

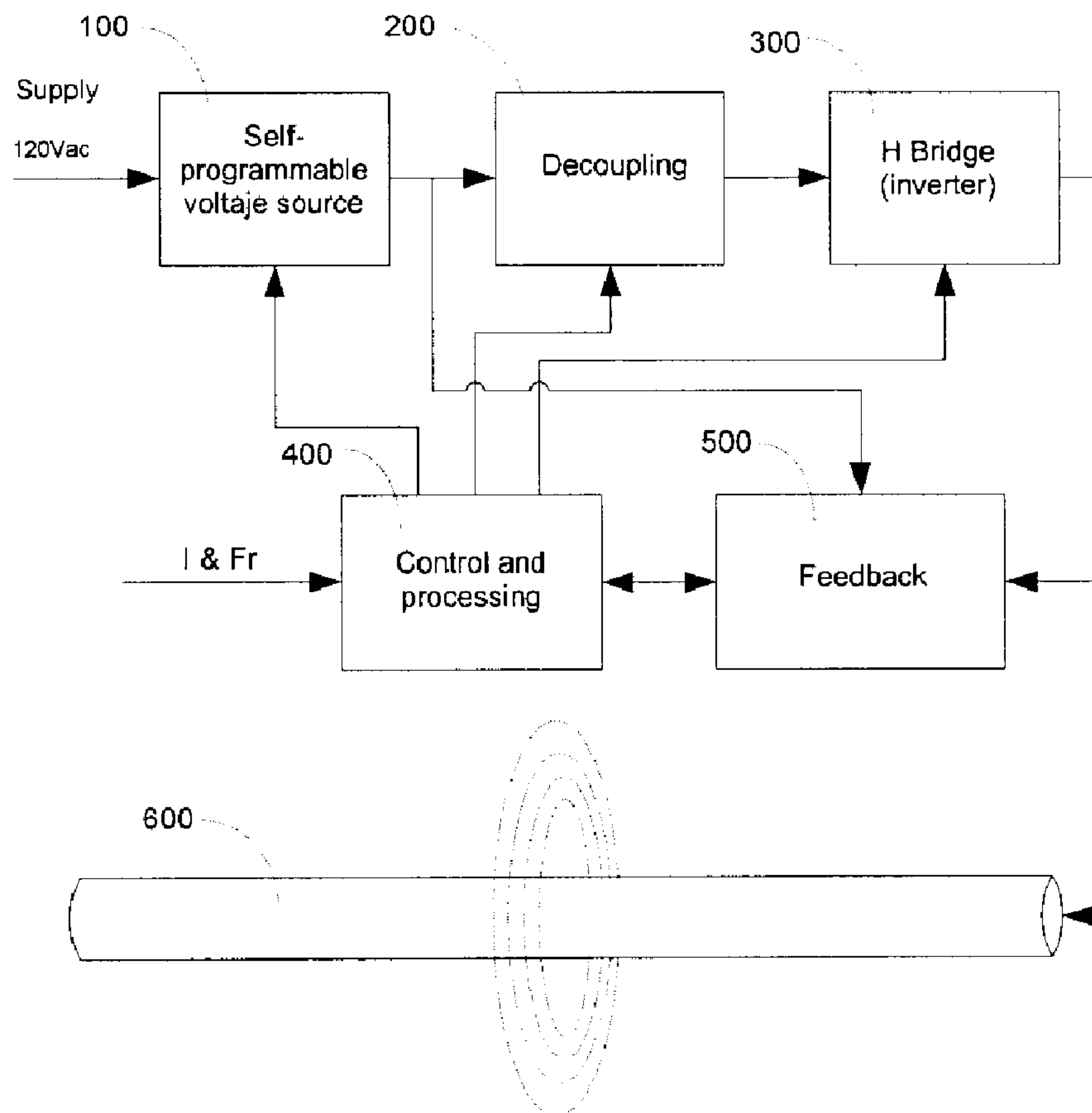


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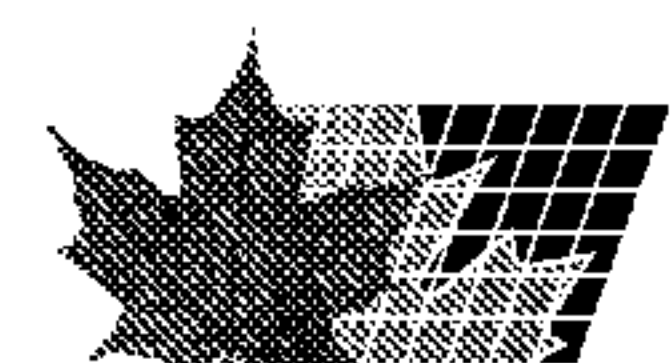
(54) **Titre : GENERATEUR DE COURANT A PUISSANCE ELEVEE POUR INSPECTION ELECTROMAGNETIQUE DES PIPELINES
D'HYDROCARBURES**

(54) **Title: HIGH POWERED CURRENT GENERATOR FOR ELECTROMAGNETIC INSPECTION OF HYDROCARBON PIPELINES**



(57) **Abrégé/Abstract:**

This invention relates to a High Powered Current Generator for Electromagnetic Inspection of Hydrocarbon Pipelines from an AC stabilized with rectangular waveform and whose measurements and interpretation is used for evaluating the condition of the lining



(57) Abrégé(suite)/Abstract(continued):

of such pipelines; of five main modules: self-programmable regulated voltage power source module; power source reference decoupling module; H Bridge inverter module; feedback module, and control and processing module. The generator object of the invention was specifically designed as part of the instrumentation of the (TIEMS); which supplies an electric current in the pipeline to produce electromagnetic radiation along the hydrocarbon pipeline, this energy is detected by antennas for obtaining the location of the pipeline and the electric current flowing therein. Said generator produces an alternating current at a frequency that can be set within the range of 0.1 Hz to 1 KHz, however, to simplify the job of the operating personnel default values of 0.1, 0.2, 0.05, 1, 2, 4, 8, 98, 512 and 625 Hertz were established. The current value can also be programmed within the range of 0.1A to 4.5A, and in order to facilitate the work of the operators a set of fixed current values 0.100, 0.250, 0.500, 1.0, 1.5, 2.0 , 2.5, 3, 3.5, 4.0 and 4.5 Amperes was established.

ABSTRACT

This invention relates to a High Powered Current Generator for Electromagnetic Inspection of Hydrocarbon Pipelines from an AC stabilized with rectangular waveform and whose measurements and interpretation is used for evaluating the condition of the lining of such pipelines; of five main modules: self-programmable regulated voltage power source module; power source reference decoupling module; H Bridge inverter module; feedback module, and control and processing module.

The generator object of the invention was specifically designed as part of the instrumentation of the (**TIEMS**); which supplies an electric current in the pipeline to produce electromagnetic radiation along the hydrocarbon pipeline, this energy is detected by antennas for obtaining the location of the pipeline and the electric current flowing therein. Said generator produces an alternating current at a frequency that can be set within the range of 0.1 Hz to 1 KHz, however, to simplify the job of the operating personnel default values of 0.1, 0.2, 0.05, 1, 2, 4, 8, 98, 512 and 625 Hertz were established. The current value can also be programmed within the range of 0.1A to 4.5A, and in order to facilitate the work of the operators a set of fixed current values 0.100, 0.250, 0.500, 1.0, 1.5, 2.0 , 2.5, 3, 3.5, 4.0 and 4.5 Amperes was established.

HIGH POWERED CURRENT GENERATOR FOR ELECTROMAGNETIC INSPECTION OF HYDROCARBON PIPELINES

DESCRIPTION

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TECHNICAL FIELD OF THE INVENTION

This invention relates to a high powered generator used to produce an electromagnetic field along hydrocarbon pipelines from an stabilized AC with a rectangular waveform whose measurements and interpretation is used for evaluating the state of the coating of said pipelines; which consists of five main modules: self-programmable regulated voltage power source module; power source reference decoupling module; H Bridge inverter module; feedback module, and control and processing module.

15

BACKGROUND OF THE INVENTION

In oil industry, metal pipelines are the main means of transportation and distribution of hydrocarbons, this because they represent the most economical and safe solution for transferring over long distances and continuously large volumes of fluids, beating transport efficiency by car-trunks (pipes), tank-trucks, trains and tankers. The need to achieve a timely supply of hydrocarbons has contributed, over time, to the installation throughout oil producer and consumer countries, of large networks of pipelines that during their exploitation process modify their technical and operational characteristics by several factors such as: deterioration caused by the environment surrounding them; pressure and temperature of the transported products; metal aging and its insulation, micro-tectonics movements, as well as the state of the cathodic protection system.

However, there are human factors that have impact in pipeline degradation such as: the improper handling during installation; inefficient state pipeline inspections and lack or poor maintenance works [Parker and Peattie, 1999]. All the aforementioned factors have as consequence the destruction of the insulation coating, development of the corrosion and abrasion processes, reduction of wall- thickness of the pipeline and fractures. The effects of the deterioration of the pipes are reflected in economic loss and environmental damage.

Moreover, to ensure the integrity and operation of pipelines, methods of internal and external inspection are used; internal methods are mainly used to evaluate fracture and corrosion on the walls of the pipelines. While to estimate damages in the coating and the cathodic protection system condition, nondestructive external electrical and electromagnetic methods are applied. The coating inspection of pipelines allows to detect areas or points of metal exposed to direct contact with the surrounding subsoil, being these areas or points of contact areas where corrosion is generated; besides, the inspections permit preventing metal corrosion avoiding breaks in pipelines and ecological disasters by hydrocarbons spills, reducing thus, economic losses for damages, as well as higher costs in corrective maintenance.

Due to the pipeline is buried a few feet from the ground surface, the inspection of its coating can be done indirectly using electrical and electromagnetic methods.

Electrical methods such as CIPS (Close Interval Pipe-to-Soil Potential) [Pawson, 1998] and DCVG (Direct Current Voltage Gradient) [Masilela and Pereira, 1998] use electric field measurements of direct current to evaluate the effectiveness of the cathodic

protection system and to locate defects in the coating. The pipeline-soil measurements are performed by synchronizing the on and off of the cathodic protection system and therefore, it is required special equipment [Kho *et al*, 2007].

- 5 The disadvantage of these methods is their reliance on the resistivity of the medium as well as the pipeline depth, besides requiring prior knowledge of its position. However, these methods only provide qualitative information on damages of the coating and cannot be applied par (*sic*) the inspection of pipelines groups near or interconnected in share rights of via.

10 To determine the path of the pipeline and the electrical quality of the coating, the PCM technique (Pipeline Current Mapper), which is based on measuring the magnetic field at the ground surface on the pipeline, is applied. The limitations of this methodology is that measurements can be performed at a maximum depth of 3 meters and cannot be
 15 applied in areas where there is pipeline congestion or crossing (separation between pipelines less than 4 times its depth) as overlapping of electric fields occurs; therefore, the determination of coating damage is qualitative.

The Superficial Electromagnetic Inspection Technology (TIEMS, in Spanish)

20 allows to assess the condition of the lining of the pipelines from the emission of electromagnetic fields flowing radially on the environment that surrounds the pipeline and that are measured on the surface using sensors and synchronized receivers to the same frequency [Mousatov *et al*, 2004]. In the TIEMS it is approximated to the pipeline as electrical conductors of great length, presenting characteristics of capacitive and
 25 inductive reactors similarly to a transmission line when applying a periodic electrical

signal. The processing of the measurements made on the surface allows quantitatively obtain the value of the electrical resistance of the coating of the pipeline, identifying and delimiting the damaged areas. Likewise, to produce the electromagnetic field around the pipeline, it is used an external generator connected directly to the metal pipeline, proper management of their operational parameters are used: control type, magnitude, frequency and waveform of the transmitted signals, allow to extend the TIEMS scope as to be able to assess pipeline depths greater than 17 meters, interconnected pipelines and close share rights of via and to increase the resolution and inspection distances.

There are various types of commercial generators whose characteristics can be used to induce electromagnetic field around the pipeline, so it is important to note that the US 6 051 977 patent, [Masuda et al, 2000] proposes a voltage formed a stage capable of producing a variable signal which is connected directly to an amplifier block.

Moreover, in the generator proposed by Masuda, there is no way to perform a current control because there is not a block to monitor the system operating parameters. In the patent of [Masuda et al, 2000] a qualitative method is also proposed to evaluate through a moving vehicle, the coating condition of the pipeline, the proposed method is based exclusively on the detection of the magnetic field gradient along the pipeline axis and perpendicularly to it. There is no way to compensate variations in the depth of the pipeline, nor the effect of the surrounding environment, besides being applied only to detect damage in a single product.

However, in the design proposed by Pearson, in order to stabilize and keep constant the value of the output current [Pearson, 2004] it is considered a signal generator which controls the output power from a delta-sigma modulator, in this case there is feedback from the generator output to the modulator to achieve current stabilization.

5 This design is characterized because after the power stage block exists a filtering block of the output signal of high power. The commercial equipment that protects the patent provides a combination of two or three simultaneous frequencies in sum sine (frequency combinations 4Hz, 8Hz, 98Hz and 512Hz), where the frequency used for the evaluation of the pipe is of 4Hz, with preset intensities up to a maximum of 3 A and
10 50 Volts, so that it is possible to obtain a maximum output power of 150 watts. This maximum value limits the inspection of pipelines over 5 feet deep, and limits its scope along the pipeline.

Another option of generator is constituted by the ERA-MAX equipment, which provides
15 one of six June preset frequencies to a maximum current of 200 mA with power output of 40 VA, the waveform of the output signal is rectangular and due to the low handling power, the scopes both in depth and length of the tube are smaller.

In this invention a high powered current generator for electromagnetic inspection of
20 hydrocarbon pipelines is described. This generator is part of the specialized (**TIEMS**) instrumentation. The power generator supplies a square wave electrical signal, allowing the selection of frequencies within the range of 0.1 Hz to 1 KHz with a maximum deviation of 0.072%, to a programmable regulated current in the range of 0.1 amperes to 4.5 amperes with a stability of + -1 mA, the value selection is

performed by the operator user and depends on the type of application to be performed.

One of the advantages of the generator object of this invention is that it provides an output power of 450 Watts, and has a temperature compensation system using two current sensors, one that records the environmental variations and the other that registers circuit variations; efficiently reaching up to 70 ° C. It also employs a self-programmable voltage source to regulate the flow and effect an efficient transfer of input-output power.

Another advantage is that it makes the reference decoupling of power line in order to provide operational security. It also checks the voltage-current output relationship as self-protection system, not allowing exceeding the maximum operating power.

On the other hand the operating characteristics of the generator such as the use of the equipment in predefined periods of time, the portable design using autonomous energy systems and the possibility of reducing spectral components for the application of specific filtering techniques, distinguish the generator in its application and use.

Nowadays, apart from high powered current generator for electromagnetic inspection of hydrocarbon pipelines, there is no other equipment operating efficiently under the conditions of soil moisture, temperature and characteristics of the pipelines in Mexico and that meet the electrical power and signal aspects required by the **(TIEMS)**. Besides, the unique characteristics of the generator can be extended and applied to other geophysical studies and methods so there is the possibility of there is the

possibility of performing various registers with a single generator, improving the performance and quality of the records.

SUMMARY OF THE INVENTION

5 This invention relates to a High Powered Current Generator for Electromagnetic Inspection of Hydrocarbon Pipelines from an AC stabilized with rectangular waveform and whose measurements and interpretation is used for evaluating the condition of the lining of such pipelines; of five main modules: self-programmable regulated voltage
10 power source module; power source reference decoupling module; H Bridge inverter module; feedback module, and control and processing module.

The generator object of the invention was specifically designed as part of the instrumentation of the (**TIEMS**); which supplies an electric current in the pipeline to
15 produce electromagnetic radiation along the hydrocarbon pipeline, this energy is detected by antennas for obtaining the location of the pipeline and the electric current flowing therein. Said generator produces an alternating current at a frequency that can be set within the range of 0.1 Hz to 1 KHz, however, to simplify the job of the operating personnel default values of 0.1, 0.2, 0.05, 1, 2, 4, 8, 98, 512 and 625 Hertz were
20 established. The current value can also be programmed within the range of 0.1A to 4.5A, and in order to facilitate the work of the operators a set of fixed current values 0.100, 0.250, 0.500, 1.0, 1.5, 2.0 , 2.5, 3, 3.5, 4.0 and 4.5 Amperes was established.

BRIEF DESCRIPTION OF THE DRAWINGS OF THE INVENTION

25 The present invention is described based on the figures whose brief description is as follows:

Figure 1 shows the diagram in blocks of the constituent modules of the generator.

Figure 2 shows the diagram in blocks of the programmable voltage regulator module.

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Figure 3 shows the diagram in blocks of the reference decoupler module.

Figure 4 shows the diagram in blocks of the inverter module.

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Figure 5 shows the diagram in blocks of the control module.

Figure 6 shows the flowchart of the sequence of operation of the generator.

Figure 7 shows the flowchart of the current selection and operating frequency.

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DETAILED DESCRIPTION OF THE INVENTION

This invention relates to a high powered current generator for electromagnetic inspection of hydrocarbon pipelines from an AC stabilized with a rectangular waveform and whose measurements and interpretation is used for evaluating the state of the lining of such pipelines; ; which consists of five main modules: self-programmable regulated voltage power source module; power source reference decoupling module; H Bridge inverter module; feedback module, and control and processing module.

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The generator object of the invention was specifically designed as part of the instrumentation of he (**TIEMS**); which supplies an electric current in the pipeline to produce electromagnetic radiation along the hydrocarbon pipeline, this energy is detected by antennas to obtain the location of the pipeline and the electric current flowing therein. Said generator produces an alternating current at a frequency that can

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Figure 1 describes the diagram in blocks of the constituent modules of the generator; which contains a self-programmable voltage source [100], which feeds with a line voltage of 120 VAC at 60 Hz and provides a regulated DC voltage; therefore, the value of the regulated voltage can be set from 10 to 130 VDC, depending on the electrical impedance of the product [600] and of the selected operating current. Also, the regulated voltage is decoupled from the ground reference of the voltage of the power line through a decoupler [200].

Moreover, the H-Bridge inverter [300] converts the regulated DC voltage into square wave AC voltage of 50 KHz, and the feedback [500] conditions the samples of the values of the self-programmable voltage source [100] voltage and of the output current of the H-Bridge inverter [300] which is supplied to the pipeline; therefore, the voltage and current conditioned samples are processed by the control circuit [400], which determines the value of the output voltage of the self-programmable voltage source [100] to produce the regulation of output current of the generator, besides it provides the square wave frequency and the output interface for the computer-user interaction.

However, the self-programmable voltage power source module [100] of Figure 2 contains a **rectifier circuit 1** [110], a power supply switching step down Buck [120]

controlled by the PWM circuit [140] and the digital analog converter DAC [130]. Rectifier 1 circuit [110] converts AC power of 120 VAC, 60 Hz, to a DC voltage of 168 VDC. Moreover, the step-down Buck circuit [120] provides a regulated DC voltage in the range from 10 to 130 VDC. The value of the regulated voltage is set by the control
 5 block [400] placing a digital data into the analog digital converter DAC [130]. The PWM circuit [140] compares the voltage that gives the DAC [130] with the feedback signal of the Buck output [120] to produce a frequency square signal of 100 KHz modulated in the pulse width.

10 The stage of the decoupler module [200] of Figure 3, isolates the supply voltage ground reference from 120 VAC relative to the output voltage of the generator. This decoupling stage [200] is comprised of a Push-Pull inverter circuit [210], a high-frequency-high current transformer [220] and a high frequency Rectifier 2 circuit [230]. The Push-Pull circuit [210] feeds from the programmable voltage source [100] to
 15 produce an AC voltage in the primary of the transformer [220] with frequency of 50 KHz. Also, the control circuit [400] sets the frequency of 50 KHz, where the AC voltage at the output of secondary winding of the transformer [220] becomes in DC voltage at the output of the Rectifier 2 circuit [230]. Finally, said decoupling stage [200] provides a continue DC voltage ranging from 8V to 100V.

20 The H Bridge inverter module [300] (Figure 1), alternates the current at the generator output system at a frequency of 0.1 Hz to 1 KHz; therefore, the operating frequency is set by the stage of the control circuit [400].

Moreover, the feedback module [500] (Fig. 1), conditions the voltage signal of the programmable voltage source [100] and the current output signal of the H Bridge inverter [300] used as feedback for the generator output current regulation control and obtaining.

5 However, in Figure 4 the feedback module [500] is described, and comprises: a sensor 1 of high current Hall Effect [510]; two low pass filters [520] and [530] and an ADC analogical to digital converter [540]. The Hall Effect [510] current sensor gets the value of the output current of the generator; thus, the value of the programmable voltage
10 source [100] is obtained by a voltage divider. Both analogical signals are subjected to low-pass filters [520] [530] and to analog-digital conversion [540] for then being supplied to the stage control circuit [400].

The control circuit stage [400] in Figure 5, comprises a microcontroller [410], a
15 membrane keyboard [430], a liquid crystal display LCD [440] and a piezoelectric buzzer [420]. Said controlling stage [400], bases its operation on a firmware software contained on the microcontroller [410], performing the following functions: Operations menu display and current voltage and frequency parameters, through the LCD [440]; obtaining the operating instructions or commands via the membrane keyboard [430];
20 regulation of the output current through the programmable voltage source [100] and generation of the output frequency of the inverter H-Bridge inverter [300], so the generating signal of the output frequency goes through a optocoupler [450] for supply it to the H- Bridge inverter [300].

High Powered Current Generating Equipment Specifications (Table 1)

The power generator is a set of electronic cards and electric elements confined in a high resistance container to rough use.

Power	117 VAC; 5A; 60 Hz
Output Power	450 VA
Maximum output voltage 100 VAC	100 VAC
Regulated output current (selectable)	{0.100, 0.250, 0.500, 1.0, 1.5, 2.0, 2.5, 3, 3.5, 4.0, 4.5} Amperes
Current resolution	0.003 Amperes
Output frequency (selectable)	{0.1, 0.2, 0.5, 1, 2, 4, 8, 98, 512 and 625 Hertz}
Frequency resolution	$\pm 0.001\%$ Hz full scale
Output signal	Square waveform
Operating temperature	50 °C maximum
Operating Humidity	70% maximum
Dimensions	47 x 35.7 x 17.6 cm
Weight	10 Kg

5

Description of the Firmware Software.

The software on the microcontroller of power generator was developed in ANSI C programming language. The functions performed by the firmware are:

10

- Configuring and controlling the operation of the system.
- Displaying Information and operation sequence.

- Interface with the operator user via the membrane keyboard [430] and the liquid crystal display (LCD) [440].
- Generation and Frequency Control: Frequency of electromagnetic energy (from 0.1 Hz to 1 kHz) supplied to the H Bridge [300]; frequency of 100 KHz required in the PMW [140] for the current regulation and frequency of 50 KHz required in the ground reference decoupling stage [200].
- Regulation of the output current. Algorithm reading "True RMS" of the feedback current and adjustment of the error signal with the desired operating current.
- Limiting control of the maximum output power up to 450 Watts. Overload protection algorithm.

On the other hand, on the flowchart of Figures 6 and 7, the configuration sequence and the operation of the generator are respectively described respectively:

- When powering up the equipment, the system boots getting the pre-set values of operation and the output current zero [601] is set.
- It initializes and configures the display [602].
- The display shows the menu options "start operation-configure system" [702] [606] [603] and waits for the user operator action via the keyboard [703].
- If the operator chooses to start the operation [606], it increases slowly and gradually the output current [610] from zero [609] to the selected operating current [613]. Output power [612] is evaluated, restarting the system if the 450 watts are exceeded.

- Upon reaching the desired current [613], it is entered into regulation operation the current control operation evaluating current feedback with the desired current [616] and the output [615]. The value of the output voltage is increased [618] if the output current is less than the desired current. The value of the output voltage is decreased

5 [617] if the output current is greater than the desired current.
- If the output power exceeds from 450 watt [615], the current output is set to zero [620] and returns to the menu of options "start operation - set system" [702] [603] [606].
- If the operator chooses to configure operating parameters [603] [703], it is

10 allowed to configure the frequency and output current [604] [605] [710] [705].
- Using the up and down key arrows in the keyboard [708] [713], the operator can select between configuring current or configuring frequency [705] [710].
- Using the left and right key arrows in the keyboard [704] [706], the operator can select the desired current value, which can be 0.100, 0.250, 0.500, 1.0, 1.5, 2.0, 2.5, 3,

15 3.5, 4.0 or 4.5 amperes.
- Using the left and right key arrows in the keyboard [711] [712], the operator can select the value of operating frequency and can be 0.1, 0.2, 0.5, 1, 2, 4, 8, 98, 512 or 625 Hz.
- With the ENTER key [713] the operator sets the selected values as operating

20 value [714] and returns to the menu "start operation - set system" [702] [603] [606].
- With the ESC key [708] [713] the operator can abort the selection of parameters, leaving as operating parameters the previous values and returns to the "start operation - set system" [702] [603] [606].

FIELD TRIALS

The generator object of this invention was tested in field operations for the inspection
 5 of the state of coating of the pipeline. Measurements equipment for the monitoring of
 operating parameters; of low current stability, high frequency stability, maximum
 percentage of output current variation were connected. The results obtained were the
 following

Table 2:

PARAMETER	Final outcome
Current	0 to 4.5 amperes
Total power	450 watts
Output voltage	100 v
Stability in Frequency	99.9%
Resolution in Frequency	0.001% full scale
Stability in current	+/- 3mA
Weight of the equipment	9 Kg
Maximum percentage of output variation	0.2%

10

Table 2. Experimental Operation Technique Characteristics

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CLAIMS

What is claimed is:

5 Having described the present invention, it is considered as novelty and therefore, it is claimed as property what is contained in the following clauses:

1. A High Powered Current Generator For Electromagnetic Inspection Of Hydrocarbon Pipelines, characterized because from an AC stabilized rectangular waveform is used
10 for evaluating the condition of the lining of the pipeline; which consists of five main modules: self-programmable regulated voltage power source module, to set the value of the regulated voltage from 10 to 130 VDC, depending on the electrical impedance of the pipeline; power source reference decoupling module, which isolates the ground supply voltage from 120 VAC with respect to the output voltage of the generator; H
15 Bridge inverter module, which allows alternating current to the generator output system at a frequency of 0.1 Hz to 1 KHz; feedback module same that adjusts the signals of the source voltage of the programmable voltage and the current output signal of the H-bridge inverter used as feedback for the control and obtaining of the regulating current output of the generator and control and processing module, which
20 bases its operation on a firmware software on the microcontroller.

2. A High Powered Current Generator For Electromagnetic Inspection of Hydrocarbon Pipelines, in accordance with Clause 1, wherein has a temperature compensation system using two current sensors, one that records environment variations and
25 another which records circuit variations.

3. A High Powered Current Generator For Electromagnetic Inspection Of Hydrocarbon Pipelines, according to Clauses 1 and 2, characterized because employs a self-programmable source voltage for current regulation and effect an efficient transfer of the input-output power.

4. A High Powered Current Generator for Electromagnetic Inspection of Hydrocarbon Pipelines in accordance with Clause 1 to 3, characterized because comprises a self-protection system that prevents exceeding the maximum operating power.

5. A High Powered Current Generator for Electromagnetic Inspection of Hydrocarbon Pipelines in accordance with clauses 1 to 4, wherein supplying a square wave electrical signal, which lets select the frequency within a range of 0.1 Hz to 1 kHz and programming the of stabilized output stabilized in a range from 0.1 amps to 4.5 amperes.

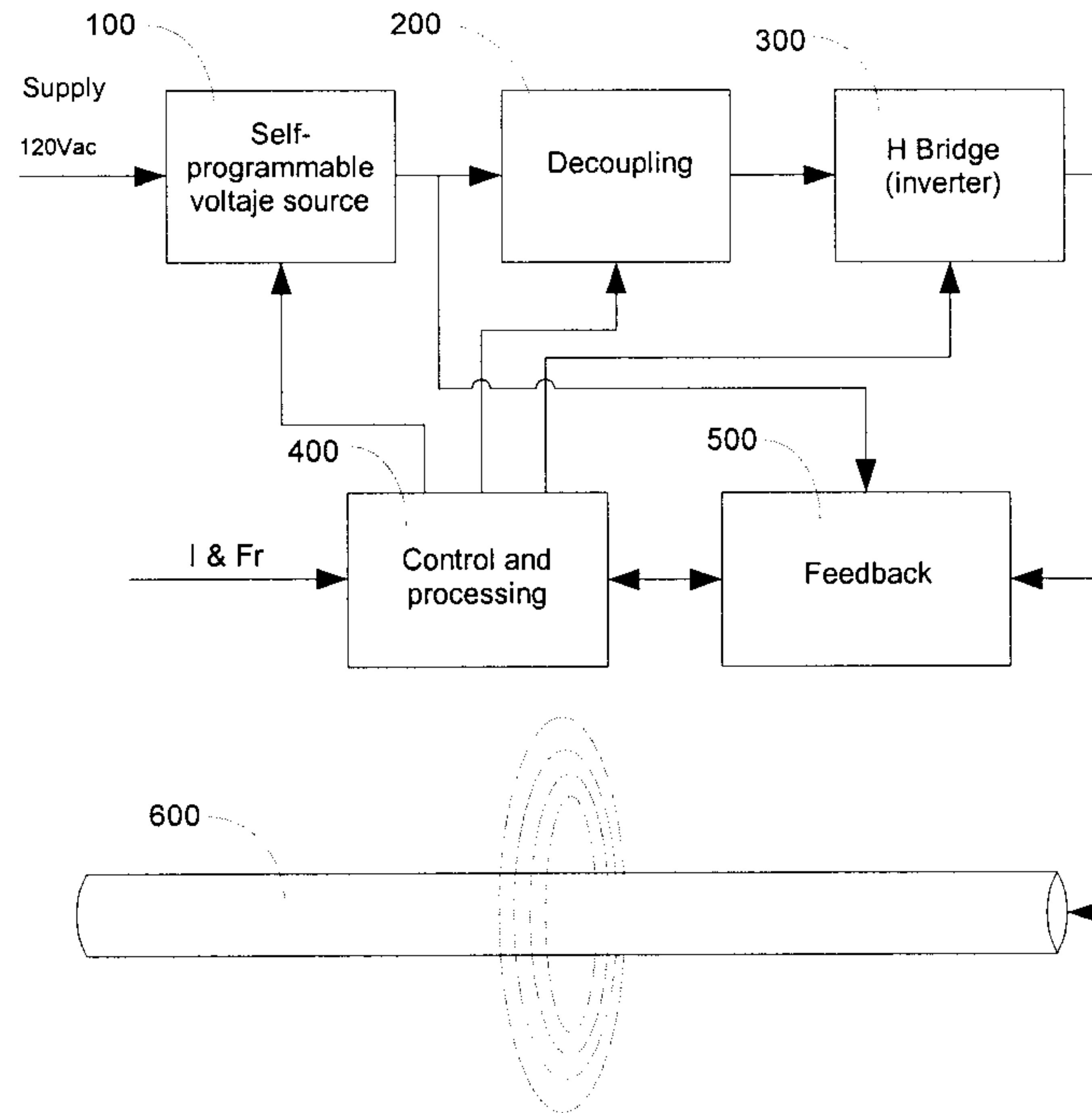


Figure 1

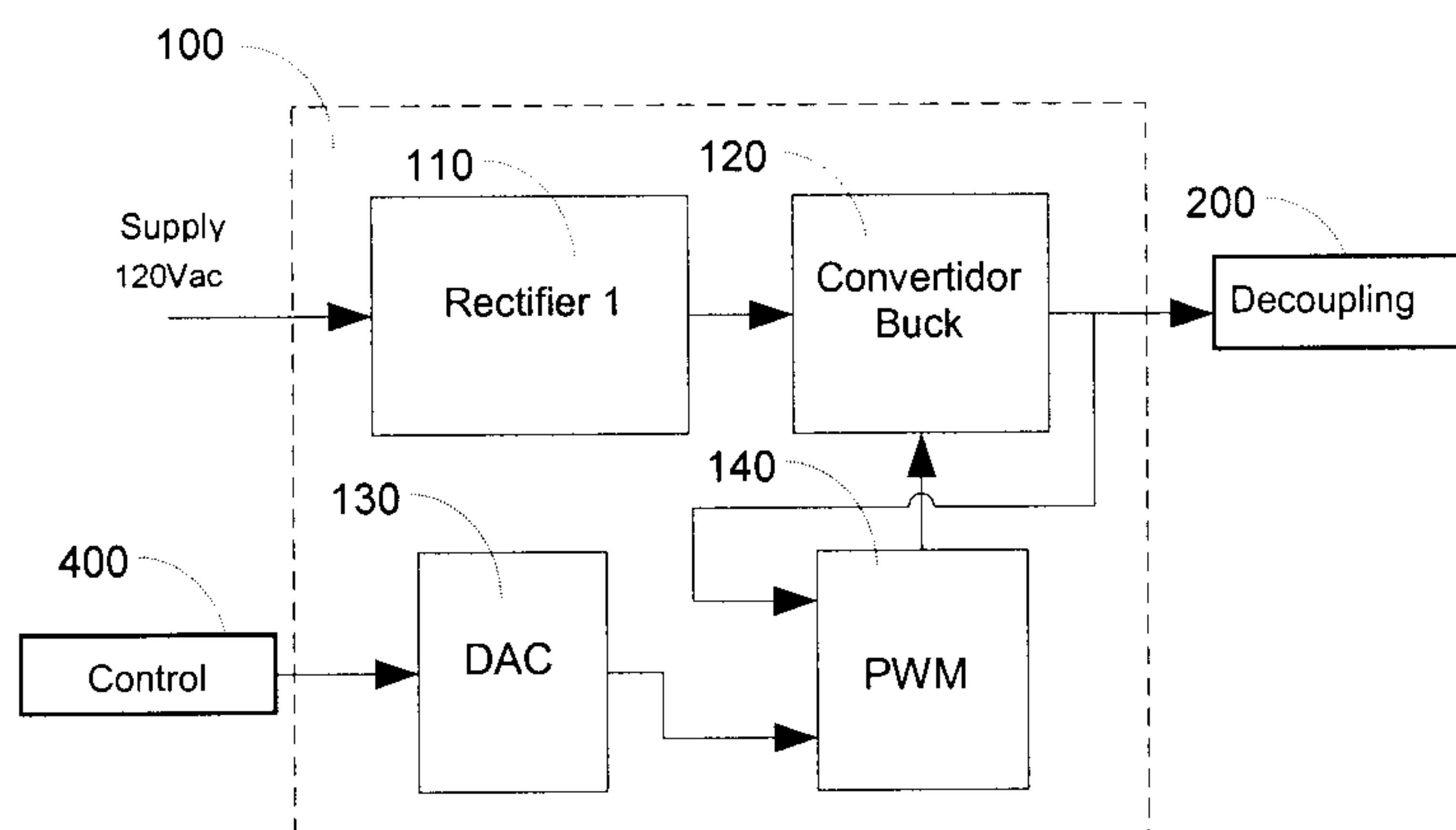
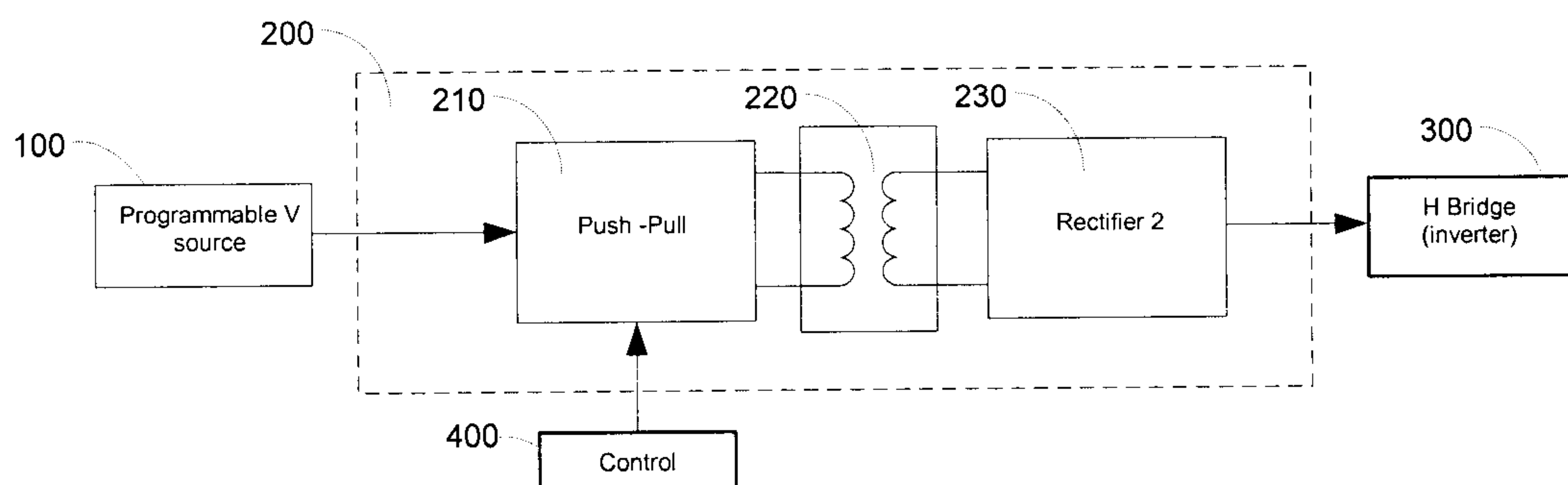


Figure 2

Figure 3
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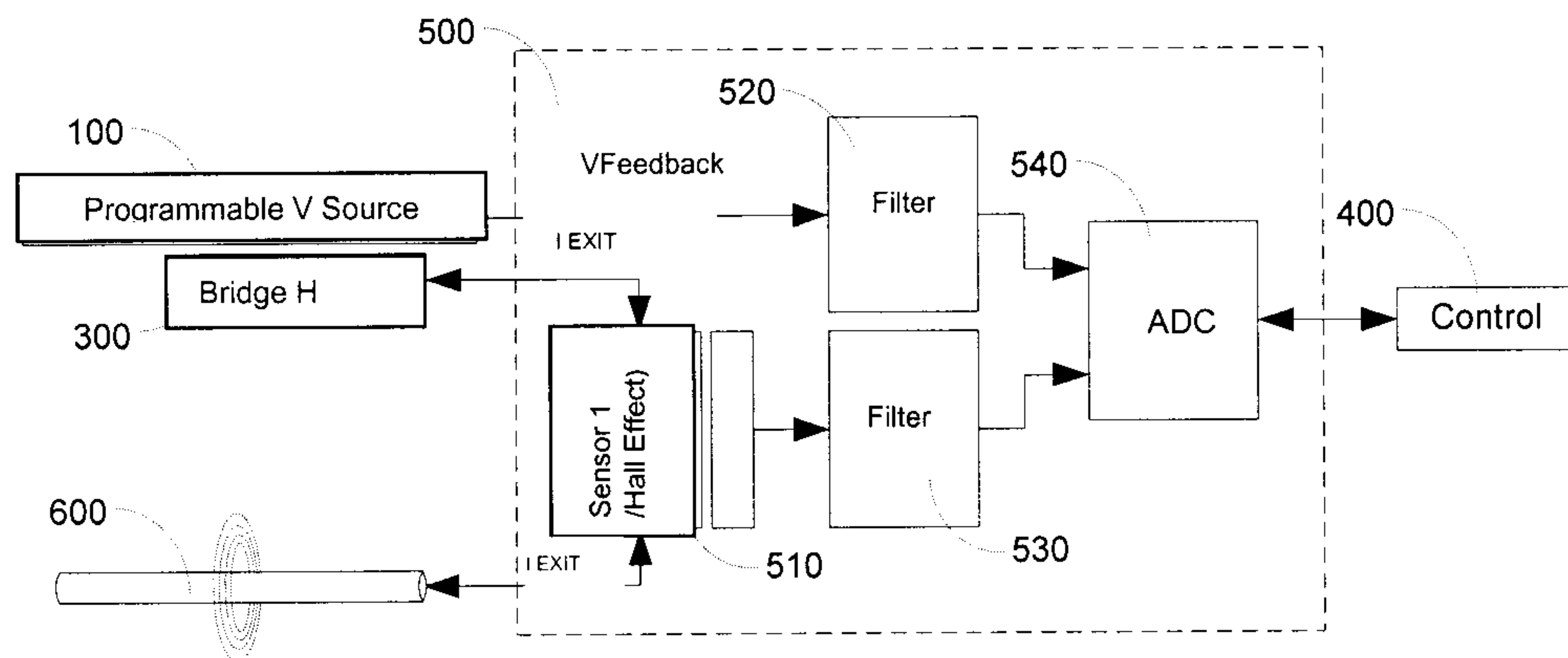


Figure 4

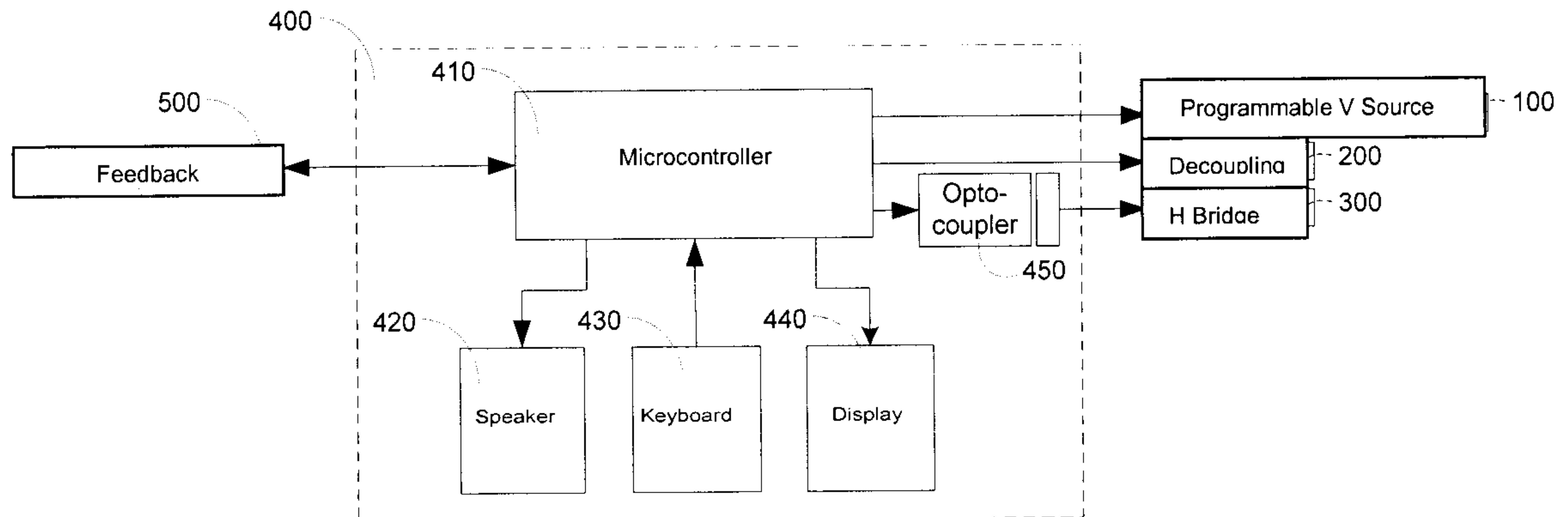


Figure 5

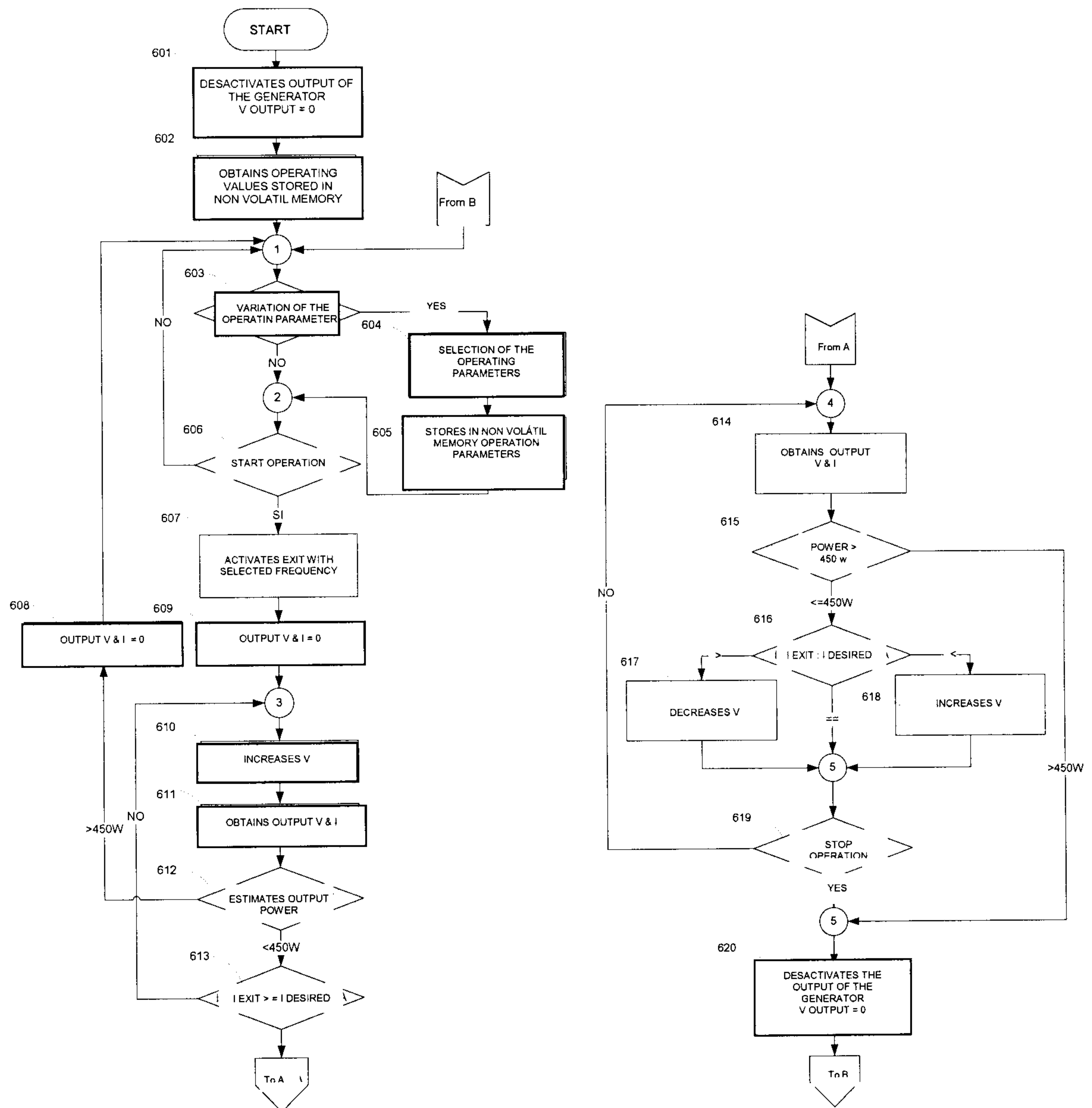


Figure 6

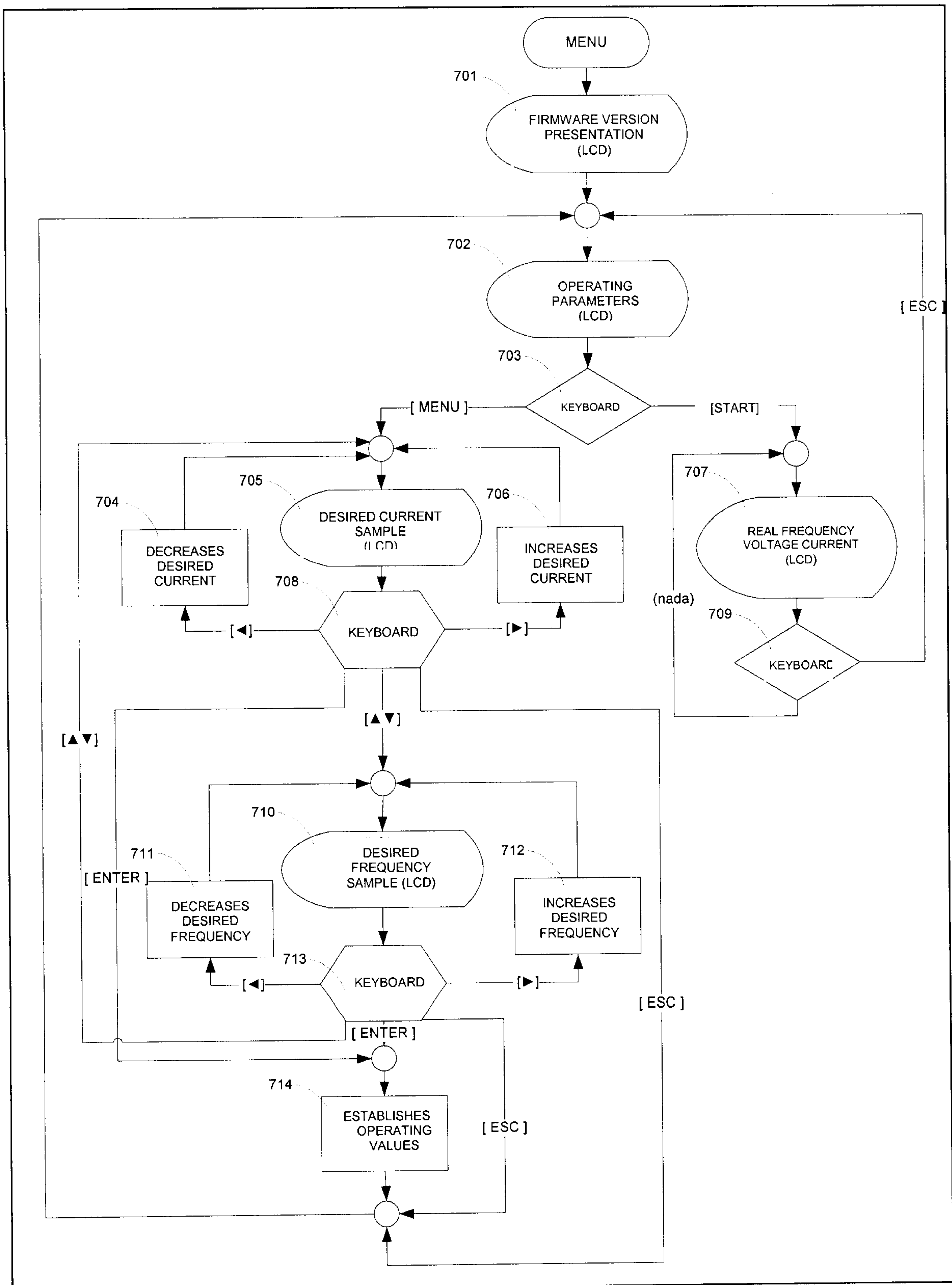


Figure 7

