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**Penoxszulamot és piroxszulamot tartalmazó szinergista herbicid kompozíció**

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(54) **SYNERGISTIC HERBICIDAL COMPOSITION CONTAINING PENOXSULAM AND PYROXSULAM**  
SYNERGISTISCHE HERBIZIDZUSAMMENSETZUNG MIT PENOXSULAM UND PYROXSULAM  
COMPOSITION HERBICIDE SYNERGIQUE CONTENANT PENOXSULAM ET PYROXSULAM

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**WO-A2-2010/136146 US-A1- 2010 279 864**  
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## Description

**[0001]** This invention concerns a synergistic herbicidal composition containing (a) penoxsulam and (b) pyroxsulam for controlling weeds, especially in rice, cereal and grain crops, tree and vine crops, pome, stone and citrus crops, pastures, rangelands, industrial vegetation management (IVM), and turf.

**[0002]** The protection of crops from weeds and other vegetation which inhibit crop growth is a constantly recurring problem in agriculture. To help combat this problem, researchers in the field of synthetic chemistry have produced an extensive variety of chemicals and chemical formulations effective in the control of such unwanted growth. Chemical herbicides of many types have been disclosed in the literature and a large number are in commercial use.

**[0003]** In some cases, herbicidal active ingredients have been shown to be more effective in combination than when applied individually and this is referred to as "synergism." As described in the Herbicide Handbook of the Weed Science Society of America, Ninth Edition, 2007, p. 429 "'synergism' [is] an interaction of two or more factors such that the effect when combined is greater than the predicted effect based on the response to each factor applied separately." Synergistic herbicidal compositions comprising penoxsulam or pyroxsulam are known from WO2009/029518 and WO2010/136146.

**[0004]** The present invention is based on the discovery that penoxsulam and pyroxsulam, already known individually for their herbicidal efficacy, display a synergistic effect when applied in combination.

**[0005]** The present invention concerns a synergistic herbicidal mixture comprising an herbicidally effective amount of (a) penoxsulam and (b) pyroxsulam. The compositions may also contain an agriculturally acceptable adjuvant and/or carrier.

**[0006]** The present invention also concerns herbicidal compositions for and methods of controlling the growth of undesirable vegetation, particularly in rice, cereal and grain crops, tree and vine crops, pome, stone and citrus crops, pastures, rangelands, industrial vegetation management (IVM), and turf, and the use of these synergistic compositions.

**[0007]** The species spectra of penoxsulam and pyroxsulam, i.e., the weed species which the respective compounds control, are broad and highly complementary. It has now been found that a combination of penoxsulam and pyroxsulam exhibits a synergistic action in the control of wild oat (*Avena fatua*, AVEFA); Shepherd's purse (*Capsella bursa-pastoris*, CAPBP); common lambsquarter (*Chenopodium album*, CHEAL); barnyardgrass (*Echinochloa crusgalli*, ECHCG); ryegrass (*Lolium spp.*, LOLSS); short-spiked canarygrass (*Phalaris brachystachys*, PHABR); awned canarygrass (*Phalaris paradoxa*, PHAPA); narrow-leaved plantain (*Plantago lanceolata*, PLALA); annual blackgrass (*Poa annua*, POAAN); and wild buckwheat (*Polygonum convolvulus*, POLCO).

**[0008]** Penoxsulam is the common name for 2-(2,2-difluoroethoxy)-N-(5,8-dimethoxy-[1,2,4]triazolo[1,5-c]pyrimidin-2-yl)-6-(trifluoromethyl)benzenesulfonamide. Its herbicidal activity is described in The Pesticide Manual, Fifteenth Edition, 2009. Penoxsulam controls *Echinochloa* spp., as well as many broadleaf, sedge and aquatic weeds in rice, and *Apera* spp. grass in cereals, as well as many broadleaf weeds in aquatics, many cereal crops, range and pasture, IVM and turf.

**[0009]** Pyroxsulam, N-(5,7-dimethoxy[1,2,4]triazolo[1,5-n]pyrimidin-2-yl)-2-methoxy-4-(trifluoromethyl)-3-pyridinesulfonamide, is a triazolopyrimidine sulfonamide herbicide, and its herbicidal activity is described in The Pesticide Manual, Fifteenth Edition, 2009. Pyroxsulam provides broad-spectrum, post-emergence annual grass and broadleaf weed control in cereals.

**[0010]** The term herbicide is used herein to mean an active ingredient that kills, controls or otherwise adversely modifies the growth of plants. An herbicidally effective or vegetation-controlling amount is an amount of active ingredient which causes an adversely modifying effect and includes deviations from natural development, killing, regulation, desiccation, retardation, and the like. The terms plants and vegetation include germinant seeds, emerging seedlings, plants emerging from vegetative propagules, and established vegetation.

**[0011]** Herbicidal activity is exhibited by the compounds of the synergistic mixture when they are applied directly to the plant, to the locus of the plant at any stage of growth or before planting or emergence or after emergence. The effect observed depends upon the plant species to be controlled, the stage of growth of the plant, the application parameters of dilution and spray drop size, the particle size of solid components, the environmental conditions at the time of use, the specific compound employed, the specific adjuvants and carriers employed, the soil type, and the like, as well as the amount of chemical applied. These and other factors can be adjusted as is known in the art to promote non-selective or selective herbicidal action. Generally, it is preferred to apply the composition of the present invention postemergence to relatively immature undesirable vegetation to achieve the maximum control of weeds.

**[0012]** In the composition of this invention, the weight ratio of penoxsulam to pyroxsulam at which the herbicidal effect is synergistic lies within the range of from 1:15 to 20:1. The rate at which the synergistic composition is applied will depend upon the particular type of weed to be controlled, the degree of control required, and the timing and method of application. In general, the composition of the invention can be applied at an application rate from 9 grams per hectare (g/ha) to 140 g/ha based on the total amount of active ingredients in the composition. Penoxsulam is applied at a rate from 4 g/ha to 80 g/ha and pyroxsulam is applied at a rate from 5 g/ha to 60 g/ha.

**[0013]** The components of the synergistic mixture of the present invention can be applied either separately or as part of a multipart herbicidal system.



**[0019]** Liquid carriers that can be employed include water, toluene, xylene, petroleum naphtha, crop oil, acetone, methyl ethyl ketone, cyclohexanone, trichloroethylene, perchloroethylene, ethyl acetate, amyl acetate, butyl acetate, propylene glycol monomethyl ether and diethylene glycol monomethyl ether, methyl alcohol, ethyl alcohol, isopropyl alcohol, amyl alcohol, ethylene glycol, propylene glycol, glycerine, *N*-methyl-2-pyrrolidinone, *N,N*-dimethyl alkylamides,

5 dimethyl sulfoxide, liquid fertilizers and the like. Water is generally the carrier of choice for the dilution of concentrates. **[0020]** Suitable solid carriers include talc, pyrophyllite clay, silica, attapulgus clay, kaolin clay, kieselguhr, chalk, diatomaceous earth, lime, calcium carbonate, bentonite clay, Fuller's earth, cottonseed hulls, wheat flour, soybean flour, pumice, wood flour, walnut shell flour, lignin, and the like.

**[0021]** It is usually desirable to incorporate one or more surface-active agents into the compositions of the present invention. Such surface-active agents are advantageously employed in both solid and liquid compositions, especially those designed to be diluted with carrier before application. The surface-active agents can be anionic, cationic or nonionic in character and can be employed as emulsifying agents, wetting agents, suspending agents, or for other purposes. Surfactants conventionally used in the art of formulation and which may also be used in the present formulations are described, *inter alia*, in "McCutcheon's Detergents and Emulsifiers Annual," MC Publishing Corp., Ridgewood, New Jersey, 1998 and in "Encyclopedia of Surfactants," Vol. I-III, Chemical Publishing Co., New York, 1980-81. Typical surface-active agents include salts of alkyl sulfates, such as diethanolammonium lauryl sulfate; alkylarylsulfonate salts, such as calcium dodecylbenzenesulfonate; alkylphenol-alkylene oxide addition products, such as nonylphenol-C<sub>18</sub> ethoxylate; alcohol-alkylene oxide addition products, such as tridecyl alcohol-C<sub>16</sub> ethoxylate; soaps, such as sodium stearate; alkyl naphthalene-sulfonate salts, such as sodium dibutyl naphthalenesulfonate; dialkyl esters of sulfosuccinate salts, such as sodium di(2-ethylhexyl) sulfosuccinate; sorbitol esters, such as sorbitol oleate; quaternary amines, such as lauryl trimethylammonium chloride; polyethylene glycol esters of fatty acids, such as polyethylene glycol stearate; block copolymers of ethylene oxide and propylene oxide; salts of mono- and dialkyl phosphate esters; vegetable or seed oils such as soybean oil, rapeseed/canola oil, olive oil, castor oil, sunflower seed oil, coconut oil, corn oil, cottonseed oil, linseed oil, palm oil, peanut oil, safflower oil, sesame oil, tung oil and the like; and esters of the above vegetable oils, particularly methyl esters.

**[0022]** Oftentimes, some of these materials, such as vegetable or seed oils and their esters, can be used interchangeably as an agricultural adjuvant, as a liquid carrier or as a surface active agent.

**[0023]** Other additives commonly used in agricultural compositions include compatibilizing agents, antifoam agents, sequestering agents, neutralizing agents and buffers, corrosion inhibitors, dyes, odorants, spreading agents, penetration aids, sticking agents, dispersing agents, thickening agents, freezing point depressants, antimicrobial agents, and the like. The compositions may also contain other compatible components, for example, other herbicides, plant growth regulants, fungicides, insecticides, and the like and can be formulated with liquid fertilizers or solid, particulate fertilizer carriers such as ammonium nitrate, urea and the like.

**[0024]** The concentration of the active ingredients in the synergistic composition of the present invention is generally from 0.1 to 98 percent by weight. Concentrations from 10 to 90 percent by weight are often employed. In compositions designed to be employed as concentrates, the active ingredients are generally present in a concentration from 5 to 98 weight percent, preferably 10 to 90 weight percent. Such compositions are typically diluted with an inert carrier, such as water, before making a postemergence, foliar application to exposed weed and crop foliage, or applied as a dry or liquid formulation directly into flooded rice fields. The diluted compositions usually applied as a postemergence, foliar application to weeds or the locus of weeds generally contain 0.001 to 20 weight percent active ingredient and preferably contain 0.002 to 10 weight percent.

**[0025]** The present compositions can be applied to weeds or their locus by the use of conventional ground or aerial dusters, sprayers, and granule applicators, by addition to irrigation or paddy water, and by other conventional means known to those skilled in the art.

**[0026]** The following examples illustrate the present invention.

**[0027]** These trials were conducted under field conditions in France, Poland and Syria. Trial sites were located in commercially grown crops wheat, barley and corn. The crops were grown using normal cultural practices for fertilization, seeding, and maintenance to ensure good growth of the crop and the weeds. The trials were conducted using typical small plot herbicide research methodology. Trial plots were between 1 to 2.5 meters (m) wide by 6 to 42 m long. All treatments were applied using a randomized complete block trial design with 2 to 4 replications per treatment. The trial sites had naturally occurring populations of weeds. The weed spectrum included, but was not limited to, wild oat (*Avena fatua*, AVEFA); Shepherd's purse (*Capsella bursa-pastoris*, CAPBP); common lambsquarter (*Chenopodium alum*, CHEAL); barnyardgrass (*Echinochloa crus-galli*, ECHCG); ryegrass (*Lolium spp.*, LOLSS); short-spiked canarygrass (*Phalaris brachystachys*, PHABR); awned canarygrass (*Phalaris paradoxa*, PHAPA); narrow-leaved plantain (*Plantago lanceolata*, PLALA); annual blackgrass (*Poa annua*, POAAN); and wild buckwheat (*Polygonum convolvulus*, POLCO).

**[0028]** Treatments consisted of tank mixes of penoxsulam and pyroxsulam or pyroxsulam + cloquintocet (mexyl) applied in water. Where used, Actirob B adjuvant was applied at use rate of 0.2 to 1 liter per hectare (L/ha) with pyroxsulam containing treatments and in tankmixes. Penoxsulam was applied using the commercial formulation Viper/Boa which

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contains a built-in adjuvant at a rate of 0.7 liters per 20 grams active ingredient (ai). Pyroxsulam was applied using 15% to 25%WP formulations, with cloquintocet (mexyl) applied at a maximum rate of 18.75 gr ai/ha. Formulated products were used to make the single and tank-mix treatments. The application volumes were between 200 to 250 L/ha. All application were made using precision gas hand sprayers using a 2 to 2.5 m boom using flat fan (80° or 110°) nozzles to broadcast the treatments on the soil.

**[0029]** The treated plots and control plots were rated blind at various intervals after application. Ratings were based of Percent (%) Visual weed control, where 0 corresponds to no injury and 100 corresponds to complete kill.

**[0030]** Colby's equation was used to determine the herbicidal effects expected from the mixtures (Colby, S.R. Calculation of the synergistic and antagonistic response of herbicide combinations. *Weeds* 1967, 15, 20-22.).

**[0031]** The following equation was used to calculate the expected activity of mixtures containing two active ingredients, A and B:

$$\text{Expected} = A + B - (A \times B/100)$$

A = observed efficacy of active ingredient A at the same concentration as used in the mixture.

B = observed efficacy of active ingredient B at the same concentration as used in the mixture.

**[0032]** Some of the compounds tested, application rates employed, plant species tested, and results are given in Tables 1-3. All comparisons are an average of 2 to 4 replicates and are significant at the P>0.05 level.

Tables

**[0033]**

Table 1. Control of CAPBP, CHEAL, ECHCG and POLCO by Penoxsulam plus Pyroxsulam at 39-51 Days After Application in the field.

Pyroxsulam	Penoxsulam	CAPBP		CHEAL		ECHCG		POLCO	
		Obs	Exp*	Obs	Exp*	Obs	Exp*	Obs	Exp*
<b>(rate in grams ai/ha)</b>									
4	0	70	-	65	-	65	-	35	-
0	5	20	-	10	-	0	-	50	-
4	5	100	75	91	69	94	65	85	68

CAPBP = Shepherd's purse (*Capsella bursa-pastoris*)  
 CHEAL = common lambsquarter (*Chenopodium album*)  
 ECHCG = barnyardgrass (*Echinochloa crus-galli*)  
 POLCO = wild buckwheat (*Polygonum convolvulus*)  
 Obs = Observed Response  
 Exp\* = Expected Response

Table 2. Control of AVEFA, PHABR and PHAPA by Penoxsulam plus Pyroxsulam at 28 to 56 Days After Application in the field.

Pyroxsulam	Penoxsulam	AVEFA		PHABR		PHAPA	
		Obs	Exp*	Obs	Exp*	Obs	Exp*
<b>(rate in grams ai/ha)</b>							
18	0	65	-	38	-	80	-
0	20	0	-	0	-	0	-
18	20	80	65	59	38	95	80

AVEFA = wild oat (*Avena fatua*)  
 PHABR = short-spiked canarygrass (*Phalaris brachystachys*)  
 PHAPA = awned canarygrass (*Phalaris paradoxa*)  
 Obs = Observed Response  
 Exp\* = Expected Response

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Table 3. Control of LOLSS, PLALA and POANN by Penoxsulam plus Pyroxsulam at 14 to 61 Days After Application in the field.

Pyroxsulam	Penoxsulam	LOLSS		PLALA		POANN	
		Obs	Exp*	Obs	Exp*	Obs	Exp*
(rate in grams ai/ha)							
20	0	0	-	7	-	0	-
0	20	20	-	13	-	17	-
20	20	65	20	57	18	50	17

LOLSS = ryegrass (*Lolium spp.*)  
 PLALA = narrow-leaved plantain (*Plantago lanceolata*) POANN = annual blackgrass (*Poa annua*)  
 Obs = Observed Response  
 Exp\* = Expected Response

Claims

1. A synergistic herbicidal mixture comprising an herbicidally effective amount of (a) penoxsulam and (b) pyroxsulam.
2. The synergistic herbicidal mixture of Claim 1 in which the weight ratio of penoxsulam to pyroxsulam is from 1:15 to 20:1.
3. The synergistic herbicidal mixture of Claims 1 or 2, wherein the herbicidal components in the mixture consists of (a) penoxsulam and (b) pyroxsulam.
4. The synergistic herbicidal mixture of Claims 1 or 2, wherein the mixture further comprises (c) one or more herbicides selected from the group consisting of 2,4-D esters and amines, acetochlor, acifluorfen, aclonifen, alachlor, ametryn, amidosulfuron, aminocyclopyrachlor, aminopyralid, aminotriazole, amitrol, ammonium thiocyanate, anilifos, asulam, atrazine, azimsulfuron, beflubutamid, benazolin, benefin, benfuresate, bensulfuron, bensulide, bentazon, benthio-carb, benzobicyclon, benzofenap, bifenox, bispyribac, bromacil, bromobutide, bromoxynil, butachlor, butafenacil, butralin, cafenstrole, carbetamide, carfentrazone-ethyl, chlorflurenol, chlorimuron, chlormequat, chlorpropham, chlo-rtoluron, cinidon-ethyl, cinosulfuron, clethodim, clodinafop-propargyl, clomazone, clomeprop, clopyralid, cloransu-lam, cumyluron, cyanazine, cyclosulfamuron, cycloxydim, cyhalofop, daimuron, dicamba, dichlobenil, dichlorprop, diclofop-methyl, diclosulam, diflufenican, diflufenzopyr, dimefuron, dimepiperate, dimethametryn, dimethenamid, diquat, dithiopyr, diuron, EK2612, EPTC, erioglaucine, esprocarb, ET-751, ethofumesate, ethoxysulfuron, ethben-zamide, etobenzanid, F7967, fenoxaprop-p-ethyl, fenoxaprop-p-ethyl + isoxadifen-ethyl, fenoxasulfone (KIH-071), fentrazamide, flazasulfuron, florasulam, fluazifop, flucarbazone, flucetosulfuron, flufenacet, flufenpyr, flumetsulam, flumiclorac, flumioxazin, fluometuron, flupyrsulfuron, fluroxypyr, flurtamone, fosamine, fomesafen, foramsulfuron, fumiclorac, glufosinate, glyphosate, halosulfuron, haloxyfop, hexazinone, imazamethabenz, imazamox, imazapic, imazapyr, imazaquin, imazethapyr, imazosulfuron, indanofan, indaziflam, iodosulfuron, iodosulfuron-ethyl-sodium, ioxynil, ipfencarbazone (HOK-201), IR 5790, isoproturon, isoxaben, isoxaflutole, lactofen, linuron, MCPA esters and amines, mecoprop-P, mefenacet, mesosulfuron, mesosulfuron-ethyl sodium, mesotrione, metamifop, metazosul-furon (NC-620), metolachlor, metosulam, metribuzin, metsulfuron, metsulfuron-methyl, molinate, monosulfuron, MSMA, napropamide, nicosulfuron, norflurazon, OK-9701, orthosulfamuron, oryzalin, oxadiargyl, oxadiazon, oxa-zichlomefone, oxyfluorfen, paraguat, pendimethalin, pentoxazone, pethoxamid, picloram, picolinafen, pinoxaden, piperophos, pretilachlor, primisulfuron-methyl, prodiamine, profluzol, profoxydim, prohexadione, prometon, pron-amide, propachlor, propanil, propisochlor, propoxycarbazone, propyrisulfuron (TH-547), propyzamide, prosulfocarb, prosulfuron, pyrabuticarb, pyraclonil, pyraflufen-ethyl, pyrazogyl, pyrazolynate, pyrazosulfuron-ethyl, pyrazoxyfen, pyribenzoxim, pyridate, pyrifthalid, pyriminobac, pyrimisulfan (KUH-021), pyrithiobac, pyroxasulfone (KIH-485), quin-clorac, quinmerac, quinochlor, quizalofop, rimsulfuron, S-3252, saflufenacil, sethoxydim, simazine, simetryne, SL-0401, SL-0402, sulcotrione, sulfentrazone, sulfometuron, sulfosate, sulfosulfuron, tebuthiuron, tefuryltrione (AVH-301), terbacil, thenvlchlor, thiazopyr, thiencarbazone, thifensulfuron, thifensulfuron-methyl, thiobencarb, to-pramezone, tralkoxydim, triasulfuron, tribenuron, tribenuron-methyl, triclopyr, trifloxysulfuron, trifluralin, trinexapac, tritosulfuron and salts, esters, optically active isomers and mixtures thereof.
5. An herbicidal composition comprising an herbicidally effective amount of the synergistic herbicidal mixture of Claim

1 and an agriculturally acceptable adjuvant and/or carrier.

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6. A method of controlling undesirable vegetation which comprises contacting the vegetation or the locus thereof with or applying to the soil to prevent the emergence or growth of vegetation, an herbicidally effective amount of the synergistic herbicidal mixture of Claim 1.
7. The method of Claim 6, wherein the undesirable vegetation is controlled in rice, cereal and grain crops, tree and vine crops, pome, stone and citrus crops, pastures, rangelands, industrial vegetation management (IVM), and turf.
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8. The method of Claim 6 or 7, wherein wild oat (*Avena fatua*, AVEFA); Shepherd's purse (*Capsella bursa-pastoris*, CAPBP); common lambsquarter (*Chenopodium album*, CHEAL); barnyardgrass (*Echinochloa crus-galli*, ECHCG); ryegrass (*Lolium spp.*, LOLSS); short-spiked canarygrass (*Phalaris brachystachys*, PHABR); awned canarygrass (*Phalaris paradoxa*, PHAPA); narrow-leaved plantain (*Plantago lanceolata*, PLALA); annual blackgrass (*Poa annua*, POAAN); or wild buckwheat (*Polygonum convolvulus*, POLCO) is controlled.
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9. The method of any of Claims 6-8, wherein the mixture is applied at an application rate from 9 g/ha to 140 g/ha, based on the total amount of active ingredients.
- 20
10. The method of any of Claims 6-9, wherein penoxulam is applied at a rate from 4 g/ha to 80 g/ha and pyroxsulam is applied at a rate from 5 g/ha to 60 g/ha.

#### Patentansprüche

- 25
1. Eine synergistische herbizide Mischung umfassend eine herbizid wirksame Menge von (a) Penoxsulam und (b) Pyroxsulam.
2. Die synergistische herbizide Mischung gemäß Anspruch 1, in welcher das Gewichtsverhältnis von Penoxsulam zu Pyroxsulam von 1:15 bis 20:1 beträgt.
- 30
3. Die synergistische herbizide Mischung gemäß Anspruch 1 oder 2, wobei die herbiziden Bestandteile in der Mischung aus (a) Penoxsulam und (b) Pyroxsulam bestehen.
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4. Die synergistische herbizide Mischung gemäß Anspruch 1 oder 2, wobei die Mischung weiterhin (c) eines oder mehrere Herbizide, ausgewählt aus der Gruppe bestehend aus 2,4-D-Estern und -Aminen, Acetochlor, Acifluorfen, Aclonifen, Alachlor, Ametryn, Amidosulfuron, Aminocyclopyrachlor, Aminopyralid, Aminotriazol, Amitrol, Ammoniumthiocyanat, Anilifos, Asulam, Atrazin, Azimsulfuron, Beflubutamid, Benazolin, Benefin, Benfuresat, Bensulfuron, Bensulid, Bentazon, Benthocarb, Benzobicyclon, Benzofenap, Bifenox, Bispyribac, Bromacil, Bromobutid, Bromoxynil, Butachlor, Butafenacil, Butralin, Cafenstrol, Carbetamid, Carfentrazon-Ethyl, Chlorflurenol, Chlorimuron, Chloromequat, Chlorpropham, Chlortoluron, Cinidon-Ethyl, Cinosulfuron, Clethodim, Clodinafop-Propargyl, Clomazon, Clomeprop, Clopyralid, Cloransulam, Cumyluron, Cyanazin, Cyclosulfamuron, Cycloxydim, Cyhalofop, Daimuron, Dicamba, Dichlobenil, Dichlorprop, Diclofop-Methyl, Diclosulam, Diflufenican, Diflufenzopyr, Dimefuron, Dimepiperat, Dimethametryn, Dimethenamid, Diquat, Dithiopyr, Diuron, EK2612, EPTC, Erioglaucin, Esprocarb, ET-751, Ethofumesat, Ethoxysulfuron, Ethbenzamid, Etobenzanid, F7967, Fenoxaprop-p-Ethyl, Fenoxaprop-p-Ethyl + Isoxadifen-Ethyl, Fenoxasulfon (KIH-071), Fentrazamid, Flazasulfuron, Florasulam, Fluazifop, Flucarbazon, Fluacetosulfuron, Flufenacet, Flufenpyr, Flumetsulam, Flumiclorac, Flumioxazin, Fluometuron, Flupyralsulfuron, Fluroxypyr, Flurtamon, Fosamin, Fomesafen, Foramsulfuron, Fumiclorac, Glufosinat, Glyphosat, Halosulfuron, Haloxyfop, Hexazinon, Imazamethabenz, Imazamox, Imazapic, Imazapyr, Imazaquin, Imazethapyr, Imazosulfuron, Indanofan, Indaziflam, Iodosulfuron, Iodosulfuron-Ethyl-Natrium, Ioxynil, Ipfencarbazon (HOK-201), IR 5790, Isoproturon, Isoxaben, Isoxaflutol, Lactofen, Linuron, MCPA-Estern und -Aminen, Mecoprop-P, Mefenacet, Mesosulfuron, Mesosulfuron-Ethyl-Natrium, Mesotrion, Metamifop, Metazosulfuron (NC-620), Metolachlor, Metosulam, Metribuzin, Metsulfuron, Metsulfuron-Methyl, Molinat, Monosulfuron, MSMA, Napropamid, Nicosulfuron, Norflurazon, OK-9701, Orthosulfamuron, Oryzalin, Oxadiargyl, Oxadiazon, Oxazichlomefon, Oxyfluorfen, Paraquat, Pendimethalin, Pentoxazon, Pethoxamid, Picloram, Picolinafen, Pinoxaden, Piperophos, Pretilachlor, Primisulfuron-Methyl, Prodiamin, Profluzol, Profoxydim, Prohexadion, Prometon, Pronamid, Propachlor, Propanil, Propisochlor, Propoxycarbazon, Propyrisulfuron (TH-547), Propyzamid, Prosulfocarb, Prosulfuron, Pyrabuticarb, Pyraclonil, Pyraflufen-Ethyl, Pyrazogyl, Pyrazolynat, Pyrazosulfuron-Ethyl, Pyrazoxyfen, Pyribenzoxim, Pyridat, Pyriftalid, Pymimobac, Pymimisulfan (KUH-021), Pyriithiobac, Pyroxasulfon (KIH-485), Quinclorac, Quinmerac, Quinoclammin, Quizalofop, Rimsulfuron,
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S-3252, Saflufenacil, Sethoxydim, Simazin, Simetryn, SL-0401, SL-0402, Sulcotrion, Sulfentrazone, Sulfometuron, Sulfosat, Sulfosulfuron, Tebuthiuron, Tefuryltrion (AVH-301), Terbacil, Thénylchlor, Thiazopyr, Thiencarbazon, Thifensulfuron, Thifensulfuron-Méthyl, Thiobencarb, Topramezon, Tralkoxydim, Triasulfuron, Tribenuron, Tribenuron-Méthyl, Triclopyr, Trifloxysulfuron, Trifluralin, Trinexapac, Tritosulfuron und Salzen, Estern, optisch aktiven Isomeren und Mischungen derselben umfasst.

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5. Eine herbizide Zusammensetzung umfassend eine herbizid wirksame Menge der synergistischen herbiziden Mischung gemäß Anspruch 1 und einen landwirtschaftlich akzeptablen Hilfs- und/oder Trägerstoff.

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6. Ein Verfahren zur Bekämpfung unerwünschter Vegetation, welches das In-Kontakt-Bringen der Vegetation oder des Ortes derselben mit einer herbizid wirksamen Menge der synergistischen herbiziden Mischung gemäß Anspruch 1 oder die Anwendung derselben auf den Boden umfasst, um das Auftreten oder Wachstum der Vegetation zu verhindern.

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7. Das Verfahren gemäß Anspruch 6, wobei die unerwünschte Vegetation in Reis, Getreide- und Kornnutzpflanzen, Baum- und Weinnutzpflanzen, Kernobst-, Stein- und Citrusnutzpflanzen, Grasland, Weideland, im industriellen Vegetationsmanagement (IVM) und Rasen bekämpft wird.

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8. Das Verfahren gemäß Anspruch 6 oder 7, wobei Flug-Hafer (*Avena fatua*, AVEFA), Gewöhnliches Hirtentäschel (*Capsella bursa-pastoris*, CAPBP), Weißer Gänsefuß (*Chenopodium album*, CHEAL), Schwindelhafer (*Echinochloa crus-galli*, ECHCG), Weidelgras (*Lolium Spp.*, LOLSS), Gedrungenblütiges Glanzgras (*Phalaris brachystachys*, PHABR); Sonderbares Glanzgras (*Phalaris paradoxa*, PHAPA), Spitzwegerich (*Plantago lanceolata*, PLALA), Einjähriges Rispengras (*Poa annua*, POAAN) oder Windenknöterich (*Polygonum convolvulus*, POLCO) bekämpft wird.

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9. Das Verfahren gemäß einen der Ansprüche 6 bis 8, wobei die Mischung in einer Anwendungsmenge von 9 g/ha bis 140 g/ha, bezogen auf die Gesamtmenge an aktiven Inhaltsstoffen, angewandt wird.

10. Das Verfahren gemäß einem der Ansprüche 6 bis 9, wobei Penoxsulam in einer Menge von 4 g/ha bis 80 g/ha angewandt wird und Pyroxsulam in einer Menge von 5 g/ha bis 60 g/ha angewandt wird.

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### Revendications

1. Mélange herbicide synergique comprenant, en une quantité à effet herbicide,

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- a) du pénoxsulame,
- b) et du pyroxsulame.

2. Mélange herbicide synergique conforme à la revendication 1, dans lequel le rapport en poids du pénoxsulame au pyroxsulame vaut de 1/15 à 20/1.

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3. Mélange herbicide synergique conforme à la revendication 1 ou 2, dans lequel mélange les composants herbicides consistent en les suivants :

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- a) du pénoxsulame,
- b) et du pyroxsulame.

4. Mélange herbicide synergique conforme à la revendication 1 ou 2, lequel mélange comprend en outre :

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c) un ou plusieurs herbicide(s) choisi(s) dans l'ensemble formé par les suivants : esters et amines du 2,4-D, acétochlore, acifluorène, aclonifène, alachlore, amétryne, amidosulfuron, aminocyclopyrachlore, aminopyralide, aminotriazole, amitrole, thiocyanate d'ammonium, anilofos, asulame, atrazine, azimsulfuron, béflubutamide, bénazoline, benfluraline, benfurésate, bensulfuron, bensulide, bentazone, benthio-carbe, benzobicyclone, benzofénap, bifénox, bispyribac, bromacil, bromobutide, bromoxynil, butachlor, butafénacile, butraline, cafenstrole, carbétamide, carfentrazone-éthyl, chlorflurénol, chlormuron, chlorméquat, chlorpropham, chlortoluron, cinidon-éthyl, cinosulfuron, cléthodime, clodinafop-propargyl, clomazone, cloméprop, clopyralid, cloransulame, cumyluron, cyanazine, cyclosulfuron, cycloxydime, cyhalofop, daimuron, dicamba, dichlobénil, dichlorprop, diclofop-méthyl, diclosulame, diflufénican, diflufenzopyr, diméfuron, dimépiperate, diméthamétryne, diméthénamide,

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diquat, dithiopyr, diuron, EK2612, EPTC, érioglaucine, esprocarb, ET-751, éthofumesate, éthoxysul-furon, éthbenzamide, étobenzanide, F7967, fénoxaprop-P-éthyl, fénoxaprop-p-éthyl + isoxadifène-éthyl, fénoxasulfone (KIH-071), fentrazamide, flazasulfuron, florasulame, fluazifop, flucarbazone, flucétosulfuron, flufénacet, flufenpyr, flumétsulame, flumiclorac, flumioxazine, fluométuron, flupyrsulfuron, fluroxypyr, flurtamone, fosamine, fomésafène, foramsulfuron, fumiclorac, glufosinate, glyphosate, halosulfuron, haloxyfop, hexazinone, imazaméthabenz, imazamox, imazapic, imazapyr, imazaquine, imazéthapyr, imazosulfuron, indanofan, indaziflame, iodofuron, iodofuron-éthyl-sodium, ioxynil, ipfencarbazone (HOK-201), IR 5790, isoproturon, isoxabène, isoxaflutole, lactofène, linuron, esters et amines de MCPA, mécoprop-P, méfénacet, mésosulfuron, mésosulfuron-éthyl-sodium, mésotrione, métamifop, métazosulfuron (NC-620), métolachlore, métosulame, métribuzine, metsulfuron, metsulfuron-méthyl, molinate, monosulfuron, MSMA, napropamide, nicosulfuron, norflurazone, OK-9701, orthosulfamuron, oryzalin, oxadiargyl, oxadiazon, oxazicloméfone, oxyfluorène, paraquat, pendiméthaline, pentoxazone, péthoxamide, piclorame, picolinafène, pinoxadène, pipérophos, prétilachlor, primisulfuron-méthyl, prodiamine, profluazole, profoxydime, prohexadione, prométone, pronamide, propachlore, propanil, propisochlore, propoxycarbazone, propyrisulfuron (TH-547), propyzamide, prosulfocarbe, prosulfuron, pyrabuticarbe, pyraclonile, pyraflufène-éthyl, pyrazogyl, pyrazolynate, pyrazosulfuron-éthyl, pyrazoxyfène, pyribenzoxime, pyridate, pyrifthalide, pyriminobac, pyrimisulfan (KUH-021), pyrithiobac, pyroxasulfone (KIH-485), quinclozac, quinmérac, quinochloramine, quizalofop, rimsulfuron, S-3252, saflufénacile, séthoxydime, simazine, simetryne, SL-0401, SL-0402, sulcotrione, sulfentrazone, sulfométuron, sulfosate, sulfosulfuron, tébutiuron, téfuryltrione (AVH-301), terbacil, thénylchlore, thiazopyr, thienicarbazone, thifensulfuron, thifensulfuron-méthyl, thio-bencarbe, topramézone, tralkoxydime, triasulfuron, tribénuron, tribéburon-méthyl, triclopyr, trifloxysulfuron, trifluraline, trinexapac, et tritosulfuron, leurs sels ou esters, leurs isomères optiquement actifs, et leurs mélanges.

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5. Composition herbicide comprenant, en une quantité à effet herbicide, un mélange herbicide synergique conforme à la revendication 1, et un adjuvant et/ou un véhicule admissible(s) en agriculture.

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6. Procédé de lutte contre des végétaux indésirables, comportant le fait de mettre en contact avec les végétaux ou l'endroit où ils poussent, ou d'appliquer sur le sol, afin d'empêcher la levée ou la croissance des végétaux, un mélange herbicide synergique conforme à la revendication 1, en une quantité à effet herbicide.

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7. Procédé conforme à la revendication 6, par lequel on lutte contre des végétaux indésirables dans des cultures de riz, de céréales ou de grains, des cultures d'arbres, des vignes, des cultures de fruits à pépins, de fruits à noyau ou d'agrumes, des pâturages, des prairies, des zones IVM (gestion industrielle de végétation), ou du gazon.

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8. Procédé conforme à la revendication 6 ou 7, par lequel on lutte contre la folle avoine (*Avena fatua*, AVEFA), la bourse-à-pasteur (*Capsella bursa-pastoris*, CAPBP), le chénopode blanc (*Chenopodium album*, CHEAL), le panic pied-de-coq (*Echinochloa crus-galli*, ECHCG), les ivraies (*Lolium spp.*, LOLSS), l'alpiste à épi court (*Phalaris brachystachys*, PHABR), l'alpiste paradoxal (*Phalaris paradoxa*, PHAPA), le plantain lancéolé (*Plantago lanceolata*, PLALA), le pâturin annuel (*Poa annua*, POAAN), ou la renouée faux-liseron (*Polygonum convolvulus*, POLCO).

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9. Procédé conforme à l'une des revendications 6 à 8, dans lequel on applique le mélange avec un taux d'application, exprimé en quantité totale d'ingrédients actifs, de 9 à 140 g/ha.

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10. Procédé conforme à l'une des revendications 6 à 9, dans lequel le pénoxsulame est appliqué avec un taux de 4 à 80 g/ha et le pyroxsulame est appliqué avec un taux de 5 à 60 g/ha.

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**REFERENCES CITED IN THE DESCRIPTION**

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## Szabadalmi igénypontok

1. Szinergista herbicid keverék, amely magában foglalja (a) penoxszulam és (b) piroxszulam herbicidszerűen hatásos mennyiségét.

2. Az 1. igénypont szerinti szinergista herbicid keverék, ahol a penoxszulam piroxszulamra vonatkoztatott tömegaránya 1:15 és 20:1 közötti.

3. Az 1. vagy 2. igénypont szerinti szinergista herbicid keverék, ahol a keverékben a herbicid komponensek (a) a penoxszulam és (b) a piroxszulam.

4. Az 1. vagy 2. igénypont szerinti szinergista herbicid keverék, ahol a keverék magában foglal (c) egy vagy több, a következőkben felsoroltakból álló csoportból megválasztott herbicidet: 2,4-D észterek és aminok, acetoklór, acifluorfen, akonifen, alaklór, ametrin, amidoszulfuron, aminociklopiraklór, aminopirialid, aminotriazol, amitrol, ammónium-tiocianát, anilifosz, aszulam, atrazín, azimszulfuron, beflubutamid, benazolin, benefin, benfurezát, benszulfuron, benszulid, bentazon, bentiokarb, bertzobiciklon, benzofenap, bifenox, biszpiribak, brómecil, brómbutid, brómoxinil, butaklór, butafenacil, butralin, kafensztrol, karbetamid, karfentrazon-etil, klórfenol, klórimumon, klórmekvat, klórprofam, klórtoluron, cinidon-etil, cinoszulfuron, kletodim, klodinafop-propargil, klomazon, klomeprop, klopivalid, kloranszulam, kumihuron, ciánazin, cikloszulfamuron, ciklozidim, cihalofop, daimuron, dikamba, diklobenil, diklórprop, diklofop-metil, dikloszulam, diflufenikan, diflufenzopir, dimefuron, dimepiperat, dimetametrib, dimeténamid, dikvat, ditopir, diuron, EK2612, EPTC, erioflaucin, eszprokarb, ET-751, etofumeszát, etoxiszulfuron, etbenzamid, etobenzamid, F7967, fenoxaprop-p-etil, fenoxaprop-p-etil + izoxadifen-etil, fenoxaszulfon (KIH-071), fentrazamid, flazaszulfuron, fleraszulam, fluazifop, flukarbazon, flucetoszulfuron, flufenacet, flufenpir, flumetszulam, flumiklórac, flumioxazin, fluometuron, flupirszulfuron, fluroxipir, flurtamon, fozamin, fomeszafen, foramszulfuron, fumiklorac, glufozinát, glifozát, haloszulfuron, haloxifop, hexazinon, imazametabenz, imazamox, imazapik, imazapir, imazakvin, imazetapir, imazoszulfuron, indanofan, indaziflam, jódszulfuron, jódszulfuron-etil-nátrium, ioxinil, ipfenkarbazon (HOK-201), IR 5790, izoproturon, izoxaben, izoxaflutol, laktofen, linuron, MCPA észterek és aminok, mekoprop-P, mefenacet, mezoszulfuron, mezoszulfuron-etil-nátrium, mezotrion, metamifop, metazoszulfuron (NC-620), metolaklór, metoszulam, metribuzin, metszulfuron, metszulfuron-metil, molinát, monoszulfuron, MSMA, napropamid, nikoszulfuron, norflurazon, OK-9701, ortoszulfamuron, orizalin, oxadiargil, oxadiazon, oxaziklomefon, oxifluorfen, paraguat, pendimetalin, pentoxazon, petoxamid, pikloram, pikolinafen, pinoxaden, piperofosz, pretilaklór, primiszulfuron-metil, prodiamin, profluazol, profoxidim, prohexadion, prometon, pronamid, propaklór, propanil, propizoklór, propoxikarbazon, propiriszulfuron (TH-547), propizamid, proszulfokarb, proszulfuron, pirabutikarb, piraklonil, piraffufen-etil, pirazogil, pirazolinát, pirazoszulfuron-etil, pirazoxifen, piribenzoxim, piridat, piriftalid, piriminobak, pirimisulfan (KUH-021), piritiobak, piroxaszulfon (KIH-485), kvinklorak, kvinmerak, kvinoklamin, kvizalofop, rimszulfuron, S-3252, szaflufenacil, szetoxidim, szimazin, szimetrin, SL-0401, SL-0402, szulkotrion, szulfentrazon, szulfometuron, szulfozát, szulfoszulfuron, tebutiuron, tefuriltrion (AVH-301), terbacil, tenilklor, tiazopir, tiénkarbazon, tifénszulfuron, tifénszulfuron-metil, tiobenkarb, topramezon, tralkoxidim, triaszulfuron, tribenuron, tribenuron-metil, triklopir, trifloxiszulfuron, trifluralin, trinexapak, tritosulfuron és sói, észterei, optikailag aktív izomerjei és ezek keverékei.

5. Herbicid készítmény, amely magában foglalja herbicidszerűen hatásos mennyiségben az 1. igényponti szerinti szinergista herbicid keveréket és egy mezőgazdaságilag elfogadható adjuvánszt és/vagy hordozót.

6. Eljárás nem kívánt növényzet irtására, amely abban áll, hogy a növényzet kikelésének vagy növekedésének gátlására a növényzetet vagy annak növekedési helyét érintkeztetjük herbicidszerűen hatásos mennyiségben az 1. igényponti szerinti szinergista herbicid keverékkel vagy ugyanezt herbicidszerűen hatásos mennyiségben a talajra kijuttatjuk.

7. A 6. igényponti szerinti eljárás, ahol a nemkívánatos növényzetet rizsben, gabonafélékben, magas haszonnövényekben, fákban és szőlőben, almatermésűekben, csonthéjasokban, citrusfélékben, legelőkön, ipari növényzetkezeléssel (industrial vegetation management - IVM) művelt területen és fűvön irtjuk.

8. A 6. igényponti szerinti eljárás, ahol vadzab (*Avena fatua*, AVEFA); pásztoráska (*Capsella bursa-pastoris*, CAPBP); libatop (*Chenopodium album*, CHEAL); kakaslábfü (*Echinochloa crus-galli*, ECHCG); angolperje (*Lolium spp.*, LOLSS); rövid tüskés fénymag (*Phalaris brachystachys*, PHABR); páratlan fénymag (*Phalaris paradoxa*, PHAPA); útifű (*Plantago lanceolata*, PLALA); egynyári perje (*Poa annua*, POAAN) vagy szulák (*Polygonum convolvulus*, POLCO) kerül irtásra.

9. A 6 - 8. igénypontok bármelyike szerinti eljárás, ahol a hatóanyagok összmenyiségére vonatkoztatva a keverék 9 g/ha és 140 g/ha közötti felhasználási arányban kerül alkalmazásra.

10. A 6 - 9. igénypontok bármelyike szerinti eljárás, ahol a penoxszulam 4 g/ha és 80 g/ha és a piroxszulam 5 g/ha és 60 g/ha közötti felhasználási arányban kerül alkalmazásra.