

Feb. 20, 1951

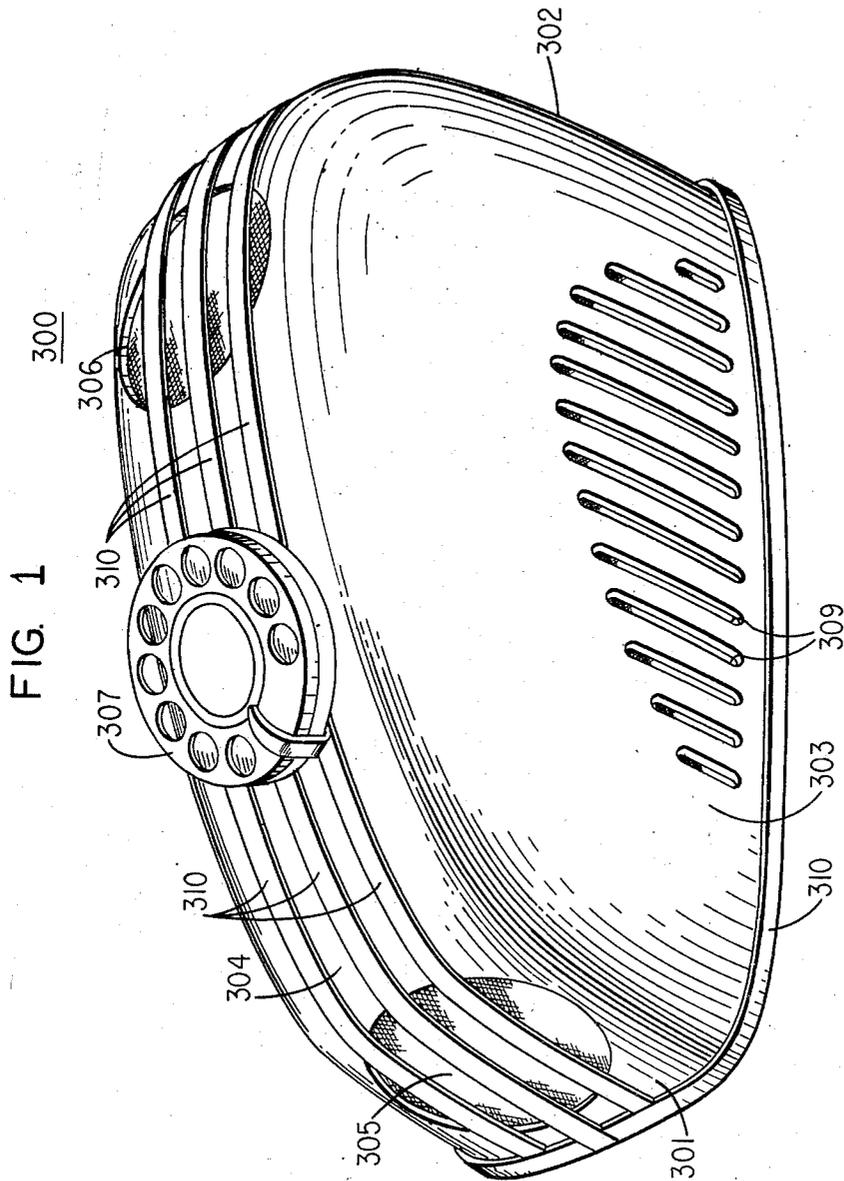
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2,542,922

LOUD-SPEAKING TELEPHONE INSTRUMENT

Original Filed July 2, 1945

3 Sheets-Sheet 1



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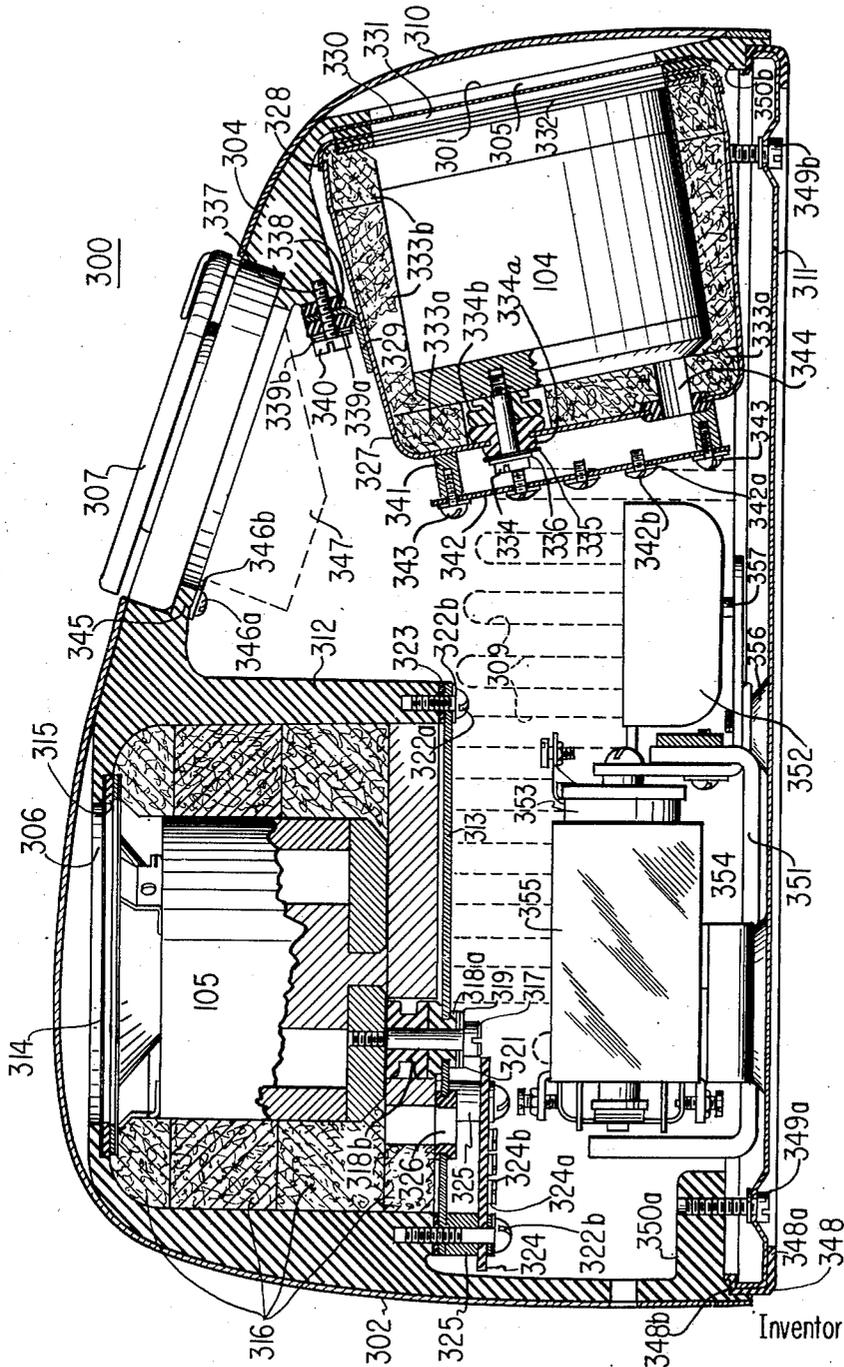
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3 Sheets-Sheet 2

FIG. 2



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3 Sheets-Sheet 3

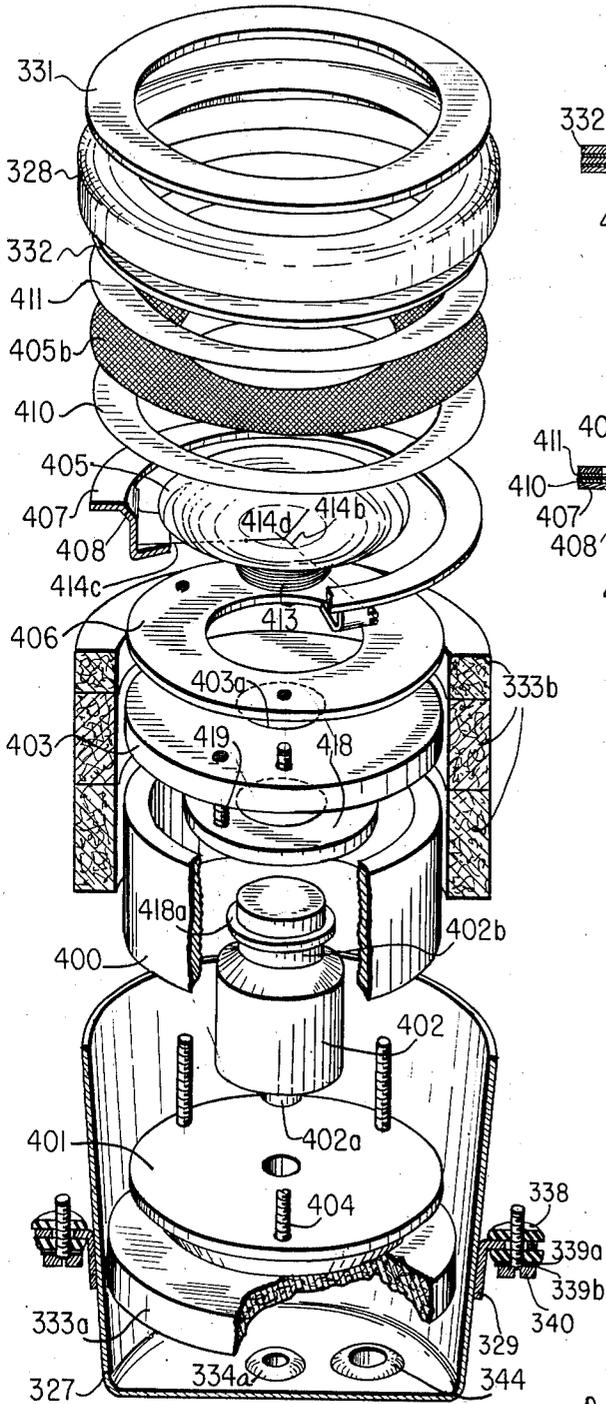


FIG. 3

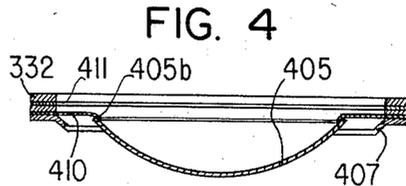


FIG. 4

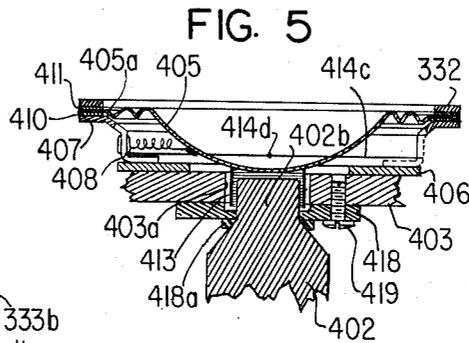


FIG. 5

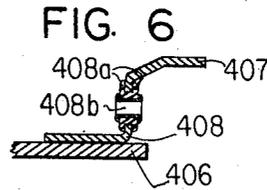


FIG. 6

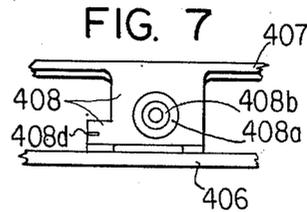


FIG. 7

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UNITED STATES PATENT OFFICE

2,542,922

LOUD SPEAKING TELEPHONE INSTRUMENT

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Original application July 2, 1945, Serial No. 602,710. Divided and this application December 13, 1946, Serial No. 716,023

6 Claims. (Cl. 179-102)

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The present invention relates generally to substation apparatus and more particularly to improvements in methods of and apparatus for increasing the stability and efficiency of operation of substation apparatus utilized in loudspeaking transmission systems. The present application is a division of the copending application of Gabriel M. Giannini, Serial No. 602,710 filed July 2, 1945.

It is an object of the present invention to provide an improved substation instrument for use in two-way transmission systems, wherein a microphone, a loudspeaker and other instrumentalities, such as a dial and a ringer, are conveniently mounted and wherein insulating arrangements are provided to isolate acoustically the microphone and the loudspeaker.

According to another object of the invention the microphone, the loudspeaker and the other instrumentalities of the substation instrument are mechanically isolated from each other in order to minimize mechanical or conductive coupling therebetween through the substation instrument.

It is still another object of the invention to provide an improved substation instrument which includes a main casing, adapted to house the various substation instrumentalities, and a plurality of subcasings mounted within the main casing, adapted individually to house the transmitting and the receiving elements.

The invention, both as to its organization and method of operation, together with further objects and advantages thereof, will best be understood by reference to the specification taken in connection with the accompanying drawings in which Figure 1 is a perspective view of one form of a loudspeaker-microphone substation instrument which may be used at each of the stations of a transmission system; Fig. 2 is a sectional view of the substation instrument of Fig. 1 showing the usual instrumentalities including the loudspeaker, the microphone, the ringer and the dial; and Figs. 3 to 7, inclusive, illustrate the details of the microphone and loudspeaker assemblies provided at each of the substations of the system.

Referring now to Figs. 1, 2 and 3 of the drawings, the substation instrument there illustrated comprises a casing 300 provided with four substantially perpendicular walls which converge and terminate in a convexed, forwardly sloping top wall portion. The convexed top wall portion of the casing 300 is provided in order to minimize acoustical coupling between the front surfaces of

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the diaphragms of the loudspeaker 105 and microphone 104 housed within the casing 300. Furthermore, the loudspeaker and microphone units are provided with individual subcasings, the former subcasing constituting an integral part of the main casing 300 and the latter subcasing constituting a separate demountable casing whereby the microphone unit and its associated casing may be readily removed from the main casing 300. In order to further minimize acoustical coupling between the rear surfaces of the diaphragms of the two translating units, the loudspeaker and microphone subcasings are filled with acoustical damping material, such, for example, as felt.

More specifically considered, the main casing 300 comprises a slightly inwardly sloping front wall portion 301, a substantially perpendicular rear wall portion 302, and a pair of substantially perpendicular side wall portions, the right side wall 303 being illustrated in Fig. 1. The top wall portion 304 is somewhat convexed and is slightly sloped from the higher rear wall 302 toward the lower front wall 301 and converges with all the wall portions of the casing 300. A plurality of apertures 305 and 306 are also provided in the casing 300 and constitute sound openings for the microphone 104 and loudspeaker 105, respectively, mounted within the main casing 300. A dialing mechanism 307 is secured in an opening in the top surface of the casing when the substation instrument is connected to an automatic telephone system, or in the event the substation instrument is connected to a manual telephone system a blank escutcheon plate may be substituted in place thereof. For the purpose of permitting sound waves developed during the operation of the ringer 352, mounted within the casing 300, to be transmitted to the surrounding air, a plurality of rectangularly shaped slots 309 are provided in spaced-apart relation along the lower perpendicular side walls of the casing 300. A plurality of decorative strips 310 are secured to the surface of the casing, which strips may be formed, for example, of highly polished or plated metal or of colored plastic material.

The casing 300 may be formed of an insulating material or it may be formed of a metal and is preferably moulded in one piece. In forming the casing 300 the bottom thereof is left open in order to facilitate the mounting of the various elements of the substation apparatus within the chamber defined by the above-described wall structure, a base plate 311 being provided for

closing the chamber defined by the walls of the casing. The casing 300 is also formed with a cylindrical subcasing 312 which extends downwardly from the top wall of the main casing 300 to a point substantially midway between the top and the bottom thereof and formed integrally therewith so that a portion of the cylindrical wall forms a portion of the rear wall 302 and a portion of the side walls 303 of the casing 300. The bottom of the subcasing 312 is also left open in order to facilitate the mounting of the loudspeaker unit 105 within the cavity formed by the subcasing 312 with the loudspeaker diaphragm positioned adjacent the opening 306 in the top of the main casing 300. A cover plate 313 is provided for closing the cavity defined by the cylindrical wall of the subcasing 312.

In order to prevent the diaphragm of the loudspeaker unit 105 from being damaged, a protective screen 314 of silk or fine mesh metal wire is provided in the opening 306 and secured in place by cementing the same to the peripheral edge portion of the opening or by merely clamping the same in place under pressure. The rubber gasket 315 placed between the diaphragm supporting ring and the screen 314 placed over the opening 306 in the casing 300 effectively prevents passage of air or sound waves around the edge of the loudspeaker diaphragm from the outside to the inside, or vice versa, of the chamber formed by the subcasing 312. The rubber gasket 315 also prevents sound waves originating at one surface of the loudspeaker diaphragm from impinging upon the other surface thereof. In order to prevent acoustical coupling between the rear surface of the loudspeaker and the microphone diaphragms, and to prevent undesirable resonance effects within the chamber formed by the subcasing 312, a suitable amount of acoustical insulating material such as, for example, a plurality of compressible felt rings 316 are provided, which substantially surround the loudspeaker unit 105.

The loudspeaker unit 105 is mounted upon the cover plate 313 by a plurality of screws 317, one of which is shown in Fig. 2, and for the purpose of preventing the cover plate 313 and any other solid structure mechanically connected thereto from transmitting vibrations either to or from the loudspeaker unit 105, a mounting assembly of the cushion type is provided. More specifically, the annular recess provided in the soft rubber grommet 318a snugly engages the adjacent surfaces of the opening formed in the cover plate 313, and a mounting screw 317 having a metal washer 319 and a locking washer 321 extends through a central opening provided in the grommet 318a and through the central opening of the soft rubber grommet spacer 318b, and is threaded into a tapped hole provided in the loudspeaker unit 105. Preferably three such cushion type mountings are provided to resiliently secure the loudspeaker unit upon the cover plate 313.

For the purpose of securing the cover plate 313 to the subcasing 312, a plurality of equally spaced tapped holes are provided into which the screws 322a, having locking washers 322b, are threaded after they have been inserted in corresponding holes provided in the cover plate 313. A soft rubber gasket 323 is placed between the cover plate 313 and the bottom surface of the subcasing 312, whereby the screws 322a may be utilized to draw the loudspeaker unit 105 upwardly to securely clamp the flexible soft rubber gasket 315 between the diaphragm supporting ring of the loudspeaker unit 105 and the under

surface adjacent the sound opening 306 in the main casing 300. The screws 322a are also effective to securely clamp the soft rubber gasket 323 between the cover plate 313 and the bottom surface of the subcasing 312. The soft rubber gasket 323 functions as a seal between the cover plate 313 and the subcasing 312 and prevents, in combination with the acoustical insulating material 316, sound waves emanating from the rear surface of the loudspeaker diaphragm from passing to the front surface thereof and from passing to the microphone diaphragm. The density of the acoustical material 316 surrounding the loudspeaker unit 105 may be altered in order to vary the frequency response of the loudspeaker diaphragm. Thus the frequency response characteristics of the loudspeaker are enhanced and troublesome acoustical coupling between the sound waves created by the rear surface of the loudspeaker diaphragm and the microphone is prevented.

Since the in and out wires (not shown) forming the voice coil of the loudspeaker unit 105 are somewhat fragile, they are soldered to terminals secured to the diaphragm support. A pair of heavier stranded lead-in wires are also soldered to the terminals, as will be described hereinafter, in order to provide somewhat flexible electrical connections between the voice coil wires and the exterior of the subcasing 312. In order to facilitate electrical connection between an incoming amplifier channel and the stranded lead-in wire extending to the voice coil terminals, a terminal block 324 of insulating material has been provided whereby the above-mentioned stranded lead-in wires may be secured thereto for electrical connection with the conductors extending to the incoming channel amplifier (not shown). More specifically, the terminal block 324 comprises a plurality of terminals 324a, secured thereto in any suitable manner, which are adapted to accommodate the terminal screws 324b. The terminal block 324 is held in spaced relation upon the cover plate 313 by the metal spacers 325 and the screws 322b, which are somewhat longer than the cover plate securing screws 322a, and are threaded into tapped holes in the bottom surface of the subcasing 312 to secure the terminal block and the cover plate in position. The above-mentioned insulated wires (not shown) are inserted through a central opening provided in the soft rubber grommet 326, which snugly engages the adjacent surfaces of the opening formed in the cover plate 313, and are directly secured to the terminals 324a by means of the screws 324b. In order to completely seal the cavity formed by the subcasing 312 and to prevent sound waves from passing through the central opening in the grommet 326, said opening may be sealed with sealing wax or the like.

From the foregoing description it will be understood that the loudspeaker unit 105 is mounted in a sub-casing 312 which is a part of and integral with the main casing 300. Furthermore, it will be understood that although sound waves created at the rear surface of the loudspeaker diaphragm are completely isolated from sound waves created by the front surface thereof and vice versa, the loudspeaker unit may be removed from and replaced in the subcasing 312 in order that it may be readily adjusted and repaired.

It will be seen that the microphone unit 104 is mounted in a subcasing which is detachably mounted in the main casing 300. More specifically, a protective screen 330 of silk or fine mesh

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metal wire is provided in the opening 305 and secured in place by cementing the same to the peripheral edge portion of the opening. A rubber gasket 331 is placed between the shallow cup-shaped member 328 of the microphone subcasing and the protective screen 330 in the opening 305 of the main casing to further clamp the peripheral edge portion of the screen surrounding the opening 305. The screen 330 and the rubber gasket 331 may be secured in place by cementing the same to the peripheral edge portion around the opening 305, or they may be merely clamped in place by pressure applied in mounting the subcasing for the microphone unit. The subcasing for the microphone 104 comprises the front cup-shaped member 328 and the rear cup-shaped member 327, the latter cup-shaped member being the portion to which the microphone 104 and the acoustical material is mounted before the subcasing is inserted and secured in place in the main casing 300. A detailed description of the various elements mounted within the subcasing comprising the members 327 and 328 will be given subsequently in connection with Figs. 3 to 7, inclusive.

Referring again to Fig. 2, it will be noted that in order to mount the casing 327 in the main casing 300, a plurality of L-shaped mounting brackets 329 are secured to the rear cup-shaped casing member 327 in spaced relation around the outside surface thereof. The L-shaped brackets are each provided with an opening into which a soft rubber grommet 338 is inserted so that the annular recess of the grommet snugly engages the adjacent surfaces of the said opening. A mounting screw 340, provided with a metal washer 339a and a locking washer 339b, extends through the central opening in the grommet 338 and is threaded into a tapped hole provided in an associated lug-shaped member 337 in the casing 300. Preferably three such cushion type mountings are provided to secure the subcasing 327-328 and the microphone unit 104 in proper relationship with the opening 305. Furthermore, the cushion type mounting, referred to above, in combination with the soft rubber gasket 331 engaging the peripheral edge of the opening 305, is utilized to permit the microphone unit and its associated casing to be tightly clamped in position and thereby prevent any sound waves from reaching the rear surface of the microphone diaphragm.

The individual microphone unit 104 is identical with the loudspeaker unit 105, with the exception that the diaphragm for the microphone 104 is provided with an oil silk ring cemented to the periphery of the moulded fiber cone portion whereas the diaphragm for the loudspeaker 105 is a single unitary structure of moulded fiber, as is illustrated in Figs. 4 and 5, respectively. Referring now to Fig. 3, a description will be given of the various structural elements forming the microphone unit 104. It should be understood, however, that this description also applies to the loudspeaker unit 105 with the exceptions noted above. In this figure, all the parts forming the microphone unit 104 are shown in exploded relationship to each other, together with the various elements constituting the subcasing assembly utilized in mounting the microphone within the main casing 300. The microphone assembly comprises a self-contained magnetic circuit which includes a permanently magnetized annular ring 400 formed of Alnico, a bottom plate 401, a center pole piece 402, and a top plate 403. The parts

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401, 402 and 403 are preferably formed of Alpheny electric metal or other highly permeable magnetic material. The center pole piece 402 is provided with a lower portion 402a of reduced diameter, which extends within a centrally disposed opening provided in the bottom plate 401. A sweat connection between the side walls of this opening and the sides of the extended portion 402a may be riveted over on the bottom surface of the plate 401 and thus rigidly secure the center pole piece 402 to the bottom plate 401. At its upper end the center pole piece 402 is provided with a portion 402b of reduced diameter, which extends within a centrally disposed opening 403a formed in the top plate 403. As best shown in Fig. 5 of the drawings, the diameter of the opening 403a is slightly larger than the diameter of the upper portion 402b of the pole piece 402. The upper end of the center pole piece is concentrically disposed within the opening 403a whereby an annular air gap is formed between the adjacent side walls of the opening and the center pole piece. The magnetic circuit assembly is completed by means of three clamping screws 404 which extend through openings provided in the bottom plate 401 and the top plate 403, and are threaded into tapped holes drilled in the bottom plate 406 of the diaphragm support basket assembly. These screws serve rigidly to clamp the annular permanent magnet 400 between the top and bottom plates 403 and 401 and to secure the diaphragm support assembly in proper alignment with the center pole piece 402.

The moving system of the microphone comprises a dome-shaped diaphragm 405 which is formed of moulded fiber or the like and is carried by the diaphragm support basket assembly which comprises the bottom plate 406 and a diaphragm supporting ring 407 having three inwardly extending L-shaped brackets 408 which are welded to the upper surface of the plate 406. The moving system also includes two paper washers 410 and 411 between which the peripheral edge of the diaphragm 405 is clamped. The character of the particular diaphragm utilized depends upon whether the device is to be used as a loudspeaker or as a microphone. If the device is to be used as a loudspeaker the diaphragm is of one-piece moulded construction including an inverted dome-shaped portion 405, a concentric annular corrugated portion, and an outer flat annular ring portion 405a which extends between and is cemented to the paper washers 410 and 411 in the manner illustrated in Fig. 5. If the device is to be used as a microphone the diaphragm construction illustrated in Fig. 4 of the drawings is used. In this construction the inverted dome-shaped portion 405 of the diaphragm is formed of moulded fiber, the periphery thereof being cemented to an annular ring 405b of oil silk which is disposed between and cemented to the paper washers 410 and 411. The purpose of the latter arrangement is to permit substantially free vibration of the diaphragm element 405, particularly at the low frequencies of the operating frequency range, whereby the response of the device at these frequencies is enhanced. With the one-piece diaphragm arrangement, as utilized in the loudspeaker unit, the diaphragm is considerably stiffer and, accordingly, the response thereof, particularly at low frequencies, is substantially less than when the diaphragm having the peripheral oil silk ring is used. By virtue of this increased stiffness, low frequency

noise components of sound are prevented from producing any substantial response of the device.

A moving voice coil 413 is cemented to the lower inverted dome-shaped portion 405 of the diaphragm and is concentrically disposed within the air gap defined by the upper portion 402b of the center pole piece 402 and the opening 403a in the top plate 403. The ends of the fine wire voice coil may be connected to flexible stranded lead-in wires in any desired manner, although preferably the connections are made by soldering the ends of the voice coil wires to terminals secured to the L-shaped brackets 408 of the diaphragm support basket assembly, as is illustrated in the enlarged views shown in Figs. 6 and 7. More specifically, the L-shaped bracket 48 is provided with an opening therein into which a pair of insulating washers 409a are inserted having enlarged shoulder portions adjacent the surfaces surrounding the periphery of the said opening. The insulating washers 409a are provided with a central opening into which a brass eyelet 408b is inserted, which has a shoulder portion formed at one end and is riveted over at the opposite end, thereby to maintain the eyelet 408b and the insulating washers 409a in assembled relationship with the L-shaped bracket 408. The ends of the heavier stranded lead-in wires (not shown) are also soldered to the above-mentioned eyelet terminals 408b and the opposite ends thereof are connected to the terminal block 342, in the same manner as has been described hereinbefore in connection with the loudspeaker 105, for electrical connection with the conductors extending to an outgoing channel amplifier.

In order to preserve the correct lateral and axial spacing of the moving coil 413 in the air gap of the magnetic circuit, and to provide an additional support for the diaphragm 405, a string supporting arrangement is provided. This arrangement comprises three connected strings 414b and 414c are formed of fish line or the like angularly spaced openings cut through the lower portion of the diaphragm member 405 and are joined together, as indicated at 414d, within the dished cavity of this member. The free ends of each of the three strings are respectively placed in a slot 408d in the extended portion 408c of the equiangularly spaced L-shaped brackets 408, and are anchored in place by upsetting the slot 408d to clinch the string therebetween, and are then cemented. Preferably the three strings 414a, 414b and 414c are formed of fish line or the like and it will be understood that by appropriately tensioning the three strings the required support for the moving coil 413 may be obtained.

In order to seal the annular cavity, formed between the spaced-apart annular permanent magnet 409 and the center pole piece 402, from the acoustical cavity adjacent the lower side of the diaphragm 405, thereby to enhance the damping of the diaphragm and thus produce a more uniform response thereof over the entire operating frequency range, a sealing ring 418 is provided which snugly encloses the upper end portion 402b of the center pole piece 402, and is clamped to the underside of the top plate 403 by means of a plurality of assembly screws 419. This ring is preferably formed of brass or other non-magnetic material and to further insure the complete sealing of the space between the sealing ring 418 and the portion 402b of the center pole piece 402 a rubber gasket 418a is cemented at

the juncture of the sealing ring 418 and the end portion 402b.

As pointed out above, each loudspeaker and microphone unit, as constructed in the manner just described, is preferably surrounded by acoustical insulating material, such as a plurality of felt rings, to prevent the transmission of sound waves to or from the rear side of the diaphragm of the unit. In the arrangement illustrated in Fig. 3, which is an exploded view of the microphone and casing therefor shown in the right-hand portion of Fig. 2, the cup-shaped casing member 327 constitutes the subcasing for the microphone assembly.

The microphone unit 104 is mounted in the cup-shaped casing 327 by a plurality of screws 334, one of which is shown in Fig. 2, and for the purpose of preventing the casing 327 and any other solid structure mechanically connected thereto from transmitting vibrations to the microphone unit, a mounting assembly of the cushion type is provided. More specifically, the annular recess provided in the soft rubber grommet 334a snugly engages the adjacent surfaces of the opening formed in the bottom surface of the casing 327, and a mounting screw 334 having a metal washer 335 and a locking washer 336 extends through a central opening provided in the grommet 334a and through the central opening provided in a rubber grommet spacer 334b and is threaded into a tapped hole provided in the bottom plate 401 of the microphone unit. Preferably three such cushion type mountings are provided to secure the microphone unit 104 to the casing 327.

In order to prevent acoustical coupling between the rear surface of the microphone diaphragm and the surrounding air, and to prevent undesirable resonance effects within the cavity formed by the casing 327, a suitable amount of acoustical insulating material is provided in the cavity and substantially surrounds the microphone unit. More specifically, in securing the microphone unit 104 a compressible felt ring 333a is placed between the bottom of the casing 327 and the bottom plate 401 of the microphone, and a plurality of compressible felt rings 333b are placed around the microphone unit 104 to completely fill the space between the wall of the unit and the inside wall of the casing 327. In completing the assembly of the microphone unit 104 in the casing 327, a soft rubber gasket 332 may be cemented to the paper ring 411 which secures the peripheral edge of the microphone diaphragm on the supporting ring 407 in order to provide a cushion seal between the edge of the diaphragm and the cup-shaped casing cover 328. The open end of the casing cover 328 is slightly larger than the open end of the casing 327 and provides a close-fitting cover for compressing the soft rubber gasket 332 and the felt rings 333a and 333b. The microphone unit 104 and its individual subcasing may now be mounted in the previously described manner to cooperate with the opening 305 provided in the main casing 300.

A terminal block 342 of insulating material has been provided in order to terminate the incoming electrical conductors extending between an outgoing amplifier (not shown) and the voice coil of the microphone unit 104. These incoming conductors provide the necessary electrical connection between the outgoing channel amplifier and the voice coil leads of the microphone diaphragm. More specifically, the terminal block 342 comprises a plurality of terminals 342a secured there-

to in any suitable manner, which are adapted to accommodate the terminal screws 342b. The incoming conductors may be detachably connected to the terminals by means of the terminal screws 342b, and the stranded lead-in wires extending to the diaphragm voice coil leads, which are soldered to the terminals in the diaphragm support assembly, may be electrically connected by soldering the stranded lead-in wires to the terminals 342a. The latter leads are threaded through the central opening provided in the soft rubber grommet 344, which snugly engages the adjacent surfaces of the opening formed in the bottom of the casing 327, and are soldered to the terminals 342a as mentioned above. In order to completely seal the cavity formed by the casing 327 and to prevent sound waves from passing through the central opening in the grommet 344, the central opening in the grommet may be sealed with sealing wax or the like. In order to provide a suitable mounting for the terminal block upon the surface of the casing 327, a pair of threaded spacer lugs 341 are affixed to the rear surface of the casing in any suitable manner, such as, for example, by welding or soldering. The screws 343 provided with the usual locking washers may be inserted through appropriate holes provided in the terminal strip 342 and threaded into the tapped holes in the spacers 341, thereby to rigidly secure the terminal strip 342 in spaced relation upon the rear of the casing 327.

As shown, the top surface 304 of the casing 300 is provided with an opening into which the dial mechanism 307 is inserted so that a portion of the bottom surface of the dial 307 rests upon the shoulder portion 345 which is slightly smaller in diameter than the diameter of the dialing mechanism itself. The dialing mechanism is secured in the above opening by means of a plurality of mounting screws 345a and associated locking washers 346b (one of which is shown in Fig. 2). As diagrammatically indicated by the dotted line 347, a portion of the operating mechanism of the dialing mechanism projects through the opening provided in the top surface of the casing 300, but it is so situated that it does not interfere with the removal of the microphone casing 327 from the main casing 300.

Since the substation instrument is to be utilized in connection with a telephone system, a portion of the telephone apparatus utilized in signaling a called substation may be mounted upon the base plate 311. More particularly, this apparatus comprises a condenser 355 and a ringer 352 mounted upon the base plate 311 in the same manner as is described in detail in the Obergfell Patent No. 2,272,474, granted February 10, 1942. Briefly considered, the mounting arrangement for the condenser 355 comprises a bracket member 354, secured to the side of the condenser housing, which has a U-shaped configuration and is mounted upon the cover plate 311 by means of screws extending through the base plate and threaded into tapped openings provided in the bracket 354, the heads of the screws being effectively countersunk in raised wells formed in the base plate 311 in the manner illustrated. The ringer 352 comprises a field structure including a polarizing permanent magnet 351 and a pair of windings, one of which is indicated at 353. Also embodied in the ringer are a pair of bells, one of which is shown, carried by a bracket 357 and a striker assembly, not shown, of conventional arrangement. For the purpose of preventing the base plate 311 and any other solid structure

mechanically connected thereto from exerting any damping influence upon the bells of the ringer 352 during the operation of the ringer, and also for preventing vibrations created by the ringer from being transmitted through the solid structure of the instrument to either the microphone 104 or the loudspeaker 105, a mounting assembly of the cushion type is used for supporting the ringer upon the base plate 311. This mounting assembly comprises a plurality of soft rubber grommets and the usual mounting screws which secure the ringer assembly and the associated grommets to the base member 311 in the manner described in the above-mentioned Obergfell patent. For the purpose of permitting sound waves developed during the operation of the ringer 352 to be transmitted through the outside casing 300, a plurality of rectangularly shaped slots 309 are provided in evenly spaced relation around the lower perpendicular side walls of the casing 300. In order to prevent foreign material and dust from being lodged within the casing 300, the slots 309 may be covered by a fine mesh wire screen or the like which is secured to the interior surface of the casing member 300.

For the purpose of detachably securing the base plate 311 to the casing 300 a plurality of mounting lugs 350a and 350b are moulded or cast as an integral part of the casing and project inwardly from the perpendicular rear and side walls thereof. A third lug, not shown, is formed in the opposite side wall of the casing 300. Each of the mounting lugs is drilled and tapped to receive a threaded portion of the mounting screws, such as screws 349a and 349b. The screws are locked to the base plate 311 and the heads thereof are effectively countersunk in raised wells provided in the base plate in the manner illustrated. Screws 349a and 349b are threaded into tapped holes in the mounting lugs 350a and 350b respectively and serve, together with the not shown third screw and associated mounting lug, to clamp the rim of the base plate 311 against the receiving ridge formed in the lower edge of the casing 300. For the purpose of preventing the base plate from contacting the surface of the object upon which it is supported, a flexible cushioning element 348 formed of soft rubber is stretched around the rim of the base plate 311, so that a portion 348a thereof extends inwardly around the peripheral portion of the base plate and a portion 348b thereof is clamped between the base plate and the bottom ridge portion of the casing 300 when the base plate is mounted upon the casing by the screws 349a and 349b.

While one embodiment of the invention has been disclosed, it will be understood that various modifications may be made therein which are within the true spirit and scope of the invention.

What is claimed is:

1. A substation instrument comprising a main casing having a plurality of openings therein, a loudspeaker unit, a microphone unit, a subcasing for each of said units included within said main casing, a removable subcasing cover supporting said loudspeaker unit within said loudspeaker subcasing with the diaphragm of said loudspeaker adjacent one of said openings, means supporting said microphone unit within said microphone subcasing with its diaphragm adjacent the other of said openings, and a removable base cover supporting said main casing.
2. A loudspeaking telephone instrument comprising a housing having a first opening in one

face thereof, a subcasing in said housing, a loudspeaker unit having a diaphragm supporting ring cooperably associated with said opening, a removable base plate said subcasing for mounting said unit and its supporting ring in said associated position, said housing having a second opening in one face thereof, a microphone unit, a subcasing supporting said microphone unit and having an opening therein cooperably associated with the diaphragm of said microphone, means demountably supporting said microphone subcasing with the opening thereof in cooperable association with said second opening, and a base member supporting said housing.

3. A substation telephone instrument comprising a molded main casing having a first subcasing formed integrally therewith, a loudspeaker unit, means including a detachable subcasing base member resiliently supporting said unit within said subcasing in cooperable relationship with said opening, means surrounding said unit and substantially filling said first subcasing for preventing sound waves emanating from one surface of the diaphragm of said loudspeaker from interfering with the sound waves emanating from the other surface of said unit, a removable second subcasing within said main casing, a microphone unit supported within said second subcasing in cooperable relationship with said second opening, and means surrounding said microphone and substantially filling said second subcasing for acoustically isolating the rear surface of the diaphragm of said microphone from sound waves appearing within the interior of said main casing.

4. A substation telephone instrument comprising a one-piece main casing having an opening formed in each of two surfaces thereof which are substantially at right angles to each other, a loudspeaker unit for transmitting sound waves through one of said openings in a vertical direction, a first subcasing formed integrally with said main casing, a removable plate resiliently supporting said loudspeaker within said first subcasing in cooperable association with the said one opening, a microphone unit, a second subcasing resiliently supporting said microphone unit, means for removably supporting said second subcasing within said main casing in cooperable relationship with the other of said openings in order that said microphone will respond to sound waves transmitted thereto in a horizontal direction, said resilient supports for said units preventing vibrations of said main casing from interfering with the response of said loudspeaker and said microphone units.

5. A substation instrument comprising a main casing having a plurality of openings therein, a loudspeaker unit, a microphone unit, a subcasing for each of said units included within said main casing, a removable base plate for said

loudspeaker subcasing, means resiliently securing said loudspeaker unit to said base plate, means securing said base plate to said loudspeaker subcasing, whereby said loudspeaker is mounted within said loudspeaker subcasing with said loudspeaker diaphragm adjacent one of said openings, means resiliently supporting said microphone unit within said microphone subcasing, means securing said microphone subcasing within said main casing with said microphone diaphragm adjacent the other of said openings, and a removable base plate for said main casing, whereby said loudspeaker and microphone units may be easily removed from said main casing.

6. A substation instrument comprising a main casing having first and second openings therein, a loudspeaker unit having a diaphragm, a microphone unit having a diaphragm, a tubular member formed in said main casing with one end thereof communicating with said first opening in said main casing and the other end thereof communicating with the interior of said main casing, a removable plate secured to said other end of said tubular member to provide a loudspeaker cavity in said main casing, means resiliently securing said loudspeaker unit to said plate within said loudspeaker cavity with said loudspeaker diaphragm in registry with said first opening in said main casing, a cup-shaped casing forming a microphone cavity, means resiliently securing said microphone unit to said cup-shaped casing within said microphone cavity with said microphone diaphragm in registry with the open end of said cup-shaped casing, means resiliently securing said cup-shaped casing in said main casing with the open end thereof in registry with said second opening in said main casing, and sound absorbing material substantially filling said loudspeaker cavity and said microphone cavity.

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