



(51) International Patent Classification:

G02B 6/42 (2006.01) H01S 5/022 (2006.01)
G02B 6/38 (2006.01)

(21) International Application Number:

PCT/SE2014/051012

(22) International Filing Date:

3 September 2014 (03.09.2014)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

1330130-4 18 October 2013 (18.10.2013) SE

(71) Applicant: OPTOSKAND AB [SE/SE]; Aminogatan 30,
S-431 53 Mölndal (SE).

(72) Inventor: BLOMSTER, Ola; Råvekärmsgatan 127, S-431
33 Mölndal (SE).

(74) Agent: WESTPATENT AB; Almekärmsgatan 11, S-443
39 Lerum (SE).

(81) Designated States (unless otherwise indicated, for every
kind of national protection available): AE, AG, AL, AM,
AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY,
BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM,

DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT,
HN, HR, HU, ID, IL, IN, IR, IS, JP, KE, KG, KN, KP, KR,
KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME,
MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ,
OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA,
SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM,
TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM,
ZW.

(84) Designated States (unless otherwise indicated, for every
kind of regional protection available): ARIPO (BW, GH,
GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, ST, SZ,
TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU,
TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE,
DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU,
LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK,
SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ,
GW, KM, ML, MR, NE, SN, TD, TG).

Published:

- with international search report (Art. 21(3))
- before the expiration of the time limit for amending the
claims and to be republished in the event of receipt of
amendments (Rule 48.2(h))

(54) Title: OPTOELECTRONIC ASSEMBLY

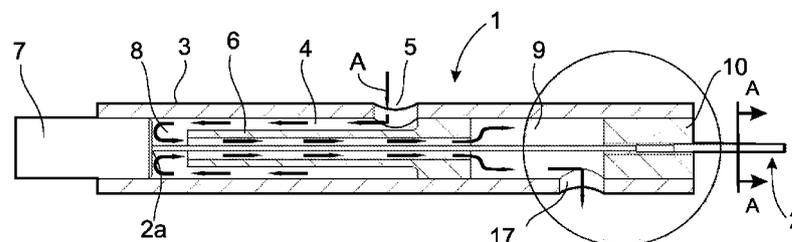


Fig.1a

(57) Abstract: The invention relates to an optoelectronic assembly connectorizing light through an optical fiber(2), which assembly comprises a housing (3) with an axially extending cavity (3); a transparent window (7) located at a first end (8) of the cavity (4) and a termination part (10; 20; 30; 40; 50; 60) located at a second end of the cavity, wherein the cavity (4) forms a cooling chamber being fed by a flowing coolant (7) surrounding of the envelope surface of said optical fiber (2); which optical fiber (2) is in optical contact with the window (7) and extends out of the assembly through the termination part (10; 20; 30; 40; 50; 60). The optical fiber (2) is fixed in the termination part by a guiding glue (12; 22; 32; 42; 52; 62).

OPTOELECTRONIC ASSEMBLY

TECHNICAL FIELD

The present invention relates to an optoelectronic assembly connectorizing
5 an optical fiber end precisely and securely to prevent damage to the fiber.

BACKGROUND ART

The present invention relates to an optoelectronic assembly for a high-power
optical fiber cable, specifically an optical fiber cable made for transmitting
power levels up to and exceeding 20 kW. Generally the optical fiber cable
10 has an input end for an incident beam-light and an exit end where the beam-
light is leaving the optical fiber. Optical fibers for transmitting high optical
power are frequently used in industrial applications. Specifically they are
used in cutting and welding operations by means of high- power laser
radiation, but also in other industrial applications such as heating, detection
15 or working operations in high-temperature environments this type of optical
fibers can be used. By means of the optical fibers it is possible to design
flexible manufacturing systems for transmitting the laser beam from the high
power laser source to the work piece. An optical fiber typically has an inner
glass core and a transparent, surrounding layer, a so-called cladding, which
20 often is made of doped glass. The cladding has got a lower refractive index
than the glass core. The function of the cladding is to keep the optical beam
confined to the core. The core and cladding can be covered by protective
buffer and jacket layers.

With the evolution of high power fiber and disc lasers with high brilliance the
25 power handling capabilities of optical fibers have increased significantly.
When designing optical fiber systems for high power laser radiation it is
important that the fiber is efficient for transporting the light and to keep the
high brilliance of light through the fiber. Working with the high power light

from the lasers, the fiber must also stand this high power light during applications, which can give high back reflections back into the system. This put high demands on the design of optical fiber connectors to withstand high power laser light losses. Fibers are terminated in connectors that hold the fiber end precisely and securely to prevent damage to the fiber and fulfil plug and play demands. A fiber-optic connector is basically a rigid cylindrical barrel surrounded by a sleeve that holds the barrel in its mating socket. The mating mechanism can be, for instance, push-and-click, bayonet, or threaded. A typical connector is installed by preparing the fiber end by removing at least parts of the outer layer, clean the glass layer. In some cases a mode stripper is applied to the glass cladding either by chemical etch or by applying a material with higher refraction index than the cladding layer. As a termination in front a glass cylinder is attached to the fiber end. The fiber core and the glass cylinder are in optical contact to prevent losses and reflections in this point. The glass cylinder is coated for the specific wavelength the optical fiber connector is used for.

A problem with high power laser applications is that losses incurred within a connector due to light leaking out of the optical fiber will generate heat. During cutting and welding operations back reflected process light can cause substantial transmission losses in the reverse direction of the optical fiber and can also cause damage to the optical fiber and the connector. Hence, there is a need for an improved connector device, or optoelectronic assembly that is highly accurate and provides a solution that minimises losses. In case losses occur, the design of the optical fiber connector must handle optical losses without damages.

DISCLOSURE OF INVENTION

The above problems are solved by an optoelectronic assembly as claimed in the attached claims.

In the subsequent text, the term "light" is to be interpreted as light emitted by a laser, preferably, but not necessarily a high-power laser for industrial use. The term "optoelectronic assembly" is used to define a fiber connector including all component parts and accessories making up such an optoelectronic assembly.

The invention relates to an optoelectronic assembly connectorizing an optical fiber, which assembly comprises a housing with an axially extending cavity. The cavity has a first end, or input end, where light is transmitted into the optoelectronic assembly and a second end, or output end, where light is transmitted out of the optoelectronic assembly. According to one example, the housing comprises a transparent window located at the first end of the cavity, which window is in optical contact with the fiber. The window can comprise any suitable material dependent on the wavelength of the light to be transmitted. Examples of such materials are quartz, fused silica, glass, sapphire or other types of transparent glass materials which are commonly used for applications such as high-energy laser windows.

According to alternative example, the housing comprises a transparent disc located at a first end of the cavity, which disc comprises an aperture for the fiber. The disc can be made from the same materials as the transparent window described above. The fiber can be fixed to the disc by, for instance, fusing an outer layer of the fiber to the glass material of the disc. The fixing could be glue, but is not essential for the invention.

According to a further alternative example, the housing comprises a metal disc located at a first end of the cavity, which disc comprises an aperture for the fiber. The disc can be made from the same material as the housing, or from any other suitable metallic material. The fiber can be fixed to the disc

by, for instance, gluing an outer layer of the fiber to the metallic material of the disc.

The housing further comprises a termination part with an opening for the optical fiber located at the second end of the cavity, which termination part is used for fixing the optical fiber in position in the assembly, typically with an adhesive. The termination part can function as a reflector, in which case it comprises a material having not only reflective properties but also good heat conducting properties, such as gold, copper or a copper alloy. Alternatively, the termination part can be made from a material that is transparent to laser light, such as glass, quartz, ceramics, etc.

In this context, an optical fiber is assumed to comprise a central core and one or more cladding layers comprising a suitable glass material. The optical fiber further comprises an outer jacket layer or a buffer layer with an outer jacket layer. If a single jacket layer is used, then this can typically comprise an acrylate material. If a buffer and a jacket layer are used, then the buffer layer can comprise silicone and the jacket layer can comprise nylon or fluorine based plastics such as Tefzel[®]. These materials are only examples of suitable materials making up an optical fiber.

The cavity in the housing forms a cooling chamber being fed by a flowing coolant surrounding the envelope surface of said optical fiber. The coolant can be water or any other suitable liquid. The coolant can be supplied at one end of the housing and be removed from the other end, or be supplied and removed from the same end. In at least the latter case, baffles or guides are provided surrounding the optical fiber throughout the cavity to control the flow rate and/or the flow direction of the coolant, in order to ensure sufficient cooling of desired areas and/or connector components making up the assembly. In the subsequent text, the terms "cavity" and "coolant chamber" are used to denote the same feature. Also, the term "first opening" is used to denote an inlet for coolant and "second opening" is used to denote an outlet for coolant. The optical fiber is in optical contact with said window and

extends out of the assembly through the termination part. The optical fiber passes through and is fixed in a predetermined location in the termination part by a guiding glue.

5 The guiding glue has a lower refractive index than the optical fiber, which allows it to guide the beam of light in the optical fiber and to keep the light inside the cladding of said fiber. In general, it is desirable to keep the light within the core of the optical fiber, but leakage into the cladding may occur. Hence, the guiding glue should have a lower refractive index than the envelope surface that is in contact with the glue. The guiding glue is optically
10 transparent or semi-transparent for the transmitted light wavelengths emitted by a laser. In this context, the envelope surface can be a jacket layer, a buffer layer or a cladding layer, whichever is the outer layer of the fiber in contact with the guiding glue.

The guiding glue is arranged to completely surround the optical fiber at least
15 over the axial extension of the termination part, in order to form a coolant seal in the termination part. In addition to fixing the optical fiber in position in the termination part, the guiding glue is arranged to fix the optical fiber to keep it out of contact with the termination part along its axial extension. An end portion of the guiding glue can be exposed to the cooling chamber at the
20 side of the termination part facing the cooling chamber and is cooled by direct contact with coolant.

The optical fiber comprises a core, at least one cladding layer and at least one jacket layer, wherein the jacket layer is terminated within the guiding glue coating the optical fiber. Alternatively, the optical fiber can also comprise at
25 least one buffer layer in contact with the jacket layer. The buffer layer is terminated either within the guiding glue or outside the guiding glue a predetermined distance into the coolant chamber. The buffer layer can be made from an acrylate material, silicone, or a similar suitable material. The jacket layer is provided outside the buffer layer and can be made from a
30 suitable plastic material, such as nylon or a fluorine based plastic material.

The exact design and composition of the optical fiber is not relevant to the invention *per se*. The relevant feature is the refractive index of the optical fiber, in particular the glass material (core and cladding) of the optical fiber, which decides the upper limit for the refractive index of the guiding glue. The glass material of the optical fiber includes the core and the cladding layer. Examples of refractive indices are 1.46 for fused silica or 1.41 for silicone at a wavelength of 1060 nm; the refractive indices are dependent on the wavelength of the transmitted light.

According to a first example, the buffer layer and the jacket layer are terminated within the guiding glue. According to a second example, the jacket layer is terminated within the guiding glue, while the buffer layer is terminated outside the guiding glue a predetermined distance inside the cooling chamber. According to a further example, the cladding layer extending throughout the cavity is surface treated over at least a part of its extension, to form a mode stripper.

The guiding glue can comprise any suitable adhesive material having the desired refractive index in relation to the optical fiber. Non-limiting examples of suitable materials are one or more of silicone, acrylic high-polymer, acrylate resin, and epoxy resin. The acrylic high-polymer can comprise a substance copolymerized by one or more of methyl acrylate, ethyl acrylate, and butyl acrylate. The epoxy resin can comprise one or more of radical epoxy resin, two-component epoxy resin, or double-cationic epoxy resin.

The guiding glue enclosing and coating the optical fiber is preferably located throughout a termination part, which forms an end wall of the housing. Alternatively, the guiding glue can also be at least partially located inside a hollow portion extending a predetermined distance from the surface of the termination part facing into the cooling chamber. The hollow portion is preferably, but not necessarily, an integral part of the termination part. The hollow portion can, for instance, be cylindrical or have any suitable cross-section that enhances heat transmission, such as radial flanges.

According to a further example, at least the hollow portion is a reflector extending from the termination part into the cooling chamber. The hollow reflector comprises a material having not only reflective properties but also good heat conducting properties, such as gold, copper or a copper alloy, in order to transfer heat to the coolant and to avoid heating of the glue and the surrounding components. An end portion of the guiding glue is exposed to the cooling chamber at the end of the hollow portion and is cooled by direct contact with coolant. The termination part itself can also be arranged to act as a reflector and can be made from the same or a similar material as the hollow portion. The reflector designs described above avoids heating of the guiding glue from light that has leaked out into the coolant cavity. The reflectivity of the reflector surface is high not to absorb any laser light. The use of a heat conducting material allows the glue to be efficiently cooled when it is exposed to heat generated from the termination of the optical fiber.

According to a further example, a sealing can be provided at the end surface of the guiding glue and surrounding the outer surface of the optical fiber. For instance, a circular sealing can extend radially between the optical fiber and the termination part is located between the guiding glue and the cooling chamber. The sealing can be placed around the optical fiber where it enters the termination part or where it enters the hollow reflector. In this way, the sealing prevents coolant from reaching of the guiding glue surrounding the optical fiber and assists in sealing the housing. The termination part itself can also be arranged to act as a reflector. Suitable materials for such reflectors comprises materials that not only have good reflective but also good heat conducting properties, such as gold, copper or a copper alloy, in order to reflect and/or transfer heat to the coolant and avoid heating of the glue.

According to a further example, at least the hollow portion comprises a suitable transparent material, such as glass, quartz or similar. In this way, light leaving the optical fiber can be transmitted to the coolant through the hollow portion. If the termination part also comprises a transparent material,

light can be transmitted through this part. The termination part is also in contact with and cooled by the coolant. As in the first example above, an end portion of the guiding glue is exposed to the cooling chamber at the end of the hollow portion and is cooled by direct contact with coolant.

- 5 The design described above could also be combined with a mode stripper to avoid cladding modes. A cladding mode is a mode that is confined to the cladding of an optical fiber by virtue of the fact that the cladding has a higher refractive index than the surrounding medium. These modes are generally undesired. Cladding modes are suppressed by surface roughening of the
- 10 cladding surface that will scatter the light as it strikes the interface, by increasing the scattering at the cladding interface to extract the cladding modes, or by surrounding a portion of the fiber with a material whose index of refraction matches or is higher than that of the cladding, causing the cladding light to transmit into the index-matching material. These latter techniques are
- 15 called mode stripping. A portion of an outermost cladding layer extending through the cavity between the window and the termination part, as described above, can be provided with such a mode stripper, for instance in the form of a surface roughening.

In a first case, where the buffer layer is terminated within the guiding glue,

20 light still remaining in the cladding after the mode stripper will be guided first by the coolant, then by the guiding glue and finally by the buffer material. In a second case, where the buffer layer is terminated outside the guiding glue, inside the cavity, light still remaining in the cladding after the mode stripper will be guided first by the coolant and then by the buffer material.

25 BRIEF DESCRIPTION OF DRAWINGS

In the following text, the invention will be described in detail with reference to the attached drawings. These schematic drawings are used for illustration only and do not in any way limit the scope of the invention. In the drawings:

Figure 1A shows a schematic cross-section of an optoelectronic assembly according to a first embodiment of the invention;

Figure 1B shows a partial enlargement of the assembly in Fig.1A;

5 Figure 1C shows an example of an optical fiber for use in an assembly according to the invention;

Figure 2A shows a schematic cross-section of an optoelectronic assembly according to a second embodiment of the invention;

Figure 2B shows a partial enlargement of the assembly in Fig.2A;

10 Figure 3A shows a schematic cross-section of an optoelectronic assembly according to a third embodiment of the invention;

Figure 3B shows a partial enlargement of the assembly in Fig.3A;

Figure 4A shows a schematic cross-section of an optoelectronic assembly according to a fourth embodiment of the invention;

Figure 4B shows a partial enlargement of the assembly in Fig.4A;

15 Figure 5A shows a schematic cross-section of an optoelectronic assembly according to a fifth embodiment of the invention;

Figure 5B shows a partial enlargement of the assembly in Fig.5A;

Figure 6A shows a schematic cross-section of an optoelectronic assembly according to a sixth embodiment of the invention;

20 Figure 6B shows a partial enlargement of the assembly in Fig.6A;

Figure 7A shows a schematic cross-section of an optoelectronic assembly according to a seventh embodiment of the invention;

Figure 7B shows a partial enlargement of the assembly in Fig.7A;

25 Figure 8A shows a schematic cross-section of an optoelectronic assembly according to a eighth embodiment of the invention; and

Figure 8B shows a partial enlargement of the assembly in Fig.8A;

Figure 9 shows a schematic cross-section of an optoelectronic assembly according to a ninth embodiment of the invention.

EMBODIMENTS OF THE INVENTION

Figure 1A shows a schematic cross-section of an optoelectronic assembly 1 according to the invention. This figure illustrates the general principle of the invention, wherein the subsequent figures will show alternative embodiments. The optoelectronic assembly, hereafter termed "assembly", is mounted on or fixed relative to a device for receiving light from an input fiber or a laser.

Figure 1A shows a schematic cross-section of an optoelectronic assembly 1 according to a first embodiment of the invention. The optoelectronic assembly 1, hereafter termed assembly 1, is arranged for transmitting light from a source of coherent light, such as a laser (not shown), through an optical fiber 2 towards a further device (not shown). The assembly 1 comprises a housing 3 with an axially extending cavity 4. The cavity 4 in the housing 3 forms a cooling chamber connected to a supply (not shown) of a flowing coolant surrounding the envelope surface of said optical fiber 2. The coolant can be water or any other suitable liquid. In this example, the coolant is supplied through a first opening 5 and removed from a second opening 17 at the same end of the cavity 4. In at least the latter case, baffles 6 are provided surrounding the optical fiber throughout the cavity 4 to control the flow rate and/or the flow direction of the coolant, in order to ensure sufficient cooling of desired areas and/or connector components making up the assembly. In Figure 1A the direction of flow of the coolant is indicated by arrows A. The coolant enters the first opening 5 and is guided by the baffle 6 through an annular space between the housing 3 and the outer surface of the baffle 6 from the second end 9 of the cavity 4 towards the first end 8. At the first end 8 the coolant is guided into an annular space between the inner surface of the baffle 6 and the optical fiber 2 towards the second end 9, where a radial flange separates the annular spaces and allows the coolant to

be drained through the second opening 17. Alternatively, the coolant can be supplied at one end of the housing and be removed from the other end.

The housing 3 comprises a transparent window 7 located at a first end 8 of the cavity, which window 7 comprises a material adapted to the wavelength of the light to be transmitted. Examples of suitable materials are quartz, fused silica, transparent ceramics, glass and sapphire, which are commonly used for applications such as high-energy laser windows. In Figure 1A, incoming light is focussed onto the end of the optical fiber 2 through the window 7. The housing 3 further comprises a termination part 10, with an opening 11 (see Fig.1B) for the optical fiber 2, located at a second end 9 of the cavity 4. The termination part 10 is used for fixing the optical fiber 2 in position in the assembly 1.

The end 2a of the optical fiber 2 is in optical contact with said window 7 and extends out of the assembly 1 through the opening 11 in the termination part 10. The optical fiber 2 passes through the opening 11 and is fixed in a predetermined location in the termination part 10 by a guiding glue 12 (see Fig.1B).

The guiding glue 12 has a lower refractive index than the optical fiber 2, which allows it to guide the beam of light in the optical fiber 2 and to keep stray light inside the cladding of said fiber 2. The guiding glue 12 is optically semi-transparent to the transmitted light wavelengths emitted by the light source or laser.

The guiding glue 12 is arranged to completely surround the optical fiber 2 at least over the axial extension of the termination part 10, forming a coolant seal in the termination part 10. In addition to fixing the optical fiber 2 in position in the termination part 10, the guiding glue 12 is arranged to keep the optical fiber 2 out of contact with the termination part 10 along its axial extension. Figure 1B shows a partial enlargement of the assembly 1 in Figure 1A. In Figure 1B it can be seen that an end portion 12a of the guiding glue 12

is exposed to coolant in the cavity 4 at the side of the termination part 10 facing the cavity 4 and is cooled by direct contact with coolant.

According to the examples described in this text, the optical fiber 2 shown in Figure 1C comprises at least a core 13, a cladding layer 14, a buffer layer 15 and an outer jacket layer 16. Figure 1B shows that the buffer layer 15 and the jacket layer 16 are terminated at separated termination points 15a, 16a within the guiding glue 12 coating the optical fiber 2. The cladding layer 14 surrounding the core 13 extends up to the window 7. Note that the relative thickness of these layers in relation to the core is not drawn to scale. In this example the core 13 and the cladding layer 14 are made from a glass material. The buffer layer 15 can be made from an acrylate material, silicone, or a similar suitable material. The jacket layer 16 is provided outside the buffer layer and can be made from a suitable a plastic material, such as nylon. The exact design and composition of the optical fiber is not relevant to the invention *per se* and alternative optical fibers can be used within the scope of the invention. For instance, in the example shown in Figure 1C, the buffer layer could be eliminated, or more than one cladding layer or jacket layer could be used. The relevant feature is the refractive index of the glass material (core and cladding) of the optical fiber, which decides the upper limit for the refractive index of the guiding glue.

Figure 2A shows a schematic cross-section of an optoelectronic assembly 1 according to a second embodiment of the invention. The optoelectronic assembly, hereafter termed assembly 1, is substantially identical to the assembly 1 in Figure 1A. Corresponding component parts, which for all intents and purposes are the same, will retain the reference numerals previously used in Figure 1A and 1C (cf. numerals 1-9, 13-17).

Consequently, Figure 2A shows an assembly 1 comprising a housing 3 with an axially extending cavity 4. The cavity 4 in the housing 3 forms a cooling chamber connected to a supply (not shown) of a flowing coolant surrounding the envelope surface of an optical fiber 2. The coolant can be water or any

other suitable liquid. In this example, the coolant is supplied through a first opening 5 and removed from a second opening 17 at the same end of the cavity 4. In at least the latter case, baffles 6 are provided surrounding the optical fiber throughout the cavity 4 to control the flow rate and/or the flow direction of the coolant, in order to ensure sufficient cooling of desired areas and/or connector components. In Figure 2A the direction of flow of the coolant is indicated by arrows A. The coolant enters the first opening 5 and is guided by the baffle 6 through an annular space between the housing 3 and the outer surface of the baffle 6 from the second end 9 of the cavity 4 towards the first end 8. At the first end 8 the coolant is guided into an annular space between the inner surface of the baffle 6 and the optical fiber 2 towards the second end 9, where a radial flange separates the annular spaces and allows the coolant to be drained through the second opening 17. The housing 3 comprises a transparent window 7 located at a first end 8 of the cavity, which window 7 comprises a material adapted to the wavelength of the light to be transmitted.

The end 2a of the optical fiber 2 is in optical contact with said window 7 and extends out of the assembly 1 through a termination part 20, as indicated in Figure 2B which shows a partial enlargement of the assembly in Figure 2A. The optical fiber 2 passes through and is fixed in a predetermined location in the termination part 20 by a guiding glue 22.

The housing 3 further comprises a termination part 20 with an opening 21 for the optical fiber 2 located at a second end 9 of the cavity 4, which termination part 20 is used for fixing the optical fiber 2 in position in the assembly 1. The guiding glue enclosing and coating the optical fiber can be located throughout a termination part in the form of an end wall of the housing. In this example it is also located inside a hollow portion 23 extending a predetermined distance from the surface of the termination part 20 facing into the cavity 4. In the subsequent text, the hollow portion will be described as a cylindrical portion 23, although alternative cross-sectional shapes can be selected within the

scope of the invention. The cylindrical portion 23 shown in Figure 2B is an integral part of the termination part 20, but it can also form a separate component fixed to the termination part. The guiding glue 22 encloses and coats the optical fiber 2 throughout the cylindrical portion 23.

5 As described in connection with Figure 1A and 1B above, the guiding glue 22 has a lower refractive index than the optical fiber 2, which allows it to guide the beam of light in the optical fiber 2 and to keep the light inside the cladding of said fiber 2. The guiding glue 22 is optically transparent or semi-transparent for the transmitted light wavelengths emitted by the light source
10 or laser.

The guiding glue 22 is arranged to completely surround the optical fiber 2 at least over the axial extension of the termination part 20, in order to form a coolant seal in the termination part 20. In addition to fixing the optical fiber 2 in position in the termination part 20, the guiding glue 22 is arranged to fix the
15 optical fiber 2 to keep it out of contact with the termination part 20 and the cylindrical portion 23 along their axial extension. An end portion 22a of the guiding glue 22 is exposed to the cavity 4 at the end of the cylindrical portion 23 on side of termination part 20 facing the cavity 4 and is cooled by direct contact with coolant.

20 As indicated in Figure 1C above, the optical fiber 2 comprises at least a core 13, a cladding layer 14, a buffer layer 15 and an outer jacket layer 16. As schematically indicated in Figure 2B, the buffer layer 15 and the jacket layer 16 are terminated at separated termination points 25, 26, respectively, within the guiding glue 22 coating the optical fiber 2. The cladding layer 14
25 surrounding the core extends up to the window 7. The core 13 and the cladding layer 14 can be made from a glass material. The buffer layer 15 can be made from an acrylate material, silicone, or a similar suitable material. The jacket layer 16 provided outside the buffer layer can be made from a suitable a plastic material, such as nylon. The exact design and composition
30 of the optical fiber is not relevant to the invention *per se*. The relevant feature

is the refractive index of the optical fiber, in particular the glass material of the optical fiber, which decides the upper limit for the refractive index of the guiding glue.

5 Figure 3A shows a schematic cross-section of an optoelectronic assembly according to a third embodiment of the invention. This embodiment is substantially identical to that shown in Figure 1A. Corresponding component parts, which for all intents and purposes are the same, will also retain the reference numerals previously used in Figure 1A and 1C (cf. numerals 1-9, 13-17).

10 The embodiment of Figure 3A differs from that of Figure 1A in the termination of the optical fiber 2. The optical fiber 2 comprises at least a core 13, a cladding layer 14, a buffer layer 15 and an outer jacket layer 16, as schematically indicated in Figure 1A. The optical fiber 2 passes through and is fixed in a predetermined location in an opening 31 in a termination part 30
15 by a guiding glue 32, as indicated in Figure 3B which shows a partial enlargement of the assembly in Figure 3A.

In this example the jacket layer 16 is terminated at a first termination point 36 within the guiding glue 32, while the buffer layer 15 is terminated at a second termination point 35 outside the guiding glue 32 a predetermined distance
20 inside the cooling chamber cavity 4. The cladding layer 14 surrounding the core extends up to the window 7.

Figure 4A shows a schematic cross-section of an optoelectronic assembly according to a fourth embodiment of the invention. This embodiment is substantially identical to that shown in Figure 2A, wherein the termination
25 part comprises a cylindrical portion extending into the cavity. Corresponding component parts, which for all intents and purposes are the same, will also retain the reference numerals previously used in Figures 1A and 1C (cf. numerals 1-9, 13-17).

The embodiment of Figure 4A differs from that of Figure 2A in the termination of the optical fiber 2. The optical fiber 2 comprises at least a core 13, a cladding layer 14, a buffer layer 15 and an outer jacket layer 16, as schematically indicated in Figure 1C. Figure 4B shows a partial enlargement of the assembly in Figure 4A. The optical fiber 2 passes through an opening 41 in a termination part 40 and a cylindrical portion 43 extending a predetermined distance from the surface of the termination part 40 facing into the cavity 4. The optical fiber 2 is fixed in a predetermined location in the termination part 40 and the cylindrical portion 43 by a guiding glue 42.

10 In this example the jacket layer 16 is terminated at a first termination point 46 within the guiding glue 42, while the buffer layer 15 is terminated at a second termination point 45 outside the guiding glue 42 a predetermined distance inside the cooling chamber cavity 4. This arrangement prevents heating of the guiding glue 42 within the termination part 40 and the cylindrical portion 43, Light that leaks out of the cladding will pass into the coolant cavity 4, before reaching the termination part 40 and the cylindrical portion 43. Light remaining in the cladding layer 14 will be guided first by the coolant and then by the buffer layer 15. The cladding layer 14 surrounding the core extends up to the window 7.

20 Figure 5A shows a schematic cross-section of an optoelectronic assembly according to a fifth embodiment of the invention. This embodiment is substantially identical to that shown in Figure 1A. Corresponding component parts, which for all intents and purposes are the same, will also retain the reference numerals previously used in Figure 1A and 1C (cf. numerals 1-9, 25 13-17).

Figure 5B shows a partial enlargement of the assembly in Figure 5A. According to this example, the optical fiber 2 passes through and is fixed in a predetermined location in an opening 51 in a termination part 50 by a guiding glue 52. The termination part 50 acts as a reflector, being in direct contact 30 with the coolant in the cavity 4, in order to reflect light striking the termination

part 50 back into the coolant and to avoid heating of the guiding glue 52. The reflection of light is indicated by the arrows R. The termination part 50 comprises a light reflecting and heat conducting material, such as gold, copper or a copper alloy. An end portion of the guiding glue 52 is exposed to the coolant in the cavity 4 at the inner end wall of the termination part 50 and is also cooled by direct contact with the coolant.

In this context, the heat to be transferred out of the assembly is generated by the termination of the optical fiber. In Figure 5B the jacket layer 16 is terminated at a first termination point 56 within the guiding glue 52, while the buffer layer 15 is terminated at a second termination point 55 inside the guiding glue 52. The cladding layer 14 surrounding the core extends up to the window 7.

Figure 6A shows a schematic cross-section of an optoelectronic assembly according to a sixth embodiment of the invention. This embodiment is substantially identical to that shown in Figure 2A, wherein the termination part comprises a cylindrical portion extending into the cavity. Corresponding component parts, which for all intents and purposes are the same, will also retain the reference numerals previously used in Figure 1A and 1C (cf. numerals 1-9, 13-17).

Figure 6B shows a partial enlargement of the assembly in Figure 6A. According to this example, the optical fiber 2 passes through an opening 61 in a termination part 60 and a cylindrical portion 63 extending a predetermined distance from the surface of the termination part 60 facing into the cavity 4. The optical fiber 2 is fixed in a predetermined location in the termination part 60 and the cylindrical portion 63 by a guiding glue 62. The termination part 60 and the cylindrical portion 63 act as reflectors, being in direct contact with the coolant in the cavity 4, in order to reflect light back into the coolant and to avoid heating of the guiding glue 62. The reflection of light is indicated by the arrows R_1 and R_2 for the termination part 60 and the cylindrical portion 63, respectively. This arrangement prevents the

termination part 60, the cylindrical portion 63 and the guiding glue 62 from being heated by light that has leaked out into the cavity 4. The termination part 60 and the cylindrical portion 63 comprise a material that has good reflective and heat conducting properties, such as gold, copper or a copper alloy. An end portion of the guiding glue 62 is exposed to the coolant in the cavity 4 at the inner end wall of the termination part 60 and is also cooled by direct contact with the coolant.

In this context, the heat to be transferred out of the assembly is generated by light leaking out of the fiber in the coolant cavity and/or by light that has leaked out of the cladding layer within the termination part. In Figure 6B the jacket layer 16 is terminated at a first termination point 66 within the guiding glue 62, while the buffer layer 15 is terminated at a second termination point 65 inside the guiding glue 62. The cladding layer 14 surrounding the core extends up to the window 7. Heat is conducted from the cylindrical portion 63 to the termination part 60 through the heat conducting material. The entire component 60, 63 is then cooled by the coolant.

Figure 7A shows a schematic cross-section of an optoelectronic assembly according to a seventh embodiment of the invention. This embodiment is substantially identical to that shown in Figure 6A, wherein the termination part comprises a cylindrical portion extending into the cavity. Corresponding component parts, which for all intents and purposes are the same, will also retain the reference numerals previously used in Figure 1A and 1C (cf. numerals 1-9, 13-17)..

Figure 7B shows a partial enlargement of the assembly in Figure 7A. As shown in Figure 7B, the optical fiber 2 passes through an opening 71 in a termination part 60 and a cylindrical portion 63 extending a predetermined distance from the surface of the termination part 60 facing into the cavity 4. The optical fiber 2 is fixed in a predetermined location in the termination part 60 and the cylindrical portion 63 by a guiding glue 62. The termination part 60 and the cylindrical portion 63 act as reflectors, as described in connection

with Figure 6B above. In addition, the termination part 60 and the cylindrical portion 63 are in direct contact with the coolant in the cavity 4, in order to transfer heat to the coolant and to cool the guiding glue 62. This assists in cooling the termination part 60, the cylindrical portion 63 and in particular the
5 guiding glue 62, which can be heated by light that has leaked out of the cladding within the termination part 60. The termination part 60 and the cylindrical portion 63 comprise a heat conducting material, such as gold, copper or a copper alloy.

The reflector designs described above allows the guiding glue to be
10 efficiently cooled when it is exposed to heat generated from the termination of the optical fiber. The reflectivity of the reflector surface is selected sufficiently high to avoid absorption of any laser light.

The end portion of the guiding glue 62 is provided with a sealing 77 extending between the optical fiber 2 and the cylindrical portion 63. The
15 sealing 77 is exposed to the coolant in the cavity 4 at the end of the cylindrical portion 63 and prevents coolant from reaching of the guiding glue 62 surrounding the optical fiber 2 and assists in sealing the housing. In this way, the end portion of the guiding glue 62 is not in direct contact with the coolant by means of the sealing 77. The sealing 77 comprises a suitable
20 elastomeric material, such as a rubber material. If the opening surrounding the optical fiber is circular, the sealing 77 can be an O-ring.

Alternatively, a sealing extending between the optical fiber and a termination part as shown in Figure 5A can be located between the guiding glue and the cooling chamber. Hence, the sealing can be placed around the optical fiber
25 where it enters the termination part (Fig.5A) or where it enters the cylindrical reflector (Fig.7A).

In Figure 7B the jacket layer 16 is terminated at a first termination point 76 within the guiding glue 62, while the buffer layer 15 is terminated at a second termination point 75 within the guiding glue 62. The cladding layer 14

surrounding the core extends up to the window 7. Heat, indicated as H in Figures 7A and 7B, is conducted from the cylindrical portion 63 to the termination part 60 through the heat conducting material.

Figure 8A shows a schematic cross-section of an optoelectronic assembly according to an eighth embodiment of the invention. This embodiment is substantially identical to that shown in Figure 2A, wherein the termination part comprises a cylindrical portion extending into the cavity. Corresponding component parts, which for all intents and purposes are the same, will also retain the reference numerals used in Figure 1A and 1C (cf. numerals 1-9, 10 13-17)..

Figure 8B shows a partial enlargement of the assembly in Figure 8A. According to this example, the optical fiber 2 passes through an opening 81 in a termination part 80 and a cylindrical portion 83 extending a predetermined distance from the surface of the termination part 80 facing into the cavity 4. The optical fiber 2 is fixed in a predetermined location in the termination part 80 and the cylindrical portion 83 by a guiding glue 82. The termination part 80 and the cylindrical portion 83 comprise a suitable transparent material, such as glass or quartz, and are in direct contact with the coolant in the cavity 4. As such transparent materials are poor heat conductors, light that has leaked into the coolant cavity 4 will be transferred through the termination part 80 as indicated by the arrows T_1 , T_2 in the figure. In this example, the jacket layer 16 is terminated at a first termination point 86 within the guiding glue 82, while the buffer layer 15 is terminated at a second termination point 85 inside the guiding glue 82. The cladding layer 14 surrounding the core extends up to the window 7.

According to an alternative example, the buffer layer can be terminated at a second termination point a predetermined distance into the coolant cavity, as shown in Figure 4B. As described above, this prevents heating of the guiding glue within the termination part and the cylindrical portion,

In this way, light leaving the optical fiber 2 at the second termination point 85 can be transmitted to the coolant through the cylindrical portion in order to transfer heat to the coolant and to cool the guiding glue 82 as indicated by arrows T_2 . The termination part 80 also comprises a transparent material and light can be transmitted out of the assembly through this part as indicated by the arrows T_1 . The termination part is also in contact with and cooled by the coolant. An end portion of the guiding glue 82 is exposed to the coolant in the cavity 4 at the end of the cylindrical portion 83 and is also cooled by direct contact with coolant.

Figure 9A shows a schematic cross-section of an optoelectronic assembly according to a ninth embodiment of the invention. This embodiment is substantially identical to that shown in Figure 6A, wherein the termination part 60 comprises a cylindrical portion 63 extending into the cavity 4. Corresponding component parts, which for all intents and purposes are the same, will also retain the reference numerals used in Figure 1A and 1C (cf. numerals 1-9, 13-17).

Figure 9B shows a partial enlargement of the assembly in Figure 9A. The example shown in Figure 9B combines the example in Figure 6A with a mode stripper 90 to remove cladding modes. As schematically indicated in Figures 9A and 9B, the optical fiber 2 comprises at least a core 13, a cladding layer 14, a buffer layer 15 and an outer jacket layer 16. In this example, the jacket layer 16 is terminated at a first termination point 66 and the buffer layer 15 is terminated at a second termination point 65 inside the guiding glue 62 while the core and the cladding 14 extends through the cavity 4 to the transparent window 7. Cladding modes are suppressed by a mode stripper section 91 that will scatter the light as it strikes the interface. This is achieved by surface roughening at least a portion of the optical fiber 2, from the transparent window 7 towards the termination part 60, causing the cladding light to scatter. This technique is called mode stripping.

The invention is not limited to the above embodiments, but may be varied freely within the scope of the claims. For instance, the optical fiber used can comprise fewer or more layers than those described in the above figures. Further, when a buffer and a jacket layer are used these layers need not be
5 terminated at the same location, as indicated in Figure 9B. It is also possible to combine features from the above embodiments. For instance, the reflector encircling the optical fiber adjacent the cavity in Figure 7B can also be used for other embodiments.

In addition, the above embodiments describe a housing that comprises a
10 transparent window located at a first end of the coolant cavity. Within the scope of the claims, it is also possible to provide the first end of the cavity with a transparent disc or a metal disc having an aperture for the fiber. The fiber can be fixed to such discs using suitable methods, as described above.

CLAIMS

1. An optoelectronic assembly for connectorizing an optical fiber (2), which assembly comprises a housing (3) with an axially extending cavity (4), which cavity (4) has a first end (8) where light is transmitted into the assembly and
5 a second end (9) where light is transmitted out of the assembly; a termination part (10; 20; 30; 40; 50; 60) located at the second end of the cavity, wherein the cavity (4) forms a cooling chamber being fed by a flowing coolant (7) surrounding the envelope surface of said optical fiber (2); which optical fiber (2 extends out of the assembly through the termination part (10; 20; 30; 40;
10 50; 60), characterized in that the optical fiber (2) is fixed in the termination part by a guiding glue (12; 22; 32; 42; 52; 62) having a lower refractive index than the envelope surface of the optical fiber (2) in contact with the guiding glue.
2. Assembly according to claim 1, characterized in that the guiding
15 glue (12; 22; 32; 42; 52; 62) is optically transparent or semi-transparent for the transmitted light wavelengths.
3. Assembly according to any one of claims 1-2, characterized in that the guiding glue (12; 22; 32; 42; 52; 62) forms a coolant seal in the termination part (10; 20; 30; 40; 50; 60).
- 20 4. Assembly according to any one of claims 1-3, characterized in that the guiding glue (12; 22; 32; 42; 52; 62) is arranged to fix the optical fiber (2) in the termination part out of contact with the termination part (10; 20; 30; 40; 50; 60).
5. Assembly according to any one of claims 1-4, characterized in
25 that the optical fiber (2) comprises a core (13), at least one cladding layer (14) and at least one jacket layer (16), wherein the jacket layer (16) is terminated within the guiding glue (12; 22; 32; 42; 52; 62).

6. Assembly according to claim 5, characterized in that the optical fiber (2) comprises at least one buffer layer (15) in contact with the jacket layer (16).
7. Assembly according to claim 6, characterized in that the buffer layer (15) is terminated within the guiding glue (12; 22; 32; 42; 52; 62).
8. Assembly according to claim 7, characterized in that the buffer layer (15) is terminated a predetermined distance inside the cavity (4).
9. Assembly according to any one of claims 1-8, characterized in that the guiding glue (12; 22; 32; 42; 52; 62) comprises one or more of silicone, acrylic high-polymer, acrylate resin, and epoxy resin.
10. Assembly according to any one of claims 1-9, characterized in that the guiding glue (12; 22; 32; 42; 52; 62) is at least partially located in a hollow portion (23; 43; 63) extending from the termination part (20; 40; 60) into the cavity (4).
11. Assembly according to claim 10, characterized in that the hollow portion (23; 43; 63) is an integral part of the termination part (20; 40; 60).
12. Assembly according to claims 10 or 11, characterized in that the hollow portion (23; 43; 63) is a cylindrical reflector extending from the termination part (20; 40; 60) into the cavity (4).
13. Assembly according to any one of claims 10-12, characterized in that the hollow portion (23; 43; 63) comprises a light reflecting and heat conducting material, such as gold, copper or a copper alloy.
14. Assembly according to any one of claims 1-14, characterized in that a sealing (77) extending between the optical fiber (2) and the termination

part is located between the guiding glue (12; 22; 32; 42; 52; 62) and the cooling chamber.

15. Assembly according to claim 10 or 11, characterized in that at least the hollow portion (83) comprises a transparent material, such as quartz, fused silica, glass, sapphire or a transparent glass material.

16. Assembly according to any one of claims 1-15, characterized in that a portion of the cladding layer (14) extending through the cavity (4) between the window (7) and the termination part (63) is provided with a mode stripper (90).

10 17. Assembly according to any one of claims 1-16, characterized in that a transparent window (7) is located at the first end (8) of the cavity (4), and that the optical fiber (2) is in optical contact with the window (7).

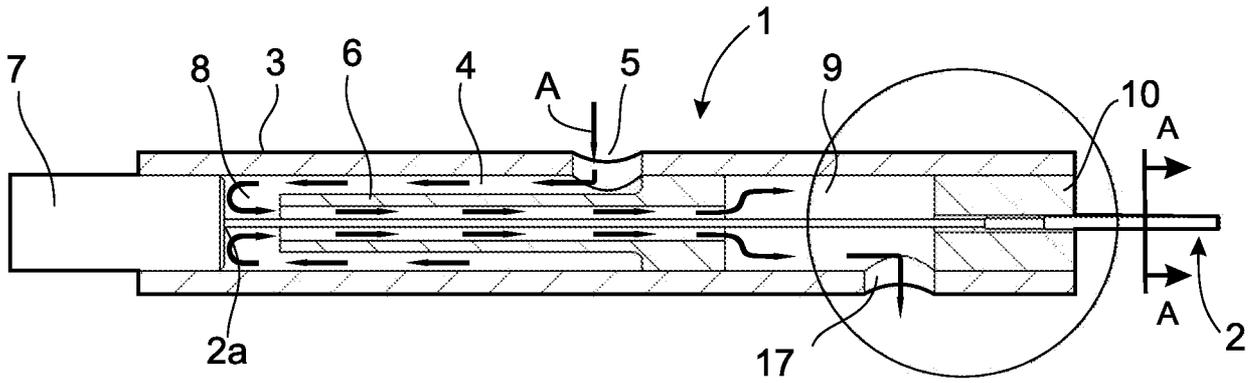


Fig.1a

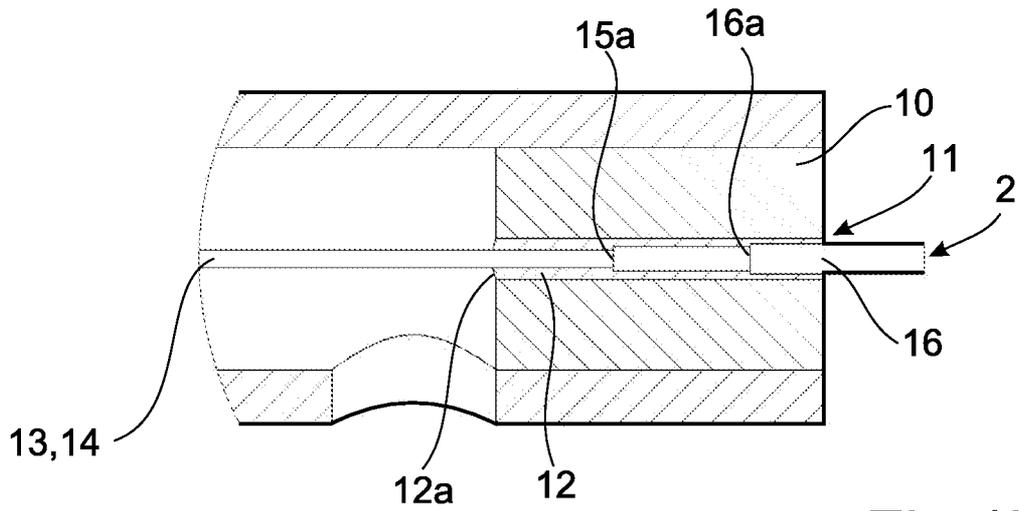


Fig.1b

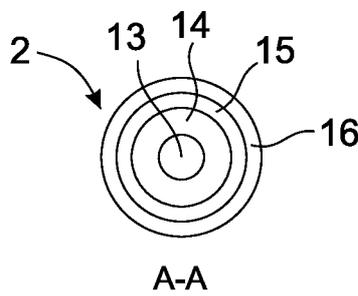


Fig.1c

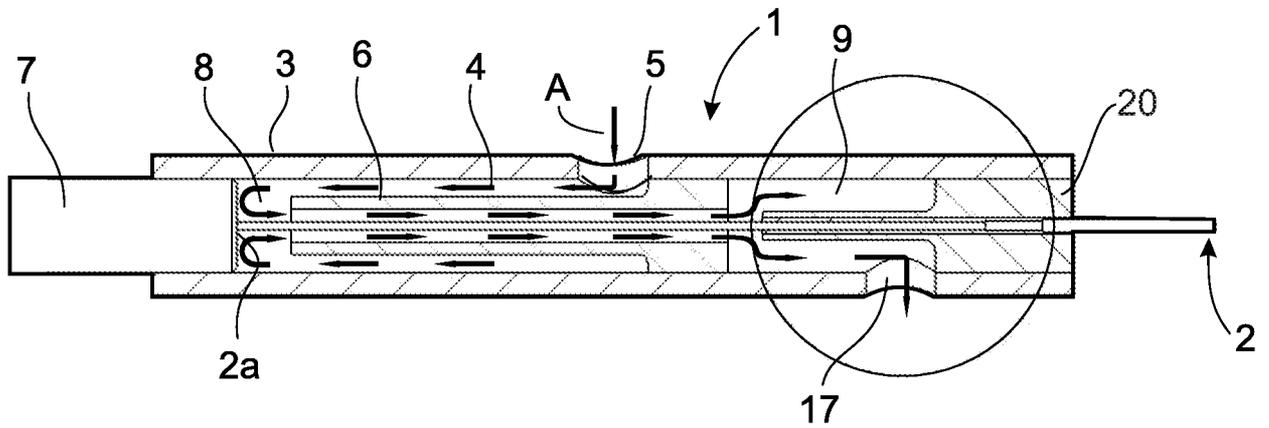


Fig.2a

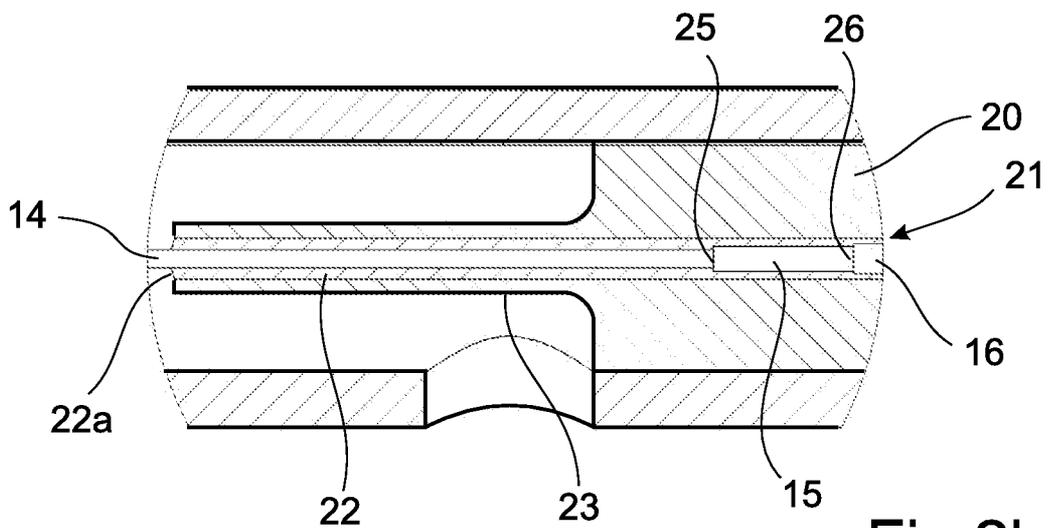


Fig.2b

3/9

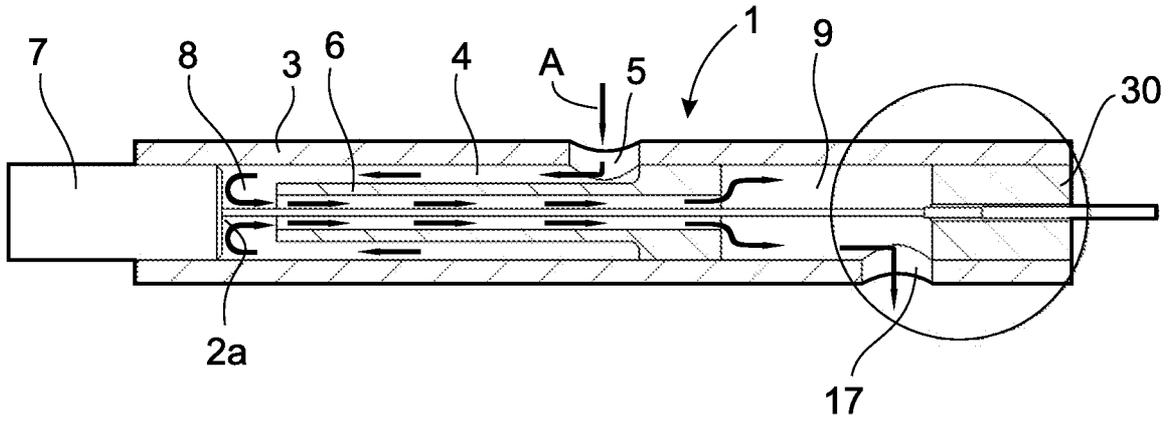


Fig.3a

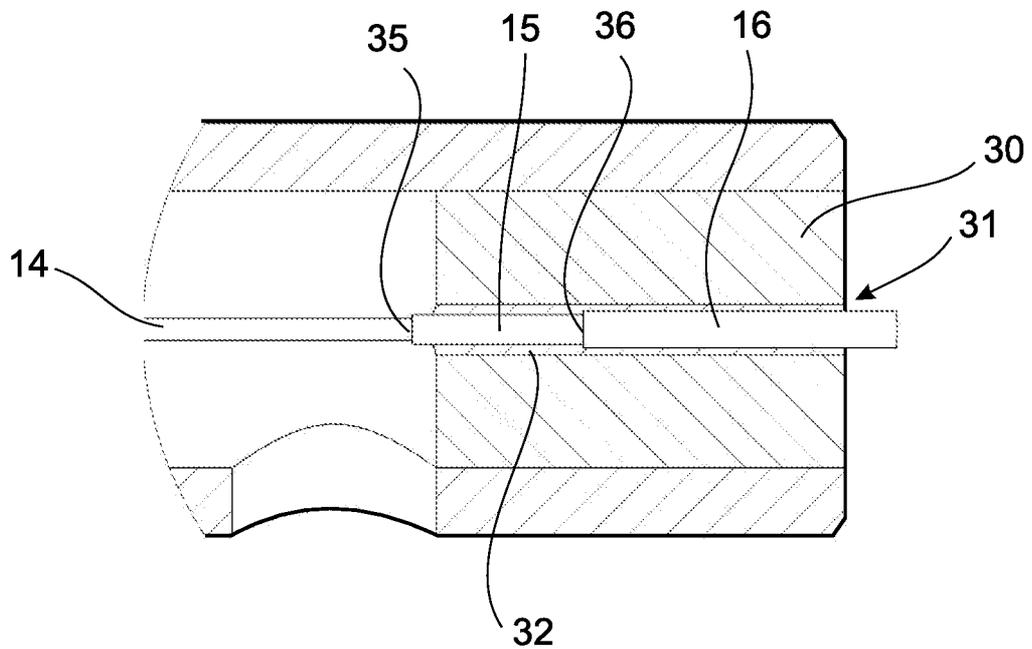


Fig.3b

4/9

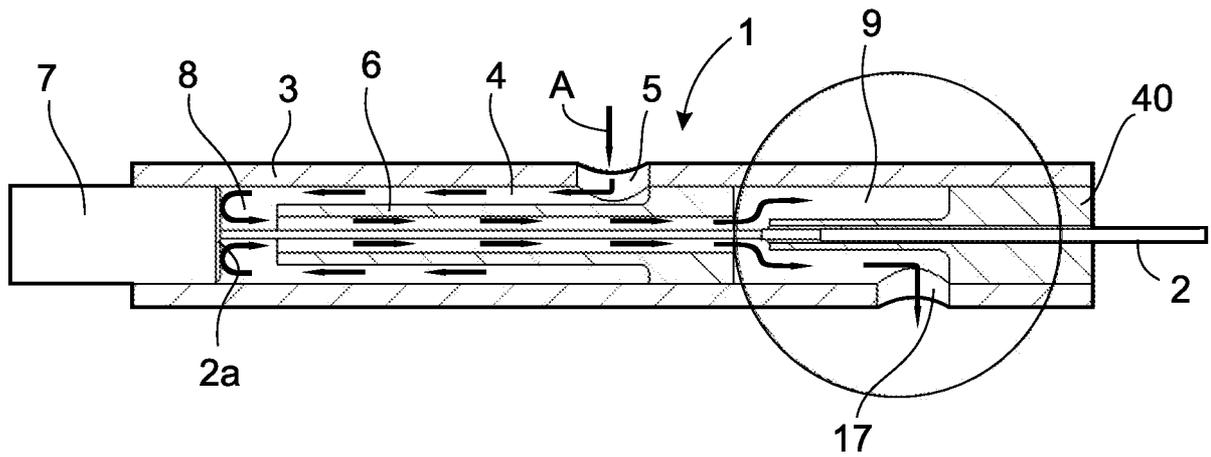


Fig.4a

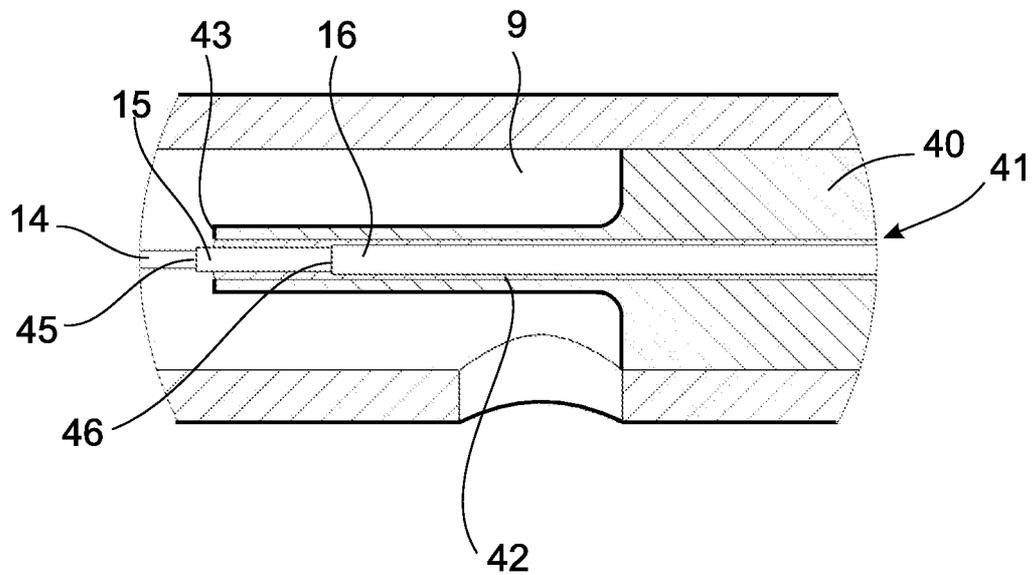


Fig.4b

5/9

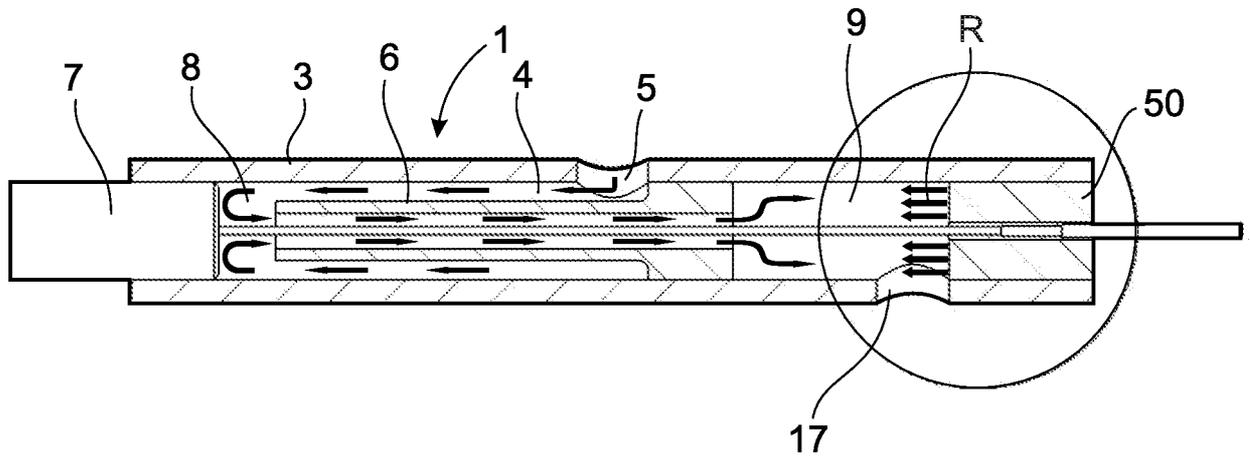


Fig.5a

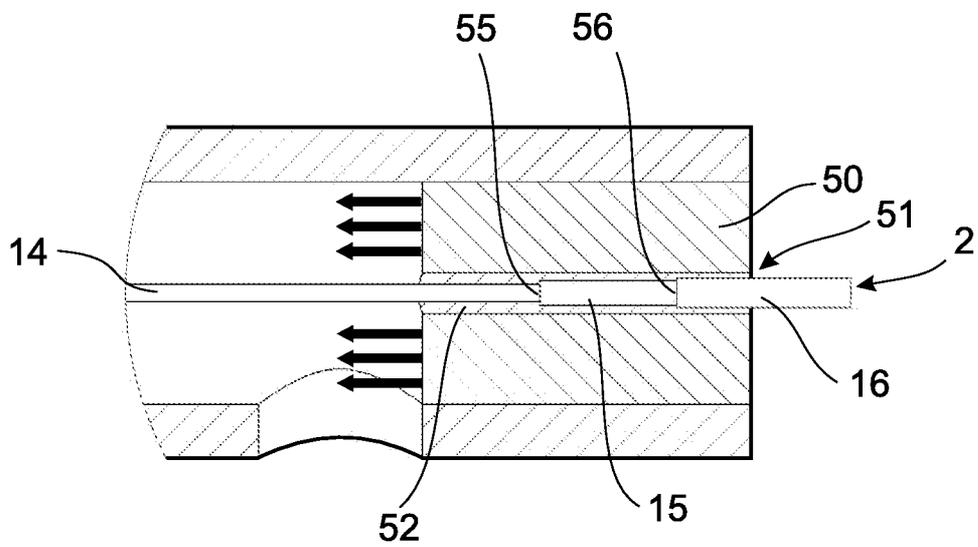


Fig.5b

6/9

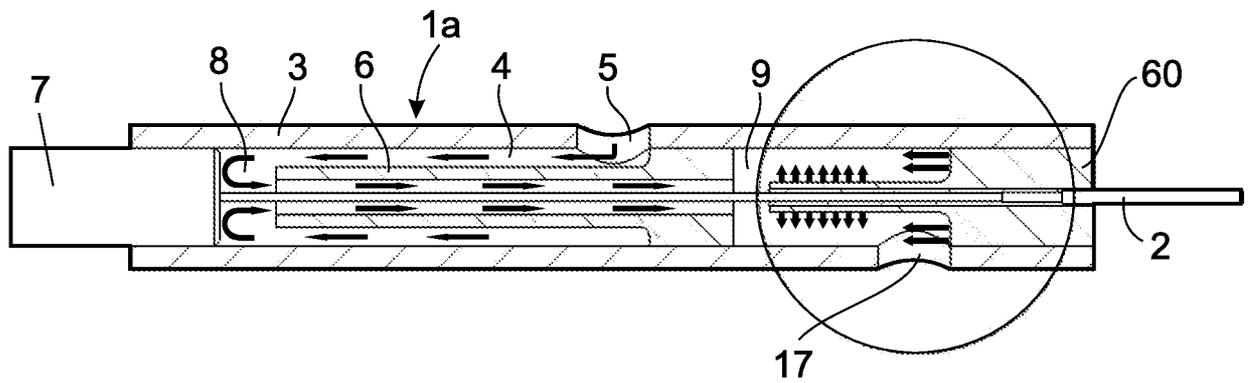


Fig.6a

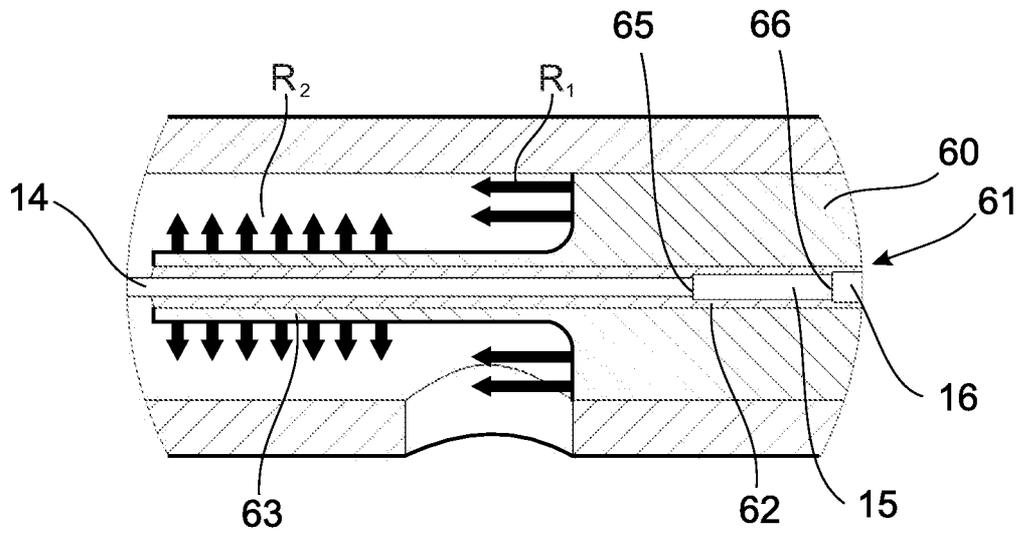


Fig.6b

7/9

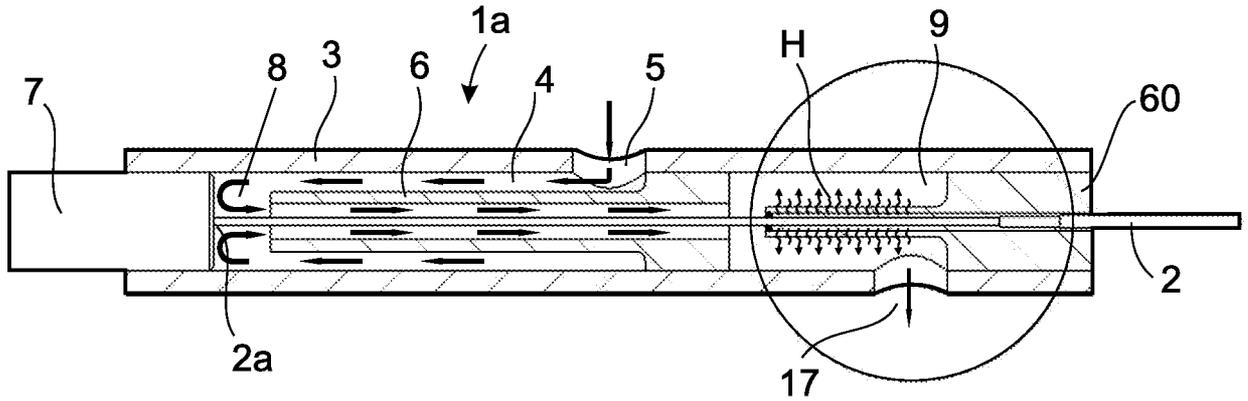


Fig.7a

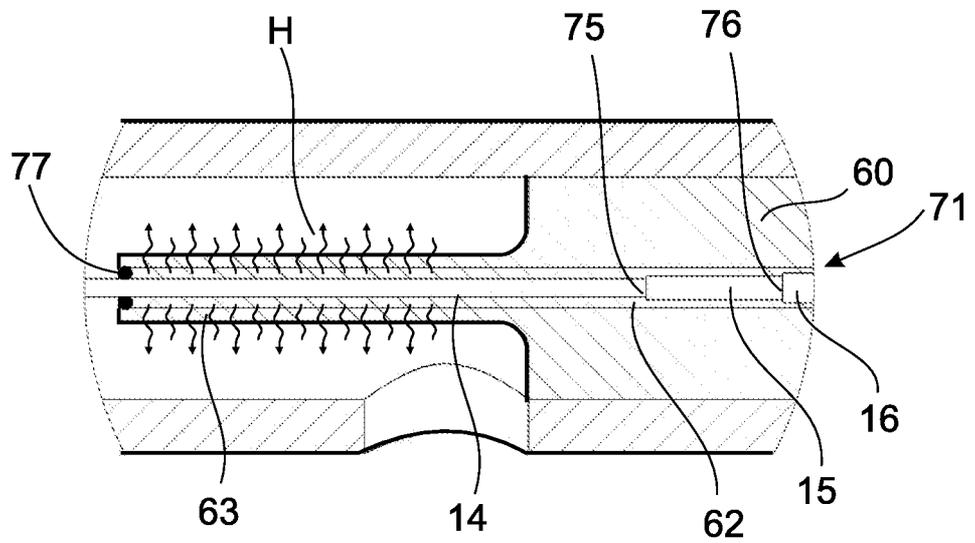


Fig.7b

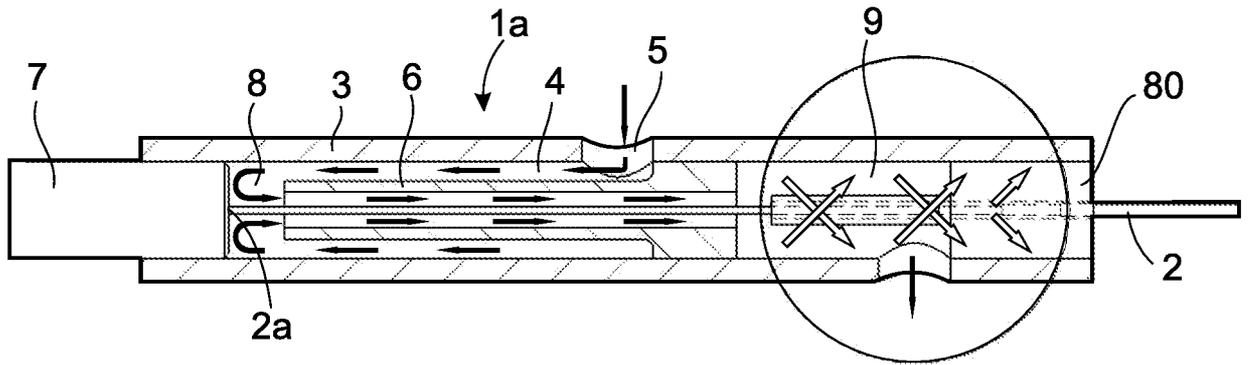


Fig.8a

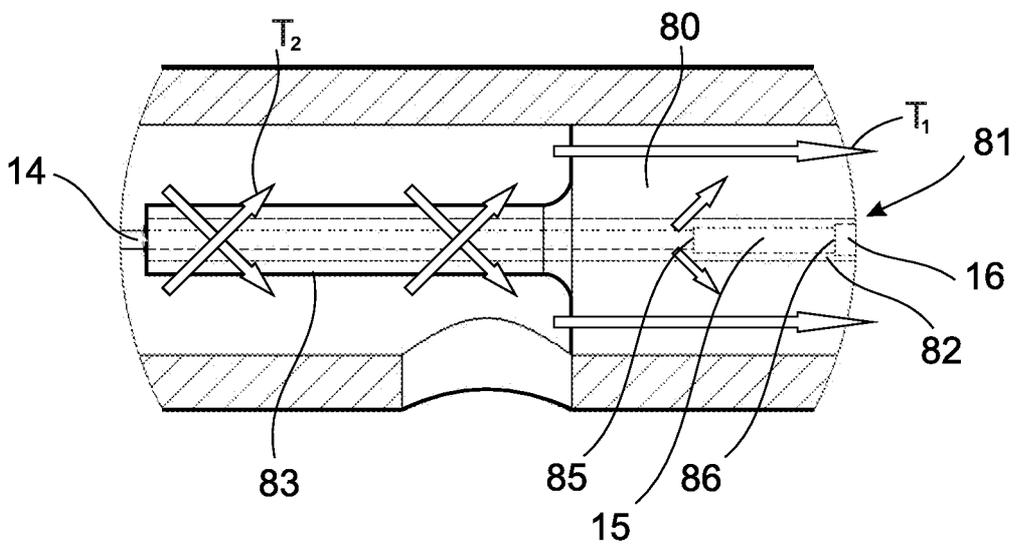


Fig.8b

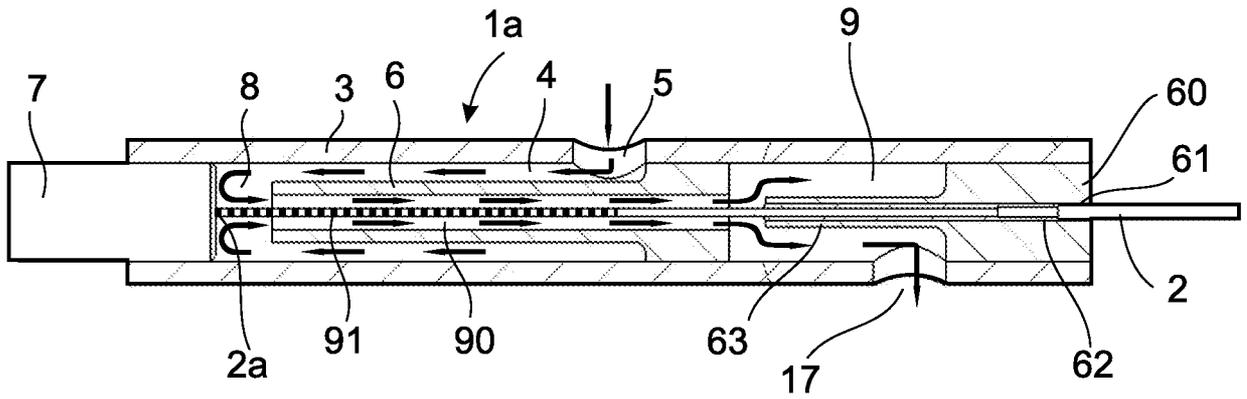


Fig.9a

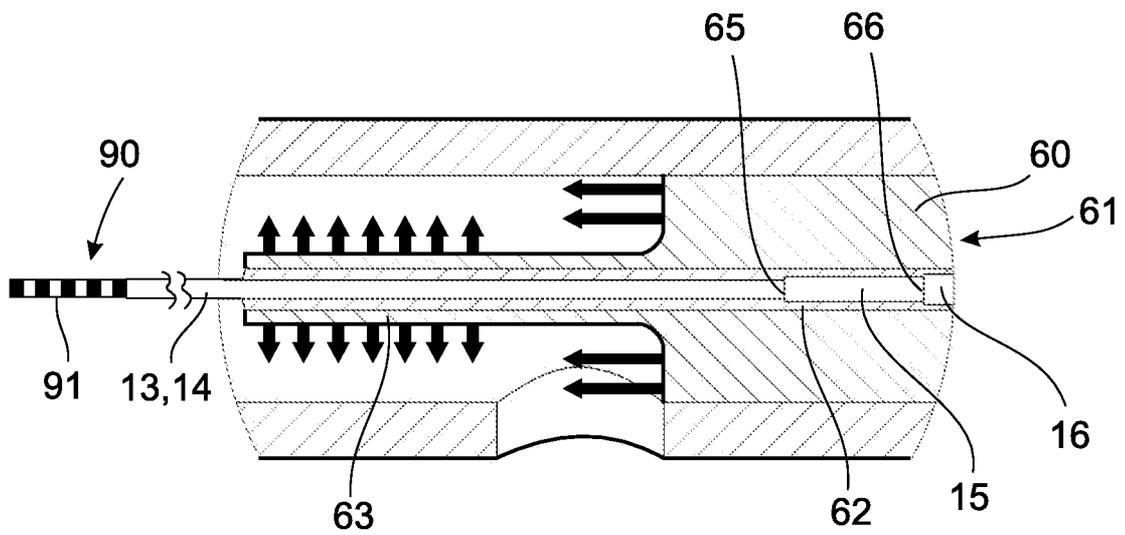


Fig.9b

INTERNATIONAL SEARCH REPORT

International application No.
PCT/SE2014/051012

A. CLASSIFICATION OF SUBJECT MATTER		
IPC: see extra sheet		
According to International Patent Classification (IPC) or to both national classification and IPC		
B. FIELDS SEARCHED		
Minimum documentation searched (classification system followed by classification symbols)		
IPC: G02B, H01S		
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched		
SE, DK, FI, NO classes as above		
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)		
EPO-Internal, PAJ, WPI data		
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
P, X	BLOMSTER, O., BLOMQVIST, M., CAMPBELL, S. AND PÅLSSON, M. Superior power handling in fiber optic cables for multi-kW lasers. In SPIE LASE. International Society for Optics and Photonics, 2014, Vol. 8963, p. 89630B1 - 89639B9 (February 20, 2014); paragraphs [0003], [0006] --	1-17
A	DE 102009025556 A1 (HIGHYAG LASERTECHNOLOGIE GMBH), 16 December 2010 (2010-12-16); paragraphs [0013]-[0032]; figures --	1-17
A	EP 0704728 A2 (MIYACHI TECHNOS KK), 3 April 1996 (1996-04-03); paragraphs [0046]-[0054]; figure 7 --	1-17
<input checked="" type="checkbox"/> Further documents are listed in the continuation of Box C. <input checked="" type="checkbox"/> See patent family annex.		
* Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier application or patent but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art "&" document member of the same patent family		
Date of the actual completion of the international search		Date of mailing of the international search report
09-02-2015		10-02-2015
Name and mailing address of the ISA/SE Patent- och registreringsverket Box 5055 S-102 42 STOCKHOLM Facsimile No. + 46 8 666 02 86		Authorized officer Erik Westin Telephone No. + 46 8 782 25 00

INTERNATIONAL SEARCH REPORT

International application No.
PCT/SE2014/051012

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	EP 2479594 A1 (OCLARO TECHNOLOGY LTD), 25 July 2012 (2012-07-25); paragraph [0031]; figures --	1-17
A	US 20090304336 A1 (BERGER ROLAND), 10 December 2009 (2009-12-10); paragraphs [0010]-[0024]; figures --	1-17
A	WO 2013095272 A1 (OPTOSKAND AB), 27 June 2013 (2013-06-27); whole document --	1-17
A	WO 2012167102 A1 (FORO ENERGY INC ET AL), 6 December 2012 (2012-12-06); paragraphs [0010]-[0030] -- -----	1-17

Continuation of: second sheet

International Patent Classification (IPC)

G02B 6/42 (2006.01)

G02B 6/38 (2006.01)

H01S 5/022 (2006.01)

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.

PCT/SE2014/051012

DE	102009025556	A1	16/12/2010	NONE		
EP	0704728	A2	03/04/1996	CN	1125325	A 26/06/1996
				US	5699466	A 16/12/1997
EP	2479594	A1	25/07/2012	WO	2012098456	A4 13/09/2012
US	20090304336	A1	10/12/2009	AT	488779	T 15/12/2010
				DE	102006034031	B4 29/01/2009
				DE	502007005704	D1 30/12/2010
				DE	112007002251	A5 02/07/2009
				DK	2080049	T3 14/03/2011
				ES	2356575	T3 11/04/2011
				US	8137004	B2 20/03/2012
				WO	2008011868	A3 03/04/2008
WO	2013095272	A1	27/06/2013	EP	2795282	A1 29/10/2014
				KR	20140107534	A 04/09/2014
				SE	536579	C2 04/03/2014
				SE	1100933	A1 20/06/2013
				US	20140346330	A1 27/11/2014
WO	2012167102	A1	06/12/2012	EP	2715887	A1 09/04/2014
				US	20130011102	A1 10/01/2013