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DESCRIPTION

Description

[0001] The present disclosure relates to substituted azaquinolone compounds and pharmaceutically acceptable salts thereof that inhibit the Poly (ADP-ribose) polymerase (PARP) family of enzymes. The present disclosure also relates to the use of these compounds, and pharmaceutically acceptable salts thereof, in medicine, for example in the treatment of diseases in which inhibition of PARP1 or PARP1 function is of therapeutic significance. The present disclosure also relates to methods of treatment and methods of manufacture of medicaments using compounds according to the disclosure.

[0002] PARP family of enzymes play an important role in a number of cellular processes, such as replication, recombination, chromatin remodeling, and DNA damage repair (O'Connor MJ, Mol Cell (2015) 60(4) :547-60).

[0003] Examples of PARP inhibitors and their mechanism of action are taught in e.g. WO2004/080976. US 2010/0222348 discloses quinolinone derivatives having PARP inhibitory activity.

[0004] PARP1 and PARP2 are the most extensively studied PARPs for their role in DNA damage repair. PARP1 is activated by DNA damage breaks and functions to catalyse the addition of poly (ADP-ribose) (PAR) chains to target proteins. This post-translational modification, known as PARylation, mediates the recruitment of additional DNA repair factors to DNA lesions.

[0005] Following completion of this recruitment role, PARP auto-PARylation triggers the release of bound PARP from DNA to allow access to other DNA repair proteins to complete repair. Thus, the binding of PARP to damaged sites, its catalytic activity, and its eventual release from DNA are all important steps for a cancer cell to respond to DNA damage caused by chemotherapeutic agents and radiation therapy (Bai P. Biology of poly(ADP-ribose) polymerases: the factotums of cell maintenance. Mol Cell 2015;58:947-58.).

[0006] Inhibition of PARP family enzymes has been exploited as a strategy to selectively kill cancer cells by inactivating complementary DNA repair pathways. A number of pre-clinical and clinical studies have demonstrated that tumour cells bearing deleterious alterations of BRCA1 or BRCA2, key tumour suppressor proteins involved in double-strand DNA break (DSB) repair by homologous recombination (HR), are selectively sensitive to small molecule inhibitors of the PARP family of DNA repair enzymes. Such tumours have deficient homologous recombination repair (HRR) pathways and are dependent on PARP enzymes function for survival. Although PARP inhibitor therapy has predominantly targeted BRCA-mutated cancers, PARP inhibitors

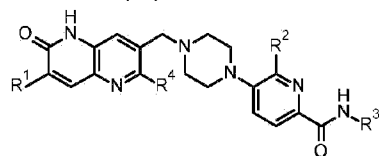
have been tested clinically in non-BRCA-mutant tumors, those which exhibit homologous recombination deficiency (HRD) (Turner N, Tuff A, Ashworth A. Hallmarks of 'BRCAness' in sporadic cancers. Nat Rev Cancer 2004;4: 814-9.).

[0007] It is believed that PARP inhibitors having improved selectivity for PARP1 may possess improved efficacy and reduced toxicity compared to other clinical PARP1/2 inhibitors. It is believed also that selective strong inhibition of PARP1 would lead to trapping of PARP1 on DNA, resulting in DNA double-strand breaks (DSBs) through collapse of replication forks in S-phase. It is believed also that PARP1-DNA trapping is an effective mechanism for selectively killing tumour cells having HRD.

[0008] An unmet medical need therefore exists for effective and safe PARP inhibitors. Especially PARP inhibitors having selectivity for PARP1.

[0009] The applicant has discovered that the azaquinolones described herein surprisingly have PARP inhibitory activity, and therefore may be useful for the treatment of diseases and conditions in which PARP function has pharmacological significance. Furthermore, azaquinolones described herein have surprisingly high selectivity for PARP1 over other PARP family members such as PARP2, PARP3, PARP5a, and PARP6. Furthermore, azaquinolones described herein have advantageously low hERG activity.

[0010] In an aspect of the invention, the applicant makes available a class of compounds of Formula (Ia):



(Ia)

wherein:

R¹ is C₁₋₄ alkyl,

R² is selected from H, halo, C₁₋₄ alkyl, and C₁₋₄ fluoroalkyl,

R³ is H or C₁₋₄ alkyl, and

R⁴ is H

or a pharmaceutically acceptable salt thereof.

[0011] In a further aspect, there is provided a pharmaceutical composition comprising a therapeutically effective amount of a compound of Formula Ia, or a pharmaceutically acceptable salt thereof, and at least one pharmaceutically acceptable diluent, excipient or inert

carrier.

[0012] In a further aspect, there is provided a compound of Formula Ia or a pharmaceutically acceptable salt thereof, for use in treatment or prophylaxis of diseases and conditions in which inhibition of PARP1 is beneficial. In embodiments, the specification provides a compound of Formula Ia or a pharmaceutically acceptable salt thereof for use in the treatment of cancer. In embodiments, the cancer is breast, ovary, pancreas, prostate, hematological, gastrointestinal such as gastric and colorectal, or lung cancer. In embodiments, the cancer is breast, ovary, pancreas or prostate cancer.

[0013] In a further aspect, there is provided the compound of Formula Ia or a pharmaceutically acceptable salt thereof, for use in the preparation of a medicament for the treatment of diseases or conditions in which inhibition of PARP1 is beneficial. In embodiments, the cancer is breast, ovary, pancreas, prostate, hematological, gastrointestinal such as gastric and colorectal, or lung cancer. In embodiments, the cancer is breast, ovary, pancreas or prostate cancer.

[0014] In a further aspect, there is provided the use of a compound of Formula Ia or a pharmaceutically acceptable salt thereof, in the manufacture of a medicament for use in the treatment of diseases or conditions in which inhibition of PARP1 is beneficial. In embodiments, the cancer is breast, ovary, pancreas, prostate, hematological, gastrointestinal such as gastric and colorectal, or lung cancer. In embodiments, the cancer is breast, ovary, pancreas or prostate cancer.

[0015] In a further aspect, there is provided a compound of Formula Ia, or a pharmaceutically acceptable salt thereof, for use in medicine.

[0016] In a further aspect, the compound of Formula Ia in the free base form.

[0017] In a further aspect, there is provided a compound of Formula Ia or a pharmaceutically acceptable salt thereof, for use as medicament.

[0018] In a further aspect, there is provided the Examples disclosed herein.

[0019] In an aspect, there is provided a compound of Formula Ia which is 5-[4-[(7-ethyl-6-oxo-5H-1,5-naphthyridin-3-yl)methyl]piperazin-1-yl]-N-methyl-pyridine-2-carboxamide, or a pharmaceutically acceptable salt thereof.

[0020] In an aspect, there is provided a compound of Formula Ia which is 5-[4-[(7-ethyl-6-oxo-5H-1,5-naphthyridin-3-yl)methyl]piperazin-1-yl]-N-methyl-pyridine-2-carboxamide.

[0021] Further aspects of the invention will be apparent to one skilled in the art from reading this specification.

[0022] It is well known that blockade of the cardiac ion channel coded by human ether-à-gogo-related gene (hERG) is a risk factor in drug discovery and development. Blockage of hERG can cause safety problems such as cardiac arrhythmia. Advantageously, the compounds of Formula Ia have low hERG activity. In an embodiment, there is provided a compound of Formula Ia having an IC₅₀ >10 μM. In an embodiment there is provided a compound of Formula Ia having an IC₅₀ >20 μM.

[0023] To minimize the risks of off-target effects, it is desirable for drug molecules to possess selectivity for a specific target. The compounds of Formula Ia advantageously possess selectivity for PARP1 over other members of the PARP family including PARP2, PARP3, PARP5a, and PARP6. Advantageously, the compounds of Formula Ia possess selectivity for PARP1 over PARP2. In an embodiment, there is provided a compound of Formula Ia having 10-fold selectivity for PARP1 over PARP2. In an embodiment, there is provided a compound of Formula Ia having 100-fold selectivity for PARP1 over PARP2.

[0024] Another further aspect provides for the use of a compound of Formula Ia in the preparation of a medicament for use as an adjunct in cancer therapy or for potentiating tumour cells for treatment with ionizing radiation or chemotherapeutic agents, or antibody-based therapies such as immunooncology or antibody-drug conjugates.

[0025] Other further aspects provide for the treatment of disease ameliorated by the inhibition of PARP1, comprising administering to a subject in need of treatment a therapeutically effective amount of a compound of Formula Ia, preferably in the form of a pharmaceutical composition and the treatment of cancer, comprising administering to a subject in need of treatment a therapeutically-effective amount of a compound of Formula Ia in combination, preferably in the form of a pharmaceutical composition, simultaneously or sequentially with ionizing radiation or chemotherapeutic agents.

[0026] In further aspects, a compound of Formula Ia may be used in the preparation of a medicament for the treatment of cancer which is deficient in Homologous Recombination (HR) dependent DNA DSB repair activity, or in the treatment of a patient of a cancer which is deficient in HR dependent DNA DSB repair activity, comprising administering to said patient a therapeutically-effective amount of the compound.

[0027] The HR dependent DNA DSB repair pathway repairs double-strand breaks (DSBs) in DNA via homologous mechanisms to reform a continuous DNA helix (K.K. Khanna and S.P. Jackson, *Nat. Genet.* 27(3): 247-254 (2001)). The components of the HR dependent DNA DSB repair pathway include, but are not limited to, ATM (NM_000051), RAD51 (NM_002875), RAD51L1 (NM_002877), RAD51C (NM_002876), RAD51 L3 (NM_002878), DMC1 (NM_007068), XRCC2 (NM_005431), XRCC3 (NM_005432), RAD52 (NM_002879), RAD54L (NM_003579), RAD54B (NM_012415), BRCA1 (NM_007295), BRCA2 (NM_000059), RAD50 (NM_005732), MRE11A (NM_005590) and NBS1 (NM_002485). Other proteins involved in the HR dependent DNA DSB repair pathway include regulatory factors such as EMSY (Hughes-Davies, et al., *Cell*, 115, pp523-535). HR components are also described in Wood, et al.,

Science, 291, 1284-1289 (2001).

[0028] A cancer which is deficient in HR dependent DNA DSB repair may comprise or consist of one or more cancer cells which have a reduced or abrogated ability to repair DNA DSBs through that pathway, relative to normal cells *i.e.* the activity of the HR dependent DNA DSB repair pathway may be reduced or abolished in the one or more cancer cells.

[0029] The activity of one or more components of the HR dependent DNA DSB repair pathway may be abolished in the one or more cancer cells of an individual having a cancer which is deficient in HR dependent DNA DSB repair. Components of the HR dependent DNA DSB repair pathway are well characterised in the art (see for example, Wood, et al., Science, 291, 1284-1289 (2001)) and include the components listed above.

[0030] In some embodiments, the cancer cells may have a BRCA1 and/or a BRCA2 deficient phenotype *i.e.* BRCA1 and/or BRCA2 activity is reduced or abolished in the cancer cells. Cancer cells with this phenotype may be deficient in BRCA1 and/or BRCA2, *i.e.* expression and/or activity of BRCA1 and/or BRCA2 may be reduced or abolished in the cancer cells, for example by means of mutation or polymorphism in the encoding nucleic acid, or by means of amplification, mutation or polymorphism in a gene encoding a regulatory factor, for example the EMSY gene which encodes a BRCA2 regulatory factor (Hughes-Davies, et al., Cell, 115, 523-535).

[0031] BRCA1 and BRCA2 are known tumour suppressors whose wild-type alleles are frequently lost in tumours of heterozygous carriers (Jasin M., Oncogene, 21(58), 8981-93 (2002); Tutt, et al., Trends Mol Med., 8 (12), 571-6, (2002)). The association of BRCA1 and/or BRCA2 mutations with breast cancer is well-characterised in the art (Radice, P.J., Exp Clin Cancer Res., 21(3 Suppl), 9-12 (2002)). Amplification of the EMSY gene, which encodes a BRCA2 binding factor, is also known to be associated with breast and ovarian cancer. Carriers of mutations in BRCA1 and/or BRCA2 are also at elevated risk of certain cancers, including breast, ovary, pancreas, prostate, hematological, gastrointestinal and lung cancer.

[0032] In some embodiments, the individual is heterozygous for one or more variations, such as mutations and polymorphisms, in BRCA1 and/or BRCA2 or a regulator thereof. The detection of variation in BRCA1 and BRCA2 is well-known in the art and is described, for example in EP 699 754, EP 705 903, Neuhausen, S.L. and Ostrander, E.A., Genet. Test, 1, 75-83 (1992); Chappnis, P.O. and Foulkes, W.O., Cancer Treat Res, 107, 29-59 (2002); Janatova M., et al., Neoplasma, 50(4), 246-505 (2003); Jancarkova, N., Ceska Gynekol., 68(1), 11-6 (2003)). Determination of amplification of the BRCA2 binding factor EMSY is described in Hughes-Davies, et al., Cell, 115, 523-535).

[0033] Mutations and polymorphisms associated with cancer may be detected at the nucleic acid level by detecting the presence of a variant nucleic acid sequence or at the protein level by detecting the presence of a variant (*i.e.* a mutant or allelic variant) polypeptide.

Definitions

[0034] Alkyl groups and moieties are straight or branched chain, e.g. C₁₋₈ alkyl, C₁₋₆ alkyl, C₁₋₄ alkyl or C₅₋₆ alkyl. Examples of alkyl groups are methyl, ethyl, n-propyl, iso-propyl, n-butyl, t-butyl, n-pentyl, n-hexyl, n-heptyl and n-octyl, such as methyl or n-hexyl.

[0035] Fluoroalkyl groups are alkyl groups in which one or more H atoms is replaced with one or more fluoro atoms, e.g. C₁₋₈ fluoroalkyl, C₁₋₆ fluoroalkyl, C₁₋₄ fluoroalkyl or C₅₋₆ fluoroalkyl. Examples include fluoromethyl (CH₂F-), difluoromethyl (CHF₂-), trifluoromethyl (CF₃-), 2,2,2-trifluoroethyl (CF₃CH₂-), 1,1-difluoroethyl (CH₃CHF₂-), 2,2-difluoroethyl (CHF₂CH₂-), and 2-fluoroethyl (CH₂FCH₂-).

[0036] Halo means fluoro, chloro, bromo, and iodo. In an embodiment, halo is fluoro or chloro.

[0037] In this specification, unless otherwise stated, the term "pharmaceutically acceptable" as used herein refers to those compounds, materials, compositions, and/or dosage forms which are, within the scope of sound medical judgment, suitable for use in contact with the tissues of human beings and animals without excessive toxicity, irritation, allergic response, or other problem or complication, commensurate with a reasonable benefit/risk ratio.

[0038] In this specification, unless otherwise stated, the phrase "effective amount" means an amount of a compound or composition which is sufficient enough to significantly and positively modify the symptoms and/or conditions to be treated (e.g., provide a positive clinical response). The effective amount of an active ingredient for use in a pharmaceutical composition will vary with the particular condition being treated, the severity of the condition, the duration of the treatment, the nature of concurrent therapy, the particular active ingredient(s) being employed, the particular pharmaceutically-acceptable excipient(s)/carrier(s) utilized, and like factors within the knowledge and expertise of the attending physician.

[0039] The term "treating", as used herein, unless otherwise indicated, means reversing, alleviating, inhibiting the progress of, delaying the progression of, delaying the onset of, or preventing the disorder or condition to which such term applies, or one or more symptoms of such disorder or condition. The term "treatment", as used herein, unless otherwise indicated, refers to the act of treating as "treating" is defined immediately above. The term "treating" also includes adjuvant and neo-adjuvant treatment of a subject. For the avoidance of doubt, reference herein to "treatment" includes reference to curative, palliative and prophylactic treatment, and to the administration of a medicament for use in such treatment.

[0040] The compounds of Formula Ia may form stable pharmaceutically acceptable acid or base salts, and in such cases administration of a compound as a salt may be appropriate. Examples of acid addition salts include acetate, adipate, ascorbate, benzoate, benzenesulfonate, bicarbonate, bisulfate, butyrate, camphorate, camphorsulfonate, choline,

citrate, cyclohexyl sulfamate, diethylenediamine, ethanesulfonate, fumarate, glutamate, glycolate, hemisulfate, 2-hydroxyethylsulfonate, heptanoate, hexanoate, hydrochloride, hydrobromide, hydroiodide, hydroxymaleate, lactate, malate, maleate, methanesulfonate, meglumine, 2-naphthalenesulfonate, nitrate, oxalate, pamoate, persulfate, phenylacetate, phosphate, diphosphate, picrate, pivalate, propionate, quinate, salicylate, stearate, succinate, sulfamate, sulfanilate, sulfate, tartrate, tosylate (p-toluenesulfonate), trifluoroacetate, and undecanoate. Non-toxic physiologically-acceptable salts are preferred, although other salts may be useful, such as in isolating or purifying the product.

[0041] The salts may be formed by conventional means, such as by reacting the free base form of the product with one or more equivalents of the appropriate acid in a solvent or medium in which the salt is insoluble, or in a solvent such as water, which is removed *in vacuo* or by freeze drying or by exchanging the anions of an existing salt for another anion on a suitable ion-exchange resin.

[0042] The compounds of Formula Ia may have more than one chiral center, and it is to be understood that the application encompasses all individual stereoisomers, enantiomers and diastereoisomers and mixtures thereof. Thus, it is to be understood that, insofar as the compounds of Formula Ia can exist in optically active or racemic forms by virtue of one or more asymmetric carbon atoms, the application includes in its definition any such optically active or racemic form which possesses the above-mentioned activity. The present application encompasses all such stereoisomers having activity as herein defined.

[0043] Thus, throughout the specification, where reference is made to the compound of Formula Ia it is to be understood that the term compound includes diastereoisomers, mixtures of diastereoisomers, and enantiomers that are PARP1 inhibitors.

[0044] It is also to be understood that certain compounds of Formula Ia, and pharmaceutically salts thereof, can exist in solvated as well as unsolvated forms such as, for example, hydrated and anhydrous forms. It is to be understood that the compounds herein encompass all such solvated forms. For the sake of clarity, this includes both solvated (e.g., hydrated) forms of the free form of the compound, as well as solvated (e.g., hydrated) forms of the salt of the compound.

[0045] Formula Ia as described herein is intended to encompass all isotopes of its constituent atoms. For example, H (or hydrogen) includes any isotopic form of hydrogen including ^1H , ^2H (D), and ^3H (T); C includes any isotopic form of carbon including ^{12}C , ^{13}C , and ^{14}C ; O includes any isotopic form of oxygen including ^{16}O , ^{17}O and ^{18}O ; N includes any isotopic form of nitrogen including ^{13}N , ^{14}N and ^{15}N ; F includes any isotopic form of fluorine including ^{19}F and ^{18}F ; and the like. In one aspect, the compounds of Formula Ia include isotopes of the atoms covered therein in amounts corresponding to their naturally occurring abundance. However, in certain instances, it may be desirable to enrich one or more atom in a particular isotope which

would normally be present in a lower abundance. For example, ^1H would normally be present in greater than 99.98% abundance; however, in one aspect, a compound of any formula presented herein may be enriched in ^2H or ^3H at one or more positions where H is present. In another aspect, when a compound of any formula presented herein is enriched in a radioactive isotope, for example ^3H and ^{14}C , the compound may be useful in drug and/or substrate tissue distribution assays. It is to be understood that the present application encompasses all such isotopic forms.

[0046] The compounds of Formula Ia, or pharmaceutically acceptable salts thereof, will normally be administered via the oral route in the form of pharmaceutical preparations comprising the active ingredient or a pharmaceutically acceptable salt or solvate thereof, or a solvate of such a salt, in a pharmaceutically acceptable dosage form. Depending upon the disorder and patient to be treated, the compositions may be administered at varying doses.

[0047] The pharmaceutical formulations of the compound of Formula Ia described above may be prepared for oral administration, particularly in the form of tablets or capsules, and especially involving technologies aimed at furnishing colon-targeted drug release (Patel, M. M. Expert Opin. Drug Deliv. 2011, 8 (10), 1247-1258).

[0048] The pharmaceutical formulations of the compound of Formula Ia described above may conveniently be administered in unit dosage form and may be prepared by any of the methods well-known in the pharmaceutical art, for example as described in Remington's Pharmaceutical Sciences, 17th ed., Mack Publishing Company, Easton, PA., (1985).

[0049] Pharmaceutical formulations suitable for oral administration may comprise one or more physiologically compatible carriers and/or excipients and may be in solid or liquid form. Tablets and capsules may be prepared with binding agents, fillers, lubricants and/or surfactants, such as sodium lauryl sulfate. Liquid compositions may contain conventional additives such as suspending agents, emulsifying agents and/or preservatives. Liquid compositions may be encapsulated in, for example, gelatin to provide a unit dosage form. Solid oral dosage forms include tablets, two-piece hard shell capsules and soft elastic gelatin (SEG) capsules. Such two-piece hard shell capsules may be made for example by filling a compound of Formula (Ia) into a gelatin or hydroxypropyl methylcellulose (HPMC) shell.

[0050] A dry shell formulation typically comprises of about 40% to 60% w/w concentration of gelatin, about a 20% to 30% concentration of plasticizer (such as glycerin, sorbitol or propylene glycol) and about a 30% to 40% concentration of water. Other materials such as preservatives, dyes, opacifiers and flavours also may be present. The liquid fill material comprises a solid drug that has been dissolved, solubilized or dispersed (with suspending agents such as beeswax, hydrogenated castor oil or polyethylene glycol 4000) or a liquid drug in vehicles or combinations of vehicles such as mineral oil, vegetable oils, triglycerides, glycols, polyols and surface-active agents.

[0051] Suitable daily doses of the compounds of Formula Ia, or a pharmaceutically acceptable salt thereof, in therapeutic treatment of humans are about 0.0001-100 mg/kg body weight.

[0052] Oral formulations are preferred, particularly tablets or capsules which may be formulated by methods known to those skilled in the art to provide doses of the active compound in the range of 0.1 mg to 1000 mg.

Brief Description of the Figures

[0053]

FIG. 1 shows an X-ray powder diffraction of Example 4 Form A

FIG. 2 shows a DSC trace of Example 4 Form A

Examples

[0054] The compounds of the application will now be further explained by reference to the following non-limiting examples.

General Experimental Conditions

[0055] ¹H NMR spectra were obtained using a Bruker 300 MHz, 400 MHz or 500 MHz spectrometer at 27 °C unless otherwise noted; chemical shifts are expressed in parts per million (ppm, δ units) and are referenced to the residual mono-¹H isotopologue of the solvent (CHCl₃: 7.24 ppm; CH₂Cl₂: 5.32 ppm; CD₃S(=O)CD₂H: 2.49 ppm). Coupling constants are given in units of hertz (Hz). Splitting patterns describe apparent multiplicities and are designated as s (singlet), d (doublet), t (triplet), q (quartet), m (multiplet) and br s (broad singlet). LC-MS was carried out using a Waters UPLC fitted with a Waters SQD mass spectrometer or Shimadzu LC-20AD LC-20XR LC-30AD with a Shimadzu 2020 mass spectrometer. Reported molecular ions correspond to [M+H]⁺ unless otherwise noted; for molecules with multiple isotopic patterns (Br, Cl, etc.) the reported value is the one obtained for the lowest isotope mass unless otherwise specified.

[0056] Flash chromatography was performed using straight phase flash chromatography on a SP1[™] Purification system from Biotage[™], CombiFlash[®]Rf from ISCO or on Gilson system from Thermo Fisher using normal phase silica FLASH+[™] (40M, 25M or 12 M) or SNAP[™] KP-Sil Cartridges (340, 100, 50 or 10), Flash Column silica-CS columns from Agela, with C18-flash

columns or standard flash chromatography. In general, all solvents used were commercially available and of analytical grade. Anhydrous solvents were routinely used for reactions. Phase Separators used in the examples are ISOLUTE[®] Phase Separator columns. The intermediates and examples named below were named using ACD/Name 12.01 from Advanced Chemistry Development, Inc. (ACD/Labs). The starting materials were obtained from commercial sources or made via literature routes.

X-Ray Powder Diffraction (XRPD) Analysis

[0057] XRPD analysis was performed using a Bruker D8 diffractometer, which is commercially available from Bruker AXS Inc[™] (Madison, Wisconsin). The XRPD spectra were obtained by mounting a sample (approximately 10 mg) of the material for analysis on a single silicon crystal wafer mount (e.g., a Bruker silicon zero background X-ray diffraction sample holder) and spreading out the sample into a thin layer with the aid of a microscope slide. The sample was spun at 30 revolutions per minute (to improve counting statistics) and irradiated with X-rays generated by a copper long-fine focus tube operated at 40 kV and 40 mA with a wavelength of 1.5406 angstroms (i.e., about 1.54 angstroms). The sample was exposed for 1 second per 0.02 degree 2-theta increment (continuous scan mode) over the range 5 degrees to 40 degrees 2-theta in theta-theta mode. The running time was ~15 min for D8.

[0058] XRPD 2 θ values may vary with a reasonable range, e.g., in the range $\pm 0.2^\circ$ and that XRPD intensities may vary when measured for essentially the same crystalline form for a variety of reasons including, for example, preferred orientation. Principles of XRPD are described in publications, such as, for example, Giacovazzo, C. et al. (1995), *Fundamentals of Crystallography*, Oxford University Press; Jenkins, R. and Snyder, R. L. (1996), *Introduction to X-Ray Powder Diffraction*, John Wiley & Sons, New York; and Klug, H. P. & Alexander, L. E. (1974), *X-ray Diffraction Procedures*, John Wiley and Sons, New York.

DSC Analysis

[0059] DSC analysis was performed on samples prepared according to standard methods using a Q SERIES[™] Q1000 DSC calorimeter available from TA INSTRUMENTS[®] (New Castle, Delaware). A sample (approximately 2 mg) was weighed into an aluminum sample pan and transferred to the DSC. The instrument was purged with nitrogen at 50 mL/min and data collected between 22 °C and 300 °C, using a dynamic heating rate of 10 °C/minute. Thermal data was analyzed using standard software, e.g., Universal v.4.5A from TA INSTRUMENTS[®].

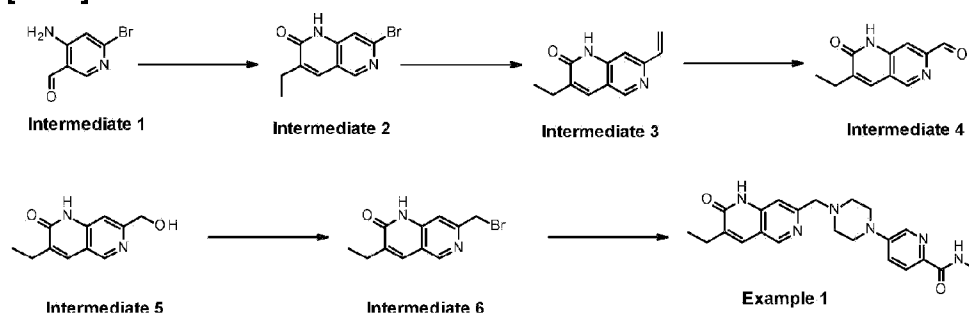
[0060] The following abbreviations are used: AcOH = acetic acid; aq = aqueous; BAST = Bis(2-methoxyethyl)aminosulfur Trifluoride ; Boc₂O = di-tert-butyl decarbonate; Boc = t-butyloxycarbonyl; CDCl₃ = deuterated chloroform; CD₃OD = deuterated methanol; CH₃NO₂ =

nitromethane; DCE = 1,2-dichloroethane; DCM = dichloromethane; DEA = diethylamine; DEAD = diethyl azodicarboxylate; Dess-martin periodinane = 1,1,1-Tris(acetyloxy)-1,1-dihydro-1,2-benziodoxol-3-(1*H*)-one; DIPEA = *N,N*-diisopropylethylamine; DMAP = 2,6-dimethylaminopyridine; DMF = *N,N*-dimethylformamide; DMSO = dimethylsulfoxide; DMSO-*d*₆ = deuterated dimethylsulfoxide; DPPA = diphenyl phosphorazidate; dppf = 1,1'-bis(diphenylphosphino)ferrocene; DIAD = Di-isopropyl (E)-diazene-1,2-dicarboxylate; DSC = differential scanning calorimetry; DTAD = Di-tert-butyl (E)-diazene-1,2-dicarboxylate; ee = enantiomeric excess; eq. = equivalent; ESI = electrospray ionization; Et₂O = diethyl ether; EtOAc or EA = ethylacetate; EtOH = ethanol; FA = formic acid; Grubbs catalyst (1,3-Dimesitylimidazolin-2-ylidene)(tricyclohexylphosphine)ruthenium dichloride; h = hour(s); HATU = (dimethylamino)-*N,N*-dimethyl(3-oxido-1*H*-[1,2,3]triazolo[4,5-*b*]pyridinyl)methaniminium hexafluorophosphate; HCl = hydrochloric acid; H₂O₂ = hydrogen peroxide; HP = high pressure; IPA = isopropylalcohol; LC = liquid chromatography; LiClO₄ = lithium perchlorate; mmol = millimole; mCPBA = meta-chloroperoxybenzoic acid; MeOH = methanol; min = minute(s); MeCN or CH₃CN = acetonitrile; MeNO₂ = nitromethane; MS = mass = spectrometry; NMP = *N*-methyl-2-pyrrolidone; NMR = nuclear magnetic resonance; Pd/C = Palladium on carbon; Pd₂dba₃ = Tris(dibenzylideneacetone)dipalladium (0); PdCl₂(dppf) = 1,1'-bis(di-tert-butylphosphino)ferrocene palladium dichloride; PE = Petroleum ether; PPhs = Triphenylphosphine; rt = room temperature; Rt or RT = retention time; Ruphos Pd G3 = (2-Dicyclohexylphosphino-2',6'-diisopropoxy-1,1'-biphenyl)[2-(2'-amino-1,1'biphenyl)]palladium(II) methanesulfonate; sat = saturated; SFC = supercritical fluid chromatography; T3P = 2,4,6-tripropyl-1,3,5,2,4,6-trioxatriphosphinane 2,4,6-trioxide; TBTU = 2-(1*H*-benzo[*d*][1,2,3]triazol-1-yl)-1,1,3,3-tetramethylisouronium tetrafluoroborate; TFA = trifluoroacetic acid; THF = tetrahydrofuran; TLC = thin layer chromatography; TMS = trimethylsilyl; Xantphos = 4,5-bis(diphenylphosphino)-9,9-dimethylxanthene; CBr₄ = Carbon tetrabromide; HCl = Hydrochloric acid; HBr = Hydrobromic acid;

[0061] Cs₂CO₃ = Cesium carbonate; MgSO₄ = Magnesium sulfate; NaHCO₃ = Sodium bicarbonate; DDQ = 2,3-Dichloro-5,6-dicyano-1,4-benzoquinone; SOCl₂ = Thionyl chloride; DIBAL-H = Diisobutylaluminium hydride; NH₄HCO₃ = Ammonium bicarbonate; BINAP = 2,2'-bis(diphenylphosphino)-1,1'-binaphthyl.

Synthesis of Starting Materials and Intermediates

[0062]



Intermediate 2: 7-bromo-3-ethyl-1H-1,6-naphthyridin-2-one

[0063] Butyryl chloride (0.143 mL, 1.37 mmol) was added dropwise to a stirred solution of 4-amino-6-bromopyridine-3-carbaldehyde (**Intermediate 1** 250 mg, 1.24 mmol), DIPEA (1.086 mL, 6.22 mmol) and DMAP (30.4 mg, 0.25 mmol) in CH₂Cl₂ (5 mL) at 0°C. The resulting solution was stirred rt for 4 h. More 2 eq of butyryl chloride was added and reaction was continued for another 24 h. Reaction was diluted with water and extracted with ethyl acetate. Organic layer was dried over sodium sulphate and concentrated to give crude product. 1.5 mL MeOH was added and the solid (product) was filter off, washed with 1mL MeOH to give 7-bromo-3-ethyl-1H-1,6-naphthyridin-2-one (**Intermediate 2**, 167 mg, 53.1 %) as a white solid. ¹H NMR (DMSO-d₆) 1.17 (3H, t), 2.45 - 2.50 (2H, m, overlapped with solvent DMSO peak), 7.35 (1H, s), 7.82 (1H, s), 8.63 (1H, s), 12.09 (1H, br s) ; m/z (ES⁺) [M+H]⁺ = 252

Intermediate 3: 3-ethyl-7-vinyl-1H-1,6-naphthyridin-2-one

[0064] PdCl₂(dppf) (37.6 mg, 0.05 mmol) was added to a stirred mixture of 7-bromo-3-ethyl-1H-1,6-naphthyridin-2-one (**Intermediate 2**, 130 mg, 0.51 mmol), 4,4,5,5-tetramethyl-2-vinyl-1,3,2-dioxaborolane (0.105 mL, 0.62 mmol) and K₂CO₃ (213 mg, 1.54 mmol) in 1,4-dioxane (4 mL)/ water (1.333 mL) and the resulting mixture was stirred at 90 °C for 1 h. The reaction mixture was diluted with water and extracted with ethyl acetate. The organic layers were combined, dried over sodium sulphate and concentrated to give crude product. The resulting residue was purified by flash silica chromatography, elution gradient 0 to 20% MeOH in DCM. Product fractions were concentrated under reduced pressure to dryness to afford 3-ethyl-7-vinyl-1H-1,6-naphthyridin-2-one (**Intermediate 3**, 93 mg, 90 %) as a yellow solid. ¹H NMR (DMSO-d₆) 1.18 (3H, t), 2.53 (2H, m, overlapped with solvent DMSO peak), 5.49 (1H, dd), 6.27 (1H, dd), 6.84 (1H, dd), 7.15 (1H, s), 7.81 (1H, s), 8.78 (1H, s), 12.00 (1H, br s) ; m/z (ES⁺) [M+H]⁺ = 201

Intermediate 4: 3-ethyl-2-oxo-1H-1,6-naphthyridine-7-carbaldehyde

[0065] Osmium tetroxide in H₂O (0.024 mL, 3.00 μmol) was added to a solution of 3-ethyl-7-vinyl-1H-1,6-naphthyridin-2-one (**Intermediate 3**, 30 mg, 0.15 mmol), 2,6-lutidine (0.035 mL, 0.30 mmol) and sodium periodate (128 mg, 0.60 mmol) in THF (1 mL)/water (0.200 mL) and stirred at rt for overnight. Reaction was diluted with water and extracted with ethyl acetate and the filtrate was concentrated to dryness. The resulting residue was purified by flash silica chromatography, elution gradient 0 to 15% MeOH in DCM. Product fractions were concentrated under reduced pressure to afford 3-ethyl-2-oxo-1H-1,6-naphthyridine-7-

carbaldehyde (**Intermediate 4**, 24.00 mg, 79 %) as a light-yellow foam.

¹H NMR (DMSO-d₆) 1.20 (3H, t), 2.55 - 2.62 (2H, m, overlapped with solvent DMSO peak), 7.73 (1H, s), 7.95 (1H, s), 9.03 (1H, s), 10.00 (1H, s), 12.32 (1H, br s); m/z (ES⁺) [M+H]⁺ = 203

Intermediate 5: 3-ethyl-7-(hydroxymethyl)-1H-1,6-naphthyridin-2-one

[0066] Sodium borohydride (61.4 mg, 1.62 mmol) was added slowly to a stirred solution of 3-ethyl-2-oxo-1H-1,6-naphthyridine-7-carbaldehyde (**Intermediate 4**, 82 mg, 0.41 mmol) in methanol (2 mL) at 0 °C and the resulting mixture was stirred at room temperature for 1 h. Methanol was removed under vacuum and the resulting residue was purified by flash silica chromatography, elution gradient 0 to 35% MeOH in DCM. Product fractions were concentrated under reduced pressure to afford 3-ethyl-7-(hydroxymethyl)-1H-1,6-naphthyridin-2-one (**Intermediate 5**, 68.0 mg, 82 %) as a pale-yellow solid.

¹H NMR (500MHz, DMSO-d₆) 1.18 (3H, t), 2.52 - 2.55 (2H, m, overlapped with solvent DMSO peak), 4.59 (2H, br s), 5.52 (1H, br s), 7.33 (1H, s), 7.80 (1H, s), 8.71 (1H, s), 12.01 (1H, br s); m/z (ES⁺) [M+H]⁺ = 205

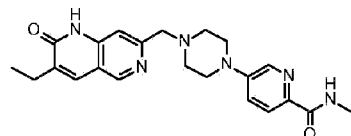
Intermediate 6: 7-(bromomethyl)-3-ethyl-1H-1,6-naphthyridin-2-one

[0067] CBr₄ (928 mg, 2.80 mmol) was added to a stirred solution of 3-ethyl-7-(hydroxymethyl)-1H-1,6-naphthyridin-2-one (**Intermediate 5**, 381 mg, 1.87 mmol) and triphenylphosphine (734 mg, 2.80 mmol) in CH₂Cl₂ (18.656 ml) at 0 °C and the resulting solution was stirred at 0 °C for 2 hours. Reaction was concentrated, and the resulting residue was purified by flash silica chromatography, elution gradient 0 to 15% MeOH in DCM. Product fractions were concentrated under reduced pressure to afford 7-(bromomethyl)-3-ethyl-1H-1,6-naphthyridin-2-one (**Intermediate 6**, 386 mg, 77 %) as a white solid (Contains triphenyl phosphine oxide, difficult to separate). This compound was subjected to the next step without further purification.

m/z (ES⁺) [M]⁺ = 267

Reference Example 1: 5-[4-[(3-ethyl-2-oxo-1H-1,6-naphthyridin-7-yl)methyl]piperazin-1-yl]-N-methylpyridine-2-carboxamide

[0068]

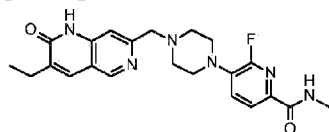


[0069] DIPEA (0.059 mL, 0.34 mmol) was added to a stirred solution of 7-(bromomethyl)-3-ethyl-1H-1,6-naphthyridin-2-one (**Intermediate 6**, 30 mg, 0.11 mmol) and N-methyl-5-piperazin-1-yl-pyridine-2-carboxamide, 2HCl (**Intermediate 13**, 42.8 mg, 0.15 mmol) in acetonitrile (1 mL) at 20°C. The resulting solution was stirred at 70 °C for 2 hours. Solvent was removed under vacuum and the resulting crude material was further purified by reverse phase chromatography (RediSep Rf Gold[®] C18, 0 to 90% acetonitrile in water, 0.1% NH₄OH as an additive). Product fractions were concentrated under reduced pressure to dryness to afford 5-[4-[(3-ethyl-2-oxo-1H-1,6-naphthyridin-7-yl)methyl]piperazin-1-yl]-N-methyl-pyridine-2-carboxamide (**Reference Example 1**, 23.60 mg, 51.7 %) as a pale-yellow solid.

¹H NMR (500MHz, DMSO-d₆) 1.18 (3H, br t), 2.54 (2H, m, overlapped with solvent DMSO peak), 2.67 (4H, br s), 2.79 (3H, br d), 3.38 (4H, br s), 3.75 (2H, br s), 7.34 (1H, s), 7.42 (1H, br dd), 7.77 - 7.88 (2H, m), 8.29 (1H, br d), 8.40 (1H, br d), 8.75 (1H, s), 11.60 - 12.11 (1H, m); m/z (ES⁺) [M+H]⁺ = 407

Reference Example 2: 5-[4-[(3-ethyl-2-oxo-1H-1,6-naphthyridin-7-yl)methyl]piperazin-1-yl]-6-fluoro-N-methyl-pyridine-2-carboxamide

[0070]

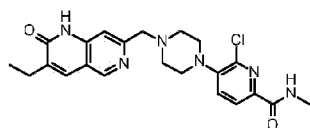


[0071] DIPEA (0.082 mL, 0.47 mmol) was added to a stirred solution of 7-(bromomethyl)-3-ethyl-1H-1,6-naphthyridin-2-one (**Intermediate 6**, 25 mg, 0.09 mmol) and 6-fluoro-N-methyl-5-piperazin-1-yl-pyridine-2-carboxamide, HCl (**Intermediate 23**, 28.3 mg, 0.10 mmol) in acetonitrile (2 mL) at 20°C. The resulting solution was stirred at 70 °C for 2 hours. Solvent was removed under vacuum. The resulting residue was purified by flash silica chromatography, elution gradient 0 to 20% MeOH in DCM. Product fractions were concentrated under reduced pressure to afford 5-[4-[(3-ethyl-2-oxo-1H-1,6-naphthyridin-7-yl)methyl]piperazin-1-yl]-6-fluoro-N-methyl-pyridine-2-carboxamide (**Reference Example 2**, 17.00 mg, 42.8 %) as a pale yellow solid.

¹H NMR (500MHz, DMSO-d₆) 1.18 (3H, t), 2.52 - 2.55 (2H, m, overlapped with solvent DMSO peak), 2.64 (4H, br s), 2.77 (3H, d), 3.20 (4H, br s), 3.70 (2H, s), 7.32 (1H, s), 7.59 (1H, dd), 7.80 (1H, s), 7.86 (1H, d), 8.31 - 8.49 (1H, m), 8.73 (1H, s), 11.93 (1H, br s); m/z (ES⁺) [M+H]⁺ = 425

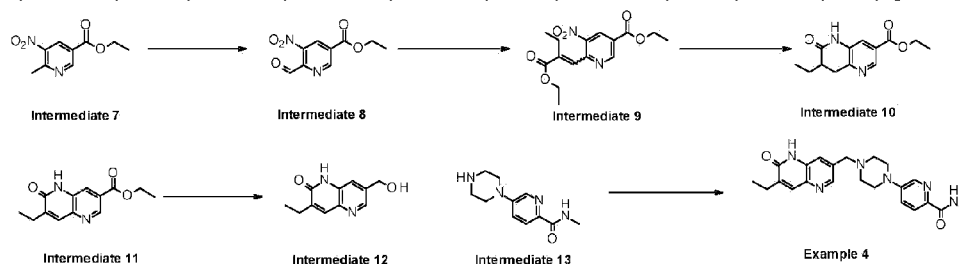
Reference Example 3: 6-chloro-5-[4-[(3-ethyl-2-oxo-1H-1,6-naphthyridin-7-yl)methyl]piperazin-1-yl]-N-methyl-pyridine-2-carboxamide

[0072]



[0073] DIPEA (0.082 mL, 0.47 mmol) was added to a stirred solution of 7-(bromomethyl)-3-ethyl-1H-1,6-naphthyridin-2-one (**Intermediate 6**, 25 mg, 0.09 mmol) and 6-chloro-N-methyl-5-piperazin-1-yl-pyridine-2-carboxamide, 2HCl (**Intermediate 47**, 33.7 mg, 0.10 mmol) in acetonitrile (2 mL) at 20°C and the resulting solution was stirred at 70 °C for 2 hours. Solvent was removed under vacuum. The resulting residue was purified by flash silica chromatography, elution gradient 0 to 20% MeOH in DCM. Product fractions were concentrated under reduced pressure to afford 6-chloro-5-[4-[(3-ethyl-2-oxo-1H-1,6-naphthyridin-7-yl)methyl]piperazin-1-yl]-N-methyl-pyridine-2-carboxamide (**Reference Example 3**, 19.20 mg, 46.5 %) as a white solid.

¹H NMR (500MHz, DMSO-d₆) 1.18 (3H, t), 2.53 (2H, m, overlapped with solvent DMSO peak), 2.66 (4H, brs), 2.80 (3H, d), 3.15 (4H, brs), 3.72 (2H, s), 7.33 (1H, s), 7.68 (1H, d), 7.81 (1H, s), 7.95 (1H, d), 8.43 (1H, br d), 8.74 (1H, s), 11.93 (1H, s); m/z (ES⁺) [M+H]⁺ = 441.



Intermediate 8: ethyl 6-formyl-5-nitro-pyridine-3-carboxylate

[0074] A mixture of ethyl 6-methyl-5-nitro-pyridine-3-carboxylate (**Intermediate 7**, 10 g, 47.58 mmol) and selenium dioxide (7.92 g, 71.36 mmol) in 1,4-dioxane (50 mL) was stirred at 110 °C for 20 h. The reaction mixture was cooled to room temperature, filtered through a pad of celite and the celite was washed with ethyl acetate. The combined filtrate was concentrated, and the resulting residue was purified by flash silica chromatography, elution gradient 0 to 70% ethyl acetate in hexanes. Product fractions were concentrated under reduced pressure to afford ethyl 6-formyl-5-nitro-pyridine-3-carboxylate (**Intermediate 8**, 9.70 g, 91 %) as a brown oil. ¹H NMR (500 MHz, CHLOROFORM-d) 1.48 (3H, t), 4.54 (2H, q), 8.81 (1H, d), 9.51 (1H, d), 10.32 (1H, s); m/z (ES⁺) [M]⁺ = 224.

Intermediate 9: ethyl 6-[(E)-2-ethoxycarbonylbut-1-enyl]-5-nitro-pyridine-3-carboxylate (mixture of E/Z isomers)

[0075] To a stirred solution of sodium hydride (9.63 g, 240.89 mmol) (60% in mineral oil) in

anhydrous THF (100 mL) was added ethyl 2-(diethoxyphosphoryl)butanoate (60.8 g, 240.89 mmol) dropwise with an addition funnel at 0°C to give a grey colored mixture. The resulting mixture was stirred at 0°C for 10 min and warmed to room temperature over 10 minutes and stirred at 40°C for 5 minutes. The reaction mixture was cooled to -78°C and to this cooled reaction mixture was then slowly added solution of ethyl 6-formyl-5-nitro-pyridine-3-carboxylate (**Intermediate 8**, 22.5 g, 100.37 mmol) in 100 ml THF. The mixture was quenched with sat.NH₄Cl solution, extracted with ethyl acetate. The combined the organic layers were dried over sodium Na₂SO₄, filtered and concentrated to give crude product. the resulting residue was purified by flash silica chromatography, elution gradient 0 to 50% ethyl acetate in hexanes. Product fractions were concentrated under reduced pressure to afford ethyl 6-[(E)-2-ethoxycarbonylbut-1-enyl]-5-nitro-pyridine-3-carboxylate (**Intermediate 9**, 24.30 g, 75 %) as a yellow oil (1:1 and mixture of E/Z isomer). ¹H NMR (500 MHz, CHLOROFORM-d) 1.13 (3H, t), 1.18 (3H, t), 1.23 (3H, t), 1.37 (3H, t), 1.45 (6H, q), 2.57 (2H, qd), 2.66 (2H, q), 4.11 - 4.24 (2H, m), 4.32 (2H, q), 4.45 - 4.56 (4H, m), 7.08 (1H, s), 7.85 (1H, s), 8.86 (2H, dd), 9.26 (1H, d), 9.43 (1H, d); m/z (ES⁺) [M]⁺ = 322

Intermediate 10: ethyl 7-ethyl-6-oxo-7,8-dihydro-5H-1,5-naphthyridine-3-carboxylate

[0076] A mixture of ethyl 6-[(E)-2-ethoxycarbonylbut-1-enyl]-5-nitro-pyridine-3-carboxylate (1:1 mixture of E/Z isomers) (**Intermediate 9**, 3.75 g, 11.63 mmol), Pd/C (1.857g, 1.75 mmol) (10%) in ethanol (30 mL) was degassed, filled up with H₂ (balloon), and the reaction was stirred at room temperature for overnight under H₂ atmosphere. The mixture was filtered through a celite bed and the celite bed washed with ethanol. After concentration, 4M HCl in dioxanes (15 ml) was added to the resulting residue and the mixture was stirred at room temperature for 30 min. The mixture was diluted with ether and the solid was filtered off, washed with diethyl ether and dried under vacuum to afford ethyl 7-ethyl-6-oxo-7,8-dihydro-5H-1,5-naphthyridine-3-carboxylate (**Intermediate 10**, 2.260 g, 78 %) as a white solid. ¹H NMR (500 MHz, DMSO-d₆) 0.94 (3H, t), 1.33 (3H, t), 1.41 - 1.51 (1H, m), 1.69 - 1.81 (1H, m), 2.41 - 2.48 (1H, m), 2.94 (1H, dd), 3.20 (1H, dd), 4.35 (2H, t), 7.67 (1H, d), 8.61 (1H, d), 10.32 (1H, s); m/z (ES⁺) [M+H]⁺ = 249.

Intermediate 11: ethyl 7-ethyl-6-oxo-5H-1,5-naphthyridine-3-carboxylate

[0077] Ethyl 7-ethyl-6-oxo-7,8-dihydro-5H-1,5-naphthyridine-3-carboxylate (**Intermediate 10**, 2.26 g, 9.10 mmol) was dissolve into 1,4-dioxane (40 mL), DDQ (2.273 g, 10.01 mmol) was added and the mixture was stirred at reflux for 3 h. Solvent was removed under reduced pressure, sat. NaHCO₃ solution was added and the residue stirred at room temperature for 1hr. The solid was filtered off, washed with water followed by 10ml of diethyl ether. The resulting solid was dried under vacuum afford ethyl 7-ethyl-6-oxo-5H-1,5-naphthyridine-3-carboxylate (**Intermediate 11**, 1.738 g, 78 %) as a light brown solid.

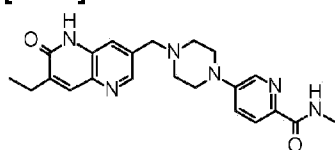
[0078] ¹H NMR (500 MHz, DMSO-d₆) 1.14 - 1.28 (3H, m), 1.35 (3H, t), 2.58 (2H, q), 4.38 (2H, q), 7.83 (1H, s), 8.17 (1H, s), 8.90 (1H, s), 12.05 (1H, s); m/z (ES⁺) [M+H]⁺ = 247.

Intermediate 12: 3-ethyl-7-(hydroxymethyl)-1H-1,5-naphthyridin-2-one

[0079] Lithium aluminum hydride, 2 M in THF (29.2 mL, 58.47 mmol) was added dropwise to ethyl 7-ethyl-6-oxo-5H-1,5-naphthyridine-3-carboxylate (**Intermediate 11**, 7.2 g, 29.24 mmol) in tetrahydrofuran (150 mL) at 0 °C over a period of 45 minutes under nitrogen. The resulting mixture was stirred at 0 °C for 1.5 hours. The reaction mixture was quenched by dropwise addition of 1 M aq HCl (29 mL). The reaction mixture was concentrated and the solid was diluted with water (~ 150 ml) and 29 ml of 1M HCl solution gave a yellow suspension. The solid was collected by filtration, washed with water, diethyl ether and dried to yield the crude product as a yellow solid (contaminated by some inorganic salt). This solid was suspended in a mixture of methanol and DCM (2:1) (400 ml) and heated to reflux. The solid was filtered off. This solid was resuspended in methanol/DCM mixture and repeated this procedure 5 times to get most of the product out from this mixture. The combined filtrate was then concentrated until about 100ml and the solid was collected by filtration, washed with ether, dried under vacuum to yield 3-ethyl-7-(hydroxymethyl)-1H-1,5-naphthyridin-2-one (**Intermediate 12**, 4.35 g, 72.8 %) as yellow solid. ¹H NMR (500 MHz, DMSO-d₆) 1.18 (3H, t), 2.52 - 2.56 (2H, m), 4.61 (2H, d), 5.44 (1H, t), 7.61 (1H, s), 7.74 (1H, s), 8.37 (1H, s), 11.87 (1H, br s); m/z (ES⁺) [M+H]⁺ = 205.3

Example 4: 5-[4-[(7-ethyl-6-oxo-5H-1,5-naphthyridin-3-yl)methyl]piperazin-1-yl]-N-methyl-pyridine-2-carboxamide

[0080]

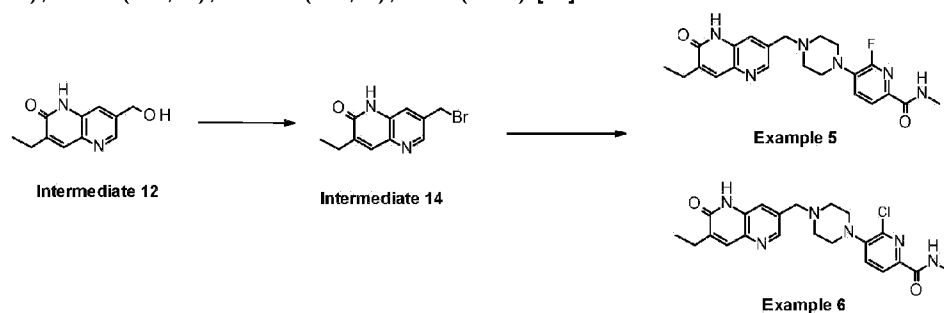


[0081] Thionyl chloride (6.41 mL, 88.14 mmol) was added dropwise to a suspension of 3-ethyl-7-(hydroxymethyl)-1,5-naphthyridin-2(1H)-one (**Intermediate 12**, 3 g, 14.69 mmol) and N,N-dimethylformamide (0.114 mL, 1.47 mmol) in CH₂Cl₂ (60 mL) at 0 °C and the resulting solution was stirred at room temperature for 6 hours. The mixture was concentrated to dryness to give crude 7-(chloromethyl)-3-ethyl-1H-1,5-naphthyridin-2-one (**Intermediate 17**).

[0082] DIPEA (12.83 mL, 73.45 mmol) was added to a stirred solution of 7-(chloromethyl)-3-ethyl-1H-1,5-naphthyridin-2-one (**Intermediate 17**, crude from above), potassium iodide (0.488 g, 2.94 mmol) and N-methyl-5-piperazin-1-yl-pyridine-2-carboxamide, 2HCl (**Intermediate 13**, 4.31 g, 14.69 mmol) in acetonitrile (50.00 mL) at 20 °C. The resulting

solution was stirred at 80 °C for 2 hours. Solvent was removed under vacuum. Crude material was diluted with water, basified with aq. NaHCO₃ solution and extracted with ethyl acetate. Organic layer was dried over sodium sulphate and concentrated to give crude product. The resulting residue was purified by flash silica chromatography, elution gradient 0 to 15% MeOH in DCM. Product fractions were concentrated under reduced pressure to afford 5-[4-[(7-ethyl-6-oxo-5H-1,5-naphthyridin-3-yl)methyl]piperazin-1-yl]-N-methyl-pyridine-2-carboxamide

[0083] (Example 4, 3.93 g, 65.8 %) as an off white partially crystalline solid. ¹H NMR (500MHz, DMSO-d₆) 1.19 (3H, t), 2.53 - 2.59 (6H, m), 2.79 (3H, d), 3.33 - 3.39 (4H, m), 3.66 (2H, s), 7.39 (1H, dd), 7.64 (1H, s), 7.76 (1H, s), 7.83 (1H, d), 8.27 (1H, d), 8.36 - 8.40 (1H, m), 8.41 (1H, d), 11.85 (1H, s); m/z (ES⁺) [M]⁺ = 406.

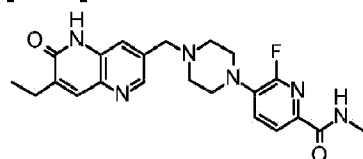


Intermediate 14: 7-(bromomethyl)-3-ethyl-1H-1,5-naphthyridin-2-one

[0084] CBr₄ (219 mg, 0.66 mmol) was added to a stirred solution of 3-ethyl-(hydroxymethyl)-1H-1,5-naphthyridin-2-one (**Intermediate 12**, 90 mg, 0.44 mmol) and triphenylphosphine (173 mg, 0.66 mmol) in CH₂Cl₂ (4 mL) at 0 °C. The resulting solution was stirred at 0 °C for 2 hours. Reaction was concentrated under vacuum and the resulting residue was purified by flash silica chromatography, elution gradient 0 to 15% MeOH in DCM. Product fractions were concentrated under reduced pressure to afford 7-(bromomethyl)-3-ethyl-1H-1,5-naphthyridin-2-one (**Intermediate 14**, 84 mg, 71.4 %) (Contains triphenyl phosphine oxide, difficult to separate). This compound was subjected to the next step without further purification. m/z (ES⁺) [M]⁺ = 267

Example 5: 5-[4-[(7-ethyl-6-oxo-5H-1,5-naphthyridin-3-yl)methyl]piperazin-1-yl]-6-fluoro-N-methylpyridine-2-carboxamide

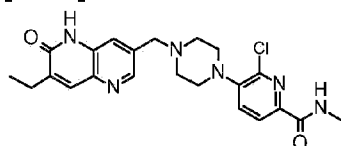
[0085]



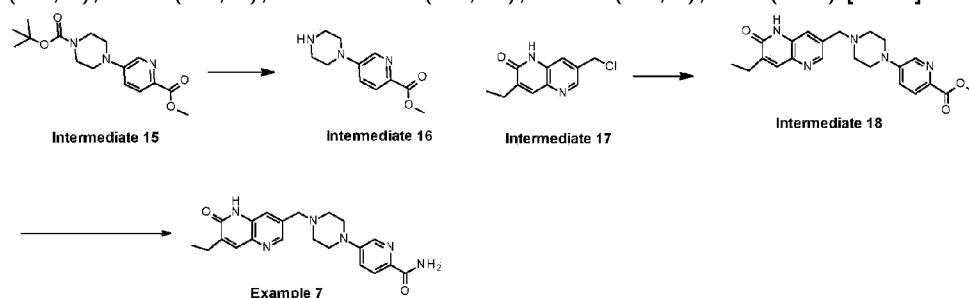
[0086] DIPEA (0.082 mL, 0.47 mmol) was added to a stirred solution of 7-(bromomethyl)-3-ethyl-1H-1,5-naphthyridin-2-one (**Intermediate 14**, 25 mg, 0.09 mmol) and 6-fluoro-N-methyl-5-piperazin-1-yl-pyridine-2-carboxamide, 2HCl (**Intermediate 23**, 32.0 mg, 0.10 mmol) in acetonitrile (2 mL) at 20°C. The resulting solution was stirred at 70 °C for 2 hours. Solvent was removed under vacuum. The resulting residue was purified by flash silica chromatography, elution gradient 0 to 20% MeOH in DCM. Product fractions were concentrated under reduced pressure to afford 5-[4-[(7-ethyl-6-oxo-5H-1,5-naphthyridin-3-yl)methyl]piperazin-1-yl]-6-fluoro-N-methyl-pyridine-2-carboxamide (**Example 5**, 13.00 mg, 33 %), pale yellow solid. ¹H NMR (500MHz, DMSO-d₆) 1.19 (3H, t), 2.55 (2H, m, overlapped with solvent DMSO peak), 2.58 (4H, br d), 2.77 (3H, d), 3.19 (4H, br s), 3.67 (2H, s), 7.57 (1H, dd), 7.63 (1H, s), 7.76 (1H, s), 7.85 (1H, d), 8.32 - 8.49 (2H, m), 11.85 (1H, s); m/z (ES⁺) [M+H]⁺ = 425.

Example 6: 6-chloro-5-[4-[(7-ethyl-6-oxo-5H-1,5-naphthyridin-3-yl)methyl]piperazin-1-yl]-N-methylpyridine-2-carboxamide

[0087]



[0088] DIPEA (0.082 mL, 0.47 mmol) was added to a stirred solution of 7-(bromomethyl)-3-ethyl-1H-1,5-naphthyridin-2-one (**Intermediate 14**, 25 mg, 0.09 mmol) and 6-chloro-N-methyl-5-piperazin-1-yl-pyridine-2-carboxamide (**Intermediate 48**, 26.2 mg, 0.10 mmol) in acetonitrile (2 mL) at 20°C. The resulting solution was stirred at 70 °C for 2 hours. Solvent was removed under vacuum. The resulting residue was purified by flash silica chromatography, elution gradient 0 to 20% MeOH in DCM. Product fractions were concentrated under reduced pressure to afford 6-chloro-5-[4-[(7-ethyl-6-oxo-5H-1,5-naphthyridin-3-yl)methyl]piperazin-1-yl]-N-methyl-pyridine-2-carboxamide (**Example 6**, 19.80 mg, 48.0 %) as a pale-yellow solid. ¹H NMR (500MHz, DMSO-d₆) 1.19 (3H, t), 2.55 (2H, m, overlapped with solvent DMSO peak), 2.58 - 2.65 (4H, m), 2.79 (3H, d), 3.13 (4H, br s), 3.68 (2H, s), 7.63 (1H, d), 7.67 (1H, d), 7.76 (1H, s), 7.94 (1H, d), 8.34 - 8.50 (2H, m), 11.85 (1H, s); m/z (ES⁺) [M+H]⁺ = 441.



Intermediate 16: methyl 5-piperazin-1-ylpyridine-2-carboxylate

[0089] HCl in dioxane (4.67 mL, 18.67 mmol) was added to a stirred solution of tert-butyl 4-(6-methoxycarbonyl-3-pyridyl)piperazine-1-carboxylate (**Intermediate 15**, 600 mg, 1.87 mmol) in MeOH (1 mL) and the resulting solution was stirred at rt for 18 hours. Solvent was removed under vacuum to give methyl 5-piperazin-1-ylpyridine-2-carboxylate, 2HCl (**Intermediate 16**, 543 mg, 99 %) as light yellow solid.

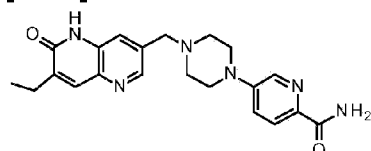
[0090] ¹H NMR (500 MHz, DMSO-d₆) 3.20 (4H, brs), 3.71 (4H, brs), 3.85 (3H, s), 7.58 (1H, br d), 7.99 (1H, br d), 8.43 (1H, br s), 9.73 (2H, br), 11.29 - 11.75 (1H, br) ; m/z (ES⁺) [M+H]⁺ = 222

Intermediate 18: methyl 5-[4-[(7-ethyl-6-oxo-5H-1,5-naphthyridin-3-yl)methyl]piperazin-1-yl]pyridine-2-carboxylate

[0091] DIPEA (944 μl, 5.40 mmol) was added to a stirred solution of 7-(chloromethyl)-3-ethyl-1H-1,5-naphthyridin-2-one, HCl (**Intermediate 17**, 200 mg, 0.77 mmol), sodium iodide (11.57 mg, 0.08 mmol) and methyl 5-piperazin-1-ylpyridine-2-carboxylate, 2HCl (**Intermediate 16**, 250 mg, 0.85 mmol) in acetonitrile (6774 μl) at 20°C. The resulting solution was stirred at 80 °C for 3 hours. Solvent was removed under vacuum, 0.4 mL saturated sodium bicarbonate solution and 1.5 mL acetonitrile was added and reaction was stirred for 10 min. Solid was filtered off, washed with 2 mL water followed by 1 mL acetonitrile to give methyl 5-[4-[(7-ethyl-6-oxo-5H-1,5-naphthyridin-3-yl)methyl]piperazin-1-yl]pyridine-2-carboxylate (**Intermediate 18**, 158 mg, 50.2 %) as off white solid. ¹H NMR (500MHz, DMSO-d₆) 1.19 (3H, br t), 2.54 - 2.61 (6H, m), 3.40 (4H, br s), 3.66 (2H, s), 3.81 (3H, s), 7.35 (1H, br dd), 7.62 (1H, s), 7.75 (1H, s), 7.88 (1H, br d), 8.28 - 8.47 (2H, m), 12.03 (1H, br); m/z (ES⁺) [M+H]⁺ = 408

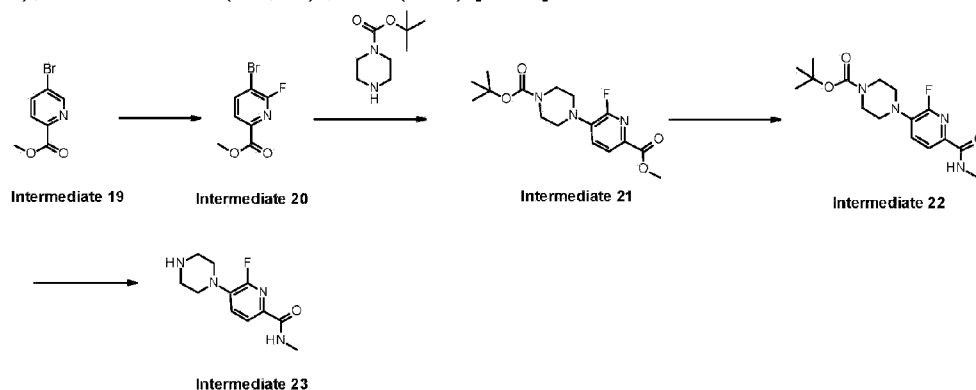
Example 7: 5-[4-[(7-ethyl-6-oxo-5H-1,5-naphthyridin-3-yl)methyl]piperazin-1-yl]pyridine-2-carboxamide

[0092]



[0093] Ammonia in methanol (4 mL, 28.00 mmol) was added to methyl 5-[4-[(7-ethyl-6-oxo-5H-1,5-naphthyridin-3-yl)methyl]piperazin-1-yl]pyridine-2-carboxylate (**Intermediate 18**, 60 mg, 0.15 mmol) and The resulting solution was heated to 50 °C for 24 h (sealed tube).

Reaction was cooled to room temperature and the solid was filtered off and washed with 2 mL methanol to give 5-[4-[(7-ethyl-6-oxo-5H-1,5-naphthyridin-3-yl)methyl]piperazin-1-yl]pyridine-2-carboxamide (**Example 7**, 88 mg, 90 %) as light brown solid. ¹H NMR (500MHz, DMSO-d₆) 1.19 (3H, t), 2.56 (6H, m, overlapped with solvent DMSO peak), 3.35 (4H, br d), 3.66 (2H, s), 7.30 (1H, br s), 7.40 (1H, dd), 7.64 (1H, s), 7.76 (2H, s), 7.85 (1H, d), 8.28 (1H, d), 8.41 (1H, d), 11.61 - 11.98 (1H, m) ; m/z (ES⁺) [M+H]⁺ = 393.



Intermediate 20: methyl 5-bromo-6-fluoro-pyridine-2-carboxylate

[0094] An oven dried flask was charged with methyl 5-bromopyridine-2-carboxylate (**Intermediate 19**, 6 g, 27.77 mmol) in acetonitrile (60 mL). Silver (II) fluoride (14.18 g, 97.21 mmol) was added and the mixture was stirred at room temperature for overnight. Reaction mixture was filtered through filter paper and washed with DCM. The filtrate was concentrated to give a light brown solid. The residue was suspended in a mixture of DCM and sat. NH₄Cl solution and the white suspension was filtered off. The organic layer was separated, and the aqueous layer was extracted with DCM (100 ml × 2). The combined organic layers were dried over Na₂SO₄, filtered and concentrated. The resulting residue was purified by flash silica chromatography, elution gradient 0 to 25% EtOAc in hexanes. Product fractions were concentrated under reduced pressure to dryness to afford methyl 5-bromo-6-fluoro-pyridine-2-carboxylate (**Intermediate 20**, 5.98g yield 90%). ¹H NMR (500 MHz, CHLOROFORM-d) 4.01 (3H, s), 7.93 (1H, d), 8.15 (1H, t); m/z (ES⁺) [M]⁺ = 234.

Intermediate 21: tert-butyl 4-(2-fluoro-6-methoxycarbonyl-3-pyridyl)piperazine-1-carboxylate

[0095] A mixture of tert-butyl piperazine-1-carboxylate (13.11 g, 70.41 mmol), methyl 5-bromo-6-fluoro-pyridine-2-carboxylate (**Intermediate 20**, 10.985 g, 46.94 mmol), RuphosPd-G3 (2.5 g, 2.99 mmol) and Cs₂CO₃ (38 g, 116.63 mmol) in 1,4-dioxane (200 mL) was stirred at 80 °C for overnight under N₂. The mixture was diluted with water and ethyl acetate, the layers were separated. The aqueous layer was extracted with DCM (100 ml × 2). The combined organic

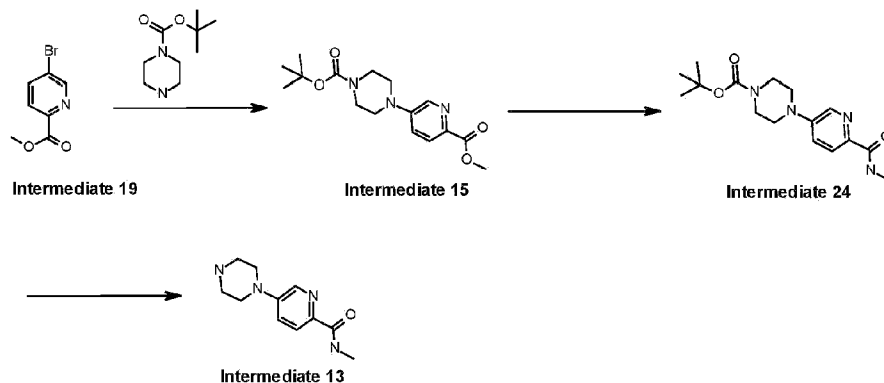
layers were dried over Na_2SO_4 , filtered and concentrated. The resulting residue was purified by flash silica chromatography, elution gradient 0 to 100% EtOAc in hexanes. Product fractions were concentrated under reduced pressure to dryness to afford tert-butyl 4-(2-fluoro-6-methoxycarbonyl-3-pyridyl)piperazine-1-carboxylate (**Intermediate 21**, 14.00 g, 88 %) as a yellow solid; $^1\text{H NMR}$ (500 MHz, CHLOROFORM-d) 1.51 (9H, s), 3.16 - 3.32 (4H, m), 3.58 - 3.72 (4H, m), 3.98 (3H, s), 7.29 - 7.34 (1H, m), 8.00 (1H, d); m/z (ES^+) $[\text{M}+\text{H}]^+ = 340$.

Intermediate 22: tert-butyl 4-[2-fluoro-6-(methylcarbamoyl)-3-pyridyl]piperazine-1-carboxylate

[0096] tert-butyl 4-(2-fluoro-6-methoxycarbonyl-3-pyridyl)piperazine-1-carboxylate (**Intermediate 21**, 12.49 g, 36.80 mmol) in methylamine (120 mL, 36.80 mmol, 33 wt% in ethanol) was stirred at r.t for 24 hrs. (sealed tube). The solvent was removed under reduced pressure. The residue was dissolved into DCM and filtered through silica gel bed and washed with ethyl acetate. The filtrate was concentrated and dried under vacuum to afford tert-butyl 4-[2-fluoro-6-(methylcarbamoyl)-3-pyridyl]piperazine-1-carboxylate (**Intermediate 22**, 12.45 g, 100 %) as a yellow solid. $^1\text{H NMR}$ (500 MHz, DMSO-d_6) 1.42 (9H, s), 2.77 (3H, d), 3.04 - 3.16 (4H, m), 3.43 - 3.56 (4H, m), 7.59 (1H, dd), 7.80 - 7.93 (1H, m), 8.41 (1H, q); m/z (ES^+) $[\text{M}+\text{H}]^+ = 340$.

Intermediate 23: 6-fluoro-N-methyl-5-piperazin-1-yl-pyridine-2-carboxamide

[0097] HCl (4M in dioxane, 100 ml, 400.00 mmol) was added to a solution of tert-butyl 4-[2-fluoro-6-(methylcarbamoyl)-3-pyridyl]piperazine-1-carboxylate (**Intermediate 22**, 12.5 g, 36.94 mmol) in 1,4-dioxane (50 mL) at 0°C . the reaction was stirred for 5 h during which the temperature was warmed to room temperature to give a yellow suspension. The suspension was diluted with ether, solid was filtered off and washed with ether. This solid was dried under vacuum to afford 6-fluoro-N-methyl-5-piperazin-1-yl-pyridine-2-carboxamide, 2HCl (**Intermediate 23**, 11.42 g, 99 %) as a light-yellow solid. $^1\text{H NMR}$ (500 MHz, DMSO-d_6) δ ppm 2.8 (d, $J=4.6$ Hz, 3 H) 3.3 (br s, 4 H) 3.4 (br d, $J=4.4$ Hz, 4 H) 7.6 - 7.7 (m, 1 H) 7.9 (d, $J=8.1$ Hz, 1 H) 8.4 (br d, $J=4.4$ Hz, 1 H) 9.0 - 9.3 (m, 2 H); m/z (ES^+) $[\text{M}+\text{H}]^+ = 239$



Intermediate 15: tert-butyl 4-(6-methoxycarbonyl-3-pyridyl)piperazine-1-carboxylate

[0098] Ruphos Pd G3 (4.07 g, 4.86 mmol) was added to a degassed mixture of methyl 5-bromopyridine-2-carboxylate (**Intermediate 19**, 30 g, 138.87 mmol), tert-butyl piperazine-1-carboxylate (27.2 g, 145.81 mmol), Cs₂CO₃ (90 g, 277.73 mmol) in 1,4-dioxane (200 mL) and the mixture was stirred at 110 °C for 6 hrs under N₂ atmosphere. The mixture was then cooled to room temperature, diluted with water, extracted with ethyl acetate (150 ml × 3). Combined organic layers were dried over anhydrous Na₂SO₄ and filtered. To this filtrate was added 3-(Diethylenetriamino)propyl-functionalized silica gel (12 g, 1.3mmol/g loading) and the mixture was stirred at r.t for 1hr. The mixture was filtered, and the filtrate was concentrated to ~100 ml. The crystalline yellow solid was filtered off, washed with ether and dried under vacuum to afford tert-butyl 4-(6-methoxycarbonyl-3-pyridyl)piperazine-1-carboxylate (**Intermediate 15**, 26.36 g, 82 mmol, 59.1 %) as a yellow solid. ¹H NMR (500 MHz, CHLOROFORM-d) 1.50 (9H, s), 3.31 - 3.42 (4H, m), 3.56 - 3.68 (4H, m), 3.98 (3H, s), 8.04 (1H, d), 8.37 (1H, d); m/z (ES⁺) [M+H]⁺ = 322.

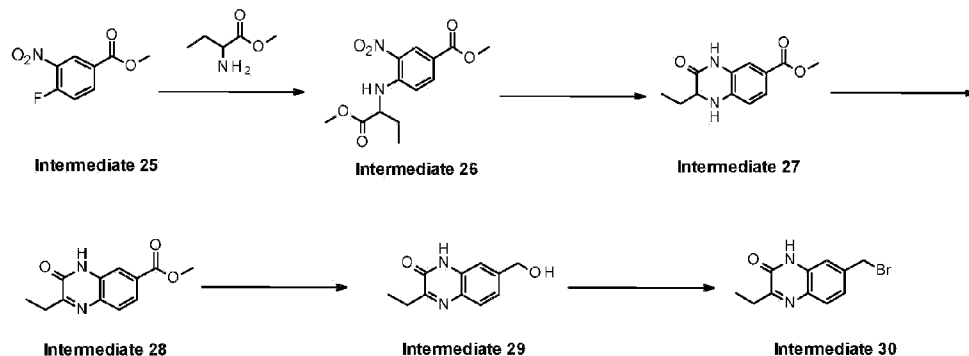
Intermediate 24: tert-butyl 4-[6-(methylcarbamoyl)-3-pyridyl]piperazine-1-carboxylate

[0099] Methylamine (100 ml, 1155.26 mmol, 40% in water) was added to a solution of tert-butyl 4-(6-methoxycarbonyl-3-pyridyl)piperazine-1-carboxylate (**Intermediate 15**, 36 g, 112.02 mmol) in MeOH (100 mL) and the reaction was stirred at room temperature for 4hs to give a white suspension. The mixture was concentrated, the residue was partitioned between sat. NH₄Cl solution and DCM, the layers were separated. The aqueous layer was extracted with DCM, the organic layers were combined, washed with brine, dried over Na₂SO₄, filtered and concentrated to give tert-butyl 4-[6-(methylcarbamoyl)-3-pyridyl]piperazine-1-carboxylate (**Intermediate 24**, 35.9 g, 100 %) as a yellow solid. ¹H NMR (500 MHz, CHLOROFORM-d) 1.49 (9H, s), 3.02 (3H, d), 3.26 - 3.35 (4H, m), 3.58 - 3.67 (4H, m), 7.23 (1H, dd), 7.81 (1H, br d), 8.07 (1H, d), 8.16 (1H, d); m/z (ES⁺) [M+H]⁺ = 321.

Intermediate 13: carboxylate N-methyl-5-piperazin-1-yl-pyridine-2-carboxamide

[0100] HCl (4M in dioxane, 150 ml, 600.00 mmol) was added to a suspension of tert-butyl 4-[6-(methylcarbamoyl)-3-pyridyl]piperazine-1-carboxylate (**Intermediate 24**, 35.9 g, 112.05 mmol) in MeOH (50 mL) and the resulting orange suspension was stirred at r.t for 4hr. About 80 ml of solvent was removed under reduced pressure and the mixture was diluted with ether and hexanes (200 ml, 1/1). The solid was collected by filtration, washed with hexanes, dried and dried under vacuum to afford N-methyl-5-piperazin-1-yl-pyridine-2-carboxamide, 2HCl salt

(**Intermediate 13**, 37.0 g, 100 %) as a yellow solid. ¹H NMR (500 MHz, DMSO-d₆) 2.79 (3H, d), 3.22 (4H, br s), 3.53 - 3.67 (4H, m), 7.51 (1H, dd), 7.91 (1H, d), 8.33 (1H, d), 8.50 (1H, br s), 9.19 - 9.49 (2H, m); m/z (ES⁺) [M+H]⁺ = 221



Intermediate 26: methyl 4-(1-methoxycarbonylpropylamino)-3-nitro-benzoate

[0101] sodium hydrogen carbonate (27.0 g, 321.39 mmol) was added portion wise to a stirred mixture of methyl 4-fluoro-3-nitrobenzoate (**Intermediate 25**, 16 g, 80.35 mmol), and methyl 2-aminobutanoate, HCl (14.81 g, 96.42 mmol) in THF (100 mL). The reaction mixture was stirred at room temperature for overnight. The reaction was quenched by addition of water, extracted with ethyl acetate. The combined organic layer was washed with saturated aq. NaHCO₃ solution, organic layer was dried over MgSO₄ and concentrated to dryness to give methyl 4-(1-methoxycarbonylpropylamino)-3-nitro-benzoate (**Intermediate 26**, 22.86 g, 96 %) as a bright yellow solid. ¹H NMR (500MHz, DMSO-d₆) 0.91 (3H, t), 1.75 - 2.12 (2H, m), 3.75 (3H, s), 3.85 (3H, s), 4.63 - 4.82 (1H, m), 7.15 (1H, d), 8.00 (1H, dd), 8.52 - 8.76 (2H, m).

Intermediate 27: methyl 2-ethyl-3-oxo-2,4-dihydro-1H-quinoxaline-6-carboxylate

[0102] Pd/C (4.15 g, 3.90 mmol) was added portion wise to a stirred solution of methyl 4-(1-methoxycarbonylpropylamino)-3-nitro-benzoate (**Intermediate 26**, 23.1 g, 77.97 mmol) in MeOH (300 mL) and the resulting slurry was stirred under H₂ atmosphere at room temperature for 30 h. Methanol was removed under vacuum, 150 mL DMF was added and the mixture was stirred for 10 min. The palladium catalyst was filtered off on ceelite, washed with 50 mL of DMF (Material has very low solubility in organic solvents like MeOH/DCM/EtOAc). The filtrate was concentrated in Genevac to give methyl 2-ethyl-3-oxo-2,4-dihydro-1H-quinoxaline-6-carboxylate (**Intermediate 27**, 15.80 g, 87 %) as a gray colored solid. Material was analyzed by NMR and subjected to the next step without purification. ¹H NMR (500MHz, DMSO-d₆) 0.91 (3H, t), 1.63 - 1.73 (2H, m), 3.75 (3H, s), 3.90 (1H, td), 6.71 (1H, d), 6.84 (1H, s), 7.33 (1H, d), 7.41 (1H, dd), 10.39 (1H, s); m/z (ES⁺) [M]⁺ = 235.

Intermediate 28: methyl 2-ethyl-3-oxo-4H-quinoxaline-6-carboxylate

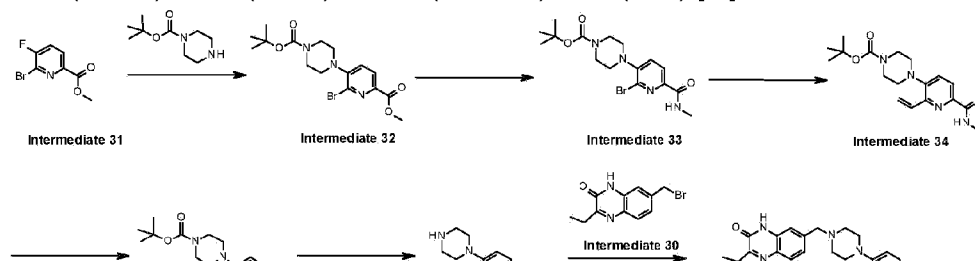
[0103] DDQ (15.87 g, 69.92 mmol) was added to a suspension of methyl 2-ethyl-3-oxo-2,4-dihydro-1H-quinoxaline-6-carboxylate (**Intermediate 27**, 15.6 g, 66.59 mmol) in 1,4-dioxane (150 mL). The reaction mixture was stirred for overnight at room temperature. The mixture was slowly added to saturated aq NaHCO₃ solution (~500 ml) and stirred at room temperature for 20 min. The precipitate was filtered, washed with water (100 ml) and dried to yield methyl 2-ethyl-3-oxo-4H-quinoxaline-6-carboxylate as an off white solid (**Intermediate 28**, 11.40 g, 73.7 %). ¹H NMR (500 MHz, DMSO-d₆) 1.23 (3H, t), 2.83 (2H, q), 3.89 (3H, s), 7.73 - 7.86 (2H, m), 7.89 (1H, d), 12.45 (1H, s); m/z (ES⁺) [M+H]⁺ = 233.

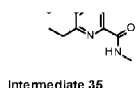
Intermediate 29: 3-ethyl-7-(hydroxymethyl)-1H-quinoxalin-2-one

[0104] Lithium aluminum hydride, 2 M in THF (49.1 mL, 98.17 mmol) was added dropwise to a slurry of methyl 2-ethyl-3-oxo-4H-quinoxaline-6-carboxylate (**Intermediate 28**, 11.4 g, 49.09 mmol) in tetrahydrofuran (350 mL) at 0 °C over a period of 50 minutes under nitrogen atmosphere. The resulting mixture was stirred at 0 °C for 1.5 hours. The reaction mixture was slowly poured into 1 M aq HCl (300 mL) at 0 °C. The reaction mixture was extracted with ethyl acetate (~ 300 ml × 2) followed by extraction with DCM/methanol (5:1) (150 ml × 3). The combined organic layers were concentrated to 300 ml and diluted with ether (200 ml) to give a suspension. The solid was collected by filtration, washed with ether, dried under vacuum to yield 3-ethyl-7-(hydroxymethyl)-1H-quinoxalin-2-one (**Intermediate 29**, 8.00 g, 80 %). ¹H NMR (500 MHz, DMSO-d₆) 1.22 (3H, t), 2.80 (2H, q), 4.59 (2H, s), 5.19 - 5.61 (1H, m), 7.19 (1H, dd), 7.28 (1H, s), 7.66 (1H, d), 12.28 (1H, br s); m/z (ES⁺) [M+H]⁺ = 205.

Intermediate 30: 7-(bromomethyl)-3-ethyl-1H-quinoxalin-2-one

[0105] Hydrogen bromide (60 ml, 48 wt% in water) was added to 3-ethyl-7-(hydroxymethyl)-1H-quinoxalin-2-one (**Intermediate 29**, 7.8 g, 38.19 mmol) (results in clear brown solution) and the mixture was stirred at 80 °C for 8hrs, the reaction mixture was cooled to room temperature, poured to 150 mL iced water to give an off-white precipitate. The solid was filtered under vacuum and washed with water followed by diethyl ether and dried to give 7-(bromomethyl)-3-ethyl-1H-quinoxalin-2-one as a beige solid (**Intermediate 30**, 11.10 g, 84 %) with 80% purity. ¹H NMR (500 MHz, DMSO-d₆) 1.20 (3H, t), 2.79 (2H, q), 4.79 (2H, s), 7.27 - 7.38 (2H, m), 7.69 (1H, d), 12.34 (1H, br s); m/z (ES⁺) [M]⁺ = 267.0.

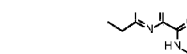




Intermediate 35



Intermediate 36



Reference

Example 8

Intermediate 32: tert-butyl 4-(2-bromo-6-methoxycarbonyl-3-pyridyl)piperazine-1-carboxylate

[0106] A mixture of tert-butyl piperazine-1-carboxylate (**Intermediate 31**, 2.57 g, 13.80 mmol), methyl 6-bromo-5-fluoro-pyridine-2-carboxylate (1.9 g, 8.12 mmol) and potassium carbonate (1.459 g, 10.55 mmol) in DMF (20 mL) was stirred at 110 °C for 5 hours, LCMS indicated full conversion. The mixture was cooled to r.t, diluted with DCM and water, the layers were separated. The water layer was extracted twice with DCM and the combined organic layers were dried over anhydrous Na₂SO₄, filtered and concentrated. The resulting residue was purified by flash silica chromatography, elution gradient 0 to 50% EtOAc in hexanes. Product fractions were concentrated under reduced pressure to dryness to afford tert-butyl 4-(2-bromo-6-methoxycarbonyl-3-pyridyl)piperazine-1-carboxylate (**Intermediate 32**, 2.200 g, 67.7 %) as a light-yellow solid. ¹H NMR (500 MHz, CHLOROFORM-d) 1.50 (9H, s), 3.05 - 3.20 (4H, m), 3.58 - 3.72 (4H, m), 3.98 (3H, s), 7.31 (1H, d), 8.06 (1H, d); m/z (ES⁺) [M+H]⁺ = 400.

Intermediate 33: tert-butyl 4-[2-bromo-6-(methylcarbamoyl)-3-pyridyl]piperazine-1-carboxylate

[0107] A sealed pressure vessel was charged with tert-butyl 4-(2-bromo-6-methoxycarbonyl-3-pyridyl)piperazine-1-carboxylate (**Intermediate 32**, 2.2 g, 5.50 mmol) and methylamine (22 ml, 176.72 mmol) (33 w.t% in ethanol) and the mixture was heated at 60 °C for 2 hours, LCMS indicated full conversion. The mixture was concentrated, and the resulting residue was purified by flash silica chromatography, elution gradient 0 to 80% EtOAc in hexanes. Product fractions were concentrated under reduced pressure to dryness to afford tert-butyl 4-[2-bromo-6-(methylcarbamoyl)-3-pyridyl]piperazine-1-carboxylate (**Intermediate 33**, 2.200 g, 100 %) as a white solid. ¹H NMR (500 MHz, CHLOROFORM-d) 1.50 (9H, s), 3.02 (3H, d), 3.05 - 3.14 (4H, m), 3.56 - 3.74 (4H, m), 7.36 (1H, d), 7.68 (1H, br d), 8.11 (1H, d); m/z (ES⁺) [M+H]⁺ = 399.

Intermediate 34: tert-butyl 4-[6-(methylcarbamoyl)-2-vinyl-3-pyridyl]piperazine-1-carboxylate

[0108] A mixture of tert-butyl 4-[2-bromo-6-(methylcarbamoyl)-3-pyridyl]piperazine-1-carboxylate (**Intermediate 33**, 200 mg, 0.50 mmol), tributyl(vinyl)stannane (0.161 ml, 0.55 mmol) and 2nd gen XPhos Pd cycle (19.71 mg, 0.03 mmol) in 1,4-dioxane (5 ml) was stirred at 100 °C under N₂ for 2.5hr, LCMS indicated full conversion. The mixture was diluted with

DCM, washed with sat. NH_4Cl , the organic layer was dried (anhydrous Na_2SO_4), filtered and concentrated. The resulting residue was purified by flash silica chromatography, elution gradient 0 to 80% EtOAc in hexanes. Product fractions were concentrated under reduced pressure to dryness to afford tert-butyl 4-[6-(methylcarbamoyl)-2-vinyl-3-pyridyl]piperazine-1-carboxylate (**Intermediate 34**, 174 mg, 100 %) as a white solid. m/z (ES^+) $[\text{M}+\text{H}]^+ = 347$

Intermediate 35: tert-butyl 4-[2-ethyl-6-(methylcarbamoyl)-3-pyridyl]piperazine-1-carboxylate

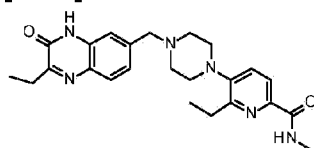
[0109] Pd/C (53.5 mg, 0.05 mmol) (10 wt% dry basis, wet load) was added to a solution of tert-butyl 4-[6-(methylcarbamoyl)-2-vinyl-3-pyridyl]piperazine-1-carboxylate (**Intermediate 34**, 174 mg, 0.50 mmol) MeOH (6 mL). The flask was degassed and refilled with H_2 (balloon). The mixture was stirred at r.t for overnight. LCMS indicated the reaction was not complete. More Pd/C (53.5 mg, 0.05 mmol), was added and the resulting mixture was stirred at r.t for 5hrs under H_2 atmosphere. The mixture was filtered through a pad of celite, washed with methanol, the filtrate was concentrated to dryness to yield tert-butyl 4-[2-ethyl-6-(methylcarbamoyl)-3-pyridyl]piperazine-1-carboxylate (**Intermediate 35**, 172 mg, 98 %) as a colorless residue. ^1H NMR (500 MHz, CHLOROFORM-d) 1.37 (3H, t), 1.51 (9H, s), 2.82 - 2.95 (6H, m), 3.05 (3H, d), 3.57 - 3.73 (4H, m), 7.39 (1H, d), 7.93 - 8.13 (2H, m); m/z (ES^+) $[\text{M}]^+ = 348$

Intermediate 36: 6-ethyl-N-methyl-5-piperazin-1-yl-pyridine-2-carboxamide

[0110] A mixture of tert-butyl 4-[2-ethyl-6-(methylcarbamoyl)-3-pyridyl]piperazine-1-carboxylate (**Intermediate 35**, 172 mg, 0.49 mmol) in HCl (4M in dioxane, 8 ml, 32.00 mmol) was stirred at r.t for 1hr to give a white suspension. The mixture was diluted with ether and the solid filtered off and dried under vacuum to give 6-ethyl-N-methyl-5-piperazin-1-yl-pyridine-2-carboxamide, 2HCl (**Intermediate 36**, 159 mg, 100 %) as a light-yellow solid. ^1H NMR (500 MHz, DMSO-d_6) 1.31 (3H, t), 2.74 - 2.86 (5H, m), 3.00 - 3.14 (4H, m), 3.24 (4H, br s), 7.57 (1H, d), 7.82 (1H, d), 8.43 (1H, br d), 9.20 (2H, br s); m/z (ES^+) $[\text{M}+\text{H}]^+ = 249$.

Reference Example 8: 6-ethyl-5-[4-[(2-ethyl-3-oxo-4H-quinoxalin-6-yl)methyl]piperazin-1-yl]-N-methyl-pyridine-2-carboxamide

[0111]



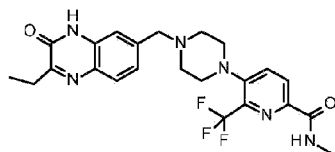
concentrated under reduced pressure to dryness to afford tert-butyl 4-[6-(methylcarbamoyl)-2-(trifluoromethyl)-3-pyridyl]piperazine-1-carboxylate (**Intermediate 37**, 146 mg, 100 %) as a yellow residue. ¹H NMR (500 MHz, CHLOROFORM-d) 1.50 (9H, s), 2.93 - 3.03 (4H, m), 3.05 (3H, d), 3.55 - 3.69 (4H, m), 7.71 (1H, d), 7.81 (1H, br d), 8.33 (1H, d); m/z (ES⁺) [M+H]⁺ = 389.

Intermediate 38: N-methyl-5-piperazin-1-yl-6-(trifluoromethyl)pyridine-2-carboxamide

[0115] A mixture of tert-butyl 4-[6-(methylcarbamoyl)-2-(trifluoromethyl)-3-pyridyl]piperazine-1-carboxylate (**Intermediate 37**, 146 mg, 0.38 mmol) in HCl (4M in dioxane, 8 ml, 32.00 mmol) was stirred at r.t for 2 hrs. LCMS indicated full conversion. The solvent was concentrated to the volume 2ml, the mixture was diluted with ether/hexanes (15 ml, 5/1). The Solid was filtered off and dried under vacuum to afford N-methyl-5-piperazin-1-yl-6-(trifluoromethyl)pyridine-2-carboxamide, 2HCl (**Intermediate 38**, 127 mg, 94 %) as a pink solid. ¹H NMR (500 MHz, DMSO-d₆) 2.83 (3H, d), 3.21 (8H, br s), 8.09 (1H, d), 8.23 (1H, d), 8.46 (1H, br d), 9.08 (2H, br d); m/z (ES⁺) [M+H]⁺ = 289.

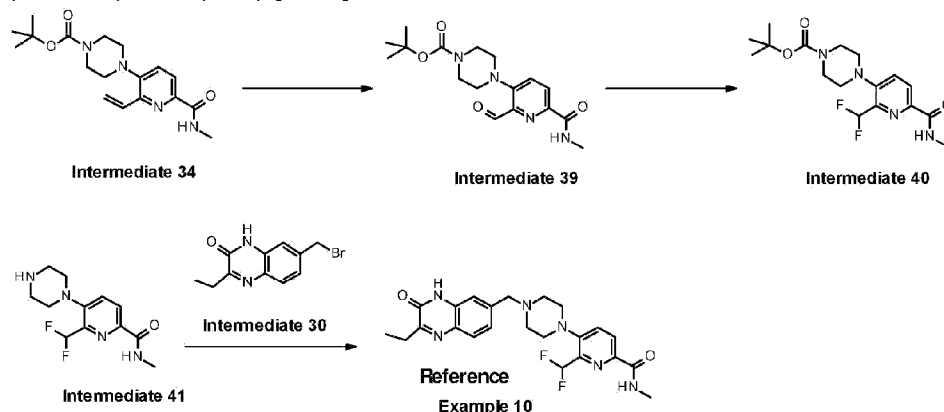
Reference Example 9: 5-[4-[(2-ethyl-3-oxo-4H-quinoxalin-6-yl)methyl]piperazin-1-yl]-N-methyl-6-(trifluoromethyl)pyridine-2-carboxamide

[0116]



[0117] DIPEA (0.121 mL, 0.69 mmol) was added to a suspension of N-methyl-5-piperazin-1-yl-6-(trifluoromethyl)pyridine-2-carboxamide, 2HCl (**Intermediate 38**, 50 mg, 0.14 mmol) and 7-(bromomethyl)-3-ethylquinoxalin-2(1H)-one (**Intermediate 30**, 46.2 mg, 0.14 mmol) in acetonitrile (3 mL) and the mixture was stirred at 60 °C for 3hrs. The mixture was cooled to r.t, concentrated, the residue was purified on Gilson reverse phase column (eluted with 0 to 95% ACN/water/0.1%TFA). The product containing fractions were concentrated at room temperature. The residue was then dissolved into methanol and DCM followed by addition of 250 mg oftetraalkylammonium carbonate polymer-bound (40-90mesh, 2.5-3.5mmol/g) and the mixture was stirred at room temperature for 10min. The solid was then filtered off, washed with methanol and the filtrate was concentrated to give solid. This solid was then redissolved into a mixture of water/CH₃CN and lyophilized to dryness to afford 5-[4-[(2-ethyl-3-oxo-4H-quinoxalin-6-yl)methyl]piperazin-1-yl]-N-methyl-6-(trifluoromethyl)pyridine-2-carboxamide (**Reference Example 9**, 40.0 mg, 60.9 %) as a white solid. ¹H NMR (500 MHz, CHLOROFORM-d) 1.40 (3H, t), 2.70 (4H, br s), 2.98 - 3.08 (5H, m), 3.12 (4H, br s), 3.72 (2H,

br s), 7.29 - 7.32 (1H, m), 7.37 (1H, dd), 7.74 (1H, d), 7.79 - 7.88 (2H, m), 8.33 (1H, d), 11.06 (1H, br s); m/z (ES^+) $[M+H]^+ = 475$.



Intermediate 39: tert-butyl 4-[2-formyl-6-(methylcarbamoyl)-3-pyridyl]piperazine-1-carboxylate

[0118] Osmium tetroxide in H_2O (0.050 mL, 6.35 μ mol) was added to a solution of tert-butyl 4-[6-(methylcarbamoyl)-2-vinyl-3-pyridyl]piperazine-1-carboxylate (**Intermediate 34**, 110 mg, 0.32 mmol), 2,6-lutidine (0.074 mL, 0.64 mmol) and sodium periodate (272 mg, 1.27 mmol) in THF (5 mL)/water (1 mL)/ tert-butanol (0.304 mL, 3.18 mmol) and the mixture was stirred at rt for overnight to give a yellow suspension. LCMS and TLC indicated full conversion. Reaction was diluted with water and extracted with ethyl acetate. After concentration the resulting residue was purified by flash silica chromatography, elution gradient 0 to 100% EtOAc in hexanes. Product fractions were concentrated under reduced pressure to dryness to afford tert-butyl 4-[2-formyl-6-(methylcarbamoyl)-3-pyridyl]piperazine-1-carboxylate (**Intermediate 39**, 100 mg, 90 %) as a yellow solid. 1H NMR (500 MHz, $CHCl_3-d$) 1.50 (9H, s), 3.07 (3H, d), 3.14 - 3.29 (4H, m), 3.66 - 3.79 (4H, m), 7.49 (1H, d), 7.86 (1H, br d), 8.28 (1H, d), 10.10 (1H, s). m/z (ES^+) $[M+H]^+ = 349$.

Intermediate 40: tert-butyl 4-[2-(difluoromethyl)-6-(methylcarbamoyl)-3-pyridyl]piperazine-1-carboxylate

[0119] tert-butyl 4-[2-formyl-6-(methylcarbamoyl)-3-pyridyl]piperazine-1-carboxylate (Intermediate 39, 99 mg, 0.28 mmol) in CH_2Cl_2 (2 mL) was cooled to $0^\circ C$, DAST (0.710 mL, 0.71 mmol) (1M in DCM) was added and the resulting mixture was stirred at room temperature for 3hr. TLC and LCMS indicated full conversion. Reaction was quenched with dropwise addition of sat. $NaHCO_3$ solution and extracted with DCM. The combined organics were dried over anhydrous Na_2SO_4 , filtered and concentrated to give the crude product. The resulting residue was purified by flash silica chromatography, elution gradient 0 to 100% EtOAc in hexanes. Product fractions were concentrated under reduced pressure to dryness to afford

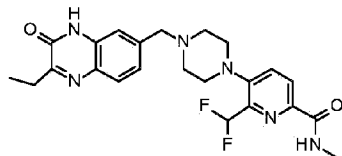
tert-butyl 4-[2-(difluoromethyl)-6-(methylcarbamoyl)-3-pyridyl]piperazine-1-carboxylate (**intermediate 40**, 94 mg, 89 %) as an off white solid. ¹H NMR (500 MHz, CHLOROFORM-*d*) 1.51 (9H, s), 2.89 - 3.03 (4H, m), 3.06 (3H, d), 3.54 - 3.73 (4H, m), 6.82 - 7.16 (1H, m), 7.64 (1H, d), 7.94 (1H, br d), 8.29 (1H, d); *m/z* (ES⁺) [M+H]⁺ = 371.

Intermediate 41: 6-(difluoromethyl)-N-methyl-5-piperazin-1-yl-pyridine-2-carboxamide

[0120] A mixture of tert-butyl 4-[2-(difluoromethyl)-6-(methylcarbamoyl)-3-pyridyl]piperazine-1-carboxylate (**Intermediate 40**, 92 mg, 0.25 mmol) in HCl 4M in 1, 4-dioxane (6 ml, 24.00 mmol) was stirred at r.t for 1.5hr gave an orange suspension, the mixture was diluted with ether, filtered, the solid was redissolved into methanol, concentrated to dryness to yield 6-(difluoromethyl)-N-methyl-5-piperazin-1-yl-pyridine-2-carboxamide, 2HCl (**Intermediate 41**, 56.0 mg, 65.7 %) as an orange solid. ¹H NMR (500 MHz, DMSO-*d*6) 2.83 (3H, d), 3.03 - 3.23 (5H, m), 3.30 (4H, br s), 7.06 - 7.49 (1H, m), 7.92 (1H, d), 8.13 (1H, d), 8.43 (1H, br d), 9.00 (2H, br d); *m/z* (ES⁺) [M+H]⁺ = 271.

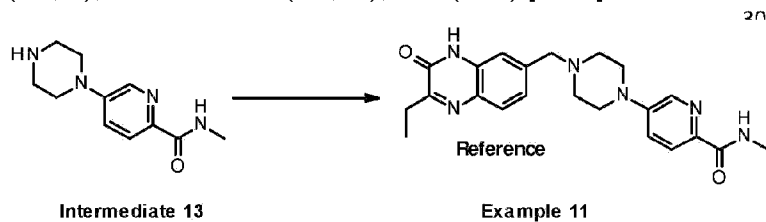
Reference **Example 10: 6-(difluoromethyl)-5-[4-[(2-ethyl-3-oxo-4H-quinoxalin-6-yl)methyl]piperazin-1-yl]-N-methyl-pyridine-2-carboxamide**

[0121]



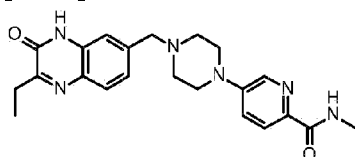
[0122] DIPEA (0.127 mL, 0.73 mmol) was added to a suspension of 6-(difluoromethyl)-N-methyl-5-piperazin-1-yl-pyridine-2-carboxamide, 2HCl (**Intermediate 41**, 50 mg, 0.15 mmol) and 7-(bromomethyl)-3-ethylquinoxalin-2(1H)-one (**Intermediate 30**, 48.6 mg, 0.15 mmol) in acetonitrile (3 mL). The resulting mixture was stirred at 60 °C for 3hrs, LCMS indicated full conversion. The mixture was concentrated, and the residue was purified on Gilson reverse phase column (eluted with 0 to 95% ACN/water/0.1%TFA). The product contain fractions were concentrated at room temperature. The residue was then dissolved into methanol and DCM followed by addition of 250 mg of tetraalkylammonium carbonite polymer-bound (40-90 mesh, 2.5-3.5mmol/g) and the mixture was stirred at room temperature for 10min. The solid was then filtered off, washed with methanol and the filtrate was concentrated to give solid. This solid was then redissolved into a mixture of water/CH₃CN and lyophilized to dryness to afford 6-(difluoromethyl)-5-[4-[(2-ethyl-3-oxo-4H-quinoxalin-6-yl)methyl]piperazin-1-yl]-N-methyl-pyridine-2-carboxamide (**Reference Example 10**, 50.0 mg, 75 %) as a yellow solid. ¹H NMR (500 MHz, CHLOROFORM-*d*) 1.40 (3H, t), 2.72 (4H, br s), 2.97 - 3.17 (9H, m), 3.73 (2H, s), 6.84 - 7.15 (1H, m), 7.32 (1H, s), 7.37 (1H, d), 7.64 (1H, d), 7.83 (1H, d), 7.95 (1H, br d), 8.29

(1H, d), 11.32 - 11.62 (1H, m); m/z (ES⁺) [M+H]⁺ = 457.

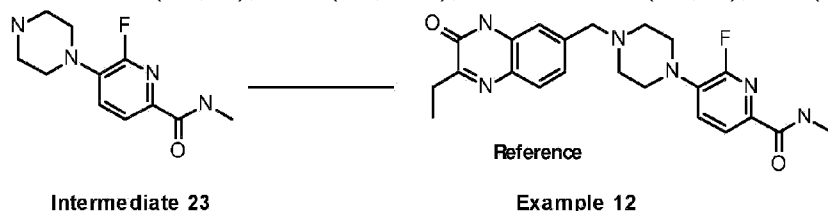


Reference Example 11: 5-[4-[(2-ethyl-3-oxo-4H-quinoxalin-6-yl)methyl]piperazin-1-yl]-N-methylpyridine-2-carboxamide

[0123]

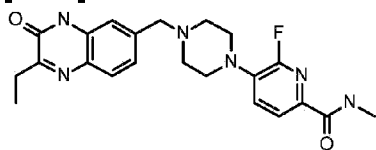


[0124] In a 20 mL vial was added 7-(bromomethyl)-3-ethylquinoxalin-2(1H)-one (**Intermediate 30**, 0.147 g, 0.55 mmol) and N-methyl-5-piperazin-1-yl-pyridine-2-carboxamide, 2HCl (**Intermediate 13**, 0.161 g, 0.55 mmol). The vial was sealed, evacuated, and refilled with N₂. Acetonitrile (3 mL) and DIPEA (0.481 mL, 2.75 mmol) were added to the vial and placed in a heating block pre-heated to 70 C. The reaction mixture was stirred at the same temperature for 2 hours and cooled to room temperature. The volume of the reaction was reduced to 1/3 of its initial volume under vacuum and aqueous NaHCO₃ solution was added (2 mL). The reaction mixture was stirred for 30 mins, filtered and the solid was washed with water (50 mL). The crude product was purified by flash silica chromatography using 0-30% MeOH in DCM to yield 5-[4-[(2-ethyl-3-oxo-4H-quinoxalin-6-yl)methyl]piperazin-1-yl]-N-methyl-pyridine-2-carboxamide (**Reference Example 11**, 93.0 mg, 41.6%) as a light-yellow solid. ¹H NMR (500 MHz, DMSO-d₆) 1.22 (3H, t), 2.52 - 2.60 (4H, m), 2.73 - 2.85 (5H, m), 3.30 (4H, m, overlapped with water peak), 3.62 (2H, s), 7.22 - 7.31 (2H, m), 7.39 (1H, dd), 7.69 (1H, d), 7.83 (1H, d), 8.23 - 8.31 (1H, m), 8.39 (1H, br d), 12.13 - 12.36 (1H, m); m/z (ES⁺) [M+H]⁺ = 407.

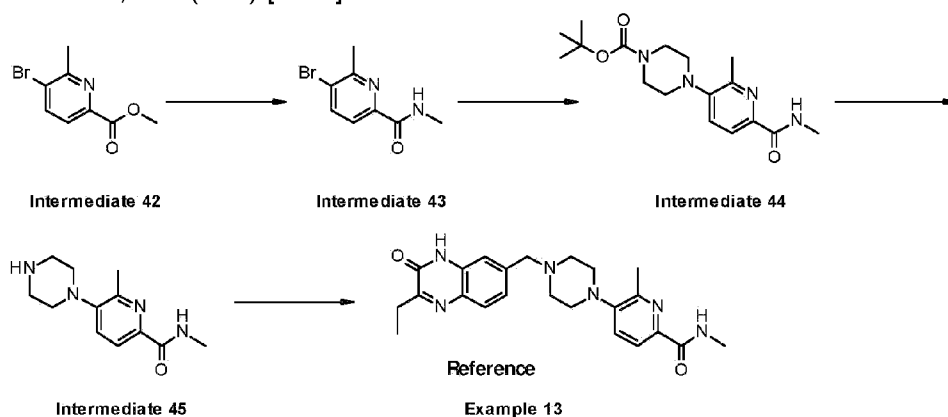


Reference Example 12: 5-[4-[(2-ethyl-3-oxo-4H-quinoxalin-6-yl)methyl]piperazin-1-yl]-6-fluoro-N-methylpyridine-2-carboxamide

[0125]



[0126] 7-(bromomethyl)-3-ethylquinoxalin-2(1H)-one (**Intermediate 30**, 150 mg, 0.56 mmol) was added to 6-fluoro-N-methyl-5-piperazin-1-yl-pyridine-2-carboxamide (**Intermediate 23**, 60 mg, 0.25 mmol) and DIPEA (0.270 mL, 1.55 mmol) in NMP (2 mL). The resulting mixture was stirred at 80 °C for 2 hours. The solvent was removed under reduced pressure. The crude product was purified by preparative HPLC (Column: XBridge Shield RP18 OBD Column, 5 μ m, 19x150 mm; Mobile Phase A: Water (10 MMOL/L NH₄HCO₃, 0.1% NH₃.H₂O), Mobile Phase B: ACN; Flow rate: 20 mL/min; Gradient: 28% B to 38% B in 8 min; 254; 220 nm; RT: 8.02 min). Fractions containing the desired compound were evaporated to dryness to afford 5-[4-[(2-ethyl-3-oxo-4H-quinoxalin-6-yl)methyl]piperazin-1-yl]-6-fluoro-N-methyl-pyridine-2-carboxamide (**Reference Example 12**, 9 mg, 42.9%) as a white solid. ¹H NMR (400 MHz, CD₃OD) δ 1.33 (3H, t), 2.65 - 2.72 (4H, m), 2.87 - 2.95 (5H, m), 3.26 - 3.30 (4H, m), 3.71 (2H, s), 7.33 - 7.41 (2H, m), 7.52 (1H, dd), 7.76 (1H, d), 7.90 (1H, dd); ¹⁹F NMR (376 MHz, CD₃OD) δ - 73.40; m/z (ES⁺) [M+H]⁺ = 425.



Intermediate 43: 5-bromo-N, 6-dimethylpicolinamide

[0127] A 2 M solution of methylamine in THF (20 mL, 40.00 mmol) was added to methyl 5-bromo-6-methylpicolinate (**Intermediate 42**, 2.0 g, 8.69 mmol) and the resulting mixture was stirred at 80 °C for 18 hours. The solvent was removed under reduced pressure. The crude product was purified by reverse phase chromatography, elution gradient 5 to 80% MeOH in water (0.1% NH₄HCO₃). Pure fractions were evaporated to dryness to afford 5-bromo-N,6-dimethylpicolinamide (**Intermediate 43**, 1.5 g, 75%) as a pale yellow solid. ¹H NMR (400 MHz, DMSO-d₆) δ 2.65 (3H, s), 2.82 (3H, d), 7.75 (1H, d), 8.17 (1H, d), 8.57 - 8.76 (1H, m); m/z

(ES⁺) [M+H]⁺ = 229

Intermediate 44: tert-butyl 4-(2-methyl-6-(methylcarbamoyl)pyridin-3-yl)piperazine-1-carboxylate

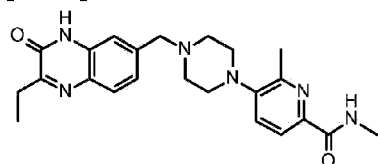
[0128] 5-bromo-N,6-dimethylpicolinamide (**Intermediate 43**, 1.0 g, 4.37 mmol) was added to tert-butyl piperazine-1-carboxylate (0.894 g, 4.80 mmol), BINAP (0.272 g, 0.44 mmol), Pd(OAc)₂ (0.098 g, 0.44 mmol) and Cs₂CO₃ (3.56 g, 10.91 mmol) in toluene (20 mL) under nitrogen. The resulting mixture was stirred at 80 °C for 16 hours. The solvent was removed under reduced pressure. The crude product was purified by reverse phase chromatography, elution gradient 5 to 30% MeOH in water (0.4% HCO₂H). Pure fractions were evaporated to dryness to afford tert-butyl 4-(2-methyl-6-(methylcarbamoyl)pyridin-3-yl)piperazine-1-carboxylate (**Intermediate 44**, 1.2 g, 82%) as a brown solid. ¹H NMR (300 MHz, CD₃OD) δ 1.50 (9H, s), 2.58 (3H, s), 2.92 - 3.00 (7H, m), 3.62 (4H, m), 7.50 (1H, d), 7.88 (1H, d); m/z (ES⁺) [M+H]⁺ = 335.

Intermediate 45: N, 6-dimethyl-5-(piperazin-1-yl)picolinamide

[0129] tert-butyl 4-(2-methyl-6-(methylcarbamoyl)pyridin-3-yl)piperazine-1-carboxylate (**Intermediate 44**, 1.18 g, 3.53 mmol) was added to a 4 M solution of HCl in the 1,4-dioxane (10 mL, 329.15 mmol). The resulting mixture was stirred at room temperature for 1 hour. The precipitate was collected by filtration, washed with petroleum ether (5 mL × 2), Et₂O (5 mL × 2), and dried under vacuum to afford N,6-dimethyl-5-(piperazin-1-yl)picolinamide (**Intermediate 45**, 0.77 g, 81%) as a yellow solid. ¹H NMR (300 MHz, CD₃OD) δ 2.86 (3H, s), 3.02 (3H, s), 3.42 - 3.54 (8H, m), 8.29 (2H, d); m/z (ES⁺) [M+H]⁺ = 235.

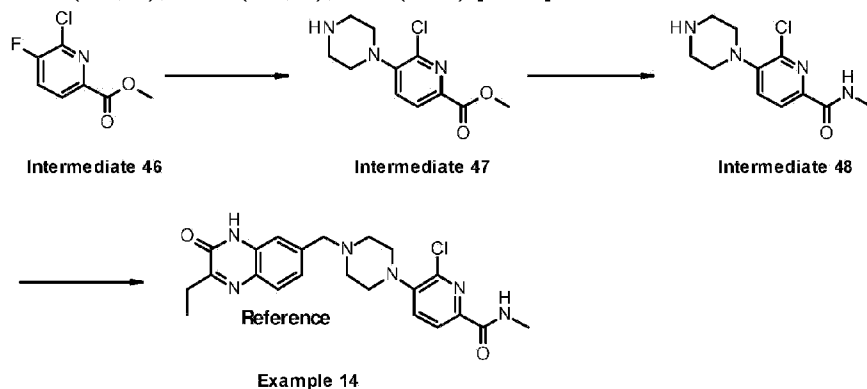
Reference Example 13: 5-[4-[(2-ethyl-3-oxo-4H-quinoxalin-6-yl)methyl]piperazin-1-yl]-N,6-dimethylpyridine-2-carboxamide

[0130]



[0131] 7-(bromomethyl)-3-ethylquinoxalin-2(1H)-one (**Intermediate 30**, 100 mg, 0.37 mmol) was added to N,6-dimethyl-5-(piperazin-1-yl)picolinamide (**Intermediate 45**, 90 mg, 0.33 mmol) and DIPEA (0.36 mL, 2.05 mmol) in NMP (2 mL). The resulting mixture was stirred at 80

°C for 2 hours. The solvent was removed under reduced pressure. The crude product was purified by preparative HPLC (Column: XBridge Prep OBD C18 Column 30 × 150mm, 5µm; Mobile Phase A: Water (10 MMOL/L NH₄HCO₃), Mobile Phase B: ACN; Flow rate: 60 mL/min; Gradient: 30% B to 40% B in 7 min; 254; 220 nm; RT: 6.43 min). Fractions containing the desired compound were evaporated to dryness to afford 5-[4-[(2-ethyl-3-oxo-4H-quinoxalin-6-yl)methyl]piperazin-1-yl]-N,6-dimethyl-pyridine-2-carboxamide (**Reference Example 13**, 68.7 mg, 43.6%) as an off-white solid. ¹H NMR (400 MHz, CD₃OD) δ 1.33 (3H, t), 2.55 (3H, s), 2.71 (4H, s), 2.87 - 2.99 (5H, m), 3.05 (4H, t), 3.73 (2H, s), 7.35 (1H, s), 7.38 (1H, d), 7.49 (1H, d), 7.77 (1H, d), 7.87 (1H, d); m/z (ES⁺) [M+H]⁺ = 421.



Intermediate 47: methyl 6-chloro-5-(piperazin-1-yl)picolinate

[0132] Piperazine (1.0 g, 11.61 mmol) was added to methyl 6-chloro-5-fluoropicolinate (**Intermediate 46**, 1.0 g, 5.28 mmol) in MeCN (30 mL). The resulting mixture was stirred at 80 °C for 18 hours. The solvent was removed under reduced pressure. The crude product was purified by reverse phase chromatography, elution gradient 5 to 60% MeCN in water (0.1% NH₄HCO₃). Pure fractions were evaporated to dryness to afford methyl 6-chloro-5-(piperazin-1-yl)picolinate (**Intermediate 47**, 1.28 g, 95%) as a red oil. ¹H NMR (400 MHz, DMSO-d₆) δ 2.81 - 2.91 (4H, m), 3.04 - 3.08 (4H, m), 3.85 (3H, s), 7.61 (1H, d), 8.00 (1H, d) (NH proton is not shown); m/z (ES⁺) [M+H]⁺ = 256.

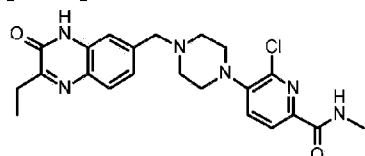
Intermediate 48: 6-chloro-N-methyl-5-(piperazin-1-yl)picolinamide

[0133] A 2 M solution of methylamine in THF (40 mL, 80.00 mmol) was added to methyl 6-chloro-5-(piperazin-1-yl)picolinate (**Intermediate 47**, 1.26 g, 4.93 mmol). The resulting mixture was stirred at 80 °C for 18 hours. The solvent was removed under reduced pressure. The crude product was purified by reverse phase chromatography, elution gradient 5 to 60% MeCN in water (0.1% NH₄HCO₃). Pure fractions were evaporated to dryness to afford 6-chloro-N-methyl-5-(piperazin-1-yl)picolinamide (**Intermediate 48**, 1.12 g, 89%) as a pale yellow oil. ¹H

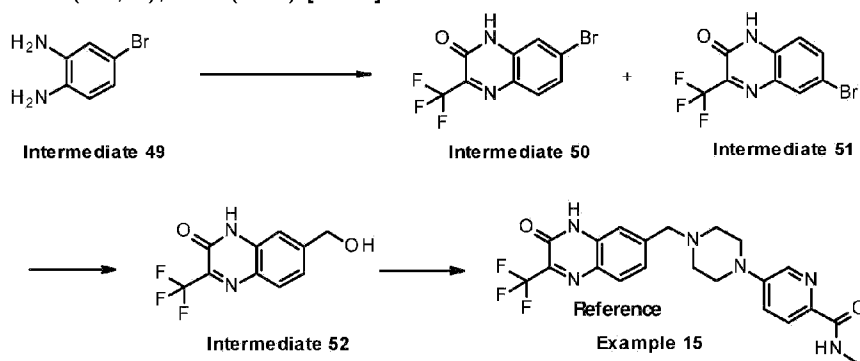
NMR (300 MHz, DMSO- d_6) δ 2.79 (3H, d), 2.85 - 2.89 (4H, m), 2.97 - 3.02 (4H, m), 7.63 (1H, d), 7.94 (1H, d), 8.45 (1H, q) (Piperazine-NH proton is not shown); m/z (ES^+) $[M+H]^+ = 255$.

Reference Example 14: 6-chloro-5-[4-[(2-ethyl-3-oxo-4H-quinoxalin-6-yl)methyl]piperazin-1-yl]-N-methyl-pyridine-2-carboxamide

[0134]



[0135] 7-(bromomethyl)-3-ethylquinoxalin-2(1H)-one (Intermediate 30, 200 mg, 0.75 mmol) was added to 6-chloro-N-methyl-5-(piperazin-1-yl)picolinamide (Intermediate 48, 100 mg, 0.39 mmol) and DIPEA (0.358 mL, 2.05 mmol) in NMP (2 mL). The resulting mixture was stirred at 80 °C for 2 hours. The solvent was removed under reduced pressure. The crude product was purified by preparative HPLC (Column: XBridge Prep OBD C18 Column 30×150 mm 5 μ m; Mobile Phase A: Water (10 MMOL/L NH_4HCO_3), Mobile Phase B: ACN; Flow rate: 60 mL/min; Gradient: 30% B to 40% B in 8 min; 254; 220 nm; RT: 7.3 min). Fractions containing the desired compound were evaporated to dryness to afford 6-chloro-5-[4-[(2-ethyl-3-oxo-4H-quinoxalin-6-yl)methyl]piperazin-1-yl]-N-methyl-pyridine-2-carboxamide (Reference Example 14, 52.6 mg, 30.4%) as a white solid. 1H NMR (400 MHz, CD_3OD) δ 1.33 (3H, t), 2.71 (4H, s), 2.87-2.96 (5H, m), 3.23 (4H, s), 3.73 (2H, s), 7.33-7.41 (2H, m), 7.62 (1H, d), 7.77 (1H, d), 8.00 (1H, d); m/z (ES^+) $[M+H]^+ = 441$.



Intermediate 50: 7-bromo-3-(trifluoromethyl)quinoxalin-2(1H)-one

[0136] 4-bromobenzene-1,2-diamine (Intermediate 49, 0.9 g, 4.81 mmol) was added to methyl 3,3,3-trifluoro-2-oxopropanoate (0.9 g, 5.77 mmol) in toluene (10 mL). The resulting mixture was stirred at 100 °C for 60 minutes. The solvent was removed under reduced

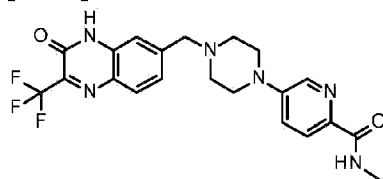
pressure. The crude product was purified by flash silica chromatography, elution gradient 0 to 50% EtOAc in petroleum ether. Pure fractions were evaporated to dryness to afford regioisomeric mixture of 7-bromo-3-(trifluoromethyl)quinoxalin-2(1H)-one and 6-bromo-3-(trifluoromethyl)quinoxalin-2(1H)-one (**Intermediate 50 + Intermediate 51**, 1.28 g, 45.4%) as an off-white solid. A mixture of regioisomers were isolated, and the ^1H NMR spectrum was not interpreted; m/z (ES^+) $[\text{M}+\text{H}]^+ = 295$.

Intermediate 52: 7-(hydroxymethyl)-3-(trifluoromethyl)quinoxalin-2(1H)-one

[0137] $\text{Pd}(\text{Ph}_3\text{P})_4$ (0.3 g, 0.26 mmol) was added to a mixture of 7-bromo-3-(trifluoromethyl)quinoxalin-2(1H)-one and 6-bromo-3-(trifluoromethyl)quinoxalin-2(1H)-one (**Intermediate 50 + Intermediate 51**, 1.2 g, 2.05 mmol) and (tributylstannyl)methanol (1.2 g, 3.74 mmol) in 1,4-dioxane (40 mL). The resulting mixture was stirred at 100 °C for 18 hours under nitrogen. The solvent was removed under reduced pressure. The crude product was purified by reverse phase chromatography, elution gradient 5 to 50% MeCN in water (0.1 % HCO_2H). Pure fractions were evaporated to dryness to afford 7-(hydroxymethyl)-3-(trifluoromethyl)quinoxalin-2(1H)-one (**Intermediate 52**, 0.32 g, 64.0%) as an off-white solid. ^1H NMR (300 MHz, DMSO-d_6) δ 4.63 (2H, d), 5.52 (1H, t), 7.30 (1H, dd), 7.38 (1H, d), 7.83 (1H, d), 13.05 (1H, s); m/z (ES^+) $[\text{M}+\text{H}]^+ = 245$.

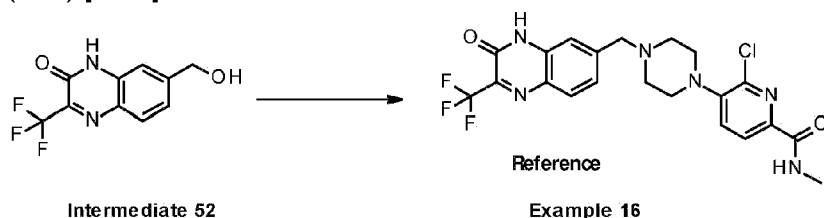
Reference Example 15: N-methyl-5-[4-[[3-oxo-2-(trifluoromethyl)-4H-quinoxalin-6-yl]methyl]piperazin-1-yl]pyridine-2-carboxamide

[0138]



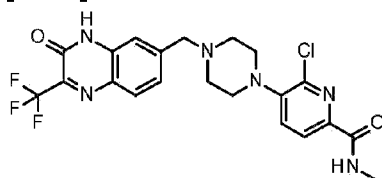
[0139] A solution of 33% HBr in AcOH (3 mL, 18.23 mmol) was added to 7-(hydroxymethyl)-3-(trifluoromethyl)quinoxalin-2(1H)-one (**intermediate 52**, 111 mg, 0.45 mmol). The resulting mixture was stirred at 80 °C for 1 hour. The solvent was removed under reduced pressure. DIEA (0.5 mL, 2.86 mmol) and N-methyl-5-(piperazin-1-yl)picolinamide (**Intermediate 13**, 100 mg, 0.45 mmol) were added to the above mixture in NMP (3 mL). The resulting mixture was stirred at 80 °C for 1 hour. The solvent was removed under reduced pressure. The crude product was purified by preparative HPLC (Column: XBridge Prep OBD C18 Column, 30 × 150 mm 5 μm ; Mobile Phase A: Water (10 MMOL/L NH_4HCO_3), Mobile Phase B: ACN; Flow rate: 60 mL/min; Gradient: 22 B to 32 B in 7 min; 254; 220 nm; RT: 5.77. Fractions containing the desired compound were evaporated to dryness to afford N-methyl-5-[4-[[3-oxo-2-

(trifluoromethyl)-4H-quinoxalin-6-yl)methyl]piperazin-1-yl]pyridine-2-carboxamide (**Reference Example 15**, 44.0 mg, 21.71%) as a white solid. ^1H NMR (400 MHz, DMSO- d_6) δ 2.55- 2.62 (m, 4H), 2.78 (d, 3H), 3.34 - 3.38 (t, 4H), 3.69 (s, 2H), 7.34 - 7.44 (m, 3H), 7.80 - 7.91 (m, 2H), 8.27 (d, 1H), 8.36 - 8.41 (m, 1H), 12.97 (s, 1H); ^{19}F NMR (376 MHz, DMSO- d_6) δ -68.36; m/z (ES^+) $[\text{M}+\text{H}]^+ = 447$.

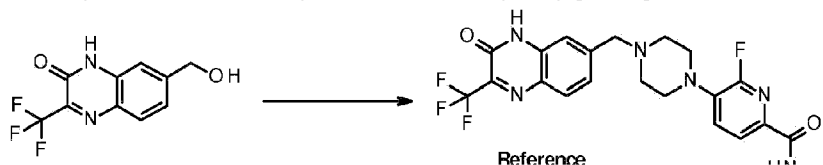


Reference Example 16: 6-chloro-N-methyl-5-[4-[[3-oxo-2-(trifluoromethyl)-4H-quinoxalin-6-yl]methyl]piperazin-1-yl]pyridine-2-carboxamide

[0140]



[0141] 33% HBr in AcOH (3 mL, 18.23 mmol) was added to 7-(hydroxymethyl)-3-(trifluoromethyl)quinoxalin-2(1H)-one (**Intermediate 52**, 43.1 mg, 0.18 mmol). The resulting mixture was stirred at 80 °C for 1 hour. The solvent was removed under reduced pressure. DIPEA (0.5 mL, 2.86 mmol) and 6-chloro-N-methyl-5-(piperazin-1-yl)picolinamide (**Intermediate 48**, 45 mg, 0.18 mmol) was added to the above mixture in NMP (5 mL). The resulting mixture was stirred at 80 °C for 1 hour. The solvent was removed under reduced pressure. The crude product was purified by preparative HPLC (Column: XBridge Prep OBD C18 Column, 30 × 150 mm 5 μ m; Mobile Phase A: Water (10 MMOL/L NH_4HCO_3), Mobile Phase B: ACN; Flow rate: 60 mL/min; Gradient: 10 B to 50 B in 7 min; 254; 220 nm; RT: 6.75. Fractions containing the desired compound were evaporated to dryness to afford 6-chloro-N-methyl-5-[4-[[3-oxo-2-(trifluoromethyl)-4H-quinoxalin-6-yl]methyl]piperazin-1-yl]pyridine-2-carboxamide (**Reference Example 16**, 22.00 mg, 25.9%) as an off-white solid. ^1H NMR (400 MHz, DMSO- d_6) δ 2.56 - 2.64 (s, 4H), 2.79 (d, 3H), 3.09 - 3.17 (m, 4H), 3.71 (s, 2H), 7.36 - 7.42 (m, 2H), 7.67 (d, 1H), 7.88 (d, 1H), 7.94 (d, 1H), 8.39 - 8.44 (m, 1H), 12.89 (s, 1H); ^{19}F NMR (376 MHz, DMSO) δ -68.41; m/z (ES^+) $[\text{M}+\text{H}]^+ = 481$.



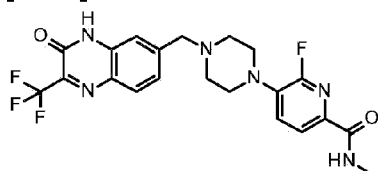
Intermediate 52

Example 17

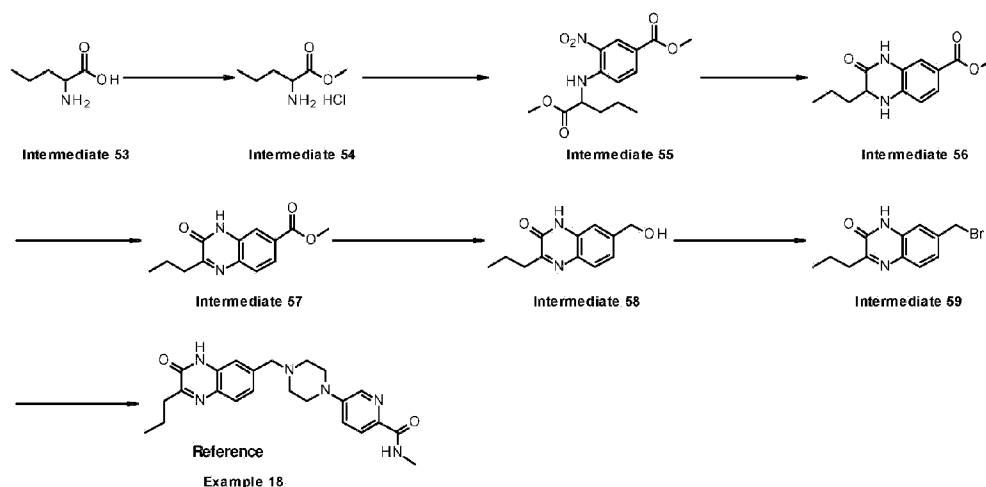
HN

Reference Example 17: 6-fluoro-N-methyl-5-[4-[[3-oxo-2-(trifluoromethyl)-4H-quinoxalin-6-yl]methyl]piperazin-1-yl]pyridine-2-carboxamide

[0142]



[0143] 33% HBr in AcOH (3 mL, 55.25 mmol) was added to 7-(hydroxymethyl)-3-(trifluoromethyl)quinoxalin-2(1H)-one (**Intermediate 52**, 102 mg, 0.42 mmol). The resulting mixture was stirred at 80 °C for 1 hour. The solvent was removed under reduced pressure. 6-fluoro-N-methyl-5-(piperazin-1-yl)picolinamide (**Intermediate 23**, 100 mg, 0.42 mmol) and DIPEA (0.5 mL, 2.86 mmol) was added to the above mixture in NMP (5 mL). The resulting mixture was stirred at 80 °C for 1 hour. The solvent was removed under reduced pressure. The crude product was purified by preparative HPLC (Column: XBridge Prep OBD C18 Column, 30 × 150 mm 5um; Mobile Phase A: Water (10 MMOL/L NH₄HCO₃), Mobile Phase B: ACN; Flow rate: 60 mL/min; Gradient: 15 B to 40 B in 8 min; 254; 220 nm; RT: 7.2. Fractions containing the desired compound were evaporated to dryness to afford 6-fluoro-N-methyl-5-[4-[[3-oxo-2-(trifluoromethyl)-4H-quinoxalin-6-yl]methyl]piperazin-1-yl]pyridine-2-carboxamide (**Reference Example 17**, 66.0 mg, 33.9%) as a white solid. ¹H NMR (400 MHz, DMSO-d₆) δ 2.55 - 2.69 (m, 4H), 2.77 (d, 3H), 3.15 - 3.23 (m, 4H), 3.69 (s, 2H), 7.33 - 7.46 (m, 2H), 7.58 (dd, 1H), 7.78 - 7.93 (m, 2H), 8.37 - 8.42 (m, 1H), 12.99 (s, 1H); ¹⁹F NMR (376 MHz, DMSO-d₆) δ -68.36, -72.52; m/z (ES⁺) [M+H]⁺ = 465.



Intermediate 54: methyl 2-aminopentanoate hydrochloride

[0144] SOCl₂ (17 mL, 232.94 mmol) was added dropwise to 2-aminopentanoic acid (**Intermediate 53**, 10.0 g, 85.36 mmol) in MeOH (200 mL) at 0 °C. The resulting mixture was stirred at room temperature for 18 hours. The solvent was removed under reduced pressure to afford methyl 2-aminopentanoate hydrochloride (**Intermediate 54**, 15.78 g, 110%) as a white solid. ¹H NMR (DMSO-d₆, 400 MHz) δ 0.88 (3H, t), 1.19 - 1.51 (2H, m), 1.67 - 1.83 (2H, m), 3.74 (3H, s), 3.89 - 3.93 (1H, m), 8.64 (3H, s); m/z (ES⁺) [M+H]⁺ = 132.

Intermediate 55: methyl 4-(1-methoxy-1-oxopentan-2-ylamino)-3-nitrobenzoate

[0145] Sodium bicarbonate (20.0 g, 238.08 mmol) was added to methyl 2-aminopentanoate hydrochloride (**Intermediate 54**, 15.57 g, 92.88 mmol) and methyl 4-fluoro-3-nitrobenzoate (9.0 g, 45.19 mmol) in THF (160 mL). The resulting mixture was stirred at room temperature for 18 hours. The solvent was removed under reduced pressure. The reaction mixture was diluted with EtOAc (150 mL), and washed sequentially with water (100 mL × 1), saturated NaHCO₃ (100 mL × 1) and saturated brine (100 mL × 1). The organic layer was dried over Na₂SO₄, filtered and evaporated to afford methyl 4-(1-methoxy-1-oxopentan-2-ylamino)-3-nitrobenzoate (**Intermediate 55**, 14.09 g, 100%) as a yellow oil. ¹H NMR (400 MHz, DMSO-d₆) δ 0.89 (3H, t), 1.26 - 1.41 (2H, m), 1.84 - 1.94 (2H, m), 3.73 (3H, s), 3.83 (3H, s), 4.68 - 4.75 (1H, m), 7.12 (1H, d), 8.00 (1H, d), 8.60 (1H, d), 8.63 (1H, d); m/z (ES⁺) [M+H]⁺ = 311.

Intermediate 56: methyl 3-oxo-2-propyl-1,2,3,4-tetrahydroquinoxaline-6-carboxylate

[0146] Pd(OH)₂/C (20% wt, 1.58 g, 2.25 mmol) was added to methyl 4-((1-methoxy-1-oxopentan-2-yl)amino)-3-nitrobenzoate (**Intermediate 55**, 14.05 g, 45.28 mmol) in MeOH (300 mL). The resulting mixture was stirred at room temperature under H₂ for 30 hours. The reaction mixture was filtered. The precipitate was washed with DMF (100 mL) and the filtrate was evaporated to dryness to afford crude product. The crude product was washed with DCM (10 mL) and dried under vacuum to afford methyl 3-oxo-2-propyl-1,2,3,4-tetrahydroquinoxaline-6-carboxylate (**Intermediate 56**, 9.12 g, 81%) as a white solid. ¹H NMR (400 MHz, DMSO-d₆) δ 0.87 (3H, t), 1.32 - 1.46 (2H, m), 1.57 - 1.64 (2H, m), 3.74 (3H, s), 3.88 - 3.93 (1H, m), 6.70 (1H, d), 6.83 (1H, d), 7.32 (1H, d), 7.40 (1H, dd), 10.38 (1H, s); m/z (ES⁺) [M+H]⁺ = 249.

Intermediate 57: methyl 3-oxo-2-propyl-3,4-dihydroquinoxaline-6-carboxylate

[0147] DDQ (9.42 g, 41.50 mmol) was added to methyl 3-oxo-2-propyl-1,2,3,4-tetrahydroquinoxaline-6-carboxylate (**Intermediate 56**, 9.12 g, 36.73 mmol) in 1,4-dioxane (200 mL). The resulting mixture was stirred at room temperature for 18 hours. The reaction mixture was diluted with saturated NaHCO₃ (200 mL). The resulting mixture was stirred at room temperature for 0.5 hour. The precipitate was collected by filtration, washed with water (1000 mL) and dried under vacuum to afford methyl 3-oxo-2-propyl-3,4-dihydroquinoxaline-6-carboxylate (**Intermediate 57**, 7.86 g, 87%) as an off-white solid. ¹H NMR (400 MHz, DMSO-d₆) δ 0.98 (3H, t), 1.68 - 1.80 (2H, m), 2.75 - 2.83 (2H, m), 3.89 (3H, s), 7.73 - 7.85 (2H, m), 7.88 (1H, d), 12.45 (1H, s); m/z (ES⁺) [M+H]⁺ = 247.

Intermediate 58: 7-(hydroxymethyl)-3-propylquinoxalin-2(1H)-one

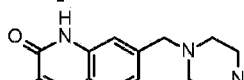
[0148] A 1 M solution of DIBAL-H in THF (100 mL, 100.00 mmol) was added dropwise to methyl 3-oxo-2-propyl-3,4-dihydroquinoxaline-6-carboxylate (**Intermediate 57**, 7.81 g, 31.71 mmol) in THF (200 mL) at 0 °C. The resulting mixture was stirred at room temperature for 18 hours. The reaction mixture was quenched with MeOH (5 mL) and saturated aqueous Monopotassium monosodium tartrate tetrahydrate solution (20 mL), the organic layer was evaporated to afford 7-(hydroxymethyl)-3-propylquinoxalin-2(1H)-one (**Intermediate 58**, 1.2 g, 17.34%) as a white solid. ¹H NMR (400 MHz, DMSO-d₆) δ 0.97 (3H, t), 1.36 - 1.77 (2H, m), 2.71 - 2.79 (2H, m), 4.59 (2H, s), 5.39 (1H, s), 7.18 (1H, dd), 7.27 (1H, d), 7.65 (1H, d), 12.30 (1H, s); m/z (ES⁺) [M+H]⁺ = 219.

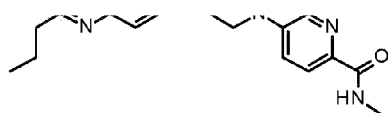
Intermediate 59: 7-(bromomethyl)-3-propylquinoxalin-2(1H)-one

[0149] 33% HBr in AcOH (74.6 μL, 1.37 mmol) was added to 7-(hydroxymethyl)-3-propylquinoxalin-2(1H)-one (**Intermediate 58**, 300 mg, 1.37 mmol). The resulting mixture was stirred at 80 °C for 1 hour. The solvent was removed under reduced pressure to afford 7-(bromomethyl)-3-propylquinoxalin-2(1H)-one (**Intermediate 59**, 600 mg, 155%) as a brown solid (the crude product was not pure and contained AcOH and other impurities. The product was used in the next step without further purification. The ¹H NMR spectrum was not clean and was not interpreted; m/z (ES⁺) [M+H]⁺ = 282.

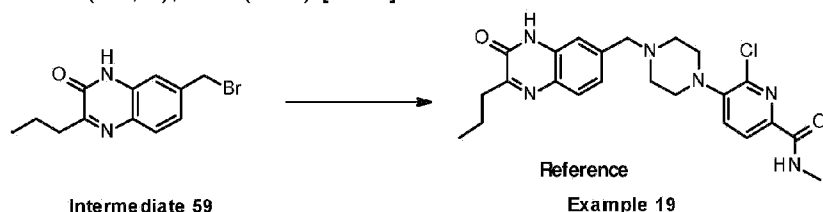
Reference **Example 18: N-methyl-5-[4-[(3-oxo-2-propyl-4H-quinoxalin-6-yl)methyl]piperazin-1-yl]pyridine-2-carboxamide**

[0150]



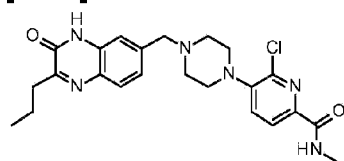


[0151] DIPEA (200 μ L, 1.15 mmol) was added to 7-(bromomethyl)-3-propylquinoxalin-2(1H)-one (**Intermediate 59**, 200 mg, 0.71 mmol) and N-methyl-5-(piperazin-1-yl)picolinamide (**Intermediate 13**, 80 mg, 0.36 mmol) in NMP (3 mL). The resulting mixture was stirred at 80 °C for 1 hour. The solvent was removed under reduced pressure. The crude product was purified by preparative HPLC (Column: XBridge Shield RP18 OBD Column, 19 \times 250mm, 10 μ m; Mobile Phase A: Water (10 MMOL/L NH_4HCO_3 , 0.1% $\text{NH}_3\cdot\text{H}_2\text{O}$), Mobile Phase B: ACN; Flow rate: 20 mL/min; Gradient: 38 B to 50 B in 7 min; 254/ 220 nm; RT: 6.20. Fractions containing the desired compound were evaporated to dryness to afford N-methyl-5-[4-[(3-oxo-2-propyl-4H-quinoxalin-6-yl)methyl]piperazin-1-yl]pyridine-2-carboxamide (**Reference Example 18**, 71.0 mg, 46.5%) as a white solid. ^1H NMR (400 MHz, DMSO-d_6) δ 0.97 (3H, t), 1.66 - 1.80 (2H, m), 2.55 - 2.61 (4H, m), 2.73 - 2.85 (5H, m), 3.33 - 3.40 (4H, m), 3.62 (2H, s), 7.19 - 7.31 (2H, m), 7.40 (1H, dd), 7.68 (1H, d), 7.83 (1H, d), 8.27 (1H, d), 8.35 - 8.45 (1H, m), 12.26 (1H, s); m/z (ES+) $[\text{M}+\text{H}]^+ = 421$.



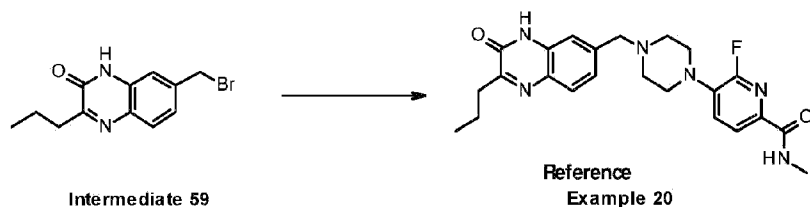
Reference Example 19: 6-chloro-N-methyl-5-[4-[(3-oxo-2-propyl-4H-quinoxalin-6-yl)methyl]piperazin-1-yl]pyridine-2-carboxamide

[0152]



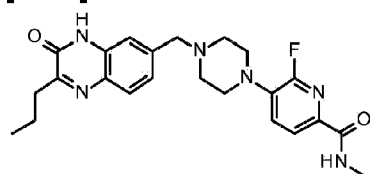
[0153] DIPEA (200 μ L, 1.15 mmol) was added to 7-(bromomethyl)-3-propylquinoxalin-2(1H)-one (**Intermediate 59**, 200 mg, 0.71 mmol) and 6-chloro-N-methyl-5-(piperazin-1-yl)picolinamide (**Intermediate 48**, 80 mg, 0.31 mmol) in NMP (3 mL). The resulting mixture was stirred at 80 °C for 1 hour. The solvent was removed under reduced pressure. The crude product was purified by preparative HPLC (Column: XBridge Shield RP18 OBD Column, 19 \times 250 mm, 10 μ m; Mobile Phase A: Water (0.1 % HCO_2H), Mobile Phase B: ACN; Flow rate: 20 mL/min; Gradient: 18 B to 30 B in 7 min; 254/220 nm; RT: 5.93. Fractions containing the desired compound were evaporated to dryness to afford 6-chloro-N-methyl-5-[4-[(3-oxo-2-

propyl-4H-quinoxalin-6-yl)methyl]piperazin-1-yl]pyridine-2-carboxamide (**Reference Example 19**, 52.0 mg, 36.4%) as a white solid. $^1\text{H NMR}$ (400 MHz, DMSO-d_6) δ 0.97 (3H, t), 1.66 - 1.79 (2H, m), 2.55 - 2.65 (4H, m), 2.71 - 2.85 (5H, m), 3.06 - 3.12 (4H, m), 3.64 (2H, s), 7.20 - 7.32 (2H, m), 7.64 - 7.72 (2H, m), 7.94 (1H, d), 8.40 - 8.50 (1H, m), 12.27 (1H, s); m/z (ES^+) $[\text{M}+\text{H}]^+ = 455$.

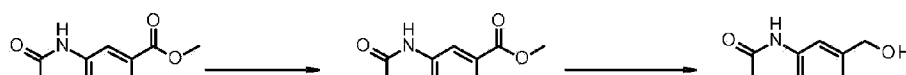
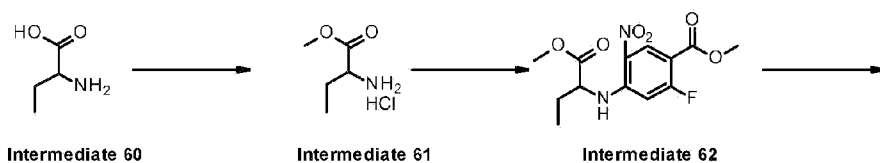


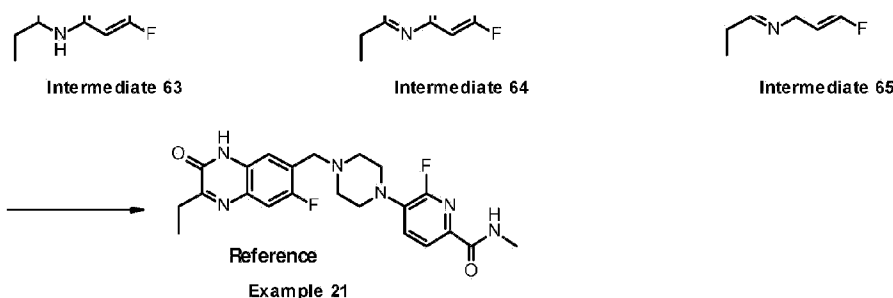
Reference Example 20: 6-fluoro-N-methyl-5-[4-[(3-oxo-2-propyl-4H-quinoxalin-6-yl)methyl]piperazin-1-yl]pyridine-2-carboxamide

[0154]



[0155] DIPEA (500 μl , 2.86 mmol) was added to 7-(bromomethyl)-3-propylquinoxalin-2(1H)-one (**Intermediate 59**, 200 mg, 0.71 mmol) and 6-fluoro-N-methyl-5-(piperazin-1-yl)picolinamide, 2 HCl (**Intermediate 23**, 100 mg, 0.32 mmol) in NMP (3 mL). The resulting mixture was stirred at 80 $^{\circ}\text{C}$ for 1 hour. The solvent was removed under reduced pressure. The crude product was purified by preparative HPLC (Column: SunFire C18 OBD Prep Column, 100 \AA , 5 μm , 19 mm \times 250 mm; Mobile Phase A: Water (0.1 % HCO_2H), Mobile Phase B: ACN; Flow rate: 25 mL/min; Gradient: 10 B to 20 B in 13 min; 254/220 nm; RT: 12.13. Fractions containing the desired compound were evaporated to dryness to afford 6-fluoro-N-methyl-5-[4-[(3-oxo-2-propyl-4H-quinoxalin-6-yl)methyl]piperazin-1-yl]pyridine-2-carboxamide (**Reference Example 20**, 71.0 mg, 50.4%) as a white solid. $^1\text{H NMR}$ (400 MHz, DMSO-d_6) δ 0.97 (3H, t), 1.66 - 1.78 (2H, m), 2.54 - 2.60 (4H, m), 2.71 - 2.83 (5H, m), 3.14 - 3.25 (4H, m), 3.62 (2H, s), 7.19 - 7.33 (2H, m), 7.57 (1H, dd), 7.68 (1H, d), 7.85 (1H, dd), 8.37 - 5.43 (1H, m), 12.27 (1H, s); $^{19}\text{F NMR}$ (376 MHz, DMSO-d_6) δ -72.51; m/z (ES^+) $[\text{M}+\text{H}]^+ = 439$.





Intermediate 61: methyl 2-aminobutanoate hydrochloride

[0156] SOCI₂ (17 mL, 232.94 mmol) was added dropwise to 2-aminobutanoic acid (**Intermediate 60**, 10.0 g, 96.97 mmol) in MeOH (100 mL) at 0 °C. The resulting mixture was stirred at room temperature for 18 hours. The solvent was removed under reduced pressure to afford methyl 2-aminobutanoate hydrochloride (**Intermediate 61**, 14.84 g, 100%) as a white solid. ¹H NMR (400 MHz, DMSO-d₆) δ 0.91 (3H, t), 1.75 - 1.95 (2H, m), 3.73 (3H, s), 3.93 (1H, t), 8.72 (3H, s); m/z (ES⁺) [M+H]⁺ = 118

Intermediate 62: methyl 2-fluoro-4-(1-methoxy-1-oxobutan-2-ylamino)-5-nitrobenzoate

[0157] DIPEA (4.02 mL, 23.03 mmol) was added to methyl 2,4-difluoro-5-nitrobenzoate (1.0 g, 4.61 mmol) and methyl 2-aminobutanoate hydrochloride (**Intermediate 61**, 0.707 g, 4.61 mmol) in NMP (10 mL). The resulting mixture was stirred at rt for 5 hours. The crude product was purified by reverse phase chromatography, elution gradient 5 to 80% MeCN in water (0.1% NH₄HCO₃). Pure fractions were evaporated to dryness to afford methyl 2-fluoro-4-(1-methoxy-1-oxobutan-2-ylamino)-5-nitrobenzoate (**Intermediate 62**, 1.2 g, 83%) as a black solid. ¹H NMR (400 MHz, DMSO-d₆) δ 0.88 (3H, t), 1.78 - 2.03 (2H, m), 3.75 (3H, s), 3.83 (3H, s), 4.73 - 4.80 (1H, m), 7.06 (1H, d), 8.66 - 8.72 (2H, m); m/z (ES⁺) [M+H]⁺ = 315.

Intermediate 63: methyl 2-ethyl-7-fluoro-3-oxo-1,2,3,4-tetrahydroquinoxaline-6-carboxylate

[0158] Methyl 2-fluoro-4-((1-methoxy-1-oxobutan-2-yl)amino)-5-nitrobenzoate (**Intermediate 62**, 1.15 g, 3.66 mmol) was added to 20 wt% Pd(OH)₂ (500 mg, 0.71 mmol) in MeOH (300 mL) and ethyl acetate (50 mL) under hydrogen. The resulting mixture was stirred at room temperature for 3 days. The reaction did not go to completion. The reaction mixture was filtered. The organic layer was evaporated to afford crude product, methyl 2-ethyl-7-fluoro-3-oxo-1,2,3,4-tetrahydroquinoxaline-6-carboxylate (**Intermediate 63**, 0.780 g, 85%), as a brown gum. The crude product was used in the next step directly without further purification. The

crude product was not clean, and the ^1H NMR spectrum was not interpreted; m/z (ES^+) $[\text{M}+\text{H}]^+$ = 253.

Intermediate 64: methyl 2-ethyl-7-fluoro-3-oxo-3,4-dihydroquinoxaline-6-carboxylate

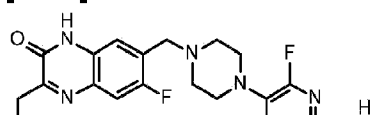
[0159] Methyl 2-ethyl-7-fluoro-3-oxo-1,2,3,4-tetrahydroquinoxaline-6-carboxylate (**Intermediate 63**, 760 mg, 3.01 mmol) was added to DDQ (821 mg, 3.62 mmol) in DCM (20 mL). The resulting mixture was stirred at room temperature for 2 hours. The reaction went to completion. The resulting mixture was concentrated under reduced pressure to obtain a brown solid. Aq NaHCO_3 saturated solution (10 mL) was added to the solid and stirred at room temperature for 1 hour. The precipitate was filtered and rinsed with additional aq NaHCO_3 solution (10 mL \times 5). The solid was dried under vacuum to afford methyl 2-ethyl-7-fluoro-3-oxo-3,4-dihydroquinoxaline-6-carboxylate (**Intermediate 64**, 750 mg, 99%) as a brown solid. ^1H NMR (300 MHz, DMSO-d_6) δ 1.20 (3 H, t), 2.82 (2 H, q), 3.87 (3 H, s), 7.65 (1 H, d), 7.76 (1 H, d), 12.42 (1 H, s); m/z (ES^+) $[\text{M}+\text{H}]^+$ = 251.

Intermediate 65: 3-ethyl-6-fluoro-7-(hydroxymethyl)quinoxalin-2(1H)-one

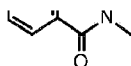
[0160] A 1 M solution of diisobutylaluminum hydride in THF (15.35 mL, 15.35 mmol) was added portionwise to methyl 2-ethyl-7-fluoro-3-oxo-3,4-dihydroquinoxaline-6-carboxylate (**Intermediate 64**, 640 mg, 2.56 mmol) in THF (300 mL). The resulting mixture was stirred at room temperature for 16 hours. The reaction went to completion. The reaction mixture was quenched with saturated potassium sodium tartrate aqueous solution (20 mL) and MeOH (10 mL) at 0 °C. The resulting mixture was stirred for 1 hour at room temperature. The reaction mixture was filtered and washed with THF (50 mL \times 3). The organic layer was evaporated to dryness to afford the crude product. The crude product was purified by reverse phase chromatography, elution gradient 5 to 60% MeOH in water (0.4% HCO_2H). Pure fractions were evaporated to dryness to afford 3-ethyl-6-fluoro-7-(hydroxymethyl)quinoxalin-2(1H)-one (**Intermediate 65**, 110 mg, 19.37 %) as an off-white solid. ^1H NMR(400 MHz, DMSO-d_6) δ 1.21 (3H, t), 2.80 (2H, q), 4.63 (2H, d), 5.49 (1H, t), 7.41 (1H, d), 7.49 (1H, d), 12.36 (1H, s); m/z (ES^+) $[\text{M}+\text{H}]^+$ = 223.

Reference **Example 21: 5-[4-[(2-ethyl-7-fluoro-3-oxo-4H-quinoxalin-6-yl)methyl]piperazin-1-yl]-6-fluoro-N-methyl-pyridine-2-carboxamide**

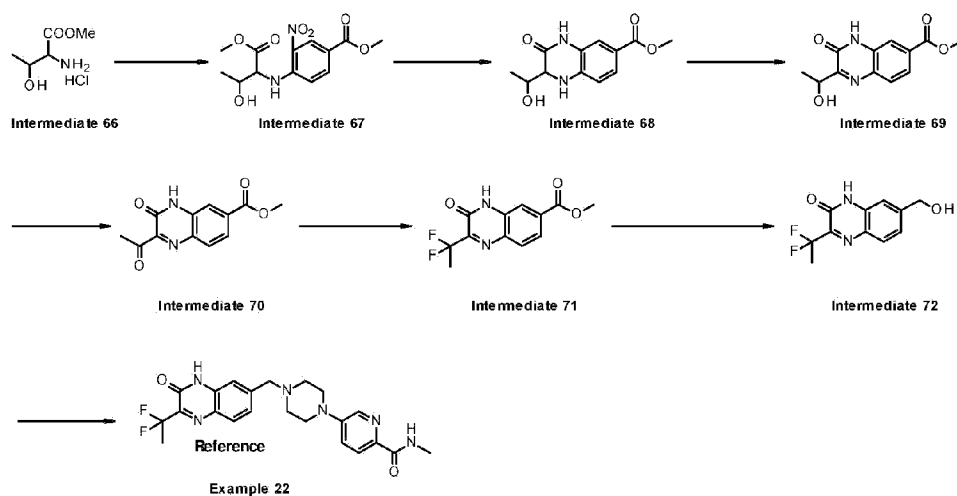
[0161]



1



[0162] 3-ethyl-6-fluoro-7-(hydroxymethyl)quinoxalin-2(1H)-one (**Intermediate 65**, 50 mg, 0.23 mmol) was added to 33% HBr in the AcOH (2 mL, 12.15 mmol). The resulting mixture was stirred at 80 °C for 2 hours. The reaction mixture was evaporated under vacuum to afford 7-(bromomethyl)-3-ethyl-6-fluoroquinoxalin-2(1H)-one (crude product). The product was used in the next step directly without further purification. DIPEA (0.196 mL, 1.13 mmol) was added to 7-(bromomethyl)-3-ethyl-6-fluoroquinoxalin-2(1H)-one and 6-fluoro-N-methyl-5-(piperazin-1-yl)picolinamide (**Intermediate 23**, 70 mg, 0.29 mmol) in NMP (2 mL). The resulting mixture was stirred at 80 °C for 2 hours. The resulting mixture was purified by preparative HPLC (Column: Sunfire prep C18 column, 30 x 150 mm, 5 μ m; Mobile Phase A: Water (0.1% HCO₂H), Mobile Phase B: ACN; Flow rate: 60 mL/min; Gradient: 10 B to 35 B in 8 min; 254/220 nm; RT: 7.37. Fractions containing the desired compound were evaporated to dryness to afford 5-[4-[(2-ethyl-7-fluoro-3-oxo-4H-quinoxalin-6-yl)methyl]piperazin-1-yl]-6-fluoro-N-methylpyridine-2-carboxamide (**Reference Example 21**, 55.0 mg, 53.7%) as an off-white solid. ¹H NMR(400 MHz, DMSO-d₆) δ 1.21 (3H, t), 2.61 (4H, m), 2.73 - 2.85 (5H, m), 3.18 (4H, m), 3.68 (2H, s), 7.38 (1H, d), 7.51 - 7.61 (2H, m), 7.84 (1H, dd), 8.13 (0.29H, s), 8.38 (1H, m), 12.29 (1H, s); ¹⁹F NMR (376 MHz, DMSO-d₆) δ -72.53, -124.31; m/z (ES+) [M+H]⁺ = 443.



Intermediate 67: methyl 4-(3-hydroxy-1-methoxy-1-oxobutan-2-ylamino)-3-nitrobenzoate

[0163] DIPEA (8.77 mL, 50.22 mmol) was added to methyl 4-fluoro-3-nitrobenzoate (2.0 g, 10.04 mmol) and methyl 2-amino-3-hydroxybutanoate hydrochloride (**Intermediate 66**, 2.04 g, 12.05 mmol) in DMF (20 mL). The resulting mixture was stirred at rt for 16 hours. The reaction mixture was diluted with EtOAc (100 mL), and washed sequentially with saturated aqueous NH₄Cl solution (100 mL \times 1), and brine (100 mL \times 4). The organic layer was dried over

Na₂SO₄, filtered and evaporated to afford desired product, methyl 4-((3-hydroxy-1-methoxy-1-oxobutan-2-yl)amino)-3-nitrobenzoate (Intermediate 67, 2.9 g, 92%), as a yellow solid. ¹H NMR (400 MHz, DMSO-d₆) δ 1.15 - 1.27 (3H, m), 3.64 - 3.74 (3H, m), 3.83 (3H, s), 4.08 - 4.44 (1H, m), 4.61 - 4.72 (1H, m), 5.39 - 5.60 (1H, m), 7.03 - 7.15 (1H, m), 7.90 - 8.03 (1H, m), 8.62 - 8.69 (1H, m), 8.73 - 8.89 (1H, m); m/z (ES⁺) [M+H]⁺ = 313.

Intermediate 68: methyl 2-(1-hydroxyethyl)-3-oxo-1,2,3,4-tetrahydroquinoxaline-6-carboxylate

[0164] 20% Pd(OH)₂/C (0.648 g, 0.92 mmol) was added to methyl 4-((3-hydroxy-1-methoxy-1-oxobutan-2-yl)amino)-3-nitrobenzoate (Intermediate 67, 2.88 g, 9.22 mmol) in MeOH (300 mL) under hydrogen. The resulting mixture was stirred at room temperature for 16 hours. The reaction went to completion. The reaction mixture was filtered through celite. The organic layer was evaporated to afford methyl 2-(1-hydroxyethyl)-3-oxo-1,2,3,4-tetrahydroquinoxaline-6-carboxylate (Intermediate 68, 2.290 g, 99%) as a grey solid. ¹H NMR (400 MHz, DMSO-d₆) δ 1.07 (3H, m), 2.81 (1H, d), 3.72 (1H, m), 3.74 (3H, s), 4.78 (1H, d), 6.70 - 6.86 (2H, m), 7.27 (1H, d), 7.37 (1H, dd), 10.38 (1H, d); m/z (ES⁺) [M+H]⁺ = 251.

Intermediate 69: methyl 2-(1-hydroxyethyl)-3-oxo-3,4-dihydroquinoxaline-6-carboxylate

[0165] DDQ (2.265 g, 9.98 mmol) was added to methyl 2-(1-hydroxyethyl)-3-oxo-1,2,3,4-tetrahydroquinoxaline-6-carboxylate (Intermediate 68, 2.27 g, 9.07 mmol) in DCM (100 mL). The resulting mixture was stirred at room temperature for 1 hour. The reaction went to completion. The reaction mixture was concentrated under reduced pressure to obtain a brown solid. Aq NaHCO₃ saturated solution (100 mL) was added to the solid and stirred at room temperature for 1 hour. The precipitate was filtered and rinsed with additional aq NaHCO₃ solution (30 mL × 3). The solid was dried under vacuum to afford methyl 2-(1-hydroxyethyl)-3-oxo-3,4-dihydroquinoxaline-6-carboxylate (Intermediate 69, 2.24 g, 99%) as a grey solid. ¹H NMR (400 MHz, DMSO-d₆) δ 1.40 (3H, d), 3.88 (3H, s), 4.94 (1H, q), 7.69 (1H, dd), 7.77 (1H, d), 7.90 (1H, d) (2 protons are not shown); m/z (ES⁺) [M+H]⁺ = 249.

Intermediate 70: methyl 2-acetyl-3-oxo-3,4-dihydroquinoxaline-6-carboxylate

[0166] Dess-martin periodinane (2.56 g, 6.04 mmol) was added to methyl 2-(1-hydroxyethyl)-3-oxo-3,4-dihydroquinoxaline-6-carboxylate (Intermediate 69, 1.0 g, 4.03 mmol) in DCM (30 mL). The resulting mixture was stirred at room temperature for 3 hours. The reaction mixture was evaporated to afford the crude product. The crude product was purified by reverse phase chromatography, elution gradient 5 to 30% MeCN in water (0.4% HCO₂H).

Pure fractions were evaporated to dryness to afford methyl 2-acetyl-3-oxo-3,4-dihydroquinoxaline-6-carboxylate (**Intermediate 70**, 0.62 g, 62.5%) as a pale yellow solid. ^1H NMR (400 MHz, DMSO- d_6) δ 2.58 (3H, s), 3.91 (3H, s), 7.84 (1H, dd), 7.91 - 8.03 (2H, m), 12.86 (1H, s); m/z (ES^+) $[\text{M}+\text{H}]^+ = 247$.

Intermediate 71: methyl 2-(1,1-difluoroethyl)-3-oxo-3,4-dihydroquinoxaline-6-carboxylate

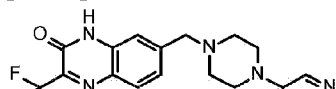
[0167] BAST (1.35 mL, 7.31 mmol) was added to methyl 2-acetyl-3-oxo-3,4-dihydroquinoxaline-6-carboxylate (**intermediate 70**, 600 mg, 2.44 mmol) in DCM (20 mL). The resulting mixture was stirred at room temperature for 16 hours. The reaction mixture was evaporated to afford crude product. The crude product was purified by reverse phase chromatography, elution gradient 5 to 30% MeCN in water (0.4% HCO_2H). Pure fractions were evaporated to dryness to afford methyl 2-(1,1-difluoroethyl)-3-oxo-3,4-dihydroquinoxaline-6-carboxylate (**intermediate 71**, 174 mg, 26.6 %) as an off-white solid. ^1H NMR (400 MHz, DMSO- d_6) δ 2.07 (3H, t), 3.91 (3H, s), 7.84 (1H, dd), 7.92 - 7.99 (2H, m), 12.90 (1H, s); ^{19}F NMR (376 MHz, DMSO- d_6) δ -93.26; m/z (ES^+) $[\text{M}+\text{H}]^+ = 269$.

Intermediate 72: 3-(1,1-difluoroethyl)-7-(hydroxymethyl)quinoxalin-2(1H)-one

[0168] A solution of 1 M diisobutylaluminum hydride in THF (2.39 mL, 2.39 mmol) was added to methyl 2-(1,1-difluoroethyl)-3-oxo-3,4-dihydroquinoxaline-6-carboxylate (**intermediate 71**, 160 mg, 0.60 mmol) in THF (50 mL) at 0°C . The resulting mixture was stirred at room temperature for 16 hours. The reaction mixture was quenched with saturated potassium sodium tartrate aqueous solution (3 mL) and MeOH (1 mL) at 0°C . The resulting mixture was stirred for 1 hour. The reaction mixture was filtered and washed with THF (10 mL x 3). The organic layer was evaporated to afford crude product, 3-(1,1-difluoroethyl)-7-(hydroxymethyl)quinoxalin-2(1H)-one (**Intermediate 72**, 120 mg, 84%). The product was used in the next step directly without further purification. ^1H NMR (400 MHz, DMSO- d_6) δ 2.06 (3H, t), 4.63 (2H, s), 5.47 (1H, s), 7.26 (1H, dd), 7.35 (1H, d), 7.78 (1H, d), 12.75 (1 H, br s); m/z (ES^+) $[\text{M}+\text{H}]^+ = 241$.

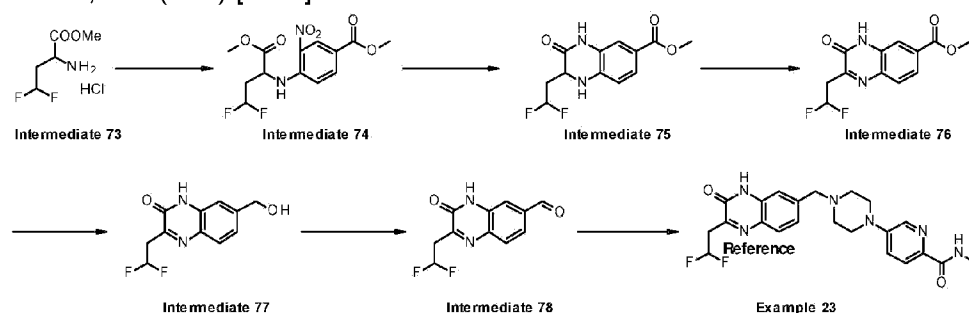
Reference Example 22: 5-[4-[[2-(1,1-difluoroethyl)-3-oxo-4H-quinoxalin-6-yl)methyl]piperazin-1-yl]-N-methyl-pyridine-2-carboxamide

[0169]





[0170] 3-(1,1-difluoroethyl)-7-(hydroxymethyl)quinoxalin-2(1H)-one (**Intermediate 72**, 60 mg, 0.25 mmol) was added to 33% HBr in acetic acid (2 mL, 12.15 mmol). The resulting mixture was stirred at 80 °C for 2 hours. The reaction mixture was evaporated under vacuum to afford 7-(bromomethyl)-3-(1,1-difluoroethyl)quinoxalin-2(1H)-one (crude product). The product was used in the next step directly without further purification. DIPEA (0.218 mL, 1.25 mmol) was added to 7-(bromomethyl)-3-(1,1-difluoroethyl)quinoxalin-2(1H)-one (crude product) and N-methyl-5-(piperazin-1-yl)picolinamide (**Intermediate 13**, 60 mg, 0.27 mmol) in NMP (3 mL). The resulting mixture was stirred at 80 °C for 1 hour. The reaction mixture was concentrated and purified by preparative HPLC (Column: XBridge Shield RP18 OBD Column, 30 × 150 mm, 5µm; Mobile Phase A: Water (0.05% NH₃H₂O), Mobile Phase B: ACN; Flow rate: 60 mL/min; Gradient: 13 B to 33 B in 7 min; 254; 220 nm; RT: 5.70. Fractions containing the desired compound were evaporated to dryness to afford 5-[4-[[2-(1,1-difluoroethyl)-3-oxo-4H-quinoxalin-6-yl]methyl]piperazin-1-yl]-N-methyl-pyridine-2-carboxamide (**Reference Example 22**, 47.8 mg, 43.2%) as a yellow solid. ¹H NMR (400 MHz, DMSO-d₆) δ 2.06 (3H, t), 2.52 - 2.62 (4H, m), 2.78 (3H, d), 3.30 - 3.40 (4H, m), 3.67 (2H, s), 7.32 - 7.42 (3H, m), 7.80 - 7.86 (2H, m), 8.27 (1H, d), 8.34 - 8.42 (1H, m), 12.70 (1H, s); ¹⁹F NMR (376 MHz, DMSO-d₆) δ -92.74; m/z (ES⁺) [M+H]⁺ = 443.



Intermediate 74: methyl 4-(4,4-difluoro-1-methoxy-1-oxobutan-2-ylamino)-3-nitrobenzoate

[0171] DIPEA (8.77 mL, 50.22 mmol) was added to methyl 4-fluoro-3-nitrobenzoate (2.0 g, 10.04 mmol) and methyl 2-amino-4,4-difluorobutanoate hydrochloride (**intermediate 73**, 2.0 g, 10.55 mmol) in DMF (20 mL). The resulting mixture was stirred at 40 °C for 8 hours. The reaction mixture was diluted with EtOAc (100 mL), and washed sequentially with saturated NH₄Cl (100 mL × 1), and brine (100 mL × 4). The organic layer was dried over Na₂SO₄, filtered and evaporated to afford desired product, methyl 4-((4,4-difluoro-1-methoxy-1-oxobutan-2-yl)amino)-3-nitrobenzoate (**Intermediate 74**, 2.5 g, 74.9%), as a yellow solid. ¹H NMR (300 MHz, DMSO-d₆) δ 2.50 - 2.76 (2H, m), 3.71 (3H, s), 3.82 (3H, s), 4.95 (1H, q), 6.22 (1H, tt),

7.18 (1H, d), 7.99 (1H, dd), 8.63 (1H, d), 8.66 (1H, d); m/z (ES+) [M+H]⁺ = 333.

Intermediate 75: methyl 2-(2,2-difluoroethyl)-3-oxo-1,2,3,4-tetrahydroquinoxaline-6-carboxylate

[0172] 20% Pd(OH)₂/C (0.465 g, 0.66 mmol) was added to methyl 4-((4,4-difluoro-1-methoxy-1-oxobutan-2-yl)amino)-3-nitrobenzoate (**Intermediate 74**, 2.2 g, 6.62 mmol) in MeOH (300 mL) under hydrogen. The resulting mixture was stirred at room temperature for 16 hours. The reaction mixture was filtered through celite. The filtrate was evaporated to afford methyl 2-(2,2-difluoroethyl)-3-oxo-1,2,3,4-tetrahydroquinoxaline-6-carboxylate (**Intermediate 75**, 1.64 g, 92%) as a yellow solid. ¹H NMR (400 MHz, DMSO-d₆) δ 2.24 - 2.32 (2H, m), 3.76 (3H, s), 4.10 - 4.18 (1H, m), 6.27 (1H, tt), 6.73 (1H, d), 6.89 (1H, s), 7.37 (1H, d), 7.44 (1H, dd), 10.58 (1H, s); m/z (ES⁺) [M+H]⁺ = 271.

Intermediate 76: methyl 2-(2,2-difluoroethyl)-3-oxo-3,4-dihydroquinoxaline-6-carboxylate

[0173] DDQ (1.478 g, 6.51 mmol) was added to methyl 2-(2,2-difluoroethyl)-3-oxo-1,2,3,4-tetrahydroquinoxaline-6-carboxylate (**Intermediate 75**, 1.6 g, 5.92 mmol) in DCM (100 mL). The resulting mixture was stirred at room temperature for 3 hours. The resulting mixture was removed under reduced pressure to obtain a brown solid. Aq NaHCO₃ saturated solution (100 mL) was added to the solid and stirred at room temperature for 1 hour. The precipitate was filtered and rinsed with additional aq NaHCO₃ solution (30 mL × 3). The solid was dried under vacuum to afford methyl 2-(2,2-difluoroethyl)-3-oxo-3,4-dihydroquinoxaline-6-carboxylate (**Intermediate 76**, 1.58 g, 99%) as an off-white solid. ¹H NMR (400 MHz, DMSO-d₆) δ 3.46 (2H, td), 3.90 (3H, s), 6.57 (1H, t), 7.79 - 7.92 (3H, m), 12.68 (1H, s); m/z (ES⁺) [M+H]⁺ = 269.

Intermediate 77: 3-(2,2-difluoroethyl)-7-(hydroxymethyl)quinoxalin-2(1H)-one

[0174] A 1 M solution of diisobutylaluminum hydride in THF (22.37 mL, 22.37 mmol) was added portionwise to methyl 2-(2,2-difluoroethyl)-3-oxo-3,4-dihydroquinoxaline-6-carboxylate (**Intermediate 76**, 1.0 g, 3.73 mmol) in THF (100 mL) at 0 °C. The resulting mixture was stirred at room temperature for 16 hours. The reaction mixture was quenched with saturated potassium sodium tartrate aqueous solution (20 mL) and MeOH (10 mL) at 0 °C. The resulting mixture was stirred for 1 hour. The reaction mixture was filtered and washed with THF (30 mL × 3). The organic layer was evaporated to afford 3-(2,2-difluoroethyl)-7-(hydroxymethyl)quinoxalin-2(1H)-one (0.72 g, 80 %) as a red solid (crude product). The crude product was purified by reverse phase chromatography, elution gradient 5 to 60% MeOH in

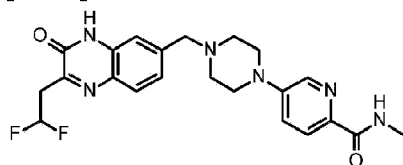
water (0.4% HCO₂H). Pure fractions were evaporated to dryness to afford 3-(2,2-difluoroethyl)-7-(hydroxymethyl)quinoxalin-2(1H)-one (**Intermediate 77**, 500 mg, 69.4%) as a red solid. ¹H NMR (300 MHz, DMSO-d₆) δ 3.42 (2H, td), 4.61 (2H, s), 5.42 (1H, brs), 6.56 (1H, tt), 7.23 (1H, dd), 7.32 (1H, d), 7.71 (1H, d), 12.55 (1H, s); m/z (ES⁺) [M+H]⁺ = 241.

Intermediate 78: 2-(2,2-difluoroethyl)-3-oxo-3,4-dihydroquinoxaline-6-carbaldehyde

[0175] Dess-Martin periodinane (530 mg, 1.25 mmol) was added to 3-(2,2-difluoroethyl)-7-(hydroxymethyl)quinoxalin-2(1H)-one (**Intermediate 77**, 200 mg, 0.83 mmol) in DCM (5 mL). The resulting mixture was stirred at room temperature for 2 hours. The resulting mixture was evaporated to afford crude product. The crude product was purified by reverse phase chromatography, elution gradient 5 to 30% MeCN in water (0.4% HCO₂H). Pure fractions were evaporated to dryness to afford 2-(2,2-difluoroethyl)-3-oxo-3,4-dihydroquinoxaline-6-carbaldehyde (**Intermediate 78**, 160 mg, 81%) as a yellow solid. ¹H NMR (400 MHz, DMSO-d₆) δ 3.47 (2H, td), 6.58 (1H, tt), 7.77 - 7.85 (2H, m), 7.90 - 7.98 (1H, m), 10.09 (1H, s), 12.79 (1H, s); m/z (ES⁺) [M+H]⁺ = 239.

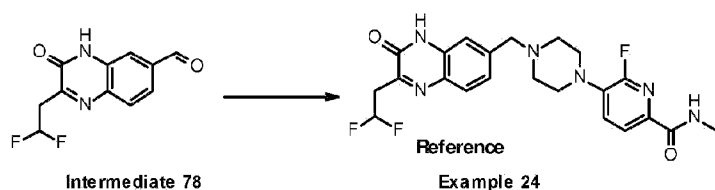
Reference **Example 23: 5-[4-[[2-(2,2-difluoroethyl)-3-oxo-4H-quinoxalin-6-yl]methyl]piperazin-1-yl]-N-methyl-pyridine-2-carboxamide**

[0176]



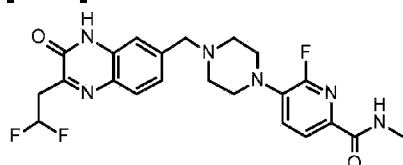
[0177] Titanium isopropoxide (65.6 mg, 0.23 mmol) was added to 2-(2,2-difluoroethyl)-3-oxo-3,4-dihydroquinoxaline-6-carbaldehyde (**Intermediate 78**, 55 mg, 0.23 mmol) and N-methyl-5-(piperazin-1-yl)picolinamide (**Intermediate 13**, 60 mg, 0.23 mmol) in THF (2 mL). The resulting mixture was stirred at room temperature for 2 minutes. Sodium triacetoxyborohydride (196 mg, 0.92 mmol) was added. The resulting mixture was stirred at room temperature for 1 hour. The reaction mixture was quenched with MeOH (0.1 mL). The reaction mixture was evaporated to afford crude product which was purified by preparative HPLC (Column: XBridge Shield RP18 OBD Column, 30 × 150mm, 5μm; Mobile Phase A: Water (0.05% NH₃H₂O), Mobile Phase B: ACN; Flow rate: 60 mL/min; Gradient: 13 B to 33 B in 7 min; 254; 220 nm; RT: 5.70. Fractions containing the desired compound were evaporated to dryness to afford 5-[4-[[2-(2,2-difluoroethyl)-3-oxo-4H-quinoxalin-6-yl]methyl]piperazin-1-yl]-N-methyl-pyridine-2-carboxamide (**Reference Example 23**, 8.76 mg, 8.57%) as a yellow solid. ¹H NMR (400 MHz, DMSO-d₆) δ

2.56 (4H, m), 2.78 (3H, d), 3.32 - 3.48 (6H, m), 3.64 (2H, s), 6.55 (1H, tt), 7.27 - 7.33 (2H, m), 7.39 (1H, dd), 7.73 (1H, d), 7.83 (1H, d), 8.26 (1H, d), 8.37 (1H, m), 12.49 (1H, s); ^{19}F NMR (376 MHz, DMSO- d_6) δ -114.29; m/z (ES^+) $[\text{M}+\text{H}]^+ = 443$.

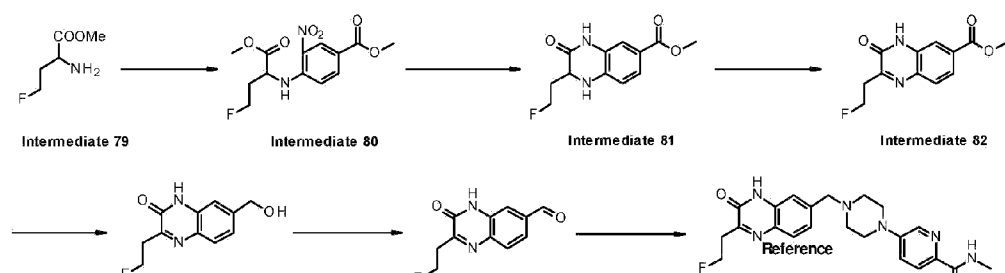


Reference **Example 24:** **5-[4-[[2-(2,2-difluoroethyl)-3-oxo-4H-quinoxalin-6-yl]methyl]piperazin-1-yl]-6-fluoro-N-methyl-pyridine-2-carboxamide**

[0178]



[0179] Titanium isopropoxide (59.7 mg, 0.21 mmol) was added to 2-(2,2-difluoroethyl)-3-oxo-3,4-dihydroquinoxaline-6-carbaldehyde (**Intermediate 78**, 50 mg, 0.21 mmol) and 6-fluoro-N-methyl-5-(piperazin-1-yl)picolinamide (**Intermediate 23**, 50.0 mg, 0.21 mmol) in THF (2 mL). The resulting mixture was stirred at room temperature for 2 minutes. Sodium triacetoxyborohydride (178 mg, 0.84 mmol) was added. The resulting mixture was stirred at room temperature for 1 hour. The reaction went to completion. The reaction mixture was quenched with MeOH (0.1 mL). The reaction mixture was evaporated to afford crude product. The crude product was purified by preparative HPLC (Column: Sunfire prep C18 column, 30 × 150, 5 μm ; Mobile Phase A: Water (0.1% HCO_2H), Mobile Phase B: ACN; Flow rate: 60 mL/min; Gradient: 2 B to 27 B in 7 min; 254/ 220 nm; RT: 6.78. Fractions containing the desired compound were evaporated to dryness to afford 5-[4-[[2-(2,2-difluoroethyl)-3-oxo-4H-quinoxalin-6-yl]methyl]piperazin-1-yl]-6-fluoro-N-methyl-pyridine-2-carboxamide (**Example 24**, 21.72 mg, 22.13%) as a yellow solid. ^1H NMR (400 MHz, DMSO- d_6) δ 2.54 - 2.61 (4H, m), 2.76 (3H, d), 3.14 - 3.22 (4H, m), 3.41 (2H, td), 3.64 (2H, s), 6.39 - 6.71 (1H, m), 7.26 - 7.33 (2H, m), 7.57 (1H, dd), 7.73 (1H, d), 7.82 - 7.86 (1H, m), 8.13 (0.16H, s), 8.37 (1H, m), 12.49 (1H, s); ^{19}F NMR (376 MHz, DMSO- d_6) δ -72.52, -114.29; m/z (ES^+) $[\text{M}+\text{H}]^+ = 461$.



Intermediate 80: methyl 4-((4-fluoro-1-methoxy-1-oxobutan-2-yl)amino)-3-nitrobenzoate

[0180] DIPEA (8.77 mL, 50.22 mmol) was added to methyl 4-fluoro-3-nitrobenzoate (2.0 g, 10.04 mmol) and methyl 2-amino-4-fluorobutanoate hydrochloride (**Intermediate 79**, 1.81 g, 10.55 mmol) in DMF (20 mL). The resulting mixture was stirred at 40 °C for 8 hours. The reaction mixture was diluted with EtOAc (100 mL), and washed sequentially with saturated NH₄Cl (100 mL × 1), and brine (100 mL × 4). The organic layer was dried over Na₂SO₄, filtered and evaporated to afford desired product, methyl 4-((4-fluoro-1-methoxy-1-oxobutan-2-yl)amino)-3-nitrobenzoate (**Intermediate 80**, 2.5 g, 79%), as a yellow solid. ¹H NMR (300 MHz, DMSO-d₆) δ 2.25 - 2.35 (1H, m), 2.35 - 2.45 (1H, m), 3.71 (3H, s), 3.82 (3H, s), 4.36 - 4.58 (1H, m), 4.56 - 4.74 (1H, m), 4.84 (1H, q), 7.14 (1H, d), 7.99 (1H, dd), 8.63 (1H, d), 8.67 (1H, d); m/z (ES+) [M+H]⁺ = 315.

Intermediate 81: methyl 2-(2-fluoroethyl)-3-oxo-1,2,3,4-tetrahydroquinoxaline-6-carboxylate

[0181] 20% Pd(OH)₂/C (0.547 g, 0.78 mmol) was added to methyl 4-((4-fluoro-1-methoxy-1-oxobutan-2-yl)amino)-3-nitrobenzoate (**Intermediate 80**, 2.45 g, 7.80 mmol) in MeOH (300 mL) under hydrogen. The resulting mixture was stirred at room temperature for 16 hours. The reaction went to completion. The reaction mixture was filtered through celite. The filtrate was evaporated to afford methyl 2-(2-fluoroethyl)-3-oxo-1,2,3,4-tetrahydroquinoxaline-6-carboxylate (**Intermediate 81**, 1.9 g, 97%) as a grey solid. ¹H NMR (400 MHz, DMSO-d₆) δ 1.91 - 2.19 (2H, m), 3.75 (3H, s), 4.03 (1H, m), 4.49 - 4.73 (2H, m), 6.73 (1H, d), 6.91 (1H, d), 7.35 (1H, d), 7.42 (1H, dd), 10.46 (1H, s); m/z (ES⁺) [M+H]⁺ = 253.

Intermediate 82: methyl 2-(2-fluoroethyl)-3-oxo-3,4-dihydroquinoxaline-6-carboxylate

[0182] DDQ (1.83 g, 8.07 mmol) was added to methyl 2-(2-fluoroethyl)-3-oxo-1,2,3,4-tetrahydroquinoxaline-6-carboxylate (**Intermediate 81**, 1.85 g, 7.33 mmol) in DCM (100 mL). The resulting mixture was stirred at room temperature for 3 hours. The resulting mixture was removed under reduced pressure to obtain a brown solid. Aq. NaHCO₃ saturated solution (100 mL) was added to the solid and stirred at room temperature for 1 hour. The precipitate was filtered and rinsed with additional aq NaHCO₃ solution (30 mL × 3). The solid was dried under vacuum to afford methyl 2-(2-fluoroethyl)-3-oxo-3,4-dihydroquinoxaline-6-carboxylate (**Intermediate 82**, 1.8 g, 98%) as a grey solid. ¹H NMR (400 MHz, DMSO-d₆) δ 3.23 (2H, dt),

3.89 (3H, s), 4.90 (2H, dt), 7.76 - 7.85 (2H, m), 7.88 (1H, d), 12.55 (1H, s); m/z (ES⁺) [M+H]⁺ = 251.

Intermediate 83: 3-(2-fluoroethyl)-7-(hydroxymethyl)quinoxalin-2(1H)-one

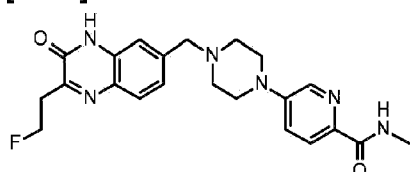
[0183] 1 M solution of diisobutylaluminum hydride in THF (15.99 mL, 15.99 mmol) was added portionwise to methyl 2-(2-fluoroethyl)-3-oxo-3,4-dihydroquinoxaline-6-carboxylate (**Intermediate 82**, 1.0 g, 4.00 mmol) in THF (100 mL) at 0 °C. The resulting mixture was stirred at room temperature for 16 hours. The reaction mixture was quenched with saturated potassium sodium tartrate aqueous solution (20 mL) and MeOH (10 mL) at 0 °C. The resulting mixture was stirred for 1 hour. The reaction mixture was filtered and washed with THF (30 mL × 3). The organic layer was evaporated to afford crude product. The crude product was purified by reverse phase chromatography, elution gradient 5 to 60% MeOH in water (0.4% HCO₂H). Pure fractions were evaporated to dryness to afford 3-(2-fluoroethyl)-7-(hydroxymethyl)quinoxalin-2(1H)-one (**Intermediate 83**, 0.49 g, 55.2%) as a brown solid. ¹H NMR (300 MHz, DMSO-d₆) δ 3.20 (2H, dt), 4.60 (2H, d), 4.90 (2H, dt), 5.41 (1H, t), 7.21 (1H, dd), 7.30 (1H, d), 7.68 (1H, d), 12.42 (1H, s); m/z (ES⁺) [M+H]⁺ = 223.

Intermediate 84: 2-(2-fluoroethyl)-3-oxo-3,4-dihydroquinoxaline-6-carbaldehyde

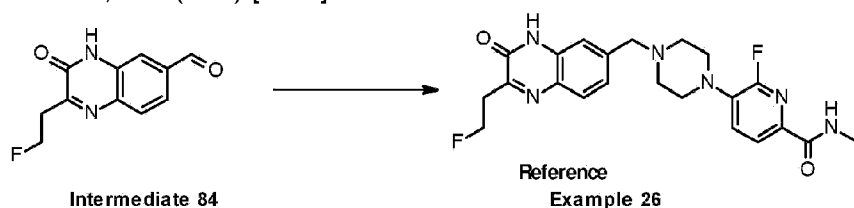
[0184] Dess-Martin periodinane (229 mg, 0.54 mmol) was added to 3-(2-fluoroethyl)-7-(hydroxymethyl)quinoxalin-2(1H)-one (**Intermediate 83**, 100 mg, 0.45 mmol) in DCM (3 mL). The resulting mixture was stirred at room temperature for 2 hours. The reaction mixture was evaporated to afford crude product. The crude product was purified by reverse phase chromatography, elution gradient 5 to 30% MeCN in water (0.4% HCO₂H). Pure fractions were evaporated to dryness to afford 2-(2-fluoroethyl)-3-oxo-3,4-dihydroquinoxaline-6-carbaldehyde (**Intermediate 84**, 93 mg, 94%) as a yellow solid. ¹H NMR (300 MHz, DMSO-d₆) δ 3.20 - 3.28 (2H, m), 4.90 (2H, dt), 7.74 - 7.80 (2H, m), 7.91 (1H, d), 10.06 (1H, s), 12.66 (1H, s); m/z (ES⁺) [M+H]⁺ = 221.

Reference **Example 25: 5-[4-[[2-(2-fluoroethyl)-3-oxo-4H-quinoxalin-6-yl]methyl]piperazin-1-yl]-N-methyl-pyridine-2-carboxamide**

[0185]

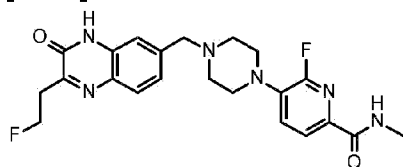


[0186] Titanium isopropoxide (64.5 mg, 0.23 mmol) was added to 2-(2-fluoroethyl)-3-oxo-3,4-dihydroquinoxaline-6-carbaldehyde (**Intermediate 84**, 50 mg, 0.23 mmol) and N-methyl-5-(piperazin-1-yl)picolinamide (**Intermediate 13**, 50.0 mg, 0.23 mmol) in THF (3 mL). The resulting mixture was stirred at room temperature for 2 minutes. Sodium triacetoxyborohydride (192 mg, 0.91 mmol) was added. The resulting mixture was stirred at room temperature for 2 hours. This was repeated in another batch, and two batches were combined for the purification. The combined reaction mixture was purified by preparative HPLC (Column: XBridge Prep OBD C18 Column, 30 × 150mm 5μm; Mobile Phase A: Water (10 MMOL/L NH₄HCO₃), Mobile Phase B: ACN; Flow rate: 60 mL/min; Gradient: 20 B to 35 B in 7 min; 254/210 nm; RT: 6.38. Fractions containing the desired compound were evaporated to dryness to afford 5-[4-[[2-(2-fluoroethyl)-3-oxo-4H-quinoxalin-6-yl]methyl]piperazin-1-yl]-N-methylpyridine-2-carboxamide (**Reference Example 25**, 4.83 mg, 2.54%) as a white solid. ¹H NMR (400 MHz, DMSO-d₆) δ 2.53 - 2.59 (4H, m), 2.78 (3H, d), 3.17 (1H, t), 3.23 (1H, t), 3.32 - 3.38 (4H, m), 3.63 (2H, s), 4.83 (1H, t), 4.95 (1H, t), 7.25 - 7.32 (2H, m), 7.39 (1H, dd), 7.71 (1H, d), 7.83 (1H, d), 8.26 (1H, d), 8.37 (1H, d), 12.36 (1H, s); ¹⁹F NMR (376 MHz, DMSO-d₆) δ -217.70; m/z (ES⁺) [M+H]⁺ = 425.



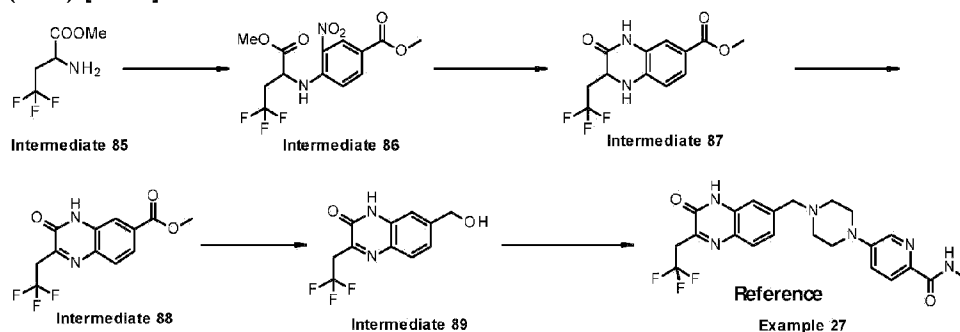
Reference Example 26: 6-fluoro-5-[4-[[2-(2-fluoroethyl)-3-oxo-4H-quinoxalin-6-yl]methyl]piperazin-1-yl]-N-methyl-pyridine-2-carboxamide

[0187]



[0188] Titanium isopropoxide (90 mg, 0.32 mmol) was added to 2-(2-fluoroethyl)-3-oxo-3,4-dihydroquinoxaline-6-carbaldehyde (**Intermediate 84**, 70 mg, 0.32 mmol) and 6-fluoro-N-methyl-5-(piperazin-1-yl)picolinamide (**Intermediate 23**, 76 mg, 0.32 mmol) in THF (3 mL). The resulting mixture was stirred at room temperature for 2 minutes. Sodium triacetoxyborohydride (269 mg, 1.27 mmol) was added. The resulting mixture was stirred at room temperature for 1 hour. The reaction mixture was quenched with MeOH (0.1 mL). The reaction mixture was evaporated to afford crude product. The crude product was purified by

preparative HPLC (Column: XBridge Prep OBD C18 Column, 30 × 150mm 5μm; Mobile Phase A: Water (10 MMOL/L NH₄HCO₃), Mobile Phase B: ACN; Flow rate: 60 mL/min; Gradient: 28 B to 35 B in 8 min; 254/ 210 nm; RT: 7 min). Fractions containing the desired compound were evaporated to dryness to afford crude product. The crude product was further purified by preparative HPLC (Column: Xselect CSH OBD Column 30*150mm 5μm, n; Mobile Phase A: Water (0.1% HCO₂H), Mobile Phase B: ACN; Flow rate: 60 mL/min; Gradient: 5 B to 20 B in 7 min; 254; 220 nm; RT: 6.83 min). Fractions containing the desired compound were evaporated to dryness to afford 6-fluoro-5-[4-[[2-(2-fluoroethyl)-3-oxo-4H-quinoxalin-6-yl]methyl]piperazin-1-yl]-N-methyl-pyridine-2-carboxamide (**Reference Example 26**, 3.79 mg, 2.65%) as a yellow solid. ¹H NMR (400 MHz, DMSO-d₆) δ 2.55 - 2.60 (4H, m), 2.76 (3H, d), 3.14 - 3.25 (6H, m), 3.63 (2H, s), 4.89 (2H, dt), 7.24 - 7.31 (2H, m), 7.57 (1H, dd), 7.70 (1H, d), 7.84 (1H, d), 8.24 (0.174H, s), 8.38 (1H, d), 12.37 (1H, s); ¹⁹F NMR (376 MHz, DMSO-d₆) δ - 72.51, -217.71; (ES⁺) [M+H]⁺ = 443.



Intermediate 86: methyl 3-nitro-4-(4,4,4-trifluoro-1-methoxy-1-oxobutan-2-ylamino)benzoate

[0189] DIPEA (8.77 mL, 50.22 mmol) was added to methyl 4-fluoro-3-nitrobenzoate (2.0 g, 10.04 mmol) and methyl 2-amino-4,4,4-trifluorobutanoate hydrochloride (**Intermediate 85**, 2.2 g, 10.55 mmol) in DMF (20 mL). The resulting mixture was stirred at 50 °C for 10 hours. The reaction mixture was diluted with EtOAc (100 mL), and washed sequentially with saturated aqueous NH₄Cl (100 mL × 1), and brine (100 mL × 4). The organic layer was dried over Na₂SO₄, filtered and evaporated to afford desired product, methyl 3-nitro-4-((4,4,4-trifluoro-1-methoxy-1-oxobutan-2-yl)amino)benzoate (**Intermediate 86**, 3.0 g, 85%), as a yellow solid. ¹H NMR (400 MHz, DMSO-d₆) δ 2.99 - 3.28 (2H, m), 3.73 (3H, s), 3.84 (3H, s), 5.18 (1H, td), 7.28 (1H, d), 8.01 (1H, dd), 8.65 (1H, d), 8.71 (1H, d); m/z (ES⁺) [M+H]⁺ = 351.

Intermediate 87: methyl 3-oxo-2-(2,2,2-trifluoroethyl)-1,2,3,4-tetrahydroquinoxaline-6-carboxylate

[0190] 20% Pd(OH)₂/C (0.601 g, 0.86 mmol) was added to methyl 3-nitro-4-((4,4,4-trifluoro-1-methoxy-1-oxobutan-2-yl)amino)benzoate (**Intermediate 86**, 3.0 g, 8.57 mmol) in MeOH (300 mL) under hydrogen. The resulting mixture was stirred at room temperature for 16 hours. The reaction mixture was filtered through celite. The filtrate was evaporated to dryness to afford methyl 3-oxo-2-(2,2,2-trifluoroethyl)-1,2,3,4-tetrahydroquinoxaline-6-carboxylate (**Intermediate 87**, 2.3 g, 93%) as an off-white solid. ¹H NMR (400 MHz, DMSO-d₆) δ 2.64 - 2.83 (2H, m), 3.76 (3H, s), 4.32 - 4.37 (1H, m), 6.78 (1H, d), 6.90 (1H, d), 7.37 (1H, d), 7.43 (1H, dd), 10.64 (1H, s); m/z (ES⁺) [M+H]⁺ = 289.

Intermediate 88: methyl 3-oxo-2-(2,2,2-trifluoroethyl)-3,4-dihydroquinoxaline-6-carboxylate

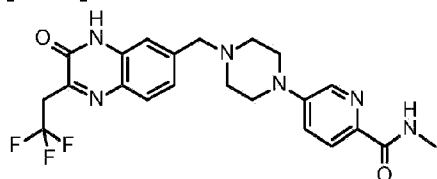
[0191] DDQ (1.975 g, 8.70 mmol) was added to methyl 3-oxo-2-(2,2,2-trifluoroethyl)-1,2,3,4-tetrahydroquinoxaline-6-carboxylate (**Intermediate 87**, 2.28 g, 7.91 mmol) in DCM (100 mL). The resulting mixture was stirred at room temperature for 3 hours. The resulting mixture was removed under reduced pressure to obtain a brown solid. Aq. NaHCO₃ saturated solution (100 mL) was added to the solid and stirred at room temperature for 1 hour. The precipitate was filtered and rinsed with additional aq NaHCO₃ solution (30 mL × 3). The solid was dried under vacuum to afford methyl 3-oxo-2-(2,2,2-trifluoroethyl)-3,4-dihydroquinoxaline-6-carboxylate (**Intermediate 88**, 2.2 g, 97%) as a brown solid. ¹H NMR (400 MHz, DMSO-d₆) δ 3.88 - 3.98 (5H, m), 7.81 (1H, dd), 7.86 - 7.94 (2H, m), 12.75 (1H, s); m/z (ES⁺) [M+H]⁺ = 287.

Intermediate 89: 7-(hydroxymethyl)-3-(2,2,2-trifluoroethyl)quinoxalin-2(1H)-one

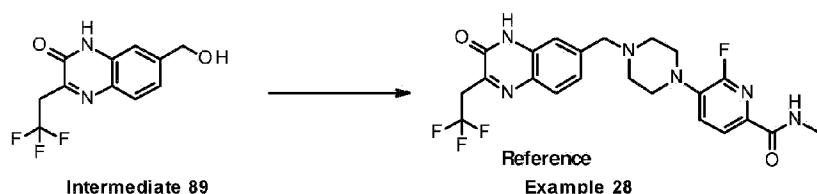
[0192] A 1 M solution of diisobutylaluminum hydride in THF (20.96 mL, 20.96 mmol) was added portionwise to methyl 3-oxo-2-(2,2,2-trifluoroethyl)-3,4-dihydroquinoxaline-6-carboxylate (**Intermediate 88**, 1.0 g, 3.49 mmol) in THF (100 mL) at 0 °C. The resulting mixture was stirred at room temperature for 16 hours. The reaction mixture was quenched with saturated potassium sodium tartrate aqueous solution (20 mL) and MeOH (10 mL) at 0 °C. The resulting mixture was stirred for 1 hour. The reaction mixture was filtered and washed with THF (30 mL × 3). The organic layer was evaporated to afford an off-white solid that was purified by flash silica chromatography, elution gradient 5 to 55% MeOH in water (0.4% HCO₂H). Pure fractions were evaporated to dryness to afford 7-(hydroxymethyl)-3-(2,2,2-trifluoroethyl)quinoxalin-2(1H)-one (**Intermediate 89**, 650 mg, 72.2 %) as a yellow solid. ¹H NMR (300 MHz, DMSO-d₆) δ 3.88 (2 H, q), 4.62 (2H, d), 5.45 (1H, t), 7.24 (1H, dd), 7.33 (1H, d), 7.73 (1H, d), 12.62 (1H, s); m/z (ES⁺) [M+H]⁺ = 259.

Reference Example 27: N-methyl-5-[4-[[3-oxo-2-(2,2,2-trifluoroethyl)-4H-quinoxalin-6-yl]methyl]piperazin-1-yl]pyridine-2-carboxamide

[0193]

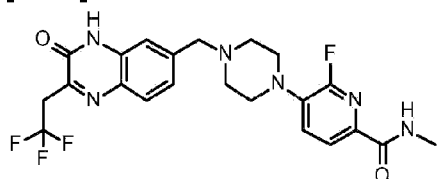


[0194] 7-(hydroxymethyl)-3-(2,2,2-trifluoroethyl)quinoxalin-2(1H)-one (**Intermediate 89**, 50 mg, 0.19 mmol) was added to 33% HBr in AcOH (2 mL, 12.15 mmol). The resulting mixture was stirred at 80 °C for 2 hours. The reaction mixture was evaporated under vacuum to afford 7-(bromomethyl)-3-(2,2,2-trifluoroethyl)quinoxalin-2(1H)-one (crude product). The product was used in the next step directly without further purification. DIPEA (0.169 mL, 0.97 mmol) was added to 7-(bromomethyl)-3-(2,2,2-trifluoroethyl)quinoxalin-2(1H)-one (crude product) and N-methyl-5-(piperazin-1-yl)picolinamide (**Intermediate 13**, 50 mg, 0.23 mmol) in NMP (2 mL). The resulting mixture was stirred at 80 °C for 1 hour. The reaction mixture was concentrated purified by preparative HPLC (Column: Sunfire prep C18 column, 30 × 150, 5 μm; Mobile Phase A: Water (0.1% HCO₂H), Mobile Phase B: ACN; Flow rate: 60 mL/min; Gradient: 10 B to 25 B in 7 min; 254/ 220 nm; RT: 6.57. Fractions containing the desired compound were evaporated to dryness to afford N-methyl-5-[4-[[3-oxo-2-(2,2,2-trifluoroethyl)-4H-quinoxalin-6-yl]methyl]piperazin-1-yl]pyridine-2-carboxamide (**Reference Example 27**, 41.5 mg, 46.6%) as an off-white solid. ¹H NMR (400 MHz, DMSO-d₆) δ 2.56 (4H, m), 2.78 (3H, d), 3.35 (4H, m), 3.65 (2H, s), 3.88 (2H, q), 7.29 - 7.42 (3H, m), 7.79 (2H, m), 8.25 - 8.30 (1H, m), 8.38 (1H, m), 12.60 (1H, br s); ¹⁹F NMR (376 MHz, DMSO-d₆) δ -61.53; m/z (ES⁺) [M+H]⁺ = 461.



Reference Example 28: 6-fluoro-N-methyl-5-[4-[[3-oxo-2-(2,2,2-trifluoroethyl)-4H-quinoxalin-6-yl]methyl]piperazin-1-yl]pyridine-2-carboxamide

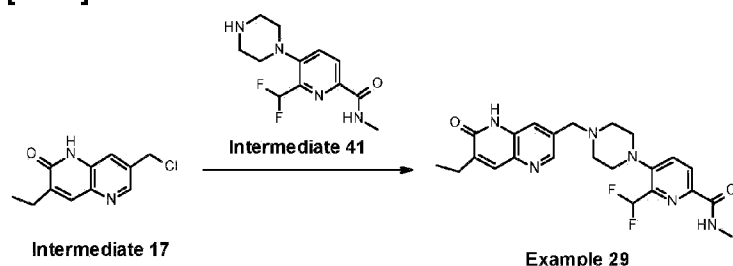
[0195]



[0196] 7-(hydroxymethyl)-3-(2,2,2-trifluoroethyl)quinoxalin-2(1H)-one (**Intermediate 89**, 60 mg, 0.23 mmol) was added to 33% HBr in AcOH (2 mL, 12.15 mmol). The resulting mixture was stirred at 80 °C for 2 hours. The reaction mixture was evaporated under vacuum to afford 7-(bromomethyl)-3-(2,2,2-trifluoroethyl)quinoxalin-2(1H)-one (crude product). The product was used in the next step directly without further purification. DIPEA (0.203 mL, 1.16 mmol) was added to 7-(bromomethyl)-3-(2,2,2-trifluoroethyl)quinoxalin-2(1H)-one (crude product) and 6-fluoro-N-methyl-5-(piperazin-1-yl)picolinamide (**Intermediate 23**, 60 mg, 0.25 mmol) in NMP (2 mL). The resulting mixture was stirred at 80 °C for 2 hours. The resulting mixture was purified by preparative HPLC (Column: Sunfire prep C18 column, 30 × 150, 5µm; Mobile Phase A: Water (0.1% HCO₂H), Mobile Phase B: ACN; Flow rate: 60 mL/min; Gradient: 12 B to 30 B in 7 min; 254/ 220 nm; RT: 6.25. Fractions containing the desired compound were evaporated to dryness to afford 6-fluoro-N-methyl-5-[4-[[3-oxo-2-(2,2,2-trifluoroethyl)-4H-quinoxalin-6-yl]methyl]piperazin-1-yl]pyridine-2-carboxamide (**Reference Example 28**, 49.0 mg, 43.3%) as an off-white solid. ¹H NMR (400 MHz, DMSO-d₆) δ 2.53 - 2.63 (4H, m), 2.76 (3H, d), 3.15 - 3.22 (4H, m), 3.65 (2H, s), 3.88 (2H, q), 7.28 - 7.35 (2H, m), 7.57 (1H, dd), 7.76 (1H, d), 7.84 (1H, dd), 8.17 (0.185H, s), 8.38 (1H, m), 12.57 (1H, s); ¹⁹F NMR (376 MHz, DMSO-d₆) δ -61.54, -72.52; m/z (ES⁺) [M+H]⁺ = 479.

Example 29: 6-(difluoromethyl)-5-[4-[(7-ethyl-6-oxo-5H-1,5-naphthyridin-3-yl)methyl]piperazin-1-yl]-N-methyl-pyridine-2-carboxamide

[0197]

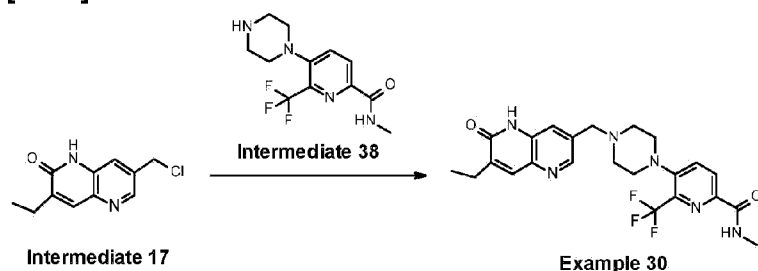


[0198] DIPEA (330 µl, 1.89 mmol) was added to a stirred solution of 7-(chloromethyl)-3-ethyl-1,5-naphthyridin-2(1H)-one, HCl (**Intermediate 17**, 70 mg, 0.27 mmol), sodium iodide (4.05 mg, 0.03 mmol) and 6-(difluoromethyl)-N-methyl-5-piperazin-1-yl-pyridine-2-carboxamide, 2HCl (**Intermediate 41**, 102 mg, 0.30 mmol) in acetonitrile (2.4 mL) at 20 °C and the resulting solution was stirred at 50 °C for 3 hours. Solvent was removed under vacuum and 50 mL water followed by 3 mL sat NaHCO₃ was added. Mixture was extracted with ethyl acetate. After concentration, the resulting residue was purified by flash silica chromatography, elution gradient 0 to 30% MeOH in DCM. Product fractions were concentrated under reduced pressure to dryness to afford 6-(difluoromethyl)-5-[4-[(7-ethyl-6-oxo-5H-1,5-naphthyridin-3-yl)methyl]piperazin-1-yl]-N-methyl-pyridine-2-carboxamide (**Example 29**, 52.0 mg, 42 %) as a pale yellow solid. ¹H NMR (500MHz, DMSO-d₆) 1.19 (3H, t), 2.54 - 2.58 (2H, m), 2.63 (4H, br

s), 2.84 (3H, d), 3.03 (4H, br t), 3.68 (2H, s), 7.14 (1H, t), 7.62 (1H, d), 7.76 (1H, s), 7.86 (1H, d), 8.10 (1H, d), 8.32 - 8.45 (2H, m), 11.86 (1H, s); m/z (ES^+) $[M+H]^+ = 457$.

Example 30: 5-[4-[(7-ethyl-6-oxo-5H-1,5-naphthyridin-3-yl)methyl]piperazin-1-yl]-N-methyl-6-(trifluoromethyl)pyridine-2-carboxamide

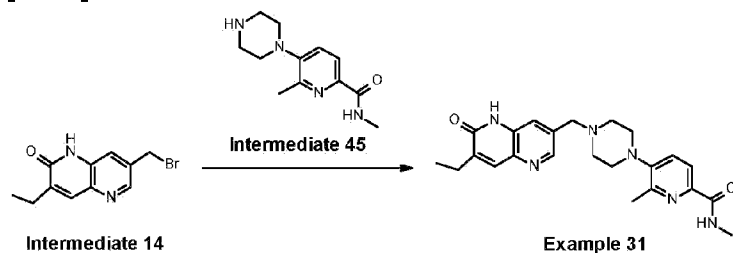
[0199]



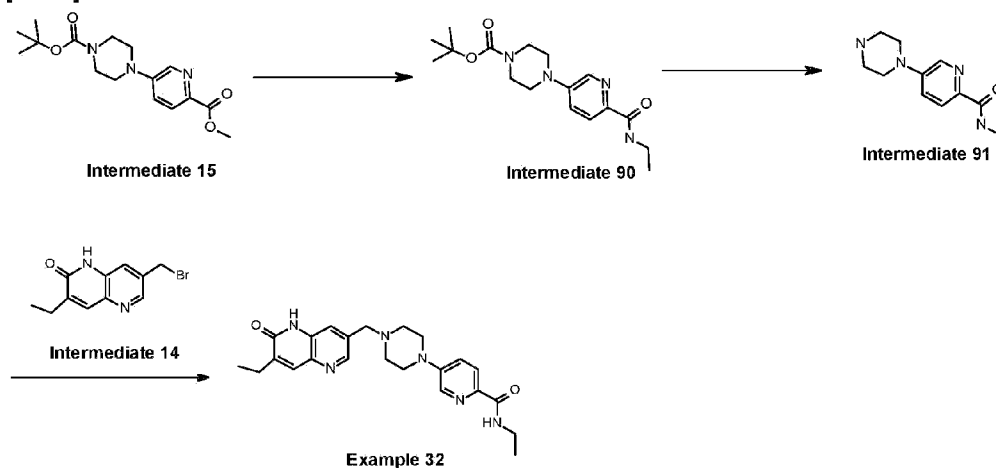
[0200] DIPEA (330 μ l, 1.89 mmol) was added to a stirred solution of 7-(chloromethyl)-3-ethyl-1,5-naphthyridin-2(1H)-one, HCl (**Intermediate 17**, 70 mg, 0.27 mmol), sodium iodide (4.05 mg, 0.03 mmol) and N-methyl-5-piperazin-1-yl-6-(trifluoromethyl)pyridine-2-carboxamide, 2HCl (**Intermediate 38**, 107 mg, 0.30 mmol) in acetonitrile (2.4 mL) at 20°C and the resulting solution was stirred at 50 °C for 3 hours. Solvent was removed under vacuum and 50 mL water followed by 3 mL sat NaHCO₃ was added. Mixture was extracted with ethyl acetate. After concentration, the resulting residue was purified by flash silica chromatography, elution gradient 0 to 30% MeOH in DCM. Product fractions were concentrated under reduced pressure to dryness to afford 5-[4-[(7-ethyl-6-oxo-5H-1,5-naphthyridin-3-yl)methyl]piperazin-1-yl]-N-methyl-6-(trifluoromethyl)pyridine-2-carboxamide (**Example 30**, 58.0 mg, 45 %) as a pale yellow solid. ¹H NMR (500MHz, DMSO-*d*₆) 1.19 (3H, t), 2.54 - 2.62 (6H, m), 2.83 (3H, d), 3.04 (4H, br t), 3.67 (2H, s), 7.62 (1H, d), 7.75 (1H, s), 8.04 (1H, d), 8.19 (1H, d), 8.31 - 8.48 (2H, m), 11.85 (1H, s); m/z (ES^+) $[M+H]^+ = 475$.

Example 31: 5-[4-[(7-ethyl-6-oxo-5H-1,5-naphthyridin-3-yl)methyl]piperazin-1-yl]-N,6-dimethylpyridine-2-carboxamide

[0201]



[0202] DIPEA (0.366 mL, 2.10 mmol) was added to a stirred solution of 7-(bromomethyl)-3-ethyl-1,5-naphthyridin-2(1H)-one (**Intermediate 14**, 80 mg, 0.30 mmol) and N,6-dimethyl-5-piperazin-1-yl-pyridine-2-carboxamide, 2HCl (**Intermediate 45**, 101 mg, 0.33 mmol) in acetonitrile (2 mL) at 20 °C and the resulting solution was stirred at 70 °C for 3 hours. Solvent was removed under vacuum and 50 mL water followed by 3 mL sat NaHCO₃ was added. Mixture was extracted with ethyl acetate. After concentration, the resulting residue was purified by flash silica chromatography, elution gradient 0 to 30% MeOH in DCM. Product fractions were concentrated under reduced pressure to dryness to afford 5-[4-[(7-ethyl-6-oxo-5H-1,5-naphthyridin-3-yl)methyl]piperazin-1-yl]-N,6-dimethyl-pyridine-2-carboxamide (**Example 31**, 36.0 mg, 29 %) as a pale yellow solid. ¹H NMR (500 MHz, DMSO-d₆) 1.19 (3H, t), 2.50 (3H, s), 2.54 - 2.57 (2H, m), 2.57 - 2.64 (4H, m), 2.81 (3H, d), 2.96 (4H, br s), 3.68 (2H, s), 7.49 (1H, d), 7.63 (1H, d), 7.76 (1H, s), 7.80 (1H, d), 8.35 - 8.47 (2H, m), 11.85 (1H, br s); m/z (ES⁺) [M+H]⁺ = 421.



Intermediate 90: tert-butyl 4-[6-(ethylcarbamoyl)-3-pyridyl]piperazine-1-carboxylate

[0203] Ethanamine in methanol (7M, 7.78 mL, 15.56 mmol) was added to solution of tert-butyl 4-(6-(methoxycarbonyl)pyridin-3-yl)piperazine-1-carboxylate (**Intermediate 15**, 500 mg, 1.56 mmol) and the resulting solution was stirred at 50 °C for 18 hours. Solvent was removed under vacuum and sample was dried further to afford tert-butyl 4-[6-(ethylcarbamoyl)-3-pyridyl]piperazine-1-carboxylate (**Intermediate 90**, 0.495 g, 95%). ¹H NMR (500MHz, DMSO-d₆) 1.11 (3H, t), 1.43 (9H, s), 3.27 - 3.32 (6H, m), 3.44 - 3.52 (4H, m), 7.42 (1H, dd), 7.85 (1H, d), 8.28 (1H, d), 8.44 (1H, brt).

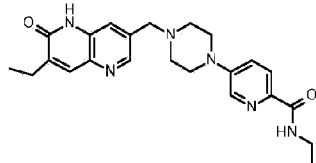
Intermediate 91: N-ethyl-5-piperazin-1-yl-pyridine-2-carboxamide

[0204] HCl in dioxane (0.473 mL, 15.58 mmol) was added slowly to a stirred solution of tert-butyl 4-(6-(ethylcarbamoyl)pyridin-3-yl)piperazine-1-carboxylate (**Intermediate 90**, 521 mg,

1.56 mmol), in methanol (10 mL). The resulting solution was stirred at rt for 17 hours. Reaction was concentrated and the solid was dried to give N-ethyl-5-piperazin-1-yl-pyridine-2-carboxamide, 2HCl (**Intermediate 91**, 421 mg, 88 %); m/z (ES⁺) [M+H]⁺ = 235

Example 32: N-ethyl-5-[4-[(7-ethyl-6-oxo-5H-1,5-naphthyridin-3-yl)methyl]piperazin-1-yl]pyridine-2-carboxamide

[0205]



[0206] DIPEA (0.320 mL, 1.83 mmol) was added to a stirred solution of 7-(bromomethyl)-3-ethyl-1,5-naphthyridin-2(1H)-one (**Intermediate 14**, 70 mg, 0.26 mmol), and N-ethyl-5-piperazin-1-yl-pyridine-2-carboxamide, 2HCl (**Intermediate 91**, 89 mg, 0.29 mmol) in acetonitrile (2 mL) at 20 °C and the resulting solution was stirred at 70 °C for 3 hours. Solvent was removed under vacuum and 50 mL water followed by 3 mL sat NaHCO₃ was added. Mixture was extracted with ethyl acetate. After concentration, the crude product was purified by reverse phase chromatography (column: XbridC18), elution gradient 20 to 50% MeCN in water (with 0.2% NH₄OH). Pure fractions were evaporated to dryness to afford N-ethyl-5-[4-[(7-ethyl-6-oxo-5H-1,5-naphthyridin-3-yl)methyl]piperazin-1-yl]pyridine-2-carboxamide (**Example 32**, 28.0 mg, 25 %) as white solid. ¹H NMR (500 MHz, DMSO-d₆) 1.10 (3H, t), 1.19 (3H, t), 2.52 - 2.55 (2H, m), 2.55 - 2.59 (4H, m), 3.26 - 3.30 (2H, m), 3.34 (4H, br d), 3.66 (2H, s), 7.40 (1H, dd), 7.63 (1H, s), 7.76 (1H, s), 7.83 (1H, d), 8.27 (1H, d), 8.36 - 8.46 (2H, m), 11.74 - 11.94 (1H, m); m/z (ES⁺) [M]⁺ = 420.

Example 4 - Form A

[0207] In Example 4, 5-[4-[(7-ethyl-6-oxo-5H-1,5-naphthyridin-3-yl)methyl]piperazin-1-yl]-N-methyl-pyridine-2-carboxamide was obtained as a partially crystalline solid by evaporating a methanol/dichloromethane solution under reduced pressure. The crystalline material so obtained was characterised as crystalline Form A.

[0208] In the case of poor crystallinity, crystalline Form A was obtainable by suspending 20 mg of the crude sample in 0.20 ml of water, methanol, ethanol, acetone, acetonitrile, tetrahydrofuran, ethyl acetate or other solvent for 1 day at the ambient temperature or 50 °C.

[0209] Form A was analysed by XRPD and the results are tabulated below (Table 1) and

shown in FIG 1.

Table 1. XRPD Peaks for Form A

| Angle ($2\theta \pm 0.2^\circ$) | Intensity (%) |
|---|----------------------|
| 8.3 | 100.0 |
| 12.4 | 30.9 |
| 19.4 | 26.5 |
| 20.4 | 25.8 |
| 26.3 | 19.2 |
| 21.2 | 17.4 |
| 20.8 | 14.8 |
| 22.8 | 14.1 |
| 16.8 | 14.0 |
| 10.2 | 13.2 |
| 18.4 | 10.8 |
| 11.4 | 9.9 |
| 28.1 | 8.4 |
| 18.0 | 8.4 |
| 25.2 | 8.2 |
| 24.9 | 6.7 |
| 16.5 | 6.4 |
| 17.3 | 5.3 |
| 22.1 | 4.0 |
| 29.3 | 3.3 |
| 24.3 | 2.7 |
| 30.3 | 2.5 |
| 38.2 | 2.0 |
| 33.9 | 1.4 |
| 14.2 | 1.4 |
| 13.7 | 1.4 |
| 33.0 | 1.3 |
| 36.5 | 1.2 |
| 39.2 | 1.2 |

[0210] Form A is characterized in providing at least one of the following 2θ values measured using CuK α radiation: 8.3, 12.4, and 19.4°.

[0211] Form A was analyzed by thermal techniques. DSC analysis indicated that Form A has a melting point with an onset at 254 °C and a peak at 255 °C. A representative DSC trace of Form A is shown in **FIG 2**.

Biological Assays

[0212] The following test procedures may be employed to determine the inhibitory properties of the compounds described herein.

PARP Fluorescence Anisotropy binding assays

[0213] Recombinant full length 6HIS tagged PARP1 protein was diluted to 6 nM with 50 mM Tris pH 8, 0.001% Triton X100, 10 mM MgCl₂, 150 mM NaCl and incubated for four hours with an equivalent volume of 2 nM fluorescent probe diluted with 50 mM Tris pH 8, 0.001% Triton X100, 10 mM MgCl₂, 150 mM NaCl. The final DMSO concentration of the probe was kept below 1% (v/v).

[0214] Recombinant full length PARP2 protein was diluted to 6 nM with 50 mM Tris pH 8, 0.001% Triton X100, 10 mM MgCl₂, 150 mM NaCl and incubated for four hours with an equivalent volume of 2 nM fluorescent probe diluted with 50 mM Tris pH 8, 0.001% Triton X100, 10 mM MgCl₂, 150 mM NaCl. The final DMSO concentration of the probe was kept below 1% (v/v).

[0215] Recombinant full length PARP3 protein was diluted to 100 nM with 50 mM Tris pH 8, 0.001% Triton X100, 10 mM MgCl₂, 150 mM NaCl and incubated for four hours with an equivalent volume of 6 nM fluorescent probe diluted with 50 mM Tris pH 8, 0.001% Triton X100, 10 mM MgCl₂, 150 mM NaCl. The final DMSO concentration of the probe was kept below 1% (v/v).

[0216] Recombinant PARP5a binding domain was diluted to 160 nM with 50 mM Tris pH 8, 0.001% Triton X100, 10 mM MgCl₂, 150 mM NaCl and incubated for four hours with an equivalent volume of 6 nM fluorescent probe diluted with 50 mM Tris pH 8, 0.001% Triton X100, 10 mM MgCl₂, 150 mM NaCl. The final DMSO concentration of the probe was kept below 1% (v/v).

[0217] Recombinant full length GST tagged PARP6 protein was diluted to 160 nM with 50 mM Tris pH 8, 0.001% Triton X100, 10 mM MgCl₂, 150 mM NaCl and incubated for four hours with an equivalent volume of 6 nM fluorescent probe diluted with 50 mM Tris pH 8, 0.001% Triton X100, 10 mM MgCl₂, 150 mM NaCl. The final DMSO concentration of the probe was kept below 1% (v/v).

[0218] Fluorescence anisotropy of the probe when bound to the proteins was measured using a BMG Pherastar FS[®] in the presence of test compounds or solvent control and the effect on anisotropy determined. % inhibition values for different test compound concentrations were calculated and fitted to a four parameter logistic plot in order to determine the IC₅₀ value. Where necessary, the compound K_i can be determined from the IC₅₀ value using a Munson Rodbard equation defined in Anal Biochem. 1980 Sep 1;107(1):220-39 and is based on the known K_D of the probe binding to the relevant PARP protein

hERG Electrophysiological Assay

[0219] Electrophysiological recordings (all performed at RT) from stably transfected CHO hKv11.1 cells were obtained using the Nanion Syncropatch 768PE. Test compounds, vehicle or positive controls were added with 6 compound plates each at a different concentration to allow cumulative dosing onto cells (10 mM, 3.167 mM, 1 mM, 0.3167 mM, 0.1 mM, 0.03167 mM). 600

□

l of compound is resuspended into 90 μ l of reference buffer (in mM, NaCl 80, KCL 4, CaCl 5, MgCl 1, NMDG Cl 60, D-Glucose monohydrate 5, HEPES 10 (pH7.4 HCL, 298mOsm) for a final compound concentration of 39.6 μ M, 13.2 μ M, 4.4 μ M, 1.46 μ M, 0.48 μ M, 0.16 μ M. For each Nanion Syncropatch 768PE run, the current amplitude in each cell in the presence of extracellular solution (in mM, NaCl 80, KCL 4, CaCl 5, MgCl 1, NMDG Cl 60, D-Glucose monohydrate 5, HEPES 10 (pH7.4 HCL, 298mOsm) is measured with all liquid additions performed using the Syncropatch liquid handling system. Add 40 μ L external solution (in mM, HBPS, CaCl₂ 2, MgCl₂ 1 (pH7.4, NaOH) to 384 well multihole medium resistance recording chip and perfuse internal buffer (in mM, KF 130, KCl 20, MgCl₂ 1, EGTA 10, HEPES 10, Escin 25 (all Sigma-Aldrich; pH 7.2-7.30 using 10 M KOH, 320 mOsm) to the underside of plate. Dispense 20 μ L of cells at a density of 1e6 cells/ml maintained at ~9°C into each well of the chip followed by 20 μ L of seal enhancer (in mM, NaCl 80, KCl 3, CaCl 10, HEPES 10, MgCl 1 (pH7.4 NaOH). Perform wash step leaving a residual volume of 40 μ L. Dispense 40 μ L of reference buffer to establish a stable baseline prior to the addition of test compounds, with a removal step of 40 μ L after 3 min, repeat this step. Dispense 40 μ L of compound concentration 1 (0.16 μ M), 'real time' recordings for 3 min exposure prior to removal of 40 μ L. This step is repeated for 5 further subsequent compound plates to generate cumulative curve analysis. All data is leak subtracted, 2 pulses to -80mV 100ms with 100ms delay. Outward K⁺ currents are then evoked by a voltage step to +60mV from a holding potential of -90mV, Each pulse is delivered at a frequency of 2Hz with a 15s pulse interval.

PARP Proliferation Assay (4 day compound dosing)

[0220] DLD1 and BRCA2 (-/-) DLD1 cells were harvested to a density of 1.875E4 cells/ml and

6.25E4 cells/ml respectively in complete media, 40 μ L/well seeded into 384-well plates (Greiner, Kremsmunster, Austria; 781090) using a Multidrop Combi then incubated at 37°C, 5% CO₂ overnight. Next day (Day 1) using a Multidrop Combi add sytox green (5ul, 2uM) and saponin (10ul, 0.25% stock) to a day 0 plate, seal the plate using a black adhesive lid and incubate for >3 hrs at RT. Cells were imaged using Cell Insight (Thermo Fisher) fitted with a 4x objective. Test compounds are added using an Echo 555 and placed in incubator maintained at 37°C, 5% CO₂ and incubated for 4 days. On Day 5 add sytox green (5ul, 2uM) and then saponin (10ul, 0.25% stock) to plates, seal the plate using a black adhesive lid and incubate for >3 hrs at RT. Read all cells on the Cell Insight with 4x Objective. The rate of proliferation is determined in Genedata by assessing the total cell number output from the Cell Insight for Day 0 and Day 5 plates

Table 2

| *Example No. | PARP1 IC50 (μ M) | PARP2 IC50 (μ M) | PARP3 IC50 (μ M) | PARP5a IC50 (μ M) | PARP6 IC50 (μ M) | BRCA2 -/- DLD-1 prolif 4 d IC50 (μ M) | WT DLD-1 prolif 4d IC50 (μ M) | hERG IC50 (μ M) |
|--------------|-----------------------|-----------------------|-----------------------|------------------------|-----------------------|--|------------------------------------|----------------------|
| *1 | 0.003 | 1.7 | 4 | >100 | 34 | 0.010 | >30 | >40 |
| *2 | 0.004 | 0.88 | 9.9 | 20 | 14 | 0.008 | >30 | >40 |
| *3 | 0.005 | 1.3 | 12 | >100 | 14 | 0.004 | >30 | 22 |
| 4 | 0.004 | >1.5 | 4.7 | >100 | 19 | >0.017 | >30 | >40 |
| 5 | 0.002 | 0.65 | 7.1 | >100 | 23 | 0.006 | >30 | >40 |
| 6 | 0.003 | 0.84 | 9.3 | >100 | 8.2 | 0.006 | >30 | >40 |
| 7 | 0.002 | 1.3 | 2.6 | 94 | 22 | 4.14 | | |
| *8 | 0.003 | 11 | 55 | 93 | 18 | 0.011 | >19 | >40 |
| *9 | 0.009 | 22 | >100 | >100 | 47 | 0.010 | 17 | >40 |
| *10 | 0.005 | 17 | 48 | 56 | 26 | 0.006 | >30 | >40 |
| *11 | 0.005 | 4 | 13 | >100 | 22 | 0.184 | >30 | >40 |
| *12 | 0.004 | 1.6 | 19 | 89 | 11 | 0.008 | >30 | >40 |
| *13 | 0.007 | 8.5 | 30 | >100 | 30 | 0.005 | >26 | >40 |
| *14 | 0.004 | 2.9 | 30 | 50 | 11 | 0.006 | >30 | >40 |
| *15 | 0.011 | 3.6 | 35 | >100 | 80 | 0.090 | >30 | >40 |
| *16 | 0.007 | 3.3 | 74 | 61 | 31 | 0.018 | >22 | >40 |
| *17 | 0.007 | 1.7 | 96 | >100 | 59 | 0.020 | >30 | >40 |
| *18 | 0.031 | 17 | >100 | >100 | >29 | 4.90 | >30 | 5.2 |
| *19 | 0.015 | >100 | >100 | >100 | >29 | 0.015 | >30 | 21 |
| *20 | 0.014 | 28 | >100 | >100 | >100 | 0.016 | >24 | 38 |
| *21 | 0.004 | 9.5 | >100 | >100 | 33 | 0.016 | >30 | >40 |
| *22 | 0.006 | 1 | 2.6 | 26 | 16 | 0.012 | >30 | >40 |

| *Example No. | PARP1 IC50 (μM) | PARP2 IC50 (μM) | PARP3 IC50 (μM) | PARP5a IC50 (μM) | PARP6 IC50 (μM) | BRCA2 +/- DLD-1 prolifer 4 d IC50 (μM) | WT DLD-1 prolifer 4d IC50 (μM) | hERG IC50 (μM) |
|--------------|-----------------|-----------------|-----------------|------------------|-----------------|--|--------------------------------|----------------|
| *23 | 0.004 | 4.4 | 60 | 60 | >100 | | 4.2 | 36 |
| *24 | 0.003 | 5.1 | >100 | 93 | >100 | 0.010 | 14 | 37 |
| *25 | 0.002 | 6 | 43 | >100 | >100 | | >25 | >40 |
| *26 | 0.005 | 6.7 | >100 | >100 | >100 | 0.005 | 23 | >40 |
| *27 | 0.007 | 16 | >100 | 71 | >100 | 10.3 | >10 | 26 |
| *28 | 0.006 | 14 | >100 | >29 | >100 | 0.027 | >30 | >40 |
| 29 | 0.004 | 6.1 | 9.9 | >100 | 14 | 0.007 | >30 | >40 |
| 31 | 0.003 | 7.6 | 4.5 | >100 | 10 | 0.004 | >30 | >40 |
| 32 | 0.005 | 3.7 | 2.6 | >100 | 28 | | | >40 |
| 33 | 0.003 | 2.1 | 1.9 | >100 | 10 | | | >40 |

[0221] Examples marked with * are outside of the claimed disclosure, and are for reference only.

REFERENCES CITED IN THE DESCRIPTION

Cited references

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Patent documents cited in the description

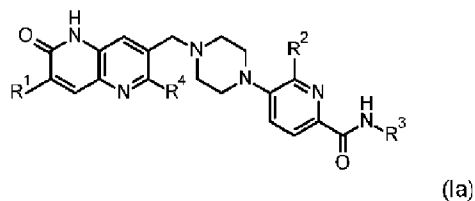
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Patentkrav

1. Forbindelse med formel (Ia)



5 hvor

R¹ er C₁₋₄alkyl,

R² er valgt blandt H, halogen, C₁₋₄alkyl og C₁₋₄fluoralkyl,

R³ er H eller C₁₋₄alkyl, og

R⁴ er H;

10 eller et farmaceutisk acceptabelt salt deraf.

2. Forbindelse eller farmaceutisk acceptabelt salt deraf ifølge krav 1, hvor R² er valgt blandt difluormethyl, trifluormethyl eller methyl.

15

3. Forbindelse eller farmaceutisk acceptabelt salt deraf ifølge krav 1, hvor R² er H eller halogen.

4. Forbindelse eller farmaceutisk acceptabelt salt deraf ifølge krav 1, hvor R¹ er ethyl, R² er valgt blandt H, chlor og fluor, og R³ er methyl.

20

5. Forbindelse eller farmaceutisk acceptabelt salt deraf ifølge krav 1 valgt blandt:

25 5-[4-[(7-ethyl-6-oxo-5H-1,5-naphthyridin-3-yl)methyl]piperazin-1-yl]-N-methylpyridin-2-carboxamid,

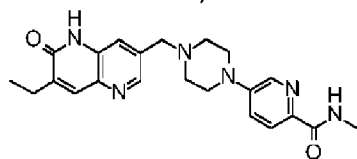
5-[4-[(7-ethyl-6-oxo-5H-1,5-naphthyridin-3-yl)methyl]piperazin-1-yl]-6-fluor-N-methylpyridin-2-carboxamid,

30 6-chlor-5-[4-[(7-ethyl-6-oxo-5H-1,5-naphthyridin-3-yl)methyl]piperazin-1-yl]-N-methylpyridin-2-carboxamid og

5-[4-[(7-ethyl-6-oxo-5H-1,5-naphthyridin-3-yl)methyl]piperazin-1-yl]pyridin-2-carboxamid.

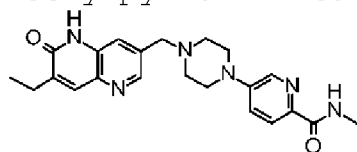
35 6. Forbindelse eller farmaceutisk acceptabelt salt deraf

ifølge krav 1, hvor forbindelsen er 5-[4-[(7-ethyl-6-oxo-5H-1,5-naphthyridin-3-yl)methyl]piperazin-1-yl]-N-methylpyridin-2-carboxamid, der har strukturen:



5

7. Forbindelse ifølge krav 1, hvor forbindelsen er 5-[4-[(7-ethyl-6-oxo-5H-1,5-naphthyridin-3-yl)methyl]piperazin-1-yl]-N-methylpyridin-2-carboxamid, der har strukturen:



10

8. Forbindelse eller farmaceutisk acceptabelt salt deraf ifølge krav 1, som er valgt blandt:

6-(difluormethyl)-5-[4-[(7-ethyl-6-oxo-5H-1,5-naphthyridin-3-yl)methyl]piperazin-1-yl]-N-methylpyridin-2-carboxamid,

15 5-[4-[(7-ethyl-6-oxo-5H-1,5-naphthyridin-3-yl)methyl]piperazin-1-yl]-N-methyl-6-(trifluormethyl)pyridin-2-carboxamid,

5-[4-[(7-ethyl-6-oxo-5H-1,5-naphthyridin-3-yl)methyl]piperazin-1-yl]-N,6-dimethylpyridin-2-carboxamid og

20 N-ethyl-5-[4-[(7-ethyl-6-oxo-5H-1,5-naphthyridin-3-yl)methyl]piperazin-1-yl]pyridin-2-carboxamid.

9. Farmaceutisk sammensætning, som omfatter en forbindelse eller et farmaceutisk acceptabelt salt deraf ifølge et hvilket
25 som helst af kravene 1 til 8 og mindst ét farmaceutisk acceptabelt fortyndingsmiddel, hjælpestof eller inert bæremateriale.

10. Forbindelse eller farmaceutisk acceptabelt salt deraf
30 ifølge et hvilket som helst af kravene 1 til 8 til anvendelse som et medikament.

11. Forbindelse eller farmaceutisk acceptabelt salt deraf

ifølge et hvilket som helst af kravene 1 til 8 til anvendelse til behandling af cancer hos en cancerpatient.

5 12. Forbindelse eller farmaceutisk acceptabelt salt deraf til anvendelse ifølge krav 11, hvor canceren er defekt i det HR-afhængige DNA-DSB-reparationssystem.

10 13. Forbindelse eller farmaceutisk acceptabelt salt deraf til anvendelse ifølge krav 11, hvor canceren omfatter en eller flere cancerceller med en reduceret eller manglende evne til at reparere DNA-DSB med HR i forhold til normale celler.

15 14. Forbindelse eller farmaceutisk acceptabelt salt deraf til anvendelse ifølge krav 11 eller 12, hvor canceren omfatter en eller flere cancerceller med en BRCA1- eller BRCA2-defekt fænotype.

20 15. Forbindelse eller farmaceutisk acceptabelt salt deraf til anvendelse ifølge krav 14, hvor canceren omfatter en eller flere cancerceller, der er defekte i BRCA1 eller BRCA2.

25 16. Forbindelse eller farmaceutisk acceptabelt salt deraf til anvendelse ifølge et hvilket som helst af kravene 12 til 15, hvor patienten er heterozygot for en mutation i et gen, der koder for en bestanddel i det HR-afhængige DNA-DSB-reparationssystem.

30 17. Forbindelse eller farmaceutisk acceptabelt salt deraf til anvendelse ifølge krav 16, hvor patienten er heterozygot for en mutation i BRCA1 og/eller BRCA2.

35 18. Forbindelse eller farmaceutisk acceptabelt salt deraf til anvendelse ifølge et hvilket som helst af kravene 11 til 17, hvor canceren er valgt blandt en hvilken som helst af bryst-, ovarie-, pankreas- og prostatacancer, hæmatologisk og gastrointestinal cancer og lungecancer.

DRAWINGS

Drawing

FIG. 1 XRPD diffractogram for Example 4 – Form A

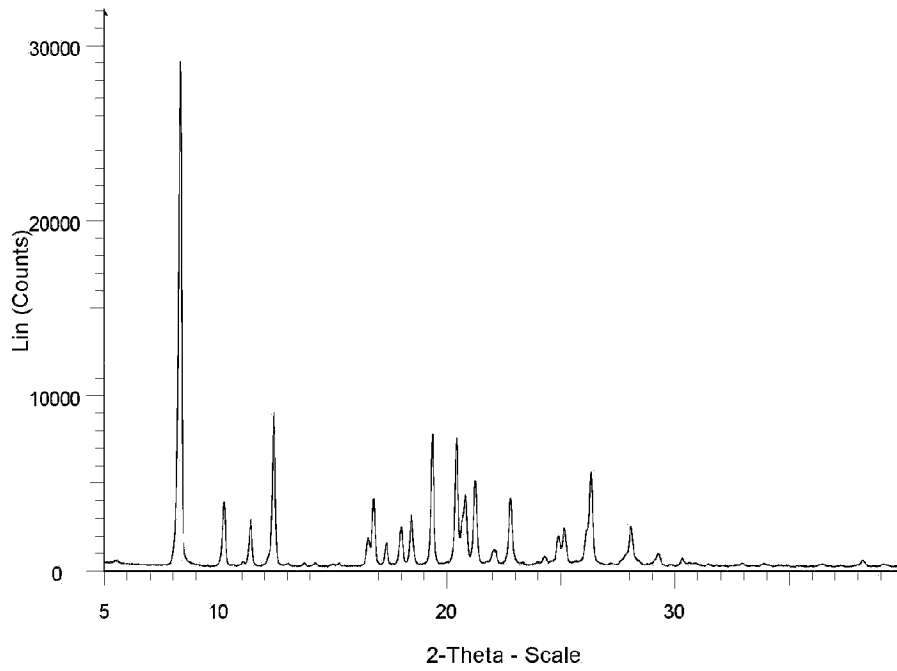


FIG. 2 DSC trace for Example 4 – Form A

