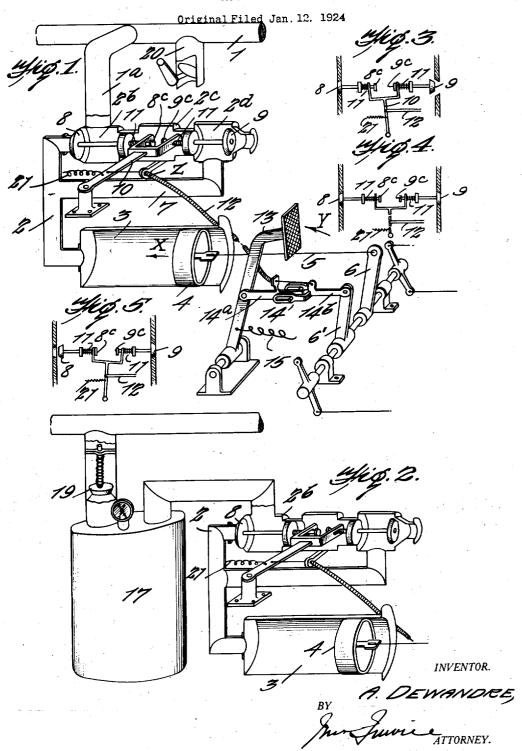
## A. DEWANDRE

MOTOR BRAKE



## UNITED STATES PATENT OFFICE.

ALBERT DEWANDRE, OF LIEGE, BELGIUM, ASSIGNOR TO SOCIETE ANONYME SERVO-FREIN DEWANDRE, OF LIEGE, BELGIUM.

## MOTOR BRAKE.

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The present invention relates to an improved suction brake for vehicles equipped vith internal combustion engines, in which the braking action is produced by the par-5 tial vacuum created by the suction of the engine. The partial vacuum acts on a piston working in a cylinder which can be placed in communication with either the atmosphere, or with the suction pipe of the

The object of the invention is to provide a brake of the character specified comprising a minimum number of parts whose operation is certain; the arrangement being such 15 as to reduce to a minimum the amount of 2°, branches off the pipe 2. air exhausted by the engine for the braking

requirements.

According to the invention, the valves for controlling the communication of the brake cylinder with the partial vacuum and with the atmosphere, are regulated by a member whose position depends upon the distance between the two parts of a lost-motion con-nection, located between the brake pedal or other brake-controlling element, and the rodding connected with the brakes.

This member operates the valves in such manner that the one which controls the communication of the cylinder with the atmosphere is closed before the one which controls communication with the suction pipe

of the engine opens and vice versa.

The movements of the valve-controlling member can be effected by means of a flexi-ble shaft or cable of the Bowden type the wire and sheath of which are connected at one end to the member in question and to a fixed part of the apparatus respectively, and at the other end to the two parts of the above-mentioned lost-motion connection.

Two constructional forms of the invention are illustrated by way of examples in the accompanying drawings, in which:

Figure 1 illustrates diagrammatically one

form of the improved motor brake. Figure 2 illustrates diagrammatically a

second form thereof.

Figure 3 is a diagrammatic view showing the relative positions of the valves when the brakes are off, that is in normal position.

Figure 4 is a similar view showing the relative positions of the valves in the initial operation tending to apply the brakes.

relative positions of the valves when the 55 brakes are being applied.

1 indicates the manifold of an internal combustion engine (not shown) and 20, a

pipe leading from a carbureter.

A pipe 1a leads from the manifold to a 60 chamber 25 formed in a valve casing 2°, one end of the chamber 2b, being connected by a pipe 2 to a cylinder 3 in which operates a piston 4, the outer end of which is connected by a rod or cable 5 to a lever arm 6 com-

prised in the brake rodding.

A pipe 7 opening into the atmosphere through a chamber 2<sup>4</sup> of the valve casing

In the illustrated constructional form the 70 valve casing 2° forms a distributor including two valves 8 and 9 arranged respectively in the chambers 2<sup>b</sup> and 2<sup>d</sup>, beyond pipes 2 and 7, to provide for placing the cylinder 3 under the partial vacuum generated in the 76 engine suction pipe 1, by the working of the engine of the vehicle, or in communication with the atmosphere.

If communication with the atmosphere be cut off by closing the valve 9, and if the 80 valve 8 be then opened, as shown in Figure 5, the partial vacuum produced by the suc-tion of the engine in the pipe 1 will be trans-

mitted to the brake cylinder 3.

The partial vacuum will draw the piston 85 3 towards the end of the cylinder in the direction of the arrow X, carrying along with it the cable or rod 5 that is connected to the brake rodding in such a manner as to thereby produce the braking operation. If at 90 this moment the valve 8 be returned to its closed position, as shown in Figure 4, the piston 3, theoretically will remain in the position it is then occupying, until communication with the atmosphere has been reestablished, so as to allow the piston 4 to
move back into its initial position, oppositely to the arrow X, by the action of return springs (not shown) provided at any turn springs (not shown) provided at any point of the brake installation.

For the purpose of co-ordinating the movements of the piston in the brake cylinder with the degree of braking force desired by the operator, the distributor consisting of the two valves 8, 9 is controlled from the 105 brake pedal 13 by means of a fork 10 conperation tending to apply the brakes.

nected to the pedal by a member 12 here
Figure 5 is a similar view showing the shown as a Bowden shaft. The two prongs

100

of the fork act directly against stops 8° and lost-motion connection 14° to which one ter-9°, provided on the ends of the tail pieces minal of the wire is secured. This relative of the valves 8, 9 respectively, for opening such valves, and act oppositely on the valves through springs 11, to close the valves. That is, spring 11 under pressure from the fork away from a particular stop will transmit the pressure to close the particular valve, while engagement of the prongs with 10 the stops 8° or 9° will open the particular valve. The length of the tail pieces of these valves is such as to ensure that the valves shall act one after the other; that is in a limit movement of the fork, the valve toward which the fork is moving will be closed by the pressure on its spring 11 before the fork engages the stop on the tail piece of the valve from which the fork is moving with an effect to open such valve.

Considering first the position shown in Figures 1 and 3, it will be understood that the valve 9 must be completely closed be fore the valve 8 begins to open, and vice

It is also to be noted that the brake pedal 13 is connected to a lever arm 6', included in the brake rodding, and movable simultaneously and similarly with lever arm 6, by a coupling or lost-motion connection 14 comprising two elements 14<sup>a</sup> and 14<sup>b</sup> capable of sliding relatively to each other when pressure is applied to the pedal 13 in a di-

rection indicated by the arrow Y.

In this arrangement, pressure exerted 35 upon the pedal 13 against the tension of spring 15, in the direction of the arrow Y, will first relatively move the two movablyrelated parts 14<sup>a</sup> and 14<sup>b</sup> of the lost-motion connection 14, which is located between the said pedal and the lever arm 6 of the brake The increase of this distance efrodding. fects, through the intermediary of the Bowden shaft 12, a decrease in the distance between the fork 10 and the fixed point Z on the apparatus frame whereto is attached the end of the flexible sheath member of said shaft. Consequently, the fork is caused to swing in a clockwise direction about its pivot, and as a result of this movement the valve 9, which controls communication be-tween the brake cylinder 3 and the atmosphere, is first of all closed by the fork acting against spring 11 on the tail piece of the valve, as shown in Figure 4, thus tension-55 ing spring 21. Thereafter, if the movement of the pedal is continued, the valve 8 is opened, by the fork engaging the stop 8° on the tail piece of that valve, as shown in Figure 5 and communication is established between the brake cylinder and the suction pipe 1 of the engine. In the operation described, the sheath of the Bowden wire is forced into curved form by the described movement of the pedal, causing the wire in such sheath to move relatively toward the pull in the brakes. If the pedal is stopped 130

movement of the wire exerts a pull upon the fork 10 in a clockwise direction to provide the action above described. A partial vacuum is thus set up in the cylinder 3 and the brake piston 4 moves in the direction of the arrow X, exerting on the rodding a force which tends to apply the brakes. brakes are applied, the lever arm 6 moves 76 to operate the part 14b of the lost motion connection to follow the part 14<sup>a</sup> of such connection moved initially by the pedal, and if the movement of the pedal is interrupted, that is stopped, the movement of the lost so motion connection part 14<sup>b</sup> decreases the distance between the two parts 14° and 14° of such connection, causing the fork to move in a counter-clockwise direction to an extent necessary to relieve the pull on the stop 8° 86 of valve 8 and exert pressure on the spring 11 of such valve 8, with the effect to close the valve 8. This movement under the described conditions will not, however, be sufficient to open valve 9 the valves being then in the 90 positions shown in Figure 4. Thus in this disposition of the parts the pedal is held in an operated position, both valves are closed and the brakes remain applied. If an increased braking effect is desired, a further 95 depression of the pedal will have the effect described in the initial operation, that is will again increase the distance between the two moving parts 14a and 14b of the lost motion connection, move the fork clockwise, 100 and open valve 8, opening the cylinder 3 to the suction of the engine and applying the brakes with additional pressure, until when the pedal is stopped, the lever arm, through its described movement of its part 105 14<sup>b</sup> of the lost motion connection will again close valve 8 to hold the brakes set.

It will be apparent that, in consequence of the above described operation, each position of the pedal will correspond and determine 110 a braking action of predetermined intensity; that is the braking may be limited at any time by simply stopping the operative movement of the pedal, and may be increased at any time and to any extent by a continued 115 and corresponding movement of the pedal.

With the brakes set, if the operator permits the pedal to return toward normal position through reduction of his pressure on the pedal and spring 15, the distance between 120 the parts 14° and 14° of the lost motion connection is decreased, as the part 14b is held by the position of the brakes and the part 14<sup>a</sup> moves toward part 14<sup>b</sup> by the pedal movement. The fork 10 moves counter clockwise 125 and the valve 9 is opened, under the action of spring 21 to establish communication between the brake cylinder 3 and the atmosphere, permitting the piston 4 to relieve the

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during this return movement, the parts 14° bodying two movably-related parts and a and 14b of the lost motion connection move relatively toward each other, the valve 9 closes, the relief movement of the piston 4 is stopped and the brakes are thus held in whatever set or applied position they may then occupy. This permits the operator to relieve the braking force to any desired extent simply through appropriate movement of the bination, with a suction pipe, and rodding 10 pedal.

If the pedal is permitted to move all the way back to its original or normal position, the release of the brakes will be complete, as the distance between the parts 14° and 14° of the lost-motion connection will be at its maximum, the fork will move counter clockwise to the extent to open valve 9, the atmosphere will be admitted to the brake cylinder. and the brakes will be relieved or thrown off 20 by their springs and the piston 4 returned to normal position, the valves then being in normal position as shown in Figure 3.

Moreover, it is to be noted that under any air leakage into cylinder 3 while the brakes 25 are set, the braking action will tend to be reduced through rearward movement of the piston 4. In this action the lever arm of the rodding will move to increase the distance between the two parts 14<sup>a</sup> and 14<sup>b</sup> of the lost 30 motion connection, and as a result the fork will move in a clockwise direction, opening valve 8 and the engine suction will overcome the air leakage to maintain or restore the brake action.

Assuming the motor means inoperative, as when the engine is not running, an operative movement of the pedal 13 causes the lost motion parts 14° and 14° to be moved relatively to their limit, following which further pedal movement will directly apply the brakes, thus providing for a direct manual operation of the brakes.

In order to maintain a certain regularity of the partial vacuum in the cylinder 3, with the object of permitting the piston 4 to be actuated when the engine of the vehicle is stopped, I provide an intermediate reservoir 17 (Fig. 2) interposed between the suction pipe 1, and the pipe 2, leading to the cylinder 3. This intermediate reservoir is fitted according to this invention, with an automatic valve 19.

What I claim is:

1. In a brake system for motors, the com-55 bination, with a suction pipe, and rodding for the brakes, of a brake cylinder capable of being placed in communication with the suction pipe or with the atmosphere, a piston working therein, and on which the engine suction acts to effect the braking operation, valves for controlling the communication of the cylinder with said pipe and with the atmosphere, a brake operating element, a lost-motion connection between said operating element and the brake-rodding em- such variable connection for directly actu-

movable element for directly actuating said valves operatively associated with said lostmotion connection so that its position depends upon the distance between the mov- 70 ably-related parts of said lost-motion connection.

2. In a brake system for motors, the comfor the brakes, of a brake cylinder capable 75 of being placed in communication with the suction pipe or with the atmosphere, a piston working therein and on which the engine suction acts to effect the braking operation, valves for controlling the communication of so the cylinder with said pipe and with the at-

mosphere, a brake-operating element, a lost-motion connection between said operating element and the brake-rodding embodying two movably related parts, and a movable 85 element for actuating said valve operatively associated with said lost-motion connection so that its position depends upon the distance between the movably-related parts thereof; said movable element closing the 90 valve which controls communication between the brake cylinder and the atmosphere before it opens the valve controlling communication between said cylinder and

a given minimum extent. 3. In a brake system for motors, the com-

the suction pipe when such distance exceeds 95

bination, with a suction pipe, and rodding for the brakes, of a brake cylinder capable of being placed in communication with the 100 suction pipe or with the atmosphere, a piston working therein and on which the engine suction acts to effect the braking operation, valves for controlling the communication of the cylinder with said pipe and with 105 the atmosphere, a brake-operating element, a lost-motion connection between said operating element and the brake-rodding embodying two movably-related parts, a movable element for actuating said valves and a 110 flexible connection between the valve-actuating element and the lost-motion connection embodying a wire attached at one end to one of the parts of said lost-motion connection and at the other end to said valve- 115 actuating element, and a sheath encasing said wire and attached at one end to the other part of said lost-motion connection and at the other end to a fixed point on the

apparatus. 4. In a brake system for automobiles, a power means responsive to pressure differences, valves for controlling such pressure differences, a manually-operable element, connections between said power means and 125 the brakes, a variable connection between and controlled by the relative positions of the manual element and the brakes, and means controlled by the relative positions of

power means such pressure differences as to set or maintain the braking action or nullify the power differences to release the brakes.

5. In a braking mechanism for automobiles, a power means responsive to pressure differences, a connection between the braking mechanism and power means, a distributor including an engine suction control-10 ling valve and an atmospheric controlling valve for creating such pressure differences, an element operatively connected with said valves and serving at relatively opposite limit movements to directly and reversely control the respective valves, a manuallyoperable element, a variable connection between the manually-operable element and the braking mechanism, and means controlled by the relative positions of such 20 variable connection to actuate the element for the corresponding control of the valves.

6. In a braking system for automobiles, a power means responsive to pressure differences, a connection between the power means 25 and braking mechanism, a distributor for controlling the power differences and including a valve controlling the engine suction to the power means and a valve controlling an atmospheric vent to the power means, 30 an element arranged between and independently movable relative to both valves, means whereby the element in its respectively opposite limit positions will directly open the respective valves, resilient means between such element and valve to cause the element when moving in a direction to open one of the valves, to act through said resilient means to close the other of said valves, a manually-operable 40 element, a two-part connection between said element and the braking mechanism, and means controlled by the relative positions of the two-part connection to operate the element for the control of the valves.

7. In a brake system for motors, a brake cylinder having a piston connected to the braking mechanism, valves for controlling communication of the cylinder with the suction of the engine or with the atmosphere, an operating element, valve operating means, and a lost-motion connection between the operating element and the braking mechanism serving in the relative positions of the parts of such connection to actuate said

valve operating means.

8. In a brake system for motors, braking mechanism, a cylinder having a piston connected to the braking mechanism, valves arranged in alignment and operating to control communication of the cylinder with the suction pipe of the engine or with the atmos-

ating said valves to induce at will in the phere, an operating element, a lost motion two part connection between the operating element and the braking mechanism, and means governed by the relative positions of 65 the parts of such lost motion connection to control said valves, said means operating through direct contact to directly open the valves, and a resilient medium arranged between the alined valves and tensionally 70 varied by the position of said means to close the valves in a predetermined operation of

said means.

9. In a brake system for motors, braking mechanism, a cylinder having a piston con- 75 nected to the braking mechanism, valves controlling the admission of the engine suction and the atmosphere to the cylinder for controlling the movement of the piston, a manually operable element, a two-part lost 80 motion connection between the manual element and the braking mechanism, said parts being relatively movable through the movement of the manual element or through the movement of the braking mechanism, and 85 means governed by the relative position of said parts of the lost motion connection to control the operation of the valves, said means being responsive through the resultant movement of the parts of the lost mo- 90 tion connection incident to a movement of the braking mechanism through leakage into the cylinder to open the valve controlling the engine suction to the cylinder to an extent and for a period to counteract such leakage. 95

10. In a brake system for motors, braking mechanism, a cylinder having a piston connected to the braking mechanism, valves controlling the admission of the engine suction and the atmosphere to the cylinder for con- 100 trolling the movement of the piston, a manually operable element, a two-part lost motion connection between the manual element and the braking mechanism, said parts being relatively movable through the movement of 10t the manual element or through the movement of the braking mechanism, and means governed by the relative position of said parts of the lost motion connection to control the operation of the valves, said means 110 being responsive through the resultant movement of the parts of the lost motion connection incident to a movement of the braking mechanism through leakage into the cylinder to open the valve controlling the engine 114 suction to the cylinder to an extent and for a period to counteract such leakage, said lost-motion parts thereafter acting through restoration of the brake action to close such suction valve.

In testimony whereof I affix my signature. ALBERT DEWANDRE.