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54 **Production method for metallized laminated plastic cardboard, in particular for alimentary use, and respective product.**

57 Production method for metallized, laminated plastic cardboard, of the type involving a supporting structure in cardboard (b), with laminated plastic (a) on the surface in contact with foodstuffs and a metallized layer (a4) interposed between the laminated plastic (a) and cardboard (b), where said laminated plastic comprises the sizing (a5) to the cardboard (b) with at least one stabilized, two-faced, coextruding, polypropylene film (a) with the upper surface in heat-welded copolymer (a1) and the lower surface in metallizable monomer (a3), with metallized layer having a low degree of coverage with deposit parameters between 2 and 5 Ohm, preferably 2.5-3.5 Ohm, and in any case for a 30%-80% degree of coverage, preferably 50%-60%.

**EP 0 314 043 A3**

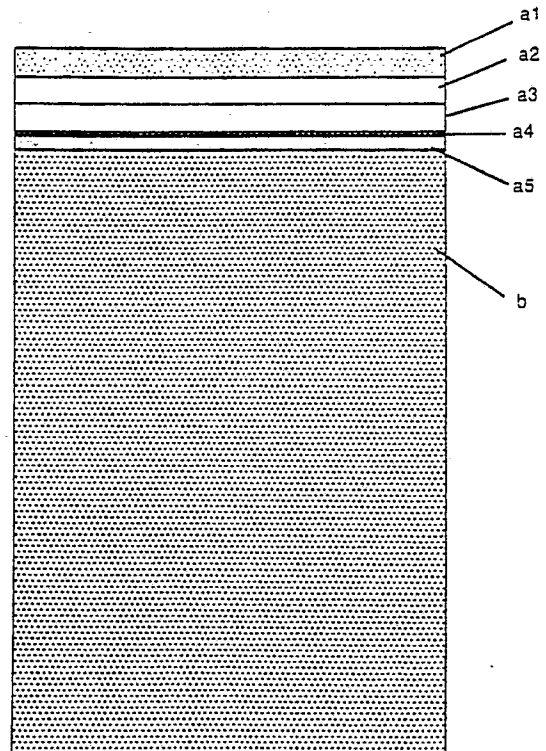


FIG.2



DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
P,X	US-A-4 757 174 (SCOTT RUSSEL et al.) * Column 4, lines 24-52; column 5, line 61 - column 7, line 40; claims 1,4,11; figures 2,4 *	1	B 65 D 5/56 B 32 B 15/12
P,A	EP-A-0 282 015 (JAMES RIVER CORPORATION) * Column 3, line 37 - column 5, line 17; column 6, line 34 - column 7, line 42; example; claims 1,2,5-8,11,16; figures 2,3 *	1,3	
A	EP-A-0 038 022 (MOPLEFAN S.P.A.) * Abstract; page 2, line 1 - page 4, line 7; example 1; claims 1-4 *	1-4,9-11	
			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			B 32 B
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 24-01-1990	Examiner DERZ T.
<b>CATEGORY OF CITED DOCUMENTS</b> X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ..... & : member of the same patent family, corresponding document	

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