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(54) Abstract Title
Semi-trailer assembly

(57) A semi-trailer assembly comprising a trailer chassis extendable between contracted and extended positions, and two or more sets of wheels 17 supporting the chassis, wherein the assembly includes means for automatically controlling the lowering and/or raising at least one of the pairs of wheels, upon retraction and/or extension of the length of the trailer chassis. The automatic means could disable and/or override any manual lift axle system on the semi-trailer assembly.

In one embodiment the means comprises a roller valve means 18 or similar electronic means adapted to lower the forward pair of wheels 17a upon extension of the trailer chassis length beyond a predetermined, e.g. legally set, distance. This eliminates the possibility of the vehicle being moved with the front axle 1 raised if the trailer is over a certain length.

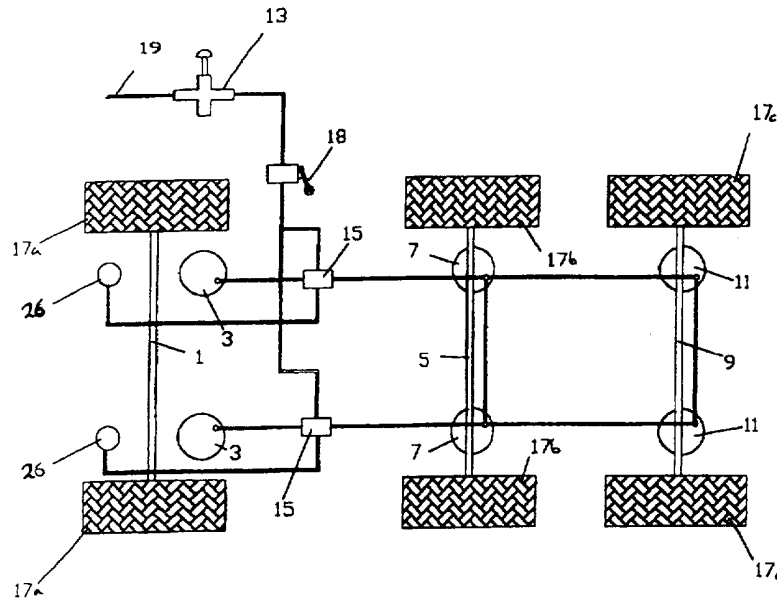


FIG. 1

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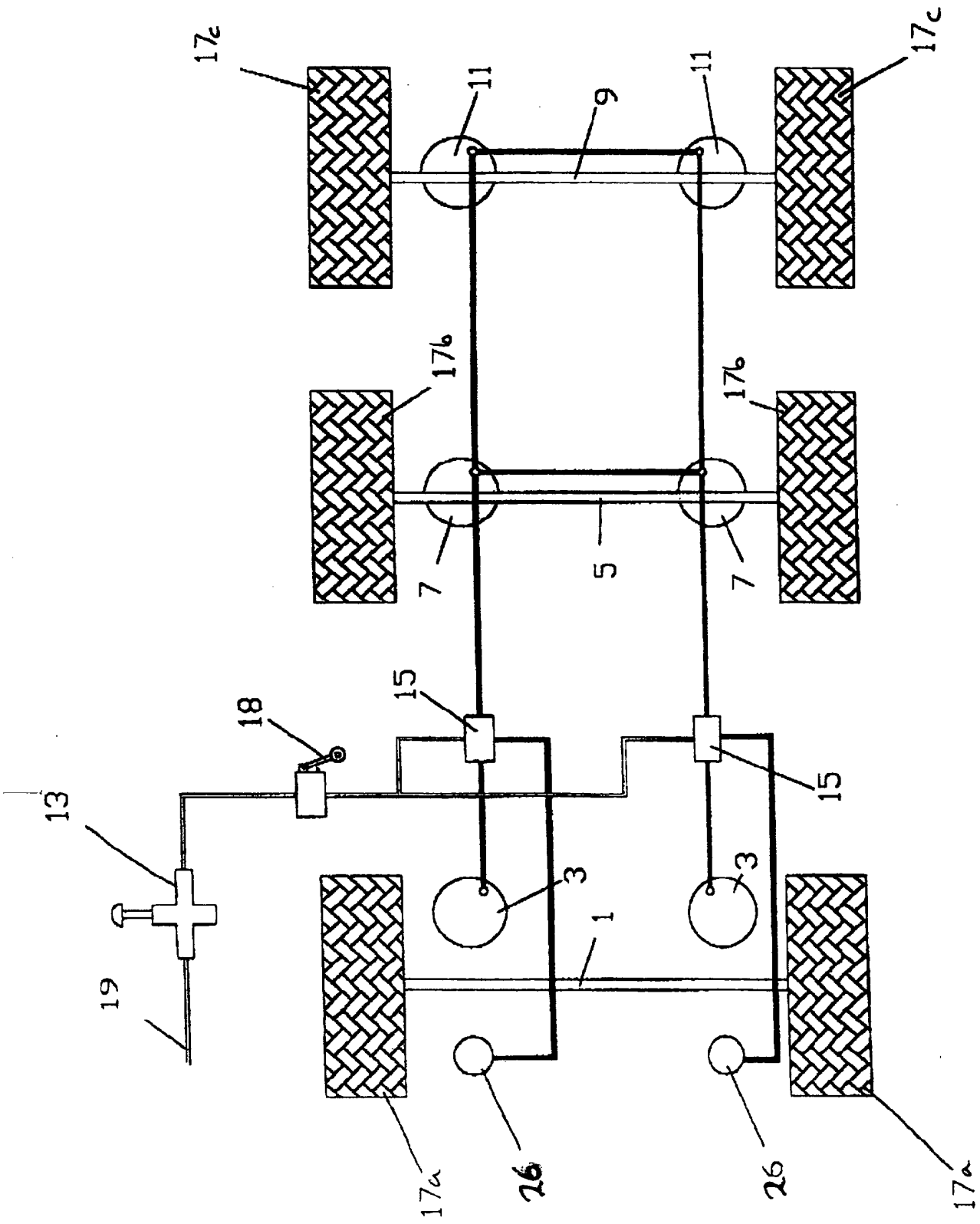


FIG. 1

1 SEMI-TRAILER ASSEMBLY

2

3 This invention relates to a semi-trailer assembly
4 which is adapted to be towed by a prime mover.

5

6 In the case of extending skeletal trailers, the
7 trailer can be extended and retracted in the
8 longitudinal direction of the trailer in order to
9 accommodate a range of standard containers.

10

11 One problem with extending skeletal trailers is that
12 under certain circumstances, e.g. during loading or
13 unloading, the centre of gravity of the load can be
14 to the rear of the centre of support of the wheels of
15 the trailer, with the result that the trailer tends
16 to lift the rear of the prime mover. This can, for
17 example, render the prime mover difficult to start or
18 render it difficult for the trailer to be extended or
19 retracted.

20

1 It is conventional for such trailers to incorporate
2 three pairs of wheels. Previously, it has been
3 common practice to overcome the problems referred to
4 above by providing means for lifting the forward pair
5 of wheels of such trailers clear of the ground, with
6 the result that the trailer is supported by the
7 remaining two pairs of wheels. The effect of raising
8 the forward pair of wheels is to move the centre of
9 support for the trailer rearwardly, hence increasing
10 the load on the prime mover.

11
12 This is currently achieved by a manual pneumatic
13 push/pull valve to raise the front axle.

14
15 However, one disadvantage of raising the forward pair
16 of wheels of a standard extending trailer unit clear
17 of the ground is that the vehicle combination of
18 trailer and drawing unit may not then conform to
19 present legal requirements for turning circle in this
20 configuration. It would then be illegal to drive an
21 extended trailer on a public highway without the
22 forward pair of wheels in use. This situation can
23 easily occur if the user had forgotten to lower these
24 wheels after loading or unloading.

25
26 It is an object of the present invention to provide
27 an arrangement to maintain the legal requirements of
28 axle loading and turning circle requirements when the
29 trailer is extended.

30

1 According to one aspect of the present invention,
2 there is provided a semi-trailer assembly comprising
3 a trailer chassis extendable between contracted and
4 extended positions, and two or more sets of wheels
5 supporting the chassis, wherein the assembly includes
6 means for automatically controlling the lowering
7 and/or raising at least one of the pairs of wheels,
8 upon retraction and/or extension of the length of the
9 trailer chassis.

10

11 Preferably, the automatic means also disables and/or
12 overrides any manual lift-axle system on the semi-
13 trailer assembly. More preferably, the automatic
14 means is adapted to automatically lower any raised
15 pair of wheels upon extension of the trailer beyond a
16 pre-determined length.

17

18 The multi-wheeled trailer may involve two, three,
19 four or more sets, generally 'pairs' of wheels.
20 Preferably, the trailer is a semi-trailer assembly
21 comprising a trailer chassis and three pairs of
22 wheels arranged as a forward pair and two rearward
23 pairs for supporting the chassis and any load
24 thereon.

25

26 In one embodiment of the present invention there are
27 means for raising and/or lowering one pair,
28 preferably the forward pair, of wheels. More
29 preferably the means comprises a roller valve means
30 or similar electronic means adapted to lower the
31 forward pair of wheels upon extension of the trailer

1 chassis length beyond a pre-determined, e.g. legally
2 set, distance. This eliminates the possibility of
3 the vehicle being moved with the front axle raised if
4 the trailer is over a certain length.

5

6 Locking pins or other catches are provided for
7 locking the moveable portions of the chassis in one
8 of a number of alternative positions.

9

10 The controlling means could act on fluid pressure
11 means generally used to lower and/or raise the pair
12 of wheels, which means could be separate or integral
13 with the main pressurised fluid system of the trailer
14 assembly.

15

16 Preferably, the means for lowering and/or raising the
17 relevant pair of wheels from the ground actuates a
18 separate container for pressurised air attached to
19 the axle beam, and is activated either by manual
20 operation or electrical valve. Such a valve could be
21 actuated to cause air flow to a pair of suspension
22 bags to be cut off and to exhaust to atmosphere, and
23 to divert air to the axle lifting bag(s), as the
24 trailer retracts in a longitudinal direction, leaving
25 the other pair(s) of wheels to support the load.

26

27 The means may be any suitable switch or trigger,
28 being either electronic, mechanical, magnetic or
29 optical, or a combination of one or more of these.

30 The means may be separate or integral with any
31 pressured fluid system on the chassis.

1

2 A valve system could also be provided for supplying
3 pressurised air to the pressurised fluid system of
4 the present invention for axle raising and/or
5 lowering.

6

7 The valve means for the present invention could
8 comprise one or more valves such as a pilot valve,
9 especially a 3/2 pilot valve, a push-pull valve, a
10 roller valve, an electrical solenoid valve, or an
11 electrical in-pulse valve.

12 Preferably, pressurised air is allowed to flow to
13 valve means such as a solenoid valve and a pull
14 valve. The pull valve can then be operated to divert
15 the air to valves which isolate the front air bags
16 and allows them to deflate without affecting any
17 other air bags.

18

19 According to a second aspect of the present
20 invention, there is provided a kit for application to
21 an extendable trailer chassis of a semi-trailer
22 assembly comprising means for automatically
23 controlling the lowering and/or raising of at least
24 one, e.g. the forward, pair of wheels supporting the
25 chassis, upon retraction and/or extension of the
26 trailer chassis.

27

28 The particular embodiments and features described
29 hereinbefore for the control means apply equally to
30 means for the kit. The kit should be useable with
31 any existing trailer chassis.

1

2 For a better understanding of the present invention
3 and to show more clearly how it may be carried into
4 effect reference will now be made, by the way of
5 example, to the accompanying diagrammatic drawing in
6 which:

7

8 Figure 1 shows one embodiment of a semi-trailer
9 assembly according to the present invention.

10

11 Semi-trailer assemblies of the extendible skeletal
12 type are well known in themselves and will not be
13 described in detail herein.

14

15 Such trailer assemblies all include a trailer chassis
16 for supporting a load in the form of one or more
17 conventional containers and (generally) three pairs
18 of wheels (17a,b,c) disposed towards the rear of the
19 trailer for supporting the chassis and any load. The
20 wheels are provided with braking mechanisms,
21 conventionally operated by compressed air, and with
22 suspension systems, again conventionally
23 incorporating containers for pressurised air.

24

25 Figure 1 is a diagrammatic illustration of a three
26 axle semi-trailer incorporating a forward axle (1)
27 supported by forward air bags (3), a mid axle (5)
28 supported by mid air bags (7) and a rear axle (9)
29 supported by rear air bags (11).

30

31 Pressurised air is supplied to brakes (not shown) for

1 the wheels (17a,b,c) by way of conventional couplings
2 (not shown) and also to the air bags (3, 7, 11) to
3 maintain the air pressure therein. When the source
4 of pressurised air is turned off the drop in pressure
5 causes the brakes to be applied, but the air bags
6 (3,7,11) generally remain inflated.

7
8 Transverse locking pins (not shown) are provided to
9 lock the two portions of the chassis in one of a
10 number of alternative positions in order to adapt the
11 trailer for a particular container configuration to
12 be carried.

13
14 Previously, it has been conventional practice to
15 provide operating means, such as a push button, on
16 the side of the chassis for lifting and lowering
17 forward wheels. However, as discussed hereinbefore,
18 this does not comply with current legal requirements.

19
20 The pressurised air system again provides pressurised
21 air to the pressurised air containers on each axle
22 (3, 7, 11). These containers are interconnected
23 together, and a 3/2 pilot valve (15) is fitted
24 between the front containers (3) and the others (7,
25 11) as illustrated. To lift the axle (1) and front
26 wheels (17a), the push button valve (13) is operated.
27 This allows pressurised air to flow to the 3/2 pilot
28 valve (15). The pilot slides to isolate the air bags
29 (7 and 11) of the rearward two pairs of wheels (which
30 remain pressurised) and to allow the forward pair of
31 air bags (3) to vent to atmosphere. It also allows a

1 lift axle system to pressurise two further air
2 containers (26) and so lift the forward pair of
3 wheels (17a). The locking pins can then be
4 disengaged to allow for the extension or retraction
5 of the trailer chassis.

6
7 The front axle (1) will then be lowered automatically
8 as the trailer extends beyond the legal length
9 requirements for such a vehicle. This automatic
10 lowering is achieved by a roller valve (18). As the
11 trailer extends, the roller valve (18) comes into
12 contact with part of the chassis frame. This cuts
13 off the pressurised air supply to the 3/2 valves
14 (15), allowing the pilot to return to its original
15 position. This reconnects the front axle pressurised
16 air containers (3) to the rearward two axle air
17 containers (7, 11), and causes the lift-axle
18 pressurised air containers (26) to exhaust to
19 atmosphere. This ensures that as soon as the trailer
20 reaches the legal length requirements for a turning
21 circle, all three axles and tyres are on the ground.

22
23 The invention is not limited to the embodiments
24 herein described which may be varied in construction
25 and detail.

1 CLAIMS

2

3 1. A semi-trailer assembly comprising a trailer
4 chassis extendable between contracted and
5 extended positions, and two or more sets of
6 wheels supporting the chassis, wherein the
7 assembly includes means for automatically
8 controlling the lowering and/or raising at least
9 one of the pairs of wheels, upon retraction
10 and/or extension of the length of the trailer
11 chassis.

12

13

14 2. A semi-trailer assembly as claimed in Claim 1
15 which includes a manual lift-axle system,
16 wherein the automatic means disables and/or
17 overrides the manual lift-axle system.

18

19

20 3. A semi-trailer assembly as claimed in Claim 1 or
21 Claim 2 wherein the means is adapted to
22 automatically lower any raised pair or pairs of
23 wheels upon extension of the length of the
24 trailer chassis beyond a predetermined length.

25

26

27 4. A semi-trailer assembly as claimed in Claim 3
28 wherein the means controls the most forward pair
29 of wheels.

30

31

- 1 5. A semi-trailer assembly as claimed in any one of
2 Claims 1-4 having two, three or four pairs of
3 wheels.
4
- 5 6. A semi-trailer assembly as claimed in Claim 5
6 wherein the trailer has three pairs of wheels.
7
- 8 7. A semi-trailer assembly as claimed in any one of
9 Claims 1-6 wherein the means comprises an
10 electronic, mechanical, magnetic, optical, or
11 combination thereof, switch or trigger.
12
- 13 8. A semi-trailer assembly as claimed in Claim 7
14 wherein the means comprises a roller valve
15 means.
16
- 17 9. A semi-trailer assembly as claimed in any one of
18 the preceding Claims wherein the means act on a
19 fluid pressure system for supporting one or more
20 of the pairs of wheels.
21
- 22 10. A semi-trailer assembly as claimed in Claim 9
23 wherein the pressurised fluid system is the main
24 pressurised fluid system of the trailer
25 assembly.
26
- 27 11. A semi-trailer assembly as claimed in any one of
28 the preceding Claims wherein the means for
29 lowering and/or raising each pair of wheels
30 actuates a separate container for pressurised
31 air at each relevant axle beam.

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12. A semi-trailer assembly as claimed in any one of the preceding Claims wherein the means causes air flow to a pair of suspension bags supporting the relevant pair of wheels to be cut off and exhaust to atmosphere and to divert air to one or more axle lifting bags, as the trailer retracts in a longitudinal direction.

13. A semi-trailer assembly as claimed in any one of the Claims 9-12 which includes a valve system for supplying pressurised fluid to the pressurised fluid system of the trailer assembly for the axle raising/lowering means.

14. A semi-trailer assembly as claimed in Claim 13 wherein the valve means comprises one or more of the group comprising: pilot valve, push-pull valve, roller valve, electrical solenoid valve, or electrical in-pulse valve.

15. A kit for application to an extendable trailer chassis of a semi-trailer assembly comprising means for automatically controlling the lowering and/or raising of at least one pair of wheels supporting the chassis, upon retraction and/or extension of the trailer chassis.

16. A kit as claimed in Claim 16 wherein the means acts on the most forward pair of wheels.

1 17. A semi-trailer assembly as substantially herein
2 described with reference to Figure 1.

3



Application No: GB 0024758.5
Claims searched: 1 to 17

Examiner: Colin Thompson
Date of search: 12 January 2001

Patents Act 1977
Search Report under Section 17

Databases searched:

UK Patent Office collections, including GB, EP, WO & US patent specifications, in:

UK Cl (Ed.S): B7D (DAGA, DFAA, DFAB, DFAC, DFAX, DTL)

Int Cl (Ed.7): B62D 53/06

Other: Online: WPI, EPODOC, JAPIO

Documents considered to be relevant:

Category	Identity of document and relevant passage	Relevant to claims
X	GB 1325979 A (Fearon) Whole document relevant	1,5
X	EP 0649772 A1 (Strien) Whole document relevant	1,4,5
X	US 4635742 A (Bertolini) Whole document relevant	1,4-7
X	US 4230334 A (Mabry) Whole document relevant	1,4-7

X Document indicating lack of novelty or inventive step
Y Document indicating lack of inventive step if combined with one or more other documents of same category.
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