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(54) Title: INHIBITORS OF AKT ACTIVITY

(57) Abstract: Invented are novel hetero-pyrrole compounds, the use of such compounds as inhibitors of protein kinase B activity and in the treatment of cancer and arthritis.

INHIBITORS OF Akt ACTIVITYRELATED APPLICATION DATA

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This application claims priority from U.S. Provisional Application No. 61/075837, filed 26 June 2008.

FIELD OF THE INVENTION

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This invention relates to novel hetero-pyrrole compounds, the use of such compounds as inhibitors of protein kinase B (hereinafter PKB/Akt, PKB or Akt) activity and in the treatment of cancer and arthritis.

BACKGROUND OF THE INVENTION

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The present invention relates to hetero-pyrrole containing compounds that are inhibitors of the activity of one or more of the isoforms of the serine/threonine kinase, Akt (also known as protein kinase B). The present invention also relates to pharmaceutical compositions comprising such compounds and methods of using the instant compounds in the treatment of cancer and arthritis (Liu et al. Current Opin. Pharmacology 3:317-22 (2003)).

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Apoptosis (programmed cell death) plays essential roles in embryonic development and pathogenesis of various diseases, such as degenerative neuronal diseases, cardiovascular diseases and cancer. Recent work has led to the identification of various pro- and anti-apoptotic gene products that are involved in the regulation or execution of programmed cell death. Expression of anti-apoptotic genes, such as Bcl2 or Bcl-x_L, inhibits apoptotic cell death induced by various stimuli. On the other hand, expression of pro-apoptotic genes, such as Bax or Bad, leads to programmed cell death (Adams et al. *Science*, 281:1322-1326 (1998)). The execution of programmed cell death is mediated by caspase -1 related proteinases, including caspase-3, caspase- 7, caspase-8 and caspase-9 etc (Thornberry et al. *Science*, 281:1312-1316 (1998)).

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The phosphatidylinositol 3'-OH kinase (PI3K)/Akt/PKB pathway appears important for regulating cell survival/cell death (Kulik et al. *Mol.Cell.Biol.* 17:1595-1606 (1997); Franke et al, *Cell*, 88:435-437 (1997); Kauffmann-Zeh et al. *Nature* 385:544-548 (1997) Hemmings *Science*, 275:628-630 (1997); Dudek et al., *Science*, 275:661-665 (1997)). Survival factors, such as platelet derived growth factor (PDGF), nerve growth factor (NGF) and insulin-like growth factor-1 (IGF-I), promote cell survival under various conditions by inducing the activity of PI3K (Kulik et al. 1997, Hemmings 1997). Activated PI3K leads to

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the production of phosphatidylinositol (3,4,5)-triphosphate (PtdIns (3,4,5)-P₃), which in turn binds to, and promotes the activation of, the serine/ threonine kinase Akt, which contains a pleckstrin homology (PH)-domain (Franke et al *Cell*, 81:727-736 (1995); Hemmings *Science*, 277:534 (1997); Downward, *Curr. Opin. Cell Biol.* 10:262-267 (1998),
5 Alessi et al., *EMBO J.* 15: 6541-6551 (1996)). Specific inhibitors of PI3K or dominant negative Akt/PKB mutants abolish survival-promoting activities of these growth factors or cytokines. It has been previously disclosed that inhibitors of PI3K (LY294002 or wortmannin) blocked the activation of Akt/PKB by upstream kinases. In addition, introduction of constitutively active PI3K or Akt/PKB mutants promotes cell survival under
10 conditions in which cells normally undergo apoptotic cell death (Kulik et al. 1997, Dudek et al. 1997).

Analysis of Akt levels in human tumors showed that Akt2 is overexpressed in a significant number of ovarian (J. Q. Cheung et al. *Proc. Natl. Acad. Sci. U.S.A.* 89:9267-9271(1992)) and pancreatic cancers (J. Q. Cheung et al. *Proc. Natl. Acad. Sci. U.S.A.*
15 93:3636-3641 (1996)). Similarly, Akt3 was found to be overexpressed in breast and prostate cancer cell lines (Nakatani et al. *J. Biol.Chem.* 274:21528-21532 (1999). It was demonstrated that Akt-2 was over-expressed in 12% of ovarian carcinomas and that amplification of Akt was especially frequent in 50% of undifferentiated tumors, suggestion that Akt may also be associated with tumor aggressiveness (Bellacosa, et al., *Int. J.*
20 *Cancer*, 64, pp. 280-285, 1995). Increased Akt1 kinase activity has been reported in breast, ovarian and prostate cancers (Sun et al. *Am. J. Pathol.* 159: 431-7 (2001)).

The tumor suppressor PTEN, a protein and lipid phosphatase that specifically removes the 3' phosphate of PtdIns(3,4,5)-P₃, is a negative regulator of the PI3K/Akt pathway (Li et al. *Science* 275:1943-1947 (1997), Stambolic et al. *Cell* 95:29-39 (1998),
25 Sun et al. *Proc. Natl. Acad. Sci. U.S.A.* 96:6199-6204 (1999)). Germline mutations of PTEN are responsible for human cancer syndromes such as Cowden disease (Liaw et al. *Nature Genetics* 16:64-67 (1997)). PTEN is deleted in a large percentage of human tumors and tumor cell lines without functional PTEN show elevated levels of activated Akt (Li et al. supra, Guldborg et al. *Cancer Research* 57:3660-3663 (1997), Risinger et al.
30 *Cancer Research* 57:4736-4738 (1997)).

These observations demonstrate that the PI3K/Akt pathway plays important roles for regulating cell survival or apoptosis in tumorigenesis.

Three members of the Akt/PKB subfamily of second-messenger regulated serine/threonine protein kinases have been identified and termed Akt1/ PKB α , Akt2/PKB β ,
35 and Akt3/PKB γ respectively. The isoforms are homologous, particularly in regions encoding the catalytic domains. Akt/PKBs are activated by phosphorylation events occurring in response to PI3K signaling. PI3K phosphorylates membrane inositol

phospholipids, generating the second messengers phosphatidyl- inositol 3,4,5-
trisphosphate and phosphatidylinositol 3,4-bisphosphate, which have been shown to bind
to the PH domain of Akt/PKB. The current model of Akt/PKB activation proposes
recruitment of the enzyme to the membrane by 3'-phosphorylated phosphoinositides,
5 where phosphorylation of the regulatory sites of Akt/PKB by the upstream kinases occurs
(B.A. Hemmings, *Science* 275:628-630 (1997); B.A. Hemmings, *Science* 276:534 (1997);
J. Downward, *Science* 279:673-674 (1998)).

Phosphorylation of Akt1/PKB α occurs on two regulatory sites, Thr³⁰⁸ in the
catalytic domain activation loop and on Ser⁴⁷³ near the carboxy terminus (D. R. Alessi *et al.*
10 *EMBO J.* 15:6541-6551 (1996) and R. Meier *et al. J. Biol. Chem.* 272:30491-30497
(1997)). Equivalent regulatory phosphorylation sites occur in Akt2/PKB β and Akt3/PKB γ .
The upstream kinase, which phosphorylates Akt/PKB at the activation loop site has been
cloned and termed 3'-phosphoinositide dependent protein kinase 1 (PDK1). PDK1
phosphorylates not only Akt/PKB, but also p70 ribosomal S6 kinase, p90RSK, serum and
15 glucocorticoid-regulated kinase (SGK), and protein kinase C. The upstream kinase
phosphorylating the regulatory site of Akt/PKB near the carboxy terminus has not been
identified yet, but recent reports imply a role for the integrin-linked kinase (ILK-1), a
serine/threonine protein kinase, or autophosphorylation.

Inhibition of Akt activation and activity can be achieved by inhibiting PI3K with
20 inhibitors such as LY294002 and wortmannin. However, PI3K inhibition has the potential
to indiscriminately affect not just all three Akt isozymes but also other PH domain-
containing signaling molecules that are dependent on Pdtlns(3,4,5)- P3, such as the Tec
family of tyrosine kinases. Furthermore, it has been disclosed that Akt can be activated by
growth signals that are independent of PI3K.

25 Alternatively, Akt activity can be inhibited by blocking the activity of the upstream
kinase PDK1. The compound UCN-01 is a reported inhibitor of PDK1. *Biochem. J.*
375(2):255 (2003). Again, inhibition of PDK1 would result in inhibition of multiple protein
kinases whose activities depend on PDK1, such as atypical PKC isoforms, SGK, and S6
kinases (Williams *et al. Curr. Biol.* 10:439-448 (2000)).

30 Small molecule inhibitors of Akt are useful in the treatment of tumors, especially
those with activated Akt (e.g. PTEN null tumors and tumors with ras mutations). PTEN is
a critical negative regulator of Akt and its function is lost in many cancers, including breast
and prostate carcinomas, glioblastomas, and several cancer syndromes including
Bannayan-Zonana syndrome (Maehama, T. *et al. Annual Review of Biochemistry*, 70: 247
35 (2001)), Cowden disease (Parsons, R.; Simpson, L. *Methods in Molecular Biology*
(Totowa, NJ, United States), 222 (*Tumor Suppressor Genes, Volume 1*): 147 (2003)), and
Lhermitte-Duclos disease (Backman, S. *et al. Current Opinion in Neurobiology*, 12(5): 516

(2002)). Inhibition of Akt has also been implicated in the treatment of leukemias, (J.C. Byrd, S. Stilgenbauer and I.W. Flinn "Chronic lymphocytic leukemia." Hematology / the Education Program of the American Society of Hematology. American Society of Hematology. Education Program (2004), 163-83). Akt3 is up-regulated in estrogen receptor-deficient breast cancers and androgen-independent prostate cancer cell lines and Akt2 is over-expressed in pancreatic and ovarian carcinomas. Akt1 is amplified in gastric cancers (Staal, *Proc. Natl. Acad. Sci. USA* 84: 5034-7 (1987) and upregulated in breast cancers (Stal *et al. Breast Cancer Res.* 5: R37-R44 (2003)). Therefore a small molecule Akt inhibitor is expected to be useful for the treatment of these types of cancer as well as other types of cancer. Akt inhibitors are also useful in combination with further chemotherapeutic agents.

It is an object of the instant invention to provide novel compounds that are inhibitors of Akt/PKB.

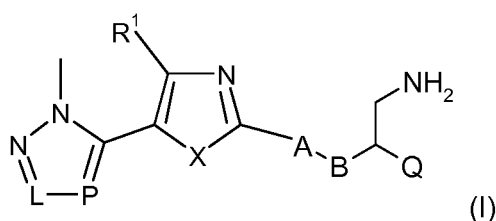
It is also an object of the present invention to provide pharmaceutical compositions that comprise a pharmaceutical carrier and compounds useful in the methods of the invention.

It is also an object of the present invention to provide a method for treating cancer that comprises administering such inhibitors of Akt/PKB activity.

It is also an object of the present invention to provide a method for treating arthritis that comprises administering such inhibitors of Akt/PKB activity.

SUMMARY OF THE INVENTION

This invention relates to novel compounds of Formula (I):



wherein:

Q is selected from: phenyl, substituted phenyl, benzyl, and benzyl wherein the aromatic ring is substituted;

R¹ is selected from: hydrogen, trifluoromethyl, -C₁-C₂alkyl, and halogen;

L is selected from: nitrogen and -C(H)-;

P is selected from: nitrogen and $-C(R^{40})-$, where R^{40} is selected from: hydrogen, $-C_1-C_4$ alkyl, and halogen;

A is selected from: $-C(O)-$ and $-N(H)-$;

5

B is selected from: $-C(O)-$ and $-N(H)-$; and

X is selected from: N, S and O;

10 or a salt thereof;

provided:

A and B are not the same; and

provided:

15 that at most one of P and L are nitrogen.

This invention relates to pharmaceutically acceptable salts of the compound of Formula (I).

20 This invention relates to a method of treating cancer, which comprises administering to a subject in need thereof an effective amount of an Akt/PKB inhibiting compound of Formula (I) or a pharmaceutically acceptable salt thereof.

This invention relates to a method of treating arthritis, which comprises
25 administering to a subject in need thereof an effective amount of an Akt/PKB inhibiting compound of Formula (I) or a pharmaceutically acceptable salt thereof.

The present invention also relates to the discovery that the compounds of Formula (I) are active as inhibitors of Akt/PKB.

30

In a further aspect of the invention there is provided novel processes useful in preparing the presently invented Akt/PKB inhibiting compounds.

Included in the present invention are pharmaceutical compositions that comprise a
35 pharmaceutical carrier and compounds useful in the methods of the invention.

Also included in the present invention are methods of co-administering the presently invented Akt/PKB inhibiting compounds with further active ingredients.

DETAILED DESCRIPTION OF THE INVENTION

5 This invention relates to compounds of Formula (I) and salts thereof, suitably pharmaceutically acceptable salts thereof, as described above.

The presently invented compounds of Formula (I) inhibit Akt/PKB activity. In particular, the compounds disclosed herein inhibit each of the three Akt/PKB isoforms.

10 Included among the presently invented compounds of Formula (I) are compounds in which:

Q is selected from: phenyl, phenyl substituted with from 1 to 3 substituents selected from halogen and trifluoromethyl, benzyl, and benzyl wherein the aromatic ring is substituted with from 1 to 3 substituents selected from halogen and trifluoromethyl;

R¹ is selected from: hydrogen, trifluoromethyl, -C₁-C₂alkyl, and halogen;

20 L is selected from: nitrogen and -C(H)-;

P is selected from: nitrogen and -C(R⁴⁵)-, where R⁴⁵ is selected from: hydrogen, -C₁-C₄alkyl, and halogen;

25 A is selected from: -C(O)- and -N(H)-;

B is selected from: -C(O)- and -N(H)-; and

X is selected from: N, S and O;

30 or a salt, suitably a pharmaceutically acceptable salt, thereof;

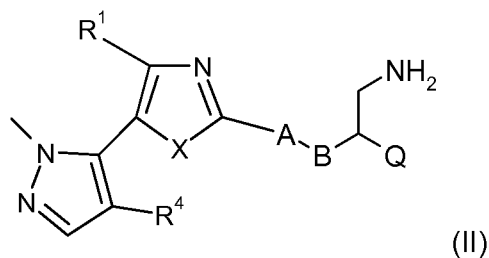
provided:

A and B are not the same; and

provided:

35 that at most one of P and L is nitrogen.

Included among the presently invented compounds of Formula (I) are compounds of Formula (II):



5 wherein:

Q is selected from: phenyl, phenyl substituted with from 1 to 2 fluoride substituents, benzyl, and benzyl wherein the aromatic ring is substituted with from 1 to 2 fluoride substituents;

10

R¹ is selected from: hydrogen, -C₁-C₂alkyl, and halogen;

R⁴ is selected from: hydrogen, -C₁-C₂alkyl, and halogen;

15

A is selected from: -C(O)- and -N(H)-;

B is selected from: -C(O)- and -N(H)-; and

X is selected from: N, S and O;

20

or a salt thereof;

provided:

A and B are not the same.

25

Included in the presently invented compounds of Formula (I) are pharmaceutically acceptable salts of the compounds of Formula (II).

30

Included among the presently invented compounds of Formula (I) are:

N-{(1*S*)-2-amino-1-[(3-fluorophenyl)methyl]ethyl}-5-(1-methyl-1*H*-pyrazol-5-yl)-1,3-thiazole-2-carboxamide; and

N-{(1*S*)-2-amino-1-[(3,4-difluorophenyl)methyl]ethyl}-4-chloro-5-(1-methyl-1*H*-pyrazol-5-yl)-1*H*-imidazole-2-carboxamide;

5 or salts, suitably pharmaceutically acceptable salts, thereof.

Compounds of Formula (I) and salts, suitably pharmaceutically acceptable salts, thereof are included in the pharmaceutical compositions of the invention and used in the methods of the invention.

10 Certain of the compounds described herein may contain one or more chiral atoms, or may otherwise be capable of existing as two enantiomers. Accordingly, the compounds of this invention include mixtures of enantiomers as well as purified enantiomers or enantiomerically enriched mixtures. Also, it is understood that all tautomers and mixtures of tautomers are included within the scope of the compounds of Formula (I).

15 Certain compounds described herein may form a solvate which is understood to be a complex of variable stoichiometry formed by a solute (in this invention, a compound of Formula (I) and salts, suitably pharmaceutically acceptable salts, thereof) and a solvent. Such solvents, for the purpose of the invention, may not interfere with the biological activity of the solute. Examples of suitable solvents include, but are not limited to, water,
20 methanol, ethanol and acetic acid. The solvent is suitably a pharmaceutically acceptable solvent. Examples of suitable pharmaceutically acceptable solvents include, without limitation, water, ethanol and acetic acid.

The term "substituted" as used herein, unless otherwise defined, is meant that the
25 subject chemical moiety has from one to five substituents, suitably from one to three substituents, selected from the group consisting of: -CO₂R²⁰, C₁-C₄alkyl, hydroxyC₁-C₄alkyl, C₁-C₄alkyloxy, amino, C₁-C₄alkylamino, aminoC₁-C₄alkyl, diC₁-C₄alkylamino, hydroxy, nitro, tetrazole, cyano, oxo, halogen and trifluoromethyl, where R²⁰ is selected from hydrogen, C₁-C₄alkyl, and trifluoromethyl.

30 Suitably, the term "substituted" as used herein is meant that the subject chemical moiety has from one to three substituents, selected from the group consisting of: C₁-C₄alkyl, hydroxyC₁-C₄alkyl, C₁-C₄alkyloxy, amino, C₁-C₄alkylamino, aminoC₁-C₄alkyl, hydroxy, tetrazole, halogen and trifluoromethyl.

Suitably, the term "substituted" as used herein is meant that the subject chemical
35 moiety has one substituent, selected from the group consisting of: fluoride and trifluoromethyl.

By the term "heteroatom" as used herein is meant oxygen, nitrogen or sulfur.

By the term "halogen" as used herein is meant a substituent selected from bromide, iodide, chloride and fluoride.

By the term "alkyl" and derivatives thereof and in all carbon chains as used herein, including alkyl chains defined by the term " $-(CH_2)_n$ ", " $-(CH_2)_m$ " and the like, is meant a linear or branched, saturated or unsaturated hydrocarbon chain, and unless otherwise defined, the carbon chain will contain from 1 to 12 carbon atoms. Examples of alkyl as used herein include: $-CH_3$, $-CH_2-CH_3$, $-CH_2-CH_2-CH_3$, $-CH(CH_3)_2$, $-CH_2-CH_2-C(CH_3)_3$, $-C\equiv C-C(CH_3)_3$, $-C(CH_3)_3$, $-(CH_2)_3-CH_3$, $-CH_2-CH(CH_3)_2$, $-CH(CH_3)-CH_2-CH_3$, $-CH=CH_2$, and $-C\equiv C-CH_3$.

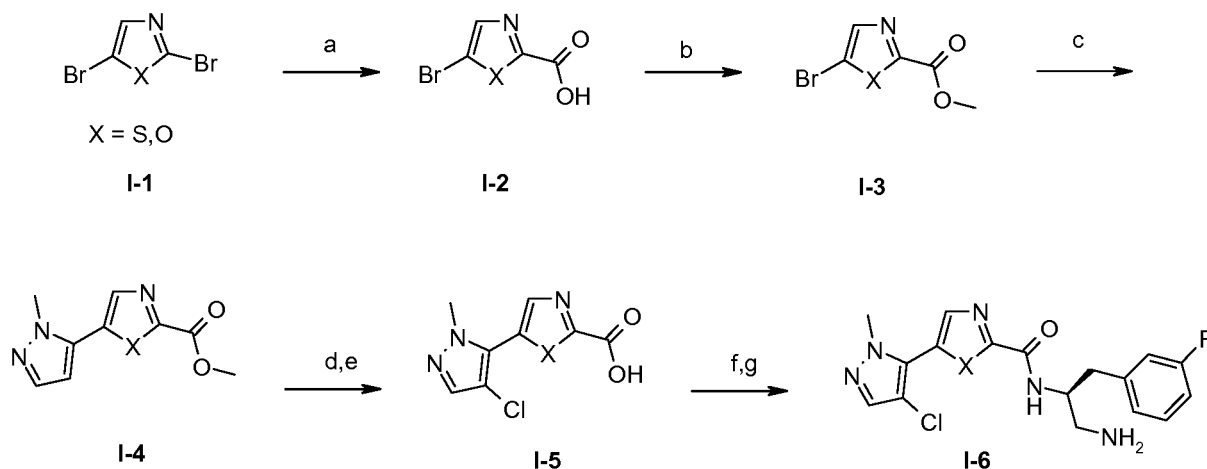
By the term "treating" and derivatives thereof as used herein, is meant prophylactic and therapeutic therapy. Prophylactic therapy is appropriate, for example, when a subject is considered at high risk for developing cancer such as when a subject has a family history of cancer, or when a subject has been exposed to a carcinogen.

Salts, suitably pharmaceutically acceptable salts, of the compounds of the invention are readily prepared by those of skill in the art.

Compounds of Formula (I) and pharmaceutically acceptable salts thereof are included in the pharmaceutical compositions of the invention and used in the methods of the invention. Where a $-COOH$ or $-OH$ group is present, pharmaceutically acceptable esters can be employed, for example methyl, ethyl, pivaloyloxymethyl, and the like for $-COOH$, and acetate maleate and the like for $-OH$, and those esters known in the art for modifying solubility or hydrolysis characteristics, for use as sustained release or prodrug formulations.

The compounds of Formula (I) are prepared as shown in Scheme 1 below, or by analogous methods. All of the starting materials are commercially available, readily made from commercially available starting materials by those of skill in the art or prepared according to literature reports unless otherwise noted in the experimental section.

Scheme 1



5

Reagents: (a) nBuLi, THF -78 °C then CO₂ (b) H₂SO₄, MeOH (c) 1-methyl-5-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1H-pyrazole, Pd(tBu₃P)₂, K₂CO₃, diox/H₂O 80 °C (d) NCS, DMF, 90 °C (e) 6N NaOH, THF (f) PyBrOP, DIPEA, DCM, 25 °C (g) hydrazine, MeOH/DCM, 25 °C

10

Lithiation followed by carbon dioxide quench of thiazole/oxazole (**I-1**) yielded the acid (**I-2**) which underwent esterification to the ester (**I-3**). Suzuki arylation with an appropriate boronic ester/acid provided the aryl ester (**I-4**). Regiospecific chlorination followed by hydrolysis provided the acid (**I-5**). Subsequent amide formation using an appropriate coupling reagent like PyBrop followed by removal of the phthalimide protecting group with hydrazine gave the amide (**I-6**).

15

By the term "co-administering" and derivatives thereof as used herein is meant either simultaneous administration or any manner of separate sequential administration of an AKT inhibiting compound, as described herein, and a further active ingredient or ingredients, known to be useful in the treatment of cancer, including chemotherapy and radiation treatment, or to be useful in the treatment of arthritis. The term further active ingredient or ingredients, as used herein, includes any compound or therapeutic agent known to or that demonstrates advantageous properties when administered to a patient in need of treatment for cancer or arthritis. Preferably, if the administration is not simultaneous, the compounds are administered in a close time proximity to each other. Furthermore, it does not matter if the compounds are administered in the same dosage form, e.g. one compound may be administered topically and another compound may be administered orally.

20

25

Typically, any anti-neoplastic agent that has activity versus a susceptible tumor being treated may be co-administered in the treatment of cancer in the present invention. Examples of such agents can be found in *Cancer Principles and Practice of Oncology* by V.T. Devita and S. Hellman (editors), 6th edition (February 15, 2001), Lippincott Williams & Wilkins Publishers. A person of ordinary skill in the art would be able to discern which combinations of agents would be useful based on the particular characteristics of the drugs and the cancer involved. Typical anti-neoplastic agents useful in the present invention include, but are not limited to, anti-microtubule agents such as diterpenoids and vinca alkaloids; platinum coordination complexes; alkylating agents such as nitrogen mustards, oxazaphosphorines, alkylsulfonates, nitrosoureas, and triazines; antibiotic agents such as anthracyclins, actinomycins and bleomycins; topoisomerase II inhibitors such as epipodophyllotoxins; antimetabolites such as purine and pyrimidine analogues and anti-folate compounds; topoisomerase I inhibitors such as camptothecins; hormones and hormonal analogues; signal transduction pathway inhibitors; non-receptor tyrosine kinase angiogenesis inhibitors; immunotherapeutic agents; proapoptotic agents; and cell cycle signaling inhibitors.

Examples of a further active ingredient or ingredients (anti-neoplastic agent) for use in combination or co-administered with the presently invented AKT inhibiting compounds are chemotherapeutic agents.

Anti-microtubule or anti-mitotic agents are phase specific agents active against the microtubules of tumor cells during M or the mitosis phase of the cell cycle. Examples of anti-microtubule agents include, but are not limited to, diterpenoids and vinca alkaloids.

Diterpenoids, which are derived from natural sources, are phase specific anti-cancer agents that operate at the G₂/M phases of the cell cycle. It is believed that the diterpenoids stabilize the β -tubulin subunit of the microtubules, by binding with this protein. Disassembly of the protein appears then to be inhibited with mitosis being arrested and cell death following. Examples of diterpenoids include, but are not limited to, paclitaxel and its analog docetaxel.

Paclitaxel, 5 β ,20-epoxy-1,2 α ,4,7 β ,10 β ,13 α -hexa-hydroxytax-11-en-9-one 4,10-diacetate 2-benzoate 13-ester with (2R,3S)-N-benzoyl-3-phenylisoserine; is a natural diterpene product isolated from the Pacific yew tree *Taxus brevifolia* and is commercially available as an injectable solution TAXOL®. It is a member of the taxane family of terpenes. It was first isolated in 1971 by Wani et al. *J. Am. Chem. Soc.*, 93:2325. 1971), who characterized its structure by chemical and X-ray crystallographic methods. One mechanism for its activity relates to paclitaxel's capacity to bind tubulin, thereby inhibiting cancer cell growth. Schiff et al., *Proc. Natl. Acad. Sci. USA*, 77:1561-1565 (1980); Schiff

et al., Nature, 277:665-667 (1979); Kumar, J. Biol, Chem, 256: 10435-10441 (1981). For a review of synthesis and anticancer activity of some paclitaxel derivatives see: D. G. I. Kingston *et al.*, Studies in Organic Chemistry vol. 26, entitled "New trends in Natural Products Chemistry 1986", Attaur-Rahman, P.W. Le Quesne, Eds. (Elsevier, Amsterdam, 5 1986) pp 219-235.

Paclitaxel has been approved for clinical use in the treatment of refractory ovarian cancer in the United States (Markman *et al.*, Yale Journal of Biology and Medicine, 64:583, 1991; McGuire *et al.*, Ann. Intern. Med., 111:273,1989) and for the treatment of breast cancer (Holmes *et al.*, J. Nat. Cancer Inst., 83:1797,1991.) It is a potential 10 candidate for treatment of neoplasms in the skin (Einzig *et. al.*, Proc. Am. Soc. Clin. Oncol., 20:46) and head and neck carcinomas (Forastire *et. al.*, Sem. Oncol., 20:56, 1990). The compound also shows potential for the treatment of polycystic kidney disease (Woo *et. al.*, Nature, 368:750. 1994), lung cancer and malaria. Treatment of patients with paclitaxel results in bone marrow suppression (multiple cell lineages, Ignoff, R.J. *et. al.*, 15 Cancer Chemotherapy Pocket Guide, 1998) related to the duration of dosing above a threshold concentration (50nM) (Kearns, C.M. *et. al.*, Seminars in Oncology, 3(6) p.16-23, 1995).

Docetaxel, (2R,3S)- N-carboxy-3-phenylisoserine,N-*tert*-butyl ester, 13-ester with 5 β -20-epoxy-1,2 α ,4,7 β ,10 β ,13 α -hexahydroxytax-11-en-9-one 4-acetate 2-benzoate, 20 trihydrate; is commercially available as an injectable solution as TAXOTERE[®]. Docetaxel is indicated for the treatment of breast cancer. Docetaxel is a semisynthetic derivative of paclitaxel *q.v.*, prepared using a natural precursor, 10-deacetyl-baccatin III, extracted from the needle of the European Yew tree. The dose limiting toxicity of docetaxel is neutropenia.

25 Vinca alkaloids are phase specific anti-neoplastic agents derived from the periwinkle plant. Vinca alkaloids act at the M phase (mitosis) of the cell cycle by binding specifically to tubulin. Consequently, the bound tubulin molecule is unable to polymerize into microtubules. Mitosis is believed to be arrested in metaphase with cell death following. Examples of vinca alkaloids include, but are not limited to, vinblastine, 30 vincristine, and vinorelbine.

Vinblastine, vincalukoblastine sulfate, is commercially available as VELBAN[®] as an injectable solution. Although, it has possible indication as a second line therapy of various solid tumors, it is primarily indicated in the treatment of testicular cancer and various lymphomas including Hodgkin's Disease; and lymphocytic and histiocytic 35 lymphomas. Myelosuppression is the dose limiting side effect of vinblastine.

Vincristine, vincalukoblastine, 22-oxo-, sulfate, is commercially available as ONCOVIN[®] as an injectable solution. Vincristine is indicated for the treatment of acute

leukemias and has also found use in treatment regimens for Hodgkin's and non-Hodgkin's malignant lymphomas. Alopecia and neurologic effects are the most common side effect of vincristine and to a lesser extent myelosuppression and gastrointestinal mucositis effects occur.

5 Vinorelbine, 3',4'-didehydro -4'-deoxy-C'-norvincal leukoblastine [R-(R*,R*)-2,3-dihydroxybutanedioate (1:2)(salt)], commercially available as an injectable solution of vinorelbine tartrate (NAVELBINE®), is a semisynthetic vinca alkaloid. Vinorelbine is indicated as a single agent or in combination with other chemotherapeutic agents, such as cisplatin, in the treatment of various solid tumors, particularly non-small cell lung,
10 advanced breast, and hormone refractory prostate cancers. Myelosuppression is the most common dose limiting side effect of vinorelbine.

Platinum coordination complexes are non-phase specific anti-cancer agents, which are interactive with DNA. The platinum complexes enter tumor cells, undergo a quation and form intra- and interstrand crosslinks with DNA causing adverse biological effects to
15 the tumor. Examples of platinum coordination complexes include, but are not limited to, cisplatin and carboplatin.

Cisplatin, cis-diamminedichloroplatinum, is commercially available as PLATINOL® as an injectable solution. Cisplatin is primarily indicated in the treatment of metastatic testicular and ovarian cancer and advanced bladder cancer. The primary dose limiting
20 side effects of cisplatin are nephrotoxicity, which may be controlled by hydration and diuresis, and ototoxicity.

Carboplatin, platinum, diammine [1,1-cyclobutane-dicarboxylate(2-)-O,O'], is commercially available as PARAPLATIN® as an injectable solution. Carboplatin is primarily indicated in the first and second line treatment of advanced ovarian carcinoma.
25 Bone marrow suppression is the dose limiting toxicity of carboplatin.

Alkylating agents are non-phase anti-cancer specific agents and strong electrophiles. Typically, alkylating agents form covalent linkages, by alkylation, to DNA through nucleophilic moieties of the DNA molecule such as phosphate, amino, sulfhydryl, hydroxyl, carboxyl, and imidazole groups. Such alkylation disrupts nucleic acid function
30 leading to cell death. Examples of alkylating agents include, but are not limited to, nitrogen mustards such as cyclophosphamide, melphalan, and chlorambucil; alkyl sulfonates such as busulfan; nitrosoureas such as carmustine; and triazenes such as dacarbazine.

Cyclophosphamide, 2-[bis(2-chloroethyl)amino]tetrahydro-2H-1,3,2-oxazaphosphorine 2-oxide monohydrate, is commercially available as an injectable
35 solution or tablets as CYTOXAN®. Cyclophosphamide is indicated as a single agent or in combination with other chemotherapeutic agents, in the treatment of malignant

lymphomas, multiple myeloma, and leukemias. Alopecia, nausea, vomiting and leukopenia are the most common dose limiting side effects of cyclophosphamide.

Melphalan, 4-[bis(2-chloroethyl)amino]-L-phenylalanine, is commercially available as an injectable solution or tablets as ALKERAN®. Melphalan is indicated for the palliative treatment of multiple myeloma and non-resectable epithelial carcinoma of the ovary. Bone marrow suppression is the most common dose limiting side effect of melphalan.

Chlorambucil, 4-[bis(2-chloroethyl)amino]benzenebutanoic acid, is commercially available as LEUKERAN® tablets. Chlorambucil is indicated for the palliative treatment of chronic lymphatic leukemia, and malignant lymphomas such as lymphosarcoma, giant follicular lymphoma, and Hodgkin's disease. Bone marrow suppression is the most common dose limiting side effect of chlorambucil.

Busulfan, 1,4-butanediol dimethanesulfonate, is commercially available as MYLERAN® TABLETS. Busulfan is indicated for the palliative treatment of chronic myelogenous leukemia. Bone marrow suppression is the most common dose limiting side effects of busulfan.

Carmustine, 1,3-[bis(2-chloroethyl)-1-nitrosourea, is commercially available as single vials of lyophilized material as BiCNU®. Carmustine is indicated for the palliative treatment as a single agent or in combination with other agents for brain tumors, multiple myeloma, Hodgkin's disease, and non-Hodgkin's lymphomas. Delayed myelosuppression is the most common dose limiting side effects of carmustine.

Dacarbazine, 5-(3,3-dimethyl-1-triazeno)-imidazole-4-carboxamide, is commercially available as single vials of material as DTIC-Dome®. Dacarbazine is indicated for the treatment of metastatic malignant melanoma and in combination with other agents for the second line treatment of Hodgkin's Disease. Nausea, vomiting, and anorexia are the most common dose limiting side effects of dacarbazine.

Antibiotic anti-neoplastics are non-phase specific agents, which bind or intercalate with DNA. Typically, such action results in stable DNA complexes or strand breakage, which disrupts ordinary function of the nucleic acids leading to cell death. Examples of antibiotic anti-neoplastic agents include, but are not limited to, actinomycins such as dactinomycin, anthracyclins such as daunorubicin and doxorubicin; and bleomycins.

Dactinomycin, also know as Actinomycin D, is commercially available in injectable form as COSMEGEN®. Dactinomycin is indicated for the treatment of Wilm's tumor and rhabdomyosarcoma. Nausea, vomiting, and anorexia are the most common dose limiting side effects of dactinomycin.

Daunorubicin, (8S-cis-)-8-acetyl-10-[(3-amino-2,3,6-trideoxy- α -L-lyxo-hexopyranosyl)oxy]-7,8,9,10-tetrahydro-6,8,11-trihydroxy-1-methoxy-5,12

naphthacenedione hydrochloride, is commercially available as a liposomal injectable form as DAUNOXOME® or as an injectable as CERUBIDINE®. Daunorubicin is indicated for remission induction in the treatment of acute nonlymphocytic leukemia and advanced HIV associated Kaposi's sarcoma. Myelosuppression is the most common dose limiting side effect of daunorubicin.

Doxorubicin, (8S, 10S)-10-[(3-amino-2,3,6-trideoxy- α -L-lyxo-hexopyranosyl)oxy]-8-glycoloyl, 7,8,9,10-tetrahydro-6,8,11-trihydroxy-1-methoxy-5,12 naphthacenedione hydrochloride, is commercially available as an injectable form as RUBEX® or ADRIAMYCIN RDF®. Doxorubicin is primarily indicated for the treatment of acute lymphoblastic leukemia and acute myeloblastic leukemia, but is also a useful component in the treatment of some solid tumors and lymphomas. Myelosuppression is the most common dose limiting side effect of doxorubicin.

Bleomycin, a mixture of cytotoxic glycopeptide antibiotics isolated from a strain of *Streptomyces verticillus*, is commercially available as BLENOXANE®. Bleomycin is indicated as a palliative treatment, as a single agent or in combination with other agents, of squamous cell carcinoma, lymphomas, and testicular carcinomas. Pulmonary and cutaneous toxicities are the most common dose limiting side effects of bleomycin.

Topoisomerase II inhibitors include, but are not limited to, epipodophyllotoxins.

Epipodophyllotoxins are phase specific anti-neoplastic agents derived from the mandrake plant. Epipodophyllotoxins typically affect cells in the S and G₂ phases of the cell cycle by forming a ternary complex with topoisomerase II and DNA causing DNA strand breaks. The strand breaks accumulate and cell death follows. Examples of epipodophyllotoxins include, but are not limited to, etoposide and teniposide.

Etoposide, 4'-demethyl-epipodophyllotoxin 9[4,6-O-(R)-ethylidene- β -D-glucopyranoside], is commercially available as an injectable solution or capsules as VePESID® and is commonly known as VP-16. Etoposide is indicated as a single agent or in combination with other chemotherapy agents in the treatment of testicular and non-small cell lung cancers. Myelosuppression is the most common side effect of etoposide. The incidence of leucopenia tends to be more severe than thrombocytopenia.

Teniposide, 4'-demethyl-epipodophyllotoxin 9[4,6-O-(R)-thenylidene- β -D-glucopyranoside], is commercially available as an injectable solution as VUMON® and is commonly known as VM-26. Teniposide is indicated as a single agent or in combination with other chemotherapy agents in the treatment of acute leukemia in children. Myelosuppression is the most common dose limiting side effect of teniposide. Teniposide can induce both leucopenia and thrombocytopenia.

Antimetabolite neoplastic agents are phase specific anti-neoplastic agents that act at S phase (DNA synthesis) of the cell cycle by inhibiting DNA synthesis or by inhibiting

purine or pyrimidine base synthesis and thereby limiting DNA synthesis. Consequently, S phase does not proceed and cell death follows. Examples of antimetabolite anti-neoplastic agents include, but are not limited to, fluorouracil, methotrexate, cytarabine, mercaptopurine, thioguanine, and gemcitabine.

5 5-fluorouracil, 5-fluoro-2,4-(1H,3H) pyrimidinedione, is commercially available as fluorouracil. Administration of 5-fluorouracil leads to inhibition of thymidylate synthesis and is also incorporated into both RNA and DNA. The result typically is cell death. 5-fluorouracil is indicated as a single agent or in combination with other chemotherapy agents in the treatment of carcinomas of the breast, colon, rectum, stomach and
10 pancreas. Myelosuppression and mucositis are dose limiting side effects of 5-fluorouracil. Other fluoropyrimidine analogs include 5-fluoro deoxyuridine (floxuridine) and 5-fluorodeoxyuridine monophosphate.

 Cytarabine, 4-amino-1- β -D-arabinofuranosyl-2 (1H)-pyrimidinone, is commercially available as CYTOSAR-U® and is commonly known as Ara-C. It is believed that
15 cytarabine exhibits cell phase specificity at S-phase by inhibiting DNA chain elongation by terminal incorporation of cytarabine into the growing DNA chain. Cytarabine is indicated as a single agent or in combination with other chemotherapy agents in the treatment of acute leukemia. Other cytidine analogs include 5-azacytidine and 2',2'-difluorodeoxycytidine (gemcitabine). Cytarabine induces leucopenia, thrombocytopenia,
20 and mucositis.

 Mercaptopurine, 1,7-dihydro-6H-purine-6-thione monohydrate, is commercially available as PURINETHOL®. Mercaptopurine exhibits cell phase specificity at S-phase by inhibiting DNA synthesis by an as of yet unspecified mechanism. Mercaptopurine is
25 indicated as a single agent or in combination with other chemotherapy agents in the treatment of acute leukemia. Myelosuppression and gastrointestinal mucositis are expected side effects of mercaptopurine at high doses. A useful mercaptopurine analog is azathioprine.

 Thioguanine, 2-amino-1,7-dihydro-6H-purine-6-thione, is commercially available as TABLOID®. Thioguanine exhibits cell phase specificity at S-phase by inhibiting DNA
30 synthesis by an as of yet unspecified mechanism. Thioguanine is indicated as a single agent or in combination with other chemotherapy agents in the treatment of acute leukemia. Myelosuppression, including leucopenia, thrombocytopenia, and anemia, is the most common dose limiting side effect of thioguanine administration. However, gastrointestinal side effects occur and can be dose limiting. Other purine analogs include
35 pentostatin, erythrohydroxynonyladenine, fludarabine phosphate, and cladribine.

 Gemcitabine, 2'-deoxy-2', 2'-difluorocytidine monohydrochloride (β -isomer), is commercially available as GEMZAR®. Gemcitabine exhibits cell phase specificity at S-

phase and by blocking progression of cells through the G1/S boundary. Gemcitabine is indicated in combination with cisplatin in the treatment of locally advanced non-small cell lung cancer and alone in the treatment of locally advanced pancreatic cancer.

Myelosuppression, including leucopenia, thrombocytopenia, and anemia, is the most common dose limiting side effect of gemcitabine administration.

Methotrexate, N-[4[[[(2,4-diamino-6-pteridiny) methyl]methylamino] benzoyl]-L-glutamic acid, is commercially available as methotrexate sodium. Methotrexate exhibits cell phase effects specifically at S-phase by inhibiting DNA synthesis, repair and/or replication through the inhibition of dihydrofolic acid reductase which is required for synthesis of purine nucleotides and thymidylate. Methotrexate is indicated as a single agent or in combination with other chemotherapy agents in the treatment of choriocarcinoma, meningeal leukemia, non-Hodgkin's lymphoma, and carcinomas of the breast, head, neck, ovary and bladder. Myelosuppression (leucopenia, thrombocytopenia, and anemia) and mucositis are expected side effect of methotrexate administration.

Camptothecins, including, camptothecin and camptothecin derivatives are available or under development as Topoisomerase I inhibitors. Camptothecins cytotoxic activity is believed to be related to its Topoisomerase I inhibitory activity. Examples of camptothecins include, but are not limited to irinotecan, topotecan, and the various optical forms of 7-(4-methylpiperazino-methylene)-10,11-ethylenedioxy-20-camptothecin described below.

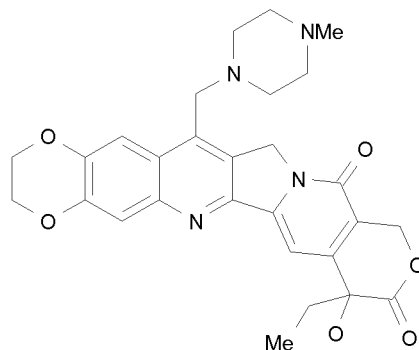
Irinotecan HCl, (4S)-4,11-diethyl-4-hydroxy-9-[(4-piperidinopiperidino) carbonyloxy]-1H-pyrano[3',4',6,7]indolizino[1,2-b]quinoline-3,14(4H,12H)-dione hydrochloride, is commercially available as the injectable solution CAMPTOSAR®.

Irinotecan is a derivative of camptothecin which binds, along with its active metabolite SN-38, to the topoisomerase I – DNA complex. It is believed that cytotoxicity occurs as a result of irreparable double strand breaks caused by interaction of the topoisomerase I : DNA : irinotecan or SN-38 ternary complex with replication enzymes. Irinotecan is indicated for treatment of metastatic cancer of the colon or rectum. The dose limiting side effects of irinotecan HCl are myelosuppression, including neutropenia, and GI effects, including diarrhea.

Topotecan HCl, (S)-10-[(dimethylamino)methyl]-4-ethyl-4,9-dihydroxy-1H-pyrano[3',4',6,7]indolizino[1,2-b]quinoline-3,14-(4H,12H)-dione monohydrochloride, is commercially available as the injectable solution Hycamtin®. Topotecan is a derivative of camptothecin which binds to the topoisomerase I – DNA complex and prevents religation of single strand breaks caused by Topoisomerase I in response to torsional strain of the DNA molecule. Topotecan is indicated for second line treatment of metastatic

carcinoma of the ovary and small cell lung cancer. The dose limiting side effect of topotecan HCl is myelosuppression, primarily neutropenia.

Also of interest, is the camptothecin derivative of formula A following, currently under development, including the racemic mixture (R,S) form as well as the R and S enantiomers:



A

known by the chemical name "7-(4-methylpiperazino-methylene)-10,11-ethylenedioxy-20(R,S)-camptothecin (racemic mixture) or "7-(4-methylpiperazino-methylene)-10,11-ethylenedioxy-20(R)-camptothecin (R enantiomer) or "7-(4-methylpiperazino-methylene)-10,11-ethylenedioxy-20(S)-camptothecin (S enantiomer). Such compound as well as related compounds are described, including methods of making, in U.S. Patent Nos. 6,063,923; 5,342,947; 5,559,235; 5,491,237 and pending U.S. patent Application No. 08/977,217 filed November 24, 1997.

Hormones and hormonal analogues are useful compounds for treating cancers in which there is a relationship between the hormone(s) and growth and/or lack of growth of the cancer. Examples of hormones and hormonal analogues useful in cancer treatment include, but are not limited to, adrenocorticosteroids such as prednisone and prednisolone which are useful in the treatment of malignant lymphoma and acute leukemia in children; aminoglutethimide and other aromatase inhibitors such as anastrozole, letrozole, vorazole, and exemestane useful in the treatment of adrenocortical carcinoma and hormone dependent breast carcinoma containing estrogen receptors; progestrins such as megestrol acetate useful in the treatment of hormone dependent breast cancer and endometrial carcinoma; estrogens, androgens, and anti-androgens such as flutamide, nilutamide, bicalutamide, cyproterone acetate and 5 α -reductases such as finasteride and dutasteride, useful in the treatment of prostatic carcinoma and benign prostatic hypertrophy; anti-estrogens such as tamoxifen, toremifene, raloxifene, droloxifene, idoxyfene, as well as selective estrogen receptor modulators (SERMS) such those described in U.S. Patent Nos. 5,681,835, 5,877,219, and 6,207,716, useful in the treatment of hormone dependent breast carcinoma and other susceptible cancers; and gonadotropin-releasing hormone (GnRH) and analogues thereof which stimulate the

release of leutinizing hormone (LH) and/or follicle stimulating hormone (FSH) for the treatment prostatic carcinoma, for instance, LHRH agonists and antagagonists such as goserelin acetate and luprolide.

Signal transduction pathway inhibitors are those inhibitors, which block or inhibit a chemical process which evokes an intracellular change. As used herein this change is cell proliferation or differentiation. Signal tranduction inhibitors useful in the present invention include inhibitors of receptor tyrosine kinases, non-receptor tyrosine kinases, SH2/SH3domain blockers, serine/threonine kinases, phosphotidyl inositol-3 kinases, myo-inositol signaling, and Ras oncogenes.

Several protein tyrosine kinases catalyse the phosphorylation of specific tyrosyl residues in various proteins involved in the regulation of cell growth. Such protein tyrosine kinases can be broadly classified as receptor or non-receptor kinases.

Receptor tyrosine kinases are transmembrane proteins having an extracellular ligand binding domain, a transmembrane domain, and a tyrosine kinase domain.

Receptor tyrosine kinases are involved in the regulation of cell growth and are generally termed growth factor receptors. Inappropriate or uncontrolled activation of many of these kinases, i.e. aberrant kinase growth factor receptor activity, for example by over-expression or mutation, has been shown to result in uncontrolled cell growth. Accordingly, the aberrant activity of such kinases has been linked to malignant tissue growth.

Consequently, inhibitors of such kinases could provide cancer treatment methods.

Growth factor receptors include, for example, epidermal growth factor receptor (EGFr), platelet derived growth factor receptor (PDGFr), erbB2, erbB4, vascular endothelial growth factor receptor (VEGFr), tyrosine kinase with immunoglobulin-like and epidermal growth factor homology domains (TIE-2), insulin growth factor –I (IGFI) receptor, macrophage colony stimulating factor (cfms), BTK, ckit, cmet, fibroblast growth factor (FGF) receptors, Trk receptors (TrkA, TrkB, and TrkC), ephrin (eph) receptors, and the RET protooncogene. Several inhibitors of growth receptors are under development and include ligand antagonists, antibodies, tyrosine kinase inhibitors and anti-sense oligonucleotides.

Growth factor receptors and agents that inhibit growth factor receptor function are described, for instance, in Kath, John C., *Exp. Opin. Ther. Patents* (2000) 10(6):803-818; Shawver et al *DDT* Vol 2, No. 2 February 1997; and Lofts, F. J. et al, "Growth factor receptors as targets", *New Molecular Targets for Cancer Chemotherapy*, ed. Workman, Paul and Kerr, David, CRC press 1994, London.

Tyrosine kinases, which are not growth factor receptor kinases are termed non-receptor tyrosine kinases. Non-receptor tyrosine kinases for use in the present invention, which are targets or potential targets of anti-cancer drugs, include cSrc, Lck, Fyn, Yes, Jak, cAbl, FAK (Focal adhesion kinase), Brutons tyrosine kinase, and Bcr-Abl. Such non-

receptor kinases and agents which inhibit non-receptor tyrosine kinase function are described in Sinh, S. and Corey, S.J., (1999) *Journal of Hematotherapy and Stem Cell Research* 8 (5): 465 – 80; and Bolen, J.B., Brugge, J.S., (1997) *Annual review of Immunology*. 15: 371-404.

5 SH2/SH3 domain blockers are agents that disrupt SH2 or SH3 domain binding in a variety of enzymes or adaptor proteins including, PI3-K p85 subunit, Src family kinases, adaptor molecules (Shc, Crk, Nck, Grb2) and Ras-GAP. SH2/SH3 domains as targets for anti-cancer drugs are discussed in Smithgall, T.E. (1995), *Journal of Pharmacological and Toxicological Methods*. 34(3) 125-32.

10 Inhibitors of Serine/Threonine Kinases including MAP kinase cascade blockers which include blockers of Raf kinases (rafk), Mitogen or Extracellular Regulated Kinase (MEKs), and Extracellular Regulated Kinases (ERKs); and Protein kinase C family member blockers including blockers of PKCs (alpha, beta, gamma, epsilon, mu, lambda, iota, zeta). I κ B kinase family (IKKa, IKKb), PKB family kinases, akt kinase family
15 members, and TGF beta receptor kinases. Such Serine/Threonine kinases and inhibitors thereof are described in Yamamoto, T., Taya, S., Kaibuchi, K., (1999), *Journal of Biochemistry*. 126 (5) 799-803; Brodt, P, Samani, A., and Navab, R. (2000), *Biochemical Pharmacology*, 60. 1101-1107; Massague, J., Weis-Garcia, F. (1996) *Cancer Surveys*. 27:41-64; Philip, P.A., and Harris, A.L. (1995), *Cancer Treatment and Research*. 78: 3-27,
20 Lackey, K. et al *Bioorganic and Medicinal Chemistry Letters*, (10), 2000, 223-226; U.S. Patent No. 6,268,391; and Martinez-lacaci, L., et al, *Int. J. Cancer* (2000), 88(1), 44-52.

Inhibitors of Phosphatidylinositol-3 Kinase family members including blockers of PI3-kinase, ATM, DNA-PK, and Ku may also be useful in the present invention. Such kinases are discussed in Abraham, R.T. (1996), *Current Opinion in Immunology*. 8 (3)
25 412-8; Canman, C.E., Lim, D.S. (1998), *Oncogene* 17 (25) 3301-3308; Jackson, S.P. (1997), *International Journal of Biochemistry and Cell Biology*. 29 (7):935-8; and Zhong, H. et al, *Cancer res*, (2000) 60(6), 1541-1545.

Also of interest in the present invention are Myo-inositol signaling inhibitors such as phospholipase C blockers and Myo-inositol analogues. Such signal inhibitors are
30 described in Powis, G., and Kozikowski A., (1994) *New Molecular Targets for Cancer Chemotherapy* ed., Paul Workman and David Kerr, CRC press 1994, London.

Another group of signal transduction pathway inhibitors are inhibitors of Ras Oncogene. Such inhibitors include inhibitors of farnesyltransferase, geranyl-geranyl transferase, and CAAX proteases as well as anti-sense oligonucleotides, ribozymes and
35 immunotherapy. Such inhibitors have been shown to block ras activation in cells containing wild type mutant ras, thereby acting as antiproliferation agents. Ras oncogene inhibition is discussed in Scharovsky, O.G., Rozados, V.R., Gervasoni, S.I. Matar, P.

(2000), *Journal of Biomedical Science*. 7(4) 292-8; Ashby, M.N. (1998), *Current Opinion in Lipidology*. 9 (2) 99 – 102; and *BioChim. Biophys. Acta*, (1989) 1423(3):19-30.

As mentioned above, antibody antagonists to receptor kinase ligand binding may also serve as signal transduction inhibitors. This group of signal transduction pathway inhibitors includes the use of humanized antibodies to the extracellular ligand binding domain of receptor tyrosine kinases. For example Imclone C225 EGFR specific antibody (see Green, M.C. et al, *Monoclonal Antibody Therapy for Solid Tumors*, *Cancer Treat. Rev.*, (2000), 26(4), 269-286); Herceptin® erbB2 antibody (see *Tyrosine Kinase Signalling in Breast cancer:erbB Family Receptor Tyrosine Kinases*, *Breast cancer Res.*, 2000, 2(3), 176-183); and 2CB VEGFR2 specific antibody (see Brekken, R.A. et al, *Selective Inhibition of VEGFR2 Activity by a monoclonal Anti-VEGF antibody blocks tumor growth in mice*, *Cancer Res.* (2000) 60, 5117-5124).

Non-receptor kinase angiogenesis inhibitors may also be useful in the present invention. Inhibitors of angiogenesis related VEGFR and TIE2 are discussed above in regard to signal transduction inhibitors (both receptors are receptor tyrosine kinases). Angiogenesis in general is linked to erbB2/EGFR signaling since inhibitors of erbB2 and EGFR have been shown to inhibit angiogenesis, primarily VEGF expression. Accordingly, non-receptor tyrosine kinase inhibitors may be used in combination with the compounds of the present invention. For example, anti-VEGF antibodies, which do not recognize VEGFR (the receptor tyrosine kinase), but bind to the ligand; small molecule inhibitors of integrin ($\alpha_v\beta_3$) that will inhibit angiogenesis; endostatin and angiostatin (non-RTK) are also useful in combination with the compounds disclosed herein. (See Bruns CJ et al (2000), *Cancer Res.*, 60: 2926-2935; Schreiber AB, Winkler ME, and Derynck R. (1986), *Science*, 232: 1250-1253; Yen L et al. (2000), *Oncogene* 19: 3460-3469).

Agents used in immunotherapeutic regimens may also be useful in combination with the compounds of Formula (I). There are a number of immunologic strategies to generate an immune response. These strategies are generally in the realm of tumor vaccinations. The efficacy of immunologic approaches may be greatly enhanced through combined inhibition of signaling pathways using a small molecule inhibitor. Discussion of the immunologic/tumor vaccine approach against erbB2/EGFR are found in Reilly RT et al. (2000), *Cancer Res.* 60: 3569-3576; and Chen Y, Hu D, Eling DJ, Robbins J, and Kipps TJ. (1998), *Cancer Res.* 58: 1965-1971.

Agents used in proapoptotic regimens (e.g., bcl-2 antisense oligonucleotides) may also be used in the combination of the present invention. Members of the Bcl-2 family of proteins block apoptosis. Upregulation of bcl-2 has therefore been linked to chemoresistance. Studies have shown that the epidermal growth factor (EGF) stimulates anti-apoptotic members of the bcl-2 family (i.e., mcl-1). Therefore, strategies designed to

downregulate the expression of bcl-2 in tumors have demonstrated clinical benefit and are now in Phase II/III trials, namely Genta's G3139 bcl-2 antisense oligonucleotide. Such proapoptotic strategies using the antisense oligonucleotide strategy for bcl-2 are discussed in Water JS et al. (2000), J. Clin. Oncol. 18: 1812-1823; and Kitada S et al. (1994), Antisense Res. Dev. 4: 71-79.

Cell cycle signalling inhibitors inhibit molecules involved in the control of the cell cycle. A family of protein kinases called cyclin dependent kinases (CDKs) and their interaction with a family of proteins termed cyclins controls progression through the eukaryotic cell cycle. The coordinate activation and inactivation of different cyclin/CDK complexes is necessary for normal progression through the cell cycle. Several inhibitors of cell cycle signalling are under development. For instance, examples of cyclin dependent kinases, including CDK2, CDK4, and CDK6 and inhibitors for the same are described in, for instance, Rosania et al, Exp. Opin. Ther. Patents (2000) 10(2):215-230.

In one embodiment, the cancer treatment method of the claimed invention includes the co-administration a compound of Formula (I) and at least one anti-neoplastic agent, such as one selected from the group consisting of anti-microtubule agents, platinum coordination complexes, alkylating agents, antibiotic agents, topoisomerase II inhibitors, antimetabolites, topoisomerase I inhibitors, hormones and hormonal analogues, signal transduction pathway inhibitors, non-receptor tyrosine kinase angiogenesis inhibitors, immunotherapeutic agents, proapoptotic agents, and cell cycle signaling inhibitors.

Because the pharmaceutically active compounds of the present invention are active as AKT inhibitors they exhibit therapeutic utility in treating cancer and arthritis.

The present invention therefore provides a method of treating cancer in a mammal, including a human, including wherein the cancer is selected from: brain (gliomas), glioblastomas, leukemias, Bannayan-Zonana syndrome, Cowden disease, Lhermitte-Duclos disease, breast, inflammatory breast cancer, Wilm's tumor, Ewing's sarcoma, Rhabdomyosarcoma, ependymoma, medulloblastoma, colon, head and neck, kidney, lung, liver, melanoma, ovarian, pancreatic, prostate, sarcoma, osteosarcoma, giant cell tumor of bone, thyroid,

Lymphoblastic T cell leukemia, Chronic myelogenous leukemia, Chronic lymphocytic leukemia, Hairy-cell leukemia, acute lymphoblastic leukemia, acute myelogenous leukemia, Chronic neutrophilic leukemia, Acute lymphoblastic T cell leukemia, Plasmacytoma, Immunoblastic large cell leukemia, Mantle cell leukemia, Multiple myeloma Megakaryoblastic leukemia, multiple myeloma, Acute megakaryocytic leukemia, promyelocytic leukemia, Erythroleukemia,

malignant lymphoma, hodgkins lymphoma, non-hodgkins lymphoma, lymphoblastic T cell lymphoma, Burkitt's lymphoma, follicular lymphoma, neuroblastoma, bladder cancer, urothelial cancer, lung cancer, vulval cancer, cervical cancer, endometrial cancer, renal cancer, mesothelioma, esophageal cancer, salivary gland cancer, hepatocellular cancer, gastric cancer, nasopharangeal cancer, buccal cancer, cancer of the mouth, GIST (gastrointestinal stromal tumor) and testicular cancer, which comprises the administration an effective amount of a presently invented AKT inhibiting compound.

10 Suitably, the present invention relates to a method for treating a cancer selected from brain (gliomas), glioblastomas, leukemias, Bannayan-Zonana syndrome, Cowden disease, Lhermitte-Duclos disease, breast, colon, head and neck, kidney, lung, liver, melanoma, ovarian, pancreatic, prostate, sarcoma and thyroid.

15 Suitably, the present invention relates to a method for treating a cancer selected from breast, ovarian, pancreatic and prostate.

Isolation and Purification of His-tagged AKT1 (aa 136-480)

Insect cells expressing His-tagged AKT1 (aa 136-480) were lysed in 25 mM HEPES, 100 mM NaCl, 20 mM imidazole; pH 7.5 using a polytron (5 mLs lysis buffer/g cells). Cell debris was removed by centrifuging at 28,000 x g for 30 minutes. The supernatant was filtered through a 4.5-micron filter then loaded onto a nickel-chelating column pre-equilibrated with lysis buffer. The column was washed with 5 column volumes (CV) of lysis buffer then with 5 CV of 20% buffer B, where buffer B is 25 mM HEPES, 100 mM NaCl, 300 mM imidazole; pH 7.5. His-tagged AKT1 (aa 136-480) was eluted with a 20-100% linear gradient of buffer B over 10 CV. His-tagged AKT1 (136-480) eluting fractions were pooled and diluted 3-fold with buffer C, where buffer C is 25 mM HEPES, pH 7.5. The sample was then chromatographed over a Q-Sepharose HP column pre-equilibrated with buffer C. The column was washed with 5 CV of buffer C then step eluted with 5 CV 10%D, 5 CV 20% D, 5 CV 30% D, 5 CV 50% D and 5 CV of 100% D; where buffer D is 25 mM HEPES, 1000 mM NaCl; pH 7.5. His-tagged AKT1 (aa 136-480) containing fractions were pooled and concentrated in a 10-kDa molecular weight cutoff concentrator. His-tagged AKT1 (aa 136-480) was chromatographed over a Superdex 75 gel filtration column pre-equilibrated with 25 mM HEPES, 200 mM NaCl, 1 mM DTT; pH 7.5. His-tagged AKT1 (aa 136-480) fractions were examined using SDS-PAGE and mass spec. The protein was pooled, concentrated and frozen at -80C.

His-tagged AKT2 (aa 138-481) and His-tagged AKT3 (aa 135-479) were isolated and purified in a similar fashion.

His-tagged AKT Enzyme Assay

5 Compounds of the present invention were tested for AKT 1, 2, and 3 protein serine kinase inhibitory activity in substrate phosphorylation assays. This assay examines the ability of small molecule organic compounds to inhibit the serine phosphorylation of a peptide substrate. The substrate phosphorylation assays use the catalytic domains of AKT 1, 2, or 3. AKT 1, 2 and 3 are also commercially available from Upstate USA, Inc.
10 The method measures the ability of the isolated enzyme to catalyze the transfer of the gamma-phosphate from ATP onto the serine residue of a biotinylated synthetic peptide SEQ. ID NO: 1 (Biotin-ahx-ARKRERAYSFGHHA-amide). Substrate phosphorylation was detected by the following procedure:

Assays were performed in 384well U-bottom white plates. 10 nM activated AKT
15 enzyme was incubated for 40 minutes at room temperature in an assay volume of 20ul containing 50mM MOPS, pH 7.5, 20mM MgCl₂, 4uM ATP, 8uM peptide, 0.04 uCi [g-³³P] ATP/well, 1 mM CHAPS, 2 mM DTT, and 1ul of test compound in 100% DMSO. The reaction was stopped by the addition of 50 ul SPA bead mix (Dulbecco's PBS without Mg²⁺ and Ca²⁺, 0.1% Triton X-100, 5mM EDTA, 50uM ATP, 2.5mg/ml Streptavidin-coated SPA
20 beads.) The plate was sealed, the beads were allowed to settle overnight, and then the plate was counted in a Packard Topcount Microplate Scintillation Counter (Packard Instrument Co., Meriden, CT).

The data for dose responses were plotted as % Control calculated with the data reduction formula $100 * (U1 - C2) / (C1 - C2)$ versus concentration of compound where U is the
25 unknown value, C1 is the average control value obtained for DMSO, and C2 is the average control value obtained for 0.1M EDTA. Data are fitted to the curve described by: $y = (V_{max} * x) / (K + x)$ where V_{max} is the upper asymptote and K is the IC50.

30 Cloning of full-length human (FL) AKT1:

Full-length human AKT1 gene was amplified by PCR from a plasmid containing myristylated-AKT1-ER (gift from Robert T. Abraham, Duke University under MTA, described in Klippel et al. in Molecular and Cellular Biology 1998 Volume 18 p.5699) using
35 the 5' primer: SEQ. ID NO: 2

5' TATATAGGATCCATGAGCGACGTGGC 3' and the 3' primer: SEQ. ID NO: 3
AAATTTCTCGAGTCAGGCCGTGCTGCTGG 3'. The 5' primer included a BamHI site and
the 3' primer included an XhoI site for cloning purposes. The resultant PCR product was
subcloned in pcDNA3 as a BamHI / XhoI fragment. A mutation in the sequence (TGC)
5 coding for a Cysteine²⁵ was converted to the wild-type AKT1 sequence (CGC) coding for an
Arginine²⁵ by site-directed mutagenesis using the QuikChange[®] Site Directed Mutagenesis
Kit (Stratagene). The AKT1 mutagenic primer: SEQ. ID NO: 4 5'
ACCTGGCGGCCACGCTACTTCCTCC and selection primer: SEQ. ID NO: 5 5'
CTCGAGCATGCAACTAGAGGGCC (designed to destroy an XbaI site in the multiple cloning
10 site of pcDNA3) were used according to manufacturer's suggestions. For
expression/purification purposes, AKT1 was isolated as a BamHI / XhoI fragment and cloned
into the BamHI / XhoI sites of pFastbacHTb (Invitrogen).

Expression of FL human AKT1:

15
Expression was done using the BAC-to-BAC Baculovirus Expression System from
Invitrogen (catalog # 10359-016). Briefly 1) the cDNA was transferred from the FastBac
vector into bacmid DNA, 2) the bacmid DNA was isolated and used to transfect Sf9 insect
cells, 3) the virus was produced in Sf9 cells, 4) T. ni cells were infected with this virus and
20 sent for purification.

Purification of FL human AKT1:

For the purification of full-length AKT1, 130 g sf9 cells (batch # 41646W02) were
25 resuspended in lysis buffer (buffer A, 1L, pH 7.5) containing 25 mM HEPES, 100 mM
NaCl, and 20 mM imidazole. The cell lysis was carried out by Avestin (2 passes at 15K-
20K psi). Cell debris was removed by centrifuging at 16K rpm for 1 hour and the
supernatant was batch bound to 10 ml Nickel Sepharose HP beads at 4 C for over night.
The beads were then transferred to column and the bound material was eluted with buffer
30 B (25 mM HEPES, 100 mM NaCl, 300 mM imidazole, pH 7.5). AKT eluting fractions were
pooled and diluted 3 fold using buffer C (25 mM HEPES, 5 mM DTT; pH 7.5). The sample
was filtered and chromatographed over a 10 mL Q-HP column pre-equilibrated with buffer
C at 2 mL/min.

The Q-HP column was washed with 3 column volume (CV) of buffer C, then step eluted with 5 CV 10%D, 5 CV 20% D, 5 CV 30% D, 5 CV 50% D and 5 CV of 100% D; where buffer D is 25 mM HEPES, 1000 mM NaCl, 5 mM DTT; pH 7.5. 5 mL fractions collected. AKT containing fractions were pooled and concentrated to 5 ml. The protein was next
5 loaded to a 120 ml Superdex 75 sizing column that was pre-equilibrated with 25 mM HEPES, 200 mM NaCl, 5 mM DTT; pH 7.5. 2.5 mL fractions were collected.

AKT 1 eluting fractions were pooled, aliquoted (1 ml) and stored at -80C. Mass spec and SDS-PAGE analysis were used to confirm purity and identity of the purified full-length
10 AKT1.

Full-length (FL) AKT2 and (FL) AKT3 were isolated and purified in a similar fashion.

15 Full-Length AKT Enzyme Assay

Compounds of the present invention were tested for AKT 1, 2, and 3 protein serine kinase inhibitory activity in substrate phosphorylation assays. This assay examines the ability of small molecule organic compounds to inhibit the serine phosphorylation of a peptide
20 substrate. The substrate phosphorylation assays use the catalytic domains of AKT 1, 2, or 3. The method measures the ability of the isolated enzyme to catalyze the transfer of the gamma-phosphate from ATP onto the serine residue of a biotinylated synthetic peptide SEQ. ID NO: 1 (Biotin-ahx-ARKRERAYSFGHHA-amide). Substrate phosphorylation was detected by the following procedure.

25 Assays were performed in 384well U-bottom white plates. 10 nM activated AKT enzyme was incubated for 40 minutes at room temperature in an assay volume of 20ul containing 50mM MOPS, pH 7.5, 20mM MgCl₂, 4uM ATP, 8uM peptide, 0.04 uCi [g-33P] ATP/well, 1 mM CHAPS, 2 mM DTT, and 1ul of test compound in 100% DMSO. The reaction was stopped by the addition of 50 ul SPA bead mix (Dulbecco's PBS without Mg²⁺ and Ca²⁺,
30 0.1% Triton X-100, 5mM EDTA, 50uM ATP, 2.5mg/ml Streptavidin-coated SPA beads.) The plate was sealed, the beads were allowed to settle overnight, and then the plate was counted in a Packard Topcount Microplate Scintillation Counter (Packard Instrument Co., Meriden, CT).

The data for dose responses were plotted as % Control calculated with the data reduction
35 formula $100 \cdot (U1 - C2) / (C1 - C2)$ versus concentration of compound where U is the unknown value, C1 is the average control value obtained for DMSO, and C2 is the average control

value obtained for 0.1M EDTA. Data are fitted to the curve described by: $y = ((V_{max} * x) / (K + x))$

where V_{max} is the upper asymptote and K is the IC_{50} .

Compounds of the invention are tested for activity against AKT1, AKT2, and AKT3
5 in one or more of the above assays.

The compounds of the Examples were tested generally according to the above AKT enzyme assays and in at least one experimental run exhibited a pIC_{50} value: ≥ 7.9 against full length AKT1.

The compound of Example 1 was tested generally according to the above AKT
10 enzyme assays and in at least one experimental run exhibited a pIC_{50} value of 8.2 against full length AKT1.

In the above data, pIC_{50} is defined as $-\log(IC_{50})$ where the IC_{50} value is expressed in molar units.

15 The pharmaceutically active compounds within the scope of this invention are useful as AKT inhibitors in mammals, particularly humans, in need thereof.

The present invention therefore provides a method of treating cancer, arthritis and other conditions requiring AKT inhibition, which comprises administering an effective amount of a compound of Formula (I) or a pharmaceutically acceptable salt thereof. The
20 compounds of Formula (I) or a pharmaceutically acceptable salt thereof also provide for a method of treating the above indicated disease states because of their demonstrated ability to act as Akt inhibitors. The drug may be administered to a patient in need thereof by any conventional route of administration, including, but not limited to, intravenous, intramuscular, oral, subcutaneous, intradermal, and parenteral.

25 The pharmaceutically active compounds of the present invention are incorporated into convenient dosage forms such as capsules, tablets, or injectable preparations. Solid or liquid pharmaceutical carriers are employed. Solid carriers include, starch, lactose, calcium sulfate dihydrate, terra alba, sucrose, talc, gelatin, agar, pectin, acacia, magnesium stearate, and stearic acid. Liquid carriers include syrup, peanut oil, olive oil,
30 saline, and water. Similarly, the carrier may include any prolonged release material, such as glyceryl monostearate or glyceryl distearate, alone or with a wax. The amount of solid carrier varies widely but, preferably, will be from about 25 mg to about 1 g per dosage unit. When a liquid carrier is used, the preparation will, for example, be in the form of a syrup, elixir, emulsion, soft gelatin capsule, sterile injectable liquid such as an ampoule, or an
35 aqueous or nonaqueous liquid suspension.

The pharmaceutical preparations are made following conventional techniques of a pharmaceutical chemist involving mixing, granulating, and compressing, when necessary, for tablet forms, or mixing, filling and dissolving the ingredients, as appropriate, to give the desired oral or parenteral products.

5 Doses of the presently invented pharmaceutically active compounds in a pharmaceutical dosage unit as described above will be an efficacious, nontoxic quantity preferably selected from the range of 0.001 - 100 mg/kg of active compound, preferably 0.001 - 50 mg/kg. When treating a human patient in need of an Akt inhibitor, the selected dose is administered preferably from 1-6 times daily, orally or parenterally. Preferred
10 forms of parenteral administration include topically, rectally, transdermally, by injection and continuously by infusion. Oral and/or parenteral dosage units for human administration preferably contain from 0.05 to 3500 mg of active compound.

Optimal dosages to be administered may be readily determined by those skilled in the art, and will vary with the particular Akt inhibitor in use, the strength of the preparation,
15 the mode of administration, and the advancement of the disease condition. Additional factors depending on the particular patient being treated will result in a need to adjust dosages, including patient age, weight, diet, and time of administration.

The method of this invention of inducing Akt inhibitory activity in mammals, including humans, comprises administering to a subject in need of such activity an
20 effective Akt inhibiting amount of a pharmaceutically active compound of the present invention.

The invention also provides for the use of a compound of Formula (I) or a pharmaceutically acceptable salt thereof, in the manufacture of a medicament for use as an Akt inhibitor.

25 The invention also provides for the use of a compound of Formula (I) or a pharmaceutically acceptable salt thereof, in the manufacture of a medicament for use in therapy.

The invention also provides for the use of a compound of Formula (I) or a pharmaceutically acceptable salt thereof, in the manufacture of a medicament for use in
30 treating cancer.

The invention also provides for the use of a compound of Formula (I) or a pharmaceutically acceptable salt thereof, in the manufacture of a medicament for use in treating arthritis.

The invention also provides for a pharmaceutical composition for use as an Akt
35 inhibitor which comprises a compound of Formula (I) or a pharmaceutically acceptable salt thereof, and a pharmaceutically acceptable carrier.

The invention also provides for a pharmaceutical composition for use in the treatment of cancer which comprises a compound of Formula (I) or a pharmaceutically acceptable salt thereof, and a pharmaceutically acceptable carrier.

5 The invention also provides for a pharmaceutical composition for use in treating arthritis which comprises a compound of Formula (I) or a pharmaceutically acceptable salt thereof, and a pharmaceutically acceptable carrier.

10 In addition, the pharmaceutically active compounds of the present invention can be co-administered with further active ingredients, such as other compounds known to treat cancer or arthritis, or compounds known to have utility when used in combination with an Akt inhibitor.

Without further elaboration, it is believed that one skilled in the art can, using the preceding description, utilize the present invention to its fullest extent. The following Examples are, therefore, to be construed as merely illustrative and not a limitation of the scope of the present invention in any way.

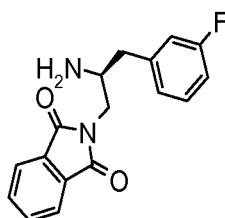
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Experimental Details

The compounds of Examples 1 and 2 are readily made according to Scheme 1 or by analogous methods.

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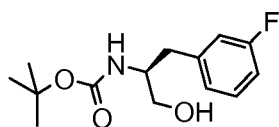
Preparation 1



Preparation of 2-[(2S)-2-amino-3-(3-fluorophenyl)propyl]-1H-isindole-1,3(2H)-dione

a) 1,1-dimethylethyl [(1S)-2-(3-fluorophenyl)-1-(hydroxymethyl)ethyl]carbamate

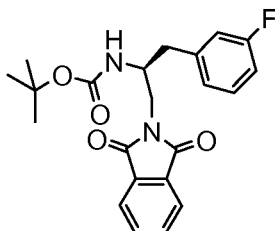
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30 To a solution of N-[(1,1-dimethylethyl)oxy]carbonyl]-3-fluoro-L-phenylalanine (10 g, 35.3 mmol) in THF (200 mL) at 0 °C stirred was added BH₃-THF (88 mL, 88 mmol-1M in THF). After 12h, the reaction was quenched with AcOH:MeOH (8:50, 58 mL) and partitioned between saturated aqueous NaHCO₃ and DCM. The aqueous phase was then extracted several times with DCM. The combined organic fractions were concentrated

and the residue passed through a pad of silica gel (hexanes/EtOAc, 1:1) to afford the product compound (7.0 g, 74%) as a white solid: LCMS (ES) m/e 270 (M+H)⁺.

- b) 1,1-dimethylethyl {(1*S*)-2-(1,3-dioxo-1,3-dihydro-2*H*-isoindol-2-yl)-1-[(3-fluorophenyl)methyl]ethyl}carbamate

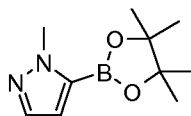


To a solution of 1,1-dimethylethyl [(1*S*)-2-(3-fluorophenyl)-1-(hydroxymethyl)ethyl]carbamate (7.0 g, 26.0 mmol), triphenylphosphine (8.18 g, 31.2 mmol) and phthalimide (4.21 g, 28.6 mmol) in THF (150 mL) at 25 °C was added diisopropyl azodicarboxylate (7.58 mL, 39.0 mmol). After stirring at RT for 1 h, the reaction solution was concentrated under vacuum and the residue triturated with Et₂O (100 mL) and filtered to give the crude product (22 g) as a white solid which was used directly without further purification: LCMS (ES) m/z 399 (M+H)⁺.

- c) 2-[(2*S*)-2-amino-3-(3-fluorophenyl)propyl]-1*H*-isoindole-1,3(2*H*)-dione

To a solution of 1,1-dimethylethyl 1,1-dimethylethyl {(1*S*)-2-(1,3-dioxo-1,3-dihydro-2*H*-isoindol-2-yl)-1-[(3-fluorophenyl)methyl]ethyl}carbamate (9.0 g, 22.6 mmol) in DCM (200 mL) at RT was added 4M HCl in dioxane (56 mL, 226 mmoles). After 12h, the solution was filtered and washed with DCM (50 mL) affording the title compound (7.8 g, 99%) as a white HCl salt: LCMS (ES) m/z 349 (M+H)⁺.

Preparation 2



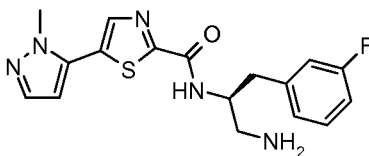
- 25 Preparation of 1-methyl-5-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1*H*-pyrazole

To a solution of 1-methyl pyrazole (4.1 g, 50 mmole) in THF (100 mL) at 0°C was added *n*-BuLi (2.2M in THF, 55 mmole). The reaction solution was stirred for 1 hour at RT and then cooled to -78°C [*J. Heterocyclic Chem.* 41, 931 (2004)]. To the reaction solution was added 2-isopropoxy-4,4,5,5-tetramethyl-1,3,2-dioxaborolane (12.3 mL, 60 mmole). After 15 min at -78°C, the reaction was allowed to warm to 0°C over 1 hour. The reaction was diluted with saturated NH₄Cl solution and extracted with DCM. The organic fractions

were washed with H₂O (2 x 100 mL), dried over Na₂SO₄ and concentrated under vacuum to afford a tan solid (8.0 g, 77%) which was used without further purification. LCMS (ES) m/z 127 (M+H)⁺ for [RB(OH)₂]; ¹H NMR (CDCl₃, 400 MHz) δ 7.57 (s, 1H), 6.75 (s, 1H), 4.16 (s, 3H), and 1.41 (s, 12H).

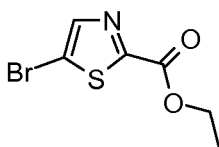
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Example 1



10 Preparation of N-((1S)-2-amino-1-[(3-fluorophenyl)methyl]ethyl)-5-(1-methyl-1H-pyrazol-5-yl)-1,3-thiazole-2-carboxamide

a) ethyl 5-bromo-1,3-thiazole-2-carboxylate



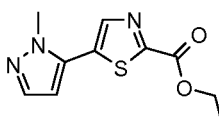
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To a solution of 2,5-dibromo-1,3-thiazole (9.84 g, 40.5 mmol) in Et₂O (300 mL) at -100 °C was added n-BuLi (17.5 mL, 43.8 mmol). After stirring for 30 minutes, crushed, solid CO₂ was added and the mixture allowed to warm to room temperature overnight. After 18 hours, a small amount of water was added to assure quench of the n-BuLi and the mixture was concentrated. Ethanol (300 mL) was added followed by the addition of H₂SO₄ (22 mL, 413 mmol) and the mixture was stirred at 70 °C 12 hr. The reaction mixture was partitioned between CHCl₃ and H₂O and the aqueous layer made basic by addition of 6N NaOH. The layers were separated and the aqueous phase was washed several times with CHCl₃. The combined organic fractions were dried over Na₂SO₄ and the solvents concentrated under reduced pressure affording the product as a yellow solid (1.36 g, 11%) which was used without further purification: LC-MS (ES) m/z = 236, 238 (M, M+2)⁺.

20

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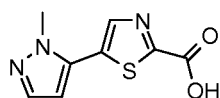
b) ethyl 5-(1-methyl-1H-pyrazol-5-yl)-1,3-thiazole-2-carboxylate



30

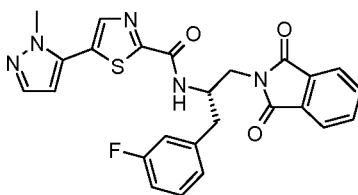
To a mixture of ethyl 5-bromo-1,3-thiazole-2-carboxylate (1.36 g, 5.76 mmol), K₂CO₃ (2.57 g, 18.60 mmol) and Pd(Pt-Bu₃)₂ (308 mg, 0.60 mmol) in 1,4-dioxane (12 mL) and water (2.4 mL) was added 1-methyl-5-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-1H-pyrazole (1.68 g, 8.10 mmol) [prepared in Preparation 2]. The reaction was stirred at 120 °C for 45 min in a microwave reactor and cooled to room temperature. The mixture was partitioned between CHCl₃ / H₂O, and the aqueous layer washed several times with CHCl₃. The combined organic fractions were dried over Na₂SO₄, concentrated, and purified via column chromatography (silica, 0-50% EtOAc/hexane) affording the title compound (65 mg, 5%) as an orange oil: LC-MS (ES) m/z = 238 (M+H)⁺.

c) 5-(1-methyl-1H-pyrazol-5-yl)-1,3-thiazole-2-carboxylic acid



To a solution of ethyl 5-(1-methyl-1H-pyrazol-5-yl)-1,3-thiazole-2-carboxylate (65 mg, 0.27 mmol) in THF (1 mL) was added 6N NaOH (1 mL, 6 mmol). The solution was stirred 4 hr at 70 °C. The mixture was made acidic (pH ~3) by addition of 6N HCl, partitioned between CHCl₃ and H₂O and the aqueous layer washed several times with CHCl₃. The organic fractions were dried over Na₂SO₄ and concentrated affording the title compound as an orange solid which was used without further purification: LC-MS (ES) m/z = 210 (M+H)⁺.

d) *N*-{(1*S*)-2-(1,3-dioxo-1,3-dihydro-2*H*-isoindol-2-yl)-1-[(3-fluorophenyl)methyl]ethyl}-5-(1-methyl-1*H*-pyrazol-5-yl)-1,3-thiazole-2-carboxamide



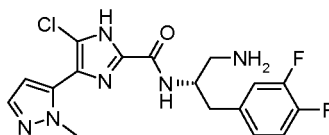
To a mixture of 5-(1-methyl-1H-pyrazol-5-yl)-1,3-thiazole-2-carboxylic acid (57 mg, 0.27 mmol), PyBrop (187 mg, 0.40 mmol) and DIEA (1 mL, 5.73 mmol) in chloroform (4 mL) was added 2-[(2*S*)-2-amino-3-(3-fluorophenyl)propyl]-1*H*-isoindole-1,3(2*H*)-dione (88 mg, 0.29 mmol) [prepared in Preparation 1]. After 18h, the solution was partitioned between H₂O / CHCl₃ and washed several times with CHCl₃. The combined organic fractions were dried (Na₂SO₄), concentrated and purified via column chromatography (silica, 25 – 70% EtOAc/hexanes) affording the title compound (51 mg, 25%) as an orange solid: LC-MS (ES) m/z = 490 (M+H)⁺.

e) *N*-{(1*S*)-2-amino-1-[(3-fluorophenyl)methyl]ethyl}-5-(1-methyl-1*H*-pyrazol-5-yl)-1,3-thiazole-2-carboxamide

5 To a solution of *N*-{(1*S*)-2-(1,3-dioxo-1,3-dihydro-2*H*-isoindol-2-yl)-1-[(3-fluorophenyl)methyl]ethyl}-5-(1-methyl-1*H*-pyrazol-5-yl)-1,3-thiazole-2-carboxamide (51 mg, 0.10 mmol) in THF (3 mL) and MeOH (1 mL) was added hydrazine (30 μ L, 0.95 mmol). After stirring for 18h at RT, the reaction mixture was concentrated under vacuum and purified via column chromatography (silica, 90:10:1 CHCl₃/MeOH/NH₄OH).

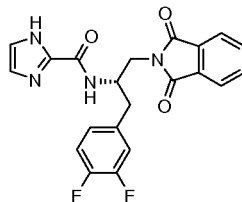
10 The compound was further purified using reverse-phase HPLC (C18 column: H₂O/CH₃CN, 95-5%) affording the TFA salt of the title compound as a white solid: LC-MS (ES) *m/z* = 360 (M+H)⁺, ¹H NMR (400 MHz, MeOD) δ ppm 2.98 - 3.07 (m, 2 H) 3.12 - 3.20 (m, 1 H) 3.22 - 3.29 (m, 1 H) 4.22 - 4.26 (m, 3 H) 4.52 - 4.61 (m, *J*=12.69, 6.25, 6.06, 3.79 Hz, 1 H) 6.85 (d, *J*=2.02 Hz, 1 H) 6.98 (td, *J*=8.53, 1.89 Hz, 1 H) 7.06 - 7.15 (m, 2 H) 7.33 (td, *J*=7.96, 6.06 Hz, 1 H) 7.54 (d, *J*=2.27 Hz, 1 H) 8.34 (s, 1 H).

Example 2



20 Preparation of *N*-{(1*S*)-2-amino-1-[(3,4-difluorophenyl)methyl]ethyl}-4-chloro-5-(1-methyl-1*H*-pyrazol-5-yl)-1*H*-imidazole-2-carboxamide

25 a) *N*-{(1*S*)-2-(3,4-difluorophenyl)-1-[(1,3-dioxo-1,3-dihydro-2*H*-isoindol-2-yl)methyl]ethyl}-1*H*-imidazole-2-carboxamide

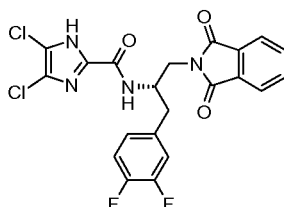


30 To a 50 mL round-bottomed flask was added 2-[(2*S*)-2-amino-3-(3,4-difluorophenyl)propyl]-1*H*-isoindole-1,3(2*H*)-dione HCl salt (300 mg, 0.95 mmol) [prepared according to the procedure of Preparation 1], 1-*H*-imidazole-2-carboxylic acid (97 mg, 0.86 mmol), PyBroP (442 mg, 0.95 mmol) and DIPEA (0.15 ml, 0.86 mmol) in dichloromethane

(DCM) (5 ml). The reaction mixture was stirred at RT overnight. An off-white solid (120mg) precipitated and was filtered (LCMS showed the desired product (86%)). The filtrate was purified on silica to give an additional 20mg of the product compound. LCMS (ES) $m/z = 411.2(M+H)$

5

- b) 4,5-dichloro-*N*-{(1*S*)-2-(3,4-difluorophenyl)-1-[(1,3-dioxo-1,3-dihydro-2*H*-isoindol-2-yl)methyl]ethyl}-1*H*-imidazole-2-carboxamide



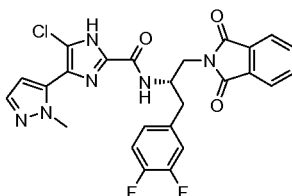
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To a solution of *N*-{(1*S*)-2-(3,4-difluorophenyl)-1-[(1,3-dioxo-1,3-dihydro-2*H*-isoindol-2-yl)methyl]ethyl}-1*H*-imidazole-2-carboxamide (150 mg, 0.37 mmol) in *N,N*-dimethylformamide (DMF) (1 mL) was added NCS (98 mg, 0.73 mmol). The mixture was stirred at RT overnight. The crude mixture was purified by flash column chromatography (silica, 50%-70% EA/ hexanes) to give the product (76mg, 43%) LCMS (ES) $m/z = 479.0(M+H)$

15

- c) 4-chloro-*N*-{(1*S*)-2-(3,4-difluorophenyl)-1-[(1,3-dioxo-1,3-dihydro-2*H*-isoindol-2-yl)methyl]ethyl}-5-(1-methyl-1*H*-pyrazol-5-yl)-1*H*-imidazole-2-carboxamide

20

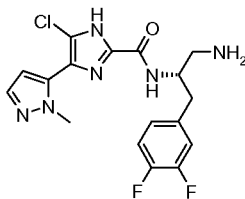


To a solution of 1-methylpyrazole-5-boronic acid (20 mg, 0.16 mmol), 4,5-dichloro-*N*-{(1*S*)-2-(3,4-difluorophenyl)-1-[(1,3-dioxo-1,3-dihydro-2*H*-isoindol-2-yl)methyl]ethyl}-1*H*-imidazole-2-carboxamide (76 mg, 0.16 mmol) and PdCl₂(dppf) (11.62 mg, 0.016 mmol) in 1,4-dioxane (2 mL) was added Na₂CO₃ (0.16 ml, 0.32 mmol). After degassing with N₂, the mixture was sealed in a microwave vial and irradiated at 160°C for 20 minutes. The reaction mixture was purified by flash column chromatography (silica) to give the product (10mg, 13 %). LCMS (ES) $m/z = 525.2(M+H)$

25

- d) *N*-{(1*S*)-2-amino-1-[(3,4-difluorophenyl)methyl]ethyl}-4-chloro-5-(1-methyl-1*H*-pyrazol-5-yl)-1*H*-imidazole-2-carboxamide

30



To a solution of 4-chloro-*N*-{(1*S*)-2-(3,4-difluorophenyl)-1-[(1,3-dioxo-1,3-dihydro-
 5 2*H*-isoindol-2-yl)methyl]ethyl}-5-(1-methyl-1*H*-pyrazol-5-yl)-1*H*-imidazole-2-carboxamide
 (20 mg, 0.04 mmol) in methanol (2 mL) was added hydrazine (50 μ L, 1.59 mmol). The
 mixture was stirred at RT overnight. The crude mixture was purified by HPLC to give the
 product as an off-white solid (7mg, 34%): LCMS (ES) m/z =395.2(M+H); ¹H NMR (400
 MHz, METHANOL-*d*4) δ ppm 7.58 (s, 1H), 7.30-7.05 (m, 1H), 6.53 (s, 1H), 4.55-4.54 (m,
 10 1H), 3.83 (s, 3H), 3.32-2.86(m, 4H).

Example 3 - Capsule Composition

An oral dosage form for administering the present invention is produced by filling a
 standard two piece hard gelatin capsule with the ingredients in the proportions shown in
 15 Table I, below.

Table I

<u>INGREDIENTS</u>	<u>AMOUNTS</u>
<i>N</i> -{(1 <i>S</i>)-2-amino-1-[(3-fluorophenyl)methyl]ethyl}-5-(1-methyl-1 <i>H</i> -pyrazol-5-yl)-1,3-thiazole-2-carboxamide (Compound of Example 1)	25 mg
Lactose	55 mg
Talc	16 mg
Magnesium Stearate	4 mg

Example 4 - Injectable Parenteral Composition

20 An injectable form for administering the present invention is produced by stirring
 1.5% by weight of *N*-{(1*S*)-2-amino-1-[(3,4-difluorophenyl)methyl]ethyl}-4-chloro-5-(1-
 methyl-1*H*-pyrazol-5-yl)-1*H*-imidazole-2-carboxamide (compound of Example 2), in 10%
 by volume propylene glycol in water.

Example 5 - Tablet Composition

25 The sucrose, calcium sulfate dihydrate and an Akt inhibitor as shown in Table II
 below, are mixed and granulated in the proportions shown with a 10% gelatin solution.

The wet granules are screened, dried, mixed with the starch, talc and stearic acid, screened and compressed into a tablet.

Table II

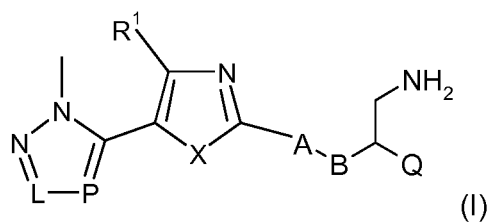
<u>INGREDIENTS</u>	<u>AMOUNTS</u>
<i>N</i> -{(1 <i>S</i>)-2-amino-1-[(3-fluorophenyl)methyl]ethyl}-5-(1-methyl-1 <i>H</i> -pyrazol-5-yl)-1,3-thiazole-2-carboxamide (Compound of Example 1)	20 mg
calcium sulfate dehydrate	30 mg
Sucrose	4 mg
Starch	2 mg
Talc	1 mg
stearic acid	0.5 mg

5

While the preferred embodiments of the invention are illustrated by the above, it is to be understood that the invention is not limited to the precise instructions herein disclosed and that the right to all modifications coming within the scope of the following claims is reserved.

What is claimed is:

1. A compound of Formula (I):



wherein:

Q is selected from: phenyl, substituted phenyl, benzyl, and benzyl wherein the aromatic ring is substituted;

- 10 R¹ is selected from: hydrogen, trifluoromethyl, -C₁-C₂alkyl, and halogen;

L is selected from: nitrogen and -C(H)-;

- 15 P is selected from: nitrogen and -C(R⁴⁰)-, where R⁴⁰ is selected from: hydrogen, -C₁-C₄alkyl, and halogen;

A is selected from: -C(O)- and -N(H)-;

- 20 B is selected from: -C(O)- and -N(H)-; and

X is selected from: N, S and O;

or a salt thereof;

- 25 provided:

A and B are not the same; and

provided:

that at most one of P and L are nitrogen.

- 30 2. A compound as described in claim 1 in the form of a pharmaceutically acceptable salt.

3. A compound of Formula (I), as defined in claim 1, wherein:

Q is selected from: phenyl, phenyl substituted with from 1 to 3 substituents selected from halogen and trifluoromethyl, benzyl, and benzyl wherein the aromatic ring is substituted with from 1 to 3 substituents selected from halogen and trifluoromethyl;

5

R¹ is selected from: hydrogen, trifluoromethyl, -C₁-C₂alkyl, and halogen;

L is selected from: nitrogen and -C(H)-;

10

P is selected from: nitrogen and -C(R⁴⁵)-, where R⁴⁵ is selected from: hydrogen, -C₁-C₄alkyl, and halogen;

A is selected from: -C(O)- and -N(H)-;

15

B is selected from: -C(O)- and -N(H)-; and

X is selected from: N, S and O;

or a salt thereof;

20

provided:

A and B are not the same; and

provided:

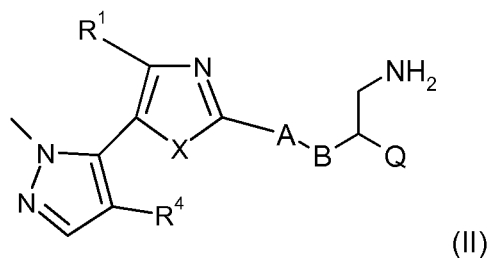
that at most one of P and L is nitrogen.

25

4. A compound as described in claim 3 in the form of pharmaceutically acceptable salt.

5. A compound of claim 1 represented by the following Formula (II):

30



wherein:

Q is selected from: phenyl, phenyl substituted with from 1 to 2 fluoride substituents, benzyl, and benzyl wherein the aromatic ring is substituted with from 1 to 2 fluoride substituents;

5 R¹ is selected from: hydrogen, -C₁-C₂alkyl, and halogen;

R⁴ is selected from: hydrogen, -C₁-C₂alkyl, and halogen;

A is selected from: -C(O)- and -N(H)-;

10

B is selected from: -C(O)- and -N(H)-; and

X is selected from: N, S and O;

15 or a salt thereof;

provided:

A and B are not the same.

20 6. A compound as described in claim 5 in the form of pharmaceutically acceptable salt.

7. A compound of claim 1 selected from:

25 *N*-{(1*S*)-2-amino-1-[(3-fluorophenyl)methyl]ethyl}-5-(1-methyl-1*H*-pyrazol-5-yl)-1,3-thiazole-2-carboxamide; and

N-{(1*S*)-2-amino-1-[(3,4-difluorophenyl)methyl]ethyl}-4-chloro-5-(1-methyl-1*H*-pyrazol-5-yl)-1*H*-imidazole-2-carboxamide;

30

or a salt thereof.

8. A compound as described in claim 7 in the form of pharmaceutically acceptable salt.

35

9. A pharmaceutical composition comprising a compound according to claim 2 and a pharmaceutically acceptable carrier.

10. A process for preparing a pharmaceutical composition containing a pharmaceutically acceptable carrier or diluent and an effective amount of a compound of Formula (I) as described in claim 2, which process comprises bringing the compound of
5 Formula (I) into association with a pharmaceutically acceptable carrier or diluent.

11. A method of treating or lessening the severity of a disease or condition selected from cancer and arthritis in a mammal in need thereof, which comprises administering to such mammal a therapeutically effective amount of a compound of
10 Formula I, as described in claim 2.

12. The method of claim 11 wherein the mammal is a human.

13. A method of treating or lessening the severity of a disease or
15 condition selected from cancer and arthritis in a mammal in need thereof, which comprises administering to such mammal a therapeutically effective amount of a compound of claim 4.

14. The method of claim 13 wherein the mammal is a human.
20

15. The method according to claim 11 wherein said cancer is selected from: brain (gliomas), glioblastomas, leukemias, Bannayan-Zonana syndrome, Cowden disease, Lhermitte-Duclos disease, breast, inflammatory breast cancer, Wilm's tumor, Ewing's sarcoma, Rhabdomyosarcoma, ependymoma, medulloblastoma, colon, head and
25 neck, kidney, lung, liver, melanoma, ovarian, pancreatic, prostate, sarcoma, osteosarcoma, giant cell tumor of bone, thyroid,

Lymphoblastic T cell leukemia, Chronic myelogenous leukemia, Chronic lymphocytic leukemia, Hairy-cell leukemia, acute lymphoblastic leukemia, acute myelogenous leukemia, Chronic neutrophilic leukemia, Acute lymphoblastic T cell
30 leukemia, Plasmacytoma, Immunoblastic large cell leukemia, Mantle cell leukemia, Multiple myeloma Megakaryoblastic leukemia, multiple myeloma, Acute megakaryocytic leukemia, promyelocytic leukemia, Erythroleukemia,

malignant lymphoma, hodgkins lymphoma, non-hodgkins lymphoma, lymphoblastic T cell lymphoma, Burkitt's lymphoma, follicular lymphoma,
35 neuroblastoma, bladder cancer, urothelial cancer, lung cancer, vulval cancer, cervical cancer, endometrial cancer, renal cancer, mesothelioma, esophageal cancer, salivary gland cancer, hepatocellular cancer, gastric cancer, nasopharangeal

cancer, buccal cancer, cancer of the mouth, GIST (gastrointestinal stromal tumor) and testicular cancer.

16. The method according to claim 13 wherein said cancer is selected from: brain (gliomas), glioblastomas, leukemias, Bannayan-Zonana syndrome, Cowden disease, Lhermitte-Duclos disease, breast, inflammatory breast cancer, Wilm's tumor, Ewing's sarcoma, Rhabdomyosarcoma, ependymoma, medulloblastoma, colon, head and neck, kidney, lung, liver, melanoma, ovarian, pancreatic, prostate, sarcoma, osteosarcoma, giant cell tumor of bone, thyroid,

Lymphoblastic T cell leukemia, Chronic myelogenous leukemia, Chronic lymphocytic leukemia, Hairy-cell leukemia, acute lymphoblastic leukemia, acute myelogenous leukemia, Chronic neutrophilic leukemia, Acute lymphoblastic T cell leukemia, Plasmacytoma, Immunoblastic large cell leukemia, Mantle cell leukemia, Multiple myeloma Megakaryoblastic leukemia, multiple myeloma, Acute megakaryocytic leukemia, promyelocytic leukemia, Erythroleukemia,

malignant lymphoma, hodgkins lymphoma, non-hodgkins lymphoma, lymphoblastic T cell lymphoma, Burkitt's lymphoma, follicular lymphoma,

neuroblastoma, bladder cancer, urothelial cancer, lung cancer, vulval cancer, cervical cancer, endometrial cancer, renal cancer, mesothelioma, esophageal cancer, salivary gland cancer, hepatocellular cancer, gastric cancer, nasopharyngeal cancer, buccal cancer, cancer of the mouth, GIST (gastrointestinal stromal tumor) and testicular cancer.

17. Use of a compound of Formula (I), as described in claim 2, in the manufacture of a medicament for use in treating or lessening the severity of a disease or condition selected from cancer and arthritis.

18. The method of inhibiting Akt activity in a mammal in need thereof, which comprises administering to such mammal a therapeutically effective amount of a compound of Formula I, as described in claim 2.

19. The method of claim 18 wherein the mammal is a human.

20. A method of treating cancer in a mammal in need thereof, which comprises: administering to such mammal a therapeutically effective amount of

- a) a compound of Formula (I), as described in claim 2; and
- b) at least one anti-neoplastic agent.

21. The method claim 20, wherein at least one anti-neoplastic agent is selected from the group consisting essentially of: anti-microtubule agents, platinum coordination complexes, alkylating agents, antibiotic agents, topoisomerase II inhibitors, antimetabolites, topoisomerase I inhibitors, hormones and hormonal analogues, signal transduction pathway inhibitors; non-receptor tyrosine kinase angiogenesis inhibitors; immunotherapeutic agents; proapoptotic agents; and cell cycle signaling inhibitors.

22. The method of claim 20, wherein at least one anti-neoplastic agent is an anti-microtubule agent selected from diterpenoids and vinca alkaloids.

23. The method of claim 22, wherein at least one anti-neoplastic agent is a diterpenoid.

24. The method of claim 22, wherein at least one anti-neoplastic agent is a vinca alkaloid.

25. The method of claim 21, wherein at least one anti-neoplastic agent is a platinum coordination complex.

26. The method of claim 20, wherein at least one anti-neoplastic agent is paclitaxel, carboplatin, or vinorelbine.

27. The method of claim 26, wherein at least one anti-neoplastic agent is paclitaxel.

28. The method of claim 26, wherein at least one anti-neoplastic agent is carboplatin.

29. The method of claim 26, wherein at least one anti-neoplastic agent is vinorelbine.

30. The method of claim 20, wherein at least one anti-neoplastic agent is a signal transduction pathway inhibitor.

31. The method of claim 30, wherein the signal transduction pathway inhibitor is an inhibitor of a growth factor receptor kinase selected from the group consisting of VEGFR2, TIE2, PDGFR, BTK, IGFR-1, TrkA, TrkB, TrkC, and c-fms.

5 32. The method of claim 30, wherein the signal transduction pathway inhibitor is an inhibitor of a serine/threonine kinase selected from the group consisting of rafk, akt, and PKC-zeta.

10 33. The method of claim 30, wherein the signal transduction pathway inhibitor is an inhibitor of a serine/threonine kinase selected from the src family of kinases.

34. The method of claim 30, wherein the signal transduction pathway inhibitor is an inhibitor of c-src.

15 35. The method of claim 30, wherein the signal transduction pathway inhibitor is an inhibitor of Ras oncogene selected from inhibitors of farnesyl transferase and geranylgeranyl transferase.

20 36. The method of claim 30, wherein the signal transduction pathway inhibitor is an inhibitor of a serine/threonine kinase selected from the group consisting of PI3K.

25 37. The method of claim 20, wherein at least one anti-neoplastic agent is a cell cycle signaling inhibitor.

38. The method of claim 37, wherein the cell cycle signaling inhibitor is selected from inhibitors of the group CDK2, CDK4, and CDK6.

30 39. A pharmaceutical composition as claimed in claim 9 for use in therapy.

40. The use of a pharmaceutical combination as claimed in claim 20 for the preparation of a medicament useful in the treatment of cancer.

35

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US 09/48377

A. CLASSIFICATION OF SUBJECT MATTER

IPC(8) - A61K 31/535 (2009.01)

USPC - 514/234.2

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC(8) - A61K 31/535 (2009.01)

USPC - 514/234.2

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

IPC(8) - A61K 38/00, 31/54; A01N 43/42; C07D 417/00, 413/00 (2009.01)

USPC - 514/12,228.5,303;544/61,127

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

PubWest (PGPB,USPT,USOC,EPAB,JPAB); Google

Search Terms Used:

pyrrole akt inhibitor, pyrazole, diterpenoid, vinca alkaloid, antineoplastic agents, protein kinase inhibition

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X ---	US 2008/0113971 A1 (HANAU et al.) 15 May 2008 (15.05.2008), para [0015-0045]	1-17 and 39
Y		18-38 and 40
Y	WO 2003/011855 A2 (HALE et al.) 13 February 2003 (13.02.2003), page 3-4	18-38 and 40
Y	US 2008/0076763 A1 (HEERDING et al.) 27 March 2008 (27.03.2008), para [0103-0158]	22-38

 Further documents are listed in the continuation of Box C.

* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

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"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

04 September 2009 (04.09.2009)

Date of mailing of the international search report

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