

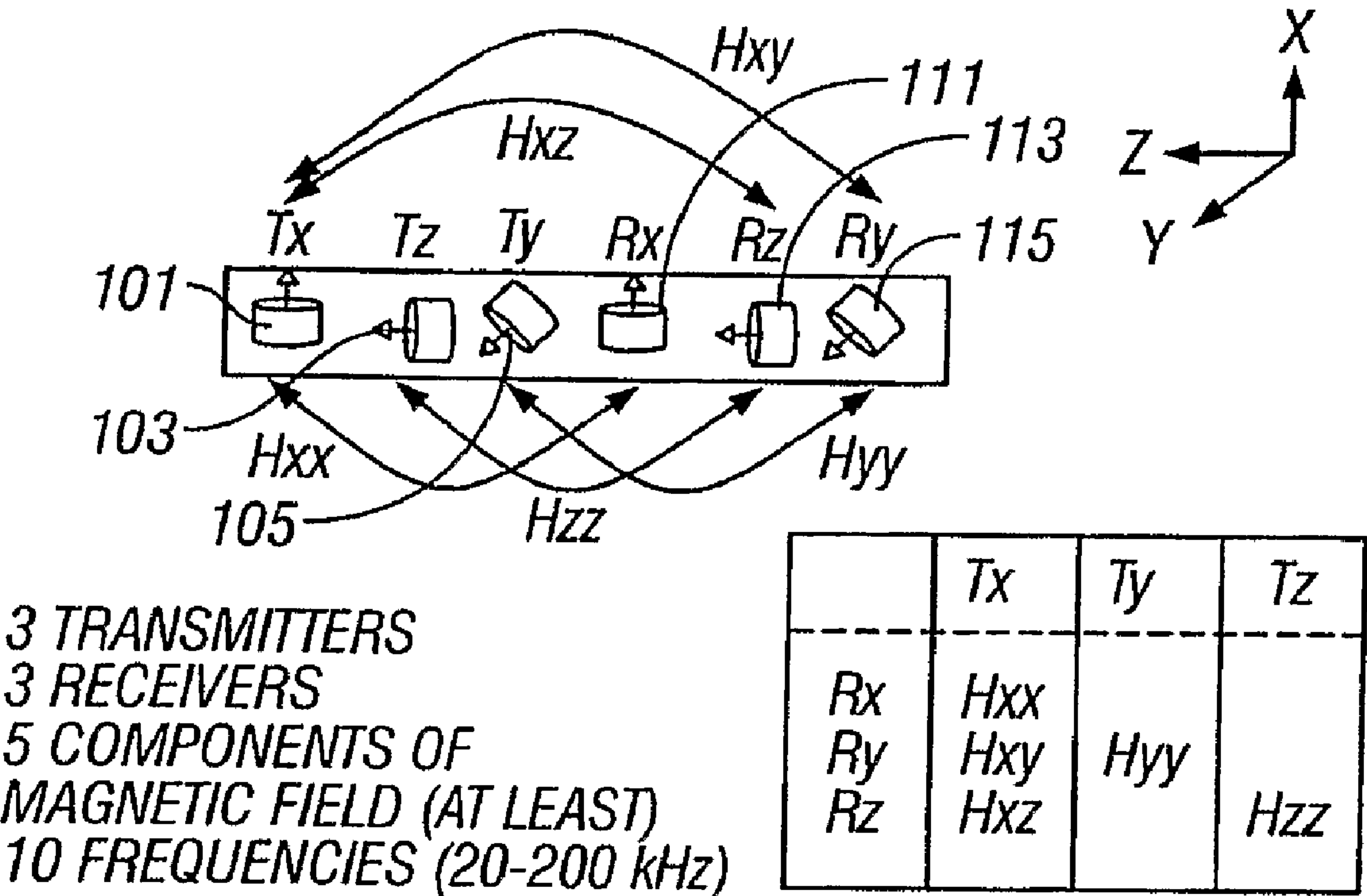


(86) Date de dépôt PCT/PCT Filing Date: 2003/09/05
(87) Date publication PCT/PCT Publication Date: 2004/03/18
(45) Date de délivrance/Issue Date: 2009/12/22
(85) Entrée phase nationale/National Entry: 2005/03/04
(86) N° demande PCT/PCT Application No.: US 2003/027957
(87) N° publication PCT/PCT Publication No.: 2004/023164
(30) Priorité/Priority: 2002/09/06 (US60/408,615)

(51) Cl.Int./Int.Cl. *G01V 3/28* (2006.01)
(72) Inventeurs/Inventors:
WANG, TSILI, US;
TABAROVSKY, LEONTY A., US;
TCHAKAROV, BORIS J., US;
SIGNORELLI, JOHN A., US;
FANG, SHENG, US
(73) Propriétaire/Owner:
BAKER HUGHES INCORPORATED, US
(74) Agent: SIM & MCBURNEY

(54) Titre : PROCEDE ET APPAREIL DE MESURE DE LA RESISTIVITE DIRECTIONNELLE PENDANT LE FORAGE
(54) Title: METHOD AND APPARATUS FOR DIRECTIONAL RESISTIVITY MEASUREMENT WHILE DRILLING

***MULTI-COMPONENT INDUCTION HORIZONTAL
CONFIGURATION***



(57) Abrégé/Abstract:
A measurement-while-drilling or logging while drilling method and apparatus for determining the azimuth of providing magnetic field in a remote formation layer in the vicinity of a down hole resistivity tool. A cross-component magnetic field with substantially

(57) **Abrégé(suite)/Abstract(continued):**

orthogonal transmitter and receiver coils is provided. The coil planes are either substantially orthogonal (coaxial coils) or parallel (transverse coils) with respect to, the longitudinal axis of the tool body. The coils are placed on the tool body having an external surface and a plurality of rooves are cut in the external surface of the tool body and oriented substantially horizontally with respect to the longitudinal axis of the tool body for the coils and oriented vertically with respect to the longitudinal axis of the tool body for the coaxial coils. A transverse and coaxial coil are placed in the grooves for transmission or reception of a cross-component transverse magnetic field.

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
18 March 2004 (18.03.2004)

PCT

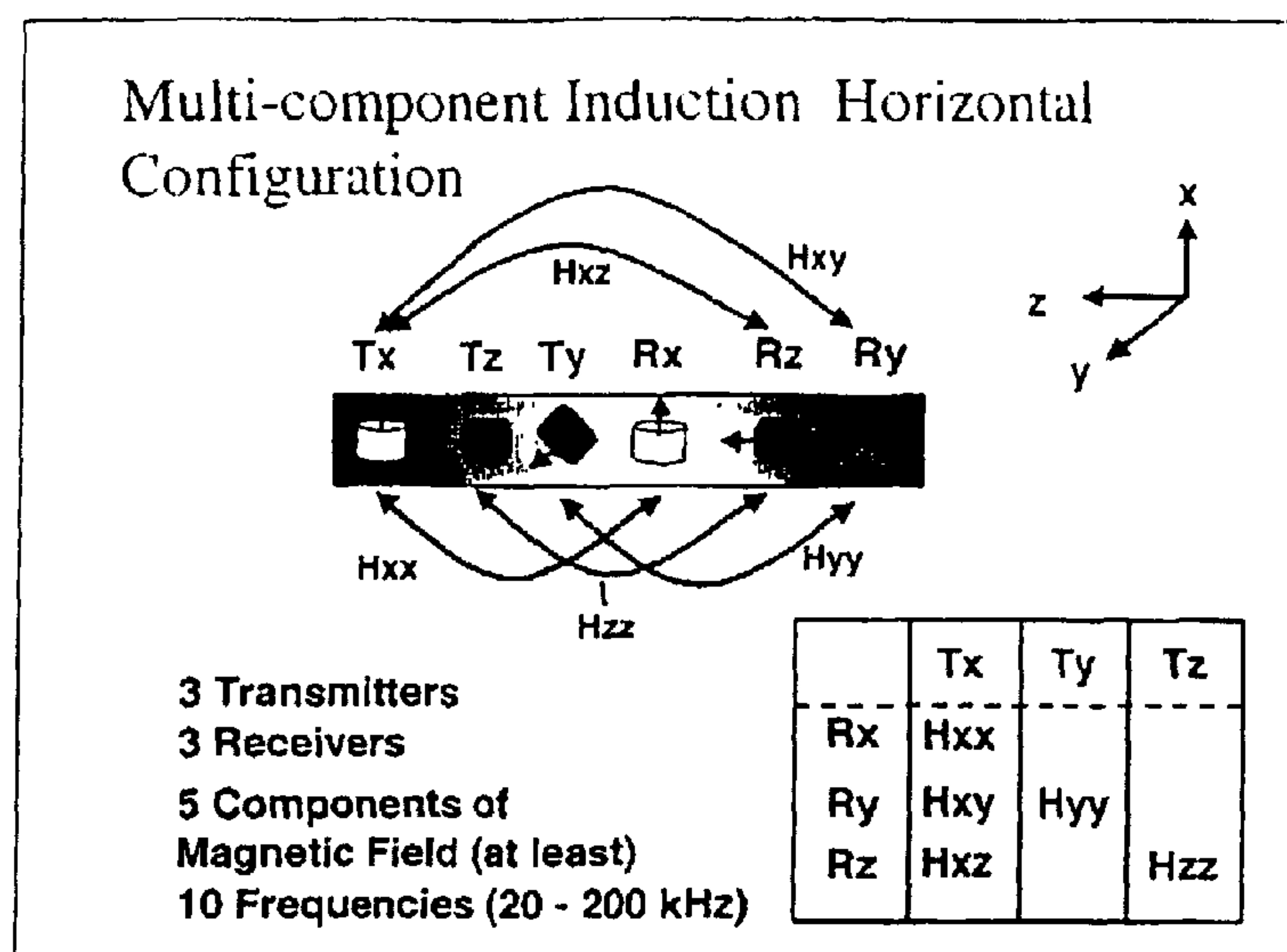
(10) International Publication Number
WO 2004/023164 A1

- (51) International Patent Classification⁷: **G01V 3/28** Cypress, TX 77429 (US). **FANG, Sheng**; 2001 Rankin Road, Houston, TX 77073 (US).
- (21) International Application Number: PCT/US2003/027957 (74) **Agent: WELBORN, Brian, S.**; Baker Hughes Incorporated, 3900 Essex Lane, Suite 1200, Houston, TX 77027 (US).
- (22) International Filing Date: 5 September 2003 (05.09.2003) (81) **Designated States (national)**: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, UZ, VC, VN, YU, ZA, ZM, ZW.
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data: 60/408,615 6 September 2002 (06.09.2002) US (84) **Designated States (regional)**: ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).
- (71) Applicant: **BAKER HUGHES INCORPORATED** [US/US]; 3900 Essex Lane, Suite 1200, Houston, TX 77027 (US).
- (72) Inventors: **WANG, Tsili**; 20723 Fawnbrook Court, Katy, TX 77450 (US). **TABAROVSKY, Leonty, A.**; 12126 Via Porta Rosa, Cypress, TX 77429 (US). **TCHAKAROV, Boris, J.**; 2102 Highland Stone, Katz, TX 77450 (US). **SIGNORELLI, John, A.**; 11327 Rocky Mill Drive,

Published:
— with international search report

[Continued on next page]

(54) Title: METHOD AND APPARATUS FOR DIRECTIONAL RESISTIVITY MEASUREMENT WHILE DRILLING



(57) **Abstract:** A measurement-while-drilling or logging while drilling method and apparatus for determining the azimuth of providing magnetic field in a remote formation layer in the vicinity of a down hole resistivity tool. A cross-component magnetic field with substantially orthogonal transmitter and receiver coils is provided. The coil planes are either substantially orthogonal (coaxial coils) or parallel (transverse coils) with respect to, the longitudinal axis of the tool body. The coils are placed on the tool body having an external surface and a plurality of rooves are cut in the external surface of the tool body and oriented substantially horizontally with respect to the longitudinal axis of the tool body for the coils and oriented vertically with respect to the longitudinal axis of the tool body for the coaxial coils. A transverse and coaxial coil are placed in the grooves for transmission or reception of a cross-component transverse magnetic field.

WO 2004/023164 A1

WO 2004/023164 A1



For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

5
METHOD AND APPARATUS FOR
DIRECTIONAL RESISTIVITY
MEASUREMENT WHILE DRILLING

10
Inventors: Tsili Wang
Leonty Tabarovsky
Boris Tchakarov
John Signorelli
Sheng Fang

15
BACKGROUND OF THE INVENTION

Field of the Invention

[0001] The invention is related generally to the field of electrical resistivity well
20 logging methods. More specifically, the invention is related to a method and
apparatus for providing a transverse coil and for measuring cross-component
magnetic fields in a downhole resistivity tool.

Description of the Related Art

25 [0002] Electromagnetic induction and wave propagation logging tools are commonly
used for determination of electrical properties of formations surrounding a borehole.
These logging tools give measurements of apparent resistivity (or conductivity) of the
formation that, when properly interpreted, reasonably determine the petrophysical
properties of the formation and the fluids therein.

30

[0003] The physical principles of electromagnetic induction resistivity well logging
are described, for example, in H.G. Doll, *Introduction to Induction Logging and
Application to Logging of Wells Drilled with Oil-Based Mud*, Journal of Petroleum

Technology, vol. 1, p.148, Society of Petroleum Engineers, Richardson, Tex. (1949).

Many improvements and modifications to electromagnetic induction resistivity instruments have been devised since publication of the Doll reference, supra.

Examples of such modifications and improvements can be found, for example, in U.S.

- 5 Pat. No. 4,837,517; U.S. Pat. No. 5,157,605 issued to *Chandler et al.*; and U.S. Pat. No. 5,452,761 issued to *Beard et al.*

[0004] A typical electrical resistivity-measuring instrument is an electromagnetic induction military well logging instrument such as described in U.S. Pat. No.

- 10 5,452,761 issued to *Beard et al.* The induction logging instrument described in the *Beard* '761 patent includes a number of receiver coils spaced at various axial distances from a transmitter coil. Alternating current is passed through the transmitter coil, which induces alternating electromagnetic fields in the earth formations.

Voltages, or measurements, are induced in the receiver coils as a result of

- 15 electromagnetic induction phenomena related to the alternating electromagnetic fields. A continuous record of the voltages form curves, which are also referred to as induction logs. The induction instruments that are composed of multiple sets of receiver coils are referred to as multi-array induction instruments. Every set of receiver coils together with the transmitter is named as a subarray. Hence, a multi-
20 array induction consists of numerous subarrays and acquires measurements with all the subarrays.

[0005] Conventional induction tools comprising only coaxial transmitter-receiver coil configurations do not have azimuthal sensitivity. Therefore, in a horizontal

wellbore, the data do not contain information about directionality of the formation.
therefore, It is not possible to distinguish whether a layer is above or below the
borehole from these data alone. There is a need to be able to determine directionality
of the formation for use in, e.g., geosteering. This directionality knowledge can be
5 obtained using a subset or all of the cross-components of the new multi-component
induction tool to allow determination of directionality of the formation.

SUMMARY OF THE INVENTION

- [0006] The present invention provides a method and apparatus for measuring cross-component providing magnetic field in a downhole resistivity tool for traversing a formation well bore measuring a property of interest in a formation adjacent the well bore, the down hole tool having a body with a longitudinal axis substantially aligned with a longitudinal axis of the well bore, the body having an external surface and a plurality of grooves cut in the external surface tool body and oriented perpendicular horizontally with respect to the antenna coil wire.
- For instance, if a longitudinal axis of the tool body is aligned with the longitudinal axis of the wellbore, a transverse coil whose coil plane contains the longitudinal axis of the tool body is used as a transmitter or receiver and the plurality of grooves are provided. An antenna is placed in the grooves for transmission or reception of a transverse magnetic field.
- [0007] Directional resistivity measurement while drilling (MWD) provides information on formation's resistivity azimuthal changes around the measuring device mounted close to the drill bit. One application of such measurement is in geosteering in which the azimuthal resistivity information helps determine the location of nearby zones (e.g., water zone or shale layers) relative to the drill bit, of different resistivities. This information helps keep the drill bit inside of target layers, i.e., hydrocarbon pay zones. Commercially available electromagnetic MWD devices (e.g., MPR and EWR) have been used to provide real-time formation resistivity properties for geosteering and formation evaluation. These tools, however, employ coaxial-coil transmitters and receivers and are lack of azimuthal resolution. The present invention

provides a method and apparatus for measuring using a cross-component magnetic field-in a multicomponent resistivity logging-while-drilling tool in a substantially horizontal borehole. Using data recorded with a single receiver or a plurality of receivers associated with a single transmitter or a plurality of transmitters with two
 5 different transmitter orientations, it is possible to determine the direction of resistive beds relative to the borehole.

[0007a] Accordingly, in one aspect of the present invention there is provided an apparatus for use in a wellbore in an earth formation comprising:

- 10 (a) a resistivity tool having a body with a longitudinal axis substantially aligned with a longitudinal axis of the wellbore, the body having an external surface;
- (b) at least one pair of grooves in said external surface having an orientation substantially orthogonal to the longitudinal axis of said body;
- (c) a first coil antenna placed near the external surface of the tool body, said first
 15 coil antenna having an axis substantially orthogonal to the longitudinal axis of said tool body and to said at least one pair of grooves and positioned in at least one hole intersecting said at least one pair of grooves; and
- (d) an antenna core material positioned in said at least one pair of grooves between said first coil antenna and the longitudinal axis of said tool body, wherein said first coil
 20 antenna and said core material define a plurality of small antenna loops having axes substantially parallel to an axis of said first coil antenna.

[0007b] According to another aspect of the present invention there is provided a method of determining a resistivity property of an earth formation, the method
 25 comprising:

- (a) conveying a resistivity tool into a wellbore in said earth formation, said resistivity tool comprising:
 - a body with a longitudinal axis substantially aligned with a longitudinal axis of the wellbore, the body having an external surface;
 - 30 at least one pair of grooves in said external surface having an orientation substantially orthogonal to the longitudinal axis of said body;

a coil antenna placed near the external surface of the tool body, said coil antenna having an axis substantially orthogonal to the longitudinal axis of said tool body and to said at least one pair of grooves and positioned in at least one hole intersecting said first plurality of grooves; and

5 an antenna core material positioned in said at least one pair of grooves between said coil antenna and said longitudinal axis of said tool body;

(b) using said coil antenna and said core material for defining a plurality of small antenna loops having axes substantially parallel to an axis of said first coil antenna;

(c) using said resistivity tool for acquiring a cross-component signal from said
10 earth formation; and

(d) determining from said cross-component signal said resistivity property of said earth formation.

[0007c] According to yet another aspect of the present invention there is provided an
15 apparatus for use in a wellbore in an earth formation comprising:

(a) a resistivity tool having a body with a longitudinal axis substantially aligned with a longitudinal axis of the wellbore, the body having an external surface;

(b) a first antenna placed near the external surface of the tool body, said first antenna having an axis substantially orthogonal to said longitudinal axis of said tool
20 body; and

(c) an antenna core positioned between the first antenna and the longitudinal axis of said tool body, wherein said first antenna is configured to define a plurality of small antenna loops having axes substantially parallel to an axis of the first antenna.

25 [0007d] According to still yet another aspect of the present invention there is provided a method of determining a resistivity property of an earth formation, the method comprising:

(a) conveying a resistivity tool into a wellbore in said earth formation, said resistivity tool comprising:

30 a body with a longitudinal axis substantially aligned with a longitudinal axis of the wellbore, the body having an external surface;

a first antenna placed near the external surface of the tool body, the first antenna having an axis substantially orthogonal to said longitudinal axis of the tool body; and

an antenna core between the first antenna and the longitudinal axis of said
5 body;

- (b) using said first antenna and the antenna core for defining a plurality of small antenna loops having axes substantially parallel to the axis of said first antenna;
- (c) using said resistivity tool for acquiring a cross-component signal from said earth formation;
- 10 (d) determining from said cross-component signal the resistivity property of said earth formation; and
- (e) recording the resistivity property to a suitable medium.

[0007e] According to still yet another aspect of the present invention there is provided an
15 apparatus for evaluating of an earth formation, the apparatus comprising:

- (a) a logging tool conveyed in a borehole, the tool having:
 - a transmitter coil having a first direction; and
 - a receiver coil having a second direction different from the first direction,
 the receiver coil producing a signal resulting from activation of the transmitter coil; and
- 20 (b) an additional coil arrangement an output of which is used to reduce an environmental effect on the signal resulting from a disposition of the logging tool in the borehole.

[0007f] According to sill yet another aspect of the present invention there is provided a
25 method of evaluating an earth formation, the method comprising:

- (a) activating a transmitter coil having a first direction on a logging tool conveyed in a borehole in the earth formation;
- (b) producing a signal responsive to the activation of the transmitter coil using a receiver coil on the logging tool, the receiver coil having a second direction different from
30 the first direction; and
- (c) using an output of an additional coil arrangement to reduce an environmental effect on the signal resulting from a disposition of the logging tool in the borehole.

BRIEF DESCRIPTION OF THE DRAWINGS

[0008] The invention is best understood by reference to the following figures wherein like numbers refer to like components;

5 FIG. 1 shows a multi-component induction configuration of the invention for horizontal wells;

FIG. 2 shows a configuration for a horizontal well application used to obtain results;

FIG. 3 shows a configuration for a horizontal well application used to obtain results;

FIG. 4 is an illustration of a downhole tool traversing a substantially deviated

10 borehole in a three layer formation;

FIG. 5 is an illustration of the magnetic field, in-phase (real) and quadrature imaginary parts for the ZX transmitter configuration in the three-layer formation shown in Figure 4;

FIG. 6 is an illustration of the arrangement of horizontal grooves cut in tool body or

15 collar to host a transverse coil (X-coil) and vertical grooves used to host a Z-coil;

FIG. 7 is a sectional view of the tool shown in Fig. 6 with wire and ferrite inserted in the gaps between the wire and the bottom of the grooves;

FIG. 8 is a top view of a general groove design showing multiple wires backed by a curved ferrite layer on top of the collar pipe metal;

FIG. 9 is an illustration of the equivalent coil system for the transverse loop shown in **Fig. 7** wherein the small coils all have the same moment direction and therefore their
5 contributions add to each other and the coil size is given by the gap between the wire and the groove bottom in **Fig. 7**;

FIG. 10 is an illustration of the magnetic field reception by a transverse coil; and

FIG. 11 is an illustration of an arrangement of dual transmitters and dual receivers.

DESCRIPTION OF EXEMPLARY EMBODIMENT

[0009] Figure 1 shows the configuration of transmitter and receiver coils in a preferred embodiment of the 3DEXplorerTM (3DEX) induction logging instrument of Baker Hughes. Three orthogonal transmitters 101, 103, and 105 that are referred to as the T_x , T_z , and T_y transmitters are placed in the order shown. The three transmitters induce magnetic fields in three spatial directions. The subscripts (x, y, z) indicate an orthogonal system substantially defined by the directions of the normals to the transmitters. The z-axis is chosen to be along the longitudinal axis of the tool, while the x-axis and y-axis are mutually perpendicular directions lying in the plane transverse to the axis. Corresponding to each transmitter 101, 103, and 105 are associated receivers 111, 113, and 115, referred to as the R_x , R_z , and R_y receivers, aligned along the orthogonal system defined by the transmitter normals, placed in the order shown in Figure 1. R_x , R_z , and R_y are responsible for measuring the corresponding magnetic fields H_{xx} , H_{zz} , and H_{yy} . Within this system for naming the magnetic fields, the first index indicates the direction of the transmitter and the second index indicates the direction of the receiver. In addition, the receivers R_y and R_z measure two cross-components, H_{xy} and H_{xz} , of the magnetic field produced by the T_x transmitter (101). This embodiment of the invention is operable in single frequency or multiple frequency modes.

[0010] Figure 1 shows a sketch of a horizontal configuration for a multi-component induction tool. The orientation of the transmitters and receivers remain fixed with respect to the tool. The multi-component tool in horizontal configuration is sensitive to the anisotropic formation, tool location as well as the rotation of the tool around its

axis. Only the H_{zz} component is insensitive to tool rotation. In horizontal configuration, the average $0.5*(H_{xx}+H_{yy})$ is independent of tool rotation. The H_{zz} and $0.5*(H_{xx}+H_{yy})$ measurements are dependent on the formation and the tool location and thus can be used to determine the distance from the bed boundaries and for geo-
5 steering the invention.

[0011] The method of the present invention may be used with data acquired with a logging instrument conveyed on a wireline and also with data acquired using a measurement while drilling (MWD) apparatus conveyed on a drilling tubular such as
10 a drill string or coiled tubing. In particular, when used with MWD measurements, this directional information may be used for controlling the direction of drilling and maintaining the position of the borehole relative to beds in the proximity of the borehole.

15 [0012] Directional resistivity may be measured using cross-component coils. One important cross-component combination is a coaxial (Z) transmitter and an orthogonal (X) receiver. Such a combination has the capability of distinguishing targets located above or below, provided that the targets are within the depth of investigation of the device. This capability tells in which way the drill bit is approaching the geologic
20 target.

[0013] The challenge with the cross-component measurement for MWD is in building an X-coil to survive in the hostile drilling environment. The present invention provides a groove design for building an X-coil (used as transmitter or receiver) to

meet the requirement. This design enables the present invention to radiate/detect transverse magnetic fields and protect the X-coil wire from damages posed by drilling operations.

- 5 [0014] To illustrate of the directionality of cross-component measurement, Figure 4 shows the magnetic field measured for a Z-transmitter 1716 and an X-receiver 1714 in a three-layer formation 1709. The tool 1710 is shown traversing a highly deviated borehole 1730 drilled into the formation 1709. The upper 1712 and lower 1720 layers are 1 ohm-m and the middle 1718 layer in which the tool 1710 resides is 10 ohm-m.
- 10 The transmitter 1716 and receiver 1714 are aligned such that the tool axis is parallel to the bed boundaries 1705 and 1707. As shown in Figure 5, observe that the magnetic field (imaginary part) changes sign as the tool moves from the upper layer boundary 1810 to the lower one 1812. This sign change provides information for distinguishing layers that are above the tool from layers that are below the tool.

15

[0015] Directional measurement while drilling poses a challenge for tool design because of the difficulty in putting a transverse coil. This invention proposes a method for building a transverse coil on a drill collar. The coil detects formation signals and meanwhile stands up to the stress of a drilling operation.

20

[0016] Conceptually, a transverse coil can be built by spreading a wire outside the collar surface on the opposite sides of the collar. The wire is then connected at the ends from inside the collar. To intercept signals there must be a gap between the wire and the collar surface at the bottom of the grooves. Because of the damage posed by

drilling operations, the wire must be protected by mechanically strong and yet electrically nonconducting material.

[0017] Figure 6 shows a design that meets these two requirements. By analog to the vertical grooves 1912 for hosting a coaxial (Z-) coil, a number of horizontal grooves 1914 are cut on the surface of the collar. The grooves are spread out substantially along the collar axis direction. As shown in Figure 7, holes 1917 are then placed beneath the collar surface 1710 in between the grooves 1914. An electrically insulated wire 1916 is placed through the holes 1917 and grooves 1914. Within each groove 1914 a small gap 1713 is left between the wire 1916 and the groove bottom 1915. Ferrite materials 1918 may be filled in the gap, as for a Z-coil design. The wires from the opposite sides are connected to form a loop at the ends.

[0018] Turning now to Figure 8, a more general antenna design may use multiple wires 1916 backed by a curved ferrite material 1918 layer on top of the metal pipe wall 1711. Because of its high conductivity, a metal drill collar 1710 is nearly a perfect conductor for operating frequencies from a few hundred kilohertz to a few megahertz. In reaction to an electromagnetic field, the collar will produce surface currents that mute the field inside the collar 1710. As a result, the physical wire loop produces/receives no fields except in the groove areas 1914. The effect of the physical wire loop can thus be replaced with small loops 2210, as shown in Figure 9. The areas of the small loops are given by the gaps between the wire 1916 and the groove bottom 1915. The moments of the small loops 2210 all point in the same direction and thus the loop responses add to each other. Figure 10 illustrates the magnetic field

paths 2310 through the grooved area 1923. For the loop to radiate/receive fields requires that the grooves have open ends in the direction parallel to the field path.

FIG. 9 is an illustration of the equivalent coil system for the transverse loop shown in Fig. 7 wherein the small coils all have the same moment direction and therefore their contributions add to each other and the coil size is given by the gap between the wire and the groove bottom in Fig. 7. Figure 10 is an illustration of the magnetic field reception by a transverse coil in which the bottoms of the slots are flat; and Figure 11 is an illustration of an arrangement of dual transmitters and dual receivers.

[0019] Even in the simplest case of two layers separated by a single layer boundary, determining the azimuth of a nearby layer may require considering four possible different scenarios: (1) the tool is in a resistive layer overlying a conductive layer, (2) the tool is in a conductive layer overlying a resistive layer, (3) the tool is in a resistive layer underlying a conductive layer, and (4) the tool in a conductive layer underlying a resistive layer. Therefore, four independent measurements are made to uniquely distinguish a nearby layer. This is made possible by measuring both the in-phase and quadrature parts of the cross-component magnetic field. Measurement of in-phase and quadrature components also help eliminate ambiguity in determining the nearby be azimuth. Table 1 lists the signature of both parts for the various scenarios.

Tool position	Formation	Inphase	Quadrature
Tool in upper layer	Conductive layer above resistive layer	+	-
	Resistive layer above conductive layer	-	-

Tool in lower layer	Conductive layer above resistive layer	+	+
	Resistive layer above conductive layer	-	+

Table 1. The in-phase and magnetic field signatures for various tool positions and layer structures.

[0020] The use of the cross-component magnetic field for determination of a nearby layer azimuth relies on the transmitter and receiver coils being orthogonal to each other so that the direct coupling between the coils is absent. In reality, however, the tool may be bent due to the borehole curvature or decentralized due to gravity. Tool bending or eccentricity will destroy the coil orthogonality. In other words, the cross-coil measurement will contain the directly coupled field that may, depending on the severity of tool bending or eccentricity, destroy the usefulness of the cross-component field for azimuthal determination. To suppress tool bending or tool eccentricity effect, a second receiver may be used which is placed in between the first (outer) receiver and the transmitter. The measured in-phase and quadrature fields from the inner and outer receivers are then averaged according to the following formula to provide the final measurement

$$H_r = a * H_r^{in} + H_r^{out}$$

$$H_i = a * H_i^{in} + H_i^{out}$$

Where H_r^{in} and H_r^{out} are the in-phase measurements of the inner and receivers, respectively, H_i^{in} and H_i^{out} are the quadrature measurements of the two receivers

respectively, and a is a coefficient given by $a = -L_{in}^3 / L_{out}^3$, where L_{in} and L_{out} are the distances of the inner and outer receivers to the transmitter, respectively.

[0022] To make reliable measurements, the gains of the two receivers are known and
5 kept constant. However, downhole temperature variations may cause the gains to
change slightly. An uncorrected gain variation may destroy the balancing of the two
receiver measurement as expressed by equations (1) and (2). To this end, a second
transmitter (Z-directed) may be used which is placed symmetrically with respect to
the center and on the opposite side of the two receivers. The measurement from each
10 individual transmitter is then averaged to give the final measurement. The second
transmitter also helps to remove a receiver gain drift effect.

[0023] In another embodiment, the method of the present invention is implemented as a
set computer executable of instructions on a computer readable medium, comprising
15 ROM, RAM, CD ROM, Flash or any other computer readable medium, now known or
unknown that when executed cause a computer to implement the method of the present
invention.

[0024] While the foregoing disclosure is directed to the preferred embodiments of the
20 invention various modifications will be apparent to those skilled in the art. It is intended
that all variations within the scope of the appended claims be embraced by the foregoing
disclosure. Examples of the more important features of the invention have been
summarized rather broadly in order that the detailed description thereof that follows may
be better understood, and in order that the contributions to the art may be appreciated.

28-09-2004

CA 02497888 2005-03-04

US0327957

There are, of course, additional features of the invention that will be described hereinafter and which will form the subject of the claims appended hereto.

What is claimed is:

1. An apparatus for use in a wellbore in an earth formation comprising:
 - (a) a resistivity tool having a body with a longitudinal axis substantially aligned with a longitudinal axis of the wellbore, the body having an external surface;
 - (b) at least one pair of grooves in said external surface having an orientation substantially orthogonal to the longitudinal axis of said body;
 - (c) a first coil antenna placed near the external surface of the tool body, said first coil antenna having an axis substantially orthogonal to the longitudinal axis of said tool body and to said at least one pair of grooves and positioned in at least one hole intersecting said at least one pair of grooves; and
 - (d) an antenna core material positioned in said at least one pair of grooves between said first coil antenna and the longitudinal axis of said tool body, wherein said first coil antenna and said core material define a plurality of small antenna loops having axes substantially parallel to an axis of said first coil antenna.
2. The apparatus of claim 1, wherein said first coil antenna comprises a transmitter antenna.
3. The apparatus of claim 1, wherein said first coil antenna comprises a receiver antenna.
4. The apparatus of claim 1, wherein said at least one pair of grooves comprises a plurality of pairs of grooves.
5. The apparatus of claim 1, wherein a bottom of said at least one pair of grooves is substantially flat and parallel to the longitudinal axis of said body.
6. The apparatus of claim 1, further comprising:
 - (i) a plurality of grooves in said external surface having an orientation substantially parallel to the longitudinal axis of said body; and
 - (ii) a second coil antenna placed near the external surface of the tool body, said second coil antenna having an axis substantially parallel to the longitudinal axis of said tool body and positioned in at least one hole intersecting said plurality of grooves.
7. The apparatus of claim 6, wherein one of the first coil antenna and the second

coil antenna comprises a transmitter antenna and the other of said first coil antenna and the second coil antenna comprises a receiver antenna.

8. The apparatus of claim 7, further comprising:
an additional receiver antenna between said transmitter antenna and said receiver antenna, and wherein a weighted average of signals received by said receiver antenna and said additional receiver antenna is indicative of at least one of (i) a distance to said interface, (ii) an orientation of an interface in the earth formation, and (iii) relative resistivities of earth formations on opposite sides of an interface.
9. The apparatus of claim 1, wherein said antenna core material comprises a ferrite.
10. The apparatus of claim 1, wherein said first coil antenna is operated at a single frequency.
11. The apparatus of claim 1, wherein said first coil antenna is operated at a plurality of frequencies.
12. The apparatus of claim 1, wherein the longitudinal axis of said wellbore is substantially parallel to an interface in said earth formation.
13. The apparatus of claim 12, wherein a signal received at a receiver antenna resulting from activation of a transmitter antenna is indicative of an orientation of an interface relative to said wellbore.
14. The apparatus of claim 12, wherein a signal received at a receiver antenna resulting from activation of a transmitter antenna is indicative of relative resistivities of earth formations on opposite sides of said interface.
15. The apparatus of claim 1, wherein a signal received at a receiver antenna resulting from activation of a transmitter antenna is indicative of a distance to an interface from said wellbore.
16. The apparatus of claim 1, wherein said resistivity tool comprises an induction tool.

17. A method of determining a resistivity property of an earth formation, the method comprising:
- (a) conveying a resistivity tool into a wellbore in said earth formation, said resistivity tool comprising:
 - a body with a longitudinal axis substantially aligned with a longitudinal axis of the wellbore, the body having an external surface;
 - at least one pair of grooves in said external surface having an orientation substantially orthogonal to the longitudinal axis of said body;
 - a coil antenna placed near the external surface of the tool body, said coil antenna having an axis substantially orthogonal to the longitudinal axis of said tool body and to said at least one pair of grooves and positioned in at least one hole intersecting said first plurality of grooves; and
 - an antenna core material positioned in said at least one pair of grooves between said coil antenna and said longitudinal axis of said tool body;
 - (b) using said coil antenna and said core material for defining a plurality of small antenna loops having axes substantially parallel to an axis of said first coil antenna;
 - (c) using said resistivity tool for acquiring a cross-component signal from said earth formation; and
 - (d) determining from said cross-component signal said resistivity property of said earth formation.
18. The method of claim 17, wherein using said resistivity tool for acquiring said cross-component signal further comprises using said coil antenna as a receiver antenna.
19. The method of claim 17, wherein using said resistivity tool for acquiring said cross-component signal further comprises using said coil antenna as a transmitter antenna.
20. The method of claim 17, wherein said resistivity property is at least one of (i) an orientation of a bed boundary in said earth formation relative to said wellbore, (ii) a resistivity contrast of said earth formation between a side of a bed boundary in said earth formation proximate to said wellbore and a side of said bed boundary distal to said wellbore.
21. The method of claim 20, wherein determining said resistivity property of said

earth formation further comprises using an additional antenna as a transmitter antenna and analyzing in-phase and quadrature components of said cross-component signal.

22. The method of claim 17, further comprising acquiring said cross-component signal at a plurality of frequencies.

23. The method of claim 17, wherein acquiring said cross-component signal comprises inducing currents in the earth formation.

24. An apparatus for use in a wellbore in an earth formation comprising:

- (a) a resistivity tool having a body with a longitudinal axis substantially aligned with a longitudinal axis of the wellbore, the body having an external surface;
- (b) a first antenna placed near the external surface of the tool body, said first antenna having an axis substantially orthogonal to said longitudinal axis of said tool body; and
- (c) an antenna core positioned between the first antenna and the longitudinal axis of said tool body, wherein said first antenna is configured to define a plurality of small antenna loops having axes substantially parallel to an axis of the first antenna.

28. The apparatus of claim 27 further comprising at least one pair of grooves in the external surface and wherein the first antenna is positioned in at least one hole intersecting the at least one pair of grooves.

29. The apparatus of claim 27 wherein the first antenna comprises one of (i) a transmitter antenna, and (ii) a receiver antenna.

30. The apparatus of claim 28, wherein the at least one pair of grooves comprises a plurality of pairs of grooves.

31. The apparatus of claim 28 wherein a bottom of the at least one pair of grooves is substantially flat and perpendicular to the longitudinal axis of the tool body.

32. The apparatus of claim 27 further comprising a second antenna placed near the external surface of the tool body, the second antenna having an axis substantially parallel to the longitudinal axis of said tool body

33. The apparatus of claim 27, wherein said antenna core comprises a ferrite.
34. The apparatus of claim 27, wherein said first antenna is operated at a single frequency.
35. The apparatus of claim 27, wherein the longitudinal axis of the wellbore is substantially parallel to an interface in said earth formation.
36. The apparatus of claim 35, wherein a signal received at a receiver antenna resulting from activation of a transmitter antenna is indicative of a distance to an interface from the wellbore.
37. The apparatus of claim 35, wherein a signal received at a receiver antenna resulting from activation of a transmitter antenna is indicative of an orientation of an interface relative to the wellbore.
38. The apparatus of claim 36, wherein a signal received at the receiver antenna resulting from activation of the transmitter antenna is indicative of relative resistivities of earth formations on opposite sides of the interface.
39. The apparatus of claim 32, wherein the first antenna is a transmitter antenna and the second antenna is a receiver antenna, the apparatus further comprising an additional receiver antenna between the transmitter antenna and the receiver antenna, and wherein a weighted average of signals received by the receiver antenna and the additional receiver antenna is indicative of at least one of (i) a distance to an interface in the earth formation, (ii) an orientation of an interface in the earth formation, and (iii) relative resistivities of earth formations on opposite sides of an interface.
40. A method of determining a resistivity property of an earth formation, the method comprising:
 - (a) conveying a resistivity tool into a wellbore in said earth formation, said resistivity tool comprising:
 - a body with a longitudinal axis substantially aligned with a longitudinal axis of the wellbore, the body having an external surface;

a first antenna placed near the external surface of the tool body, the first antenna having an axis substantially orthogonal to said longitudinal axis of the tool body; and

an antenna core between the first antenna and the longitudinal axis of said body;

- (b) using said first antenna and the antenna core for defining a plurality of small antenna loops having axes substantially parallel to the axis of said first antenna;
- (c) using said resistivity tool for acquiring a cross-component signal from said earth formation;
- (d) determining from said cross-component signal the resistivity property of said earth formation; and
- (e) recording the resistivity property to a suitable medium.

41. The method of claim 40, wherein using said resistivity tool for acquiring the cross-component signal further comprises using said first antenna as one of (i) a transmitter antenna, and (ii) a receiver antenna.

42. The method of claim 40, wherein said resistivity property is at least one of (i) an orientation of an interface in the earth formation relative to the wellbore, and (ii) a resistivity contrast of the earth formation between a side of an interface in the earth formation proximate to said wellbore and a side of the interface distal to said wellbore.

43. The method of claim 42, wherein determining said resistivity property of the earth formation further comprises using an additional antenna as a transmitter antenna and analyzing in-phase and quadrature components of the cross-component signal.

44. The method of claim 40, further comprising acquiring said cross-component signal at a plurality of frequencies.

45. The method of claim 40, wherein acquiring said cross-component signal comprises inducing currents in the earth formation.

46. An apparatus for evaluating of an earth formation, the apparatus comprising:

- (a) a logging tool conveyed in a borehole, the tool having:
 - a transmitter coil having a first direction; and

a receiver coil having a second direction different from the first direction, the receiver coil producing a signal resulting from activation of the transmitter coil; and

(b) an additional coil arrangement an output of which is used to reduce an environmental effect on the signal resulting from a disposition of the logging tool in the borehole.

47. The apparatus of claim 46 wherein the disposition of the logging tool comprises a bending of the logging tool.

48. The apparatus of claim 46 wherein the disposition comprises at least one of (i) the logging tool being in a non-circular borehole, and (ii) an eccentric position of the logging tool in the borehole.

49. The apparatus of claim 46 wherein the additional coil arrangement further comprises a coil having an axis substantially parallel to the second direction.

50. The apparatus of claim 46 wherein the second direction is substantially orthogonal to the first direction.

51. The apparatus of claim 46 wherein the output of the additional coil arrangement is combined with the signal from the receiver coil.

52. The apparatus of claim 51 wherein the combination is based on using a first distance from the transmitter coil to the receiver coil and a second distance from the transmitter coil to the additional coil arrangement.

53. The apparatus of claim 46 wherein the first direction is substantially parallel to a longitudinal axis of the logging tool.

54. The apparatus of claim 46 further comprising a processor which uses the signal and the output to estimate a distance to an interface in the earth formation.

55. The apparatus of claim 46 wherein the logging tool is on a bottomhole assembly (BHA), the apparatus further comprising a processor which uses the signal and the output to control a direction of drilling of the BHA.

56. The apparatus of claim 46 further comprising an additional transmitter coil having the first direction, wherein an output of the receiver coil and the additional coil arrangement responsive to activation of the additional transmitter coil is further combined with the output of the receiver coil and the additional receiver coil responsive to activation of the transmitter coil.

57. A method of evaluating an earth formation, the method comprising:

- (a) activating a transmitter coil having a first direction on a logging tool conveyed in a borehole in the earth formation;
- (b) producing a signal responsive to the activation of the transmitter coil using a receiver coil on the logging tool, the receiver coil having a second direction different from the first direction; and
- (c) using an output of an additional coil arrangement to reduce an environmental effect on the signal resulting from a disposition of the logging tool in the borehole.

58. The method of claim 57 further comprising having a bending in the logging tool.

59. The method of claim 57 further comprising positioning the logging tool in one of (i) a non-circular borehole, and (ii) an eccentric position in a circular borehole.

60. The method of claim 57 further comprising orienting the additional coil arrangement in a direction substantially parallel to the second direction.

61. The method of claim 57 further comprising orienting the receiver coil in a direction substantially orthogonal to the first direction.

62. The method of claim 57 wherein reducing the effect further comprises combining the output of the additional coil arrangement with the signal from the receiver coil.

63. The method of claim 62 wherein the combining is based on a first distance from the transmitter coil to the receiver coil and a second distance from the transmitter coil to the additional coil arrangement.

64. The method of claim 57 further comprising orienting the transmitter coil in a direction that is substantially parallel to a longitudinal axis of the logging tool.
65. The method of claim 57 further comprising using the signal and the output to estimate a distance to an interface in the earth formation.
66. The method of claim 57 further comprising conveying the logging tool on a bottomhole assembly (BHA), and using the signal and the output to control a direction of drilling of the BHA.

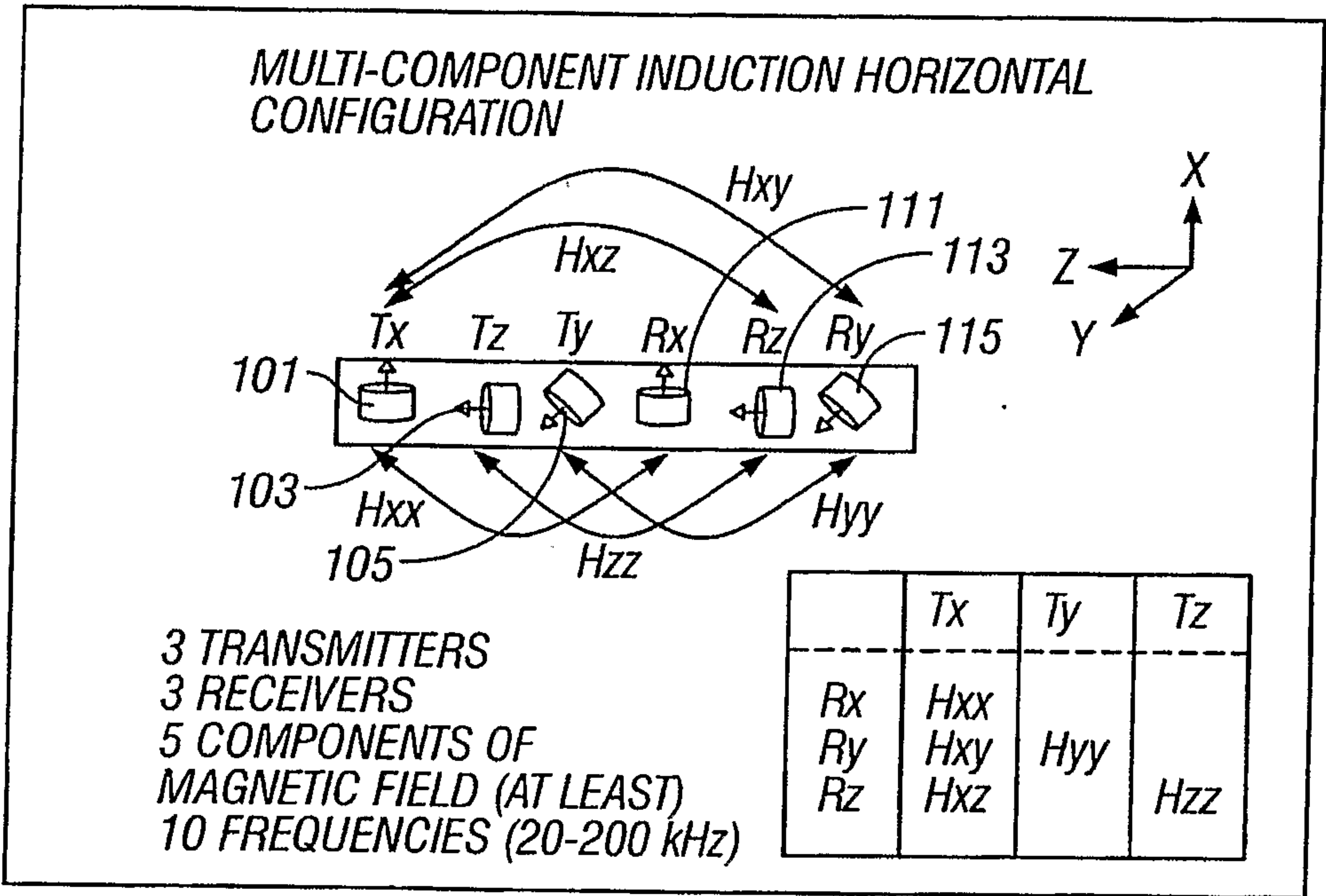


FIG. 1

2/6

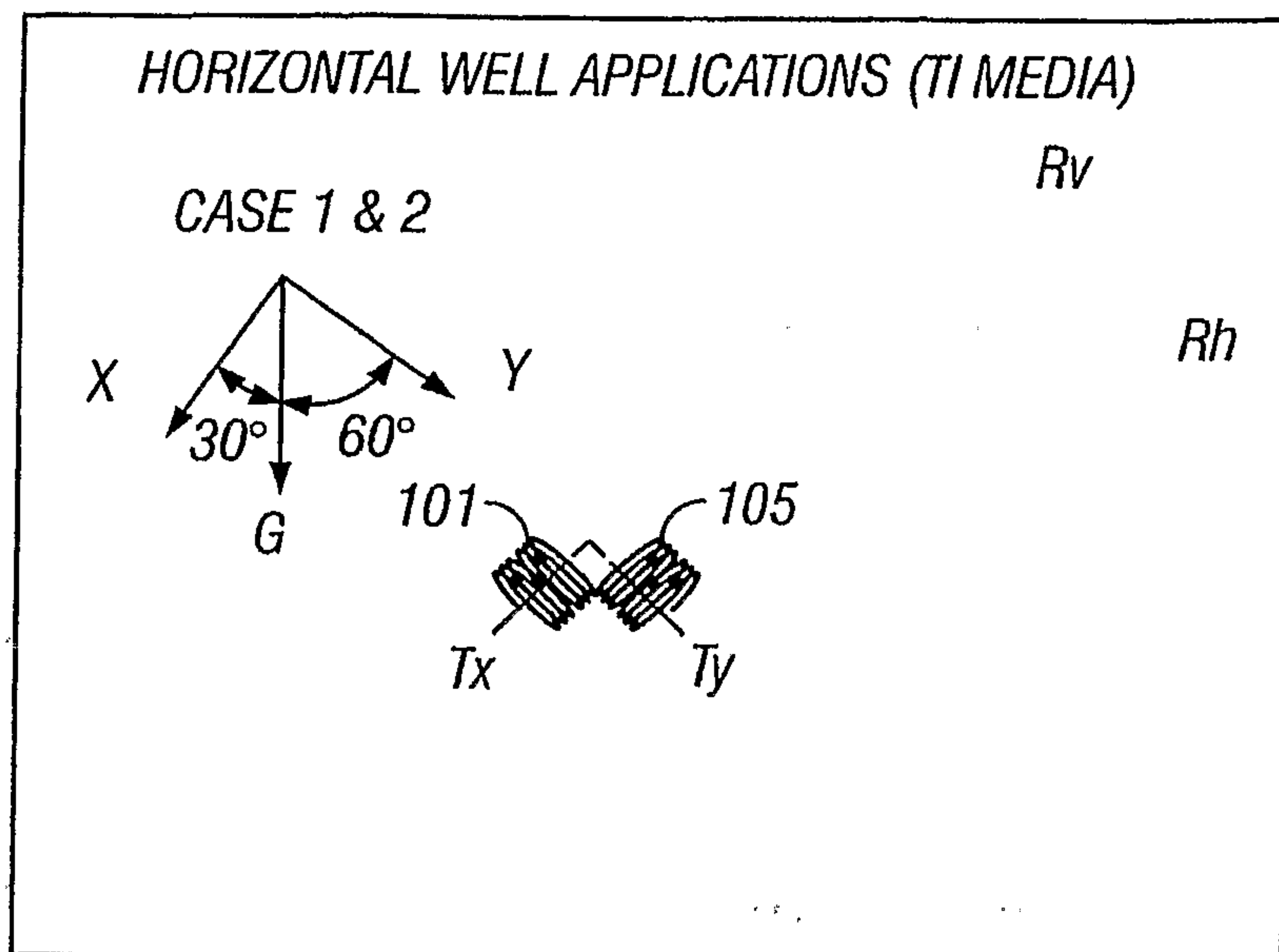


FIG. 2

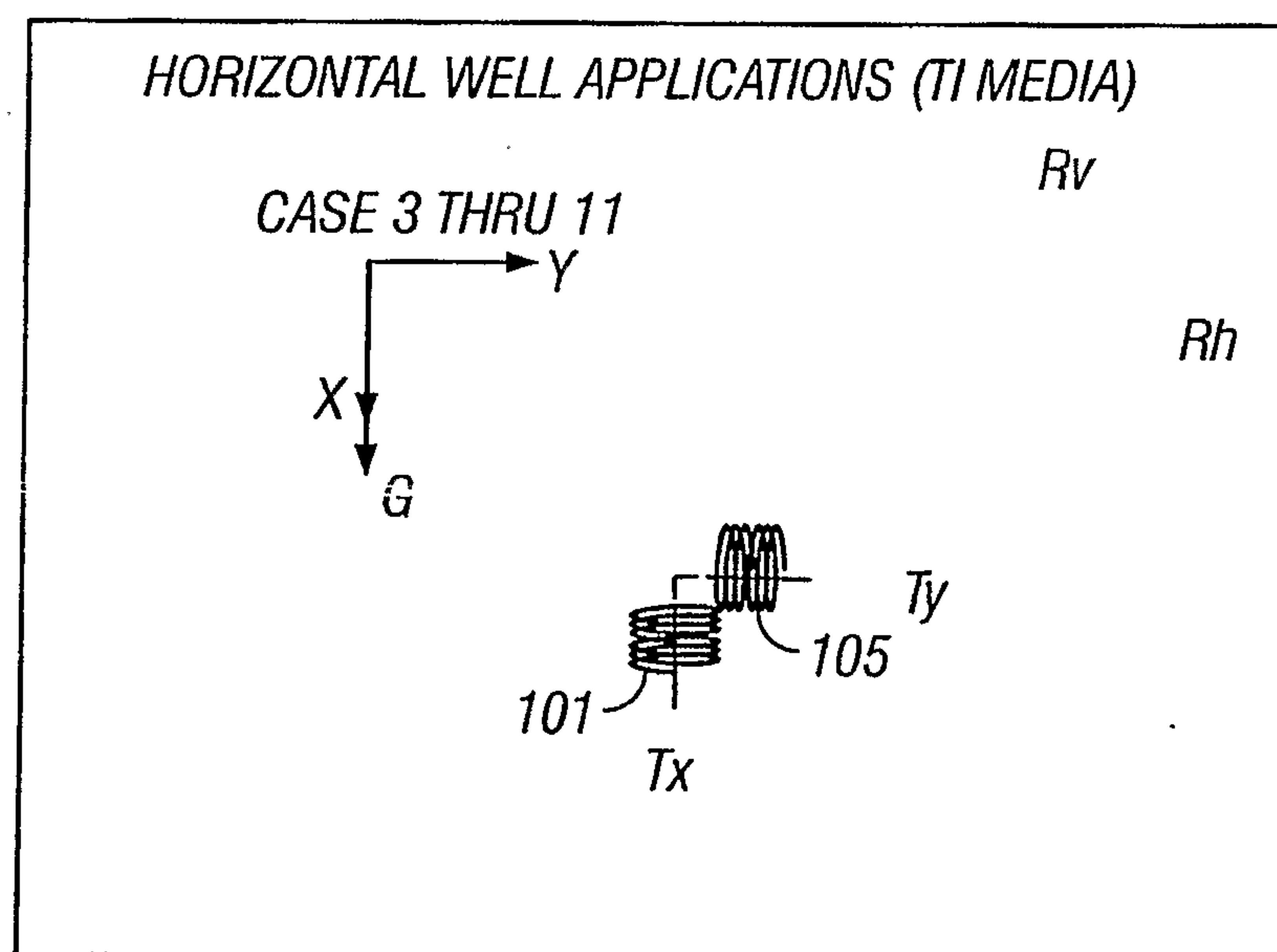


FIG. 3

3/6

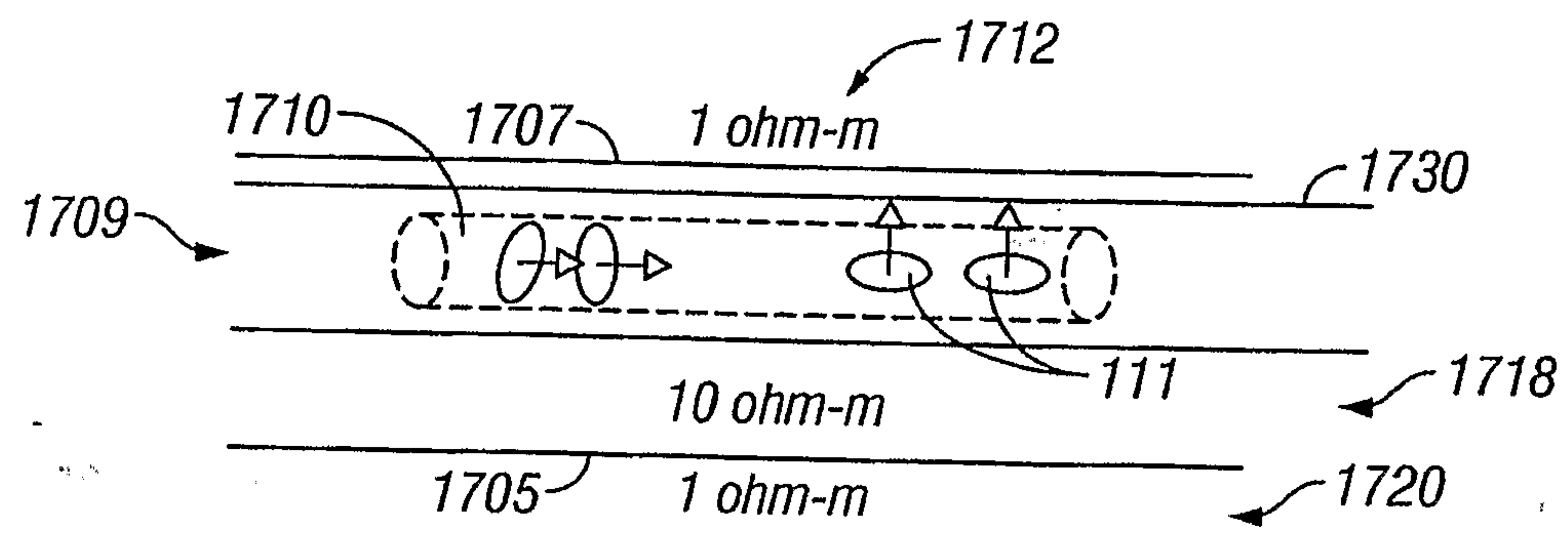


FIG. 4

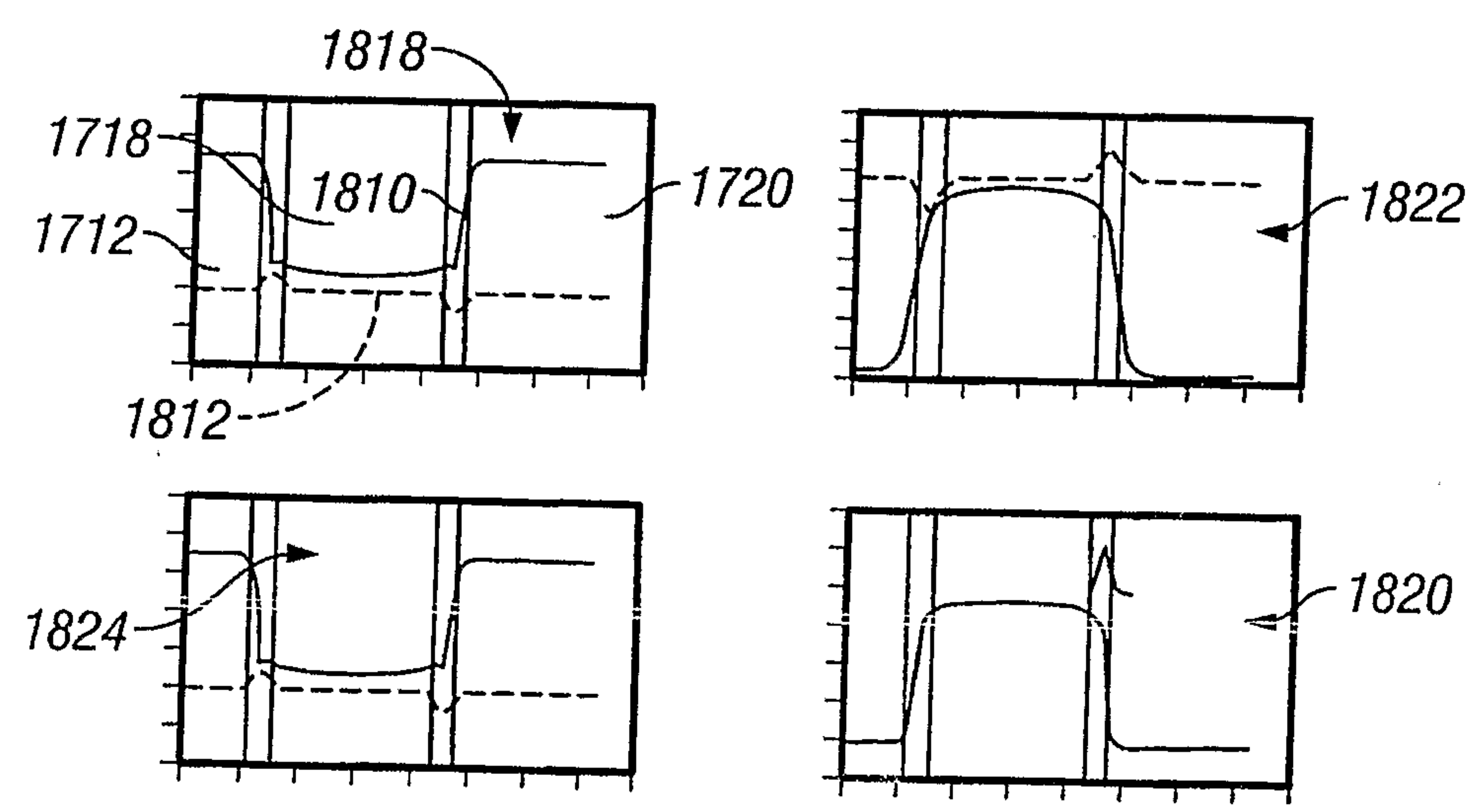


FIG. 5

4/6

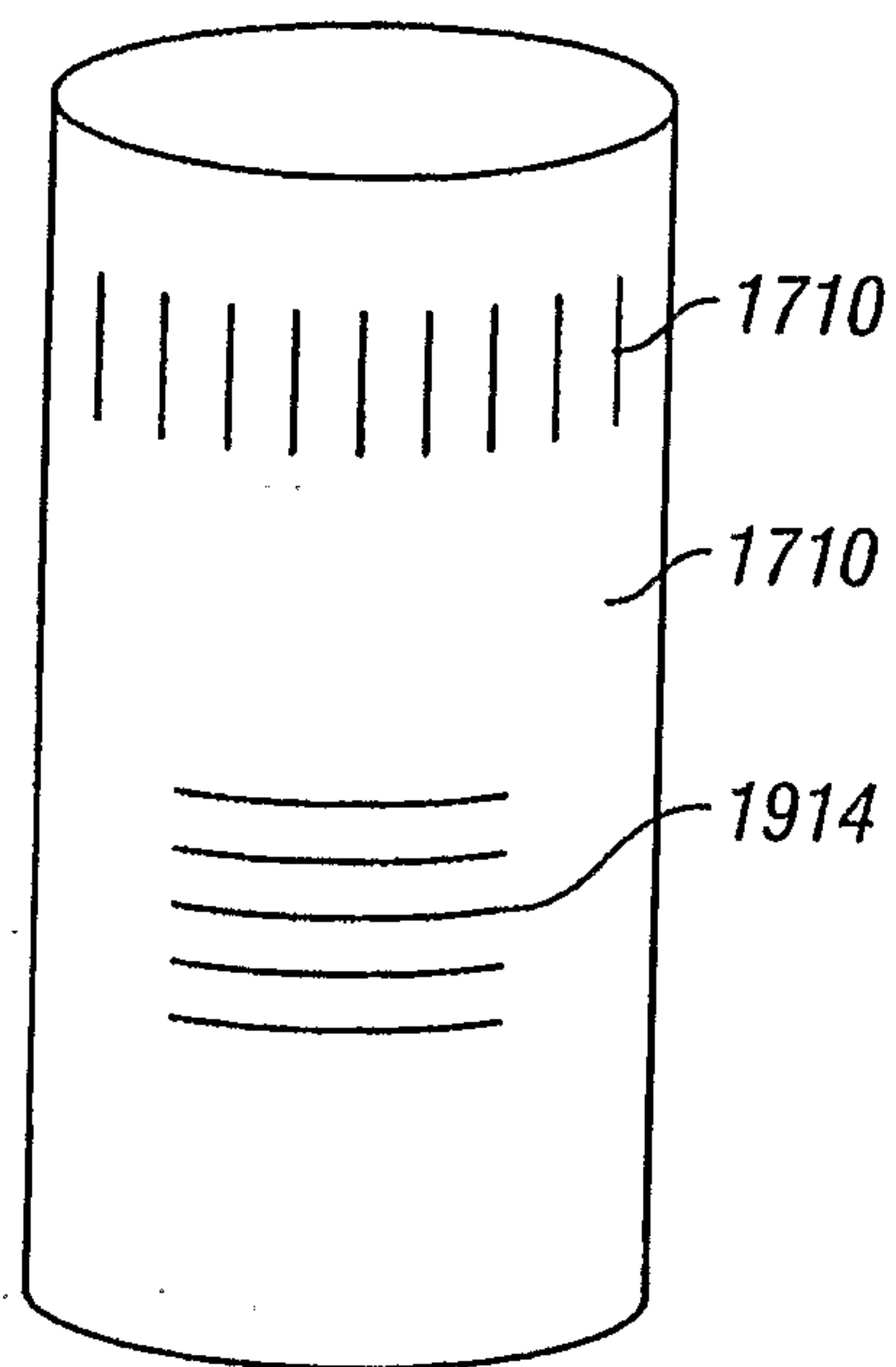


FIG. 6

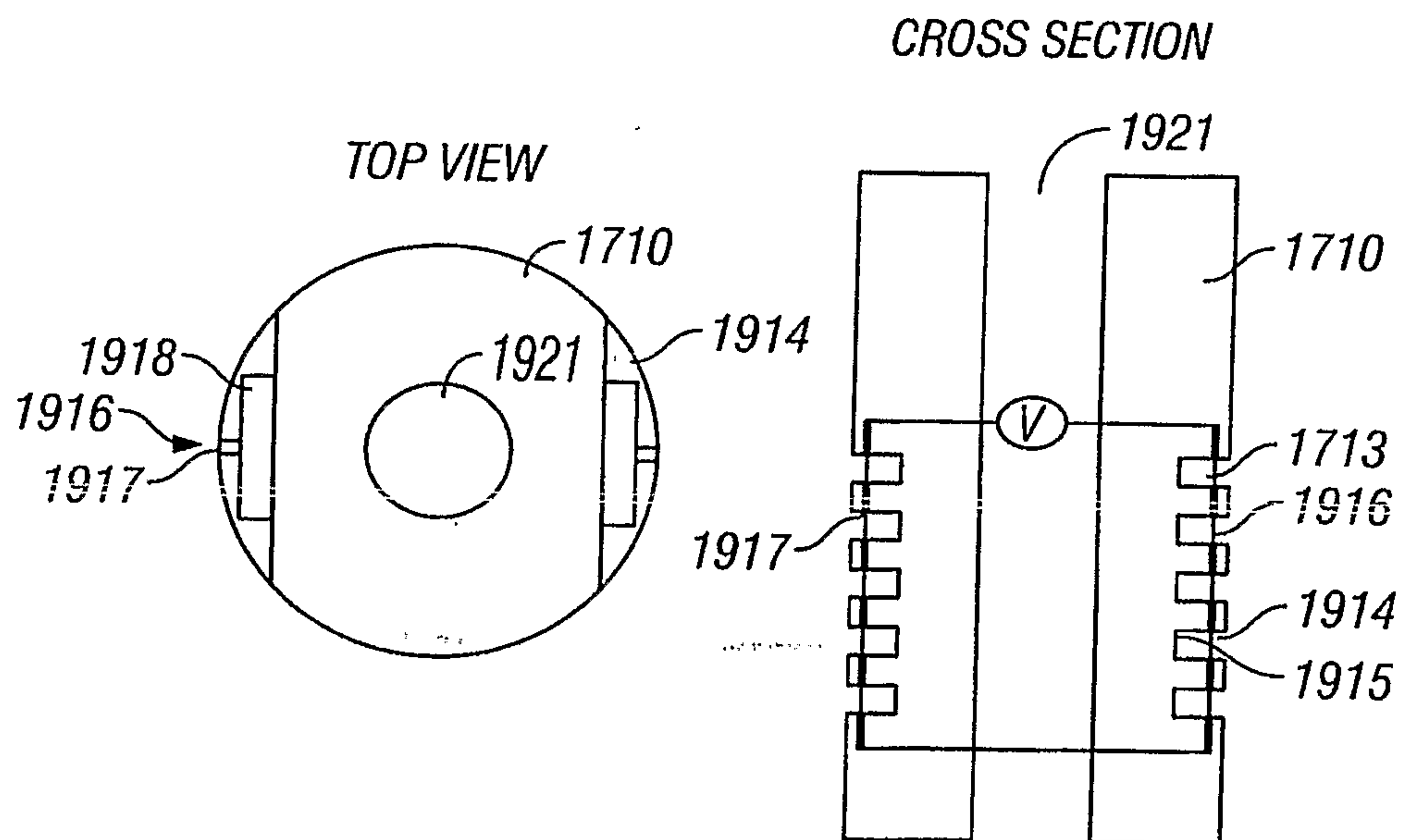


FIG. 7

5/6

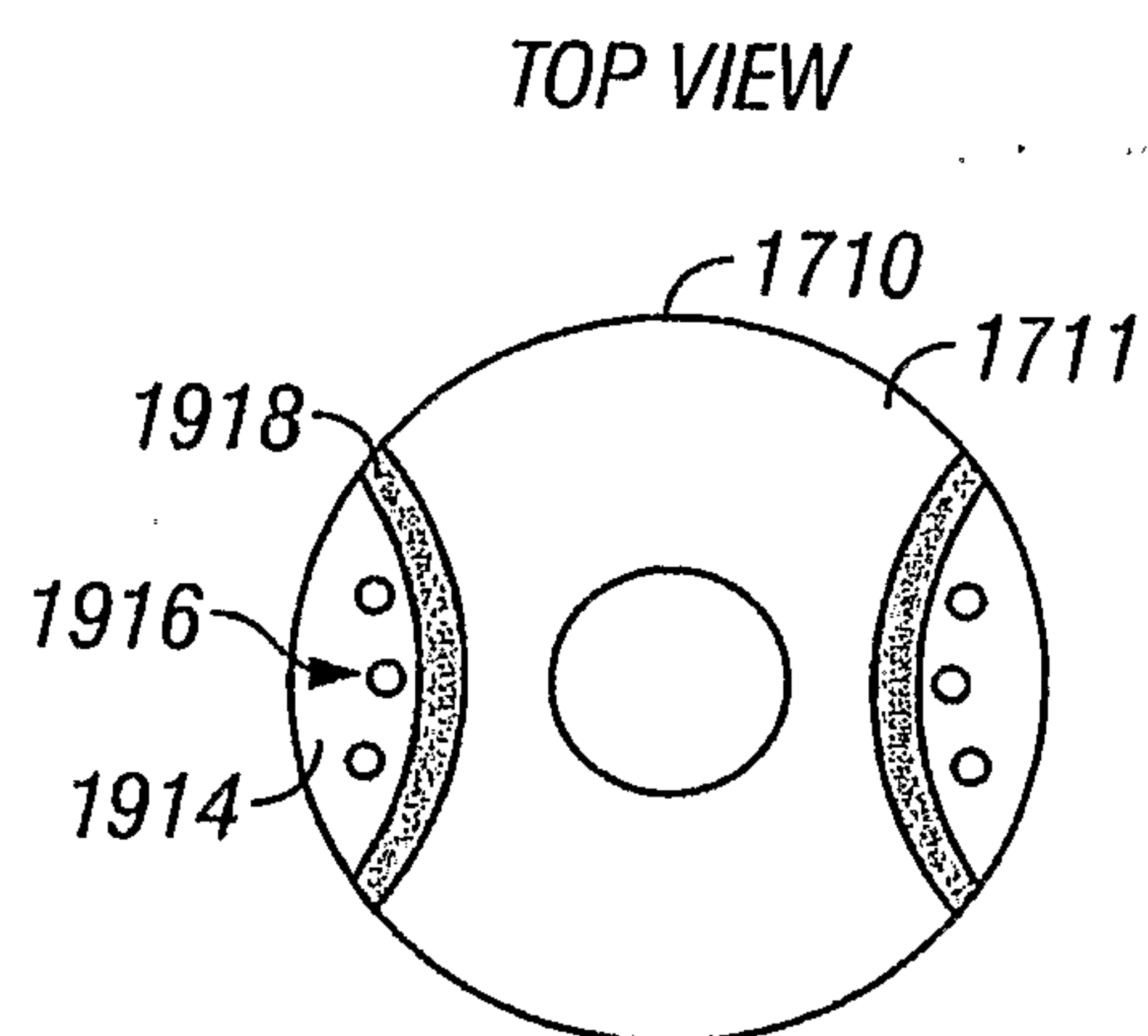


FIG. 8

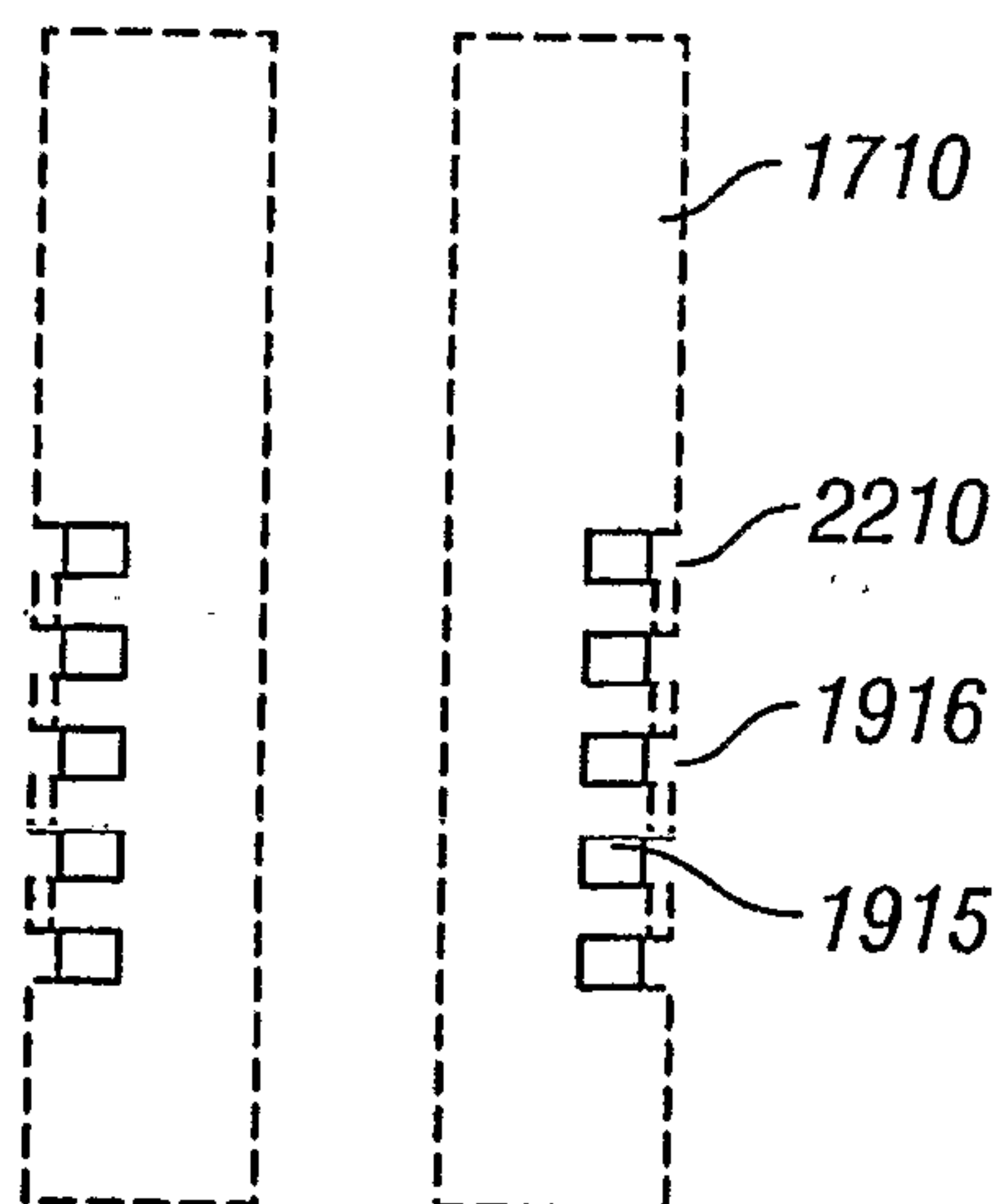


FIG. 9

6/6

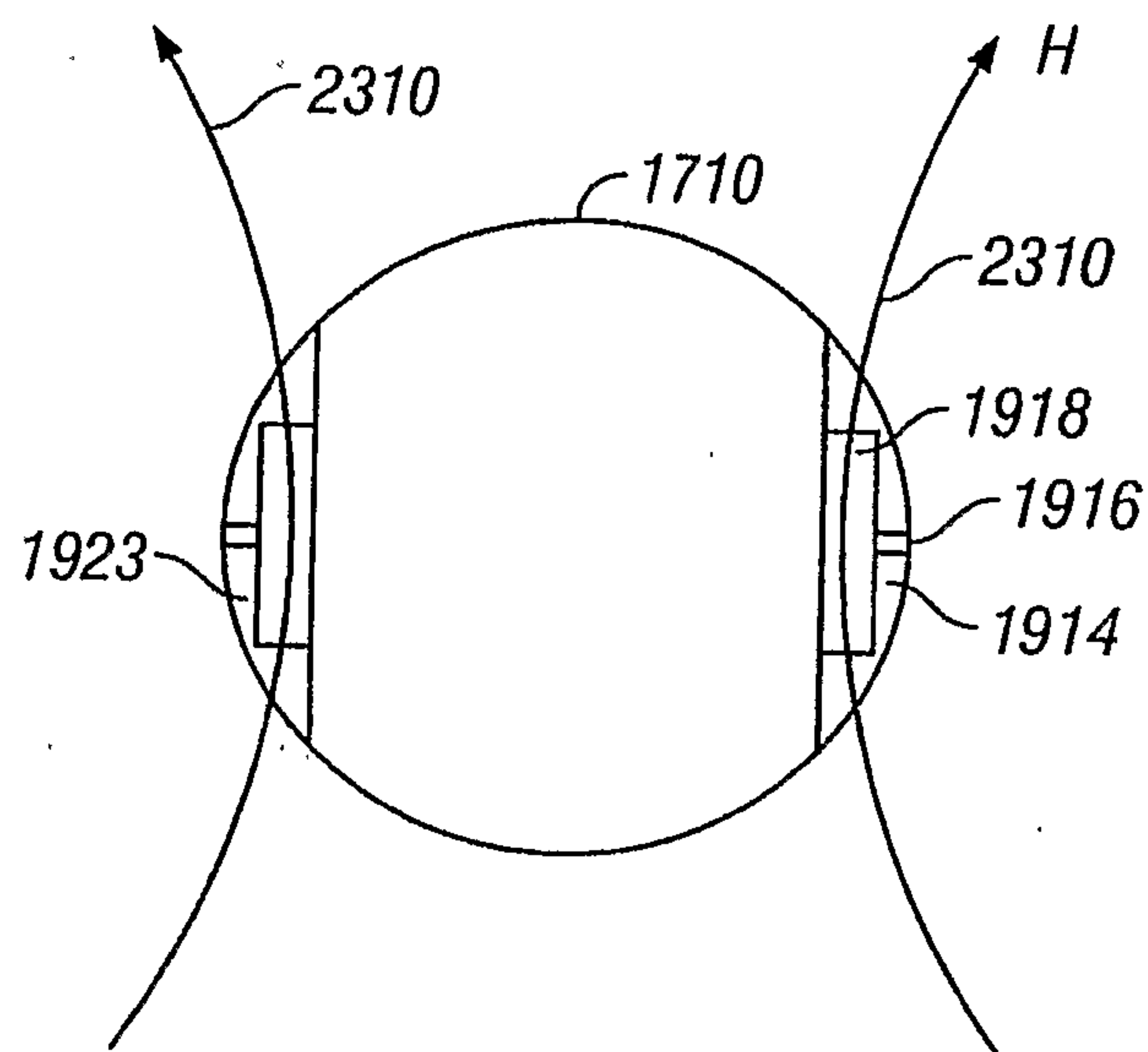


FIG. 10

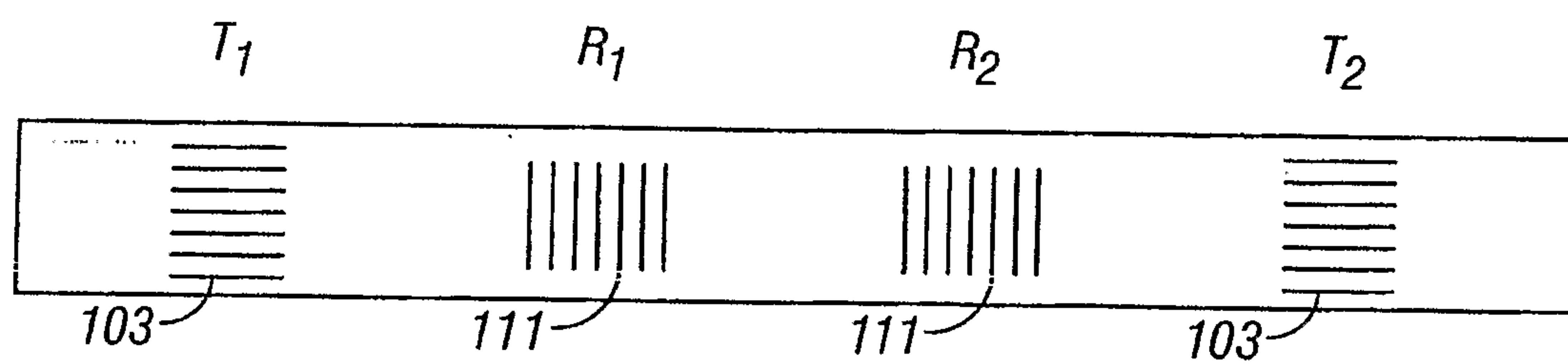
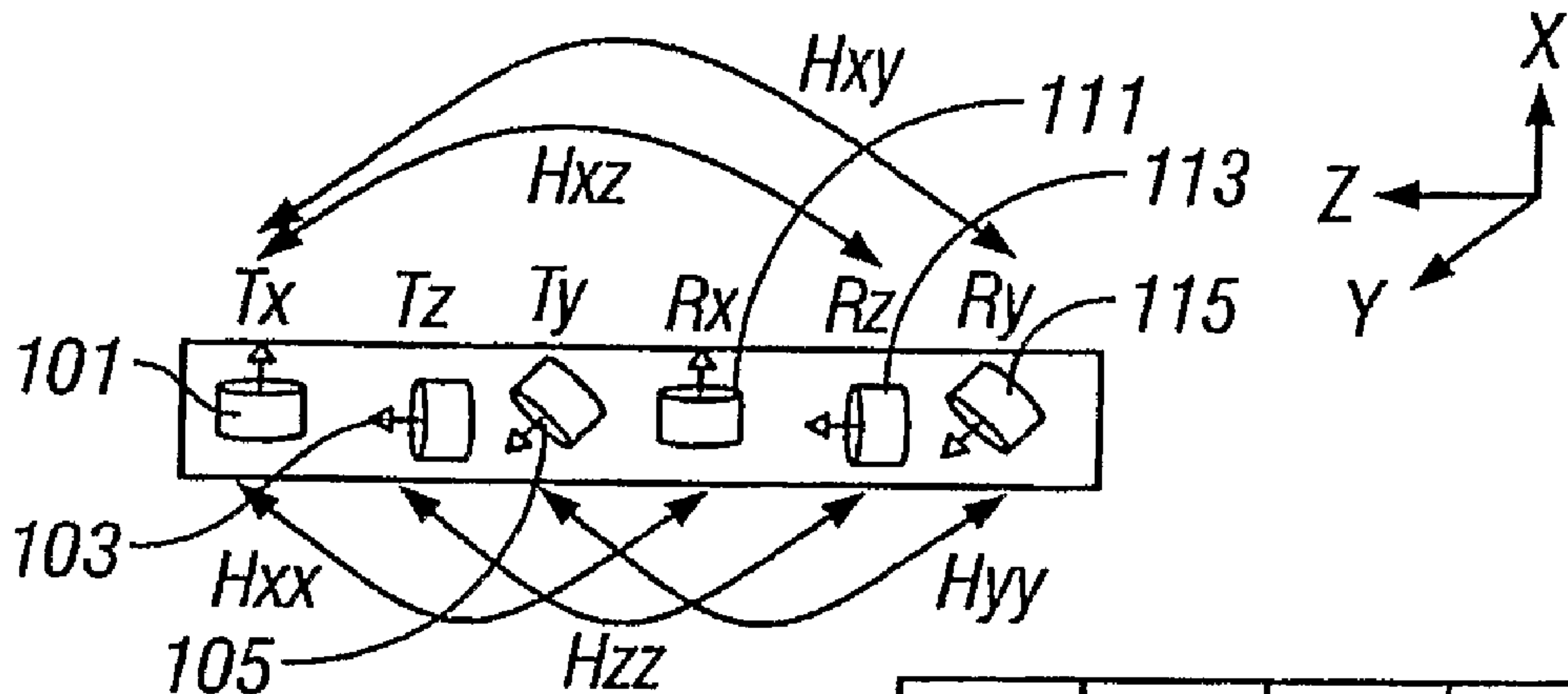


FIG. 11

MULTI-COMPONENT INDUCTION HORIZONTAL CONFIGURATION



3 TRANSMITTERS
 3 RECEIVERS
 5 COMPONENTS OF
 MAGNETIC FIELD (AT LEAST)
 10 FREQUENCIES (20-200 kHz)

	T_x	T_y	T_z
R_x	H_{xx}	H_{yy}	H_{zz}
R_y	H_{xy}		
R_z	H_{xz}		