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HR, HU, ID, IL, IN, IR, IS, JP, KE, KG, KH, KN, KP, KR, KW, KZ, LA, LC, LK, LR, LS, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

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(54) Title: AQUAPONIC UNIT

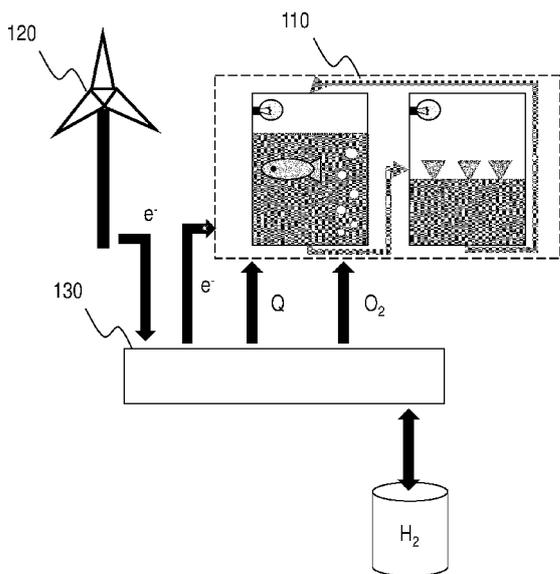


Fig. 1

(57) Abstract: The invention pertains to an agricultural unit (100) comprising: a tank system (110) adapted to provide a combined aquatic environment for raising aquatic animals in aquaculture and cultivating plants in hydroponic culture, whereby excretions of said aquatic animals are released directly into said aquatic environment so as to produce nutrients for said plants; and an electrochemical device (130); wherein said electrochemical device (130) is operable in an electrolysis mode to produce hydrogen and oxygen while consuming electrical energy provided by a source of electrical energy; wherein said electrochemical device is further operable in a fuel cell mode to produce electrical energy and heat by oxidizing said produced hydrogen; and wherein said electrochemical device is operatively coupled to said tank system so as to transfer at least part of said produced heat and said produced oxygen to said aquatic environment. The invention also pertains to use of such a unit.



Aquaponic Unit**Field of the Invention**

5 The present invention relates to an aquaponic unit, in particular an aquaponic unit that is energetically independent or autonomous.

Background

10 Aquaculture is a known technique consisting of raising aquatic animals such as snails, fish, prawns and lobsters in a confined and limited tank. In addition to dispensing sufficient amounts of food, known aquaculture systems must use electrically powered heating devices to keep the aquatic environment at the right
15 temperature, and electrically powered aeration devices to provide it with sufficient oxygen to sustain animal life. In addition, depending on the type of animal, electrical pumps may have to be provided to generate a current of the water.

20 Hydroponic culture is a known technique consisting of cultivating vegetables and herbs in water instead of a soil-based substrate. The water must be provided with sufficient nutrients to sustain plant life.

25 Summary of the Invention

According to an aspect of the present invention, there is provided an agricultural unit comprising: a tank system adapted to provide a combined aquatic environment for raising aquatic animals in
30 aquaculture and cultivating plants in hydroponic culture, whereby excretions of said aquatic animals are released into said aquatic environment so as to produce nutrients for said plants; and an electrochemical device; wherein said electrochemical device is operable in an electrolysis mode to produce hydrogen and oxygen
35 while consuming electrical energy provided by a source of electrical energy; wherein said electrochemical device is further operable in a fuel cell mode to produce electrical energy and heat

by oxidizing said produced hydrogen; and wherein said electrochemical device is operatively coupled to said tank system so as to transfer at least part of said produced heat and said produced oxygen to said aquatic environment.

5

JP H06 197664 discloses a pisciculture apparatus provided with a pisciculture water tank and an electrolytic apparatus. US 2015/196002 discloses an automated high-yield aquaponics system.

10 The term "aquaponic unit" is used herein to designate a unit that combines aquaculture techniques with hydroponic techniques. The term "tank system" is used herein to designate a single container or a system of several containers which form a combined aquatic environment by regular or continuous transfer of water between the
15 various parts of the system (e.g., by pumping water between the tanks, thus carrying waste or nutrients from one tank to the next, optionally passing the water through appropriate filter beds and the like) .

20 It is an advantage of aquaponic units that a synergy is created between plant life, animal life, and bacteria, sustained by a common aquatic environment, in a self-contained system. These three groups of living entities each rely on the other to live: the bacteria consume the fish waste keeping the water clean for
25 the fish; the fish, helped by the bacteria provide the plants with a usable form of nutrients; and the plants help to clean the water the fish live in. As a result, aquaponic units provide a very efficient method of growing food (in particular, for human consumption) , using a minimum of water and space, and yielding
30 healthy fish (a source of dietary protein) and vegetables (a source of dietary fiber and vitamins) . Additionally, aquaponic systems reduce the need to release waste water into the environment, which typically occurs in traditional aquaculture.

35 The aquaponic unit according to the present invention has the additional advantage of allowing the system to operate in a continuous manner, even when the source of electrical energy is

irregular or only cyclically available. In such cases, an energy storage capacity is required to bridge the periods of unavailability of the electrical energy source. By storing hydrogen during the source's productive periods, the electrochemical device creates a buffer allowing efficient energy production during the source's unproductive periods.

The aquaponic unit according to the present invention has the additional advantage of spectacularly boosting productivity in terms of aquatic animals, by bringing both heat and oxygen produced by the electrochemical device into the aquatic environment. The availability of oxygen allows for aeration of the aquatic environment in a manner that is much more effective than by using ambient air (as ambient air contains only approximately 20% oxygen gas, the latter being poorly soluble in water), and without requiring complex electrical pumping systems.

In an embodiment, the agricultural unit according to the present invention further comprises a renewable energy conversion means coupled to said electrochemical device as said source of electrical energy.

Known sources of renewable energy (solar, wind, wave energy) tend to have cyclical (e.g., diurnal) or irregular availability. These renewable energy sources therefore benefit particularly from the energy buffering capacity (in the form of hydrogen) of the electrochemical device provided by the present invention.

In a particular embodiment, said renewable energy conversion means comprises photovoltaic cells. In another particular embodiment, said renewable energy conversion means comprises a turbine driven by wind. In yet another particular embodiment, said renewable energy conversion means comprises a turbine driven by tidal forces and/or wave energy.

According to an aspect of the present invention, there is provided use of the agricultural unit as described above for the production

of aquatic animals. These may include *inter alia* freshwater fish such as tilapia, carp, koi carp, trout, catfish, barramundi, jade perch, blue gill, and crustaceans such as crayfish, and freshwater prawn .

5

It has been found that these species are particularly suitable for being raised by aquaculture. These species further benefit from the aquatic environment provided by the unit according to the present invention, which has improved heating and aeration. With a view to sharing the aquatic environment with plant life, it is a further advantage that the listed aquatic animals live in freshwater, as only a few commercially interesting plants can grow in salt or brackish water.

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According to an aspect of the present invention, there is provided use of the agricultural unit as described above for the production of plants selected from: red leaf, arugula, radicchio, lettuce, bok choy, endive, watercress, chicory, watermelon, cantaloupe, honeydew melon, cucumbers, tomatoes, okra, Chinese peas, sugar peas, zucchini, summer squash, basil, oregano, parsley, chervil, coriander, green onions, and thyme.

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It has been found that these species are particularly suitable for being raised by hydroponic culture. These species further benefit from the aquatic environment provided by the unit according to the present invention, which has improved heating and nutrition.

30

According to an aspect of the present invention, there is provided use of the agricultural unit as described above, wherein the ratio between the quantity of the aquatic animals and the quantity of the plants is managed so as to maintain a predetermined Feed Rate Ratio .

35

The amount of animal feed supplied to the system and consumed by the aquatic animals determines the amount of plant nutrients that will be released into the aquatic environment. Balancing the quantity of the aquatic animals and the quantity of the plants in

such a way that the amount of plant nutrients being produced equals the amount that the plants can absorb, ensures a sustainably healthy aquatic environment. The appropriate quantities may be determined in accordance with the Feed Rate Ratio, which links the amount of animal feed to be supplied, to the vegetated surface to be fertilized.

Brief Description of the Figures

These and other technical effects and advantages of embodiments of the present invention will now be described with reference to the accompanying drawings, wherein:

- Figure 1 schematically illustrates an agricultural unit according to an embodiment of the present invention;
- Figure 2 schematically illustrates the nitrogen cycle underlying the biological processes occurring in embodiments of the present invention; and
- Figure 3 illustrates an exemplary solar panel assembly that may be used as a source of electrical energy in embodiments of the present invention.

Detailed Description of Embodiments

An agriculture unit according to an embodiment of the present invention will hereinafter be described with reference to Figure 1.

The agricultural unit **100** comprises a tank system **110** adapted to provide an aquatic environment for raising aquatic animals in aquaculture and cultivating plants in hydroponic culture. Without loss of generality, the tank system **110** is illustrated as comprising two separate tanks: a fish tank (left side) and a plant tank of the "deep water culture" (DWC) type (right side). The reader will appreciate that it is alternatively possible for an agricultural unit **100** according to the invention to operate with a single tank, or with a plurality of tanks that may have different functions. Alternative tank system arrangements (not illustrated)

may comprise one or more of a rearing tank for raising and feeding fish, a sump tank situated at the lowest point in the system where water is collected and whence it is redistributed, a fingerling tank for fish farming, a biofilter where nitrification bacteria
5 can grow and convert ammonia into nitrates, and a hydroponics trough where plants grow while absorbing excess nutrients from the water .

As indicated before, such an "aquaponic system" provides a synergy
10 between plant life, animal life, and bacteria. Thus, excretions of the aquatic animals are released into the aquatic environment so as to produce nutrients for the plants: in particular, nitrifying bacteria, which naturally live in the soil, water, and air, convert ammonia first to nitrite and then to nitrate which plants
15 can consume, as illustrated in Figure 2 .

The unit 100 further comprises an electrochemical device 130, operable in an electrolysis mode to produce hydrogen and oxygen while consuming electrical energy provided by a source 120 of
20 electrical energy; and operable in a fuel cell mode to produce electrical energy and heat by oxidizing said produced hydrogen. A hydrogen tank may be coupled to the electrochemical device 130 to store the produced hydrogen gas for later use. This electrochemical device 130 is operatively coupled to the tank
25 system 110 so as to transfer at least part of the produced heat and the produced oxygen to the aquatic environment.

Without loss of generality, the source 120 of electrical energy is illustrated in Figure 1 as a wind turbine. The skilled person will
30 appreciate that other types of electrical energy sources 120, preferably renewal energy sources, may be used. One particularly advantageous type of renewable energy source that may be used in embodiments of the present invention comprises an assembly of solar (photovoltaic) panels which are mounted on a movable support
35 that is motor-driven so as to keep the panels in an optimal orientation (towards the sun) throughout the day. The support and the panels may be arranged in such a way as to allow the whole to

be folded together in a compact form for safe storage (e.g., in a container) when they are not in use. An example of such a movable, foldable solar panel assembly is illustrated in Figure 3.

5 Preferably, the electrochemical device **130** is a reversible fuel cell, comprising a series of membrane-electrode assemblies, wherein ion-conductive membranes are placed between successive bipolar electrodes. Suitable electrocatalyst layers are provided between the electrodes and the membranes to enable electrolysis
10 (production of hydrogen and oxygen from water and electricity) and energy generation (production of electricity from hydrogen and oxygen). An electrochemical device suitable for use as the electrochemical device of the present invention is the *Solenco Powerbox* commercialized by Solar Energy Conversion Power
15 Corporation (Belgium). The operation of such an electrochemical device is detailed in international patent application publications no. WO 2012/028491 A1 and WO 2013/190066 A1, the contents of which are expressly incorporated by this reference for the purpose of disclosing the details of the electrochemical
20 device.

The use of such an electrochemical device **130** makes an aquaponics unit more efficient to a surprising degree. As its inputs, the electrochemical device **130** has the surplus of electricity from a
25 source of electrical energy, preferably a source of renewable electrical energy such as a photovoltaic solar energy installation or a wind turbine, and water that may be obtained from precipitation, storage tanks, or an urban water distribution network where available. As its outputs, the electrochemical
30 device **130** has electricity, oxygen, hydrogen, and heat.

The electricity generated by the electrochemical device **130** will cover the needs of the system, without grid dependency. As the device **130** is capable of storing hydrogen, electricity can be
35 produced during the night or during outages. The electricity can cover the electricity consumption of the water pump(s), lighting system, and forced ventilation system.

The oxygen generated by the electrochemical device 130 will be injected to the system to fulfill the biological requirements of the system. This reduces or obviates the need for air pump systems.

The following description of an embodiment of the agricultural unit according to the present invention is provided to illustrate various features and options that may be independently implemented to obtain specific technical effects and advantages.

An exemplary unit is designed with energy conservation in mind, using renewable energy and a reduced number of pumps by letting the water flow downwards (using the gravitation) as much as possible. Preferably, the system uses a single water pump, effecting the following water movements:

- Water is pumped up from a sump tank (an exemplary volume of the sump tank may be 500 liters) to a fish tank (an exemplary volume of the fish tank may be 1000 liters);
- From the fish tank, the water goes through a media filled bed, acting as a biofilter;
- Grow beds (DWC) and towers plants (NFT) receive the water (these may represent an exemplary water capacity of approximately 500 liters), filled with nutrients derived from the fish waste;
- Both drain back to the sump subsystem.

The inventor has calculated that the pumping requirements for a system according to the exemplary volumes could be met by pump with a nominal power of 90 W.

The electrochemical device, such as a *Solenco Powerbox*, injects pure oxygen to the sump tank and the fish tanks (10 mg/l of dissolved oxygen).

In a unit according to the invention, the fish tank may be stocked with up to 40 kg of fish per 1 m³ of water (as a point of

reference, this corresponds to one mature tilapia per 12 liters of water) ; this is about double the typical density of present day aquaculture systems, and this increase is due to the drastically improved aeration and water purification provided by the present invention. Accordingly, the yield in animals and plant produce of a unit according to the present invention may be up to twice that of a conventional unit of a similar size.

To optimally use the available sun light, the complete unit or at least the part of the unit containing the plants may be provided in a greenhouse. The heating/cooling requirements for the greenhouse may be determined in view of the desired inside temperature and the expected range of outdoor temperatures. An inside temperature of approximately 22 °C is believed to be appropriate for many types of crops.

The electrochemical unit 300 produces hot water as part of its energy production process. This hot water can be made to circulate and go through the fish tanks. The hot water piping circuit enters in the greenhouse and runs up to a heat exchanger, which may take the form of a radiator with an appropriately dimensioned fan. In this way, the heat from the hot water is transferred to the air and blown out across the green house. For cooling purposes, warm air may be drawn from the greenhouse and led through an underground heat exchanger which allows heat to dissipate into the cooler surroundings .

The plant cultivation (hydroponic) side of the system according to the present invention may make use of known arrangements such as media filled beds, the nutrient film technique (NFT) , and deep water culture (DWC) :

- Media filled beds use containers filled with medium rock of expanded clay. Water from the fish tank is pumped over the medium filled beds, and plants grow in the beds. The medium provides physical support and a location for the bacteria to live. This system can act as a natural biofilter which may

reduce or obviate the need for mechanical filtering. In order to obtain sufficient oxygenation of the media for the benefit of the plants' root system and the bacterial life, the media beds may be provided with reciprocating water height controlling means such as siphons or timed pumps.

- In NFT systems, nutrient rich water is pumped down enclosed gutters, forming a thin layer (the "nutrient film"). Plants are arranged in small plastic cups allowing their roots to access the water and absorb the nutrients. NFT has proven to be particularly suitable for leafy green vegetables, whose root systems have a limited spatial extent and which do not become very heavy during their development .
- In DWC systems, plants float on top of a water surface, allowing the roots to hang down in the water. Water from the fish tank may be pumped through a filtration system (such as a media filled bed) , and then into long channels where rafts filled with plants float on the water surface, allowing the plants to extract the nutrients. It should be noted that it is also possible to float a plant-carrying raft directly on the water surface of the fish tank, thus removing the need for having multiple water containers and pumping systems between them.

25

In order to allow for the effective removal of solid wastes, for adding bases to neutralize acids, for maintaining water oxygenation, and similar functions, a unit according to an embodiment of the present invention may be grouped into several components or subsystems. The functions of these components may be controlled by measuring certain properties of the aquatic environment, such as measurement of the amount of certain substances present in the water (e.g., calcium carbonate, chlorine, ammonia, nitrate, nitrite, oxygen, microbial contaminants), temperature, and pH. Based on these measurements, systems may be controlled to obtain and maintain the desired (biologically optimal) conditions, for example:

- a temperature around 22 °C (the target temperature may vary depending on the animal species) ;
- a pH in the range between 7 and 7.5;
- an level of dissolved oxygen in the water around 10 mg/l (the
5 target level may vary depending on the animal species, see below) ;
- a nitrate level below 150 mg/liter (ammonia, a constituent of the animal excrement, is turned into nitrates by the nitrogen cycle of bacteria) ;
- 10 - minimal presence of chlorine, the excess being removed by filtration or neutralized by additives and/or air and sunlight treatment;
- hard water with high levels of calcium carbonate can be treated with phosphoric acid before being added to the
15 system;
- water with a risk of microbial contamination can be sand filtered and exposed to treatment with ultraviolet light.

As indicated above, it is necessary to keep the oxygen or
20 dissolved oxygen level sufficiently high to sustain animal life (fish and crustaceans) and bacterial activity. Oxygen dissolves poorly in water, and aquatic species hence spend a great deal of energy to recover the small amount of dissolved oxygen from the water. Temperature, barometric pressure, and salinity, all
25 directly affect oxygen concentrations in both air and water. In addition, each species has varying tolerances to low levels of dissolved oxygen. Salmonids (such as trout), as a group, require 6.0 to 8.0 mg/l of dissolved oxygen. For catfish and tilapia, allowable minimum levels can be as low as 2.0 or 3.0 mg/l although
30 the recommended levels are 5.0 to 6.0 mg/l.

It is an advantage of the present invention that the level of dissolved oxygen in the aquatic environment can be increased up to the desired level by injecting the oxygen produced by the
35 electrochemical device into the water (in particular, into the sump tank - if present - and/or directly into the fish tank) .

In order to avoid the accumulation of an excess or deficit of nutrients, the quantities of animals and plants and the size of the biofilter all need to be balanced. It is known from literature that every 50-80 g of animal feed that enters the system daily and
5 is consumed by the animals can fertilize 1 m² of plant growing area (this ratio is known as the Feed Rate Ratio) . The required size of the animal population can thus easily be calculated from the amount of feed that corresponds to the total plant growing area that is to be fertilized in accordance with the Feed Rate
10 Ratio .

While the invention has been described hereinabove with reference to specific embodiments, this was done to illustrate and not to limit the invention, the scope of which is to be determined by
15 reference to the accompanying claims.

Claims

1. An agricultural unit (100) comprising:

5 - a tank system (110) adapted to provide a combined aquatic environment for raising aquatic animals in aquaculture and cultivating plants in hydroponic culture, whereby excretions of said aquatic animals are released directly into said aquatic environment so as to produce nutrients for said plants; and

10 - an electrochemical device (130);

wherein said electrochemical device (130) is operable in an electrolysis mode to produce hydrogen and oxygen while consuming electrical energy provided by a source (120) of electrical energy; wherein said electrochemical device (130) is further operable in a fuel cell mode to produce electrical energy and heat by oxidizing said produced hydrogen;

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and wherein said electrochemical device (130) is operatively coupled to said tank system (110) so as to transfer at least part of said produced heat and said produced oxygen to said aquatic environment.

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2. The agricultural unit (100) according to claim 1, further comprising a renewable energy conversion means (120) coupled to said electrochemical device (130) as said source of electrical energy.

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3. The agricultural unit (100) according to claim 2, wherein said renewable energy conversion means (120) comprises photovoltaic cells.

30

4. The agricultural unit (100) according to claim 2, wherein said renewable energy conversion means (120) comprises a turbine driven by wind.

35 5. The agricultural unit (100) according to claim 2, wherein said renewable energy conversion means (120) comprises a turbine driven by tidal forces and/or wave energy.

6. Use of the agricultural unit (100) according to any of claims
1-5 for the production of aquatic animals, wherein the aquatic
animals comprise freshwater fish, such as: tilapia, carp, koi
5 carp, trout, catfish, barramundi, jade perch, and blue gill.

7. Use of the agricultural unit (100) according to any of claims
1-5 for the production of aquatic animals, wherein the aquatic
animals comprise crustaceans such as: crayfish and freshwater
10 prawn .

8. Use of the agricultural unit (100) according to any of claims
1-5 for the production of plants selected from: red leaf, arugula ,
radicchio, lettuce, bok choy, endive, watercress, chicory,
15 watermelon, cantaloupe, honeydew melon, cucumbers, tomatoes, okra ,
Chinese peas, sugar peas, zucchini, summer squash, basil, oregano ,
parsley, chervil, coriander, green onions, and thyme.

9. Use of the agricultural unit (100) according to any of claims
20 1-5, wherein the ratio between the quantity of said aquatic
animals and the quantity of said plants is managed so as to
maintain a predetermined Feed Rate Ratio.

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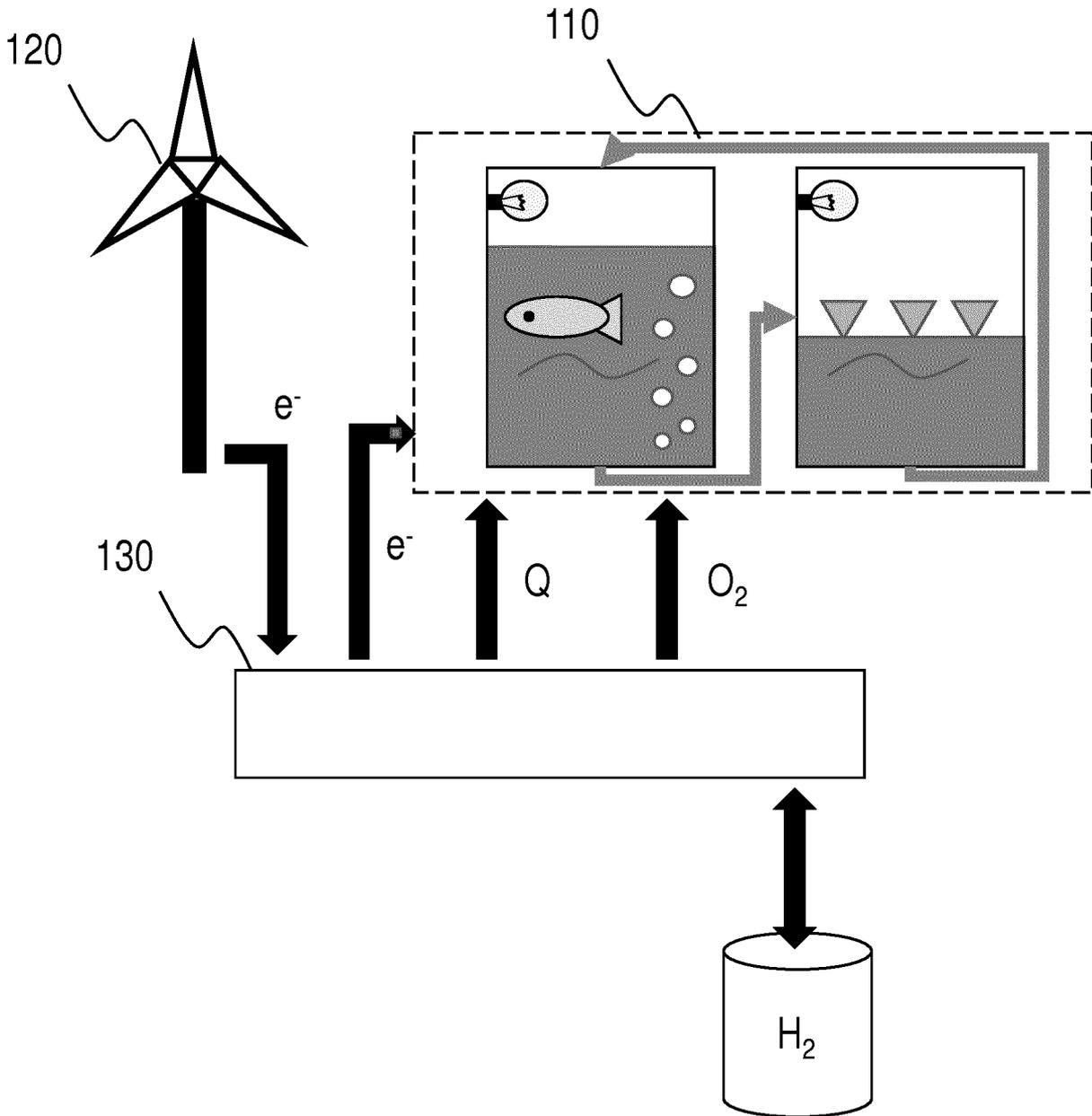


Fig. 1

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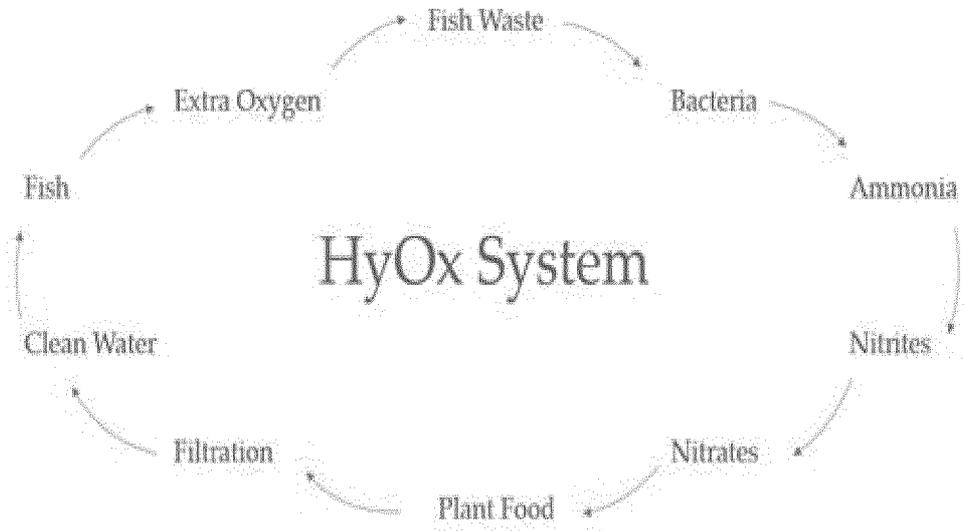


Fig. 2

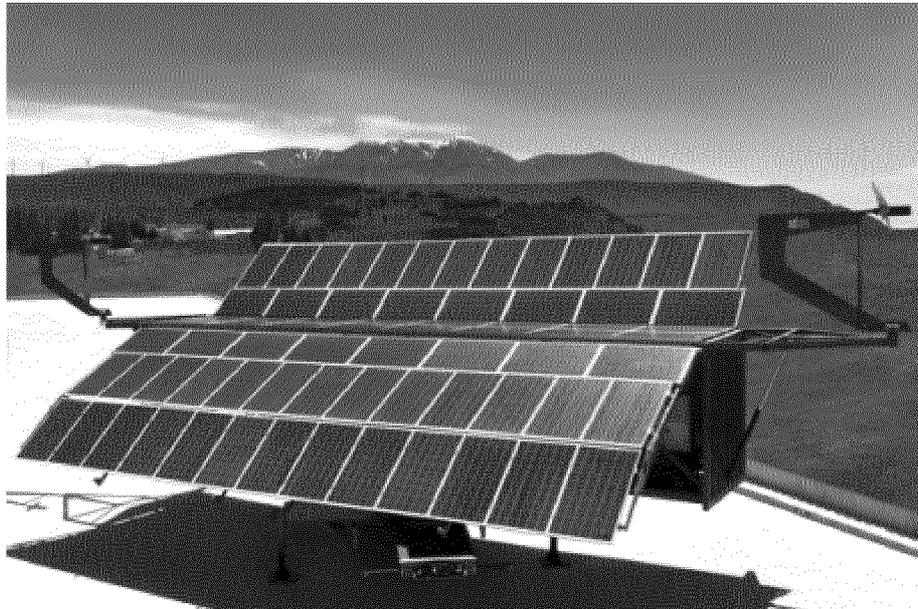


Fig. 3

INTERNATIONAL SEARCH REPORT

International application No
PCT/EP2017/062806

A. CLASSIFICATION OF SUBJECT MATTER INV. A01K63/04 A01G31/00 A01K61/00 ADD.		
According to International Patent Classification (IPC) or to both national classification and IPC		
B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) A01K A01G		
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched		
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) EPO-Internal , WPI Data		
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with Indication, where appropriate, of the relevant passages	Relevant to claim No.
A	JP H06 197664 A (NOMOTO TETSUO) 19 July 1994 (1994-07-19) abstract paragraphs [0012] - [0031] , [0034] - [0036] , [0042] - [0060] figure 1	1-9
A	JP 2001 213388 A (TANAKA EITARO) 7 August 2001 (2001-08-07) abstract paragraphs [0003] - [0015] , [0026] - [0029] claim 2 figures 1, 3, 4	1-9
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<input checked="" type="checkbox"/> Further documents are listed in the continuation of Box C. <input checked="" type="checkbox"/> See patent family annex.		
* Special categories of cited documents :		
"A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier application or patent but published on or after the International filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed		"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art "&" document member of the same patent family
Date of the actual completion of the international search 11 September 2017		Date of mailing of the international search report 20/09/2017
Name and mailing address of the ISA/ European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Fax: (+31-70) 340-3016		Authorized officer Been, Mathi eu

INTERNATIONAL SEARCH REPORT

International application No
PCT/EP2017/062806

C(Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	<p>US 2015/196002 A1 (FRIESTH KEVIN [US]) 16 July 2015 (2015-07-16) paragraphs [0052] - [0058], [0142] - [0144], [0213], [0252] - [0261], [0271], [0291], [0293] paragraphs [0306], [0338] - [0341], [0348] - [0352], [0361] - [0367] figures 1-7, 14</p> <p style="text-align: center;">-----</p>	1-9
A	<p>JP 3 273189 B2 (SHIMIZU CONSTRUCTION CO LTD) 8 April 2002 (2002-04-08) abstract paragraphs [0005], [0021] - [0024], [0026], [0029], [0031] - [0033], [0037] - [0041] figure 1</p> <p style="text-align: center;">-----</p>	1-9
A	<p>EP 2 149 625 A1 (HIKARI & ENERGY LAB CO LTD M [JP]) 3 February 2010 (2010-02-03) paragraphs [0015], [0019] - [0024], [0029], [0030], [0035], [0037] - [0042] figures 1, 16</p> <p style="text-align: center;">-----</p>	1-9

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Information on patent family members

International application No PCT/EP2017/062806

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