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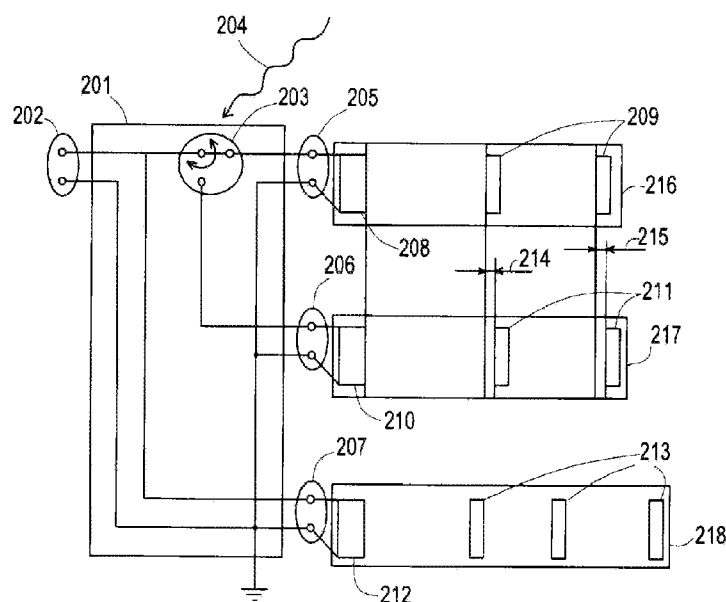


FIG. 2

(57) Abstract: Methods and systems for passive wireless surface acoustic wave devices for orthogonal frequency coded devices to implement ON-OFF sensors reusing orthogonal frequency code and distinguishing between ON and OFF states using additional PN sequence and on/off switches producing multi-level coding as well as external stimuli for switching and identification of a closure system. An embodiment adds a level of diversity by adding a dibit to each surface acoustic wave devices, thus providing four different possible coding states. The PN on-off coding can be with the dibit for coding in a multi-tag system.

IMPLEMENTATION OF ON-OFF PASSIVE WIRELESS SURFACE ACOUSTIC WAVE SENSOR USING CODING AND SWITCHING TECHNIQUES

5 This application is a continuation-in-part of U.S. Patent Application No. 13/030,906 filed February 18, 2011 which is a continuation-in-part of U.S. Patent Application No. 12/618,034 filed on November 13, 2009, now U.S. Patent 7,952,482.

FIELD OF THE INVENTION

10 This invention relates to surface acoustic wave devices and, in particular, to methods, systems and devices for on-off passive wireless surface acoustic sensors using coding in combination with on-off switching where the same orthogonal frequency code is used for both ON and OFF states.

BACKGROUND AND PRIOR ART

15 The surface acoustic wave (SAW) sensor offers advantages in that it is wireless, passive, small and has varying embodiments for different sensor applications. Surface acoustic wave sensors are capable of measuring physical, chemical and biological variables and have the ability to operate in harsh environments. In addition, there are a variety of ways of encoding the sensed
20 data information for retrieval. Single sensor systems can typically use a single carrier RF frequency and a simple device embodiment, since tagging is not required. In a multi-sensor environment, it is necessary to both identify the sensor as well as obtain the sensed information. The SAW sensor then becomes both a sensor and a tag and must transmit identification and sensor information simultaneously.

Known SAW devices include delay lines and resonator-based oscillators, differential delay lines, and devices utilizing multiple reflective. Single sensor systems can typically use a single carrier frequency and a simple coding technique, since tagging is not required. However, there are advantages of using spread spectrum techniques for device interrogation and coding, such as enhanced processing gain and greater
5 interrogation power.

The use of orthogonal frequencies for a wealth of communication and signal processing applications is well known to those skilled in the art. Orthogonal frequencies are often used in an M-ary frequency shift keying (FSK) system. There is a required
10 relationship between the local, or basis set, frequencies and their bandwidths which meets the orthogonality condition. If adjacent time chips have contiguous local stepped frequencies, then a stepped chirp response is obtained.

Other known SAW devices include delay line and resonator-based oscillators, differential delay lines, and devices utilizing multiple reflective structures where the
15 reflector length determines a single chip length. The amplitude, phase and delay of each chip can be different from adjacent chips and the sum of all chips yield the code sequence. In this serial approach, the greater the number of codes required, the longer the length of the device.

Known prior art includes U.S. Patent Application No. 2005/0100338 which
20 teaches a two-dimensional wavelength/time optical CDMA system employing balanced-modified pseudo random noise matrix codes. Through an inverse-exclusive OR operation of a pair of modified PN code, the balanced codes are generated as optical CDMA codes in the form of a new matrix. When the codes are applied to an optical CDMA system to

perform encoding and decoding, if the same number of channels as the number (M-1) of subgroups of the codes are connected, the system becomes an MAI-free system, and even if the number of channels connected is twice the number of the subgroups, an error-free system can be established. Accordingly, the number of channels that can be used

5 simultaneously is doubled compared to the prior art method such that the economical efficiency of the optical CDMA system improves.

U.S. Patent Application No. 2008/0156100 published on July 3, 2008 teaches an acoustic wave sensor array device for the detection, identification, and quantification of chemicals and biological elements dispersed in fluids. The sensor array device is capable
10 of the simultaneous characterization of a fluid for multiple analytes of interest. A substrate has a plurality of channels formed therein and a sensor material layer applied in a bottom of the channels. The sensor material layer has a shear acoustic wave speed lower than a shear acoustic wave speed in said substrate. The channels may have the same material in each channel or different materials in at least two of the channels. A
15 surface acoustic wave transducer and at least one surface acoustic wave reflector, or at least two transducers is formed on a surface of the substrate opposite the channels at a portion of the substrate that is thinned by the channels, so that the acoustic tracks of the surface acoustic wave device extend along the channels. The response of the surface acoustic wave depends on the response of the sensor material to a sensed fluid supplied to
20 the channels.

U.S. Patent No. 7,817,707 issued October 19, 2010 teaches an apparatus for generating a ranging pseudo noise (PN) code used in a base station of a portable internet system of an orthogonal frequency division multiplexing access scheme, wherein a

ranging pseudo noise mask value is generated using a cell ID number, and then the generated ranging pseudo noise mask value is stored in a memory. A final ranging PN code is generated using the stored ranging PN mask value and a status of a pseudo random binary sequence for generating a ranging PN code. With such a structure, the
5 maximal 256-numbered ranging PN code values can be obtained simultaneously with each 144 bit-length.

Patents and patent applications by an inventor of the present invention, and assigned to the same assignee, and which are incorporated by reference, include U.S. Patent Nos. 7,642,898, 7,777,625, 7,825,805, and 7,623,037. U.S. Patent No. 7,642,898
10 issued on January 5, 2010 to Malocha which teaches orthogonal frequency coding for surface acoustic wave identification tags and sensors to enable unique sensor operation and identification for a multi-sensor environment. In an embodiment, a pseudo noise sequence is applied to the OFC for increased security. An OFC technique is applied to the SAW tag using periodic reflector gratings for responding to an orthogonal
15 interrogation signal to transmit the sensor identification and sensed data. A transceiver interrogates the sensor with a stepped chirp corresponding to the orthogonal frequency coded chip frequency response, receives a response from the SAW device, applies an oppositely stepped chirp to the response and then uses matched filtering to produce a compressed pulse. The orthogonal frequency coding technique has an inherent advantage
20 of processing gain, code division multiple access, spread spectrum and security.

U.S. Patent No. 7,777,625 issued on August 17, 2010 to Puccio and Malocha, which discloses a weighted surface acoustic wave reflector gratings for coding identification tags and sensors to enable unique sensor operation and identification for a

multi-sensor environment. In an embodiment, the weighted reflectors are variable while in another embodiment the reflector gratings are apodized. The weighting technique allows the designer to decrease reflectivity and allows for more chips to be implemented in a device and, consequently, more coding diversity. As a result, more tags and sensors
5 can be implemented using a given bandwidth when compared with uniform reflectors.

Use of weighted reflector gratings with OFC makes various phase shifting schemes possible, such as in-phase and quadrature implementations of coded waveforms resulting in reduced device size and increased coding.

U.S. Patent No. 7,825,805 issued on November 2, 2010 to Malocha, which
10 teaches systems, devices and methods for providing an orthogonal frequency coding technique for surface acoustic wave sensors incorporating the use of multiple parallel acoustic tracks to provide increased coding by phase shifting and delaying a code sequence. The surface acoustic wave sensor includes parallel tracks with multiple reflectors with differing delay offsets to form a complex code sequence. The reflectors
15 may be uniform, but alternatively could include fingers withdrawn, have reflector position modulation, differing frequencies or be spatially weighted.

U.S. Patent No. 7,623,037 issued on November 24, 2011 to Malocha discloses a SAW sensor or tag having multiple transducer/antenna pairs each having a different center frequency. The bandwidth of each transducer/antenna pair is inversely
20 proportional to the number of transducer/antennas pairs used and the bandwidth is the sum of the bandwidth of the transducer/antenna pairs. Implementing a SAW sensor or tag with multiple transducer/antenna pairs significantly reduces device losses and improves the performance of the device since the individual transducer/antenna pair's fractional

bandwidth is reduced by the ratio of the system bandwidth to the number of transducer antenna pairs used in the sensor.

To solve the problems associated with the prior art systems, methods and systems of the present invention provides a novel type surface acoustic wave devices with on-off capabilities for passive wireless surface acoustic wave devices.

SUMMARY OF THE INVENTION

A primary objective of the present invention is to provide methods, systems and devices to implement a passive wireless orthogonal frequency coded surface acoustic wave ON-OFF sensor that uses the same code for both ON and OFF states.

A secondary objective of the present invention is to provide methods, systems and devices for a surface acoustic wave device design for orthogonal frequency coded devices to implement ON-OFF sensors reusing orthogonal frequency code and distinguishing between ON and OFF states using additional PN sequence and on/off switches producing multi-level coding as well as external stimuli for switching and identification of a closure system.

A third objective of the present invention is to provide methods, systems and devices for increasing code diversity by adding for dibit coding for surface acoustic wave devices. A dibit, i.e., two adjoining bits, each having the same chip frequency (in the case of a reflector they would have the same Bragg frequency), would be encoded in an orthogonal manner and each have a different dibit code as a unique code sequences.

A fourth objective of the present invention is to provide methods, systems and devices for wireless external closure detection to verify that a signal is present to ensure

that a wireless communication link is established and that the device is operational such as using a single external REED switch for magnetic closure detection, single channel or parallel channels.

A fifth objective of the present invention is to provide methods, systems and
5 devices for wireless external closure detection to verify that a signal is present to ensure that a wireless communication link is established and that the device is operational using two REED switches, one normally on, and one normally off with the two switches switching parallel channels when magnetic field is present.

A sixth objective of the present invention is to provide methods, systems and
10 devices for use of a thin film ferromagnetic material to change either delay, loss or frequency of the encoded device when the thin film ferromagnetic material is placed in a delay path, on a transducer or placed on one or more of the surface acoustic wave device reflectors.

A seventh objective of the present invention is to provide methods, systems and
15 devices to integrate a magnet atop of, or under the device, in a manner to change the delay, loss or frequency of the encoded device. This can be accomplished by damping the wave, or applying a strain induced change in the device's effective material properties or physical parameters.

An eighth objective of the present invention is to provide methods, systems and
20 devices to integrate a ferromagnetic material atop of, or under the device, in a manner to change the delay, loss or frequency of the encoded device. This can be accomplished by damping the wave, or applying a strain induced change in the device's effective material properties or physical parameters.

Further objects and advantages of this invention will be apparent from the following detailed description of preferred embodiments which are illustrated schematically in the accompanying drawings.

5

BRIEF DESCRIPTION OF THE FIGURES

Fig. 1a is a graph showing an example of a matched filter correlation of the same OFC code with PN1 sequence for ON state and PN2 sequence for OFF state to the simulated ideal sensor response in ON state plotted versus time normalized to chip length.

10

Fig. 1b is a graph showing an example of a matched filter correlation of the same OFC code with PN1 sequence for ON state and PN2 sequence for OFF state to the simulated ideal sensor response in OFF state plotted versus time normalized to chip length.

Fig. 2 is a schematic showing an example of ON-OFF OFC SAW sensor according to the present invention.

15

Fig. 3 shows the dibit encoding that provides four possible coding states that can be added to device coding to increase coding diversity.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

20

Before explaining the disclosed embodiments of the present invention in detail it is to be understood that the invention is not limited in its application to the details of the particular arrangements shown since the invention is capable of other embodiments.

Also, the terminology used herein is for the purpose of description and not of limitation.

The following is a list of reference numerals used in the description and the drawings to identify components:

101	ON state	208	transducer
102	OFF state	209	reflectors
103	ON state	210	transducer
104	OFF state	15 211	reflectors
5 201	master network	212	transducer
202	output port	213	OFC chip reflectors
203	switch	214	offset
204	external stimuli	215	offset
205	input port	20 216	acoustical path
10 206	input port	217	acoustical path
207	input port	218	acoustical path

U.S. Application No. 12/618,034 filed on filed on November 13, 2009, now
allowed, having the same inventor as the present invention and assigned to the same
25 assignee, which is incorporated herein by reference, teaches methods and systems for
coding SAW OFC devices to mitigate code collisions in a wireless multi-tag system.
Each device produces an OFC signal with a chip offset delay to increase code diversity.
The method for assigning a different OCF to each device includes using a matrix based
on the number of OFCs needed and the number chips per code, populating each matrix
30 cell with OFC chip, and assigning the codes from the matrix to the devices. The
asynchronous passive multi-tag system includes plural SAW devices each producing a
different OFC signal with the same number of chips and including a chip offset time
delay, an algorithm for assigning OFCs to each device, and a transceiver to transmit an
interrogation signal and receive OFC signals in response with minimal code collisions

during transmission. The '034 patent application demonstrated a cell-based approach for device coding. A sample set is given in the following Table 1.

Table 1

		Time Slot				
		1	2	3	4	5
Device #	1	5	3	1	4	2
	2	4	2	5	3	1
	3	3	1	4	2	5
	4	2	5	3	1	4
	5	1	4	2	5	3

5

This approach can be extended to the passive wireless OFC SAW on-off sensors when the OFC does not change but the PN coding on top of OFC does. Table 2 demonstrates a set of OFC-PN devices. In a preferred embodiment, when external stimuli are applied to the sensors, the OFC stays the same, however, the PN coding is changing. For a multi-

10 sensor system, the PN coding for ON and OFF states does not have to be different from one OFC code to another.

Table 2

			Time Slot					Code Name
			1	2	3	4	5	
Device #	1	ON	+5	+3	+1	-4	+2	OFC1-PN1
		OFF	-5	-3	+1	-4	+2	OFC1-PN2
	2	ON	+4	+2	+5	-3	+1	OFC2-PN1
		OFF	-4	-2	+5	-3	+1	OFC2-PN2
	3	ON	+3	+1	+4	-2	+5	OFC3-PN1
		OFF	-3	-1	+4	-2	+5	OFC3-PN2
	4	ON	+2	+5	+3	-1	+4	OFC4-PN1
		OFF	-2	-5	+3	-1	+4	OFC4-PN2
	5	ON	+1	+4	+2	-5	+3	OFC5-PN1
		OFF	-1	-4	+2	-5	+3	OFC5-PN2

When the sensor is interrogated, the reflected response is correlated against both ON and OFF codes. Referring to Table 2, for device 1, the two codes are OFC1-PN1 and OFC1-PN2, (orthogonal frequency code 1, with a PN of on or off).

5 Figs. 1a and 1b show an example of a matched filter correlation of the same OFC code with PN1 sequence for the ON state and PN2 sequence for OFF state to the simulated ideal sensor response in ON state 101 plotted versus time normalized to chip length. As shown, an ideal device simulation in an ON state 101 correlates to OFC1-PN1 and OFC1-PN2 correlates to the OFF state 102. Whichever yields the highest
10 correlation peak corresponds to the state of the sensor. In Fig. 1a, the ON state 101 waveform response has the highest peak and the OFF state 102 is shown with a peak that is lower than the ON state peak. In Fig. 1b, the device with OFC1 code is modeled in an OFF state. In Fig. 1b, correlation to OFC1-PN2 is in an ON state 104 has a higher peak than the correlation to the OFC1-PN1 which is in an OFF state 103 shown as a lower
15 peak. Referring to Fig. 1a in conjunction with Fig. 1b, for the best distinction between correlations of PN1 to PN2 it is necessary for half of the chips to have one sign and the other half having the opposite sign.

Fig. 2 is a schematic diagram showing an example of an ON-OFF OFC surface acoustic wave device implementation. The example shown in Fig. 2 is for illustration
20 only to demonstrates the principle of the preferred embodiment and is not intended to limit the invention to any particular number of transducers, reflectors, acoustical paths or to limit the types of switches that can be used. The switches can be magnetic,

photovoltaic, mechanical, or other type of switch. For example, the switch can be a reed switch or an optical sensors.

The electrical master network 201 provides the electrical interface connections between the multiple electrical input ports 205, 206, and 207 of the transducers 208, 210 and 212 with the switch 203. In the example shown, the switch 203 is controlled by external stimuli 204. The output port 202 of the electrical master network 201 can be connected to an antenna or matching network (not shown). The device can include a number of acoustical paths, three acoustical paths 216, 217, and 218 in the example shown.

One acoustical path 218, or a set of acoustical paths shown in Fig. 2 includes three OFC chips 213 that do not change and do not include on-of coding. The transducer 212 for this path 218 can be connected directly to the output port 202 of the master network 201. The two other acoustical paths 216 and 217, or two sets of multiple acoustical paths, can contain OFC chips with both changing and non-changing PN code.

The first acoustical paths 216 in Fig. 2 having chips with alternating PN codes can be called a reference path 216. For the second acoustical path 217, the distance from the transducer 210 to the two reflectors with alternating PN codes 211 changes by an odd integer multiple of a quarter wavelength of the reflectors center compared to the distance between corresponding reflectors 209 to the transducer 208 of the reference path 216.

The transducers 208 and 210 of the reference path 216 and the second path 217, respectively, are then connected to input ports 205 and 206, respectively, of the master network 201. Depending on the external stimuli 204 applied to the switch 203, one or the

other transducer 208 or 210 will be connected to the output 202 of the master network 201.

Dibit coding:

In another embodiment of the present invention, a dibit, i.e., two adjoining bits, each having the same chip frequency, would be encoded in an orthogonal manner. For example, in the case of a reflector they would have the same Bragg frequency. The on-off PN coding approach previously discussed could also be applied. Multiple dibit chips with differing chip frequencies, such as in orthogonal frequency coded devices previously published by the inventor, could be constructed with unique code sequences.

The envelope of the dibit encoding is shown Fig. 3, with A having a dibit of 1 and 1 and with B having a dibit of 1 and -1. The complement can also be encoded, namely D a dibit of -1 and -1 as the complement for A and C a dibit of -1, 1 as the complement for B. In general, as shown in Fig. 3, this provides four possible coding states. Although the carrier frequency is not shown, the carrier frequency can be the same for each device with the dibit adding to the number a surface acoustic wave devices that can be used in a wireless multi-tag system.

As an example, if each bit is implemented as a Bragg reflector on an OFC device, with A in channel 1 and B in channel 2, then the sum and differences and the on and off states can be used for device encoding. Further, let's assume in channel 2, which uses dibit B, there is an external switch that can be used to engage (on) or disengage (off) channel 2. Further, the outputs after any switch are summed. If channel 2 is off, then the output will simply be a code 1,1 in the adjacent bits, with a normalized amplitude of 1 and a length $2 \cdot T_{\text{bit}}$. When the switch is on, the sum of the dibits will be a 1,0 in adjacent

bits, with a normalized amplitude of 2 and length T_{bit} . The energy in both of the received coded information will be the same. The autocorrelation of dibit A and dibit B provide a peak triangular correlation at $t = 0$. The cross-correlation to one another yields a zero at $t = 0$ and the integral across the dibit period for the cross correlation is zero. This approach provides orthogonal coding and a good use of the spectral frequency bandwidth by using orthogonal codes. When used in a multi-chip OFC system, PN coding of the dibits will provide even greater diversity.

Wireless External Closure Detection:

The following embodiment is for use of magnetic switch closure in conjunction with SAW sensor techniques. It is not necessary for the sensor encoding to be orthogonal frequency coding. The magnetic switch can be used separately for SAW closure sensors, or in conjunction with the previously described encoding techniques. It is recognized that in many applications it is necessary to verify that a signal is present to ensure that a wireless communication link is established and that the device is operational. Therefore, the preferred embodiment is for a signal to be detected with the sensor in one of the closed or open state. However, if only an on-state is required, the system need have only a single channel.

External Switch for Connecting and Disconnecting Channels:

For example, an external REED switch is used for connecting and disconnecting a channel. Here, a single REED switch can be used for magnetic closure detection in a single channel or for parallel channels. In another example, two REED switches, one that is normally on and the other being normally off then the two REED switches can switch parallel channels when a magnetic field is present. Although this embodiment is

described for a REED switch, those skilled in the art will understand that other types of switches, such as an optical sensor, can be substituted without departing from the scope of this embodiment of the present invention.

Integrated SAW closure Sensor:

5 In an alternative embodiment, a thin film ferromagnetic material is used to change either delay, loss or frequency of the encoded device. The thin film ferromagnetic material can be placed in the delay path, on the transducer, or can be placed on one or more reflectors. Alternatively, a magnet can be integrated on top of, or under the device in a manner that can change the delay, loss or frequency of the encoded
10 device. This change can be accomplished by damping the wave, or applying a strain induced change in the device's effective material properties or physical parameters. In yet another alternative configuration, a ferromagnetic material can be integrated on top of, or under the device, in a manner to change the delay, loss or frequency of the encoded device. This can be accomplished by damping the wave, or applying a strain induced
15 change in the device's effective material properties or physical parameters.

 While the invention has been described, disclosed, illustrated and shown in various terms of certain embodiments or modifications which it has presumed in practice, the scope of the invention is not intended to be, nor should it be deemed to be, limited thereby and such other modifications or embodiments as may be suggested by the
20 teachings herein are particularly reserved especially as they fall within the breadth and scope of the claims here appended.

We claim

1. A method for coding surface acoustic wave devices in a passive wireless system to increase code diversity comprising the step of:

5 providing two or more orthogonal frequency coded surface acoustic wave devices having an acoustical path between a transducer and the two or more surface acoustic wave devices;

coupling the two or more surface acoustic wave devices to a switching device with one-half of the surface acoustic wave device having an on state while the other one-
10 half have an off state.

2. The method of claim 1 wherein the coupling step comprises the step of: using a magnetic switch for switching.

15 3. The method of claim 1 wherein the coupling step comprises the step of: using a photovoltaic switch for switching.

4. The method of claim 1 wherein the coupling step comprises the step of: using a mechanical switch for switching.

20

5. The method of claim 1 further comprising the step of: controlling a position of the switching device with an external stimuli.

6. The method of claim 1 wherein the providing step comprising the step of:
providing one or more pairs of orthogonally coded surface acoustic wave devices
each pair having the same orthogonal frequency code, one of the two orthogonally coded
devices in each pair having an ON state while the other one of the pair has an OFF state
5 injected by the switching device.

7. The method of claim 6 further comprising the step of:
adding an adjacent reflector having a same chip frequency forming a dibit for
each pair of surface acoustic wave devices; and

10 encoding the two adjacent reflectors of the dibit of each pair a different dibit code
sequence, each dibit code sequence being one of four coding state.

8. The method of claim 1 wherein the providing step comprises the step of:
assigning an orthogonal frequency code to each of the two or more orthogonal
15 frequency coded devices, assigning comprising the steps of:

determining a M by N code matrix dimension based on the number of orthogonal
frequency codes needed M and the number of locations chips can populate N , each row
corresponding to one surface acoustic wave device orthogonal frequency code and each
cell in each row corresponding to one orthogonal chip and the chips are orthogonal to
20 each other at their respective center frequencies;

populating each cell of the matrix with one of the orthogonal frequency chips with
a different one of the orthogonal frequencies in each cell in each column; and

applying one of the resulting codes from the populated matrix to each one of the orthogonal frequency coded surface acoustic wave devices in the multi-tag system.

9. A multi-sensor passive wireless system comprising:

5 two or more acoustical paths each having two or more orthogonal frequency coded surface acoustic wave devices, each acoustical path coupled with a transducer;

a master network connected with the two or more transducers to connect one or more of the acoustical paths to an output port of the master network, the master network including a switching device for alternating between at least two of the acoustical paths to
10 form orthogonal frequency coded surface acoustic wave devices with alternating pseudo noise codes;

an external stimuli applied to the surface acoustic wave devices, an orthogonal frequency code reflected in response to the external stimuli; and

a receiver to correlate the reflected response against both of an ON code and an
15 OFF code, wherein two of the plural orthogonal frequency coded devices have a same orthogonal frequency code and an opposite pseudo noise code.

10. The system of claim 9 wherein the switching device comprises:

a magnetic switch.

20 11. The system of claim 9 wherein the switching device comprises:

a photovoltaic switch.

12. The system of claim 9 wherein the switching device comprises:

a mechanical switch.

13. The system of claim 9 further comprising:

5 an external switching stimuli for switching a position of the master network switching device.

14. The system of claim 9 wherein one or more of the two or more acoustical paths comprises:

10 an acoustical path having two or more surface acoustic wave devices and the transducer connected directly to an output of the master network.

15. The system of claim 9 wherein the two or more acoustical paths comprises:

a pair of acoustical paths, the transducer of each of the acoustical paths in the pair
15 connected with a different pole of the master network switching device, one of the transducers connected to the output of the master network based on a position of the switching device.

16. The system of claim 15 each surface acoustic wave device having a bank of

20 reflectors within a system bandwidth with a system center frequency.

17. The system of claim 16 wherein one of the two or more acoustical paths includes a reference acoustic path having two or more orthogonal frequency coded surface acoustic wave devices with alternating pseudo noise codes.

5 18. The system of claim 17 wherein one of the two or more acoustical paths includes a distance from the transducer to surface acoustic wave device reflectors changes by an odd integer multiple of a quarter wavelength of the reflectors center frequency compared to a reference distance between corresponding surface acoustic wave device reflectors to the transducer in the reference acoustic path.

10 19. A method for producing a dibit chip having a dibit code sequence for surface acoustic wave devices in a multi-sensor passive wireless system comprising the steps of:
fabricating two adjoining reflectors having a same ship frequency on a substrate as a dibit chip;

15 coupling a transducer and antenna pair to the two adjoining reflectors; and
assigning a dibit code sequence to the dibit chip, the dibit code selected from four different coding states, each dibit chip in the multi-sensor passive wireless system having a different chip frequency.

20 20. The method of claim 19 further comprising the step of:
connecting dibit chips to an external switching device with one-half of the two or more dibit chips having an on state while the other one-half have an off state.

21. The method of claim 19 further comprising the step of:

applying the dibit chip coding at two or more orthogonal frequency coded surface acoustic wave device to increase code diversity in the multi-sensor passive wireless system.

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22. The method of claim 19 further comprising the step of:

connecting two or more orthogonal frequency coded surface acoustic wave devices each having an assigned dibit code to an external switching device with one-half of the two or more surface acoustic wave device having an on state while the other one-half have an off state.

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23. A wireless external closure detection comprising:

one or more magnetic switches each connected with a single channel or parallel channels of a surface acoustic wave device; and

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an external magnetic field applied to the two or more magnetic switches to determine if a wireless communication link is established.

24. The wireless external closure detection of claim 23 wherein the one or more magnetic switches comprises:

20

two magnetic switches, one in a normally on position connected with a first channel and the other one in a normally off position connected to a second channel parallel with the first channel, the two magnetic switches switching between channels when the external magnetic field is present.

25. The wireless external closure detection of claim 23 wherein the one or more magnetic switches comprises:

one or more reed switches for magnetic closure detection.

5

26. An integrated surface acoustic wave closure sensor comprising:

a surface acoustic wave encoded devices; and

a thin film ferromagnetic material connected with the surface acoustic wave encoded devices, the placement of the thin film ferromagnetic material changing a
10 selected one of a delay, loss or frequency of the surface acoustic wave devices.

27. The sensor of claim 26 wherein the surface acoustic wave device includes a delay path, wherein the thin film ferromagnetic material is placed in the delay path.

15 28. The sensor of claim 26 wherein the surface acoustic wave device includes a transducer, wherein the thin film ferromagnetic material is placed on the transducer.

29. The sensor of claim 26 wherein the surface acoustic wave device includes tow or more reflectors, wherein the thin film ferromagnetic material is placed on one or more of
20 the reflectors.

30. The sensor of claim 26 wherein the thin film ferromagnetic material comprises:
a magnet integrated on top or bottom of the surface acoustic wave device.

31. The sensor of claim 26 wherein the thin film ferromagnetic material comprises:
a thin film ferromagnetic material integrated on top or bottom of the surface
acoustic wave device.

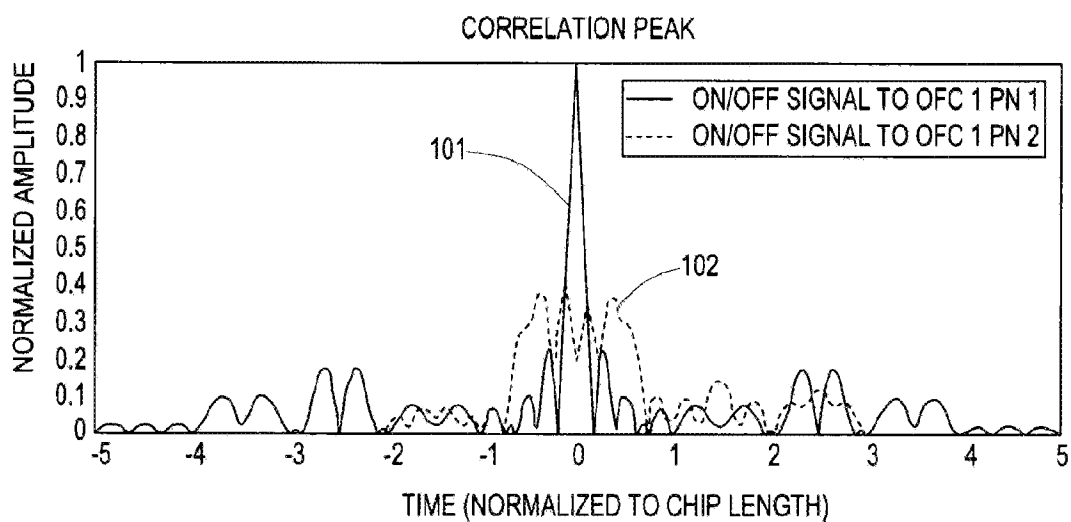


FIG. 1A

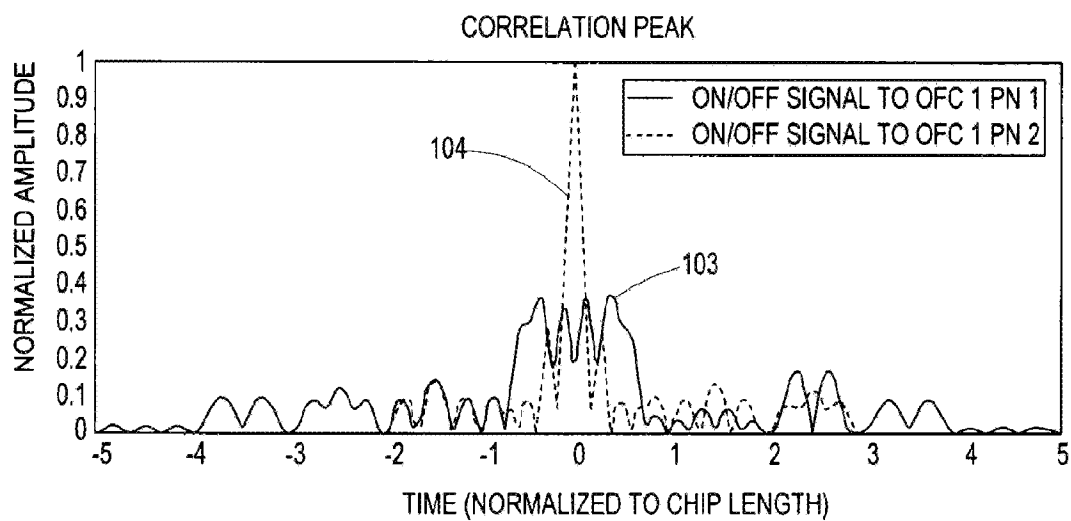


FIG. 1B

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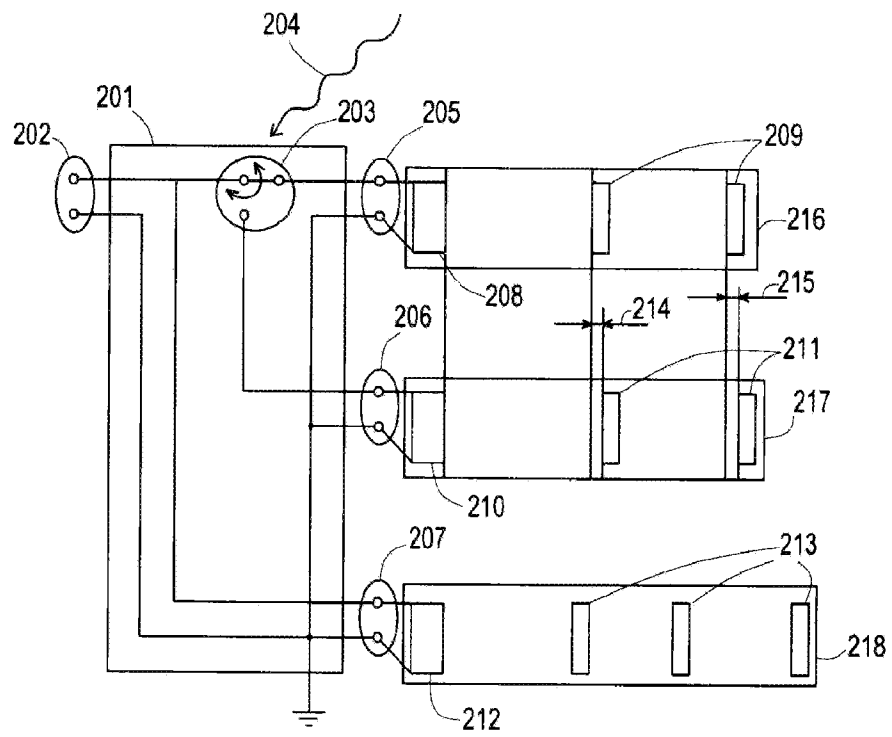


FIG. 2

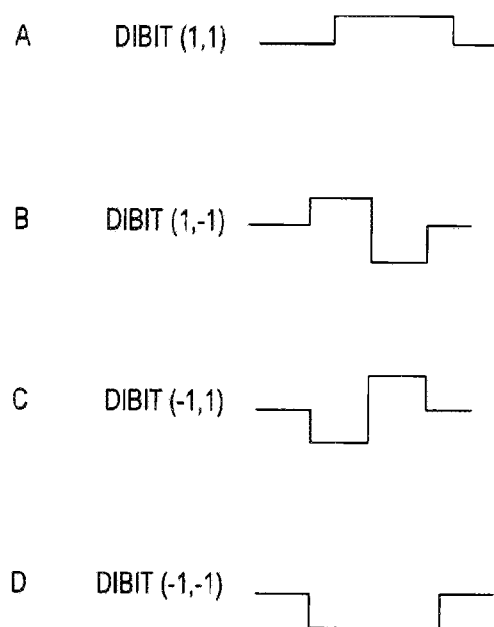


FIG. 3

A. CLASSIFICATION OF SUBJECT MATTER***H04Q 5/22(2006.01)i, H03H 9/64(2006.01)i***

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

H04Q 5/22; H04J 11/00; H04L; H04B 1/16; H04L 5/16; H04B 1/38

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Korean utility models and applications for utility models

Japanese utility models and applications for utility models

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

eKOMPASS(KIPO internal) & Keywords: code, diversity, surface, acoustic, wave, SAW, sensor, orthogonal, frequency

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	WO 2005-046108 A2 (SOCIETE DE TECHNOLOGIE MICHELIN et al.) 19 May 2005 See abstract, paragraphs [0004]-[0005], [0023], [0026]-[0027], [0039], figure 3 and claim 1.	1-31
A	JP 2000-183847 A (SONY INTERNATL EUROP GMBH) 30 June 2000 See abstract, figures 1-4 and claim 1.	1-31
A	US 2003-0016735 A1 (PETER J. EDMONSON et al.) 23 January 2003 See abstract, paragraphs [0017]-[0031] and claim 1.	1-31



Further documents are listed in the continuation of Box C.



See patent family annex.

* Special categories of cited documents:

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"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

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"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

03 MAY 2012 (03.05.2012)

Date of mailing of the international search report

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INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.

PCT/US2011/044139

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US 2003-0016735 A1	23.01.2003	None	