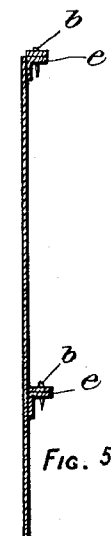
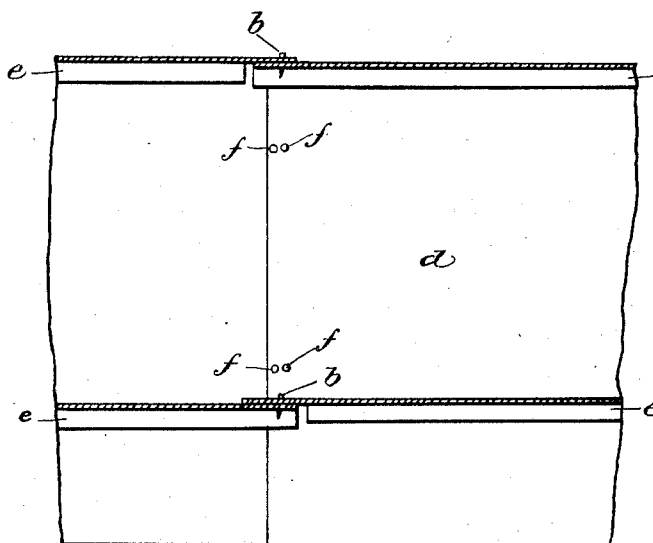
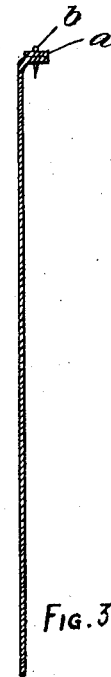
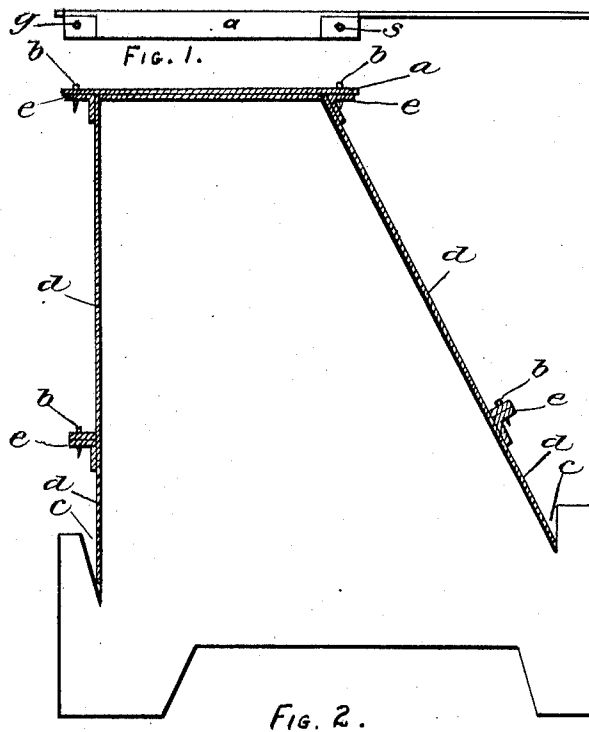


W. J. WHITEHEAD.
MOLD FOR CONCRETE WALL CONSTRUCTION.
APPLICATION FILED NOV. 28, 1910.

1,043,745.

Patented Nov. 5, 1912.



Witnesses:
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Fig. 4.

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UNITED STATES PATENT OFFICE.

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MOLD FOR CONCRETE WALL CONSTRUCTION.

1,043,745.

Specification of Letters Patent.

Patented Nov. 5, 1912.

Application filed November 28, 1910. Serial No. 594,607.

To all whom it may concern:

Be it known that I, WILLIAM J. WHITEHEAD, a citizen of the United States, residing at Cleveland, in the county of Cuyahoga and State of Ohio, have invented a new and useful Mold for Concrete Wall Construction, of which the following is a specification.

My invention relates to improvements in molds for constructing concrete structures, especially walls, and is intended to provide a standard interchangeable and self-containing mold for such structures.

By the use of my mold both time and expense can be saved over the methods now used. The templets being detachable, the mold is adapted for both straight and curved construction.

The device is intended to be used as a continuous form for the construction of concrete walls, steps, curbs, etc. The templets are made to conform in shape to the section of the wall to be constructed. The mold should be set up in sections by the use of the mold members in series, the templets being so spaced as best to afford spreading, stiffening and containing strength without regard to the abutting of sidewall members. When the mold is in place it is filled as an ordinary mold. The yoke, which retains the bottom of the sidewall members, is an extension of the templet outside of the mold proper to form a V-shaped opening at the bottom of the templet; and into this opening the sidewall member may be wedged edgewise for retaining, thus permitting the removal of such sidewall member without jar to the concrete mass. The sidewall members may be detached at the top by removing the retaining pins, and can then be withdrawn without jar, thus permitting tooling of the concrete face before the final set of the cement, and releasing the form members for use in the forward part of the wall, or otherwise as desired. The templet is notched to save metal; to admit longitudinal reinforcement into the bottom of the wall; to give clearance to longitudinal drain tile in the wall; to give a better set to the templet; to increase the resistance to lateral strain; and to give a footing bond between adjoining sections of the wall at its base. The notching is not necessary, however. The use of the retaining yokes of the templets may ele-

vate the sidewall members slightly above the footing, but this opening may be closed with suitable means to prevent the escape of concrete when the mold is being filled, if necessary; or the templet may be pressed into the footing prior to connecting to it the sidewall members.

I attain these objects by constructing my mold as illustrated in the accompanying drawing.

Figure 1 is a plan view of the templet viewed from above, showing the keeper bar and the extension to form the yokes outside of the wall proper. Fig. 2 is an elevation of the templet, showing the yokes, retaining pins and the sidewall members in place. Fig. 3 is a section of the templet, showing the keeper bar and retaining pin at the top. Fig. 4 is an elevation of the sidewall members, showing two such members abutting and the method of connecting them together. Fig. 5 is a section of the sidewall member connected to another such member but detached from the templet.

The upper edge of said templet is flanged for stiffening purposes and to this flange is attached a keeper-bar (*h*), which is adapted to project over and engage the upper stiffening bars (*e e*) of the outer form plates (*d d*) by means of retainers (*b b*) through the apertures (*g g*). The base of said templet is provided with containing yokes (*c c*), preferably wedge-shaped, which hold the lower edges of the outer form plates (*d d*) rigid. In Fig. 4 are shown abutting outer form plates (*d d*) as they rest on the containing yokes of the templet. Stiffening bars are attached to said outer form plates and are adapted to extend over and engage alternately and interlockingly the similar stiffening bars of the abutting form by means of retainers (*b b*) through apertures provided as desired in said stiffening bars (*e e*). Fig. 5 is a cross-section of said outer form plate. Apertures through said outer form plates may be provided as desired to admit wire or other stiffening brace for the mold.

In setting up my mold the templets are steadied in proper line, spaced preferably the length of the outer form plate, or closer; the outer form plates are then slid into the containing yokes at an angle and then

pressed firmly against the edges of the tem-
plets and caught by the retaining pins
through the apertures provided in the keeper
bar of the templets, or through those in the
5 stiffening bars of the outer form plate when
they are abutting.

In taking down the mold the operation
above described is reversed, the templets be-
ing drawn out by means of a grip on said
10 keeper-bars. The templets and outer form
plates are made preferably of steel sheets,
but other suitable material will do. The
taking down operation requires no heavy
hammering that will disturb the set of the
15 cement, and may be done so promptly that
surfacing of the wall structure may proceed
immediately following the primary set of
the cement.

Having thus described my invention, what
20 I claim as new, and desire to secure by Let-
ters Patent of the United States, is:—

1. A concrete mold consisting of a series
of units, comprising side members, templet
members separating said side members and
25 having bottom yokes for retaining the bot-
toms of said side members, and means for
detachably securing said templet members
to the top of said side members and for de-
tachably securing together abutting side
30 members.

2. A concrete mold consisting of side mem-
bers, templet members to act as spreaders
and having yokes for retaining the bottoms
of said side members, and means for detach-
35 ably securing the tops of said side members
to said templet members.

3. A concrete mold consisting of side mem-
bers, having lugs attached and adapted to
detachably engage projecting lugs of abut-
40 ting side members with means for securing
said lugs together, and templet members,
having bottom yokes adapted to detachably
engage the bottoms of said side members and
having keeper bars adapted to extend and
45 detachably engage said side members, with
means for securing said keeper bars and said
side members together, said templet mem-
bers being adapted to act as spreaders.

4. A concrete mold consisting of a series
of units, comprising outer side members, 50
having stiffening bars attached and adapted
to project over and detachably engage up-
per stiffening bars of abutting side members,
with means for securing same, and templet
members, adapted to act as spreaders, and 55
having keeper bars attached and projecting
to engage said side members through aper-
tures in said stiffening bars, and having ex-
tension yokes adapted to detachably engage
said outer side members at the lower edge of 60
said side members.

5. A concrete mold consisting of side mem-
bers, having stiffening bars attached and
adapted to act as lugs and to engage detach-
ably by means of pins through apertures in 65
said stiffening bars the abutting side mem-
ber, and templet members, adapted to act as
spreaders, and having keeper bars at the
upper edge of said templet members, said
keeper bars being adapted to act as lugs and 70
to project and detachably engage by means
of pins through apertures in the upper stiff-
ening bars of said side members, said templet
members having wedge shaped yokes adapt-
ed to project and detachably engage the 75
lower edge of said side members.

6. A concrete mold consisting of a series
of units, comprising side members, having
stiffening bars attached to the upper and
lower edges, said stiffening bars being adapt- 80
ed to lap the abutting form and detachably
engage similar stiffening bars of the abut-
ting side members, and having apertures for
admitting stiffening wires, and templet
members, having keeper bars attached to the 85
upper edge, said keeper bars being adapted
to project and engage by means of pins
through the said upper stiffening bars of
said side members, and said templet mem- 90
bers having bottom yokes adapted to pro-
ject and detachably engage the lower edge of
said side members.

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Witnesses:

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