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(54) **TERRY ARTICLE WITH SYNTHETIC FILAMENT YARNS AND METHOD OF MAKING SAME**

(57) A terry article includes a ground component including a plurality of ground warp yarns and a plurality of weft yarns, and a pile component disposed on at least one of a lower side and an upper side of the ground component. The pile component includes a first plurality of pile loops that extend away from the ground component along a vertical direction. The first plurality of pile loops are formed from a first set of pile yarns comprised of

natural fibers and further define a first pile height. The pile component also includes a second plurality of pile loops that extend away from the ground component in the vertical direction. The second plurality of pile loops are formed from a set of continuous filament thermoplastic yarns and define a second pile height that is less than the first pile height.

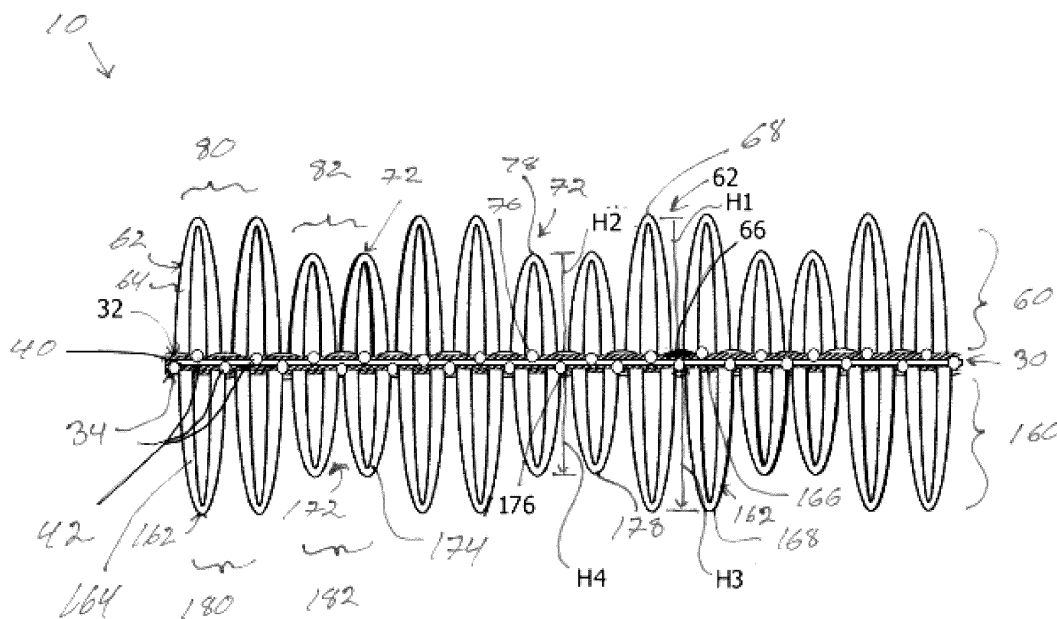


Figure 3



EUROPEAN SEARCH REPORT

Application Number
EP 16 18 8260

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DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
X	US 3 030 691 A (LAW MARVIN A) 24 April 1962 (1962-04-24) * column 4, line 5 - column 7, line 28; figures 1-5,10,11 *	1-10,14, 15,18,19	INV. D03D27/08 D03D15/04
X	EP 2 534 987 A1 (TRICOL JAPAN CO LTD [JP]) 19 December 2012 (2012-12-19) * column 4, line 50 - column 5, line 29 * * column 6, line 7 - column 6, line 16 * * column 7, line 22 - column 8, line 24; figures 1,2 *	1-10, 12-15,19	
			TECHNICAL FIELDS SEARCHED (IPC)
			D03D
The present search report has been drawn up for all claims			
Place of search Munich		Date of completion of the search 16 February 2017	Examiner Beckman, Anja
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
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16-02-2017

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For more details about this annex : see Official Journal of the European Patent Office, No. 12/82