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(54) Title of the Invention: **A turbocharger**
Abstract Title: **Turbocharger to exhaust manifold connection**

(57) A turbocharger 230 for an internal combustion engine, comprising a bearing housing 231, a rotating shaft coupled to the bearing housing 231, a compressor wheel mounted at one end of the rotating shaft, a compressor housing 242 accommodating the compressor wheel and provided with an inlet 243 and an outlet for an air stream, a turbine wheel mounted at the opposite end of the rotating shaft, and a turbine housing 252 accommodating the turbine wheel and provided with an inlet and an outlet 254 for an exhaust gas stream, wherein the bearing housing 231 comprises a fastening flange 236 suitable to be fixed to a component of the internal combustion engine, wherein the turbine housing 252 is provided with a connecting pipe 255 for fluidly connecting the turbine housing inlet with an exhaust manifold of the internal combustion engine, and wherein the connecting pipe 255 includes means, such as a corrugated tubular portion 290, for compensating axial thermal deformations thereof.

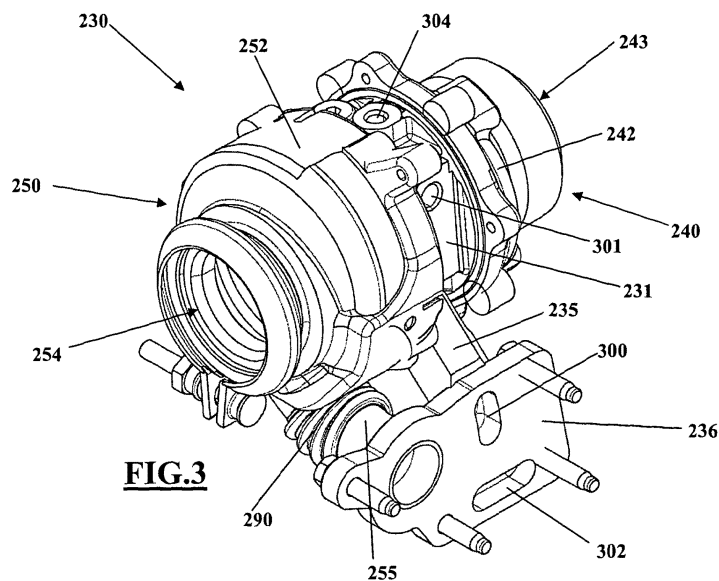
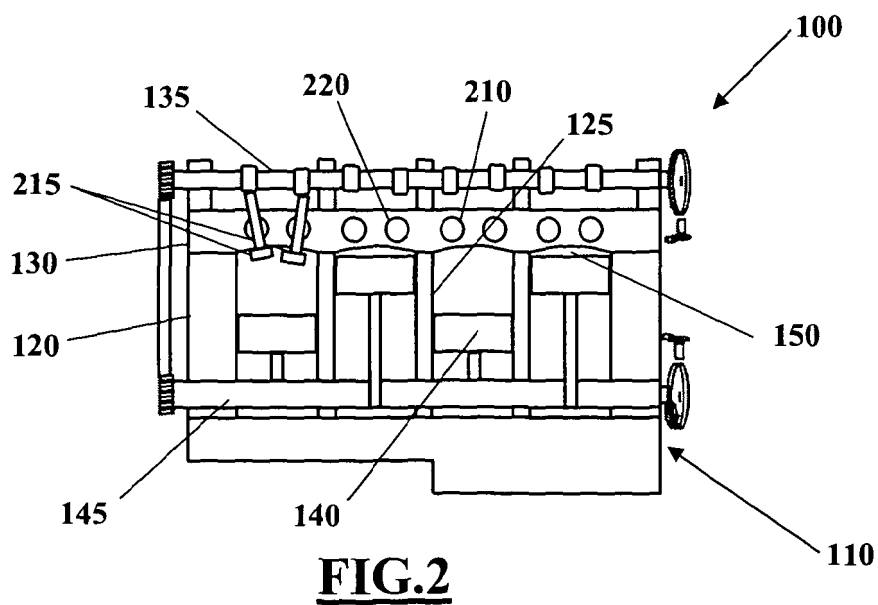
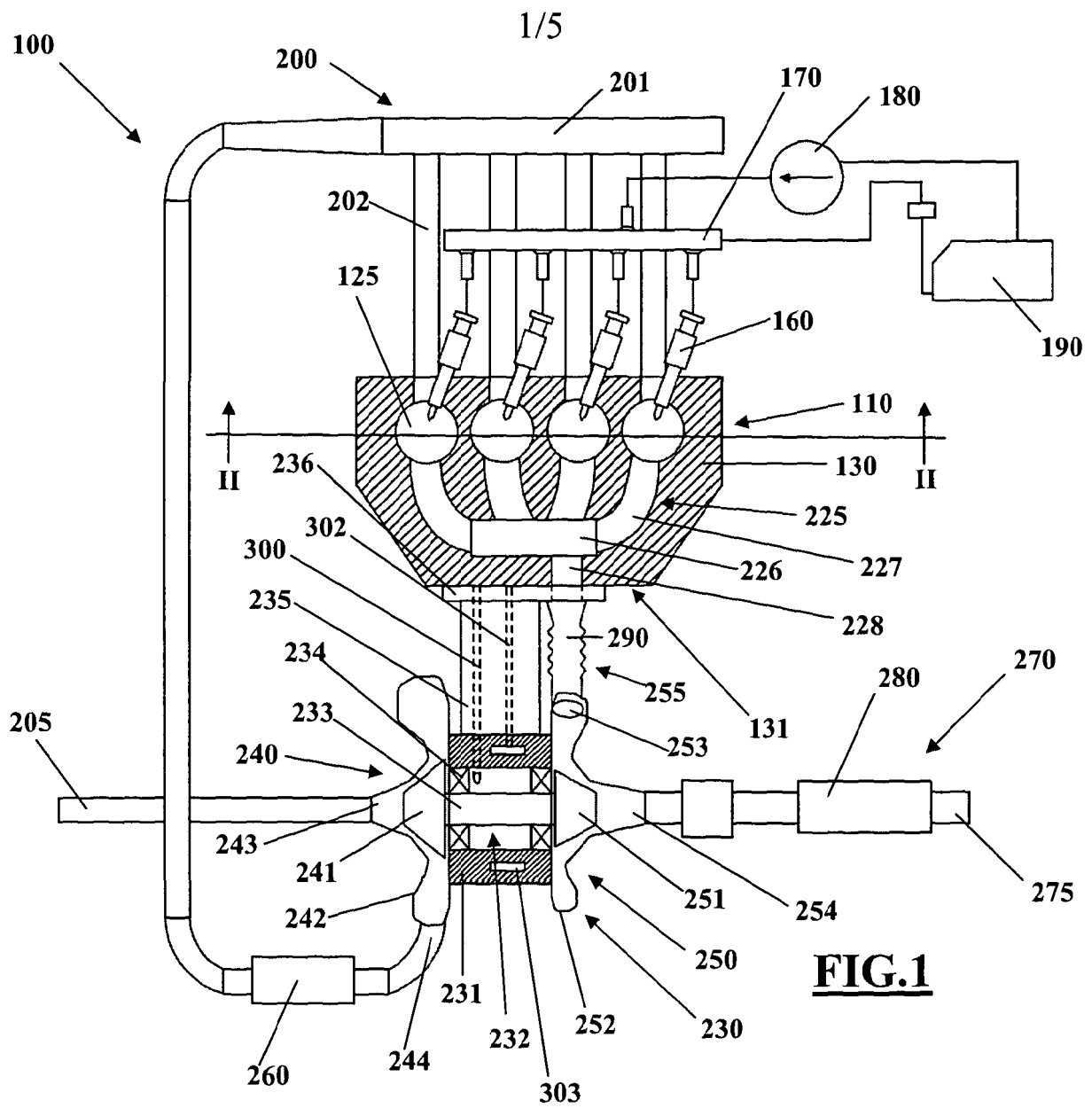


FIG.3

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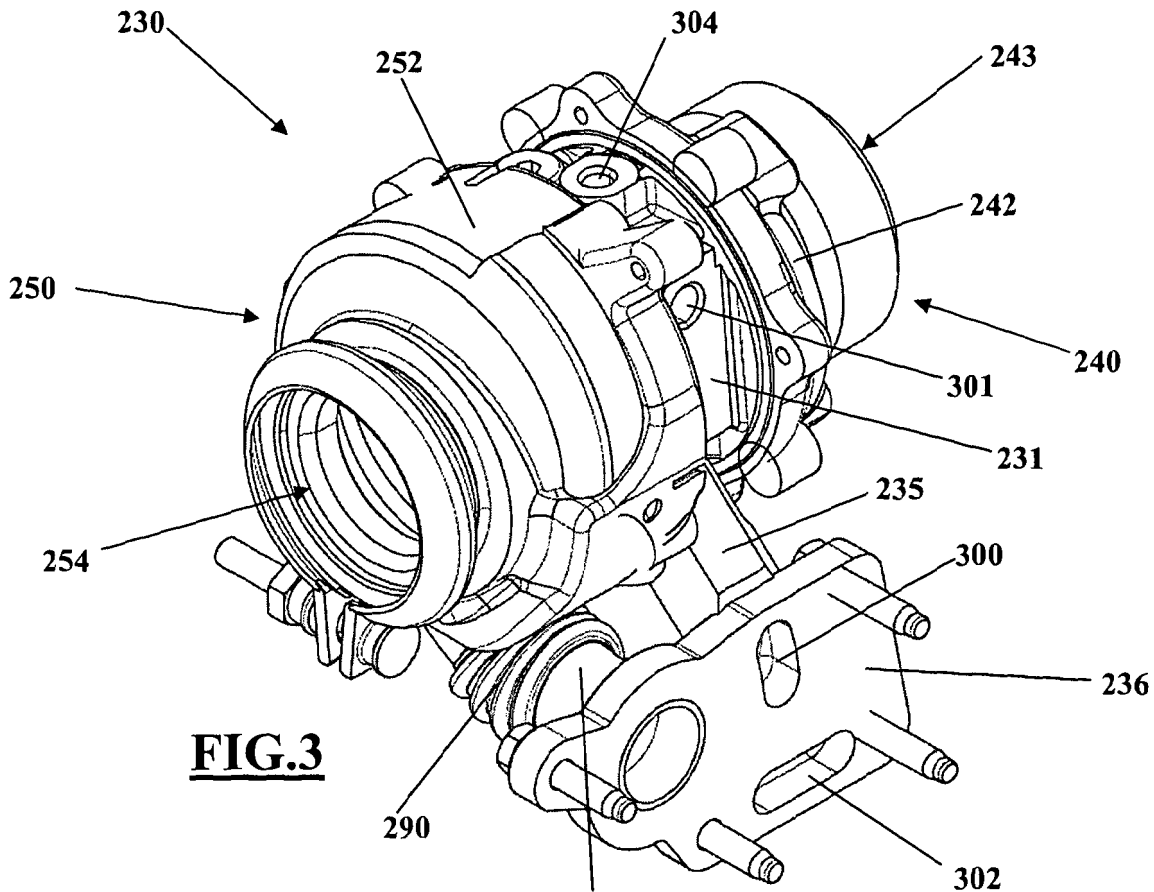


FIG. 3

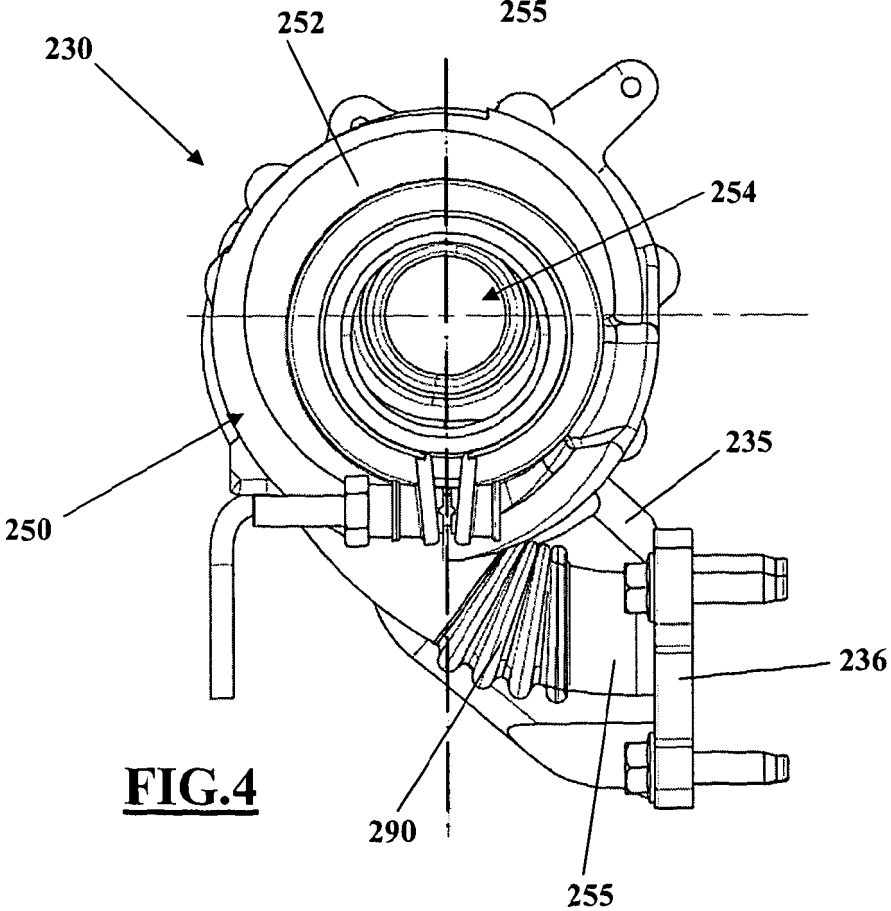
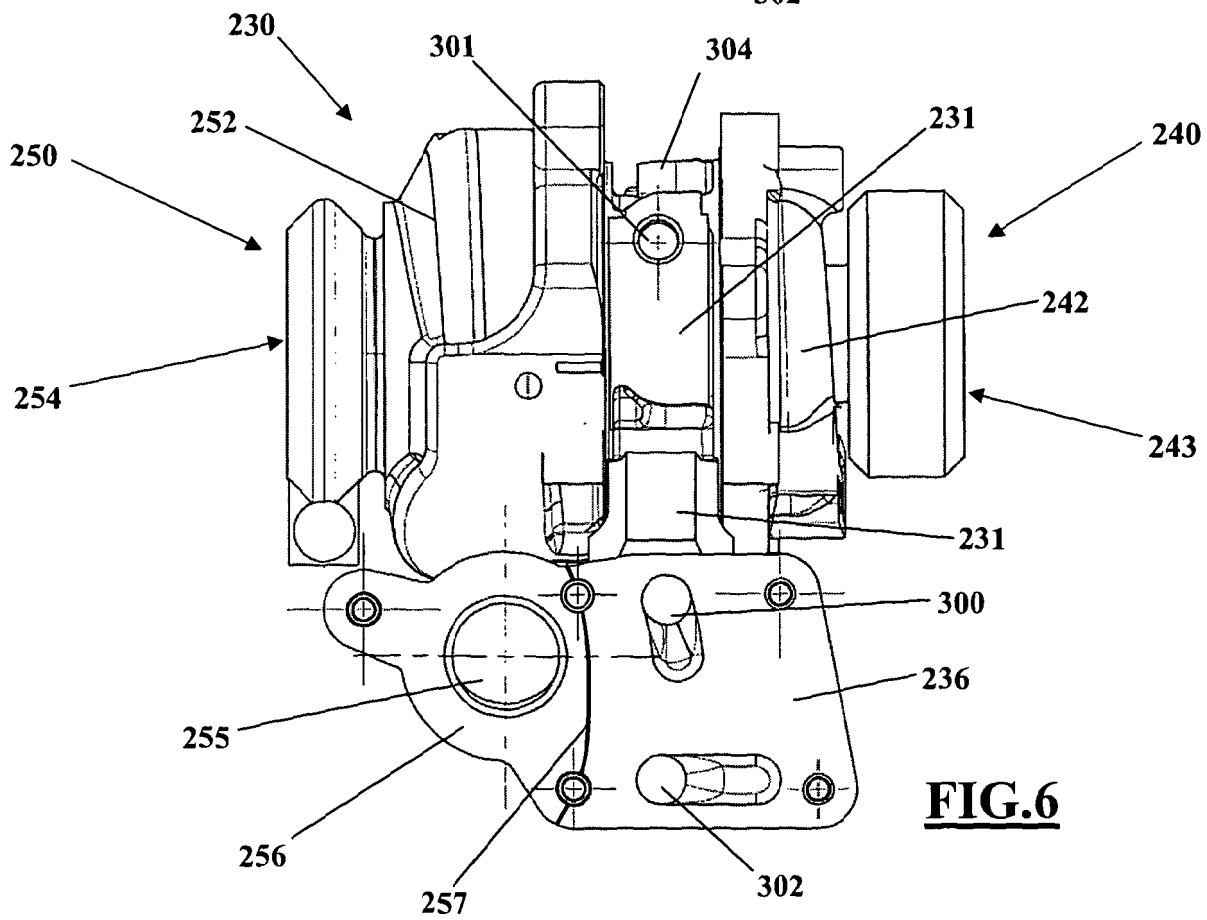
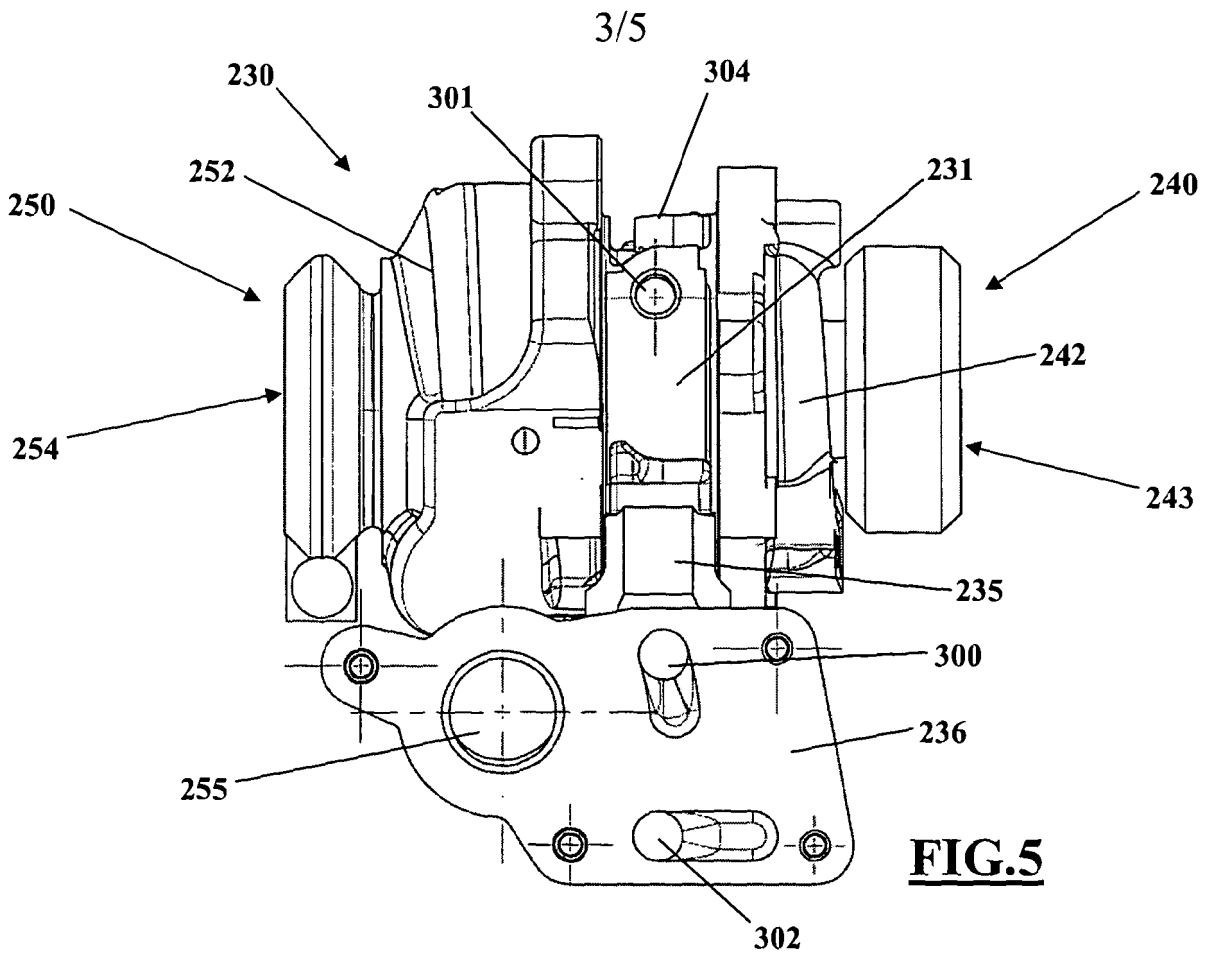


FIG. 4



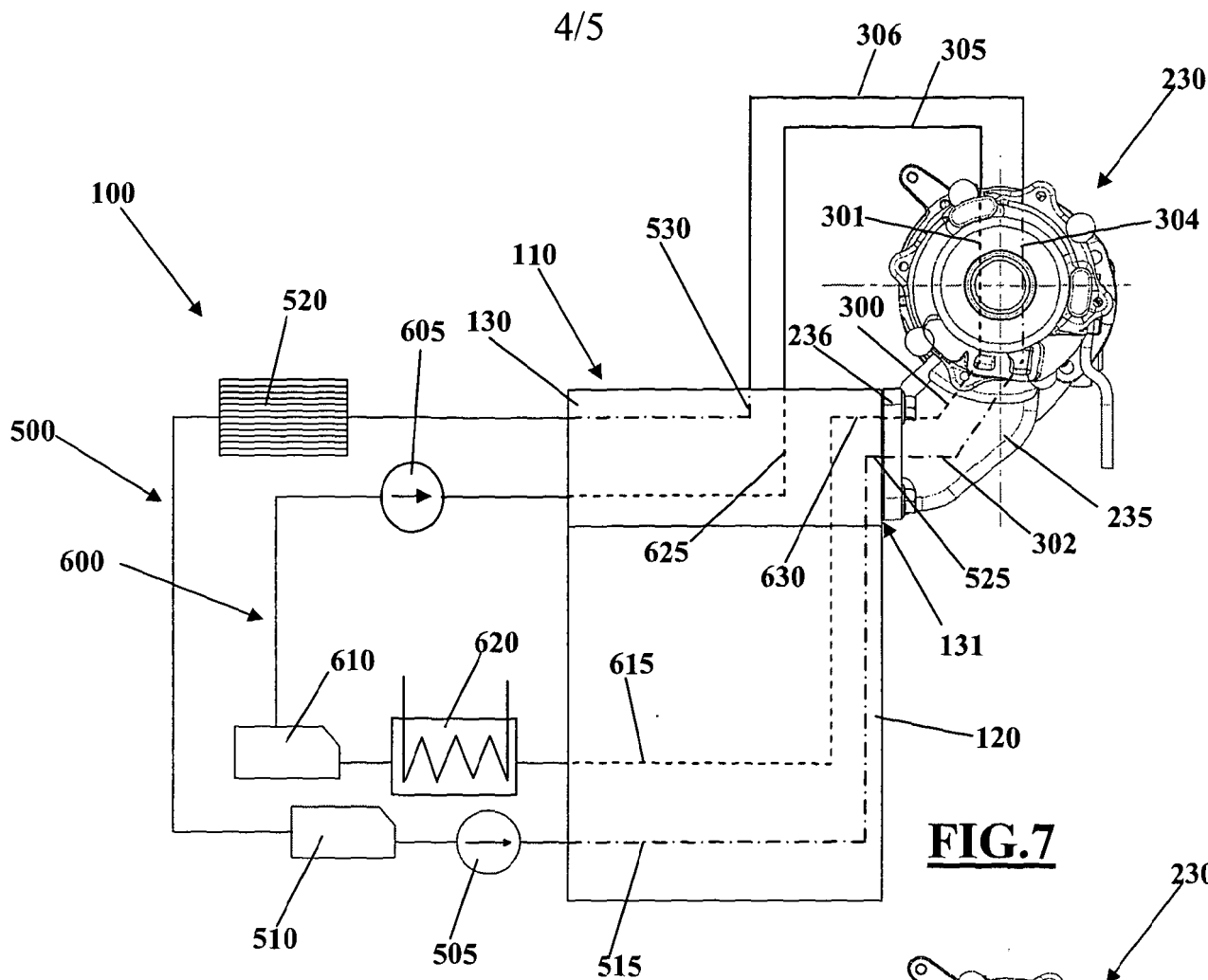


FIG. 7

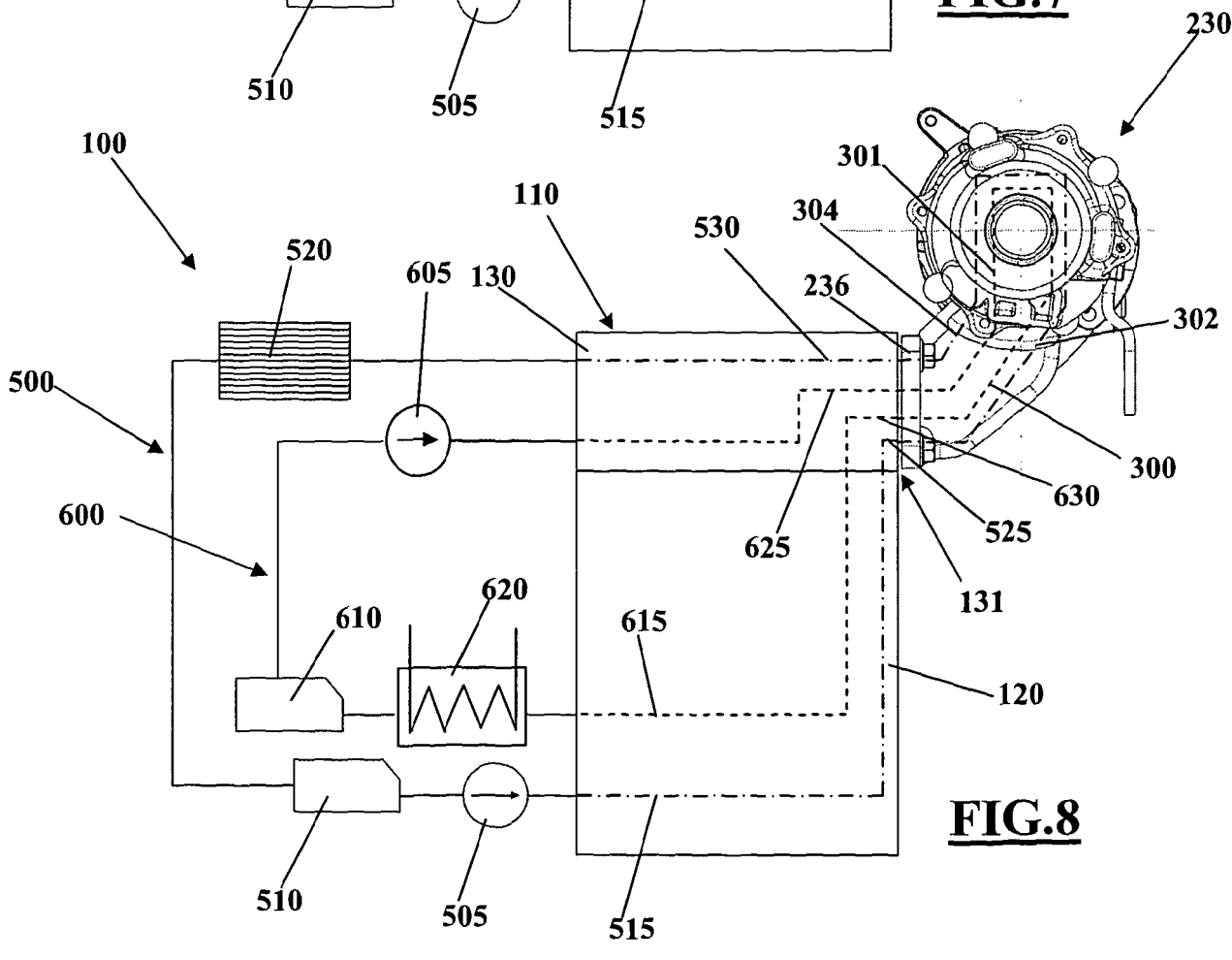


FIG. 8

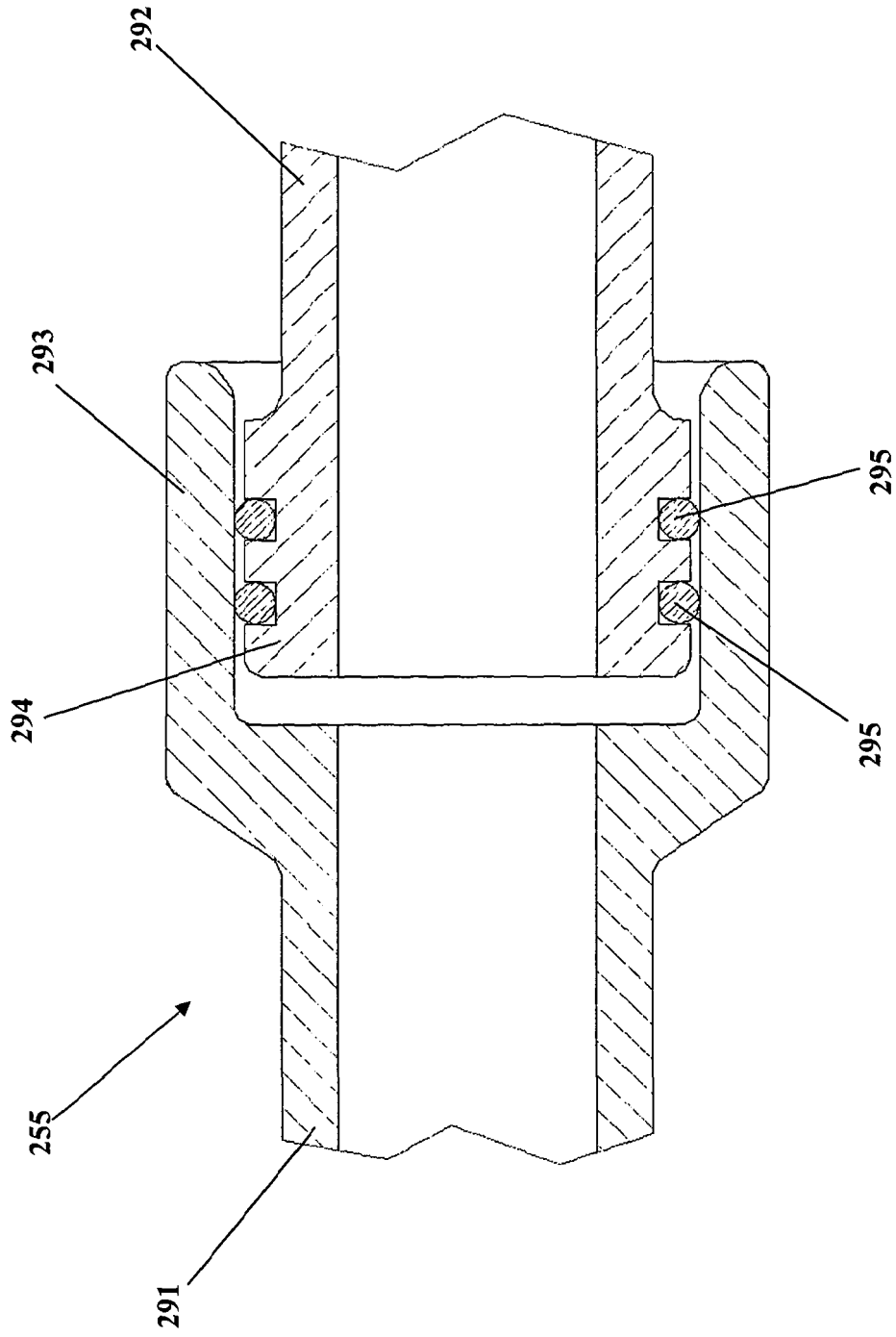


FIG.9

A TURBOCHARGER

TECHNICAL FIELD

The present invention relates to a turbocharger for an internal combustion engine, typically for an internal combustion engine of a motor vehicle.

BACKGROUND

An internal combustion engine conventionally comprises an engine block including one or more cylinders, and a cylinder head attached to the cylinder block to close the top of the cylinders. The engine block and the cylinder head are generally formed as aluminum or iron castings. Each of the cylinders accommodates a piston that cooperates with the cylinder head to define a combustion chamber. A fuel and air mixture is disposed in the combustion chamber and ignited, resulting in hot expanding exhaust gasses causing reciprocating movement of the piston. The fuel may be provided through a fuel injector, which injects the fuel directly into the combustion chamber. The pistons are mechanically coupled to a crankshaft, so that the reciprocating movement of the pistons is converted into a rotation of the engine crankshaft.

Each of the cylinders is equipped with at least an intake valve and an exhaust valve, which are actuated by a camshaft rotating in time with the crankshaft. These valves selectively allow the air into the combustion chamber from at least an intake port, and alternately allow the exhaust gases to exit through at least an exhaust port. The

intake ports and the exhaust ports are internally defined by the cylinder head.

The air may be distributed to the intake ports through an intake manifold, which is conventionally attached to the cylinder head. The intake manifold is typically formed from aluminum or plastic and includes runner portions in communication with each of the intake ports of the cylinder head. The intake manifold further includes a collector volume, in communication with each of the intake runner portions and with an intake pipe that conveys air from the ambient environment to the collector volume.

The exhaust gases from the combustion chamber may be collected in an exhaust manifold, which is conventionally attached to the cylinder head at the opposite side of the intake manifold. The exhaust manifold is typically formed from stainless steel or cast iron and includes runner portions in communication with each of the exhaust ports of the cylinder head. The exhaust manifold further includes a collector volume, in communication with each of the exhaust runner portions and with an exhaust pipe that conveys the exhaust gases from the collector volume to the ambient environment. One or more after-treatment devices, typically catalytic aftertreatment devices such as a Diesel Oxidation Catalyst (DOC) and others, are usually located in the exhaust pipe to reduce the pollutant emissions of the internal combustion engine. In order to reduce the footprint of the internal combustion engine, cylinder heads have been recently designed wherein the exhaust manifold, i.e. the exhaust runner portions and the col-

lector volume, is internally defined by the cylinder head itself to form an integral exhaust manifold.

Many internal combustion engines are also equipped with a turbocharger having the function of increasing the pressure of the air entering the engine cylinders, in order to enhance the engine torque. The turbocharger conventionally comprises a bearing housing, which accommodates a rotating shaft, also referred as turbocharger shaft, and the bearings thereof. The bearing housing is generally formed as an aluminum or iron casting. The opposite ends of the turbocharger shaft jut out from the bearing housing. A turbine wheel is fixed to one end of the turbocharger shaft, whereas the opposite end carries a compressor wheel. The turbine wheel and the compressor wheel are respectively accommodated inside a turbine housing and inside a compressor housing, which are fastened at the opposite side of the bearing housing. The turbine housing and the compressor housing are typically formed from stainless steel or cast aluminum. The turbine housing comprises an inlet in communication with the exhaust manifold and an outlet in communication with the exhaust pipe, so that the turbine wheel rotates by receiving the exhaust gases. The compressor housing comprises an inlet in communication with the intake pipe and an outlet in communication with the intake manifold, so that the rotation of the compressor wheel, driven by the turbine wheel via the turbocharger shaft, increases the pressure of the air in the intake manifold and then in the engine cylinders.

Generally, the entire turbocharger is carried by the turbine housing,

whose inlet is defined by a rigid pipe cast in single body with the turbine housing. The free end of this rigid pipe is provided with a fastening flange that is attached directly to the exhaust manifold by means of conventional fastening techniques, such as threaded fasteners. As a matter of fact, the turbine housing is held by the exhaust manifold, whereas the bearing housing is held by the turbine housing itself and the compressor housing is held by the bearing housing. This design implies that the entire turbocharger is fixed to the exhaust manifold in a cantilever fashion, so that it may be subjected to relatively wide oscillations during the operation of the internal combustion engine, which may cause malfunctions and even damages.

In order to solve this drawback, turbochargers have been designed wherein the bearing housing comprises a pedestal having a fastening flange that may be directly fastened to the engine block. Even if this turbochargers are actually carried by the bearing housing, the inlet of their turbine housing is still connected with the exhaust manifold by means of a rigid metallic pipe. Since the exhaust gases exiting the exhaust manifold may be very hot (up to 800°C), this connection implies that, during the operation of the internal combustion engine, the rigid metal pipe connecting the turbine housing and the exhaust manifold is heated much more than the pedestal connecting the bearing housing and the engine block, thereby causing different thermal deformations which may still be responsible of malfunctions and damages.

In view of the above, it is an object of an embodiment of the inven-

tion to provide a turbocharger that can be mounted in a more reliable way, thereby solving or at least positively reducing the above mentioned drawbacks.

Another object is that of meeting this goal with a simple, rational
5 and rather inexpensive solution.

DISCLOSURE

These and/or other objects are attained by the characteristics of the embodiments of the invention as reported in independent claims. The dependent claims recite preferred and/or especially advantageous fea-
10 tures of the embodiments of the invention.

More particularly, an embodiment of the invention provides a turbocharger for an internal combustion engine, comprising a bearing housing, a rotating shaft coupled to the bearing housing, a compressor wheel mounted at one end of the rotating shaft, a compressor housing
15 accommodating the compressor wheel and provided with an inlet and an outlet for an air stream, a turbine wheel mounted at the opposite end of the rotating shaft, and a turbine housing accommodating the turbine wheel and provided with an inlet and an outlet for an exhaust gas stream, wherein the bearing housing comprises a fastening flange
20 suitable to be fixed to a component of the internal combustion engine, such as for example an engine block, an exhaust manifold or a cylinder head (especially if the cylinder head has an exhaust manifold integrated therein), wherein the turbine housing is provided with a connecting pipe for fluidly connecting the turbine housing inlet
25 let with an exhaust manifold of the internal combustion engine, and

wherein the connecting pipe includes means for compensating axial thermal deformations thereof, namely means that allow the connecting pipe to get deformed without generating great axial tensions.

In this way, the connecting pipe of the turbine housing does not interfere with the contemporaneous thermal deformations of the bearing housing, thereby advantageously prevent any malfunction and/or damage of the turbocharger.

According to an aspect of the invention, the connecting pipe may be made from a metallic material, including stainless steel, aluminum, and cast iron.

This aspect of the invention has the advantage of improving the resistance of the connecting pipe to the high temperature (up to 800°C) of the exhaust gases.

According to an aspect of the invention, the compensating means may comprise a corrugated sheet metal tubular portion of the connecting pipe.

Thanks to this corrugated shape, the thermal deformations of the connecting pipe result in bellows-like axial expansions or contractions of the corrugated sheet metal tubular portion, which do not generate great axial tensions. As a consequence, even if the connecting pipe is heated by the exhaust gasses more than the bearing housing, the difference between the thermal deformations of these two components are advantageously compensated by the corrugated sheet metal portion, thereby preventing malfunctions and damages.

According to an alternative aspect of the invention, the compensating

means may comprise at least two separated tubular portions of the metal connecting pipe that are axially inserted into each other.

Thanks to this aspect of the invention, the thermal deformations of the connecting pipe result in mutual axial movement of the two tubular portions thereof, which do not generate axial tensions. As a consequence, even if the connecting pipe is heated by the exhaust gasses more than the bearing housing, the difference between the thermal deformations of these two components are advantageously compensated by the tubular portions, thereby preventing malfunctions and damages.

10 In this case, at least a sealing ring may be coaxially interposed between the two separated tubular portions of the connecting pipe, in order to advantageously prevent any leakage of exhaust gas therefrom.

According to an aspect of the invention, the connecting pipe comprises a fastening flange suitable to be fixed to an exhaust manifold housing. The exhaust manifold housing may be a conventional casting that is attached to the cylinder head, but it may also be a cylinder head that internally defines an integrated exhaust manifold as mentioned above.

This aspect of the invention has the advantage of improving the fluid connection between the turbine housing inlet and the exhaust manifold.

According to another aspect of the invention, the fastening flange of the connecting pipe may be separated from the fastening flange of the bearing housing. i.e. the two fastening flanges may be realized as two separated bodies.

This aspect of the invention has the advantage of simplifying the assembly of the turbocharger and, in particular, the mounting of the turbine housing.

According to an alternative aspect of the invention, the fastening
5 flange of the connecting pipe may be realized in single body with the fastening flange of the bearing housing.

This alternative aspect of the invention has the advantage of simplifying the mounting of the whole turbocharger to the internal combustion engine.

10 Another aspect of the invention provides that the bearing housing internally defines at least an inlet pipe, which opens onto the bearing housing fastening flange for receiving a fluid, for example a lubricating oil for the turbocharger shaft bearings, from a corresponding pipe internally defined by the internal combustion engine component
15 to which the bearing housing fastening flange is fixed.

It is known that a turbocharger generally requires a lubricating oil supply to lubricate the bearings associated with the turbocharger. The lubricating oil is conventionally supplied by means of external pipes, which fluidly connect the internal volume of the bearing housing with a lubricating circuit internally defined by the engine block
20 and the cylinder head. The last mentioned aspect of the invention has therefore the advantage of integrating this connecting pipes in the bearing housing, thereby simplifying the installation of the turbocharger, reducing the amount of space globally required by this installation,
25 and also preventing most of the problems that are asso-

ciated with the conventional external lubricant pipes, such as for example leaking problem of the connections thereof.

According to another aspect of the invention, the bearing housing may further internally define another inlet pipe, which opens onto the bearing housing fastening flange for receiving another fluid, for example a coolant, from a corresponding pipe internally defined by the internal combustion engine component to which the bearing housing fastening flange is fixed.

It is known that some turbochargers, especially larger turbochargers and those installed in heavy duty engines, may require to be cooled down with the aid of a coolant circulation. This coolant circulation is conventionally achieved by providing the bearing housing with an internal cooling circuit, which is fluidly connected with the cooling circuit of the internal combustion engine by means of external pipes.

The last mentioned aspect of the invention has therefore the advantage of integrating also this additional connecting pipes in the bearing housing, thereby further simplifying the installation of the turbocharger, further reducing the amount of space globally required by this installation, and also preventing most of the problems that are associated with the conventional external coolant pipes, such as for example the leaking problem of the connections thereof.

In this context, it is clear that the lubricating oil and/or coolant, which are supplied into the bearing housing according to the preceding aspects of the invention, should also be drained therefrom and returned into the engine lubricating circuit and the engine coolant

circuit respectively.

For this reason, an aspect of the invention provides that each of the above mentioned inlet pipe(s) is in fluid communication with a corresponding outlet pipe, which is internally defined in the bearing
5 housing.

In order to simplifying the design of the bearing housing, each outlet pipe(s) may open onto a surface of the bearing housing located away from the fastening flange thereof. In this case, each outlet pipe will be fluidly connected with the respective engine fluid cir-
10 cuit by means of an external pipe.

Alternatively, each outlet pipe(s) may open onto the bearing housing fastening flange for directly draining the respective fluid into a corresponding pipe which is internally defined by the internal combustion engine component to which the bearing housing fastening
15 flange is fixed.

This alternative aspect of the invention has the advantage of a more complete integration of the fluid system or systems, i.e. the turbocharger's lubricating and/or cooling system, in the bearing housing, thereby further improving the benefits mentioned above.

20 Another embodiment of the present invention provides an internal combustion engine system comprising a combustion engine equipped with an exhaust manifold and with the turbocharger disclosed above.

The exhaust manifold may be internally defined by a cylinder head of the internal combustion engine, and the fastening flange of the turbocharger bearing housing may be directly fixed to the cylinder head.
25

A benefit of attaching the bearing housing to the cylinder head is that of reducing the overall dimensions of the internal combustion engine system.

Another benefit of attaching the bearing housing to the cylinder head
5 is that, being the cylinder head cooled by the engine cooling circuit, it enables heat transfer from the bearing housing direct to the engine cooling circuit, even if no dedicated coolant channels or pipes are provided in the bearing housing.

Still another embodiment of the invention provides an internal combustion engine system comprising an internal combustion engine
10 equipped with:

- a cylinder head defining a plurality of exhaust ports and an exhaust outlet; an exhaust manifold internally defined by the cylinder head; wherein the exhaust manifold includes a collector volume in
15 communication with the exhaust ports, through a plurality of exhaust runners, and with the exhaust outlet; and with

- the turbocharger disclosed above, wherein the fastening flange of the turbocharger bearing housing is fixed to the cylinder head, and the connecting pipe of the turbine housing is in fluid communication
20 with the exhaust outlet.

This embodiment of the invention has the same advantage mentioned above, in particular those of reducing the overall dimensions of the internal combustion engine system and of enabling heat transfer from the bearing housing direct to the engine cooling circuit, even if no
25 dedicated coolant channels or pipes are provided in the bearing hous-

ing.

BRIEF DESCRIPTION OF THE DRAWINGS

The present invention will now be described, by way of example, with reference to the accompanying drawings.

5 Figure 1 shows an internal combustion engine system according to an embodiment of the invention.

Figure 2 is the section II-II of the internal combustion engine of figure 1.

10 Figure 3 is a prospective view of a turbocharger according to an embodiment of the invention.

Figure 4 is a lateral view of the turbocharger of figure 3.

Figure 5 is a frontal view of turbocharger of figure 3.

Figure 6 is the frontal view of a turbocharger according to an alternative embodiment of the invention.

15 Figure 7 is a schematic view of the lubricant and coolant connections between the internal combustion engine and the turbocharger of figure 3.

20 Figure 8 is a schematic view of the fluid connections of the lubricant and coolant connections between the internal combustion engine and the turbocharger according to an alternative embodiment of the invention.

Figure 9 is a partial view of a connecting pipe belonging to the turbine housing of a turbocharger according to an alternative embodiment of the invention.

25 **DETAILED DESCRIPTION**

Some embodiments may include an internal combustion engine system 100, as shown in Figures 1 and 2, that includes an internal combustion engine (ICE) 110, in this example a Diesel engine. The ICE 110 comprises an engine block 120 and a cylinder head 130 attached to the top of the engine block 120. The engine block 120 and the cylinder head 130 may be formed as aluminum or iron castings, which are removably mounted to each other using conventional fastening techniques, such as threaded fasteners. The engine block 120 defines at least one cylinder 125 having a piston 140 reciprocally movable therein. The cylinder head 130 closes each of the cylinders 125, thereby cooperating with the relative piston 140 to define a variable volume combustion chamber 150. The cylinder head 130 may also define an upper portion of each cylinder 125. In this example, the engine block 120 and the cylinder head 130 are configured to define an in-line four-cylinder ICE 110. However, some embodiments may include an engine block 120 and a cylinder head 130 configured to define a different number of cylinders 125, such as for example 3, 6, 8, 10 or 12. The engine block 120 and the cylinder head 130 may be also configured to define a different engine configuration, such as for example a V-type engine.

A fuel and air mixture (not shown) is disposed in each of the combustion chambers 150 and ignited, resulting in hot expanding exhaust gasses causing reciprocal movement of the pistons 140. The pistons 140 are coupled to a crankshaft 145, so that the reciprocating movement of the pistons 140 is transformed in a rotation of the crank-

shaft 145. The fuel is provided by one fuel injector 160 per cylinder 125. Each of the fuel injectors 160 is received in a bore internally defined by the cylinder head 130 and it is located within the respective cylinder 125. The fuel is provided at high pressure to the fuel
5 injectors 160 from a fuel rail 170, which is in fluid communication with a high pressure fuel pump 180 that increases the pressure of the fuel received from a fuel source 190.

Each of the cylinders 125 has at least two valves 215, actuated by a camshaft 135 rotating in time with the crankshaft 145. The valves 215
10 selectively allow air into the combustion chamber 150 from at least one intake port 210, and alternately allow exhaust gases to exit the combustion chamber 150 through at least one exhaust port 220. The intake ports 210 and the exhaust ports 220 are internally defined by the cylinder head 130.

15 The air may be distributed to the intake ports 210 through an intake manifold 200. The intake manifold 200 includes a collector volume 201 and a plurality of runner portions 202, each of which is in fluid communication with the collector volume 201 and with a respective intake port 210 of the cylinder head 130. An air intake pipe 205 may
20 provide air from the ambient environment to the intake manifold 200. The intake manifold 200 may be formed from aluminum or plastic and it may be removably attached to the cylinder head 130 using conventional fastening techniques, such as threaded fasteners.

The exhaust gases exiting the exhaust ports 220 may be collected in
25 an exhaust manifold 225. The exhaust manifold 225 includes a collec-

tor volume 226 and a plurality of runner portions 227, each of which is in fluid communication with the collector volume 201 and with a respective exhaust port 220. In this example, the exhaust manifold 225, i.e. the collector volume 226 and the runner portions 227 are
5 internally defined by the cylinder head 130, thereby forming an integral exhaust manifold which advantageously reduces the packaging requirements for the ICE 110. An exhaust outlet 228 is internally defined by the cylinder head 130 and is configured to provide a passage through which the exhaust gases contained within the collector volume
10 226 may exit the cylinder head 130. More particularly, the exhaust outlet 228 opens onto an substantially flat external surface 131 of the cylinder head 130.

The internal combustion engine system 100 further comprises a turbo-charger 230, which schematically comprises a compressor 240 rotation-
15 ally coupled to a turbocharger assembly 250. Rotation of the compressor 240 increases the pressure and temperature of the air in the intake pipe 205 and manifold 200. An intercooler 260 disposed in the intake pipe 205 may reduce the temperature of the air. The turbo-charger assembly 250 rotates by receiving exhaust gases from the ex-
20 haust manifold 225.

The exhaust gases exit the turbocharger assembly 250 and are directed into an exhaust system 270. The exhaust system 270 may include an exhaust pipe 275 having one or more exhaust aftertreatment devices 280. The aftertreatment devices may be any device configured to change the
25 composition of the exhaust gases. Some examples of aftertreatment de-

vices 280 include, but are not limited to, catalytic converters (two and three way), oxidation catalysts, lean NOx traps, hydrocarbon adsorbers, selective catalytic reduction (SCR) systems, and particulate filters.

5 As shown in figures 7 and 8, the internal combustion engine system 100 may further include an engine cooling circuit 500 for cooling at least the engine block 120 and the cylinder head 130, and an engine lubricating circuit 600 for lubricating the rotating and sliding components of the ICE 110.

10 The engine cooling circuit 500 schematically comprises a coolant pump 505 that delivers a coolant, typically a mixture of water and anti-freeze, from a coolant tank 510 to a plurality of cooling channels 515 internally defined by the engine block 120 and/or by the cylinder head 130, and a radiator 520 for cooling down the coolant, once it
15 has passed through the cooling channels 515 and before it returns to the coolant tank 510. In the accompanying figures, the cooling channels 515 are simply schematized as a single channel, but those skilled in the art will recognize that the cooling channels 515 are configured to define a much more complicate circuit within the engine
20 block 120 and the cylinder head 130.

The engine lubricating circuit 600 comprises an oil pump 605 that draws lubricating oil from an oil sump 610 and delivers it under pressure through a plurality of lubricating channels 615 internally defined by the engine block 120 and/or by the cylinder head 130, and
25 an oil cooler 620 for cooling down the oil, once it has passed

through the lubricating channels 615 and before it returns to the oil sump 610. Also in this case, those skilled in the art will recognize that the lubricating channels 615, simply schematized as a single channel in the accompanying figures, are actually configured to define a much more complicate circuit within the engine block 120 and the cylinder head 130. In particular, the lubricating channels 615 usually include a main oil gallery internally defined by the engine block 120, whence the lubricating oil is directed towards a plurality of exit holes for lubricating many movable components of the ICE 110, before returning in the oil sump 610. These ICE movable components include, but are not limited to, crankshaft bearings (main bearings and big-end bearings), camshaft bearings operating the valves, tappets and the like.

Turning now to the turbocharger 230, this device schematically comprises a bearing housing 231, which may be formed as an aluminum or iron casting. The bearing housing 231 internally defines a substantially cylindrical chamber 232, which coaxially accommodates a rotating shaft 233 and the bearings 234 thereof. Hereafter, the rotating shaft 233 will be simply referred as turbocharger shaft. The opposite ends of the turbocharger shaft 233 jut out from the bearing housing 231. A turbine wheel 251 is fixed to one end of the turbocharger shaft 233, whereas the opposite end carries a compressor wheel 241. The turbine wheel 251 is accommodated within a turbine housing 252, thereby forming the turbocharger assembly 250. The compressor wheel 241 is accommodated within a compressor housing 242, thereby forming

the turbocharger compressor 240. The turbine housing 252 and the compressor housing 242 may be formed from stainless steel or cast aluminum and may be fastened at the opposite side of the bearing housing 231 using conventional fastening techniques, such as threaded fasteners. The turbine housing 252 comprises a radial inlet 253 in fluid communication with the exhaust outlet 228 of the exhaust manifold 225, and an axial outlet 254 in fluid communication with the exhaust pipe 275 upstream of the aftertreatment devices 280. The compressor housing 242 comprises an axial inlet 243 in fluid communication with the intake pipe 205 and a radial outlet 244 in fluid communication with the intake manifold 200 upstream of the intercooler 260. In this way, the exhaust gases coming from the ICE 110 expand into the turbine housing 252 and set the turbine wheel 251 in rotation. The rotation of the turbine wheel 251 is transmitted to the compressor wheel 241 by the turbocharger shaft 233. The air coming from the intake pipe 205 is compressed within the compressor housing 242 by the rotation of the compressor wheel 241, and distributed under pressure to the intake manifold 200. In some embodiments the turbine housing 252 may be equipped with a series of vanes (not shown) that directs the exhaust gases from the radial inlet 253 towards the turbine wheel 251. An actuator may be provided for moving these vanes, to form a variable geometry turbine (VGT). In other embodiments, the turbocharger assembly 250 may be of fixed geometry and/or include a waste gate.

The entire turbocharger 230 is carried by the bearing housing 231,

which comprises a pedestal portion 235, which extends radially with respect to the internal chamber 232, ending with a substantially flat fastening flange 236. The pedestal portion 235 and the fastening flange 236 are formed in single body with the bearing housing 231. By way of example, the pedestal portion 235, the fastening flange 236 and the bearing housing 231 may be formed in a single aluminum or iron casting. In this example, the fastening flange 236 is directly mounted to the external surface 131 of the cylinder head 130 using conventional fastening techniques, such as threaded fasteners.

10 The radial inlet 253 of the turbine housing 252 is fluidly connected with the exhaust outlet 228 by means of a connecting pipe 255, typically a sheet metal connecting pipe, which may be formed from stainless steel, aluminum or cast iron. More particularly, an end of the connecting pipe 255 defines a connecting pipe inlet port 255a in communication with the exhaust outlet 228 when the turbocharger 230 is assembled to the ICE 110. The connecting pipe 255 may be realized in single piece with the turbine housing 252 or may be fixed to the latter using conventional fastening techniques. Referring to figure 3 and 4, at least a tubular portion 290 of the connecting pipe 255 is defined by an axial alternation of annular ridges and troughs, which confer to this tubular portion 290 of the connecting pipe 255 a corrugated shape. This corrugated shape implies that any thermal deformation of the connecting pipe 255, caused for example by a variation of the exhaust gas temperature during the ICE operation, results in a bellows-like axial expansion or contraction of the annular ridges and

25

troughs of the corrugated tubular portion 290. This bellows-like expansion or contraction prevents the connecting pipe 255 to transmit great axial tension to the turbine housing 252 that, being carried and tightly kept in position by the bearing housing 231, could be otherwise prone to undue deformations that may cause malfunctions and even damages. Another benefit of the corrugated tubular portion 290 is that of increasing the flexibility of the connecting pipe 255, thereby simplifying the connecting operation of the turbine housing 252 with the exhaust outlet 288 of the exhaust manifold 225.

10 According to an alternative embodiment of the invention, shown in figure 9, the connecting pipe 255 may be defined by two separated tubular portion 291 and 292. These two tubular portions 291 and 292 are coaxially inserted into each other, coupled in a telescopic fashion. More precisely, a free end 293 of the tubular portion 291 defines a seat that internally receive a free end 294 of the tubular portion 292, so that reciprocal axial movements of the two tubular portions 291 and 292 are allowed. In this way, any temperature variation of the connecting pipe 255, due for example to a variation of the exhaust gas temperature during the ICE operation, results in an axial expansion or contraction of the two tubular portions 291 and 292, which in its turn result a in mutual axial movements of the free ends 293 and 294 thereof, without de-coupling the two tubular portions 291 and 292 nor transmitting axial tensions to the turbine housing 252. In order to prevent leakages of exhaust gas, two sealing rings 295 may be coaxially coupled to the external surface of the free end 294

of the tubular portion 292, arranged to slide in contact with the inner surface of the free end 293 of the other tubular portion 291.

The connecting pipe inlet port 255a may open on a fastening flange, which is fixed at the end of the connecting pipe 255. This fastening
5 flange is fixed to the external surface 131 of the cylinder head 130, so that the connecting pipe inlet port 255a is aligned with the exhaust outlet 288. A gasket may be interposed between the fastening flange and the external surface 131 for sealing the connection. In
10 some embodiments, as shown in figure 5, the fastening flange of the connecting pipe 255 may be realized in singlebody with the fastening flange 236 of the bearing housing. As a matter of fact, the turbocharger 230 comprises a single fastening flange 236, which is provided for fixing the bearing housing 231 to the cylinder head 130 and for connecting the connecting pipe 255 to the exhaust outlet 288. In
15 other embodiments, as shown in figure 6, the connecting pipe 255 may be provided with a fastening flange 256 separated from the fastening flange 236 of the bearing housing 231, in order to facilitate the mounting of the turbine housing 252. In this case, the fastening flange 256 may be fixed to the external surface 131, adjacent to the
20 fastening flange 236, using dedicated fastening means, such as for example dedicated threaded fasteners. A thermal insulating body 257 may be interposed between the two fastening flanges 256 and 236.

Referring now to figure 3, the turbocharger 230 may comprise a first inlet pipe 300, which opens onto the fastening flange 236 of the
25 bearing housing 231. When the turbocharger 230 is mounted to the cy-

linder head 130, the first inlet pipe 300 is in fluid communication with a corresponding oil feeding pipe 625 of the engine lubricating circuit 600, which is internally defined by the cylinder head 130 and which is configured to feed the lubricating oil into the first inlet
5 pipe 300. The first inlet pipe 300 is internally defined by, and extends into, the fastening flange 236, the pedestal portion 235 and the bearing housing 231. In particular, the first inlet pipe 300 is configured to convey the lubricating oil into the internal chamber 232 of the bearing housing 231 (as schematically shown in figure 1),
10 mainly in order to lubricate the turbocharger shaft bearings 234. The engine lubricating oil exits the internal chamber 232 through a first outlet pipe 301, which is internally defined by the bearing housing 231 and which is in fluid communication with the first inlet pipe 300 via the internal chamber 232. When the turbocharger 230 is mounted to
15 the cylinder head 130, the first outlet pipe 301 is also in fluid communication with a corresponding oil returning pipe 630 of the engine lubricating circuit 600, which is internally defined by the cylinder head 130 and which is configured to receive the lubricating oil from the turbocharger 230.

20 The turbocharger 230 may also comprise a second inlet pipe 302, which opens onto the fastening flange 236 of the bearing housing 231. When the turbocharger 230 is mounted to the cylinder head 130, the second inlet pipe 302 is in fluid communication with a corresponding coolant feeding pipe 525 of the engine cooling circuit 500, which is inter-
25 nally defined by the cylinder head 130 and which is configured to

feed the engine coolant into the second inlet pipe 302. The second inlet pipe 302 is internally defined by, and extends into, the fastening flange 236, the pedestal portion 235 and the bearing housing 231. In particular, the second inlet pipe 302 is configured to convey
5 the engine coolant into an internal cooling circuit 303, for example a system of hollow jackets, which is internally defined by the bearing housing 231, separated from the internal chamber 232 (as schematically shown in figure 1). The internal cooling circuit 303 may surround the internal chamber 232 or may be configured in many other al-
10 ternative ways, provided that the engine coolant in the internal cooling circuit 303 is able to exchange heat with the bearing housing 231, cooling the latter down. The engine coolant exits the internal cooling circuit 303 through a second outlet pipe 304, which is internally defined by the bearing housing 231 and which fluidly communi-
15 cates with the second inlet pipe 302 via the internal cooling circuit 303. When the turbocharger 230 is mounted to the cylinder head 130, the second outlet pipe 304 is also in fluid communication with a corresponding coolant returning pipe 530 of the engine cooling circuit 500, which is internally defined by the cylinder head 130 and is con-
20 figured to receive the coolant from the turbocharger 230.

In the examples shown in the figures from 3 to 5, the first outlet pipe 301 and the second outlet pipe 304 opens onto a surface of the bearing housing 231 that is located away from the fastening flange 236 of the bearing housing 231. In this case, the internal combustion
25 engine system 100 may be configured as shown in figure 8, wherein

both the oil feeding pipe 625 and the coolant feeding pipe 525 open onto the external surface 131 of the cylinder head 130, to match respectively with the first inlet pipe 300 and the second inlet pipe 302, whereas two external draining pipe 305 and 306 are provided for fluidly connecting respectively the first outlet pipe 301 with the oil returning pipe 630 and the second outlet pipe 304 with the coolant returning pipe 530.

According to alternative embodiments, both the first outlet pipe 301 and the second outlet pipe 304 may open onto the fastening flange 236 of the bearing housing 231, as well as the first inlet pipe 300 and the second inlet pipe 302. In this case, the internal combustion engine system 100 may be configured as shown in figure 9, wherein the oil feeding pipe 625, the coolant feeding pipe 525, the oil returning pipe 630 and the coolant returning pipe 530, all open onto the external surface 131 of the cylinder head 130, to match respectively with the first inlet pipe 300, the second inlet pipe 302, the first outlet pipe 301 and the second outlet pipe 304.

In each of the above mentioned cases, different gaskets may be interposed between the fastening flange 236 and the external surface 131 of the cylinder head 130 for sealing the coolant and the lubricating oil connections.

While at least one exemplary embodiment has been presented in the foregoing summary and detailed description, it should be appreciated that a vast number of variations exist. It should also be appreciated that the exemplary embodiment or exemplary embodiments are only exam-

ples, and are not intended to limit the scope, applicability, or configuration in any way. Rather, the forgoing summary and detailed description will provide those skilled in the art with a convenient road map for implementing at least one exemplary embodiment, it being
5 understood that various changes may be made in the function and arrangement of elements described in an exemplary embodiment without departing from the scope as set forth in the appended claims and in their legal equivalents.

REFERENCES

| | | |
|----|-----|-----------------------------------|
| | 100 | internal combustion engine system |
| | 110 | internal combustion engine |
| 5 | 120 | engine block |
| | 125 | cylinder |
| | 130 | cylinder head |
| | 131 | external surface |
| | 135 | camshaft |
| 10 | 140 | piston |
| | 145 | crankshaft |
| | 150 | combustion chamber |
| | 160 | fuel injector |
| | 170 | fuel rail |
| 15 | 180 | fuel pump |
| | 190 | fuel source |
| | 200 | intake manifold |
| | 201 | collector volume |
| | 202 | runner portions |
| 20 | 205 | intake pipe |
| | 210 | intake port |
| | 215 | valves |
| | 220 | exhaust port |
| | 225 | exhaust manifold |
| 25 | 226 | collector volume |

227 runner portions
228 exhaust outlet
230 turbocharger
231 bearing housing
5 232 internal chamber
233 rotating shaft
234 bearings
235 pedestal portion
236 fastening flange
10 240 compressor
241 compressor wheel
242 compressor housing
243 axial inlet
244 radial outlet
15 250 turbocharger assembly
251 turbine wheel
252 turbine housing
253 radial inlet
254 axial outlet
20 255 connecting pipe
255a connecting pipe inlet port
256 fastening flange
257 thermal insulating body
260 intercooler
25 270 exhaust system

275 exhaust pipe
280 aftertreatment devices
290 corrugated tubular portion
291 tubular portion
5 292 tubular portion
293 free end
294 free end
295 sealing ring
300 inlet pipe
10 301 outlet pipe
302 inlet pipe
303 internal cooling circuit
304 outlet pipe
305 external draining pipe
15 306 external draining pipe
500 engine cooling circuit
505 coolant pump
510 coolant tank
515 cooling channels
20 520 radiator
525 coolant feeding pipe
530 coolant returning pipe
600 engine lubricating circuit
605 oil pump
25 610 oil sump

615 lubricating channels

620 oil cooler

625 oil feeding pipe

630 oil returning pipe

5

CLAIMS

1. A turbocharger (230) for an internal combustion engine (110), comprising a bearing housing (231), a rotating shaft (233) coupled to the bearing housing (231), a compressor wheel (241) mounted at one
5 end of the rotating shaft (233), a compressor housing (242) accommodating the compressor wheel (241) and provided with an inlet (243) and an outlet (244) for an air stream, a turbine wheel (251) mounted at the opposite end of the rotating shaft (233), and a turbine housing (252) accommodating the turbine wheel (251) and provided with an
10 inlet (253) and an outlet (254) for an exhaust gas stream, wherein the bearing housing (231) comprises a fastening flange (236) suitable to be fixed to a component (130) of the internal combustion engine (110), wherein the turbine housing (252) is provided with a connecting pipe (255) for fluidly connecting the turbine housing inlet with
15 an exhaust manifold (225) of the internal combustion engine (110), and wherein the connecting pipe (255) includes means (290, 291, 292) for compensating axial thermal deformations thereof.
2. A turbocharger (230) according to claim 1, wherein the connecting pipe (255) is made from a metallic material, including stainless
20 steel, aluminum, and cast iron.
3. A turbocharger (230) according to claim 1 or 2, wherein the compensating means comprise a corrugated tubular portion (290) of the connecting pipe (255).
4. A turbocharger (230) according to claim 1 or 2, wherein the compensating means comprise two separated tubular portions (291, 292) of
25

the connecting pipe (255) that are axially inserted into each other.

5. A turbocharger (230) according to claim 4, wherein a sealing ring (295) is coaxially interposed between the two separated tubular portions (291, 292) of the connecting pipe (255).

5 **6.** A turbocharger (230) according to any of the preceding claims, wherein the connecting pipe (255) comprises a fastening flange (256) suitable to be fixed to an exhaust manifold housing (130).

7. A turbocharger (230) according to claim 6, wherein the fastening flange (256) of the connecting pipe (255) is separated from the fastening flange (236) of the bearing housing (231).

8. A turbocharger (230) according to claim 6, wherein the fastening flange of the connecting pipe (255) is realized in single body with the fastening flange (236) of the bearing housing (231).

15 **9.** A turbocharger (230) according to any of the preceding claims, wherein the bearing housing (231) internally defines an inlet pipe (300), which opens onto the bearing housing fastening flange (236) for receiving a fluid from a corresponding pipe (625) internally defined by the internal combustion engine component (130) to which the bearing housing fastening flange (236) is fixed.

20 **10.** A turbocharger (230) according to claim 9, wherein the bearing housing (231) internally defines another inlet pipe (302), which opens onto the bearing housing fastening flange (236) for receiving another fluid from a corresponding pipe (525) internally defined by the internal combustion engine component (130) to which the bearing
25 housing fastening flange (236) is fixed.

11. A turbocharger (230) according to claim 9 or 10, wherein each of the inlet pipes (300, 302) are fluid communication with a corresponding outlet (301, 304), which are internally defined in the bearing housing (231) and which opens onto a surface of the bearing housing (231) located away from the fastening flange (236) thereof.

12. A turbocharger (230) according to claim 9 or 10, wherein each of the inlet pipes (300, 302) communicates with a respective outlet (301, 304), which are internally defined by the bearing housing (231) and which opens onto the bearing housing fastening flange (236) for draining the respective fluid into a corresponding pipe (630, 530) internally defined by the internal combustion engine component (130) to which the bearing housing fastening flange (236) is fixed.

13. An internal combustion engine system (100) comprising an internal combustion engine (110) equipped with an exhaust manifold (225) and with a turbocharger (230) according to any of the preceding claims.

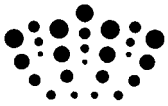
14. An internal combustion engine system (100) according to claim 13, wherein the exhaust manifold (225) is internally defined by a cylinder head (130) of the internal combustion engine (110), and wherein the fastening flange (236) of the turbocharger bearing housing (231) is fixed to the cylinder head (130).

15. An internal combustion engine system (100) comprising an internal combustion engine (110) equipped with:

- a cylinder head (130) defining a plurality of exhaust ports (220) and an exhaust outlet (228); an exhaust manifold (225) internally defined by the cylinder head (130); wherein the exhaust manifold in-

cludes a collector volume (226) in communication with the exhaust ports (220), through a plurality of exhaust runners (227), and with the exhaust outlet (228);

- a turbocharger (230) according to any of the claims from 1 to 12,
5 wherein the fastening flange (236) of the turbocharger bearing housing (231) is fixed to the cylinder head (130), and the connecting pipe (255) of the turbine housing (252) is in fluid communication with the exhaust outlet (228).



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Claims searched: 1 to 15

Date of search: 4 November 2011

Patents Act 1977: Search Report under Section 17

Documents considered to be relevant:

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Categories:

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| X | Document indicating lack of novelty or inventive step | A | Document indicating technological background and/or state of the art. |
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Field of Search:

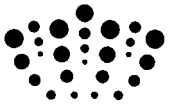
Search of GB, EP, WO & US patent documents classified in the following areas of the UKC^X :

Worldwide search of patent documents classified in the following areas of the IPC

F01N; F02B

The following online and other databases have been used in the preparation of this search report

WPI, Epodoc, TXTE



International Classification:

| Subclass | Subgroup | Valid From |
|-----------------|-----------------|-------------------|
| F02B | 0037/02 | 01/01/2006 |
| F01N | 0013/18 | 01/01/2010 |