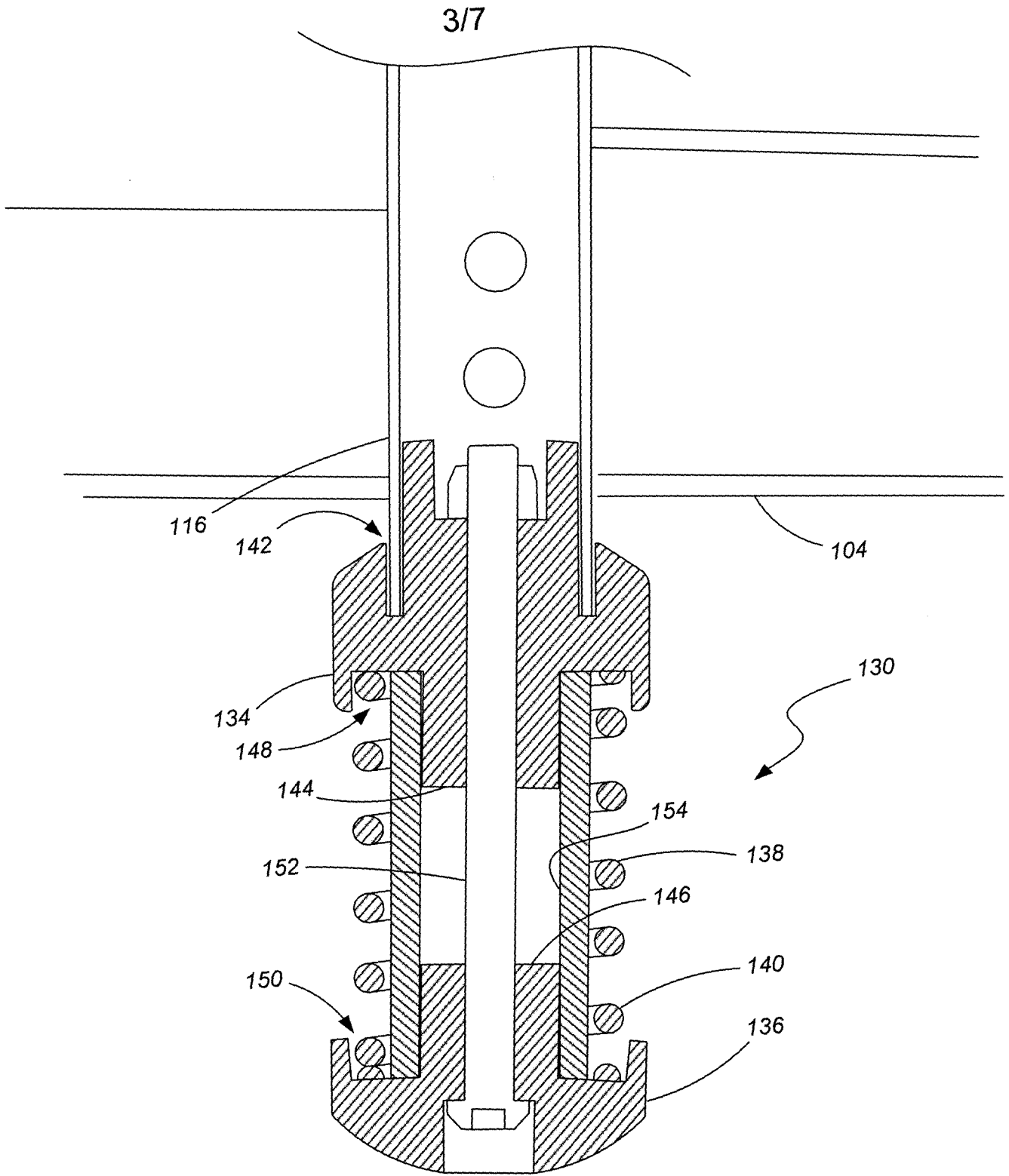


FIG. 3A

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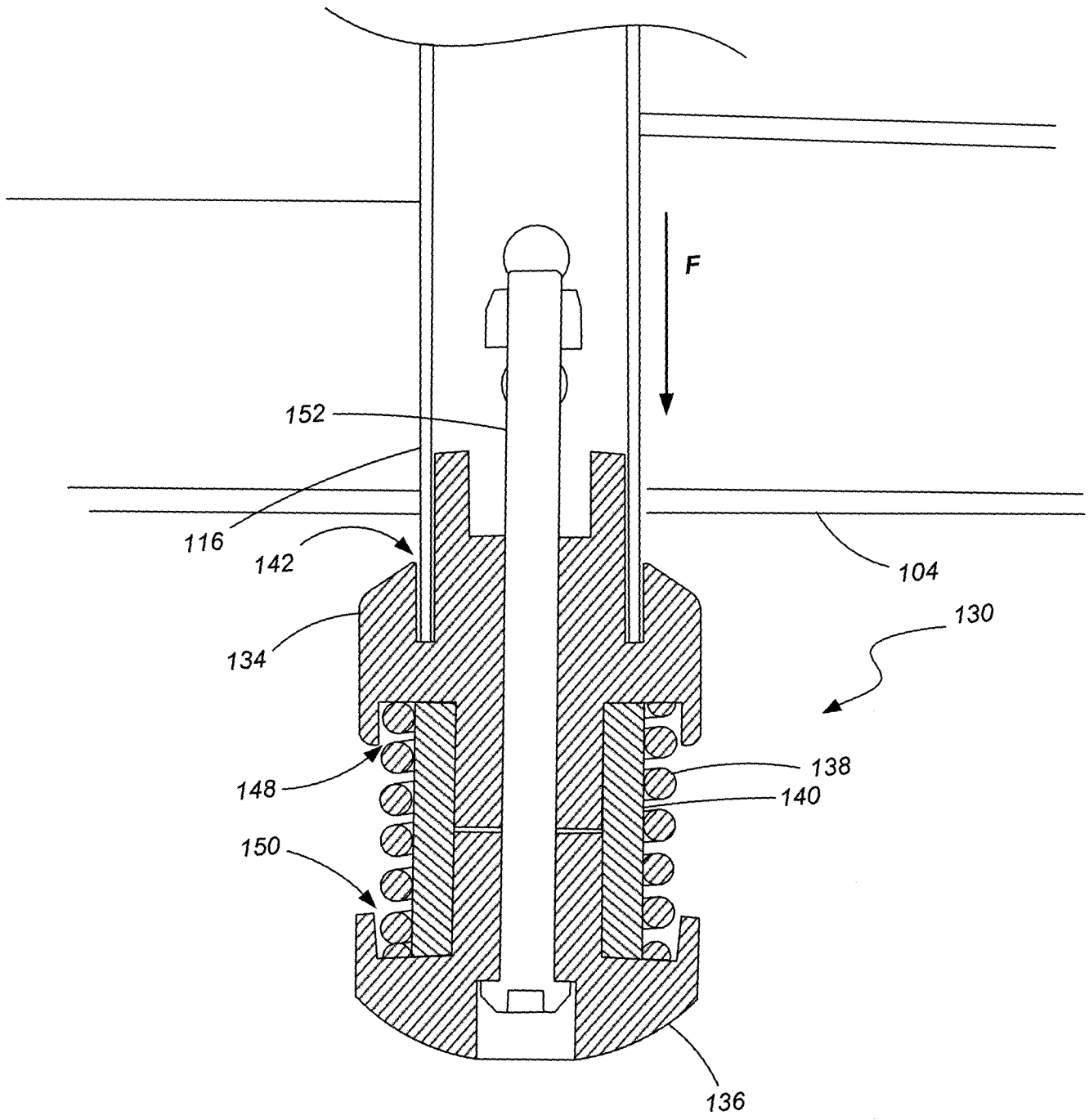


FIG. 3B

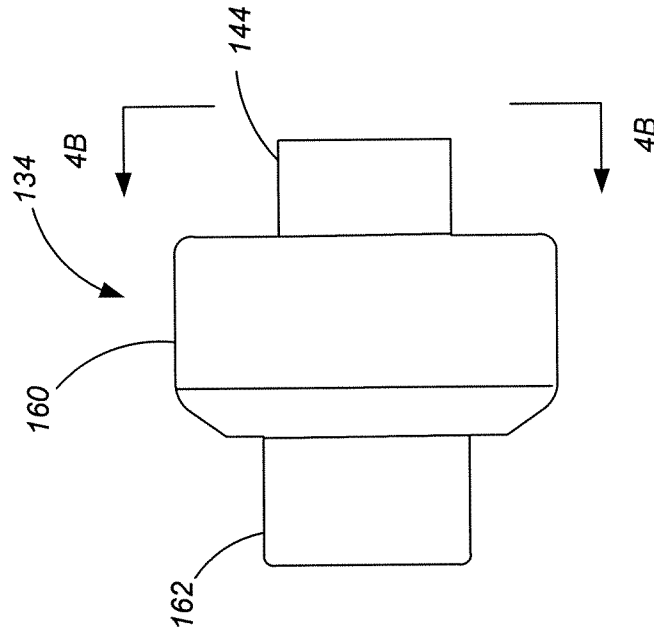


FIG. 4A

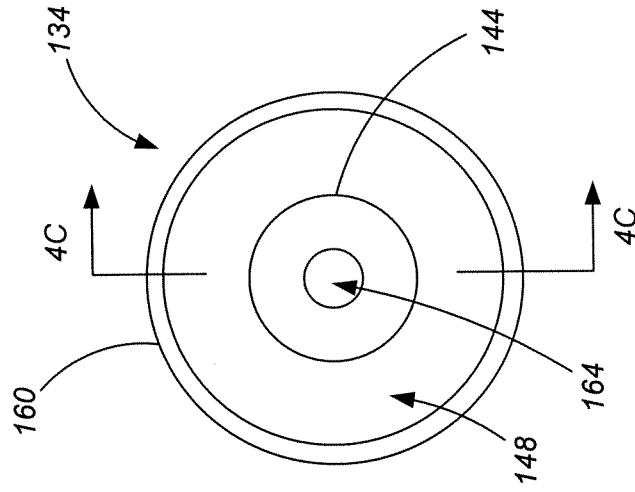


FIG. 4B

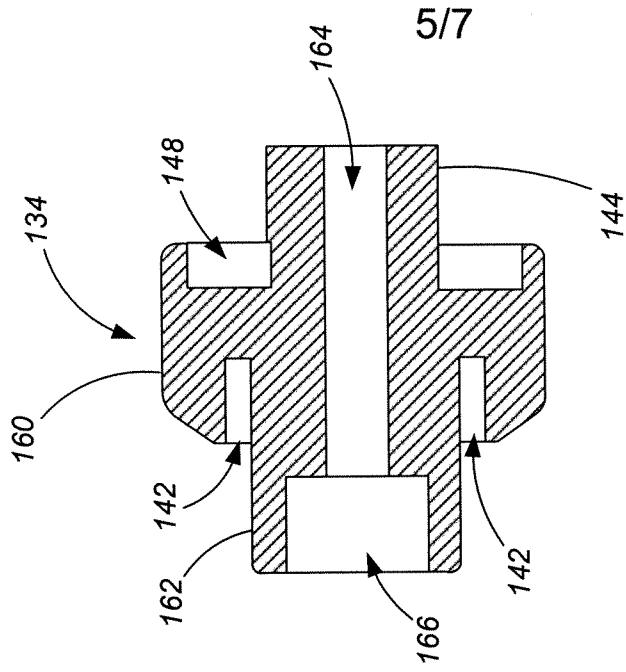


FIG. 4C

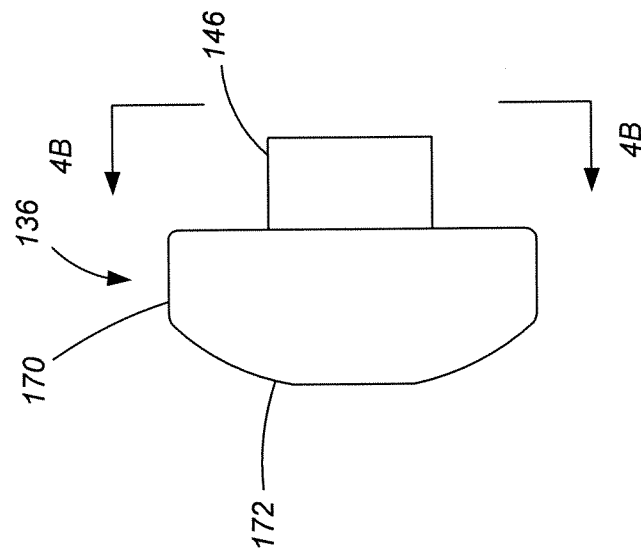


FIG. 5A

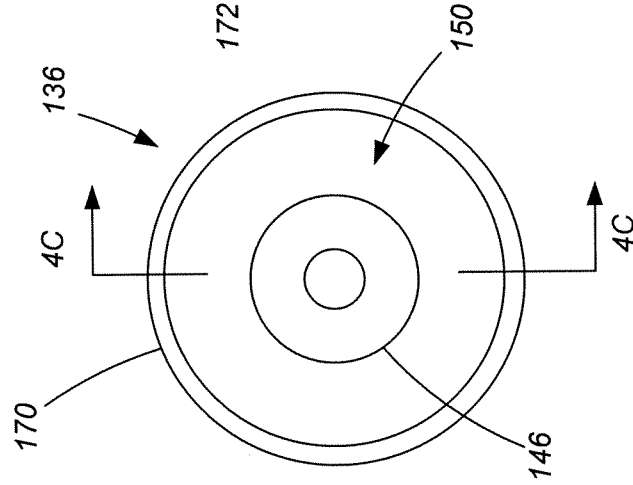


FIG. 5B

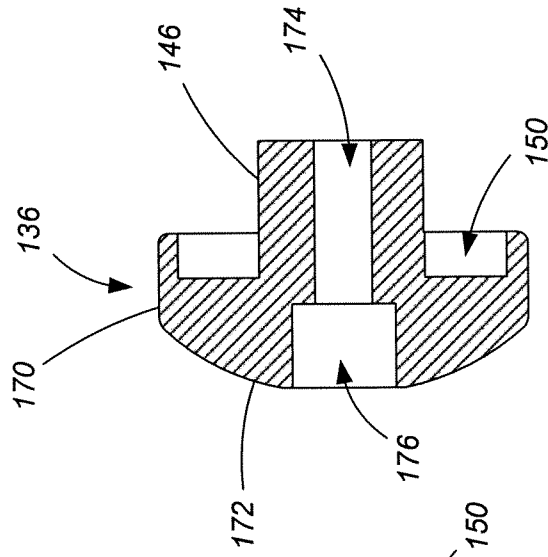


FIG. 5C

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FIG. 6

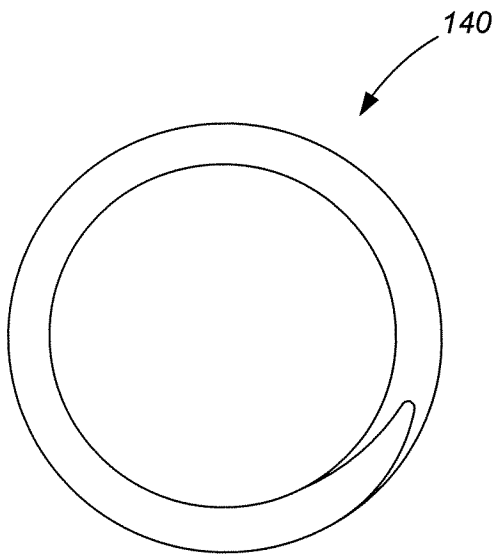
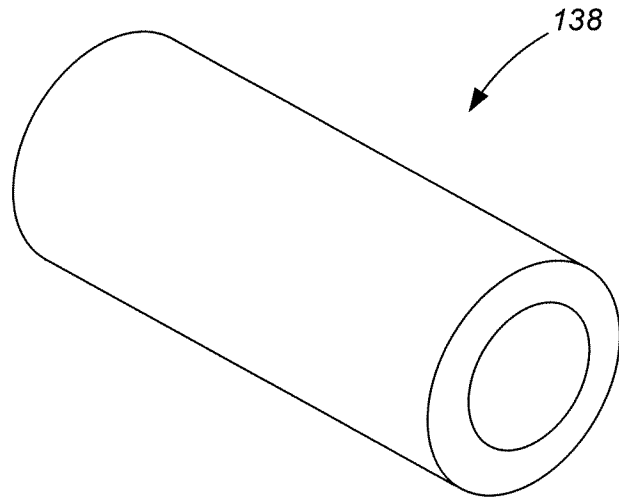
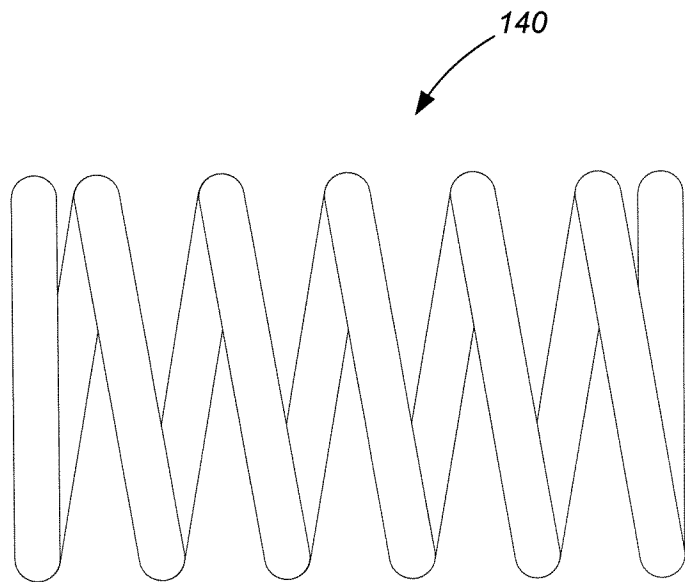




FIG. 7A

FIG. 7B



INTERNATIONAL SEARCH REPORT

International application No.
PCT/US2008/077484

A. CLASSIFICATION OF SUBJECT MATTER		
<i>A63B 22/02(2006.01)i</i>		
According to International Patent Classification (IPC) or to both national classification and IPC		
B. FIELDS SEARCHED		
Minimum documentation searched (classification system followed by classification symbols) IPC 8 A63B22/02		
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Korean utility models and applications for utility models since 1975 Japanese utility models and applications for utility models since 1975		
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) eKIPASS(KIPO internal) & keyword : exercise device, impact absorbing		
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 5989161 A (GREENMASTER INDUSTRIAL CORP.) 23 November 1999 (23.11.1999) see claims and figures	1-37
A	US 5072928 A (STEARNS McGEE INCORPORATED) 17 December 1991 (17.12.1991) see claim 1 and figure 1	1-37
A	US 6652424 B2 (DALEBOUT; WILLIAM T.) 25 November 2003 (25.11.2003) see claims and figures	1-37
A	US 2001-24998 A1 (PAT J. NOVAK & MARK A. KRULL) 27 September 2001 (27.09.2001) see claim 1 and figures	1-37
<input type="checkbox"/> Further documents are listed in the continuation of Box C. <input checked="" type="checkbox"/> See patent family annex.		
* Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier application or patent but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art "&" document member of the same patent family		
Date of the actual completion of the international search 05 DECEMBER 2008 (05.12.2008)		Date of mailing of the international search report 05 DECEMBER 2008 (05.12.2008)
Name and mailing address of the ISA/KR  Korean Intellectual Property Office Government Complex-Daejeon, 139 Seonsa-ro, Seo-gu, Daejeon 302-701, Republic of Korea Facsimile No. 82-42-472-7140		Authorized officer OH, SANG KYUN Telephone No. 82-42-481-8165 

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.

PCT/US2008/077484

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 5989161 A	23. 11. 1999	Family None	
US 5072928 A	17. 12. 1991	DE 3839391 A1 FR 2623410 A1 GB 2212729 A JP 1166778 A	08. 06. 1989 26. 05. 1989 02. 08. 1989 30. 06. 1989
US 6652424 B2	25. 11. 2003	WO 0018472 A1	06. 04. 2000
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