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(54) **OILSEED BRASSICA CONTAINING AN IMPROVED FERTILITY RESTORER GENE FOR OGURA CYTOPLASMIC MALE STERILITY**

(76) Inventors: **DAVID G. CHARNE**, ONTARIO (CA); **IAN GRANT**, ONTARIO (CA); **KONRAD KRALING**, SCHWEDENECK (DE); **JAYANTILAL D. PATEL**, ONTARIO (CA); **JEAN-CLAUDE M. PRUVOT**, BLOIS (FR); **LOMAS K. TULSIERAM**, ONTARIO (CA)

Correspondence Address:
Marianne H. Michel
Pioneer Hi-Bred International, Inc.
7100 N.W. 62nd Avenue
P.O. Box 1000
Johnston, IA 50131 (US)

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(57) **ABSTRACT**

The invention is a Brassica plant comprising a homozygous fertility restorer gene for ogura cytoplasmic male sterility, in addition to oilseed, meal and oil produced from the plant, and the use of oilseed of the plant for preparing oil and/or meal. Upon pollination, the plant yields oilseeds having a total glucosinolate content of not more than **30¼** mol/gram, not more than **25¼** mol/gram or not more than **20¼** mol/gram and, optionally, an erucic acid content of no more than two percent by weight based upon the total fatty acid content. The Brassica plant may be Brassica napus. Brassica campestris, or Brassica juncea.

Figure 1: Origin of the Low Glucosinolate Restorer Line, 96FNW-1822

Gen	Materials/Activities	Total Glucs*	Rf Gene Status
F1	R40 x PRESTOL ↓ [self-pollination = sp]	-	all Rr**
F2	94CWN-2134 ↓ [sp single plants, harvest, gluc selection]	-	1 RR : 2 Rr : 1 rr
F3	95FNW-7763 ↓ [sp single plants, harvest gluc selection]	<25***	Rr
F4	96FNW-1822 ↓ [sp single plants, harvest, gluc analysis, by HPLC]	<18***	RR
F5	96FNW-1822-01 **** 96FNW-1822-02 96FNW-1822-03 96FNW-1822-04 96FNW-1822-05 96FNW-1822-06 96FNW-1822-07 96FNW-1822-08 96FNW-1822-09 96FNW-1822-10	12.31 11.82 8.48 8.80 10.94 11.49 8.82 8.54 7.90 9.87	Rr RR Rr Rr RR Rr RR RR Rr Rr

* Total glucosinolates = alkenyl + MSGL + indole

** RR = homozygous Rf fertile;
Rr = heterozygous Rf fertile;
rr = sterile

*** selection by qualitative method (Palladium) compared to checks at level shown

**** Single plant selection from 96FNW-1822; glucosinolate analysis by HPLC on field harvested seed

Figure 2: Origin of the Low Glucosinolate Restorer Line, 96FNW-1348

Gen	Materials/Activities	Total Glucs*	Rf Gene Status
F1	R40 x EUROL ↓ [self-pollination = sp]	-	all Rr**
F2	94CWN-2132 ↓ [sp single plants, harvest, gluc selection]	-	1 RR : 2 Rr : 1 rr
F3	95FNW-7456 ↓ [sp single plants, harvest gluc selection]	<25***	Rr
F4	96FNW-1348 ↓ [sp single plants, harvest, gluc analysis, by HPLC]	<18***	Rr
F5	96FNW-1348-01 **** 96FNW-1348-04 96FNW-1348-06 96FNW-1348-07	16.59 17.33 13.48 18.89	RR RR RR RR

• Total glucosinolates = alkenyl + MSGL + indole
•• RR = homozygous Rf fertile; Rr = heterozygous Rf fertile; rr = sterile
••• selection by qualitative method (Palladium) compared to checks at level shown
•••• Single plant selection from 96FNW-1348; glucosinolate analysis by HPLC on field harvested seed

Figure 3: Origin of the Low Glucosinolate Restorer Line, 96FNNW-1628

Gen	Materials/Activities	Total Glucs*	Rf Gene Status
F1	R40 x EUROL ↓ [self-pollination = sp]	-	all Rr**
F2	94CWN-2132 ↓ [sp single plants, harvest, gluc selection]	-	1 RR : 2 Rr : 1 rr
F3	95FNNW-7387 ↓ [sp single plants, harvest gluc selection]	<25***	Rr
F4	96FNNW-1628 ↓ [sp single plants, harvest, gluc analysis, by HPLC]	<18***	Rr
F5	96FNNW-1628-02 **** 96FNNW-1628-03 96FNNW-1628-05	10.13 18.36 16.48	RR RR RR

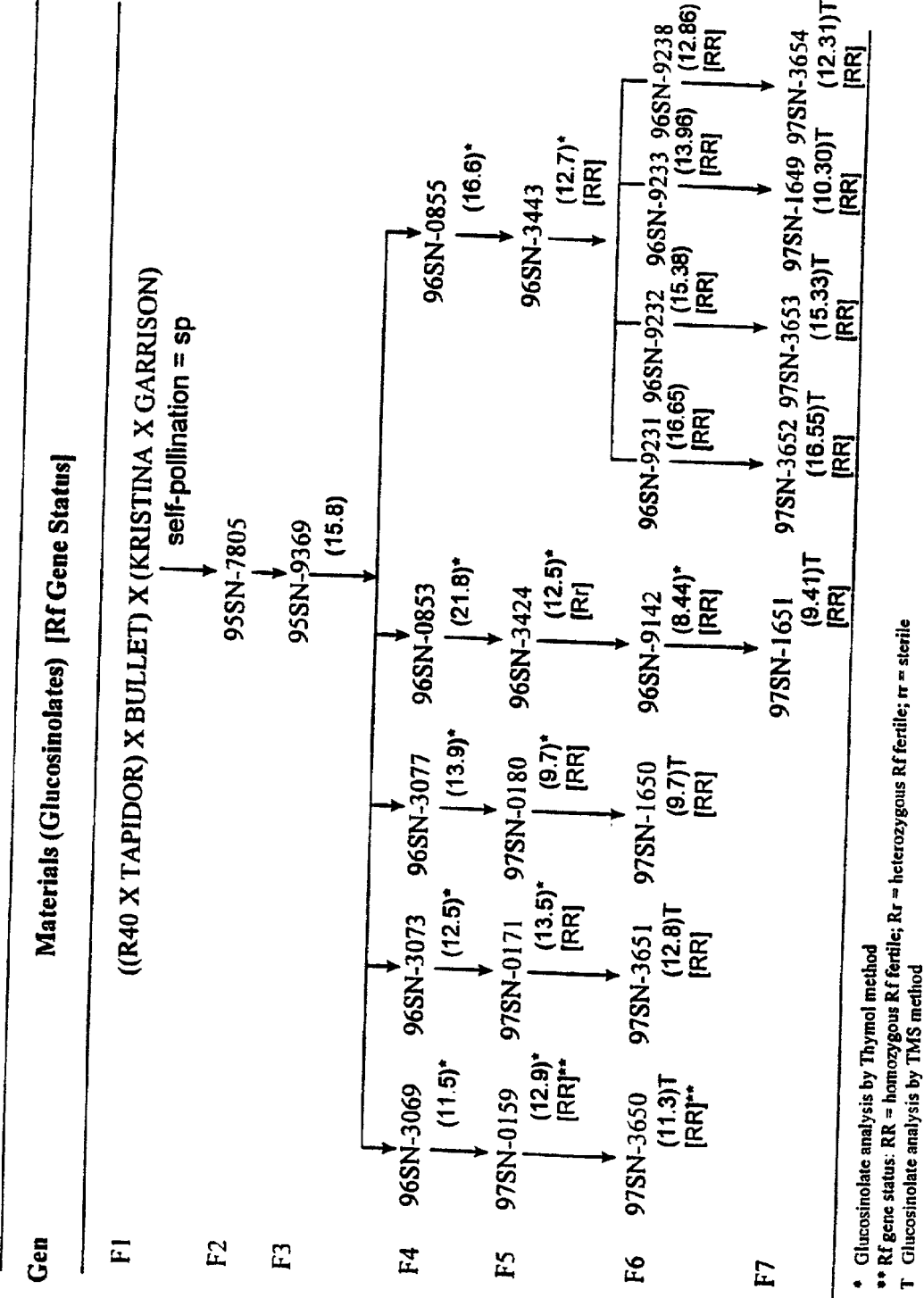
* Total glucosinolates = alkenyl + MSGL + indole
** RR = homozygous Rf fertile; Rr = heterozygous Rf fertile; rr = sterile
*** selection by qualitative method (Palladium) compared to checks at level shown
**** Single plant selection from 96FNNW-1628; glucosinolate analysis by HPLC on field harvested seed

Figure 4: Origin of the Low Glucosinolate Restorer Line, 96FNW-1792

Gen	Materials/Activities	Total Glucs*	Rf Gene Status
F1	R40 x BRISTOL	-	all Rr**
	↓ [self-pollination = sp]		
F2	94CWN-2133	-	1 RR : 2 Rr : 1 rr
	↓ [sp single plants, harvest, gluc selection]		
F3	95FNW-7703	<25***	Rr
	↓ [sp single plants, harvest gluc selection]		
F4	96FNW-1792	<18***	Rr
	↓ [sp single plants, harvest, gluc analysis, by HPLC]		
F5	96FNW-1792-02 ****	16.47	RR
	96FNW-1792-03	14.40	RR
	96FNW-1792-04	18.13	RR

* Total glucosinolates = alkenyl + MSGL + indole
** RR = homozygous Rf fertile; Rr = heterozygous Rf fertile; rr = sterile
*** selection by qualitative method (Palladium) compared to checks at level shown
**** Single plant selection from 96FNW-1792; glucosinolate analysis by HPLC on field harvested seed

Figure 5: Origin of the Low Glucosinolate Restorer Line, 95SN-9369 and Descendants



OILSEED BRASSICA CONTAINING AN IMPROVED FERTILITY RESTORER GENE FOR OGURA CYTOPLASMIC MALE STERILITY

BACKGROUND OF THE INVENTION

[0001] Oilseed from *Brassica* plants is an increasingly important crop. As a source of vegetable oil, it presently ranks behind only soybeans and palm in commercial importance and it is comparable with sunflowers. The oil is used both as a salad oil and as a cooking oil.

[0002] In its original form, *Brassica* oil, known as rapeseed oil, was harmful to humans due to its relatively high level of erucic acid. Erucic acid is commonly present in native cultivars in concentrations of 30 to 50 percent by weight based upon the total fatty acid content. This problem was overcome when plant scientists identified a germplasm source of low erucic acid rapeseed oil (Stefansson, 1983).

[0003] In addition, plant scientists have attempted to improve the fatty acid profile for rapeseed oil (Robbelen, 1984; Ratledge et al., 1984; Robbelen et al., 1975; and Rakow et al., 1973). These references are representative of those attempts.

[0004] Particularly attractive to plant scientists were so-called "double-low" varieties: those low in erucic acid in the oil and low in glucosinolates in the solid meal remaining after oil extraction (i.e., an erucic acid content of less than 2 percent by weight based upon the total fatty acid content, and a glucosinolate content of less than 30 $\mu\text{mol}/\text{gram}$ of the oil-free meal). These higher quality forms of rape, first developed in Canada, are known as canola.

[0005] More recently, plant scientists have focused their efforts on reducing the glucosinolate content further, to levels of less than 20 $\mu\text{mol}/\text{gram}$ of oil-free meal, as verified by quantifying trimethylsilyl (TMS) derivatives (Sosulski and Dabrowski, 1984) for spring canola, or less than 20 $\mu\text{mol}/\text{gram}$ of whole, ground seed, as determined by high performance liquid chromatography (HPLC) (International Organization for Standardization, reference number ISO 9167-1:1992(E)) for winter canola.

[0006] Glucosinolates are sulfur-based compounds that remain in the solid component of the seed-the solid meal-after the seed has been ground and its oil has been extracted. Their structure includes glucose in combination with aliphatic hydrocarbons (3-butenyl glucosinolate, 4-pentenyl glucosinolate, 2-hydroxy-3-butenyl glucosinolate, and 2-hydroxy-4-pentenyl glucosinolate) or aromatic hydrocarbons (3-indolylmethyl glucosinolate, 1-methoxy-3-indolyl methyl glucosinolate). Aliphatic glucosinolates are also known as alkenyl glucosinolates. Aromatic glucosinolates are also known as indoles.

[0007] High levels of glucosinolates are undesirable because they produce toxic by-products when acted upon by the enzyme myrosinase. Myrosinase is a naturally occurring enzyme present in *Brassica* species. When *Brassica* seed is crushed, myrosinase is released and catalyzes the breakdown of glucosinolates to produce glucose, thiocyanates, isothiocyanate and nitrites. When separated from glucose, these other products are toxic to certain mammals. Isothiocyanate, for example, inhibits synthesis of thyroxine by the thyroid and has other anti-metabolic effects (Paul et al.,

1986). Attempts have been made to inactivate the enzyme myrosinase (using steam, for example). These attempts have not been entirely successful.

[0008] Rapeseed possesses high levels of glucosinolates (from 100 $\mu\text{mol}/\text{gram}$ to 200 $\mu\text{mol}/\text{gram}$ of oil-free meal), whereas canola possesses lower levels of glucosinolates (less than 30 $\mu\text{mol}/\text{gram}$ of oil-free meal). The levels of glucosinolates in canola are regulated in many countries. In Europe, for example, winter canola must have a glucosinolate content of less than 25 $\mu\text{mol}/\text{gram}$ of seed at 8.5% moisture, as measured by HPLC. In Canada, spring canola must have a glucosinolate content of less than 30 $\mu\text{mol}/\text{gram}$ of oil-free meal at 0% moisture, as measured by TMS. Many countries are requiring even lower levels of glucosinolates in order to register canola varieties.

[0009] In developing improved new *Brassica* varieties, breeders use self-incompatible (SI), cytoplasmic male sterile (CMS) and nuclear male sterile (NMS) *Brassica* plants as the female parent. In using these plants, breeders are attempting to improve the efficiency of seed production and the quality of the F_1 hybrids and to reduce the breeding costs. When hybridisation is conducted without using SI, CMS or NMS plants, it is more difficult to obtain and isolate the desired traits in the progeny (F_1 generation) because the parents are capable of undergoing both cross-pollination and self-pollination. If one of the parents is a SI, CMS or NMS plant that is incapable of producing pollen, only cross pollination will occur. By eliminating the pollen of one parental variety in a cross, a plant breeder is assured of obtaining hybrid seed of uniform quality, provided that the parents are of uniform quality and the breeder conducts a single cross.

[0010] In one instance, production of F_1 hybrids includes crossing a CMS *Brassica* female parent, with a pollen producing male *Brassica* parent. To reproduce effectively, however, the male parent of the F_1 hybrid must have a fertility restorer gene (Rf gene). The presence of a Rf gene means that the F_1 generation will not be completely or partially sterile, so that either self-pollination or cross pollination may occur. Self pollination of the F_1 generation to produce several subsequent generations is important to ensure that a desired trait is heritable and stable and that a new variety has been isolated.

[0011] One *Brassica* plant which is cytoplasmic male sterile and is used in breeding is ogura (OGU) cytoplasmic male sterile (R. Pellon-Delourme et al., 1987). A fertility restorer for ogura cytoplasmic male sterile plants has been transferred from *Raphanus sativus* (radish) to *Brassica* by Institut National de Recherche Agricole (INRA) in Rennes, France (Pelletier et al., 1987). The restorer gene, Rfl originating from radish, is described in WO 92/05251 and in Delourme et al., (1991).

[0012] However, this restorer is inadequate in that restorer inbreds and hybrids carrying this Rf gene have elevated glucosinolate levels and the restorer is closely related to a decrease in seed set-the number of ovules per silique- (Pellon-Delourme et al., 1988; Delourme et al., 1994). In the case of hybrids, the glucosinolate levels are elevated even when the female parent has reduced glucosinolate content. These levels, typically more than 30 $\mu\text{mol}/\text{gram}$ of oil-free meal, exceed the levels of glucosinolates allowable for seed registration by most regulatory authorities in the world.

Thus, the restorer can be used for research purposes, but not to develop directly canola-quality commercial hybrid varieties. To date, there is no other source of a restorer of fertility for ogura cytoplasmic male sterility available.

[0013] INRA outlines the difficulties associated with obtaining restorer lines with low glucosinolate levels for ogura cytoplasmic sterility (Delourme, et al., 1994; Delourme, et al., 1995). INRA indicates that these difficulties are due to the linkage between male fertility restoration and glucosinolate content in its breeding material. INRA suggests that more radish genetic information needs to be eliminated in its restorer lines (Delourme, et al., (1995)). Although improvements have been made to restorers during the past few years, isozyme studies performed on the improved restorer lines indicate that radish genetic information still remains around the restorer gene (Delourme et al., 1994).

[0014] INRA has attempted to develop a restorer having decreased glucosinolate levels. It reported a heterozygous restorer with about 15 μmol per gram (Delourme et al., 1995). However, (i) this restorer was heterozygous (Rfrf) not homozygous (RfRf) for the restorer gene, (ii) this restorer was a single hybrid plant rather than an inbred line, (iii) there was only a single data point suggesting that this restorer had a low glucosinolate level rather than multiple data points to support a low glucosinolate level, (iv) there was no data to demonstrate whether the low glucosinolate trait was passed on to the progeny of the restorer, and (v) the restorer was selected and evaluated in a single environment-the low glucosinolate trait was not demonstrated to be stable in successive generations in field trials. INRA has not introduced commercially any homozygous restorer having low glucosinolate levels. Its restorer (reported in Delourme et al., 1995) cannot be used to develop restorer inbreds or single cross hybrids products (where the restorer is used as a male inbred) with decreased glucosinolate levels for commercial development.

[0015] Canadian patent application 2,143,781 of Yamashita, et al., published on Sep. 11, 1995, claims a hybrid breeding method for crop plants in the family Brassicaceae in which an F_1 seed is produced by crossing the female parent of a self-incompatible male sterile line with a male parent. In one embodiment, the male parent possesses a fertility restorer gene. The fertility restorer gene (IM-B) is for MS-N1-derived cytoplasm and was derived from a winter variety (IM line). This was then crossed with a spring double-low line (62We). Although this restorer is alleged to result in low glucosinolate levels, it is not a restorer for ogura cytoplasmic male sterility.

[0016] Other breeders have attempted to introduce Rf genes from radish into rapeseed plants by means of intergeneric crossing. However, these crosses have not been employed practically. Canadian patent application 2,108,230 of Sakai, et al, published on Oct. 12, 1993, claims a fertility restorer gene of a *Raphanus* plant which is introduced into a *Brassica* plant by cell fusion or intergeneric cross. This application does not disclose (1) a restorer of ogura cytoplasmic male sterility which maintains decreased glucosinolate levels in the oilseed of an F_1 generation or (2) the advantageous use of a restorer to develop restorer inbreds and to develop single cross hybrid combinations for commercial products (where the restorer is used as a male inbred).

[0017] To attempt to avoid the high glucosinolate content of INRA's restorer of ogura cytoplasmic male sterility, INRA and Serasem (UNCAC) have developed a *Brassica napus* variety called SYNERGY®. SYNERGY is a cross of ogura cytoplasmic male sterile SAMOURAI (bred by INRA) and male fertile FALCON® (bred by NPZ). FALCON does not carry the restorer gene for ogura cytoplasmic male sterility. Therefore, the F_1 hybrid is male sterile. SYNERGY is sold as a "composite hybrid line" (CHL) which consists of a blend of roughly 80% male sterile F_1 , hybrid (SYNERGY) and 20% male fertile (FALCON), which provides pollen for seed-set on the male sterile F_1 plants in the farmer's field.

[0018] There are a number of difficulties, however, in relying upon a composite hybrid line. The most important are: (1) that *Brassica napus* is a self-pollinating species, so under poor pollination conditions (such as prolonged cool, wet weather) there may be inadequate pollen movement from the male fertile plants to the F_1 hybrid plants, resulting in poor seed set and yield, and (2) that the F_1 , hybrid plants are more vigorous than the FALCON plants, so the former may outcompete the latter, resulting in too little pollen being available for optimal seed set and yield on the F_1 plants.

[0019] To date, no one has been able to develop an improved restorer having a homozygous (fixed) restorer gene (RfRf) for ogura cytoplasmic male sterility whose oilseeds have low glucosinolate levels. The restorer must be homozygous (RfRf) so that it can be used to develop restorer inbreds or, as male inbreds, in making single cross hybrid combinations for commercial product development. Ideally, glucosinolate levels would be well below those set out in standards for canola in various countries. That way, breeders could use the improved restorer to produce *Brassica* inbreds and hybrids having oilseeds with low glucosinolate levels. This would benefit farmers, who could then plant *Brassica* hybrids which, following pollination, would yield oilseeds having low glucosinolate levels and other desirable characteristics.

[0020] In many countries, oilseeds produced by farmers for crushing or for export are not checked for their glucosinolate content. Sometimes a particular lot of canola may have high glucosinolate content, resulting in contamination of the bulk grain to which the poor quality canola is added. It would be an improvement if the glucosinolate content of oilseeds was well below the standards set by various countries in order to avoid contamination of the bulk grain.

[0021] Thus, there remains a need for an improved *Brassica* plant which is a homozygous restorer of fertility for ogura cytoplasmic male sterility and which produces an oilseed with low glucosinolate content. To date, *Brassica* plants which are restorers of fertility for ogura cytoplasmic male sterility (i) have been heterozygous, rather than homozygous (fixed), for the restorer trait, or (ii) have not produced oilseeds with low glucosinolate content. Indeed, glucosinolate content of such oilseeds has been higher than 30 μmol /gram of oil-free meal.

[0022] It is an object of the present invention to provide an improved mature *Brassica* plant which is a homozygous restorer for ogura cytoplasmic male sterility and which has a glucosinolate content of less than 30 μmol /gram of seed. This restorer could be used to produce restorer inbreds or hybrids with low glucosinolate content. This would allow

production of fully-restored, single cross hybrids with genetically-low glucosinolate content in both the hybrid seed and in the oilseed harvested from the hybrid plants.

[0023] It is an object of the present invention to provide a *Brassica* oilseed of the *Brassica* plant containing a nuclear restorer for ogura cytoplasmic male sterility and having an improved glucosinolate level.

[0024] It is another object of the present invention to provide improved *Brassica* inbred lines, using the restorer. Another object is to use the restorer as a male inbred in making single cross hybrid combinations to develop commercial products.

[0025] It is another object of the present invention to provide an oil and edible vegetable meal having an improved glucosinolate level following simple crushing and extraction.

[0026] These and other objects and advantages of the invention will be apparent to those skilled in the art from a reading of the following description and appended claims.

SUMMARY OF THE INVENTION

[0027] This invention relates to a *Brassica* plant comprising a homozygous fertility restorer gene for ogura cytoplasmic male sterility, wherein upon pollination the plant yields oilseeds having a total glucosinolate content of not more than 30 μmol per gram, 25 μmol per gram or 20 μmol per gram.

[0028] The oilseed of a *Brassica* plant comprising a homozygous fertility restorer gene for ogura cytoplasmic male sterility and having a glucosinolate content of less than than 30 μmol per gram, 25 μmol per gram or 20 μmol per gram, may be used for preparing oil and/or meal.

[0029] This invention also relates to a *Brassica* plant comprising a homozygous fertility restorer gene for ogura cytoplasmic male sterility, wherein upon pollination the plant yields oilseeds having (i) a total glucosinolate content of not more than 30 μmol per gram and an erucic acid content of no more than 2 percent by weight based upon the total fatty acid content, (ii) a total glucosinolate content of not more than 25 μmol per gram and an erucic acid content of no more than 2 percent by weight based upon the total fatty acid content or (iii) a total glucosinolate content of not more than 20 μmol per gram and an erucic acid content of no more than 2 percent by weight based upon the total fatty acid content.

[0030] The *Brassica* plant may be *Brassica napus*, *Brassica campestris* or *Brassica juncea*. It may be designated as 95SN-9369, 96FNW-1792, 96FNW-1822, 96FNW-1348, 96FNW-1628 or their sub-lines. The sub-lines may be selected from a group consisting of 97SN-1650 (sub-line of 95SN-9369), 97SN-1651 (sub-line of 95SN-9369), 96FNW1792-03 (sub-line of 96FNW-1792), 96FNW1822-07 (sub-line of 96FNW1822) and 96FNW1822-08 (sub-line of 96FNW1822).

[0031] An inbred *Brassica* plant may be produced using this plant. A hybrid *Brassica* plant may be produced using this plant. Upon pollination, the inbred or hybrid plant yields oilseed having a total glucosinolate content of (i) not more than 30 μmol per gram, (ii) not more than 25 μmol per gram, or (iii) not more than 20 μmol per gram.

[0032] This invention also includes an oilseed of the *Brassica* plant or from the inbred or hybrid *Brassica* plant. The oilseed may be present as a component of a substantially homogeneous assemblage of oilseeds which possess the specified glucosinolate content. Oil of the oilseed is also part of this invention. The oilseed may be formed on *Brassica napus*, *Brassica campestris* or *Brassica juncea*. The mature *Brassica* oilseed is capable of yielding an endogenous vegetable oil having a glucosinolate content of no more than (i) 30 μmol per gram, (ii) 25 μmol per gram, or (iii) 20 μmol per gram.

[0033] Meal which is substantially oil free and which is produced from this oilseed is also part of this invention. The meal has a glucosinolate content of no more than (i) 30 μmol per gram, (ii) 25 μmol per gram, or (iii) 20 μmol per gram.

[0034] This invention also relates to a part of the *Brassica* plant of this invention. The plant part may be selected from a group consisting of nucleic acid sequences (RNA, mRNA, DNA, cDNA), tissue, cells, pollen, ovules, roots, leaves, oilseeds, microspores, vegetative parts, whether mature or embryonic.

[0035] The *Brassica* plant of this invention may be used to breed a novel *Brassica* line. The breeding may be selected from a group consisting of isolation and transformation, conventional breeding, pedigree breeding, crossing, self-pollination, haploidy, single seed descent and backcrossing.

DESCRIPTION OF PREFERRED EMBODIMENTS

[0036] The invention will now be described in relation to the figures in which:

[0037] FIG. 1 illustrates by way of exemplification the formation of new *Brassica napus* plant material in accordance with the present invention designated 96FNW-1822 as described in greater detail in Example 3.

[0038] FIG. 2 illustrates by way of exemplification the formation of new *Brassica napus* plant material in accordance with the present invention designated 96FNW-1348 as described in greater detail in Examples 3 and 4.

[0039] FIG. 3 illustrates by way of exemplification the formation of new *Brassica napus* plant material in accordance with the present invention designated 96FNW-1628 as described in greater detail in Example 3.

[0040] FIG. 4 illustrates by way of exemplification the formation of new *Brassica napus* plant material in accordance with the present invention designated 96FNW-1792 as described in greater detail in Example 1 and 2.

[0041] FIG. 5 illustrates by way of exemplification the formation of new *Brassica napus* plant material in accordance with the present invention designated 95SN-9369 and its Descendants (97SN-1650, 97SN-1651 and others) as described in greater detail in Example 6.

DESCRIPTION OF PREFERRED EMBODIMENTS

[0042] Methods for Determining Glucosinolates

[0043] The glucosinolate levels discussed herein are determined in accordance with two standard procedures, namely (1) high performance liquid chromatography (HPLC), as

described in ISO 9167-1:1992(E), for quantification of total, intact glucosinolates, and (2) gas-liquid chromatography for quantification of trimethylsilyl (TMS) derivatives of extracted and purified desulfoglucosinolates, as described by Sosulski and Dabrowski (1984). Both the HPLC and TMS methods for determining the glucosinolate levels discussed herein involve analysis of the solid component of the seed after crushing and oil extraction, (i.e., the de-fatted or oil-free meal).

[0044] Method for Determining Fatty Acid Profile

[0045] The fatty acid concentrations discussed herein are determined in accordance with a standard procedure wherein the oil is removed from the *Brassica* oilseeds by crushing and is extracted as fatty acid methyl esters following reaction with methanol and sodium methoxide. Next the resulting ester is analyzed for fatty acid content by gas liquid chromatography using a capillary column which allows separation on the basis of the degree of unsaturation and chain length. This analysis procedure is described in the work of J.K. Daun et al, 1983, which is herein incorporated by reference.

[0046] Statement of Invention

[0047] A novel edible endogenous vegetable meal is obtained from an improved *Brassica* oilseed that possesses glucosinolate and, optionally, erucic acid, in a low concentration. The *Brassica* oilseed contains the homozygous nuclear restorer gene for ogura cytoplasmic male sterility. Fewer glucosinolates are subjected to the enzyme myrosinase, which produces toxic by-products. The novel edible endogenous meal of the present invention is formed by the simple crushing of the *Brassica* oilseeds and the simple physical separation of the solid component of the seed - the solid meal -from the oil component.

[0048] The *Brassica* oilseeds of the present invention possess a glucosinolate content in the solid component before crushing and extraction of the oil component of less than 30 $\mu\text{mol}/\text{gram}$, and most preferably, less than 20 $\mu\text{mol}/\text{gram}$. The glucosinolate content may be any one or a mixture of alkenyl (3-butenyl glucosinolate, 4-pentenyl glucosinolate, 2-hydroxy-3-butenyl glucosinolate, and 2-hydroxy-4-pentenyl glucosinolate), MSGL (methylthiobutenyl glucosinolate and methylthiopentenyl glucosinolate) and indole (3-indolylmethyl glucosinolate and 1-methoxy-3-indolylmethyl glucosinolate). The glucosinolate determination preferably is made on the air-dry-oil-free solid as measured by the gas liquid chromatography (TMS-based) method of the Canadian Grain Commission. The glucosinolate levels commonly are made possible by selecting starting materials which already are known to form the desired glucosinolate content, and by making selections which retain this value following combination with the recited traits.

[0049] Generating Inbred Plants Using Restorer

[0050] The restorer *Brassica* plant of this invention may be used for inbreeding using known techniques. The homozygous restorer gene of the *Brassica* plant can be introduced into *Brassica* inbred lines by repeated backcrosses of the *Brassica* plant. For instance, the resulting oilseeds may be planted in accordance with conventional *Brassica*-growing procedures and following self-pollination *Brassica* oilseeds are formed thereon. Again, the resulting oilseeds may be planted and following self-pollination, next

generation *Brassica* oilseeds are formed thereon. The initial development of the line (the first couple of generations of the *Brassica* oilseed) preferably is carried out in a greenhouse in which the pollination is carefully controlled and monitored. This way, the glucosinolate content of the *Brassica* oilseed for subsequent use in field trials can be verified. In subsequent generations, planting of the *Brassica* oilseed preferably is carried out in field trials. Additional *Brassica* oilseeds which are formed as a result of such self-pollination in the present or a subsequent generation are harvested and are subjected to analysis for the desired trait, using techniques known to those skilled in the art.

[0051] Generating Hybrid Plants Using Restorer as Male Parent

[0052] This invention enables a plant breeder to incorporate the desirable qualities of an ogura restorer of cytoplasmic male sterility into a commercially desirable *Brassica* hybrid variety. *Brassica* plants may be regenerated from the ogura restorer of this invention using known techniques. For instance, the resulting oilseeds may be planted in accordance with conventional *Brassica*-growing procedures and following cross-pollination *Brassica* oilseeds are formed on the female parent. The planting of the *Brassica* oilseed may be carried out in a greenhouse or in field trials. Additional *Brassica* oilseeds which are formed as a result of such cross-pollination in the present generation are harvested and are subjected to analysis for the desired trait. *Brassica napus*, *Brassica campestris*, and *Brassica juncea* are *Brassica* species which could be used in this invention using known techniques.

[0053] The hybrid may be a single-cross hybrid, a double-cross hybrid, a three-way cross hybrid, a composite hybrid, a blended hybrid, a fully restored hybrid and any other hybrid or synthetic variety that is known to those skilled in the art, using the restorer of this invention.

[0054] In generating hybrid plants, it is critical that the female parent (P_1) that is cross-bred with the ogura restorer (P_2) have a glucosinolate level that is sufficiently low to ensure that the seed of the F_1 hybrid has glucosinolate levels within regulatory levels. The glucosinolate level of the seed harvested from the F_1 hybrid is roughly the average of the glucosinolate levels of the female parent (P_1) and of the male parent (P_2). The glucosinolate level of the hybrid grain (F_2) is reflective of the genotype of the F_1 hybrid. For example, if the objective is to obtain hybrid grain (F_2) having a glucosinolate level of less than 20 $\mu\text{mol}/\text{gram}$, and the male parent (ogura restorer) has a glucosinolate level of 15 $\mu\text{mol}/\text{gram}$, the female parent must have a glucosinolate level of less than 25 $\mu\text{mol}/\text{gram}$.

[0055] Generating Plants from Plant Parts

[0056] *Brassica* plants may be regenerated from the plant parts of the restorer *Brassica* plant of this invention using known techniques. For instance, the resulting oilseeds may be planted in accordance with conventional *Brassica*-growing procedures and following self-pollination *Brassica* oilseeds are formed thereon. Alternatively, doubled haploid plantlets may be extracted to immediately form homozygous plants.

[0057] Vegetable meal

[0058] In accordance with the present invention it is essential that the edible endogenous vegetable meal of the

Brassica oilseed contain glucosinolate levels of not more than 30 μ mol/gram of seed. The female parent which can be used in breeding *Brassica* plants to yield oilseed *Brassica* germplasm containing the requisite genetic determinant for this glucosinolate trait is known and is publicly available. For instance, *Brassica* germplasm for this trait has been available in North America since the mid-1970's.

[0059] Representative winter rape varieties that include the genetic means for the expression of low glucosinolate content and that are commercially available in Europe, for example, include, PRESTOL®, EUROL®, BRISTOL® (each available from Semences Cargill), TAPIDOR®, SAMOURAI® (available from Serasem). Representative spring rape varieties that include the genetic means for the expression of low glucosinolate content and that are commercially available in Canada, for example, include BULLET®, GARRISON® and KRISTANA® (each available from Svalof Weibull).

[0060] Other winter rape varieties that include the genetic means for the expression of low glucosinolate content and that are commercially available in Europe include APEX®, GOELAND®, FALCON®, LIRAJET®, CAPITOL® and EXPRESS®.

[0061] Also, genetic means for the expression of low glucosinolate trait can be obtained from American Type Culture Collection, Rockville, Md 20852. Seeds were deposited with the ATCC, comprising restorer line 97SN-1650 (Accession No. ATCC 97838), 97SN-1651 (Accession No. ATCC 97839), 96FNW1792-03 (Accession No. ATCC 209001) and 96FNW1822-07 (Accession No. 209002), discussed hereafter. Such low levels of glucosinolates in the oilseed *Brassica* serve to impart increased commercial value to the meal.

[0062] The edible endogenous vegetable oil of the *Brassica* oilseeds contains fatty acids and other traits that are controlled by genetic means (see US Patent Application entitled, "Improved Oilseed *Brassica* Bearing An Endogenous Oil Wherein the Levels of Oleic, Alpha-Linolenic and Saturated Fatty Acids Are Simultaneously Provided In An Atypical Highly Beneficial Distribution Via Genetic Control", of Pioneer Hi-Bred International, Inc., W091/15578; and U.S. Pat. No. 5,387,758, incorporated herein by reference.) Preferably erucic acid of the *Brassica* oilseed is included in a low concentration of no more than 2 percent by weight based upon the total fatty acid content that is controlled by genetic means in combination with the other recited components as specified. The genetic means for the expression of such erucic acid trait can be derived from numerous commercially available canola varieties having good agronomic characteristics, such as 46A05, 46A65, BOUNTY®, CYCLONE®, DELTA®, EBONY®, GARRISON®, IMPACT®, LEGACY®, LEGEND®, PROFIT®, and QUANTUM®. Each of these varieties is registered in Canada and is commercially available in that country.

[0063] Herbicide Resistance

[0064] As is known to those skilled in the art, it is possible to use this invention to develop a *Brassica* plant which is a restorer of fertility for ogura cytoplasmic male sterility, produces oilseeds having low glucosinolate content and has

other desirable traits. Additional traits which are commercially desirable are those which would reduce the cost of production of the *Brassica* crop or which would increase the quality of the *Brassica* crop. Herbicide resistance, for example, is a desirable trait (see Example 4-1 and 4-2 in which ogura restorer lines with low glucosinolate content and different types of herbicide resistance have been developed).

[0065] If desired, a genetic means for tolerance to a herbicide when applied at a rate which is capable of destroying rape plants which lack said genetic means optionally may also be incorporated in the rape plants of the present invention as described in commonly assigned U.S. Pat. No. 5,387,758, that is herein incorporated by reference.

[0066] Breeding Techniques

[0067] It has been found that the combination of desired 20 traits described herein, once established, can be transferred into other plants within the same *Brassica napus*, *Brassica campestris*, or *Brassica juncea* species by conventional plant breeding techniques involving cross-pollination and selection of the progeny. It surprisingly has been demonstrated that the restorer gene in combination with low glucosinolate levels is highly heritable, can be transmitted to progeny, and can be recovered in segregating progeny in subsequent generations following crossing.

[0068] Also, once established the desired traits can be transferred between the *napus*, *campestris*, and *juncea* species using the same conventional plant breeding techniques involving pollen transfer and selection. The transfer of traits between *Brassica* species, such as *napus* and *campestris*, by standard plant breeding techniques is already well documented in the technical literature. (See, for instance, Tsunada et al., 1980).

[0069] As an example of the transfer of the desired traits described herein from *napus* to *campestris*, one may select a commercially available *campestris* variety such as REWARD®, GOLDRUSH®, and KLONDIKE®, and carry out an interspecific cross with an appropriate plant derived from a *napus* breeding line, such as that discussed hereafter (i.e., 95SN-9369). Alternatively, other *napus* breeding lines may be reliably and independently developed using known techniques. After the interspecific cross, members of the F₁ generation are self-pollinated to produce F₂ oilseed. Selection for the desired traits is then conducted on single F₂ plants which are then backcrossed with the *campestris* parent through the number of generations required to obtain a euploid (n=10) *campestris* line exhibiting the desired combination of traits.

[0070] In order to avoid inbreeding depression (e.g., loss of vigor and fertility) that may accompany the inbreeding of *Brassica campestris*, selected, i.e. BC₁ plants that exhibit similar desired traits while under genetic control advantageously can be sib-mated. The resulting oilseed from these crosses can be designated BC₁SIB₁ oilseed. Accordingly, the fixation of the desired alleles can be achieved in a manner analogous to self-pollination while simultaneously minimizing the fixation of other alleles that potentially exhibit a negative influence on vigor and fertility.

[0071] A representative *Brassica juncea* variety of low glucosinolate content and low erucic acid content into which the desired traits can be similarly transferred include the breeding lines, 96SJ-2690, 96SJ-2691, and 96SJ-2692.

[0072] Stand of Plants

[0073] The oilseed *Brassica* plants of the present invention preferably are provided as a substantially uniform stand of plants that are capable of producing oilseeds providing a meal which exhibits the recited improved glucosinolate levels. The *Brassica* oilseeds of the present invention preferably are provided as a substantially homogeneous assemblage of oilseeds which possess the improved glucosinolate levels.

[0074] The improved oilseed *Brassica* plant of the present invention is capable of production in the field under conventional oilseed *Brassica* growing conditions that are commonly utilized during oilseed production on a commercial scale. Such oilseed *Brassica* exhibits satisfactory agronomic characteristics and is capable upon self-pollination of forming oilseeds that possess the glucosinolate levels within the meal present therein. For the purposes of the present invention, "satisfactory agronomic characteristics" is defined as the ability to yield an oilseed harvest under standard field growing conditions having glucosinolate levels that are sufficiently low for registration of canola varieties (suitable for commercial use).

[0075] The ability to provide in a single edible endogenous vegetable meal the improved glucosinolate levels of the present invention using the ogura restorer of the present invention, is considered to be totally unexpected. An edible endogenous meal as presently claimed is novel and its production previously eluded all other researchers. One skilled in oilseed *Brassica* technology reasonably would have concluded that the ogura restorer is genetically linked to the gene regulating glucosinolate levels, i.e. that both genes are on a fragment of *Raphanus* DNA that has been integrated into a *B. napus* chromosome. Whereas there is no allelic variation within the *Raphanus* DNA fragment, there is no opportunity for a crossover event to separate the Rf gene from the gene coding for elevated glucosinolate content, thus precluding the simultaneous expression of the restorer and low glucosinolate levels.

[0076] The improved edible endogenous vegetable meal of the present invention, in a preferred embodiment, exhibits a satisfactory flavor that can be described as being generally comparable to that of canola meal. Representative uses of the meal include feed for livestock. Representative uses of the oil include salad, frying, cooking, spraying, and viscous-food product applications. Handling and inventory considerations are greatly simplified since the endogenous vegetable meal and oil of the present invention fulfills the requirements for a wide variety of end uses. Each of these benefits is achieved in a straightforward manner in an endogenous product that inherently possesses superior health and nutritional properties.

[0077] The following Examples are presented as specific illustrations of the present invention. It should be understood, however, that the invention is not limited to the specific details set forth in the Examples.

EXAMPLE 1

[0078] Development of the improved OGURA restorer line, 96FNW-1792, including methodology for glucosino-

late determination and assessment of fixity of the Rf gene (see FIG. 4).

Generation:	Parent to F1
Time Period:	November, 1992 to April, 1993
Seed Planted:	R40 (original restorer source from INRA) and BRISTOL (commercial winter canola from Semences Cargill, France)
Seed Harvested:	F1 = 93CWN-867 (= R40 × BRISTOL)
Methods:	Parents were grown, and all crossing was carried out in a controlled environment in the greenhouse. R40 (restorer source) was used as the female parent so that all resulting materials would carry the OGURA cytoplasm.
Generation:	F1 to F2
Time Period:	May, 1993 to November, 1993
Seed Planted:	F1 = 93CWN-867 (= R40 × BRISTOL)
Seed Harvested:	F2 = 94CWN-2133
Methods:	F1 plants were grown out to flowering in the greenhouse. Sterile plants were discarded; fertile plants were self-pollinated to produce F2 seed. At maturity, F2 seed was harvested from each F1 plant separately. Each F2 seedlot was screened for glucosinolates using the glucose reaction method. The seedlots with the lowest glucosinolate content were bulked to produce the F2 seed of 94CWN-2133 which could be sampled for F3 production.
Generation:	F2 to F3
Time Period:	December, 1993 to June, 1994
Seed Planted:	F2 = 94CWN-2133
Seed Harvested:	F3 = 95FNW-7703 (selected F3 line)
Methods:	Five hundred F2 plants from the seedlot, 94CWN-2133, were grown out in the greenhouse. Sterile plants were discarded at flowering, and fertile plants were self-pollinated. At maturity, F3 seed was harvested from each F2 plant individually. Each F3 seed line was screened for glucosinolate content, using the Palladium method. Seed of checks, grown in the same greenhouse environment as the F3s, was included in this analysis. The F3 seed line, 95FNW-7703, was identified as having less than 25 umol/g total glucosinolate content, so was advanced into the field nursery program.
Generation:	F3 to F4
Time Period:	August, 1994 to July, 1995
Seed Planted:	F3 = 95FNW-7703
Seed Harvested:	F4 = 96FNW1792 (selected F4 line)
Methods:	95FNW-7703 was planted in the restorer selection nursery in Frouville, France in August, 1994. Following emergence, there were Ca. 60 plants in a two row nursery plot. Two elite commercial checks, Bristol and Goeland, were included at frequent intervals in the nursery as checks for comparison.

[0079] At early flowering, 10 single plants within 95FNW-7703 were self-pollinated by bagging. The fertility of all plants within the line was assessed by scoring pollen production (male fertility) and seed set within developing pods (female fertility). At the end of flowering, the pollination bags were removed.

[0080] At maturity, F4 seed was harvested from each of the 10 selfed plants individually. Seed quality on each of the F4 seedlots was assessed; lines with shrivelled and/or mouldy seed were discarded.

[0081] Mature, cleaned seed of the remaining F4 lines was analysed for glucosinolate content by the Palladium method. Seed of the Bristol and Goeland checks was harvested, and glucosinolates determined by HPLC. Seed from these checks was included in the Palladium analysis to allow selection of low glucosinolate Rf lines. The average of Bristol and Goeland plus one standard deviation (ca. 18

umol/g total glucosinolates) was used as a culling level. The F4 seed line, 96FNW-1792, had less than 18 umol glucosinolate content, and had the lowest glucosinolate content of any of the 95FNW-7703-derived lines.

[0082] The fertility assessment of 95FNW-7703 identified no sterile plants in a sample of ca. 50 individuals. As the Rf gene is a single, dominant gene, if 95FNW-7703 was segregating for the Rf gene, steriles would be expected in a frequency of 0.25 with perfect sampling. Statistically, the probability of finding no steriles in a sample of 50 if the line is segregating is .000000562. Based on this, we can conclude that 95FNW-7703 is fixed for the Rf gene, meaning that it was derived from an F2 plant which was homozygous Rf.

EXAMPLE 2

[0083] Development of F5 sub-lines of the improved OGURA restorer, 96FNW-1792 (continued from Example 1, see FIG. 4).

Generation:	F4 to F5
Time Period:	August, 1995 to July, 1996
Seed Planted:	F4 = 96FNW-1792
Seed Harvested:	F5 = 96FNW-1792-02, -03, and -04
Methods:	96FNW-1792 was planted in a four row plot in the 1995/96 restorer nursery at Frouville, France. After emergence, there were >100 plants in the nursery plot. BRISTOL and GOELAND were planted as running checks in the nursery.

[0084] During the winter of 95/96, the homozygosity of 20 individual plants within 96FNW-1792 was assessed by determining the PGI-2 isozyme phenotype on leaf tissue extract subjected to starch gel electrophoresis, as described by Delourme and Eber (1992). All plants were found to be homozygous for the radish PGI-2 phenotype. Since this phenotype is the product of a PGI-2 allele from radish, which is very tightly linked to the OGURA Rf gene, these results indicate that 96FNW-1792, and the 20 specific plants sampled, are fixed for the Rf gene (RfRf).

[0085] At flowering, the 20 selected plants were self-pollinated by bagging. Male and female fertility of all plants within the 96FNW-1792 plot were assessed as described in Example 1. No sterile plants were found in the sample of 100 plants, again indicating that 96FNW-1792 is fixed for the Rf

gene. Seed set (number of ovules per silique) was within the normal range for *Brassica napus*. Pollination bags were removed at the end of flowering.

[0086] At maturity, seed of each of the 20 plants was harvested individually, threshed and cleaned. The lines with the best seed quality were selected, and total glucosinolate content on these materials was determined by HPLC. The total glucosinolate content (indole+MSGL+alkenyl) for three of the selected sub-lines is given in FIG. 4 (F5 generation).

[0087] A sample of 20 plants of each of these three sub-lines was grown out in the greenhouse. Leaf tissue was sampled from each plant within each sub-line, and PGI-2 isozyme analysis carried out. The results indicated that the three lines, and all of the plants within them, are fixed for the Rf gene.

[0088] The three sub-lines (96FNW-1792-02, -03, and -04) are currently being finished as restorer inbreds. They are also being used as male inbreds in making numerous single cross hybrid combinations for commercial product development.

EXAMPLE 3

[0089] Development of the improved OGURA restorer lines 96FNW-1822, 96FNW-1348, 96FNW-1628 (see FIGS. 1, 2 and 3).

[0090] Generations of plants shown in FIGS. 1, 2 and 3 were grown in the time periods and using similar source material and methods indicated in Example 1. Glucosinolate and fertility assessments were conducted as indicated in Example 1. Elite commercial checks were included at frequent intervals as checks for comparison. Again, results of fertility assessments indicated that a number of sub-lines (as shown in FIGS. 1, 2 and 3) were fixed for the Rf gene and had low glucosinolate levels.

[0091] Plants of sub-lines of restorer lines 96FNW-1822 and 96FNW-1348 were grown in France during the winter of 1996-97. Sound seed of these plants was assessed for fertility, and analysed for glucosinolate content by HPLC. Fertility observations showed that the sub-lines were fixed for the Rf gene. The HPLC analysis revealed less than 15 uM glucosinolate content in each of these sub-lines. Test crosses were conducted to assess transmission of the restorer gene. Table 1 below illustrates the results of the fertility assessments and glucosinolate content.

TABLE 1

Fertility observations and glucosinolate content of sub-lines grown in France during the winter of 1996/97.						
CVN	BLN	Total Glucosinolates (umol/g by HPLC)	No. of fertile and sterile plants in a sample (France, 1997)*			
			Inbred		Test Cross	
Code	Code	1996/97				
(New)	(Previous)	(France)	Fertile	Sterile	Fertile	Sterile
NW1717	96FNW-1822-2	8.73	2,000	0	321	1
	96FNW-1822-5	10.16	2,000	0	412	1
	96FNW-1822-7	8.14	2,000	0	420	0
	96FNW-1822-8	9.82	2,000	0	346	2
NW1712	96FNW-1348-6	14.71	2,000	0	375	2

*Fertile/sterile classification by visual inspection of flower morphology

EXAMPLE 4

[0092] Development of the improved OGURA restorer line, 96FNW-1348, which combines low glucosinolate content with desirable agronomic traits and disease tolerance.

[0093] The following table shows performance data for four fully-restored, single-cross hybrids involving elite female inbreds and 96FNW-1348. This data was collected from yield trials at nine European locations in the 1995/96 testing season. Comparisons are made to SYNERGY, a composite hybrid-line developed by Serasem, France.

Hybrid:	Yield (% Chk)	Height	Maturity (1-9)*	Lodging (1-9)	Stem Disease
95-90013	107%	163	5.0	6.5	4.2
95-90002	106%	160	4.0	7.5	5.6
95-90004	106%	148	3.8	5.8	4.2
95-90010	105%	165	3.9	7.5	4.6
95-90006	104%	155	4.0	7.2	4.8
SYNERGY	100%	155	5.4	7.3	4.0

*maturity, lodging and stem disease scores are on 1-9 scale, where 1 = earliest, most lodging susceptible, most disease susceptible, and 9 = latest, most lodging resistant, most disease resistant

EXAMPLE 5

[0094] Development of improved OGURA restorer lines with low glucosinolate content, desirable agronomic traits, and herbicide resistance.

5-1: Development of elite OGURA restorer lines with resistance to imidazolinone herbicides:

- [0095] 1. Produce F₁ of 96FNW1348 (winter low glucosinolate Rf line)×45A71 (spring Pursuit Smart® variety)
- [0096] 2. Germinate F₁ spray seedlings with 100 g/ha of PURSUIT to confirm resistance
- [0097] 3. Produce BC₁F₁ by crossing F₁ to 96FNW1348
- [0098] 4. Germinate BC₁F₁ spray seedlings with 100 g/ha PURSUIT, select 25% of plants with highest level of resistance
- [0099] 5. Produce BC₁F₂ by selfing selected plants
- [0100] 6. Germinate BC₁F₂, spray seedlings with 400 g/ha PURSUIT, self most resistant plants, harvest F₃S
- [0101] 7. Germinate F₃ lines, spray with 400 g/ha PURSUIT; select lines in which all plants are resistant, self-pollinate, harvest F₄ seed, confirm low glucosinolate content
- [0102] 8. Continue self-pollination with selection in the nursery; testcross selected imidazolinone resistant (IR) restorer inbreds to elite IR female inbreds, then evaluate low glucosinolate IR hybrids in yield trails

5-2: Development of elite OGURA restorer lines with other forms of herbicide resistance, i.e. Roundup Ready®, Liberty Link®:

- [0103] 1. Follow procedures outlined for development of IR inbreds and hybrids, starting with fixed herbicide resistant source

- [0104] 2. Once elite, low glucosinolate, herbicide resistant restorer lines have been identified, these should be used as parents in subsequent cycles, for crossing with other elite source materials. New herbicide resistant, low glucosinolate restorer lines can be isolated from these source materials by haploidy, pedigree breeding, or backcrossing, all of which are methods familiar to those skilled in the art of rapeseed breeding.

EXAMPLE 6

[0105] Development of improved OGURA restorer line, designated 95SN-9369 and Descendants (97SN-1650, 97SN-1651 and others) with low glucosinolate content and desirable agronomic traits

Generation: Parent to F₁ (two steps: C₁ = three-way cross, C₂ = complex cross)

Time Period: C₁ = January, 1994 to April, 1994; C₂ = May, 1994 to August, 1994

Seed Planted: C₁: female = R40 × TAPIDOR® (winter); male = BULLET® (spring) C₂: female = C₁; male = KRISTINA® × GARRISON®

Methods: All materials were grown and crossing was performed in controlled environment greenhouses. The R40 × TAPIDOR® F₁ used as the female in C₁ was from the winter canola breeding program. C₂ was made using several fertile C₁ plants as female, and a bulk pollen sample from several male plants. The final product of C₂ was the complex cross F₁, ((R40 × TAPIDOR®) × BULLET®) × (KRISTINA® × GARRISON®).

Generation: F₁ to F₂

Time Period: September to December, 1994

Seed Planted: F₁ = ((R40 × TAPIDOR®) × BULLET®) × (KRISTINA® × GARRISON®)

Seed Harvested: F₂ = 95SN-7805

Methods: 32 F₁ plants were grown to flowering in the greenhouse and self-pollinated to produce F₂ seed. At maturity, F₂ seed from each F₁ plant was harvested separately and analysed for glucosinolate content by thymol method (colorimetric quantification). F₂ seedlots with the lowest glucosinolate content, in comparison to a check variety, were selected for further breeding.

Generation: F₂ to F₃

Time Period: January, 1995 to April, 1995

Seed Planted: F₂ = 95SN-7805

Seed Harvested: F₃ = 95SN-9369 (selected F₃)

Methods: Several hundred F₂ plants were grown out in the greenhouse. At flowering, sterile plants were discarded, and all fertile plants were self-pollinated by bagging. Bags were removed at the end of flowering, and seed was allowed to fully mature on the plants prior to harvest. All F₃ seed lines (harvested from individual F₂ plants) were screened for glucosinolate content by the thymol method. The F₃ seed line, 95SN-9369 was selected as being among the lowest in glucosinolate content.

Generation: F₃ to F₄

Time Period: May, 1995 to August, 1995

Seed Planted: F₃ = 95SN-9369

Seed Harvested: F₄ = 96SN-3077, 96SN-0853, and others (see Figure 5)

Methods: A large sample of F₃ plants from 95SN-9369 was grown to flowering in the greenhouse, and bagged to produce F₄ seed. Bags were removed at the end of flowering; F₄ seed was harvested from each F₃ plant individually at full maturity. Each F₄ seed line (seed harvested from a single F₃ plant) was analysed for glucosinolate content by the thymol method. Five F₄s were selected for further breeding (see Figure 5), including 96SN-3077 and 96SN-0853.

-continued	
Generation:	F4 to F5
Time Period:	September, 1995 to December, 1995
Seed Planted:	F4 = 96SN-3077, 96SN-0853 and others (see Figure 5)
Seed Harvested:	F5 = 96SN-3424 (from 96SN-0853), 97SN-0180 (from 96SN-3077) and others (see Figure 5 for details).
Methods:	Fifteen plants of each of the selected F4 lines were planted in the greenhouse, along with check varieties (for glucosinolate selection). Each plant was bagged at flowering; bags were removed at the end of flowering and seed was harvested from individual plants at full maturity. Each F5 seed line (seed from a single F4 plant) was analysed for glucosinolate content by the thymol method. The best F5 from each F4 was selected for further breeding.
Generation:	F5 to F6 (97SN-0180 was not included in this planting)
Time Period:	January, 1996 to April, 1996
Seed Planted:	F5 = 96SN-3424 and others (see Figure 5)
Seed Harvested:	F6 = 96SN-9142 (from 96SN-3424) and others (see Figure 5 for details)
Methods:	Fifteen plants of each of the selected F5 lines were planted in the greenhouse, along with check varieties (for glucosinolate selection). Each plant was bagged at flowering; bags were removed at the end of flowering and seed was harvested from individual plants at full maturity. Each F6 seed line (seed from a single F5 plant) was analysed for glucosinolate content by the thymol method. The best F6 from each F5 was selected for further breeding.
Generation:	Field evaluation - F5 to F6 for 97SN-0180; F6 to F7 for 96SN-9142
Time Period:	May, 1996 to August, 1996
Seed Planted:	F5 = 97SN-0180
Seed Harvested:	F6 = 96SN-9142 and others (see Figure 5)
	F6 = 97SN-1650
Methods:	F7 = 97SN-1651 (from 96SN-9142) and others (see Figure 5 for details)
	Selected lines were planted in two row plots in an isolation near Hillsburgh, Ontario. After emergence, there were more than 100 plants per line. At flowering, every plant in a selected line was scored for fertility/sterility, and 20 plants were bagged to produce selfed seed. Bags were removed at the end of flowering, and seed was harvested at full maturity. Single plants with sound seed were analysed for glucosinolate content by TMS. Fertility observations showed that both 97SN-1651 and 97SN-1650 were fixed (homozygous) for the Rf gene. The TMS analysis revealed less than 15 uM glucosinolate content in both of these lines (see Figure 5 for precise data). Both lines were observed to have acceptable maturity, standability (lodging resistance) and plant type in the nursery. These lines, and line 97SN-1649, have been advanced into seed production during the winter of 1996/97 in Chile, where they are being crossed to several elite ogura male sterile inbreds (females) to produce single cross hybrids. The resulting hybrids were evaluated in multi-locations trials in western Canada in summer, 1997. Seed from the plants grown in Chile during the winter of 1996/97 were planted in Ontario in 1997. Seeds from the resulting plants were harvested in the summer of 1997 and evaluated for fertility and glucosinolate content. Test crosses were conducted to assess transmission of the restorer gene. The results are shown in Table 2 below.

[0106]

TABLE 2							
Results of fertility observations and glucosinolate analysis of lines 97SN-1649 and 97SN-1650 grown in Chile during 1996-97 and Ontario during the spring of 1997.							
CVN	BLN	Total Glucosinolates (umol/g by		No. of fertile and sterile plants in a sample (Ontario, 1997)*			
		TMS)		Inbred		Test Cross	
		Code (New)	Code (Previous)	96/97 (Chile)	1997 (Ontario)	Fertile	Sterile
NS3059	97SN-1649			11.45	11.32	600	0
NS3060	97SN-1650			14.40	14.01	600	0

*Fertile/sterile classification by visual inspection of flower morphology

[0107] A person skilled in the art could use the *Brassica* plant of this invention to develop a *Brassica* plant which is a restorer of fertility for ogura cytoplasmic male sterility, produces oilseeds having low glucosinolate content and which is resistant to one or more herbicides. Herbicide resistance could include, for example, resistance to the herbicide glyphosate, sold by Monsanto under the trade mark ROUNDUP. Glyphosate is an extremely popular herbicide as it accumulates only in growing parts of plants and has little or no soil residue.

[0108] There are two genes involved in glyphosate resistance in canola. One is for an enzyme which detoxifies the herbicide: it is called GOX, glyphosate oxidoreductase. The other is a mutant target gene, for a mutant form of EPSP synthase. One skilled in the art could use GOX or CP4 with promoters in canola. Basically, the genes are introduced into a plant cell, such as a plant cell of this invention carrying the restorer gene for ogura cytoplasmic male sterility, and then the plant cell grown into a *Brassica* plant.

[0109] As another example, a person skilled in the art could use the *Brassica* plant of this invention to develop a *Brassica* plant which is a restorer of fertility for ogura cytoplasmic male sterility, produces oilseeds having low glucosinolate content and which is resistant to the family of imidazoline herbicides, sold by Cyanamid under trade-marks such as PURSUIT. Resistance to the imidazolines Cyanamid under trade-marks such as PURSUIT. Resistance to the imidazolines is conferred by the gene AHAS or ALS. One skilled in the art could introduce the mutant form of AHAS present in varieties such as the Pioneer® spring canola variety, 45A71, into a *Brassica* plant which also carries the Rf gene for the ogura cytoplasm. Alternatively, one could introduce a modified form of the AHAS gene with a suitable promoter into a canola plant cell through any of several methods. Basically, the genes are introduced into a plant cell, such as a plant cell of this invention carrying the restorer gene for ogura cytoplasmic male sterility, and then the plant cell grown into a *Brassica* plant.

[0110] All publications, patents and patent applications are herein incorporated by reference in their entirety to the same extent as if each individual publication, patent or patent application was specifically and individually indicated to be incorporated by reference in its entirety.

[0111] The present invention has been described in detail and with particular reference to the preferred embodiments;

however, it will be understood by one having ordinary skill in the art that changes can be made thereto without departing from the spirit and scope thereof.

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- [0127] Tsunada, S, K. Hinata, and Gomex Campo. "Brassica Crops and Wild Alleles Biology and Breeding." Japan Scientific Press, Tokyo (1980).
- [0128] The seeds of the subject invention were deposited in the American Type Culture Collection (ATCC), 12301 Parklawn Drive, Rockville, Md., 20852, USA

Seed	Accession No.	Deposit Date
<i>Brassica napus</i> oleifera 97SN-1650	97638	Dec. 23 1996
<i>Brassica napus</i> oleifera 97SN-1651	97839	Dec. 23 1996
<i>Brassica napus</i> oleifera 97FNW-1792-03	209001	Apr. 28 1997
<i>Brassica napus</i> oleifera 96FNW-1822-07	209002	Apr. 28 1997

We claim:

1. The use of oilseed of a *Brassica* plant comprising a homozygous fertility restorer gene for ogura cytoplasmic male sterility and having a glucosinolate content of less than 30 μmol per gram, for preparing oil and/or meal.
2. The use according to claim 1, wherein the oilseed has a glucosinolate content of less than 25 μmol per gram.
3. The use according to claim 1 or claim 2, wherein the oilseed has a glucosinolate content of less than 20 μmol per gram.
4. A *Brassica* plant comprising a homozygous fertility restorer gene for ogura cytoplasmic male sterility, wherein upon pollination the plant yields oilseeds having a total glucosinolate content of not more than 30 μmol per gram.
5. A *Brassica* plant comprising a homozygous fertility restorer gene for ogura cytoplasmic male sterility, wherein upon pollination the plant yields oilseeds having a total glucosinolate content of not more than 25 μmol per gram.
6. A *Brassica* plant comprising a homozygous fertility restorer gene for ogura cytoplasmic male sterility, wherein upon pollination the plant yields oilseeds having a total glucosinolate content of not more than 20 μmol per gram.
7. A *Brassica* plant comprising a homozygous fertility restorer gene for ogura cytoplasmic male sterility, wherein upon pollination the plant yields oilseeds having a total glucosinolate content of not more than 30 μmol per gram and an erucic acid content of no more than 2 percent by weight based upon the total fatty acid content.
8. A *Brassica* plant comprising a homozygous fertility restorer gene for ogura cytoplasmic male sterility, wherein upon pollination the plant yields oilseeds having a total glucosinolate content of not more than 25 μmol per gram and an erucic acid content of no more than 2 percent by weight based upon the total fatty acid content.

9. A *Brassica* plant comprising a homozygous fertility restorer gene for ogura cytoplasmic male sterility, wherein upon pollination the plant yields oilseeds having a total glucosinolate content of not more than 20 μmol per gram and an erucic acid content of no more than 2 percent by weight based upon the total fatty acid content.

10. The *Brassica* plant of claim 1, 2 or 3, and designated by 95SN-9369, 96FNW-1792, 96FNW-1822, 96FNW-1348, 96FNW-1628 or their sub-lines.

11. The *Brassica* plant of claim 7, wherein the sub-lines are selected from a group consisting of 97SN-1650 (sub-line of 95SN-9369), 97SN-1651 (sub-line of 95SN-9369), 96FNW1792-03 (sub-line of 96FNW-1792), 96FNW1822-07 (sub-line of 96FNW1822) and 96FNW1822-08 (sub-line of 96FNW1822).

12. The *Brassica* plant of claim 1, 2, 3, 4, 5, 6, 7 or 8 wherein the plant is *Brassica napus*.

13. The *Brassica* plant of claim 1, 2, 3, 4, 5, 6, 7 or 8 wherein the plant is *Brassica campestris*.

14. The *Brassica* plant of claim 1, 2, 3, 4, 5, 6, 7 or 8 wherein the plant is *Brassica juncea*.

15. An inbred *Brassica* plant produced using the plant of claim 1, 2, 3, 4, 5, 6, 7, or 8, wherein upon pollination the plant yields oilseed having a total glucosinolate content of not more than 30 μmol per gram.

16. An inbred *Brassica* plant produced using the plant of claim 1, 2, 3, 4, 5, 6, 7, or 8, wherein upon pollination the plant yields oilseed having a total glucosinolate content of not more than 25 μmol per gram.

17. An inbred *Brassica* plant produced using the plant of claim 1, 2, 3, 4, 5, 6, 7, or 8, wherein upon pollination the plant yields oilseed having a total glucosinolate content of not more than 20 μmol per gram.

18. A hybrid *Brassica* plant produced using the plant of claim 1, 2, 3, 4, 5, 6, 7, or 8, wherein upon pollination the plant yields oilseed having a total glucosinolate content of not more than 30 μmol per gram.

19. A hybrid *Brassica* plant produced using the plant of claim 1, 2, 3, 4, 5, 6, 7, or 8, wherein upon pollination the plant yields oilseed having a total glucosinolate content of not more than 25 μmol per gram.

20. A hybrid *Brassica* plant produced using the plant of claim 1, 2, 3, 4, 5, 6, 7, or 8, wherein upon pollination the plant yields oilseed having a total glucosinolate content of not more than 20 μmol per gram.

21. An oilseed of the plant of claim 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16 or 17.

22. The oilseed of claim 18 which is present as a component of a substantially homogeneous assemblage of oilseeds which possess the specified glucosinolate content.

23. Oil of the oilseed of claim 18.

24. The oil of claim 20, wherein the oilseed was formed on *Brassica napus*.

25. The oil of claim 20, wherein the oilseed was formed on *Brassica campestris*.

26. The oil of claim 20, wherein the oilseed was formed on *Brassica juncea*.

27. Meal which is substantially oil free and which is produced using the oilseed of claim 18.

28. A part of a *Brassica* plant of claim 1, 2, 3, 4, 5, 6, 12, 13, 14, 15, 16 or 17.

29. The plant part of claim 25, wherein the part is selected from a group consisting of nucleic acid sequences, tissue, cells, pollen, ovules, roots, leaves, oilseeds, microspores, vegetative parts, whether mature or embryonic.

30. The plant part of claim 26, wherein the nucleic acid sequences are selected from a group consisting of RNA, mRNA, DNA, cDNA.

31. A mature *Brassica* oilseed capable of yielding an endogenous vegetable oil having a glucosinolate content of no more than 30 μmol per gram.

32. A mature *Brassica* oilseed capable of yielding an endogenous vegetable oil having a glucosinolate content of no more than 25 μmol per gram.

33. A mature *Brassica* oilseed capable of yielding an endogenous vegetable oil having a glucosinolate content of no more than 20 μmol per gram.

34. Meal produced from the oilseed of claim 18, having a glucosinolate content of no more than 30 μmol per gram.

35. Meal produced from the oilseed of claim 18, having a glucosinolate content of no more than 25 μmol per gram.

36. Meal produced from the oilseed of claim 18, having a glucosinolate content of no more than 20 μmol per gram.

37. The *Brassica* plant of claim 1, 2, 3, 4, 5, 6, 12, 13 or 14 for the use of breeding a *Brassica* line.

38. The use of claim 31, wherein the breeding is selected from a group consisting of isolation and transformation, conventional breeding, pedigree breeding, crossing, self-pollination, haploidy, single seed descent and backcrossing.

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