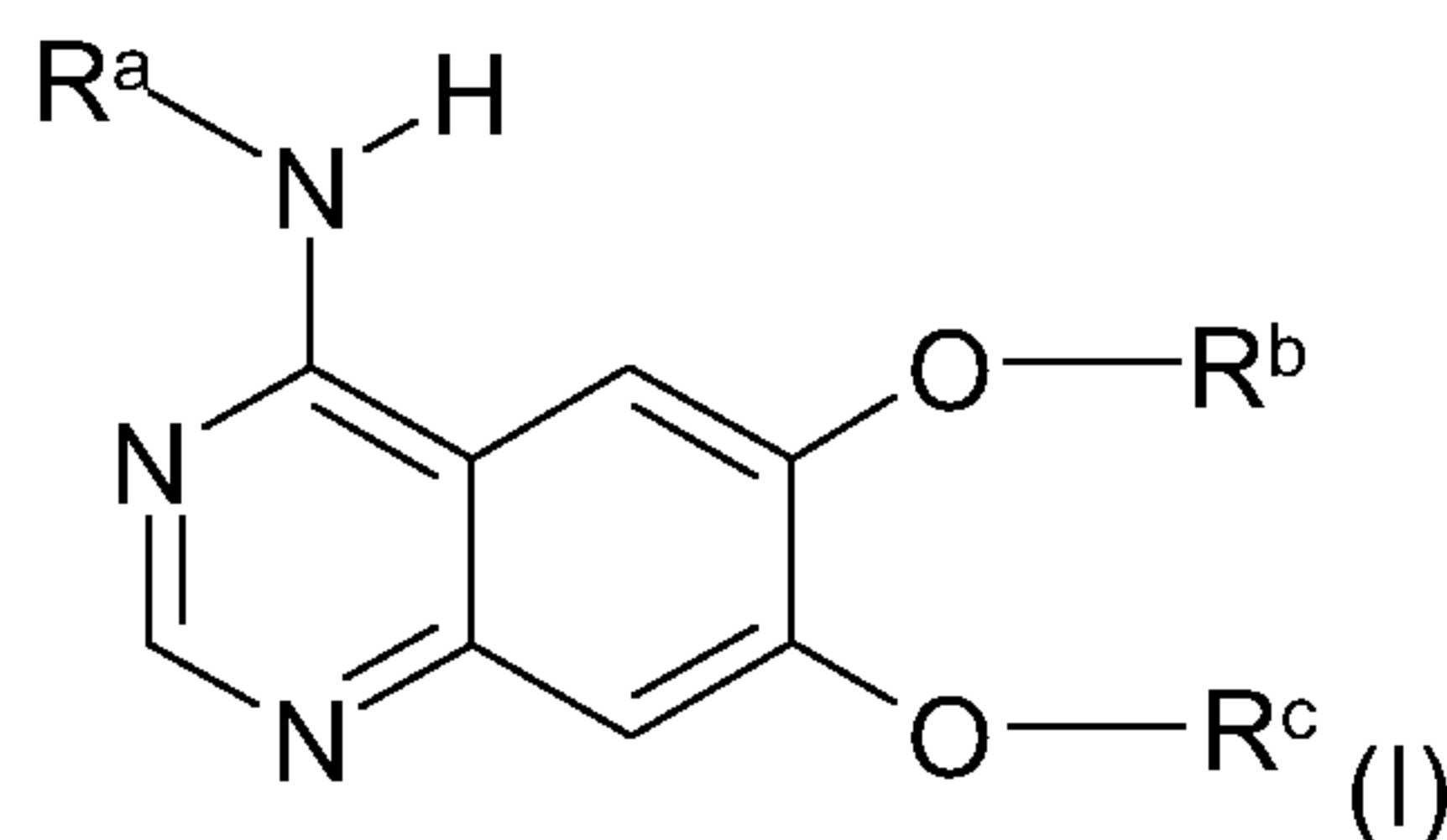




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(54) Titre : HETEROCYCLES BICYCLIQUES, MEDICAMENTS CONTENANT CES COMPOSES, LEUR UTILISATION ET  
LEUR PROCEDE DE FABRICATION  
(54) Title: BICYCLIC HETEROCYCLES, MEDICAMENTS CONTAINING THESE COMPOUNDS, THEIR USE AND  
PROCESS FOR PREPARING THEM



(57) **Abrégé/Abstract:**

The present invention relates to bicyclic heterocycles of the general formula (I), their tautomers, their stereoisomers, their mixtures and their salts, in particular physiologically tolerable salts with inorganic or organic acids, which have valuable pharmacological properties, in particular an inhibiting action on the signal transduction transmitted by tyrosinekinases, their use for the treatment of illnesses, in particular tumours and also benign prostatic hyperplasia (BPH), of disorders of the lungs and the bronchia and their preparation.



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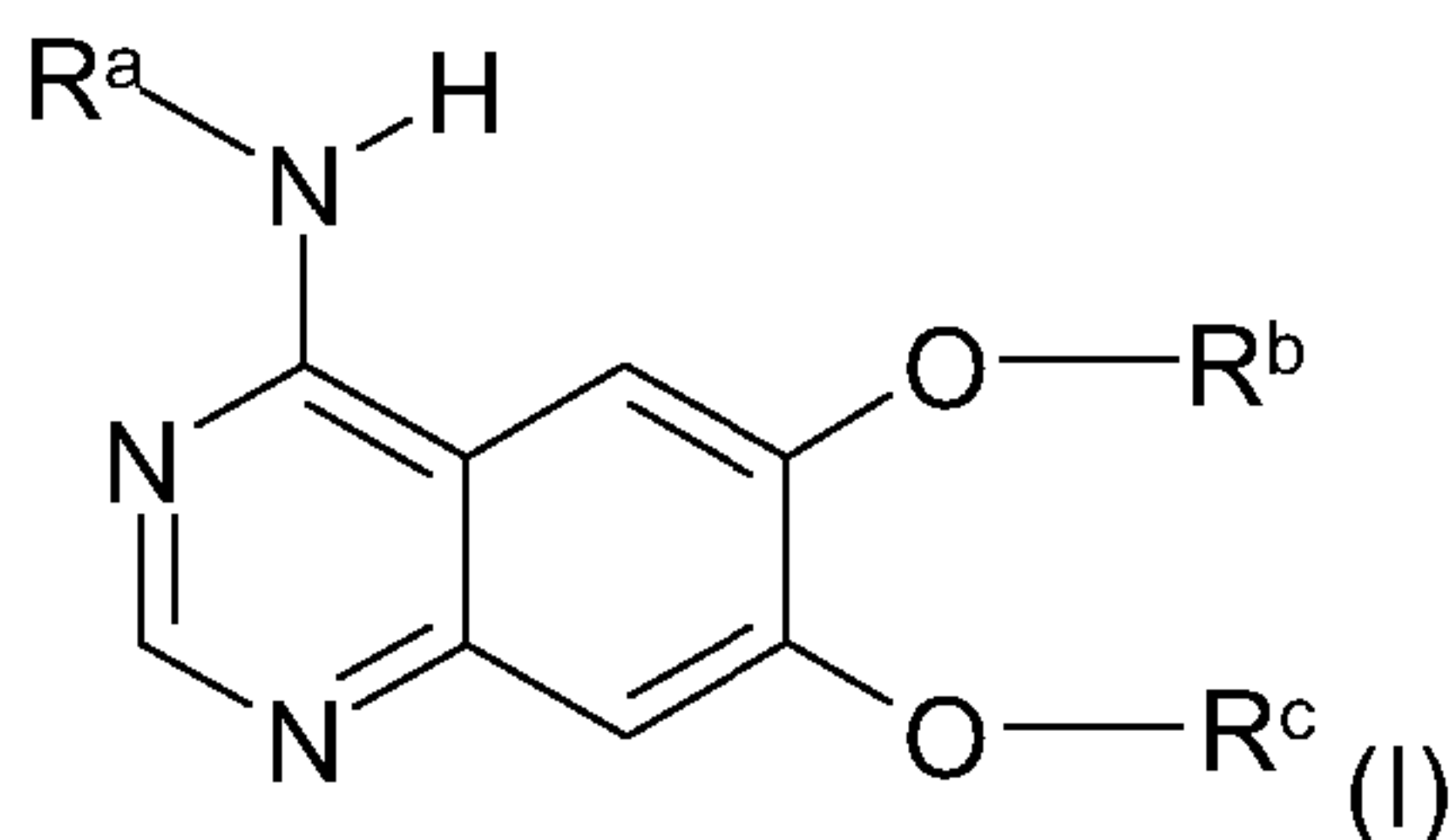
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REN VERWENDUNG UND VERFAHREN ZU IHRER HERSTELLUNG(57) Abstract: The present invention relates to bicyclic heterocycles of  
the general formula (I), their tautomers, their stereoisomers, their mixtures  
and their salts, in particular physiologically tolerable salts with inorganic or  
organic acids, which have valuable pharmacological properties, in particular  
an inhibiting action on the signal transduction transmitted by tyrosinekinases,  
their use for the treatment of illnesses, in particular tumours and also benign  
prostatic hyperplasia (BPH), of disorders of the lungs and the bronchia and  
their preparation.(57) Zusammenfassung: Die vorliegende Erfindung betrifft bicyclische He-  
terocyclen der allgemeinen Formel (I), deren Tautomere, deren Stereoisomere,  
deren Gemische und deren Salze, insbesondere deren physiologisch verträgliche Salze mit anorganischen oder organischen Säuren,  
welche wertvolle pharmakologische Eigenschaften aufweisen, insbesondere eine Hemmwirkung auf die durch Tyrosinkinase ver-  
mittelte Signaltransduktion, deren Verwendung zur Behandlung von Krankheiten, insbesondere von Tumorerkrankungen sowie der  
benignen Prostatahyperplasie (BPH), von Erkrankungen der Lunge und der Atemwege und deren Herstellung.

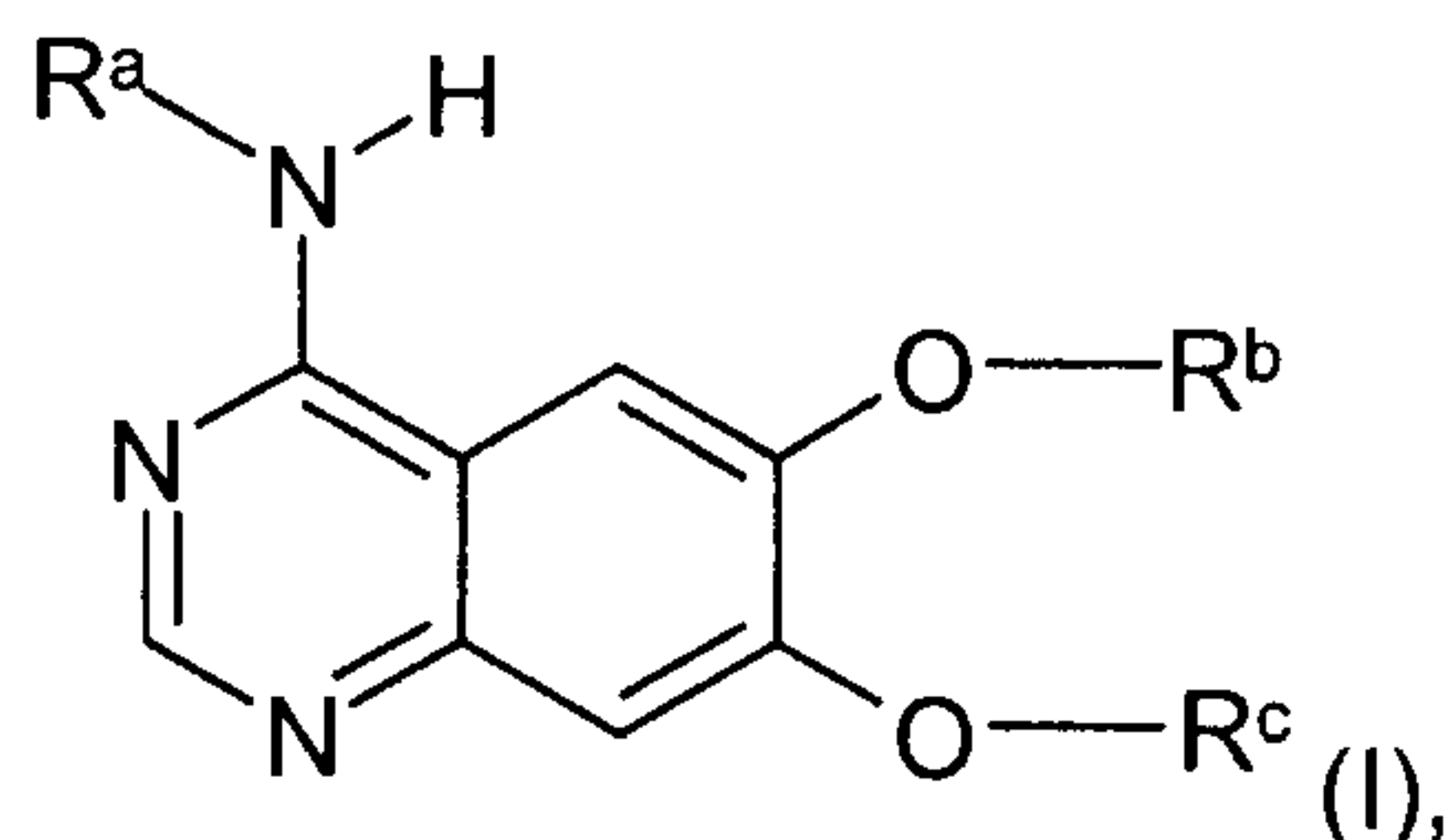
WO 2007/101782 A1

**Bicyclic heterocycles, pharmaceutical compositions containing these compounds, the use thereof and processes for the preparation thereof**

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The present invention relates to bicyclic heterocycles of general formula

5



the tautomers, the stereoisomers, the mixtures and the salts thereof, in particular the physiologically acceptable salts thereof with inorganic or organic acids, which have  
10 valuable pharmacological properties, in particular an inhibitory action on signal transduction mediated by tyrosine kinases, their use for the treatment of illnesses, in particular of tumoral diseases and of benign prostatic hyperplasia (BPH), of diseases of the lung and of the airways, and the preparation thereof.

15 In the above general formula (I)

$R^a$  denotes a 3-chloro-2-fluoro-phenyl, 3-chloro-4-fluoro-phenyl or 3-ethynylphenyl group,

20  $R^b$  denotes a tetrahydrofuran-3-yl, tetrahydropyran-3-yl or tetrahydropyran-4-yl group, and

$R^c$  denotes a tetrahydrofuran-3-yl, tetrahydropyran-3-yl or tetrahydropyran-4-yl group,

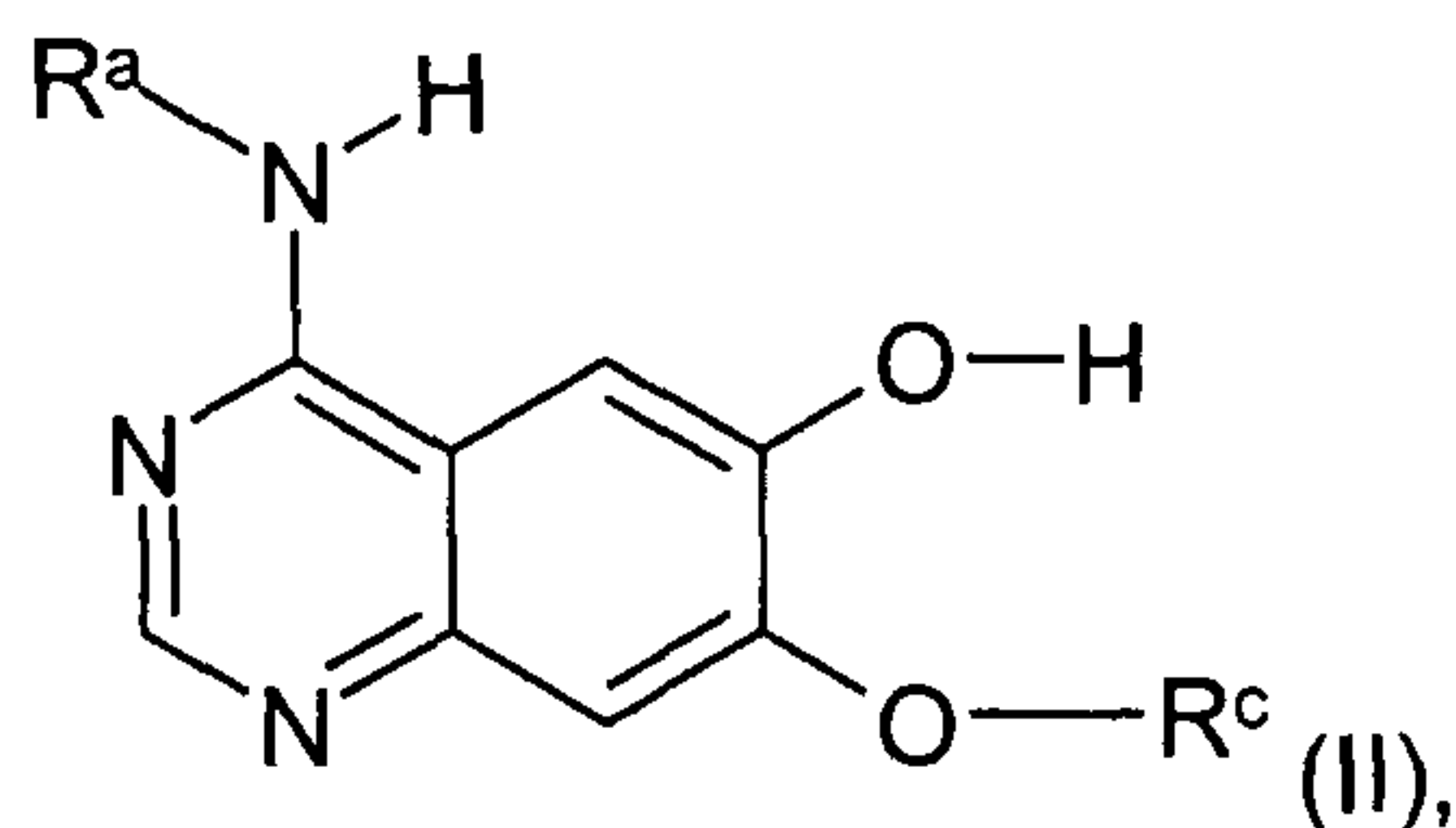
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optionally in the form of the tautomers, the racemates, the enantiomers, the diastereomers and the mixtures thereof, and optionally the pharmacologically acceptable acid addition salts, solvates and hydrates thereof, preferably

the tautomers, the racemates, the enantiomers, the diastereomers and the mixtures thereof, and optionally the pharmacologically acceptable acid addition salts thereof.

The compounds of general formula (I) may be prepared for example by the following  
5 methods:

a) reacting a compound of general formula



10 wherein

$R^a$  and  $R^c$  are as hereinbefore defined, with a compound of general formula



15

wherein

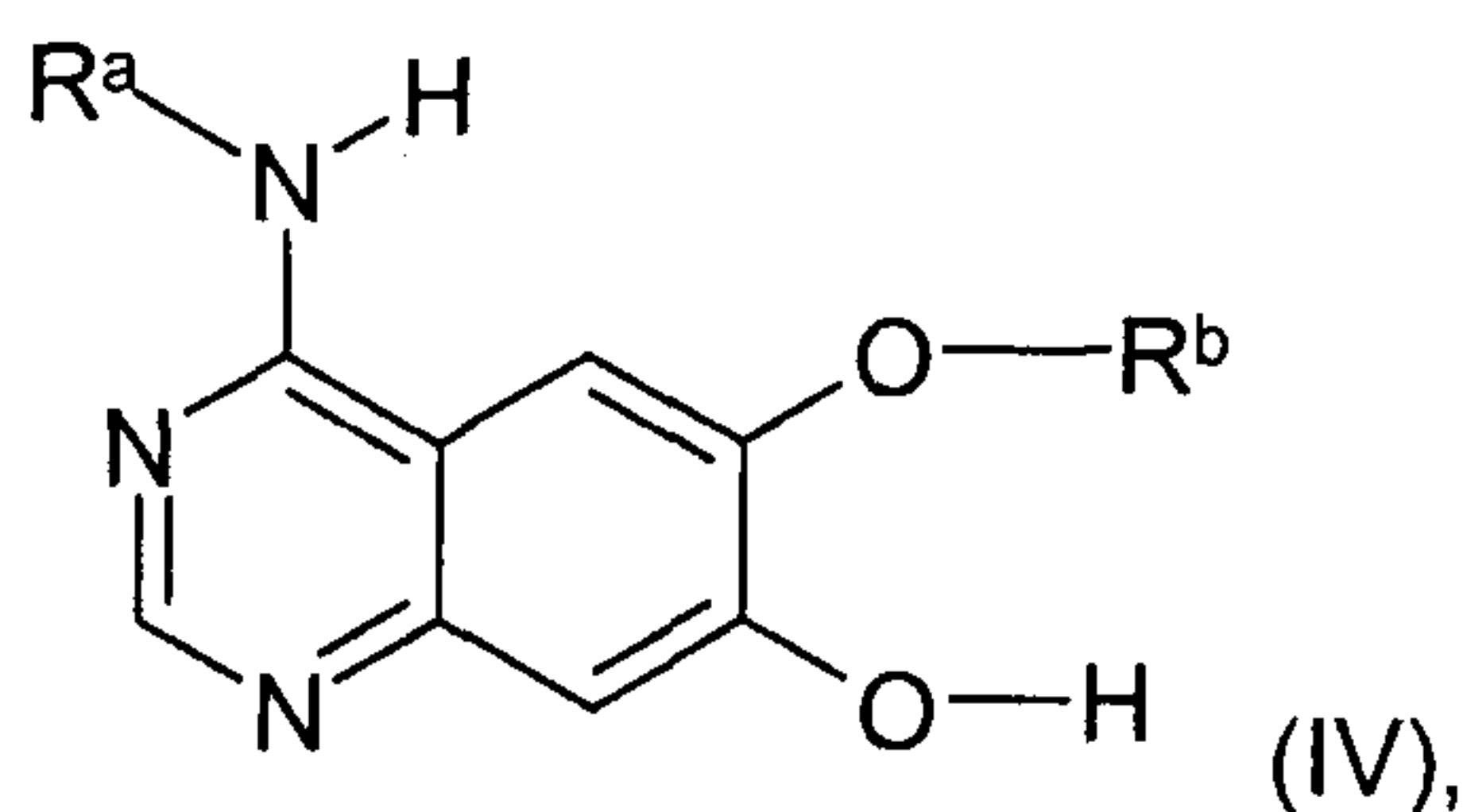
$R^b$  is as hereinbefore defined and  $Z^1$  denotes a leaving group such as a halogen atom, e.g. A chlorine or bromine atom, a sulphonyloxy group such as a  
20 methanesulphonyloxy or p-toluenesulphonyloxy group or a hydroxy group.

The reaction is conveniently carried out in a solvent such as ethanol, isopropanol, acetonitrile, toluene, tetrahydrofuran, dioxane, dimethylformamide, dimethylsulphoxide or N-methylpyrrolidinone, optionally in the presence of a base  
25 such as potassium carbonate or N-ethyl-diisopropylamine, at temperatures in the range from 20°C to 160°C, preferably at temperatures in the range from 40°C to 120°C.

With a compound of general formula (III) wherein  $Z^1$  denotes a hydroxy group, the reaction is carried out in the presence of a dehydrating agent, preferably in the presence of a phosphine and an azodicarboxylic acid derivative such as e.g. triphenylphosphine/diethyl azodicarboxylate, conveniently in a solvent such as methylene chloride, acetonitrile, tetrahydrofuran, dioxane, toluene or ethyleneglycol diethyl ether at temperatures in the range from  $-50$  to  $150^\circ\text{C}$ , but preferably at temperatures in the range from  $0$  to  $80^\circ\text{C}$ .

b) reacting a compound of general formula

10



wherein

$R^a$  and  $R^b$  are as hereinbefore defined, with a compound of general formula

15



wherein

$R^c$  and  $Z^1$  are as hereinbefore defined.

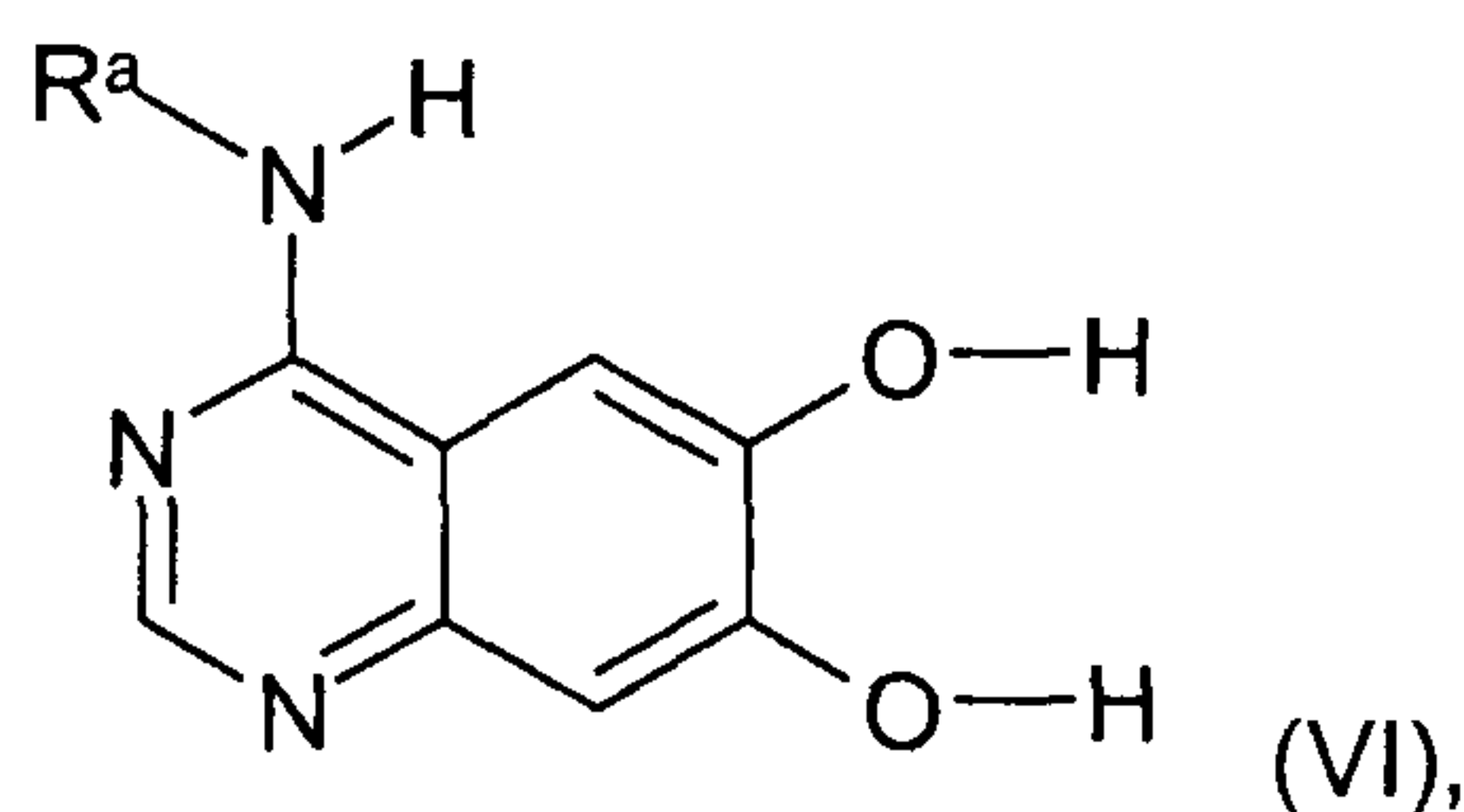
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The reaction is conveniently carried out in a solvent such as ethanol, isopropanol, acetonitrile, toluene, tetrahydrofuran, dioxane, dimethylformamide, dimethylsulphoxide or N-methylpyrrolidinone, optionally in the presence of a base such as potassium carbonate or N-ethyl-diisopropylamine, at temperatures in the range from  $20^\circ\text{C}$  to  $160^\circ\text{C}$ , preferably at temperatures in the range from  $40^\circ\text{C}$  to  $120^\circ\text{C}$ .

25

With a compound of general formula (III) wherein  $Z^1$  denotes a hydroxy group, the reaction is carried out in the presence of a dehydrating agent, preferably in the presence of a phosphine and an azodicarboxylic acid derivative such as e.g. triphenylphosphine/diethyl azodicarboxylate, conveniently in a solvent such as methylene chloride, acetonitrile, tetrahydrofuran, dioxane, toluene or ethyleneglycol diethyl ether at temperatures in the range from  $-50$  to  $150^\circ\text{C}$ , but preferably at temperatures in the range from  $0$  to  $80^\circ\text{C}$ .

c) Reacting a compound of general formula



wherein

$R^a$  is as hereinbefore defined, with a compound of general formula



wherein

20  $Z^1$  is as hereinbefore defined and  $R^d$  denotes a tetrahydrofuran-3-yl, tetrahydropyran-3-yl or tetrahydropyran-4-yl group.

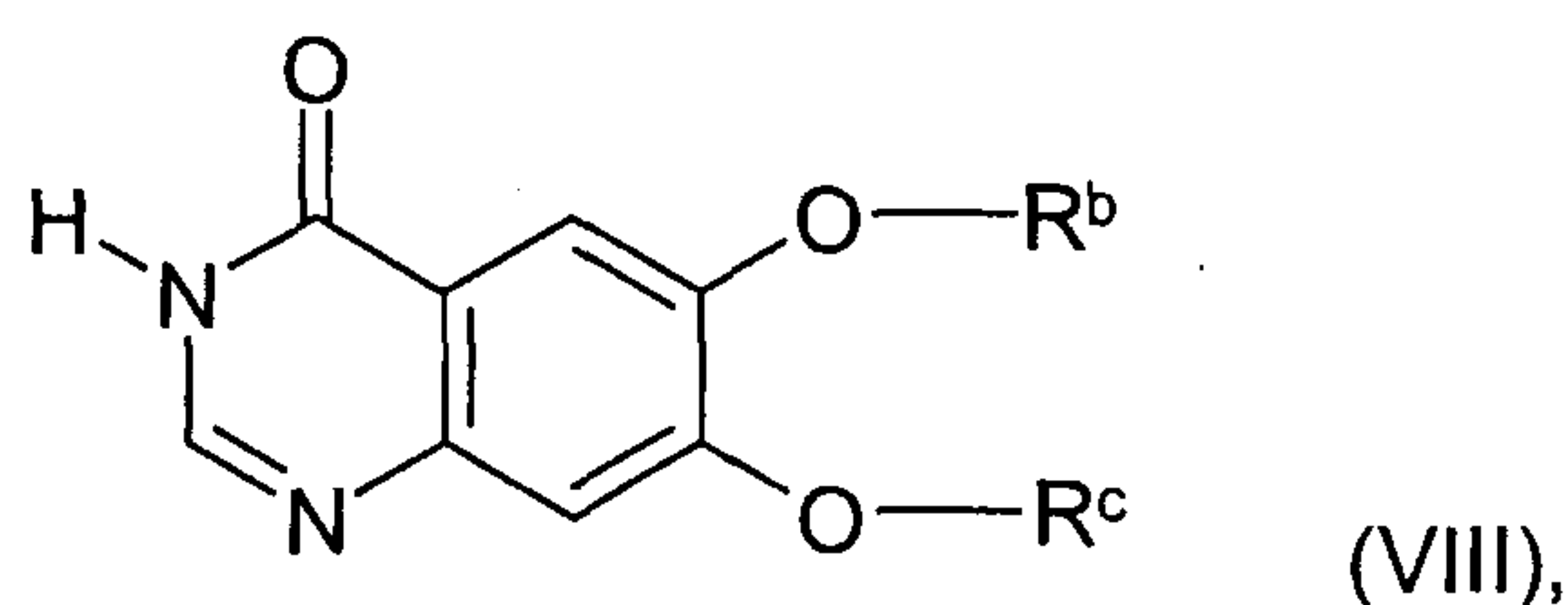
The reaction is conveniently carried out in a solvent such as ethanol, isopropanol, acetonitrile, toluene, tetrahydrofuran, dioxane, dimethylformamide, dimethylsulphoxide or N-methylpyrrolidinone, optionally in the presence of a base such as potassium carbonate or N-ethyl-diisopropylamine, at temperatures in the range from  $20^\circ\text{C}$  to  $160^\circ\text{C}$ , preferably at temperatures in the range from  $40^\circ\text{C}$  to  $120^\circ\text{C}$ .

25

With a compound of general formula (III) wherein  $Z^1$  denotes a hydroxy group, the reaction is carried out in the presence of a dehydrating agent, preferably in the presence of a phosphine and an azodicarboxylic acid derivative such as e.g. triphenylphosphine/diethyl azodicarboxylate, conveniently in a solvent such as methylene chloride, acetonitrile, tetrahydrofuran, dioxane, toluene or ethyleneglycol diethyl ether at temperatures in the range from  $-50$  to  $150^\circ\text{C}$ , but preferably at temperatures in the range from  $0$  to  $80^\circ\text{C}$ .

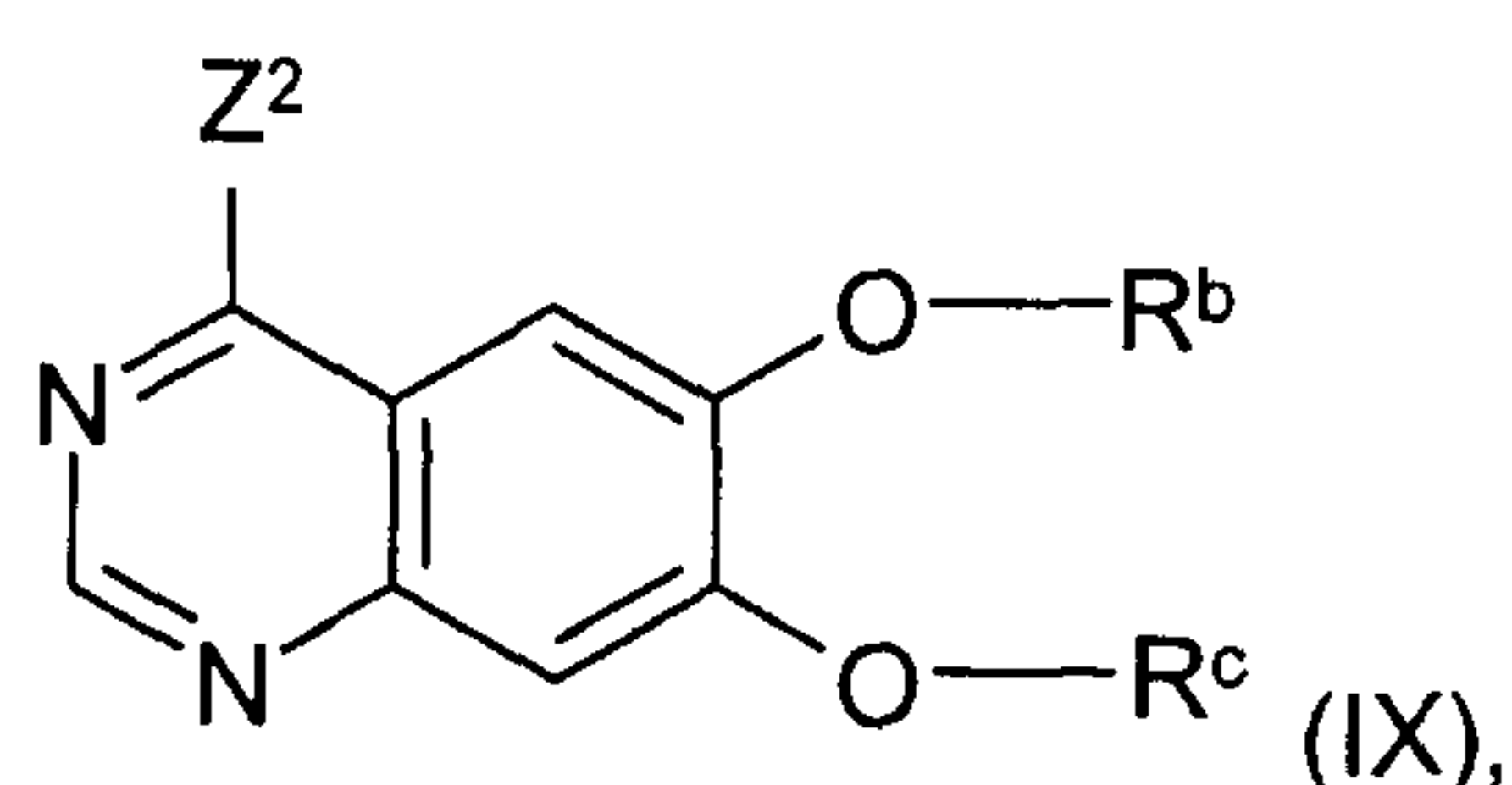
d) Reacting a compound of general formula (VIII)

10



wherein  $R^b$  and  $R^c$  are as hereinbefore defined, with a halogenating agent, for example an acid halide such as thionyl chloride, thionyl bromide, phosphorus trichloride, phosphorus pentachloride or phosphorus oxychloride to form an intermediate compound of general formula (IX),

15



wherein  $R^b$  and  $R^c$  are as hereinbefore defined and  $Z^2$  denotes a halogen atom such as a chlorine or bromine atom,

20

and subsequently reacting with a compound of general formula (X)

25



wherein R<sup>a</sup> is as hereinbefore defined.

The reaction with the halogenating agent is optionally carried out in a solvent such as methylene chloride, chloroform, acetonitrile or toluene and optionally in the presence  
5 of a base such as N,N-diethylaniline or N-ethyl-diisopropylamine at temperatures in the range from 20°C to 160°C, preferably from 40°C to 120°C. Preferably, however, the reaction is carried out with thionyl chloride and catalytic amounts of dimethylformamide at the boiling temperature of the reaction mixture, while the reaction may also be carried out with the addition of acetonitrile as solvent.

10

The reaction of the compound of general formula (IX) with a compound of general formula (X) is conveniently carried out in a solvent such as ethanol, isopropanol, acetonitrile, dioxane or dimethylformamide, optionally in the presence of a base such as potassium carbonate or N-ethyl-diisopropylamine, at temperatures in the range  
15 from 20°C and 160°C, preferably from 60°C to 120°C. Preferably, however, the reaction is carried out in isopropanol at the boiling temperature of the reaction mixture.

20

The compounds of general formula (I) obtained may be resolved into their diastereomers, for example by chromatographic methods.

25

Moreover the compounds of formula (I) obtained may be converted into their salts, particularly for pharmaceutical use into the physiologically acceptable salts thereof with inorganic or organic acids. Examples of acids include hydrochloric acid,  
hydrobromic acid, sulphuric acid, methanesulphonic acid, phosphoric acid, fumaric acid, succinic acid, lactic acid, citric acid, tartaric acid or maleic acid.

30

The compounds of general formulae (II) to (X) used as starting materials are known from the literature in some cases or may be obtained using methods known from the literature (cf. Examples I to VII), optionally with the additional inclusion of protective groups.

Compounds of general formulae II and IV may for example be obtained as described in WO 02/018351, WO 02/018372 or WO 03/082290.

The compounds of general formula I according to the invention and the  
5 physiologically acceptable salts thereof have valuable pharmacological properties, in particular an inhibitory action on the signal transduction mediated by the epidermal growth factor receptor (EGF-R), and this can be caused, for example, by an inhibition of ligand binding, receptor dimerisation or tyrosine kinase itself. Moreover, it is possible that the signal transmission to components lying further downstream is  
10 blocked.

The biological properties of the novel compounds were tested as follows:

The inhibition of human EGF receptor kinase was determined with the aid of the cyto-  
15 plasmic tyrosine kinase domain (methionine 664 to alanine 1186 based on the sequence published in Nature 309 (1984), 418). For this, the protein was expressed in Sf9 insect cells as a GST fusion protein using the Baculovirus expression system.

The measurement of the enzyme activity was carried out in serial dilutions in the  
20 presence or absence of the test compounds. The polymer pEY (4:1) from SIGMA was used as a substrate. Biotinylated pEY (bio-pEY) was added as a tracer / substrate. Each 100 µl of reaction solution contained 10 µl of the inhibitor in 50% DMSO, 20 µl of the substrate solution (200 mM HEPES pH 7.4, 50 mM magnesium acetate, 2.5 mg/ml poly(EY), 5 µg/ml bio-pEY) and 20 µl of enzyme preparation. The  
25 enzyme reaction was started by addition of 50µl of a 100 µM ATP solution in 10 mM magnesium chloride. The dilution of the enzyme preparation was adjusted such that the phosphate incorporation into the bio-pEY was linear with respect to time and amount of enzyme. The enzyme preparation was diluted in 20 mM HEPES pH 7.4, 1 mM EDTA, 130 mM sodium chloride, 0.05% Triton X-100, 1 mM DTT and 10%  
30 glycerol.

The enzyme assays were carried out at room temperature over a period of 30 minutes and ended by addition of 50 µl of a stop solution (250 mM EDTA in 20 mM

HEPES pH 7.4). 100  $\mu$ l were transferred to a streptavidin-coated microtitre plate and incubated at room temperature for 60 minutes. The plate was then washed with 200  $\mu$ l of a wash solution (50 mM tris, 0.05% Tween 20). After addition of 100  $\mu$ l of an HRPO-labelled anti-PY antibody (PY20H Anti-PTyr:HRP from Transduction  
5 Laboratories, 250 ng/ml) the mixture was incubated for 60 minutes. The microtitre plate was then washed three times with 200  $\mu$ l each of wash solution. The samples were then treated with 100  $\mu$ l of a TMB-peroxidase solution (A:B = 1:1, Kirkegaard Perry Laboratories). The reaction was stopped after 10 minutes. The extinction was measured at OD<sub>450nm</sub> using an ELISA reader. All data points were determined as  
10 triplicates.

The data were fitted by means of an iterative calculation using an analysis program for sigmoidal curves (Graph Pad Prism Version 3.0). All analyses had a correlation coefficient of over 0.9. From the curves, the active compound concentration was  
15 derived which inhibits the activity of the EGF receptor kinase to 50% (IC<sub>50</sub>). The compounds according to the invention have IC<sub>50</sub> values of less than 100  $\mu$ m.

The compounds of the general formula I according to the invention thus inhibit the signal transduction by tyrosine kinases, as demonstrated using the example of the  
20 human EGF receptor, and are therefore useful for the treatment of pathophysiological processes which are caused by hyperfunction of tyrosine kinases. These are, for example, benign or malignant tumours, in particular tumours of epithelial and neuroepithelial origin, formation of metastases and the abnormal proliferation of vascular endothelial cells (neoangiogenesis).

25  
The compounds according to the invention are also useful for the prevention and treatment of diseases of the airways and of the lung which are accompanied by increased or altered mucus production, which is caused by stimulation of tyrosine kinases, such as, for example, in inflammatory diseases of the airways such as acute  
30 bronchitis, chronic bronchitis, chronic obstructive bronchitis (COPD), asthma, bronchiectases, allergic or non-allergic rhinitis or sinusitis, nasal polyps, cystic

fibrosis,  $\alpha$ 1-antitrypsin deficiency, or coughs, pulmonary emphysema, pulmonary fibrosis or hyperreactive airways.

The compounds are also suitable for treating inflammatory diseases of the gastrointestinal tract or bile duct and gall bladder which are associated with disrupted activity of the tyrosine kinases, such as may be found e.g. in acute or chronic inflammatory changes such as cholecystitis, Crohn's disease, ulcerative colitis, and ulcers or polyposis in the gastrointestinal tract or such as may occur in diseases of the gastrointestinal tract which are associated with increased secretions, such as Ménétrier's disease, secreting adenomas or protein loss syndromes,

and also for treating inflammatory diseases of the joints, such as rheumatoid arthritis, inflammatory diseases of the skin, the eyes, in inflammatory pseudopolyps, in colitis cystica profunda or pneumatosis cystoides intestinalis. The compounds may also be used for treating CNS and spinal cord injuries.

Preferred fields of application are inflammatory diseases of the respiratory organs or of the intestine, such as chronic bronchitis (COPD), chronic sinusitis, asthma, Crohn's disease, ulcerative colitis or polyposis of the intestines.

Particularly preferred fields of application are inflammatory diseases of the airways or lungs such as chronic bronchitis (COPD) or asthma or nasal polyps.

Moreover, the compounds of general formula (I) and the physiologically acceptable salts thereof can be used for the treatment of other diseases caused by aberrant function of tyrosine kinases, such as, for example epidermal hyperproliferation (psoriasis), benign prostatic hyperplasia (BPH), inflammatory processes, diseases of the immune system, hyperproliferation in haematopoietic cells, etc.

On account of their biological properties, the compounds according to the invention can be used alone or in combination with other pharmacologically active compounds, for example in tumour therapy in monotherapy or in combination with other antitumour therapeutics, for example in combination with topoisomerase inhibitors

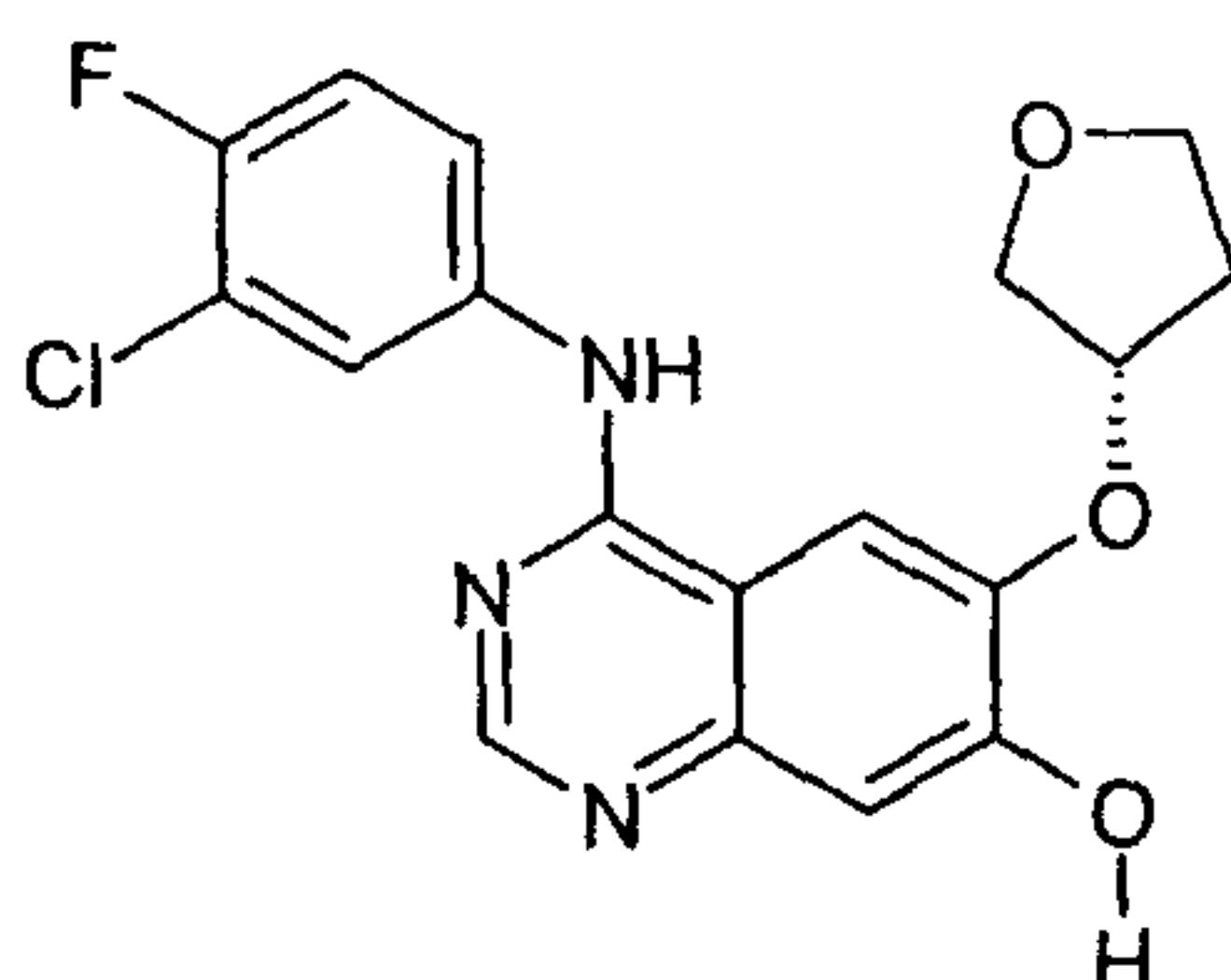
(e.g. etoposide), mitosis inhibitors (e.g. vinblastine), compounds interacting with nucleic acids (e.g. cis-platin, cyclophosphamide, adriamycin), hormone antagonists (e.g. tamoxifen), inhibitors of metabolic processes (e.g. 5-FU etc.), cytokines (e.g. Interferons), antibodies etc. For the treatment of airway diseases, these compounds  
5 can be used alone or in combination with other airway therapeutics, such as, for example, compounds having secretolytic activity (e.g. ambroxol, N-acetylcysteine), broncholytic activity (e.g. tiotropium or ipratropium or fenoterol, salmeterol, salbutamol) and/or anti-inflammatory activity (e.g. theophylline or glucocorticoids). For the treatment of diseases in the region of the gastrointestinal tract, these  
10 compounds can likewise be given alone or in combination with motility- or secretion-influencing substances. These combinations can be administered either simultaneously or sequentially.

The administration of these compounds either alone or in combination with other  
15 active compounds can be carried out intravenously, subcutaneously, intramuscularly, intraperitoneally, intranasally, by inhalation or transdermally or orally, aerosol formulations being particularly suitable for inhalation.

In the case of pharmaceutical administration, the compounds according to the  
20 invention are generally used in warm-blooded vertebrates, in particular in man, in doses of 0.01-100 mg/kg of body weight, preferably at 0.1-15 mg/kg. For administration, these are formulated with one or more conventional inert carriers and/or diluents, e.g. with maize starch, lactose, sucrose, microcrystalline cellulose, magnesium stearate, polyvinylpyrrolidone, citric acid, tartaric acid, water,  
25 water/ethanol, water/glycerol, water/sorbitol, water/polyethylene glycol, propylene glycol, stearyl alcohol, carboxymethylcellulose or fat-containing substances such as hard fat or suitable mixtures thereof, to form customary galenic preparations, such as tablets, coated tablets, capsules, powders, suspensions, solutions, sprays or suppositories.

30

The following examples are intended to illustrate the present invention in greater detail without restricting it:

**Preparation of the starting compounds:****Example I**

5

4-[(3-chloro-4-fluoro-phenyl)amino]-6-((S)-tetrahydrofuran-3-yloxy)-7-hydroxy-quinazoline

---

- 10 a) benzyl 2-nitro-4-benzyloxy-5-((S)-tetrahydrofuran-3-yloxy)-benzoate:  
Prepared by reacting 6-nitro-benzo[1,3]dioxole-5-carboxylic acid with (S)-3-hydroxy-tetrahydrofuran in the presence of potassium-tert.-butoxide and subsequent reaction of the reaction mixture with benzyl bromide.  
cf. Example VI (2), WO 03/082290
- 15 Mass spectrum (ESI<sup>+</sup>): m/z = 450 [M+H]<sup>+</sup>
- b) benzyl 2-amino-4-benzyloxy-5-((S)-tetrahydrofuran-3-yloxy)-benzoate:  
Prepared by catalytic hydrogenation of benzyl 2-nitro-4-benzyloxy-5-((S)-tetrahydrofuran-3-yloxy)-benzoate in the presence of Raney nickel.
- 20 cf. Example IV(1), WO 03/082290  
Mass spectrum (ESI<sup>+</sup>): m/z = 420 [M+H]<sup>+</sup>
- c) 6-((S)-tetrahydrofuran-3-yloxy)-7-benzyloxy-3H-quinazolin-4-one:  
Prepared by reacting benzyl 2-amino-4-benzyloxy-5-((S)-tetrahydrofuran-3-yloxy)-benzoate with formamidine acetate.
- 25 cf. Example III(1), WO 03/082290  
Mass spectrum (ESI<sup>+</sup>): m/z = 339 [M+H]<sup>+</sup>

d) 4-chloro-6-((S)-tetrahydrofuran-3-yloxy)-7-benzyloxy-quinazoline:

Prepared by reacting 6-((S)-tetrahydrofuran-3-yloxy)-7-benzyloxy-3H-quinazolin-4-one with thionyl chloride in the presence of N,N-dimethylformamide in acetonitrile at reflux temperature.

5 cf. Example II(1), WO 03/082290

R<sub>f</sub> value: 0.85 (silica gel, ethyl acetate/methanol = 9:1)

e) 4-[(3-chloro-4-fluoro-phenyl)amino]-6-((S)-tetrahydrofuran-3-yloxy)-7-benzyloxy-quinazoline-hydrochloride:

10 Prepared by reacting 4-chloro-6-((S)-tetrahydrofuran-3-yloxy)-7-benzyloxy-quinazoline with 3-chloro-4-fluoro-aniline in isopropanol

cf. Example I(1), WO 03/082290

Mass spectrum (ESI<sup>+</sup>): m/z = 466, 468 [M+H]<sup>+</sup>

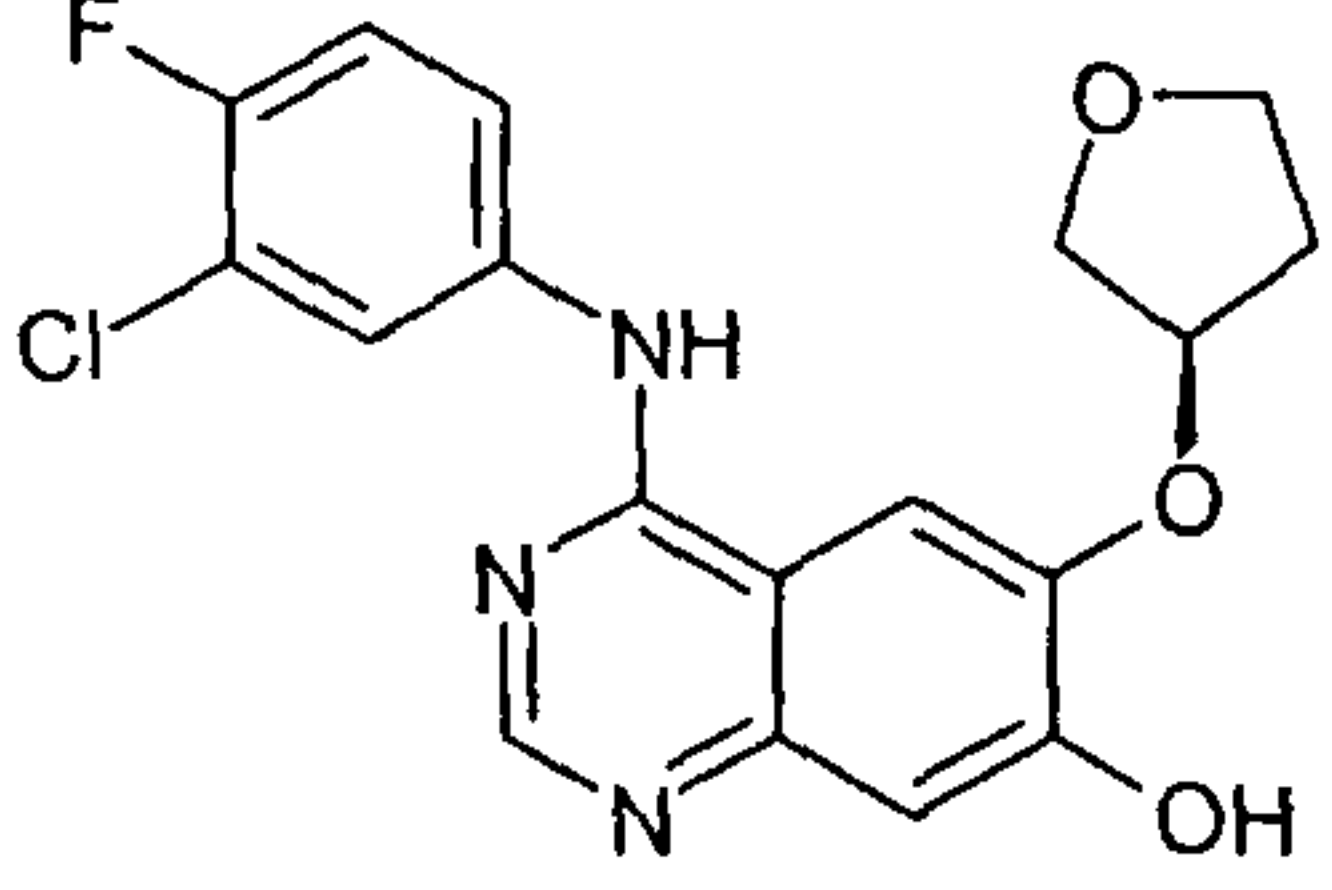
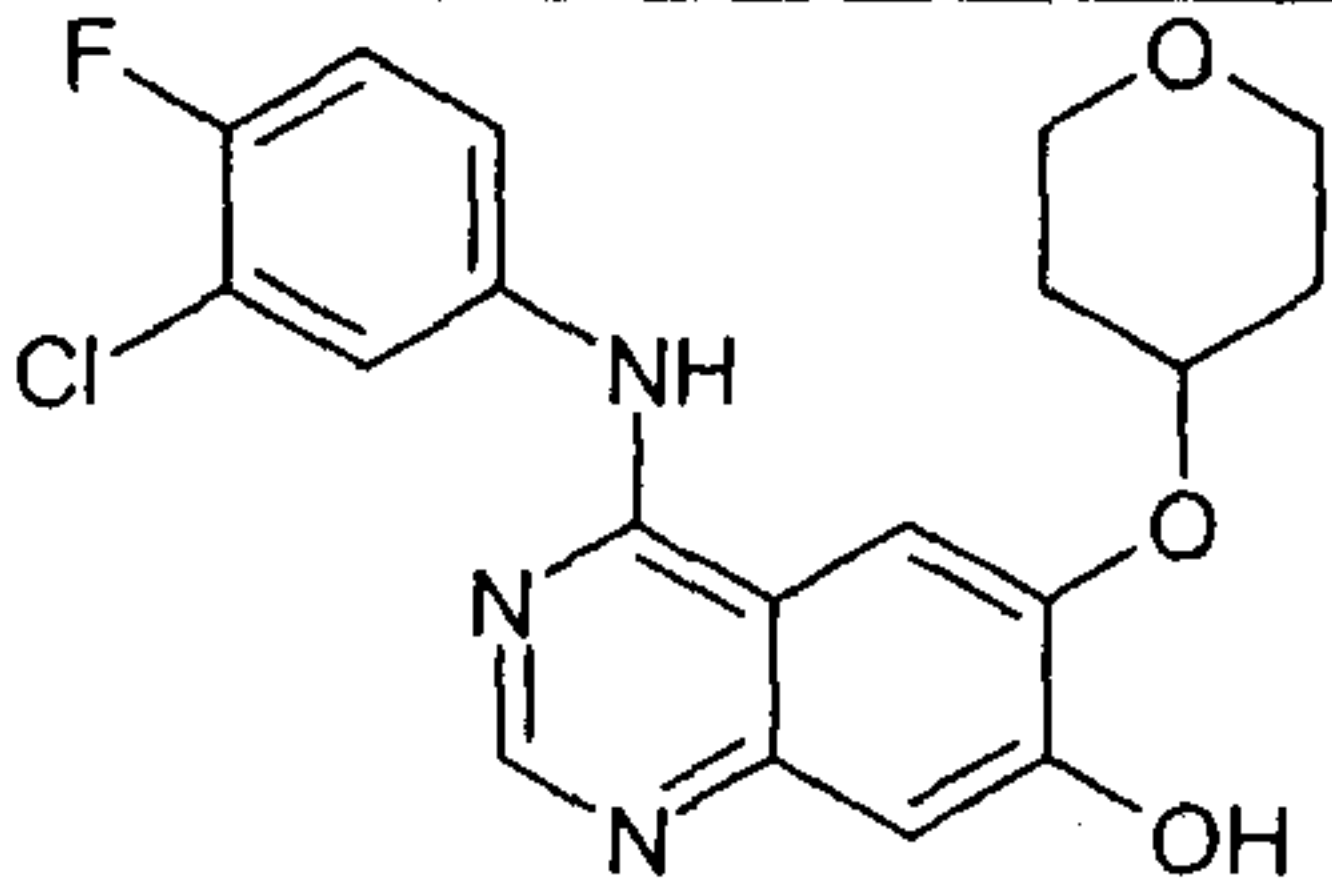
15 f) 4-[(3-chloro-4-fluoro-phenyl)amino]-6-((S)-tetrahydrofuran-3-yloxy)-7-hydroxy-quinazoline:

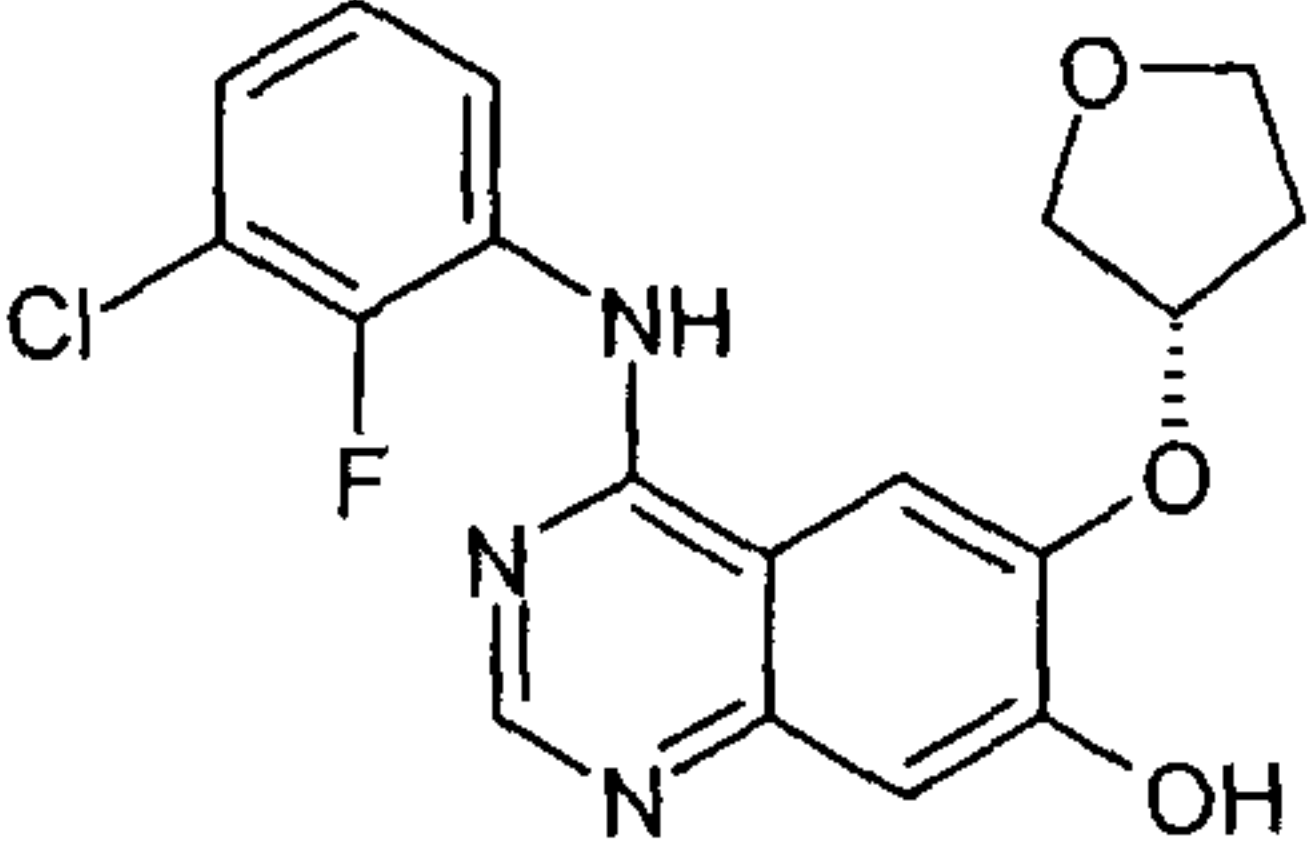
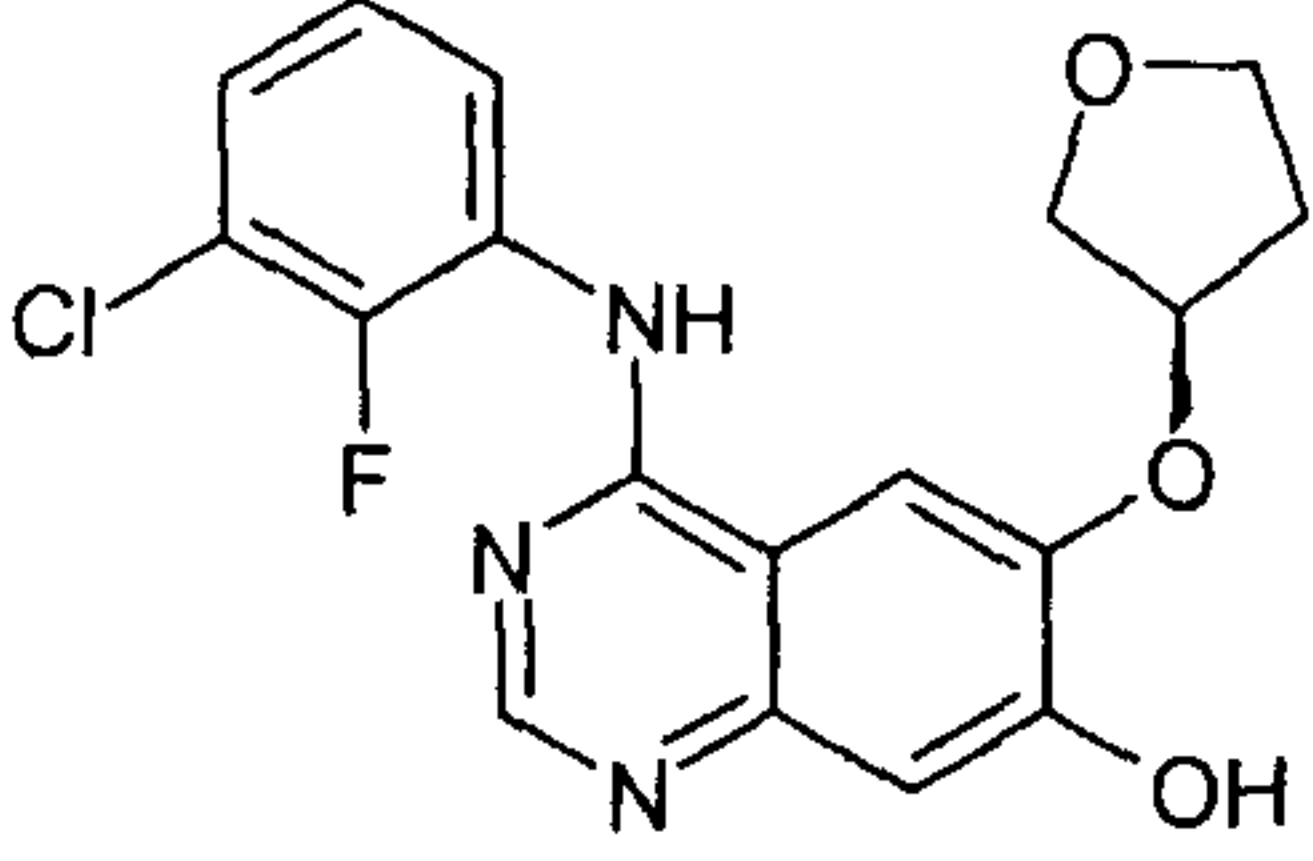
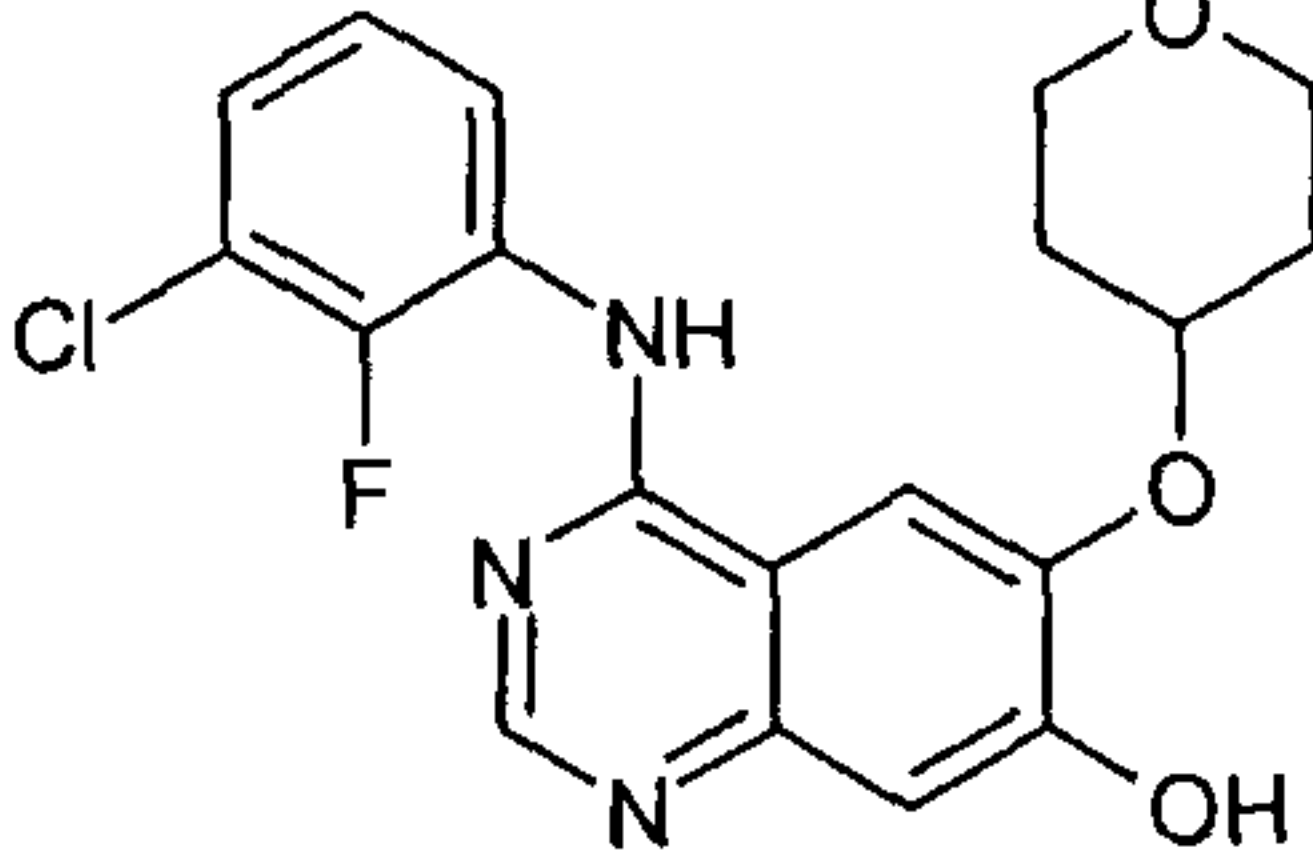
Prepared by treating 4-[(3-chloro-4-fluoro-phenyl)amino]-6-((S)-tetrahydrofuran-3-yloxy)-7-benzyloxy-quinazoline with trifluoroacetic acid.

cf. Example 6(1), WO 03/082290

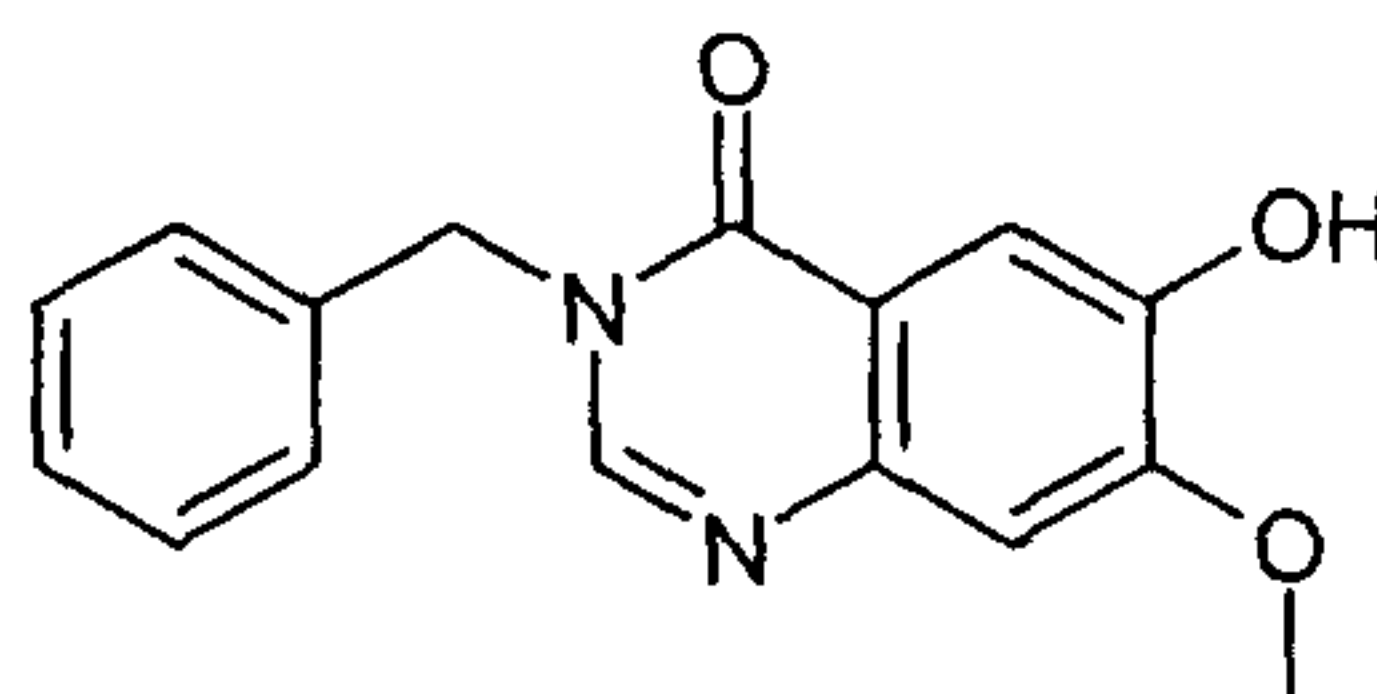
20 Mass spectrum (ESI<sup>+</sup>): m/z = 376, 378 [M+H]<sup>+</sup>

The following may be obtained analogously to Example I:

Example	Structure
I(1)	
I(2)	

Example	Structure
I(3)	
I(4)	
I(5)	

### Example II



3-benzyl-3,4-dihydro-4-oxo-6-hydroxy-7-methoxy-quinazoline

5

#### Method A:

168.5 g 6-hydroxy-7-methoxy-benzo[d][1,3]oxazin-4-one are dissolved in 1200 ml of toluene and 74.7 ml benzylamine are added. The mixture is refluxed for 15 hours and then cooled to ambient temperature. The precipitate is filtered off and washed

10

with tert.-butylmethylether.  
Yield 124 g (72% of theory)

#### Method B:

200 g 3-benzyl-3,4-dihydro-4-oxo-6-acetyloxy-7-methoxy-quinazoline are suspended in 200 ml of water and 1000 ml of ethanol. 300 ml 10N sodium hydroxide solution

15

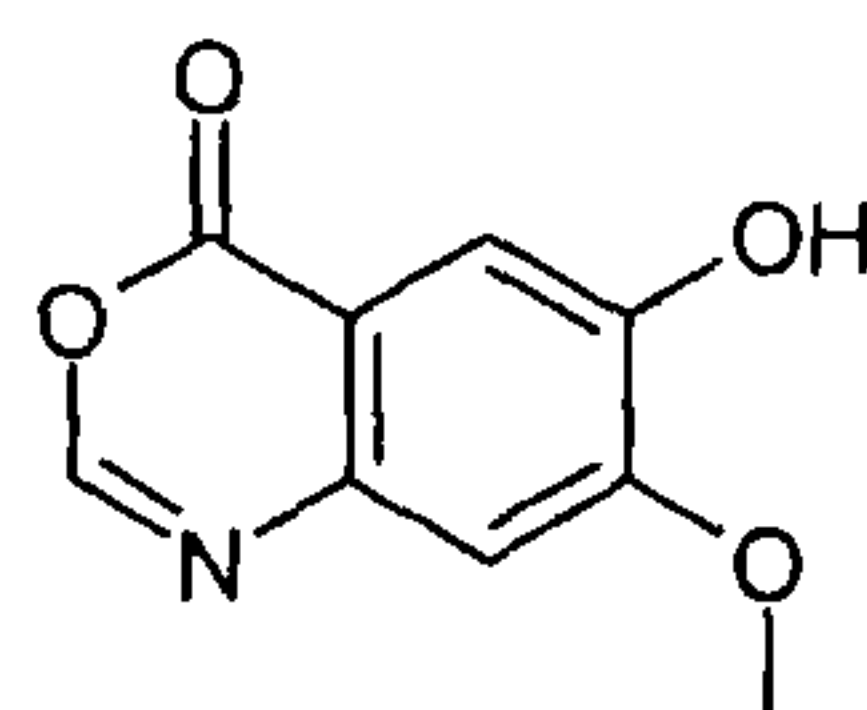
are added at ambient temperature and the mixture is heated to 30°C for 1 hour. After the addition of 172 ml acetic acid and 2000 ml of water the mixture is stirred for 20 hours at ambient temperature. The precipitate is suction filtered, washed with water and acetone and dried at 60°C.

5 Yield: 172.2 g (98% of theory)

R<sub>f</sub> value: 0.25 (silica gel, methylene chloride/ethanol = 19:1)

Mass spectrum (ESI<sup>+</sup>): m/z = 283 [M+H]<sup>+</sup>

### Example III



10

6-hydroxy-7-methoxy-benzo[d][1,3]oxazin-4-one

15

1 g 2-amino-5-hydroxy-4-methoxy-benzoic acid (prepared by reacting methyl 2-nitro-4,5-dimethoxy-benzoate with potassium hydroxide solution to form the potassium salt of 2-nitro-5-hydroxy-4-methoxy-benzoic acid and subsequent catalytic hydrogenation in the presence of palladium on activated charcoal) and 20 ml triethyl orthoformate are heated to 100°C for 2.5 hours. After cooling to ambient temperature the precipitate is suction filtered and washed with diethyl ether.

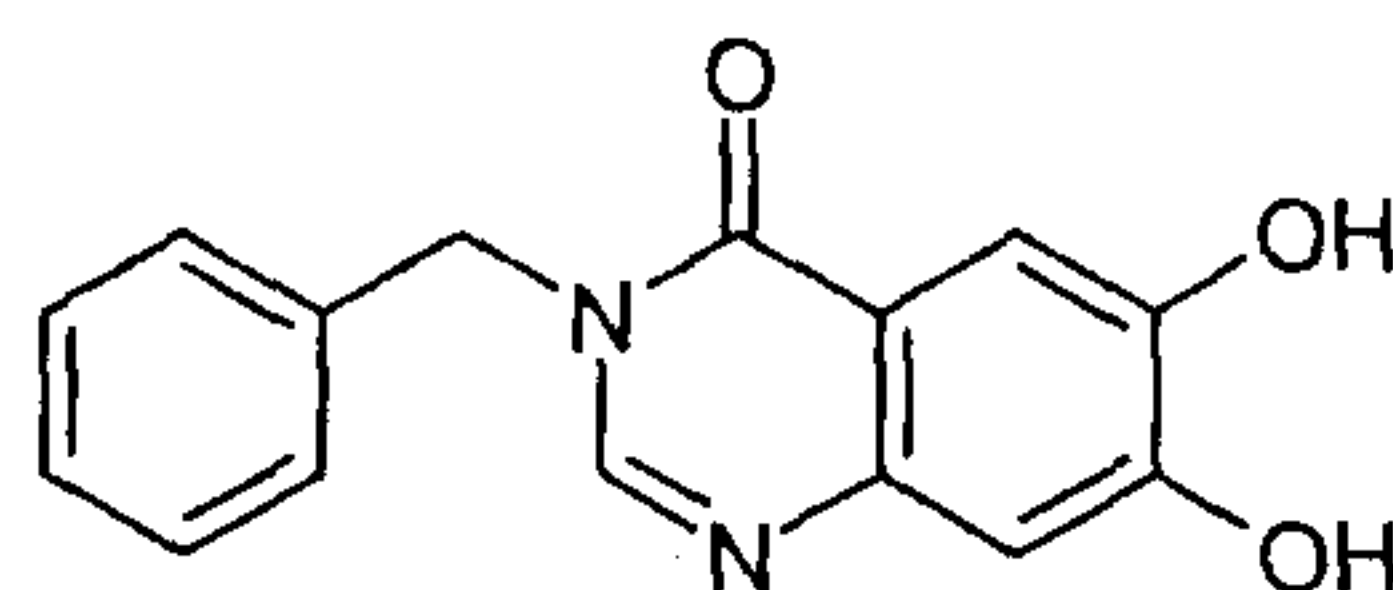
Yield: 0.97 g (93% of theory)

R<sub>f</sub> value: 0.86 (silica gel, methylene chloride/methanol/acetic acid = 90:10:1)

20

Mass spectrum (ESI<sup>+</sup>): m/z = 194 [M+H]<sup>+</sup>

### Example IV



3-benzyl-3,4-dihydro-4-oxo-6,7-dihydroxy-quinazoline

25

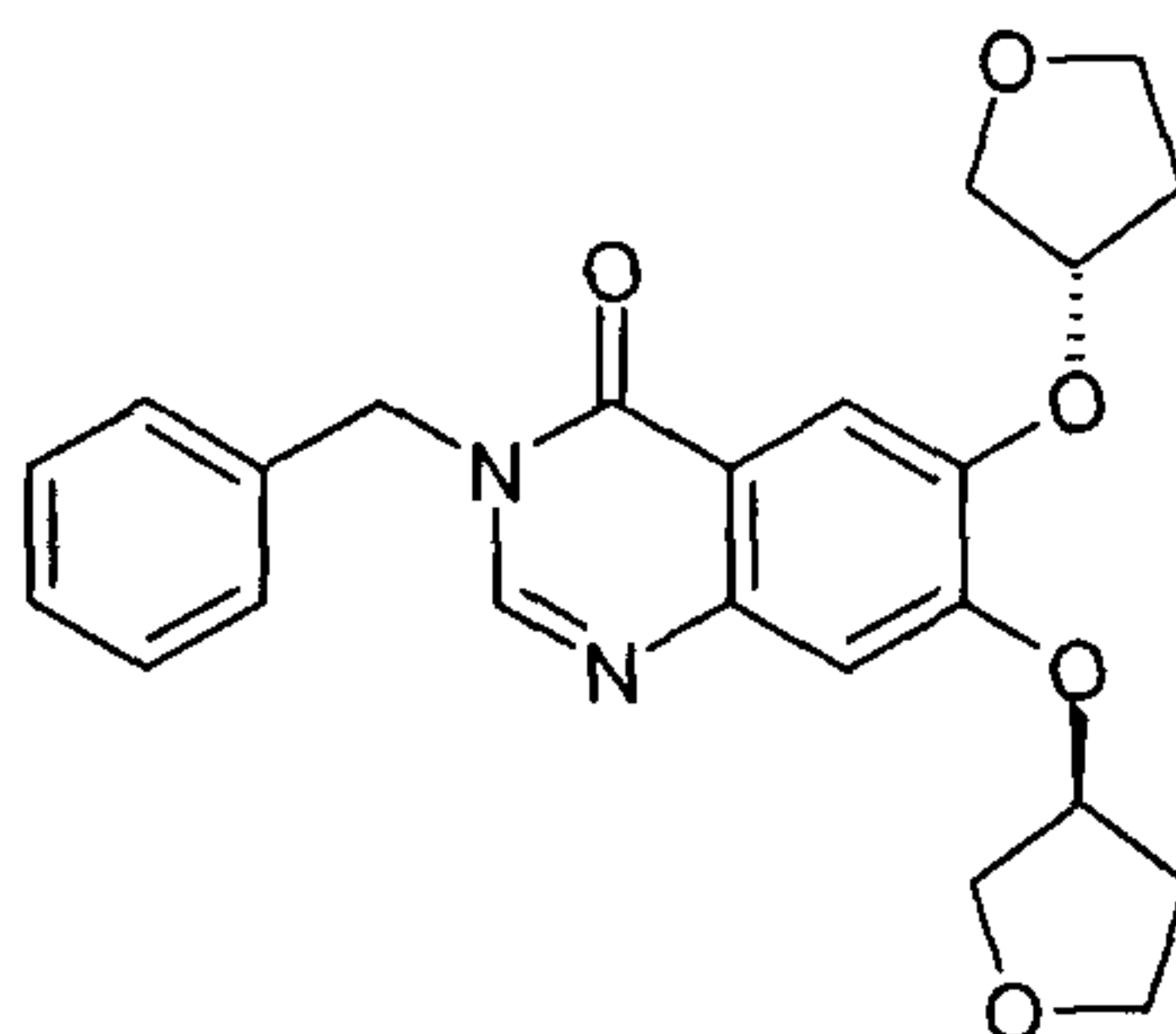
200 mg 3-benzyl-3,4-dihydro-4-oxo-6-hydroxy-7-methoxy-quinazoline and 1 g pyridine-hydrochloride are heated to 150°C for a total of 18 hours. After cooling the

reaction mixture is mixed with water and stirred. The solid is separated off by suction filtering, extracted in diethyl ether, suction filtered again and dried.

Yield: 130 mg (68% of theory)

Mass spectrum (ESI<sup>+</sup>): m/z = 269 [M+H]<sup>+</sup>

5 **Example V**

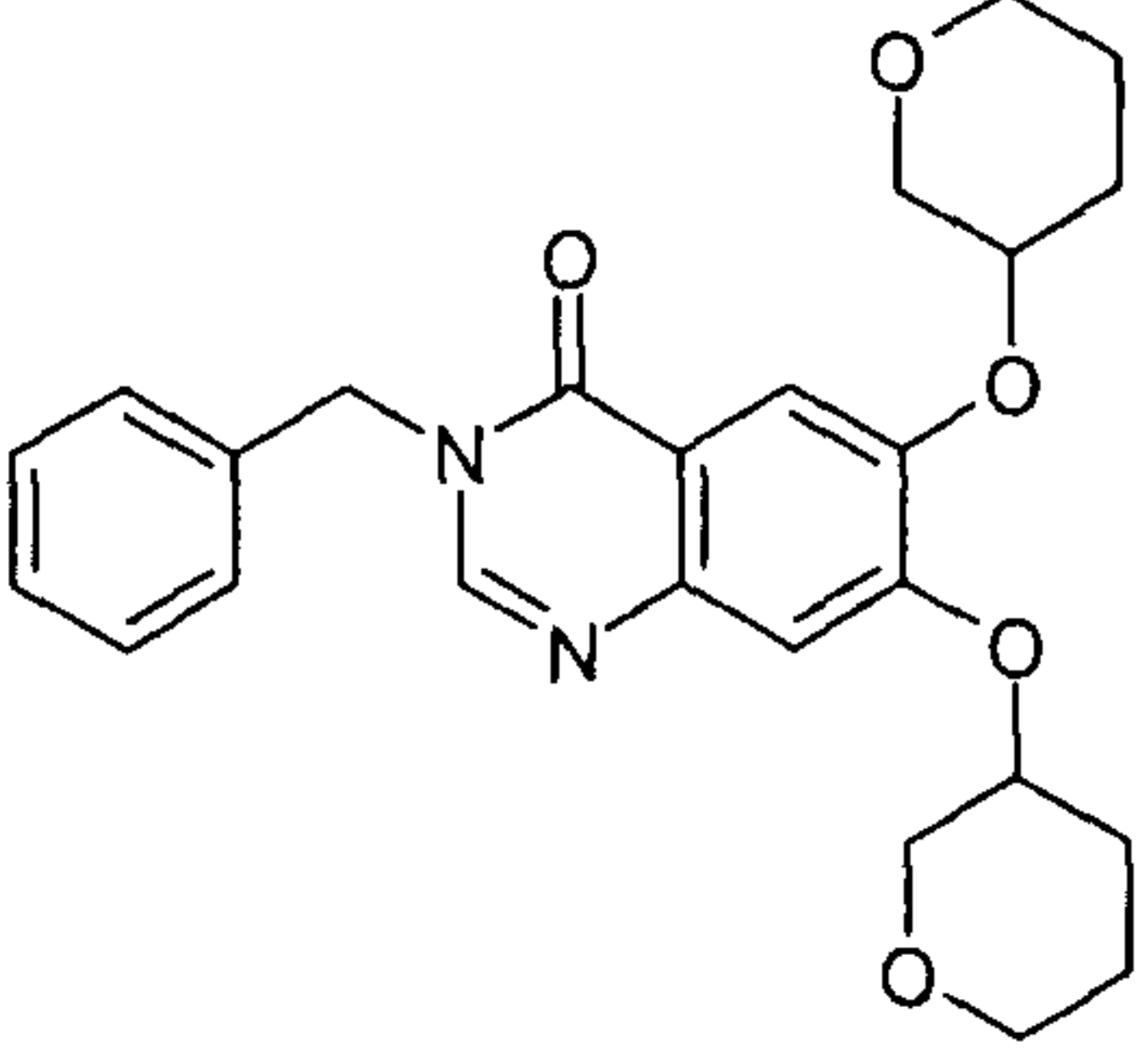


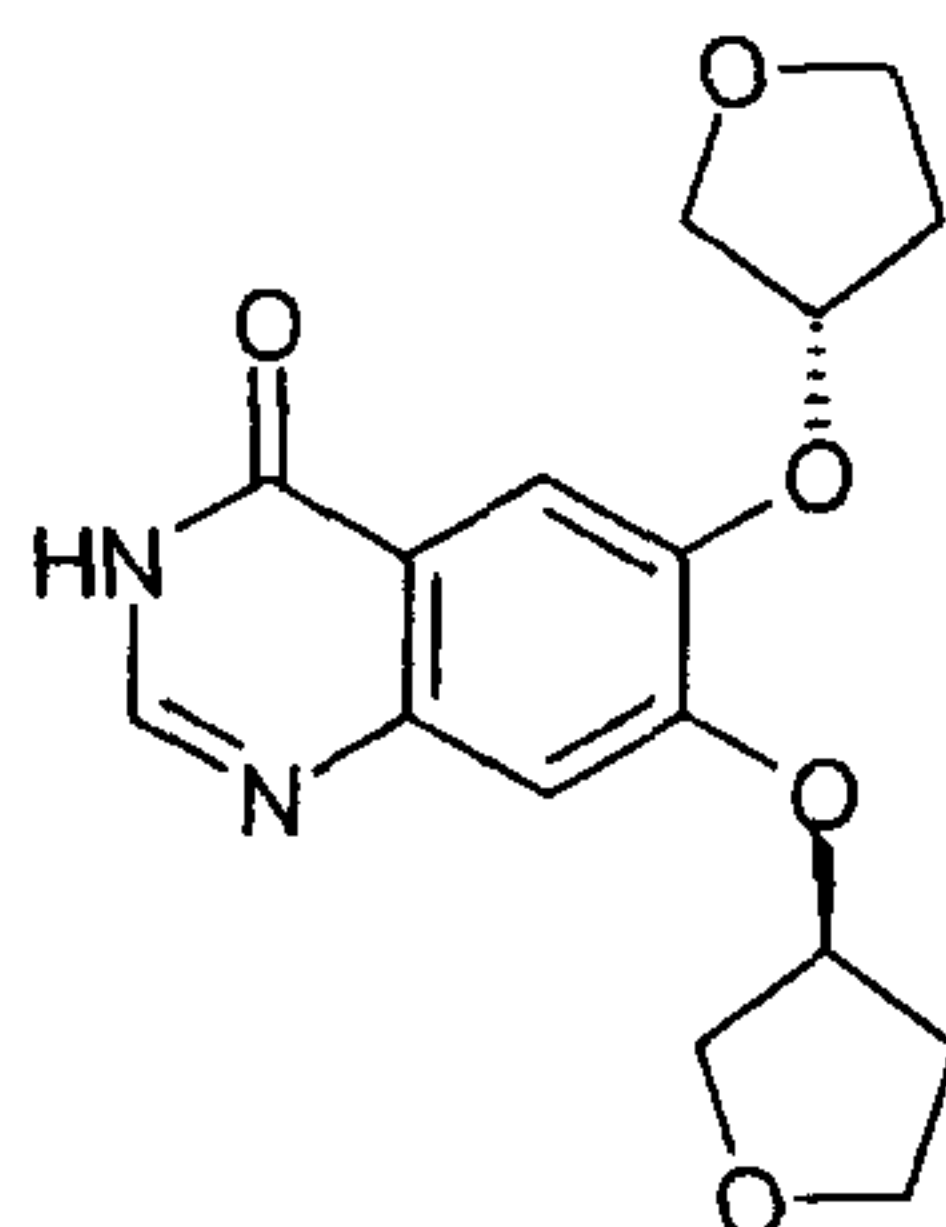
3-benzyl-3,4-dihydro-4-oxo-6-((S)-tetrahydrofuran-3-yloxy)-7-((S)-tetrahydrofuran-3-yloxy)-quinazoline

- 10 Prepared by reacting 3-benzyl-3,4-dihydro-4-oxo-6,7-dihydroxy-quinazoline with (*R*)-3-[(4-methylphenyl)sulphonyloxy]-tetrahydrofuran analogously to Example 1

The following may be obtained analogously to Example V:

Example	Structure
V(1)	
V(2)	

Example	Structure
V(3)	

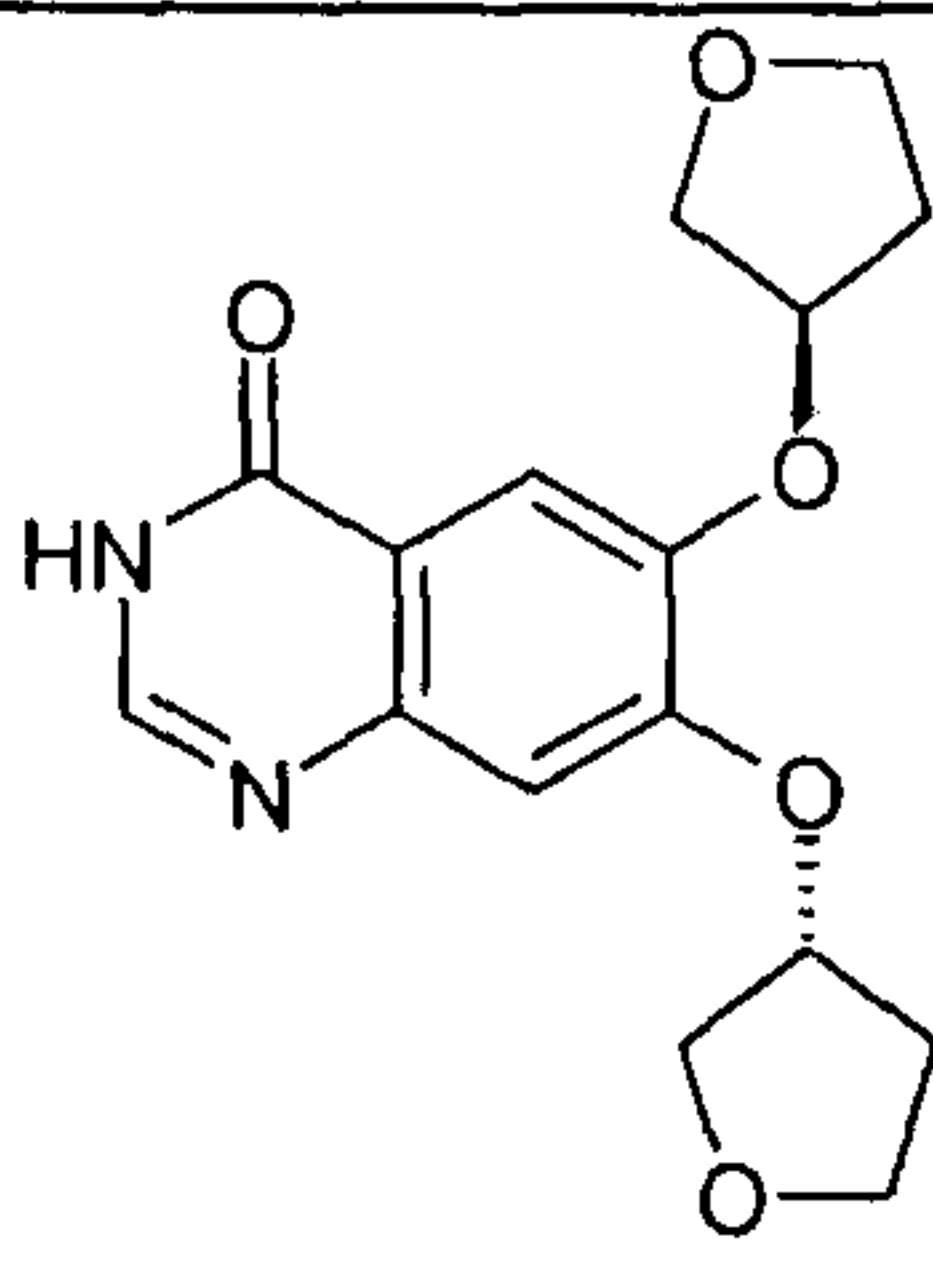
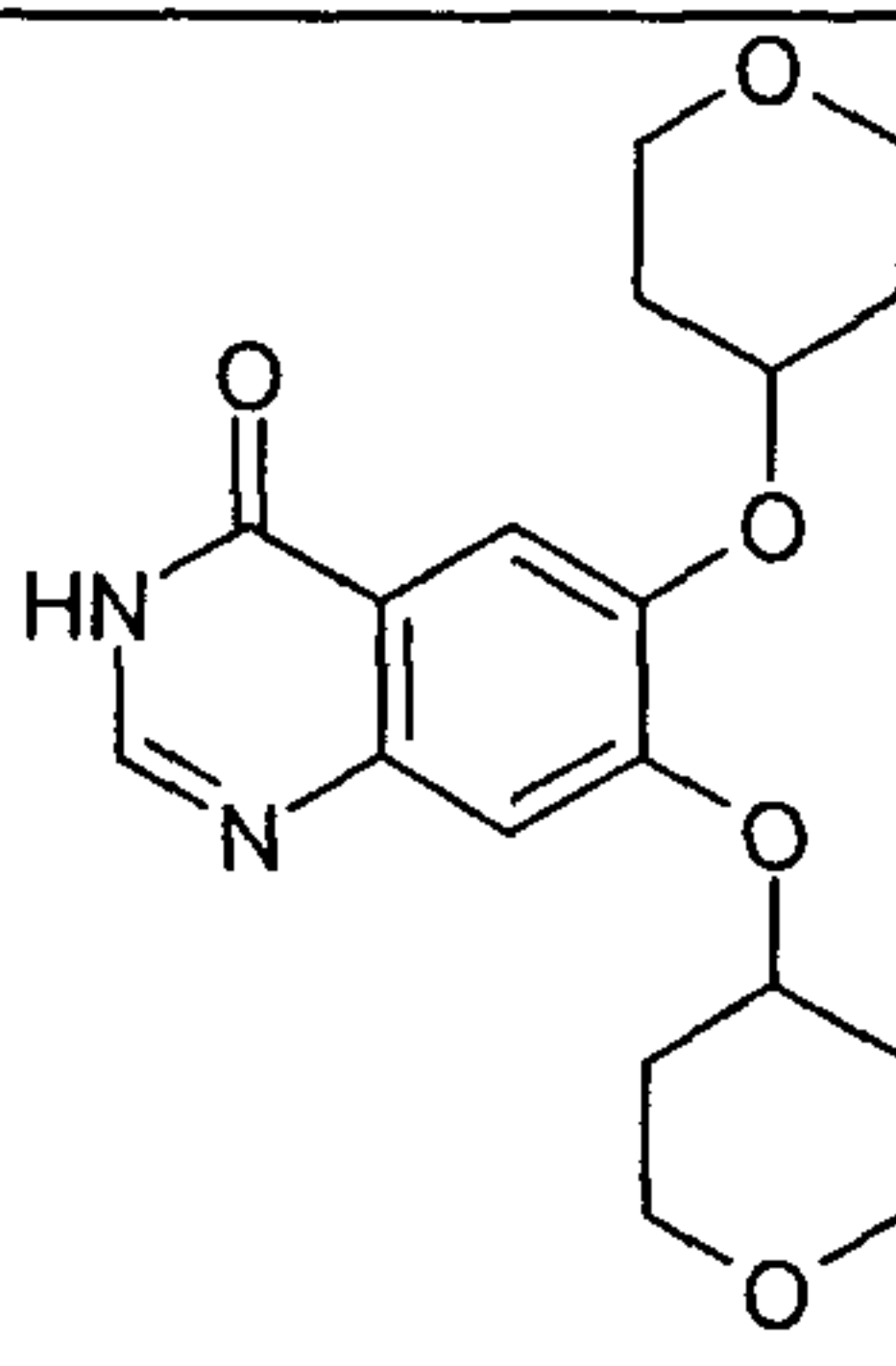
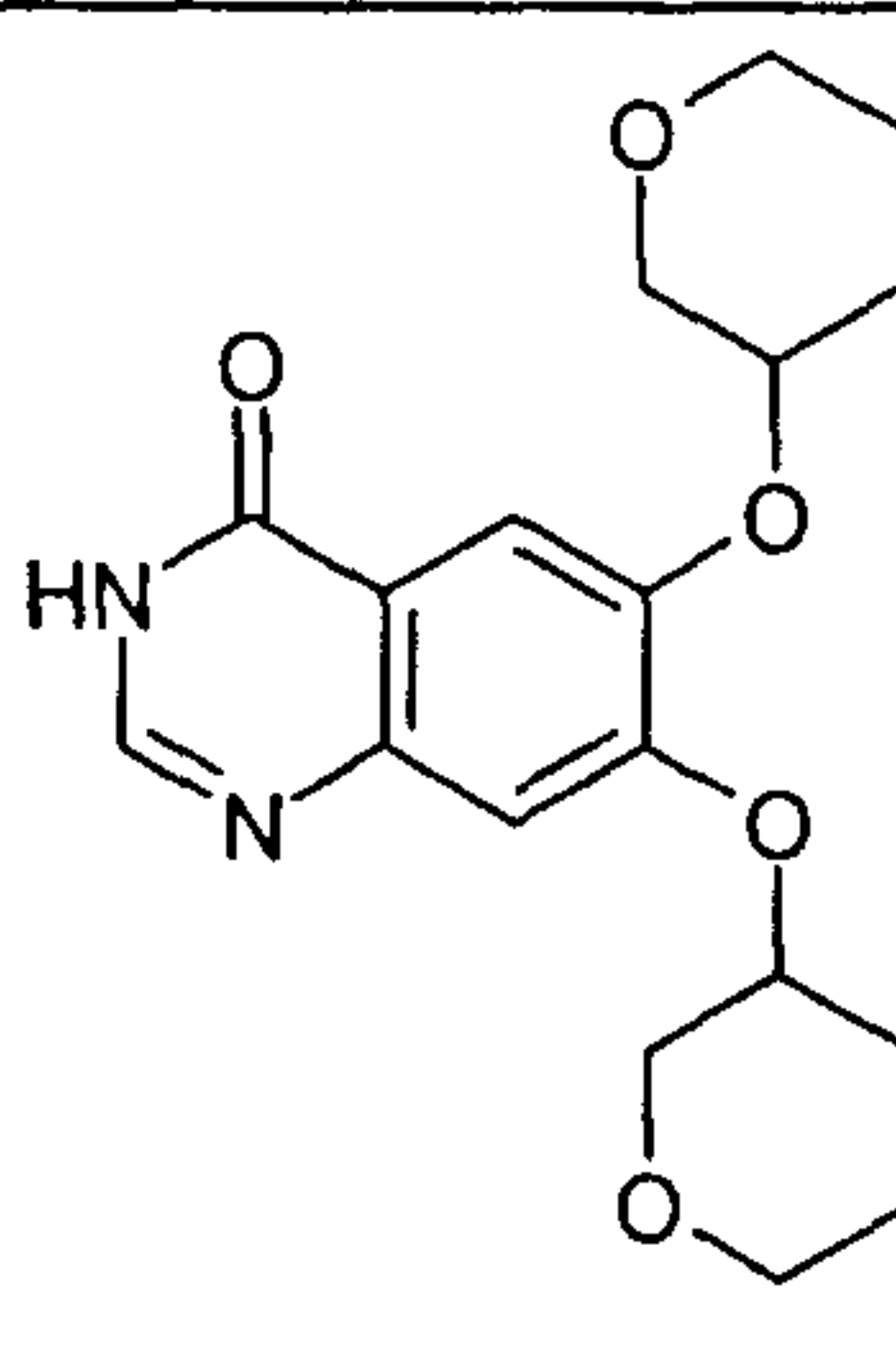
**Example VI**

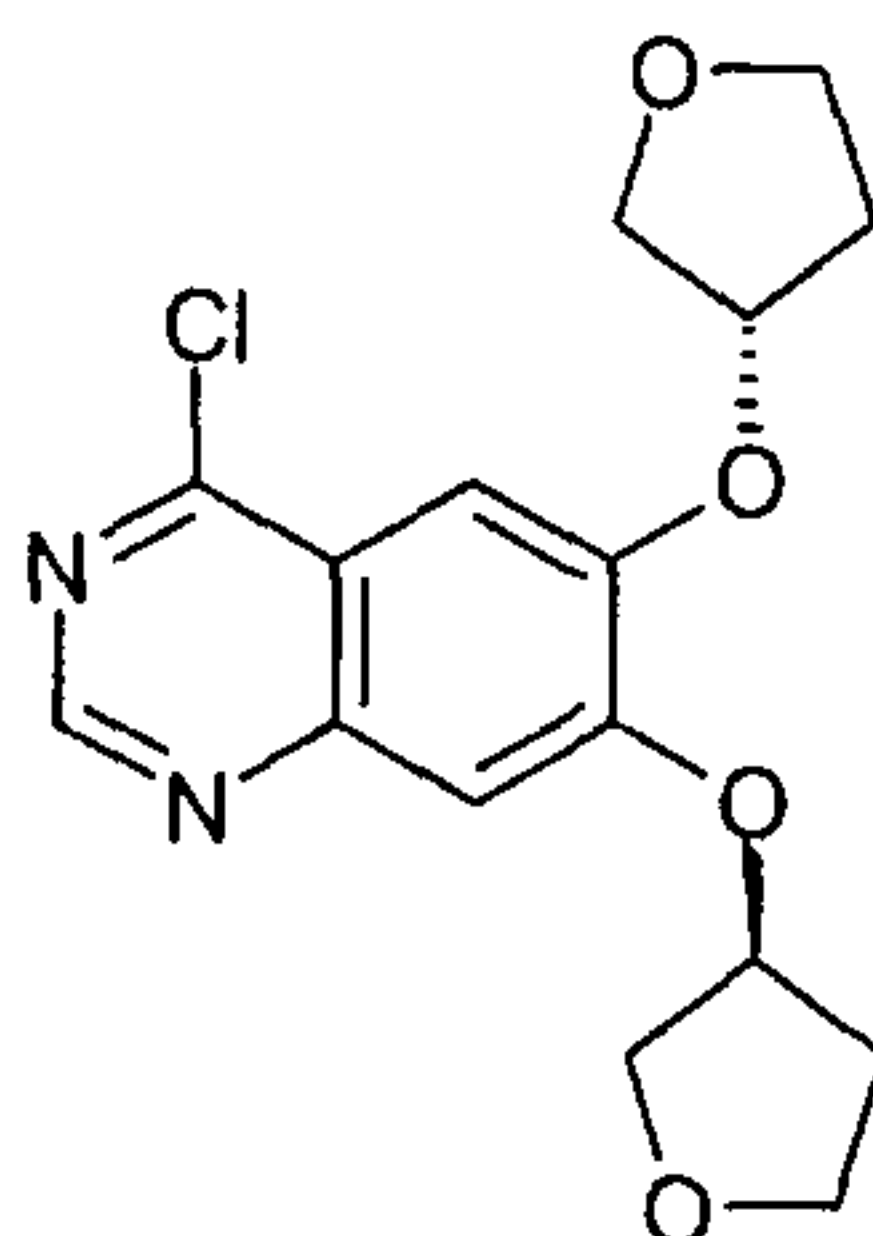
5 3,4-dihydro-4-oxo-6-((S)-tetrahydrofuran-3-yloxy)-7-((S)-tetrahydrofuran-3-yloxy)-  
quinazolin-2(1H)-one

---

10 Prepared by catalytic hydrogenation of 3-benzyl-3,4-dihydro-4-oxo-6-((S)-  
tetrahydrofuran-3-yloxy)-7-((S)-tetrahydrofuran-3-yloxy)-quinazolin-2(1H)-one in glacial acetic  
acid in the presence of palladium on activated charcoal (10% Pd) at 80°C and under  
a hydrogen pressure of 50 psi.

The following may be obtained analogously to Example VI:

Example	Structure
VI(1)	
VI(2)	
VI(3)	

**Example VII**

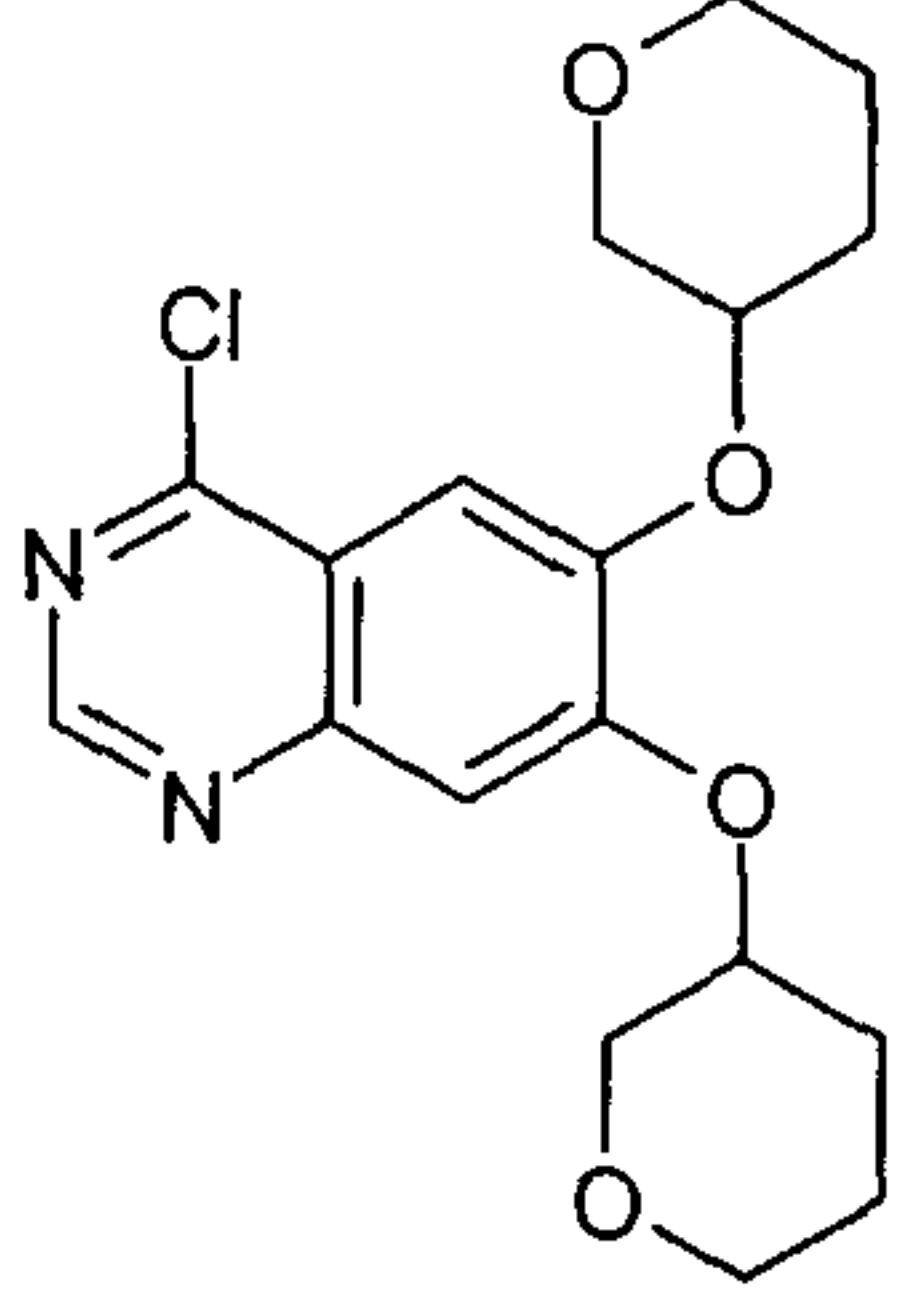
5 4-chloro-6-((S)-tetrahydrofuran-3-yloxy)-7-((S)-tetrahydrofuran-3-yloxy)-quinazoline

Prepared by reacting 3,4-dihydro-4-oxo-6-((S)-tetrahydrofuran-3-yloxy)-7-((S)-tetrahydrofuran-3-yloxy)-quinazoline with thionyl chloride in acetonitrile with the addition of N,N-dimethylformamide.

10

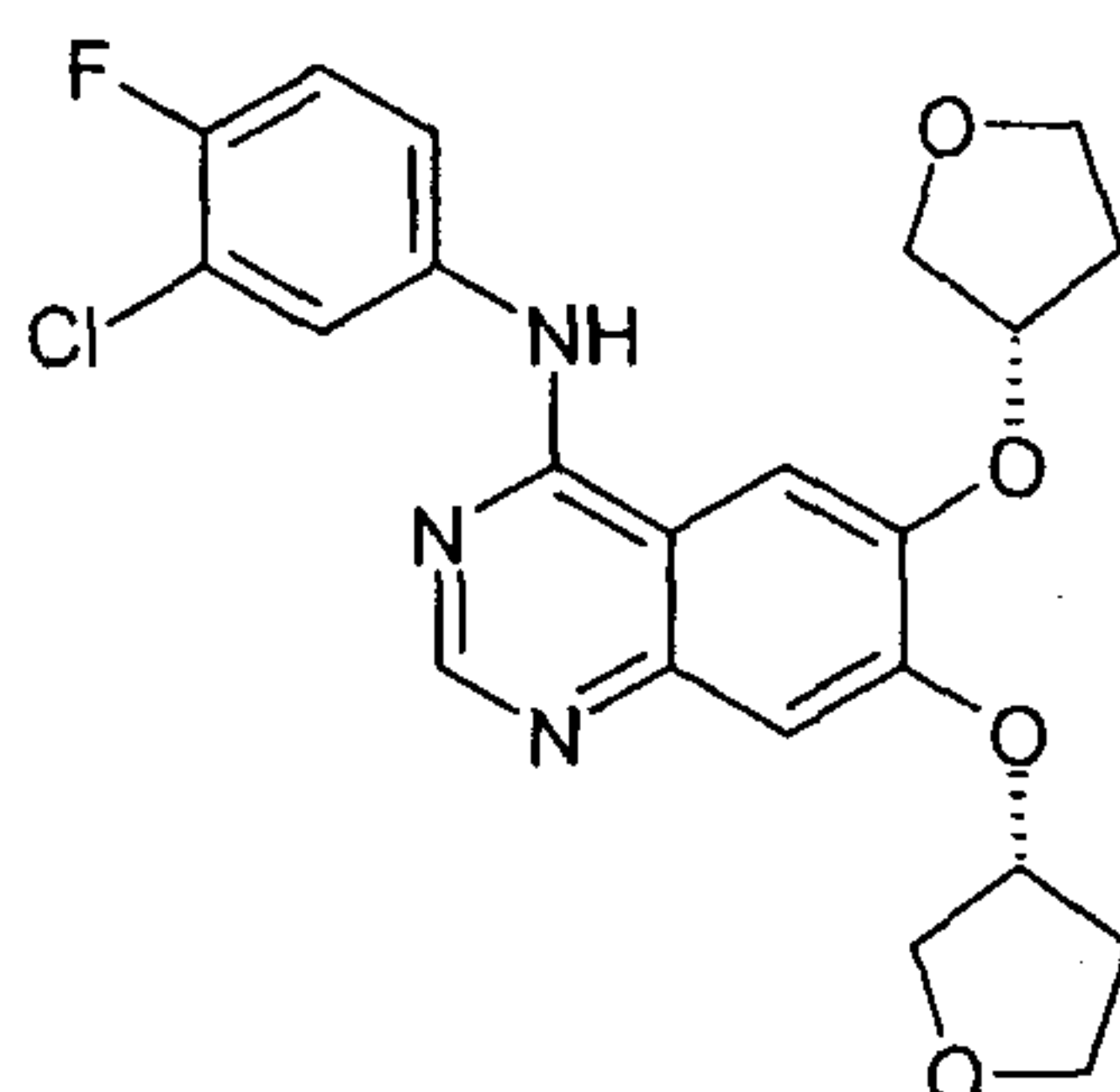
The following may be obtained analogously to Example VII:

Example	Structure
VII(1)	
VII(2)	

Example	Structure
VII(3)	

### Preparation of the end compounds:

#### 5 Example 1



4-[(3-chloro-4-fluoro-phenyl)amino]-6-((*S*)-tetrahydrofuran-3-yloxy)-7-((*R*)-tetrahydrofuran-3-yloxy)-quinazoline

- 10 1 g 4-[(3-chloro-4-fluoro-phenyl)amino]-6-((*S*)-tetrahydrofuran-3-yloxy)-7-hydroxy-quinazoline, 0.78 g (*S*)-3-[(4-methylphenyl)sulphonyloxy]-tetrahydrofuran and 0.6 g potassium carbonate are stirred in 10 ml dimethylformamide for 7 hours at 60°C. After the addition of 0.2 g 3-[(4-methylphenyl)sulphonyloxy]-tetrahydrofuran and 0.2 g potassium carbonate the mixture is stirred for another 16 hours at 60°C. After the
- 15 addition of 0.2 g 3-[(4-methylphenyl)sulphonyloxy]-tetrahydrofuran and 0.2 g potassium carbonate the mixture is again stirred for 4 hours at 60°C. The reaction mixture is cooled, diluted with ethyl acetate and shaken with water and saline solution. The organic phase is dried, evaporated down and the residue is purified by chromatography through a silica gel column with methylene chloride/methanol (98:2

to 90:10). The residue is stirred with diisopropylether and the solid is suction filtered and dried.

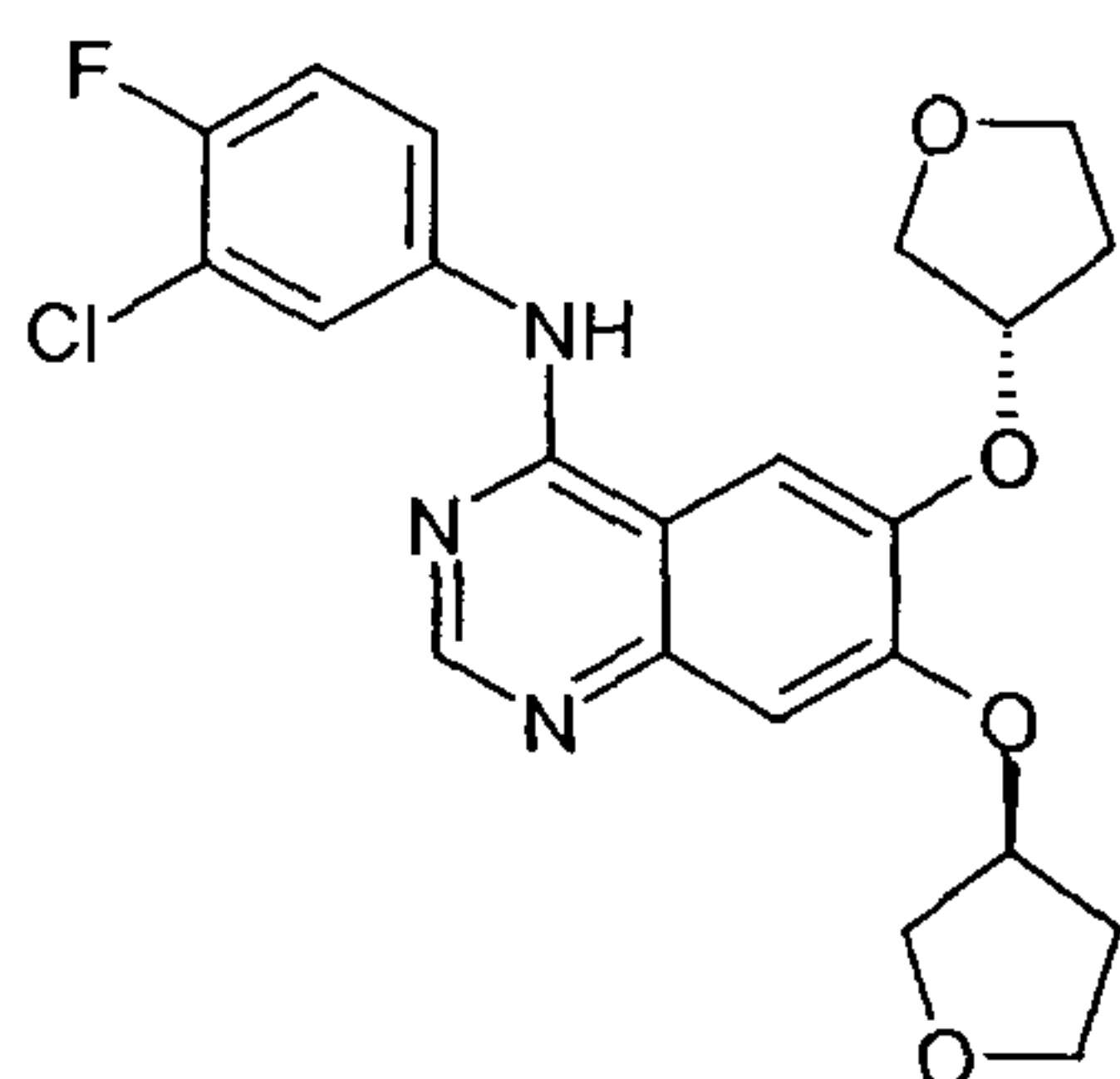
Yield: 990 mg (83% of theory)

R<sub>f</sub> value: 0.44 (silica gel; methylene chloride/methanol = 9:1)

5 Mass spectrum (ESI<sup>+</sup>): m/z = 446, 448 [M+H]<sup>+</sup>

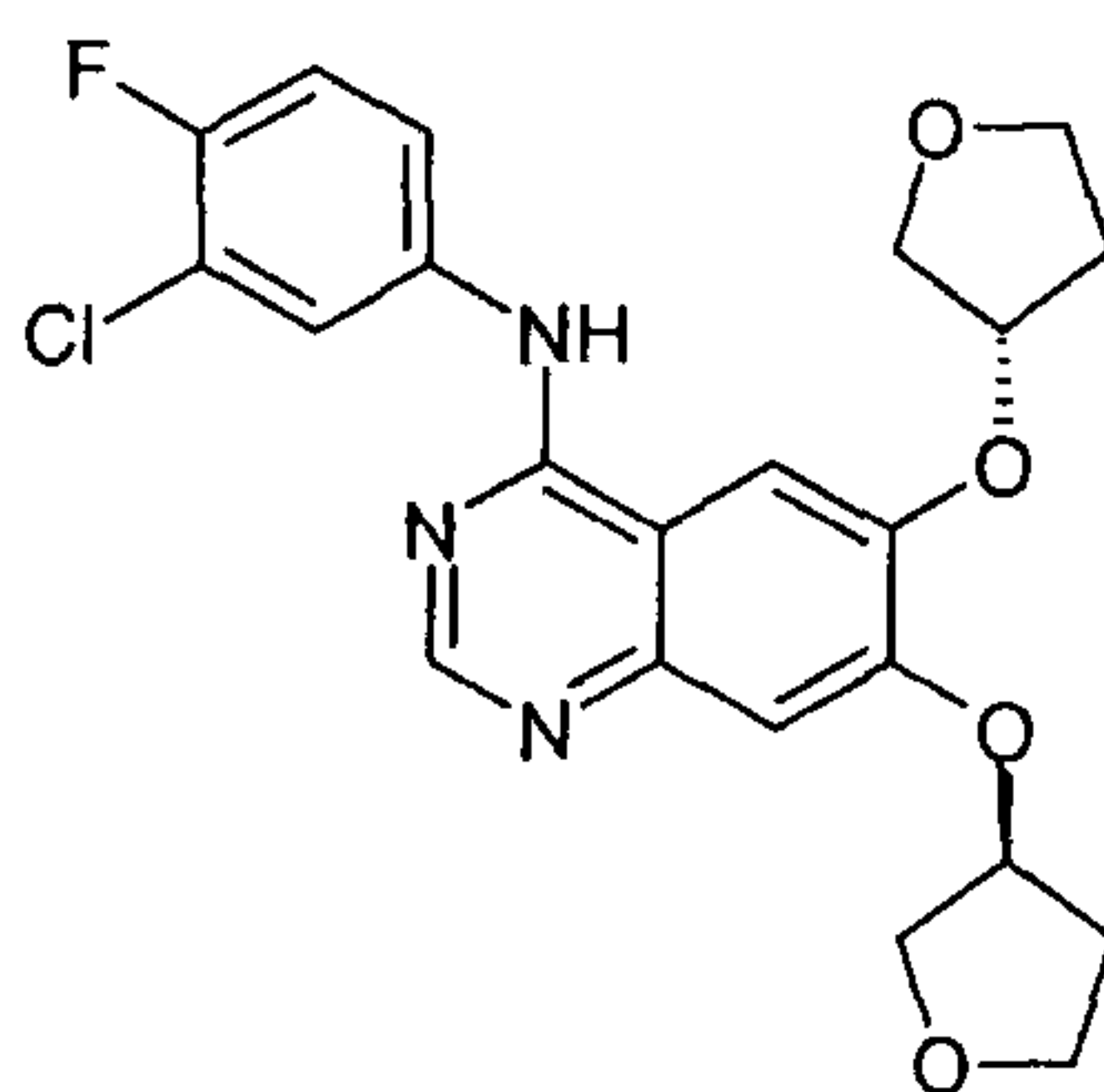
**The following may be obtained analogously to Example 1:**

10 (1) 4-[(3-chloro-4-fluoro-phenyl)amino]-6-((S)-tetrahydrofuran-3-yloxy)-7-((S)-tetrahydrofuran-3-yloxy)-quinazoline



Mass spectrum (ESI<sup>+</sup>): m/z = 446, 448 [M+H]<sup>+</sup>

### Example 2



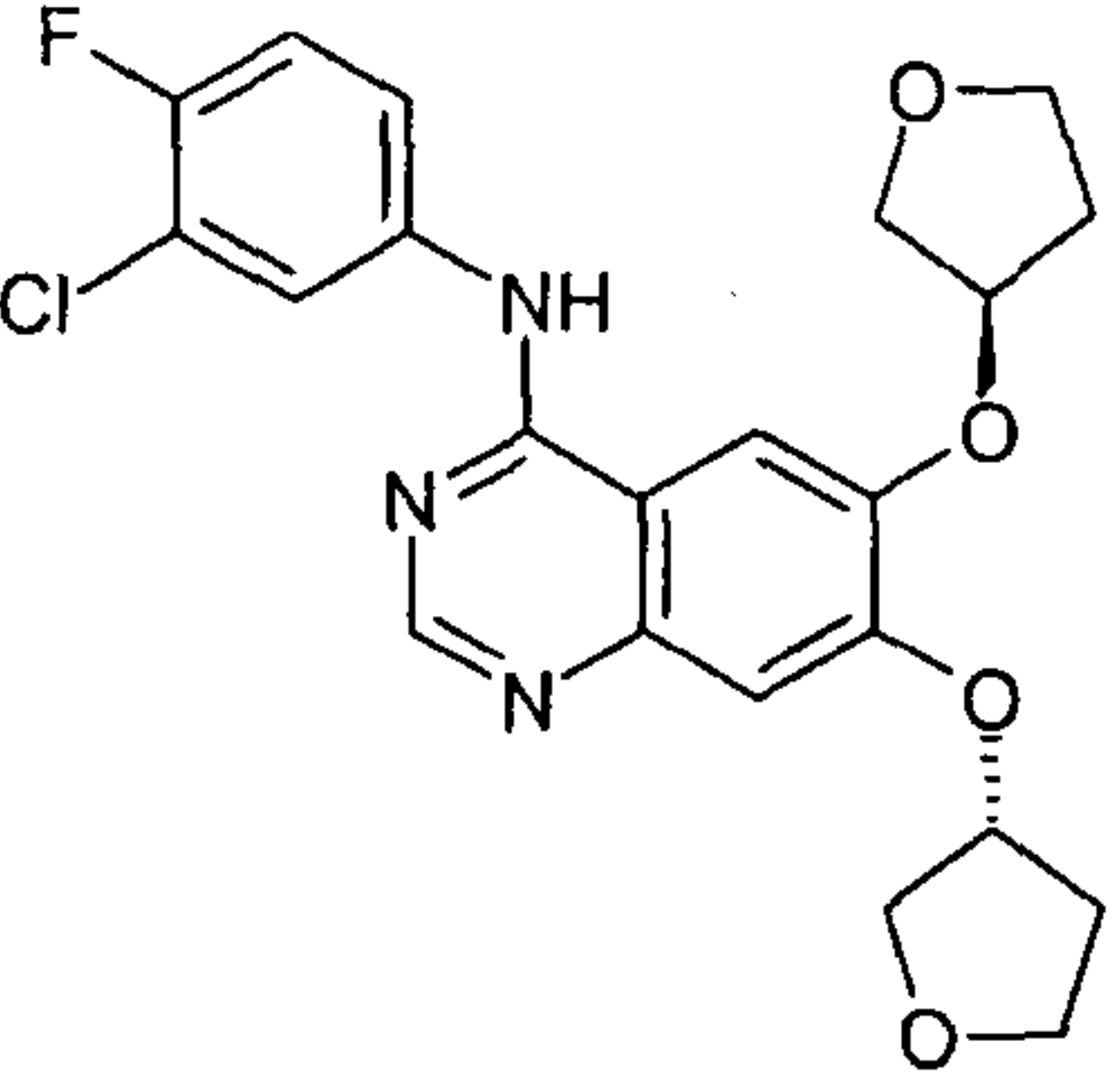
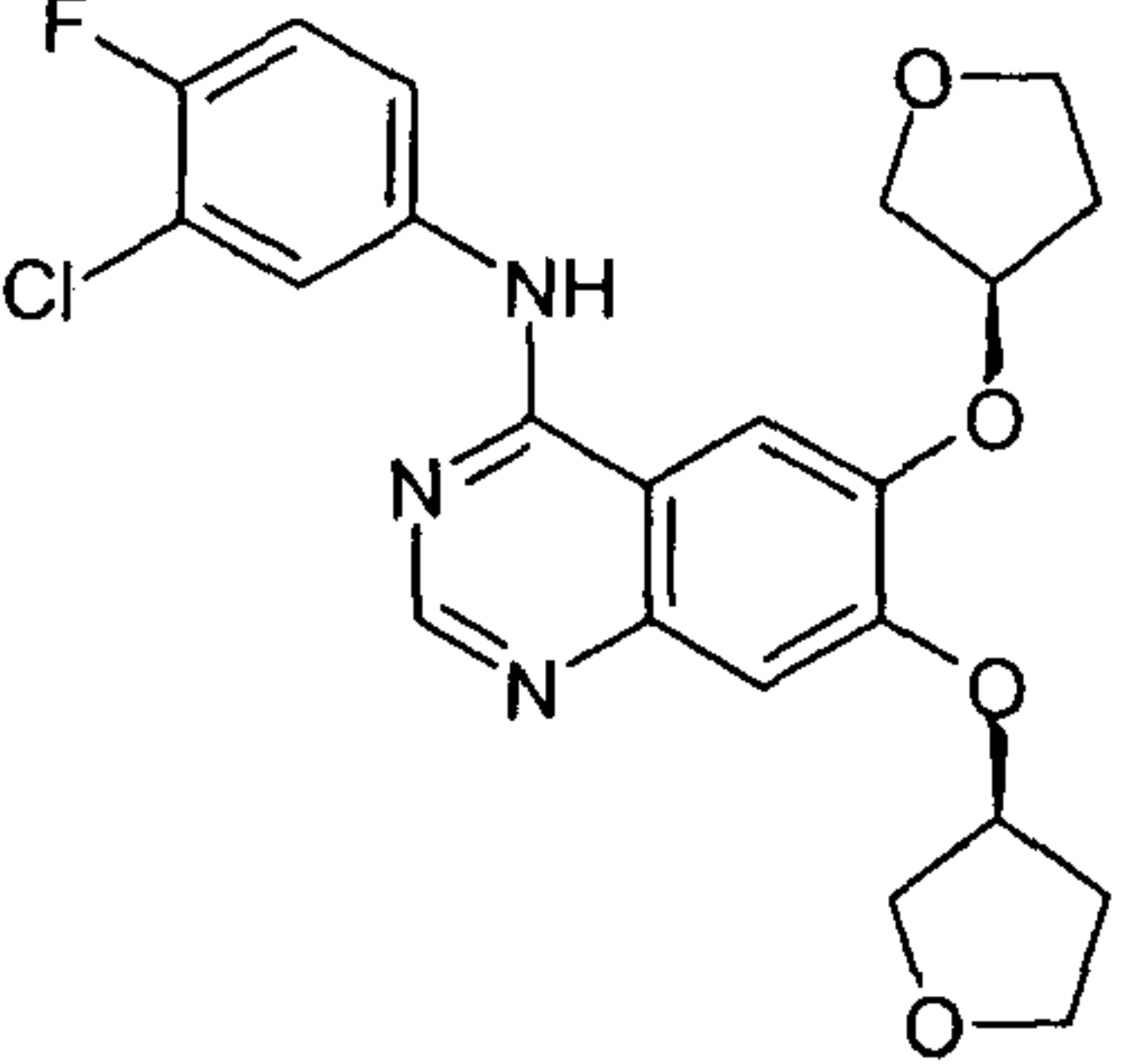
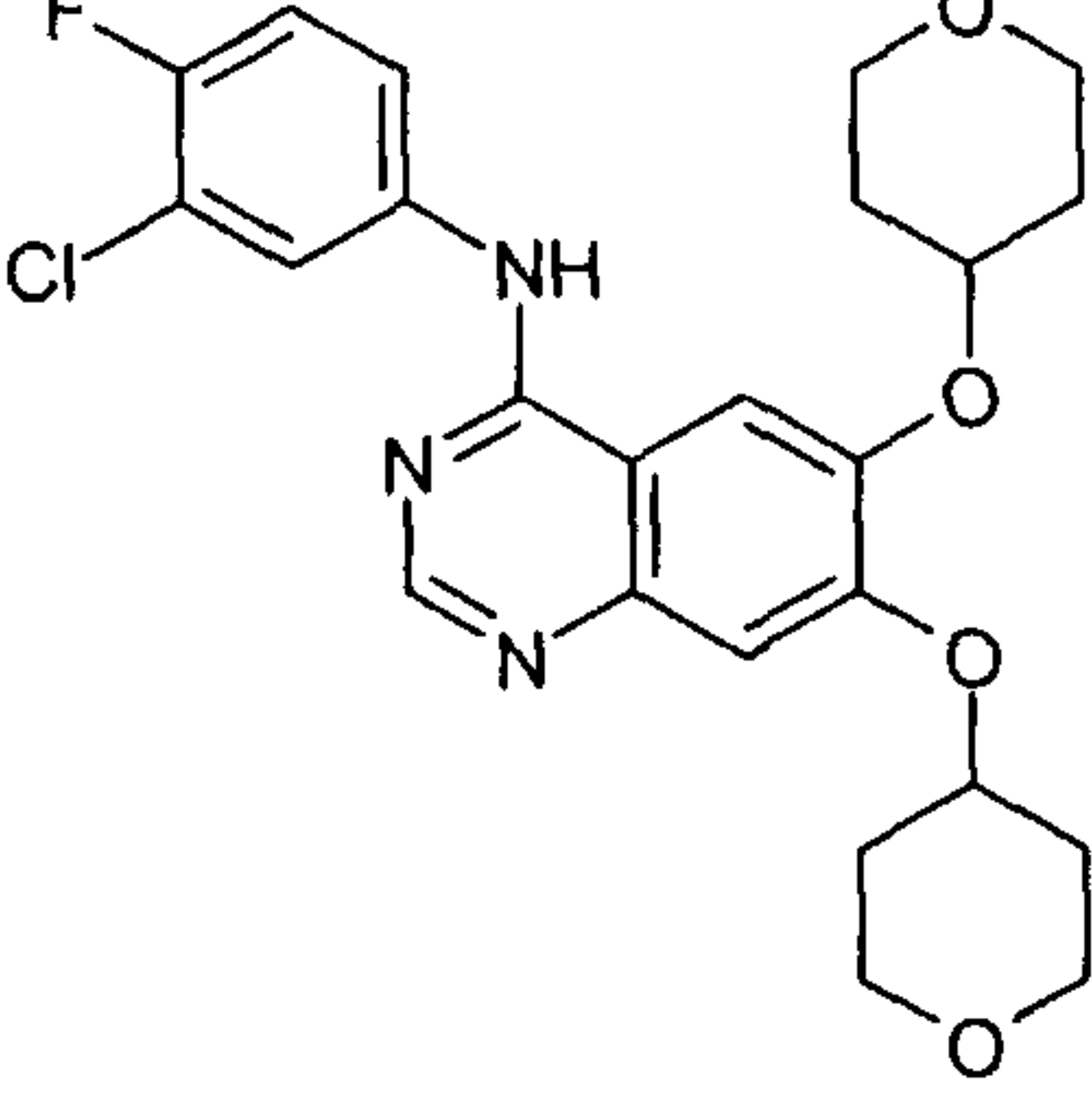
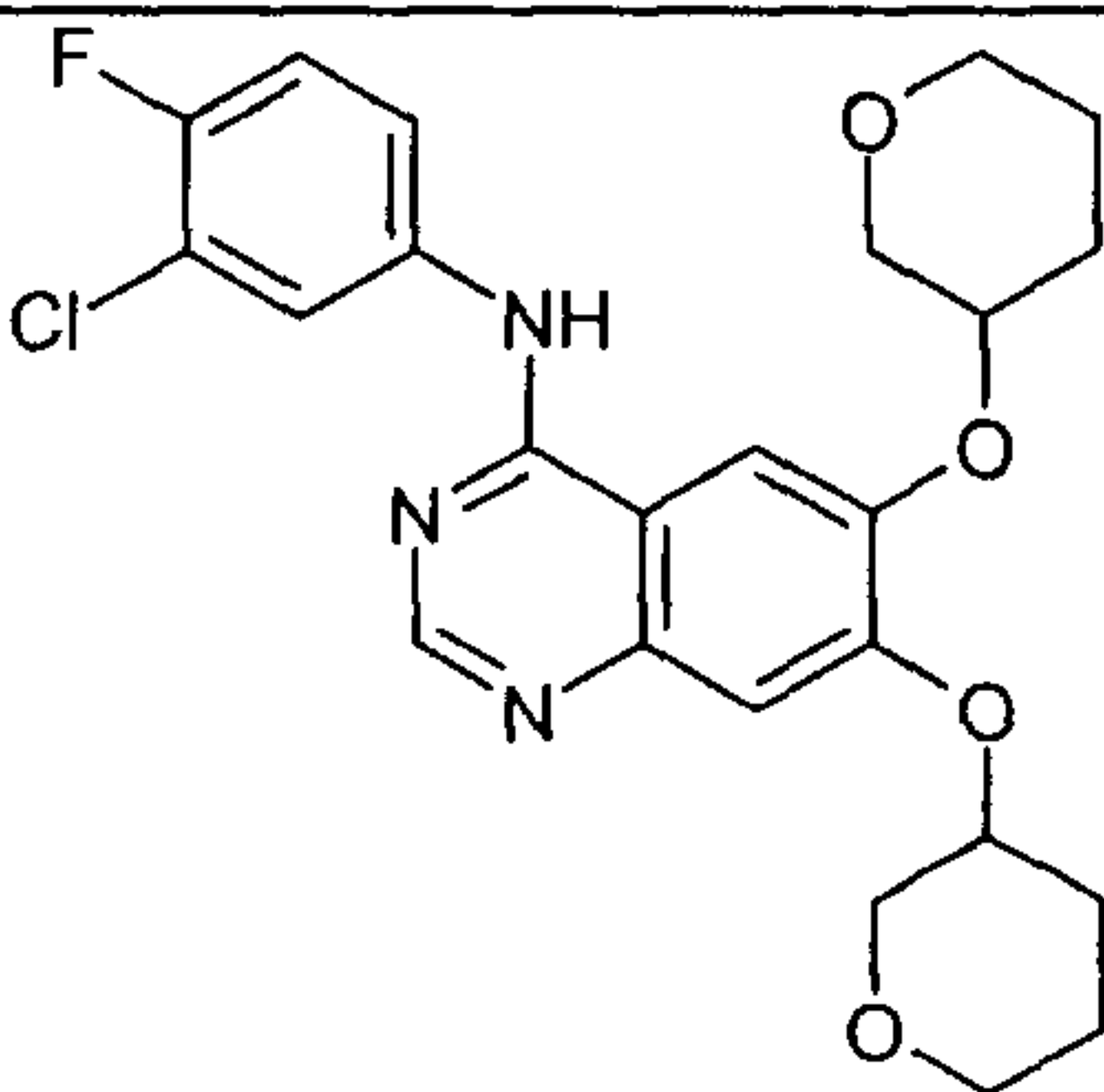
15 4-[(3-chloro-4-fluoro-phenyl)amino]-6-((S)-tetrahydrofuran-3-yloxy)-7-((S)-tetrahydrofuran-3-yloxy)-quinazoline

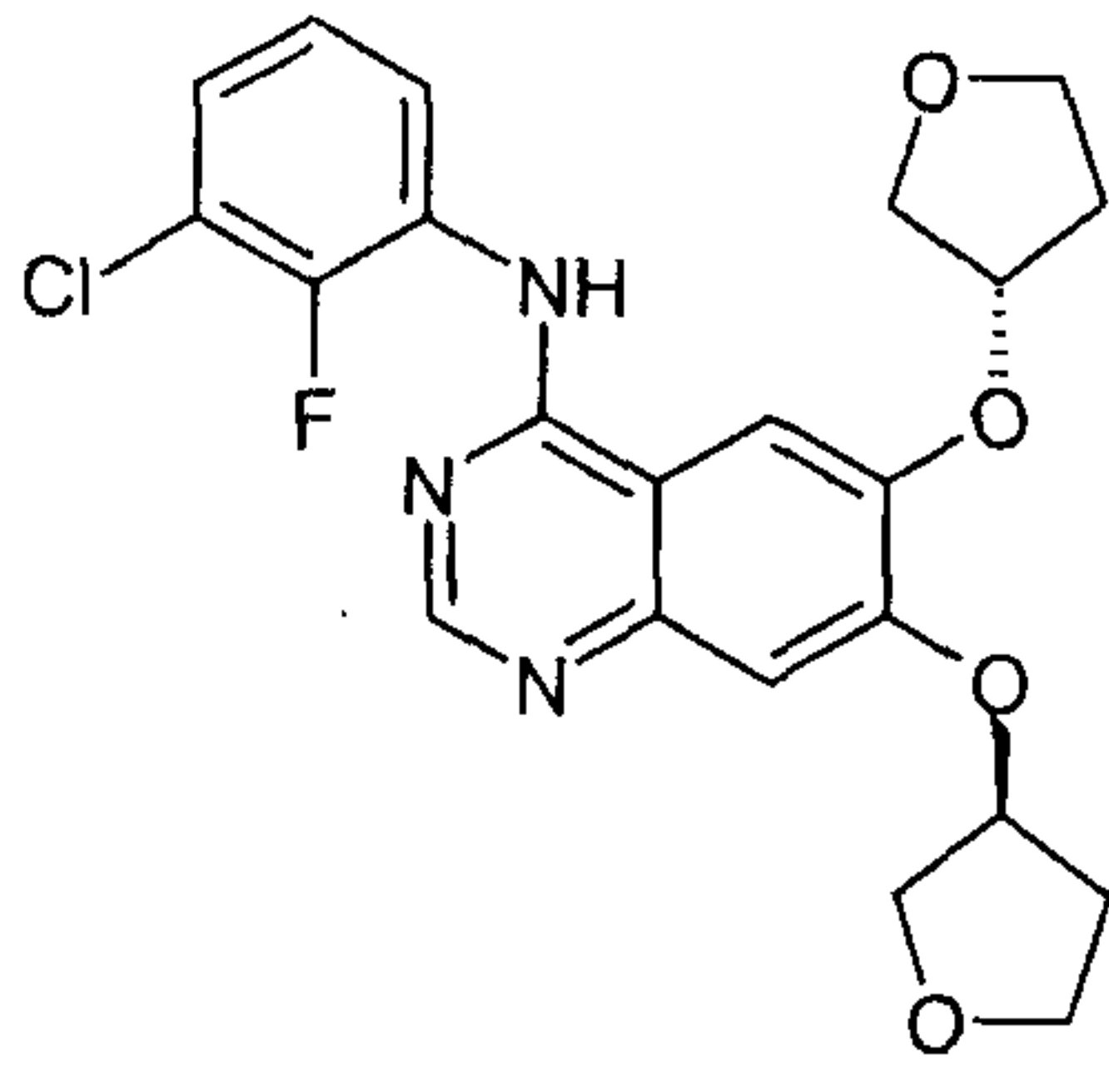
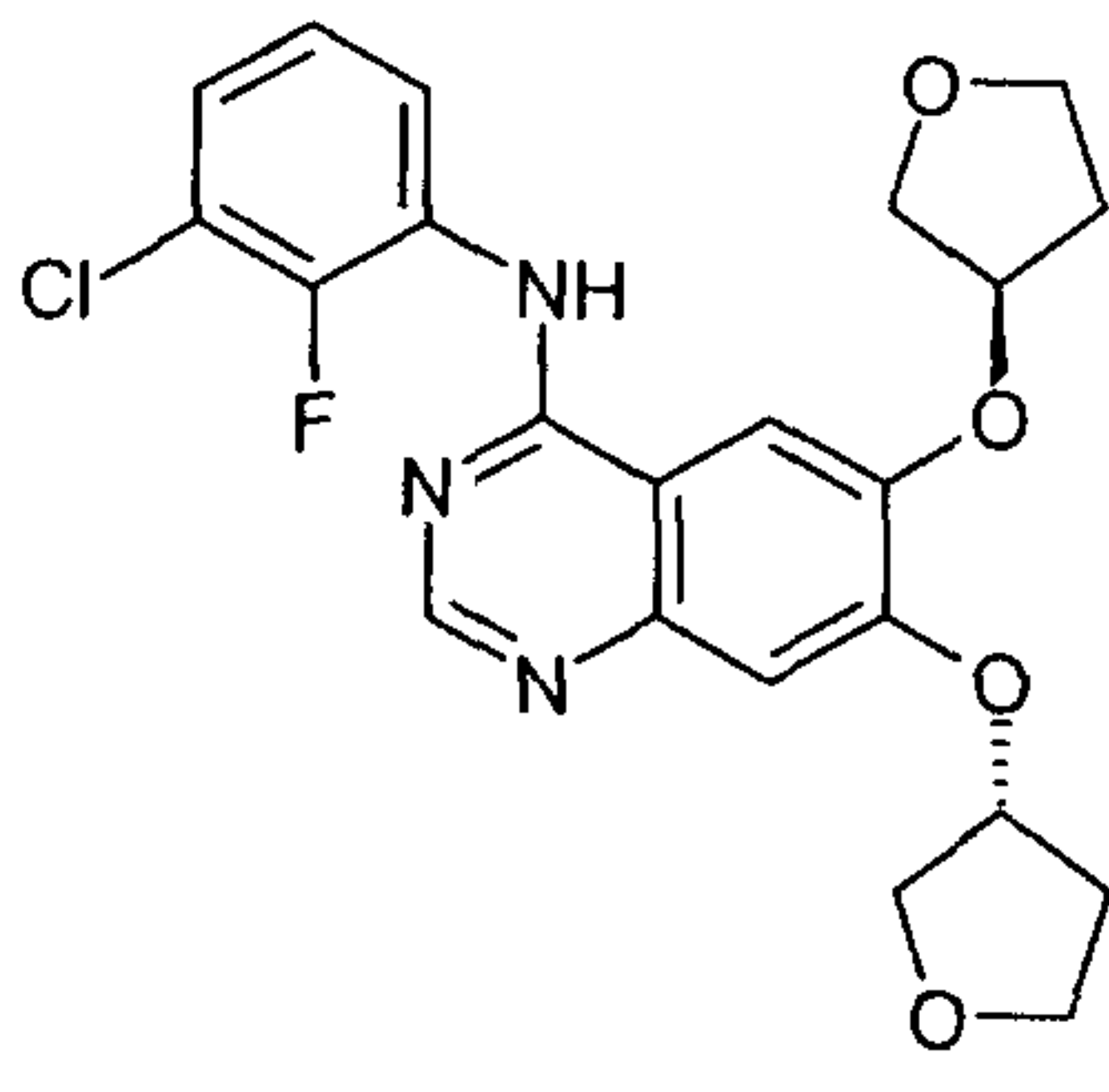
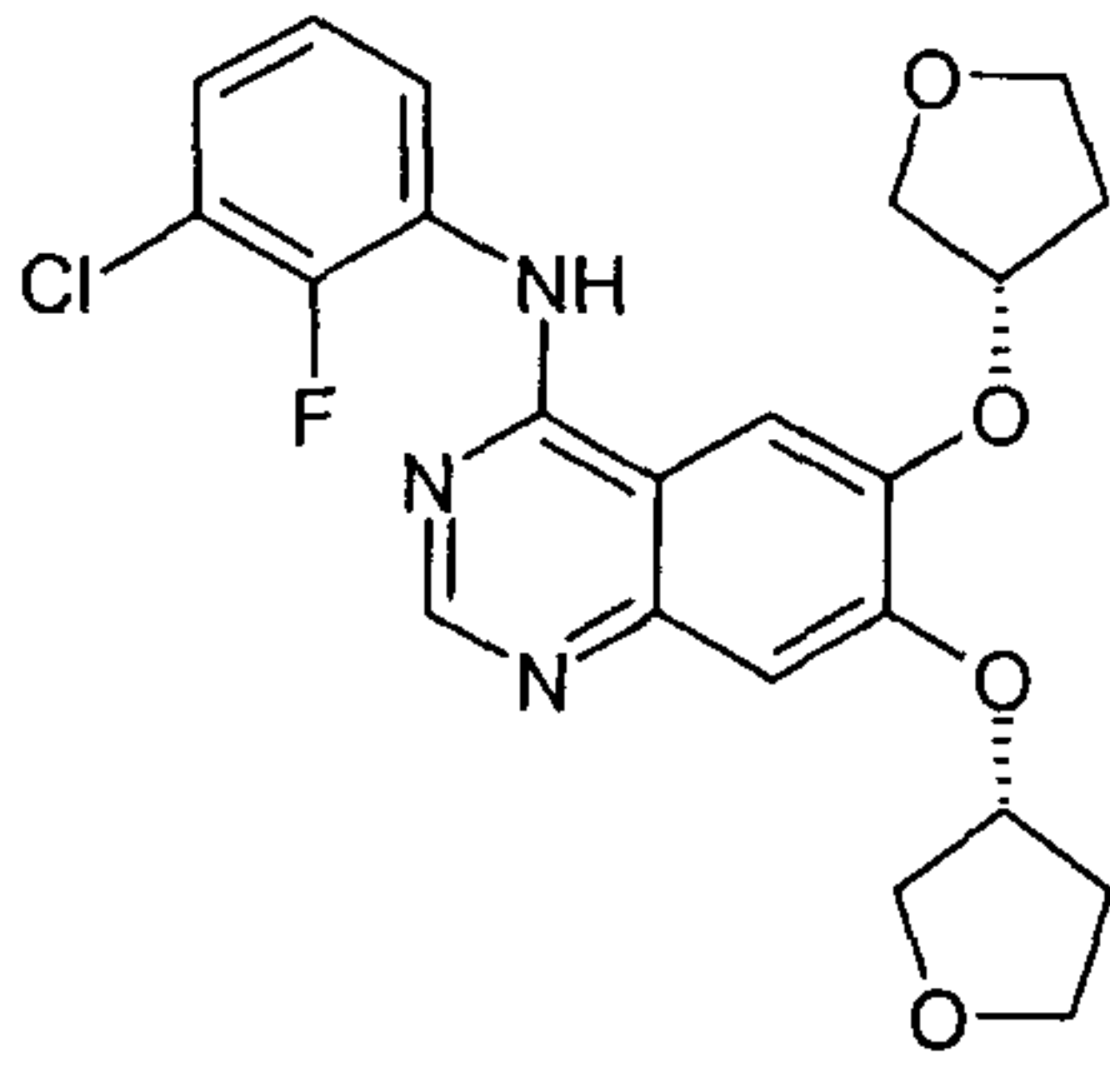
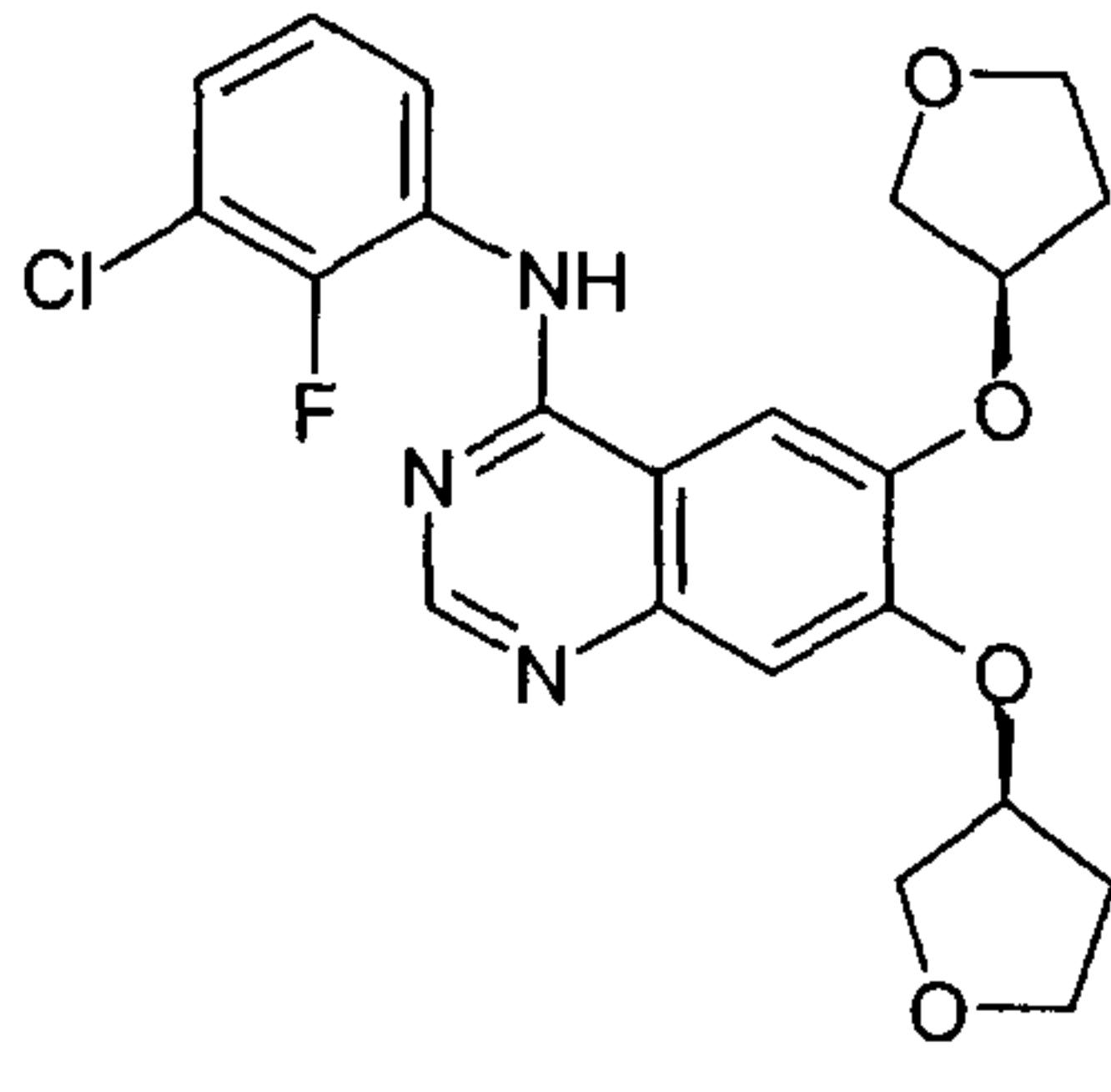
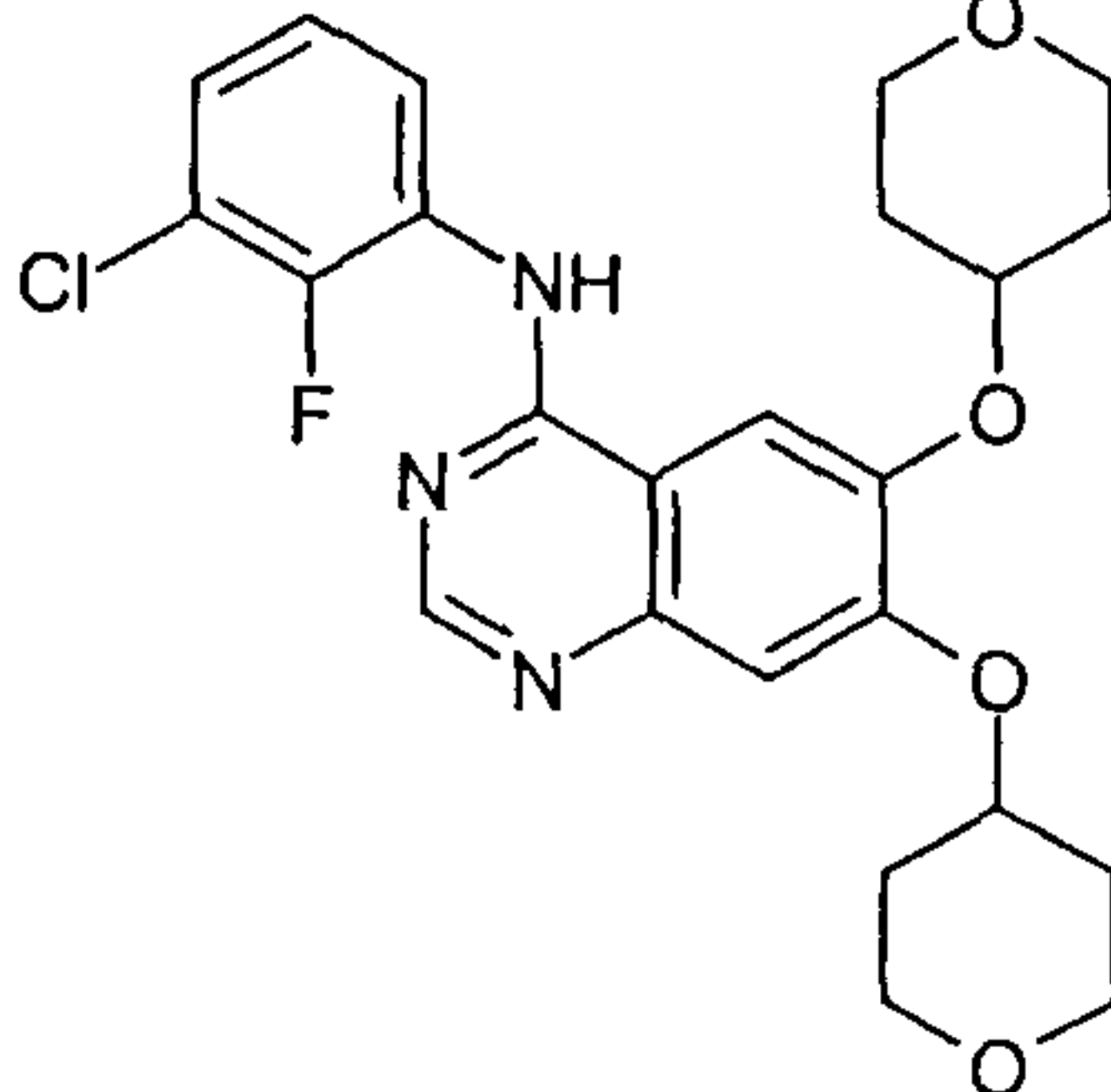
20 Prepared by reacting 4-chloro-6-((S)-tetrahydrofuran-3-yloxy)-7-((S)-tetrahydrofuran-3-yloxy)-quinazoline with 3-chloro-4-fluoro-aniline in isopropanol at reflux

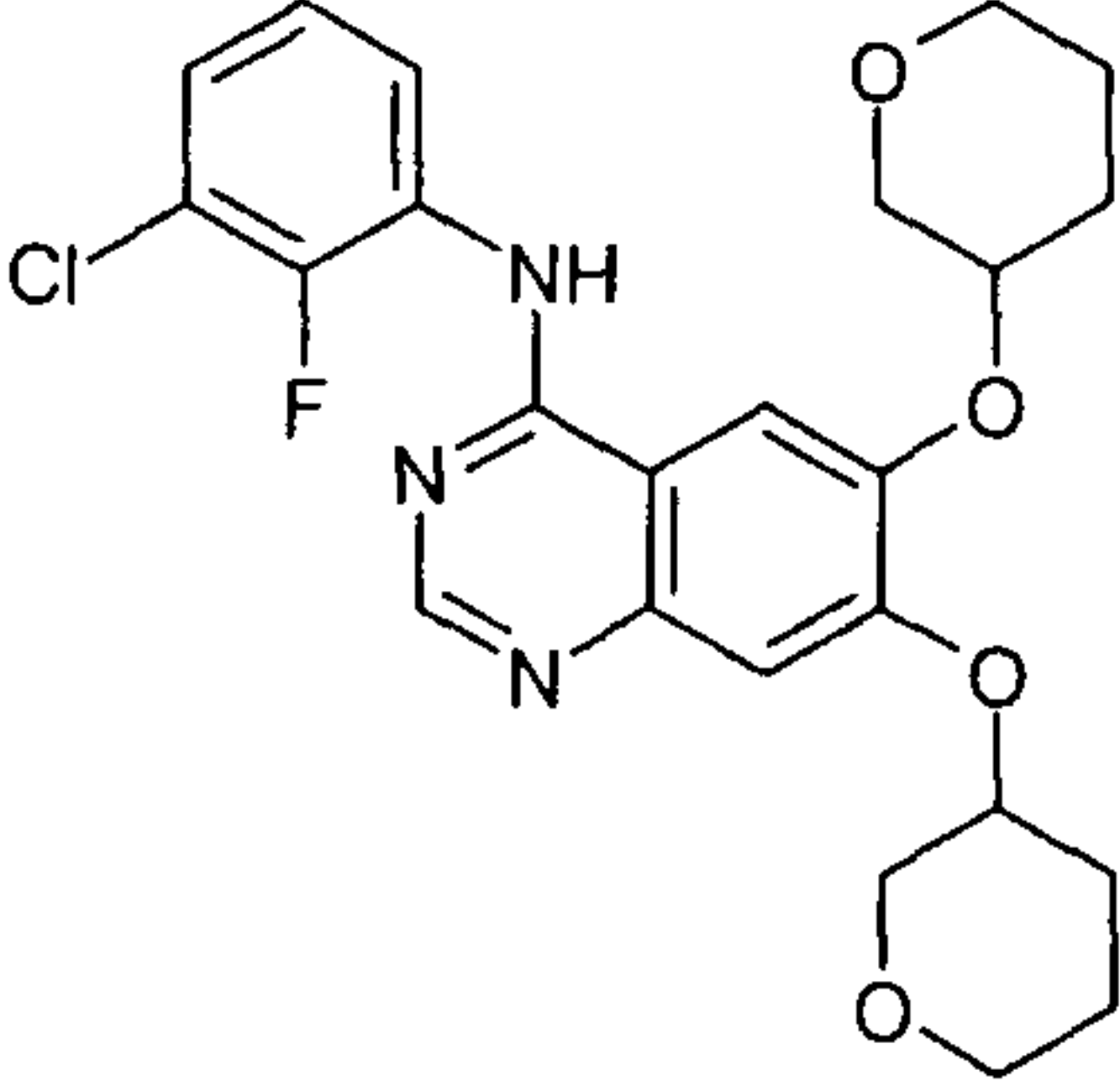
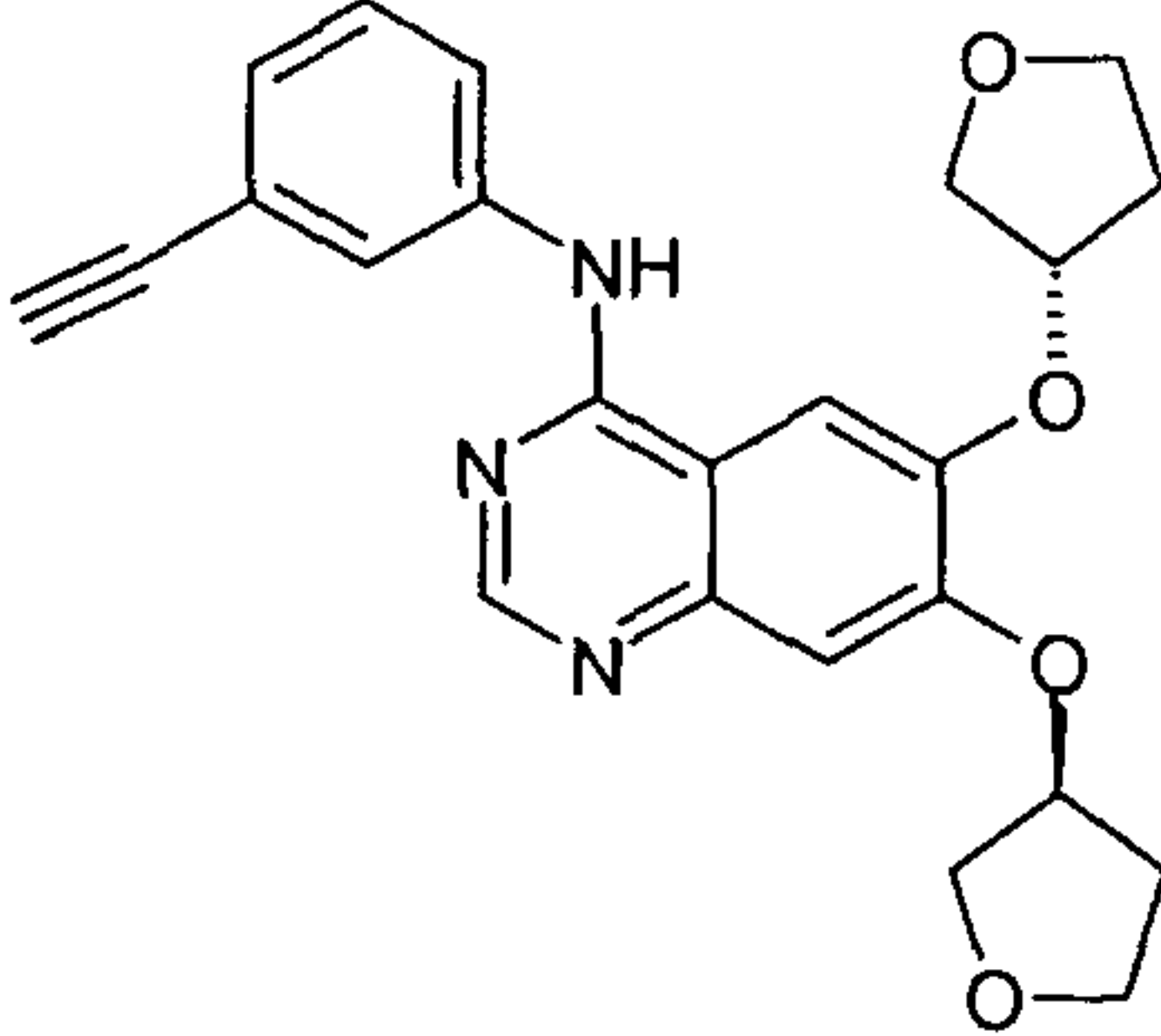
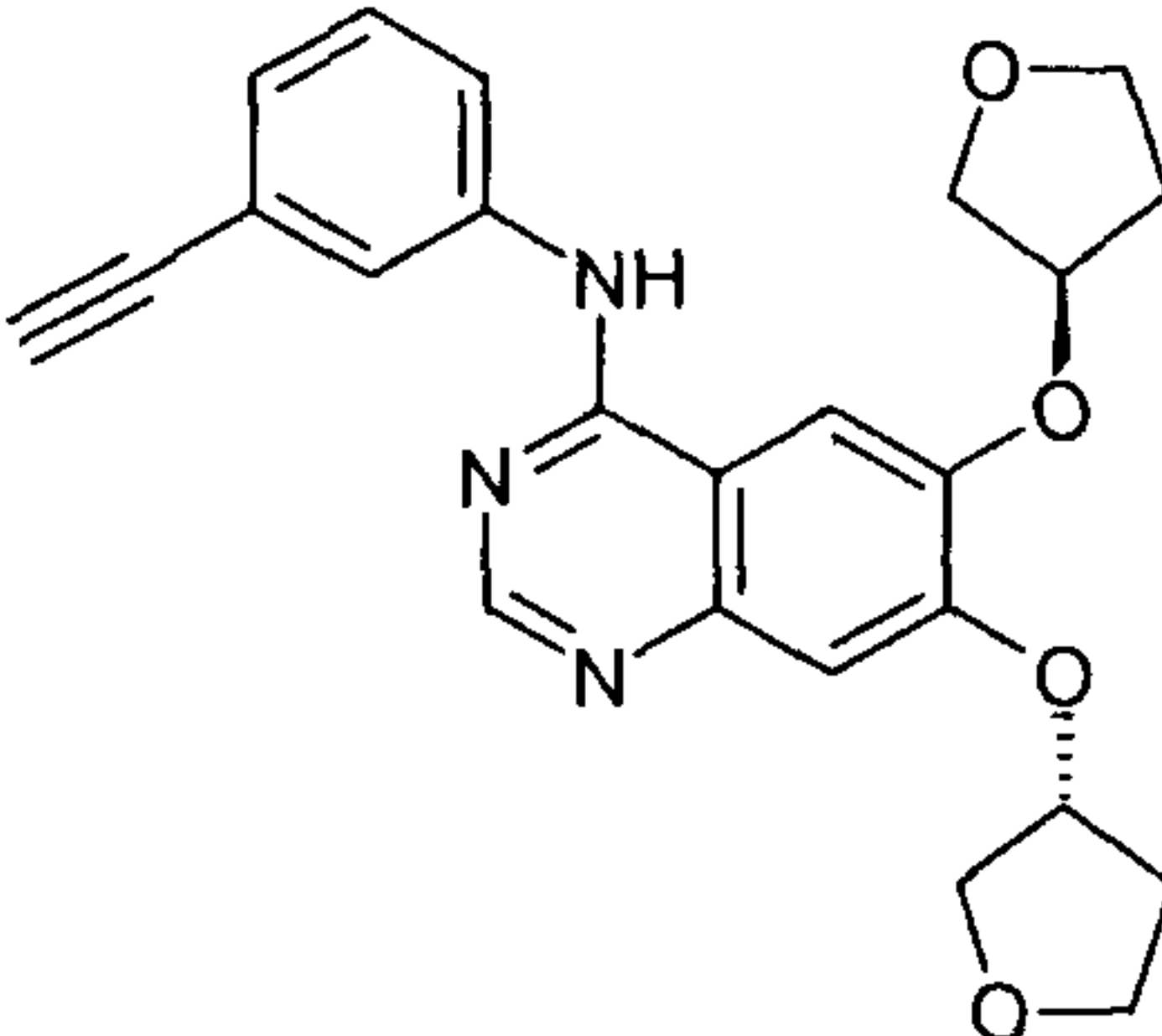
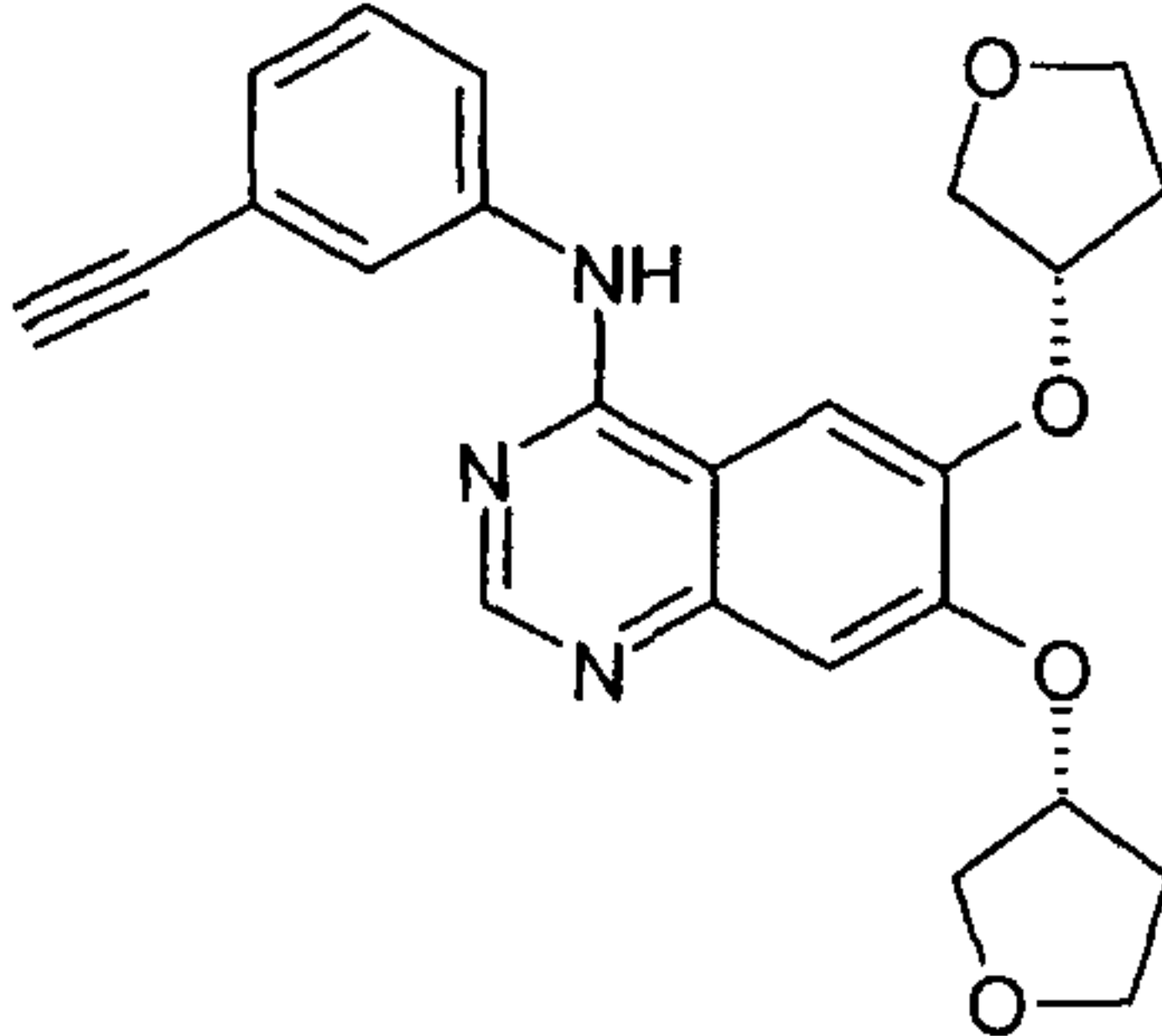
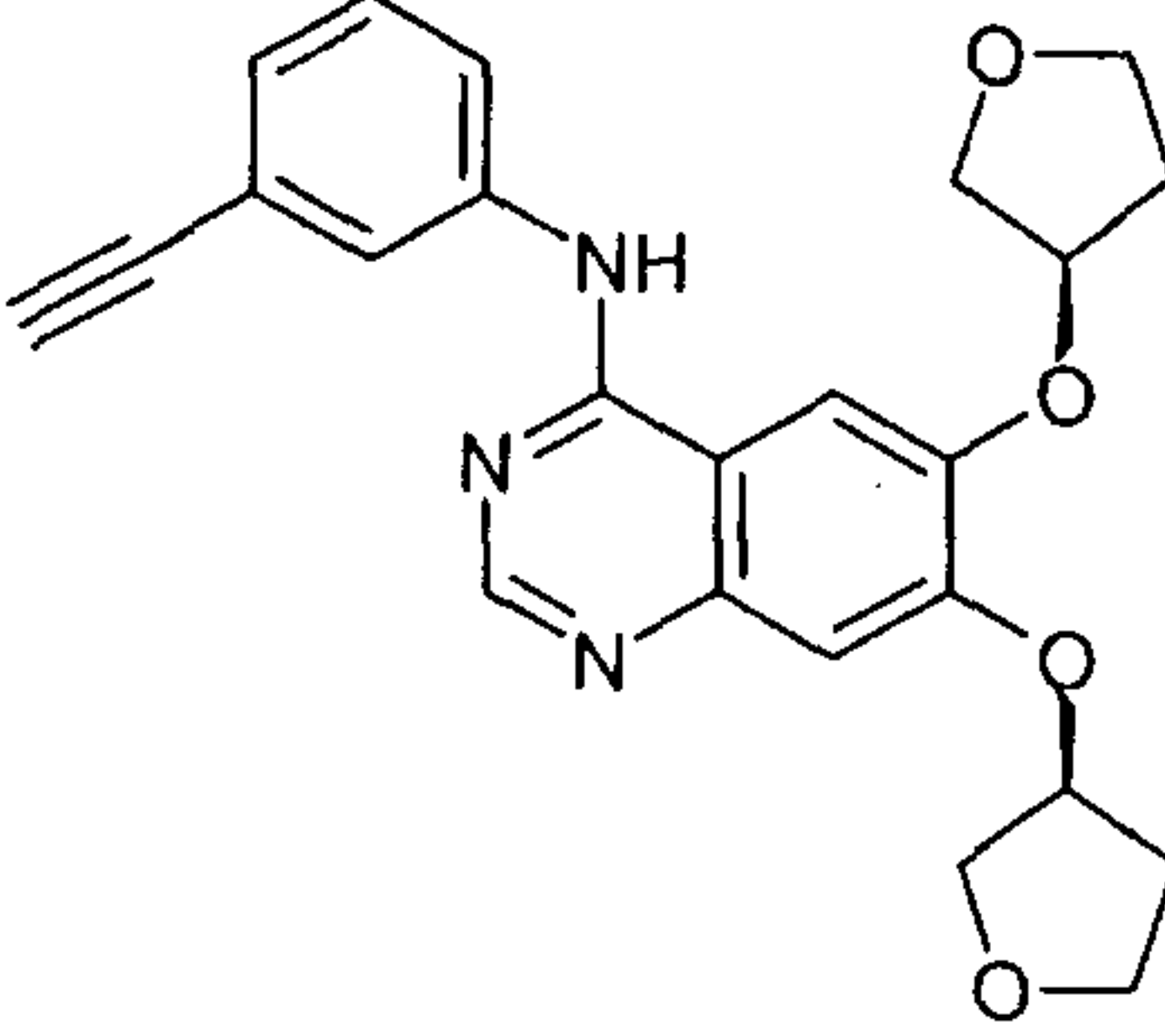
temperature. The product may be obtained as the hydrochloride or as the free base, depending on how the mixture is worked up.

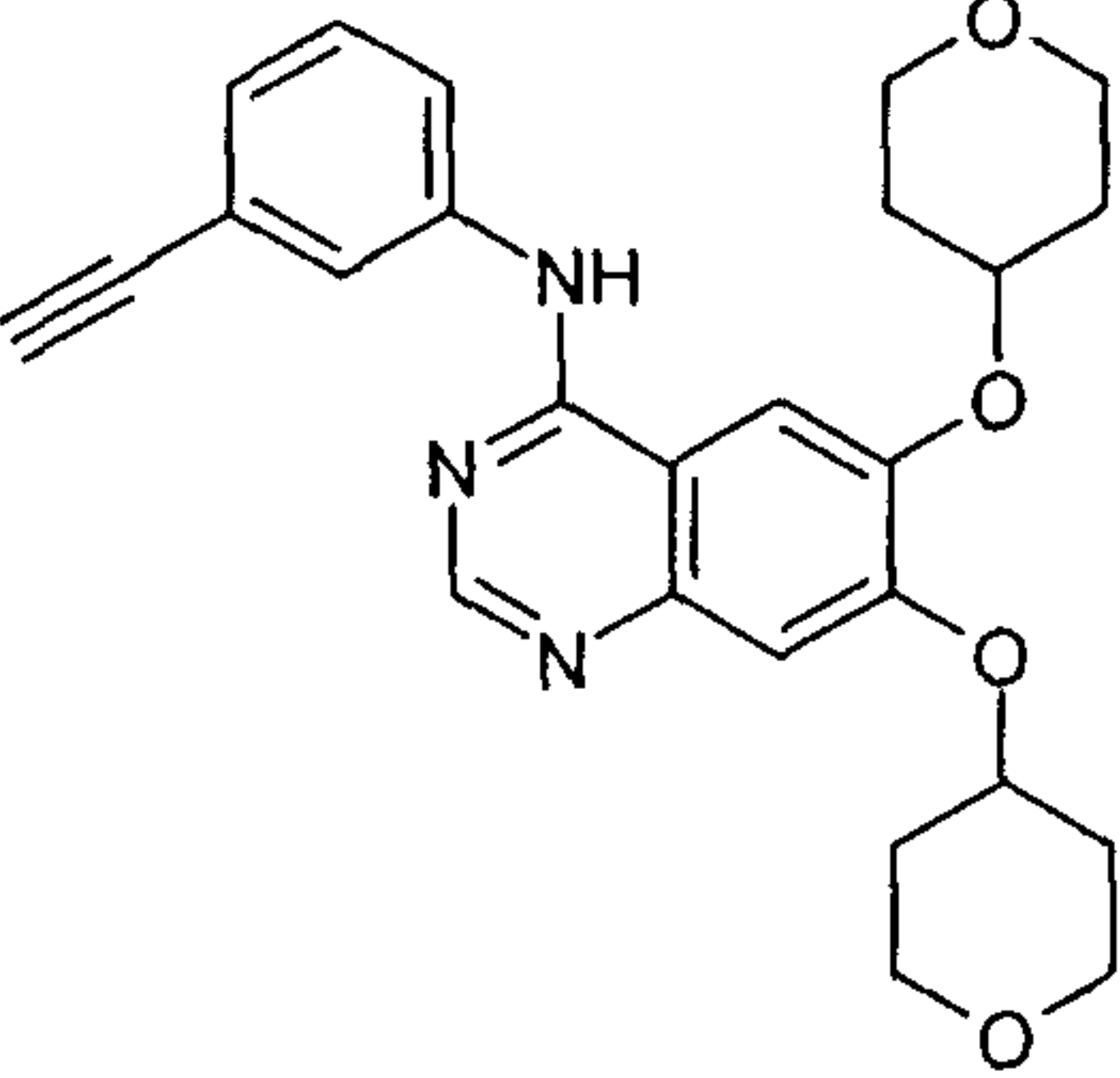
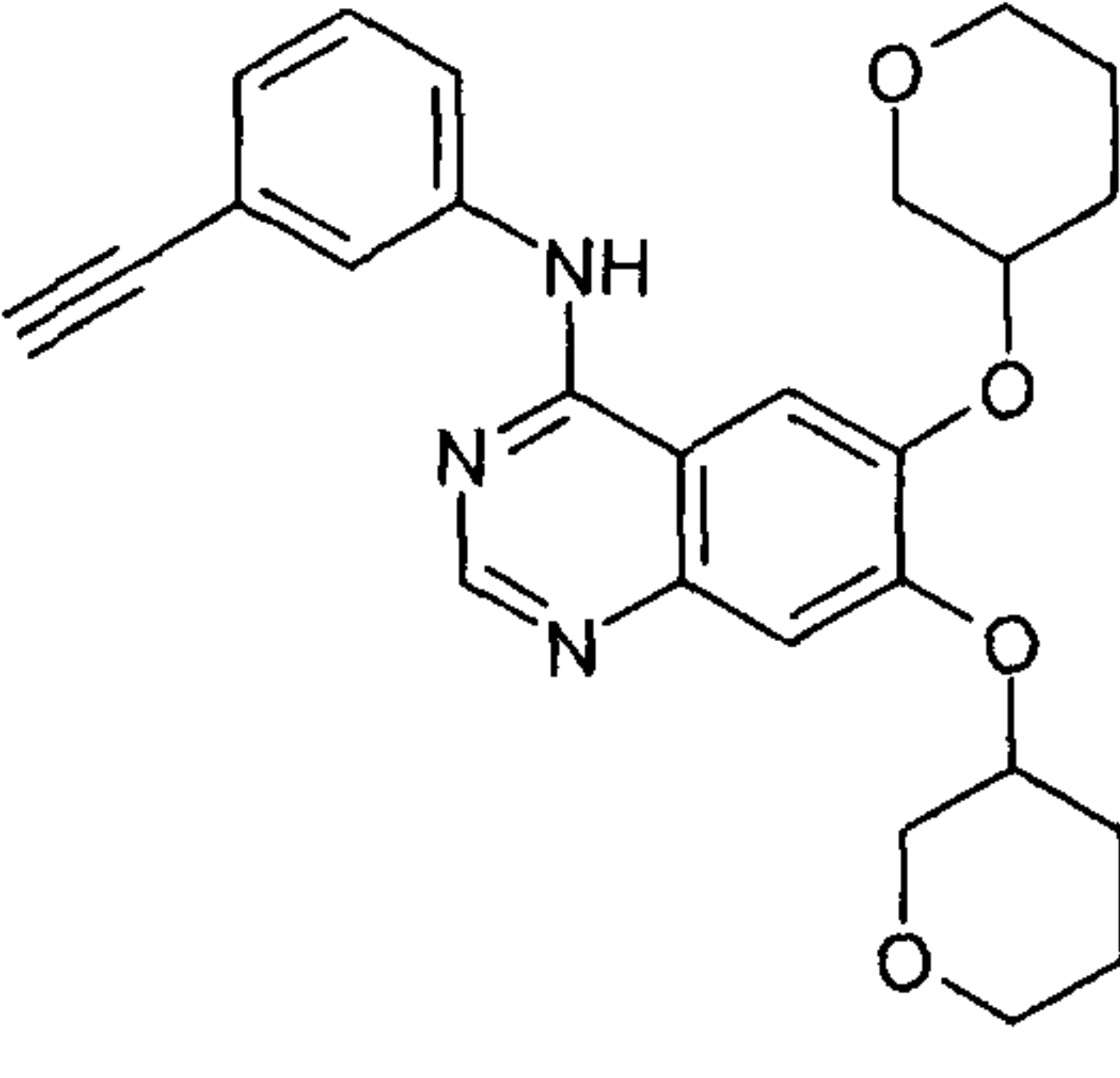
The following compounds may also be prepared analogously to the foregoing

5 Examples and other methods known from the literature:

Example	Structure
2(1)	
2(2)	
2(3)	
2(4)	

Example	Structure
2(5)	
2(6)	
2(7)	
2(8)	
2(9)	

Example	Structure
2(10)	 <chem>Clc1ccc(Nc2nc3cc(OC4CCOCC4)c(O5CCOCC5)cc3n2)c(F)c1</chem>
2(11)	 <chem>C#Cc1ccc(Nc2nc3cc(OC4CCOC4)cc(O5CCOC5)c3n2)cc1</chem>
2(12)	 <chem>C#Cc1ccc(Nc2nc3cc(OC4CCOC4)cc(O5CCOC5)c3n2)cc1</chem>
2(13)	 <chem>C#Cc1ccc(Nc2nc3cc(OC4CCOC4)cc(O5CCOC5)c3n2)cc1</chem>
2(14)	 <chem>C#Cc1ccc(Nc2nc3cc(OC4CCOC4)cc(O5CCOC5)c3n2)cc1</chem>

Example	Structure
2(15)	
2(16)	

### Example 3

#### 5 Coated tablets containing 75 mg of active substance

1 tablet core contains:

active substance	75.0 mg
calcium phosphate	93.0 mg
10 corn starch	35.5 mg
polyvinylpyrrolidone	10.0 mg
hydroxypropylmethylcellulose	15.0 mg
magnesium stearate	1.5 mg
	<hr/> 230.0 mg

15

#### Preparation:

The active substance is mixed with calcium phosphate, corn starch, polyvinylpyrrolidone, hydroxypropylmethylcellulose and half the specified amount of magnesium stearate. Blanks 13 mm in diameter are produced in a tablet-making

machine and these are then rubbed through a screen with a mesh size of 1.5 mm using a suitable machine and mixed with the rest of the magnesium stearate. This granulate is compressed in a tablet-making machine to form tablets of the desired shape.

5        Weight of core: 230 mg  
         die:                9 mm, convex

The tablet cores thus produced are coated with a film consisting essentially of hydroxypropylmethylcellulose. The finished film-coated tablets are polished with beeswax.

10       Weight of coated tablet: 245 mg.

#### Example 4

##### Tablets containing 100 mg of active substance

15

Composition:

1 tablet contains:

	active substance	100.0 mg
	lactose	80.0 mg
20	corn starch	34.0 mg
	polyvinylpyrrolidone	4.0 mg
	magnesium stearate	<u>2.0 mg</u>
		220.0 mg

25       Method of Preparation:

The active substance, lactose and starch are mixed together and uniformly moistened with an aqueous solution of the polyvinylpyrrolidone. After the moist composition has been screened (2.0 mm mesh size) and dried in a rack-type drier at 50°C it is  
30       screened again (1.5 mm mesh size) and the lubricant is added. The finished mixture is compressed to form tablets.

Weight of tablet: 220 mg

Diameter:            10 mm, biplanar, faceted on both sides and notched on one side.

Example 5Tablets containing 150 mg of active substance

## 5 Composition:

1 tablet contains:

	active substance	150.0 mg
	powdered lactose	89.0 mg
	corn starch	40.0 mg
10	colloidal silica	10.0 mg
	polyvinylpyrrolidone	10.0 mg
	magnesium stearate	<u>1.0 mg</u>
		300.0 mg

15 Preparation:

The active substance mixed with lactose, corn starch and silica is moistened with a 20% aqueous polyvinylpyrrolidone solution and passed through a screen with a mesh size of 1.5 mm. The granules, dried at 45°C, are passed through the same screen again and mixed with the specified amount of magnesium stearate. Tablets are

20 pressed from the mixture.

Weight of tablet: 300 mg

die: 10 mm, flat

Example 625 Hard gelatine capsules containing 150 mg of active substance

1 capsule contains:

	active substance	150.0 mg
	corn starch (dried	approx. 180.0 mg
30	lactose (powdered)	approx. 87.0 mg
	magnesium stearate	<u>3.0 mg</u>
		approx. 420.0 mg

Preparation:

The active substance is mixed with the excipients, passed through a screen with a  
5 mesh size of 0.75 mm and homogeneously mixed using a suitable apparatus. The  
finished mixture is packed into size 1 hard gelatine capsules.

Capsule filling: approx. 320 mg

Capsule shell: size 1 hard gelatine capsule.

10 Example 7Suppositories containing 150 mg of active substance

1 suppository contains:

15	active substance	150.0 mg
	polyethyleneglycol 1500	550.0 mg
	polyethyleneglycol 6000	460.0 mg
	polyoxyethylene sorbitan monostearate	<u>840.0 mg</u>
		2,000.0 mg

20

Preparation:

After the suppository mass has been melted the active substance is homogeneously  
distributed therein and the melt is poured into chilled moulds.

25

Example 8Suspension containing 50 mg of active substance

5 100 ml of suspension contain:

	active substance		1.00 g
	carboxymethylcellulose-Na-salt		0.10 g
	methyl p-hydroxybenzoate		0.05 g
	propyl p-hydroxybenzoate		0.01 g
10	glucose		10.00 g
	glycerol		5.00 g
	70% sorbitol solution		20.00 g
	flavouring		0.30 g
	dist. water	ad	100 ml

15

Preparation:

The distilled water is heated to 70°C. The methyl and propyl p-hydroxybenzoates together with the glycerol and sodium salt of carboxymethylcellulose are dissolved  
20 therein with stirring. The solution is cooled to ambient temperature and the active substance is added and homogeneously dispersed therein with stirring. After the sugar, the sorbitol solution and the flavouring have been added and dissolved, the suspension is evacuated with stirring to eliminate air.

5 ml of suspension contain 50 mg of active substance.

25

Example 9Ampoules containing 10 mg active substance5 Composition:

active substance		10.0 mg
0.01 N hydrochloric acid q.s.		
double-distilled water	ad	2.0 ml

10 Preparation:

The active substance is dissolved in the necessary amount of 0.01 N HCl, made isotonic with common salt, filtered sterile and transferred into 2 ml ampoules.

15 Example 10Ampoules containing 50 mg of active substanceComposition:

20	active substance		50.0 mg
	0.01 N hydrochloric acid q.s.		
	double-distilled water	ad	10.0 ml

25 Preparation:

The active substance is dissolved in the necessary amount of 0.01 N HCl, made isotonic with common salt, filtered sterile and transferred into 10 ml ampoules.

Example 11Capsules for powder inhalation containing 5 mg of active substance

1 capsule contains:

5

active substance	5.0 mg
lactose for inhalation	<u>15.0 mg</u>
	20.0 mg

10 Preparation:

The active substance is mixed with lactose for inhalation. The mixture is packed into capsules in a capsule-making machine (weight of the empty capsule approx. 50 mg).

weight of capsule: 70.0 mg

size of capsule: 3

15

Example 12Solution for inhalation for hand-held nebulisers containing 2.5 mg active substance

1 spray contains:

20 active substance	2.500 mg
benzalkonium chloride	0.001 mg
1N hydrochloric acid q.s.	
ethanol/water (50/50)	ad 15.000 mg

25 Preparation:

The active substance and benzalkonium chloride are dissolved in ethanol/water (50/50). The pH of the solution is adjusted with 1N hydrochloric acid. The resulting solution is filtered and transferred into suitable containers for use in hand-held nebulisers (cartridges).

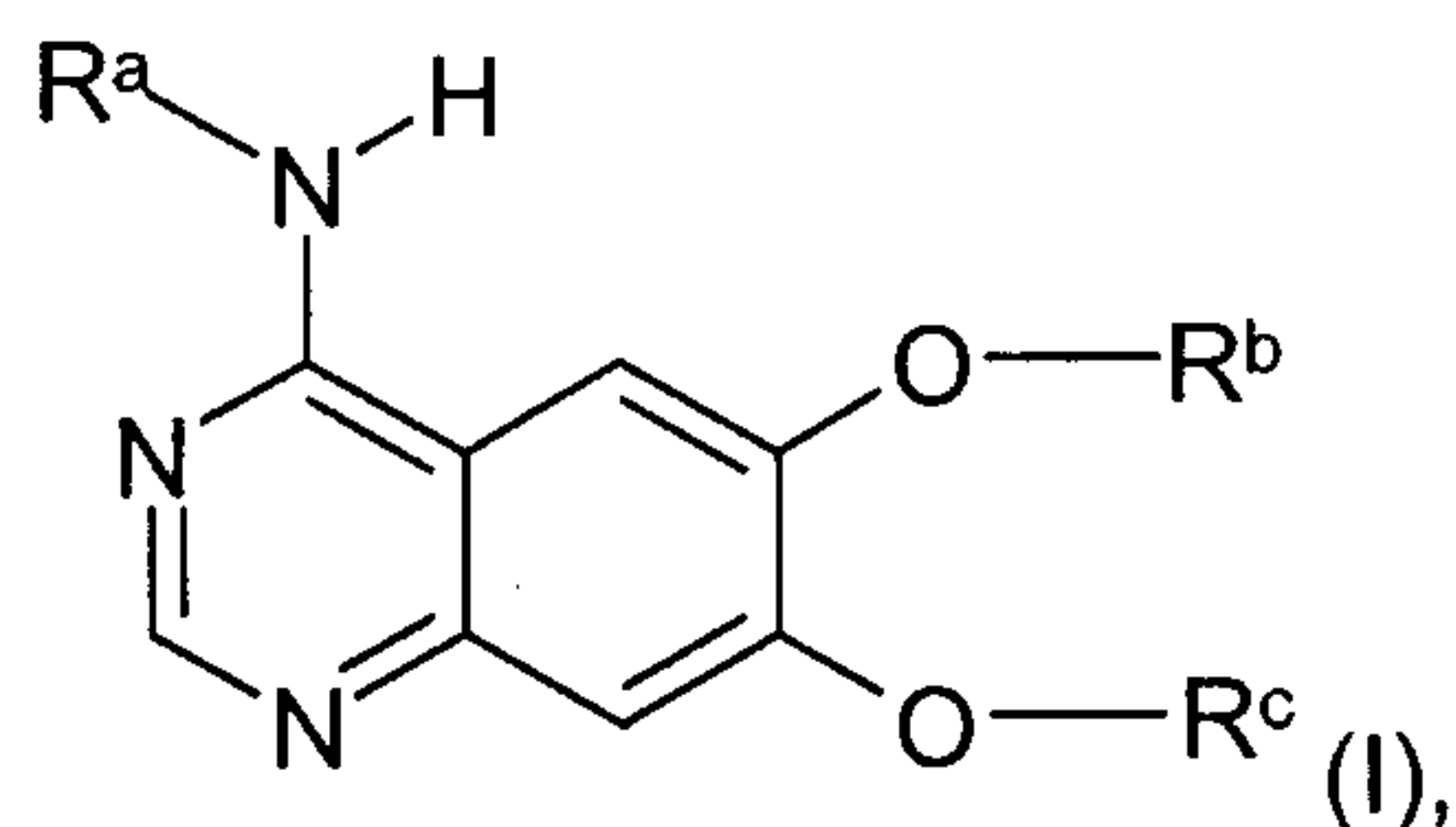
30

Contents of the container: 4.5 g

Patent Claims

## 1. Bicyclic heterocycles of general formula (I)

5



wherein

10

$R^a$  denotes a 3-chloro-2-fluoro-phenyl, 3-chloro-4-fluoro-phenyl or 3-ethynylphenyl group,

15

$R^b$  denotes a tetrahydrofuran-3-yl, tetrahydropyran-3-yl or tetrahydropyran-4-yl group, and

$R^c$  denotes a tetrahydrofuran-3-yl, tetrahydropyran-3-yl or tetrahydropyran-4-yl group,

20

optionally in the form of the tautomers, the racemates, the enantiomers, the diastereomers and the mixtures thereof, and optionally the pharmacologically acceptable acid addition salts, solvates and hydrates thereof.

## 2. Bicyclic heterocycles of general formula (I) according to claim 1,

25

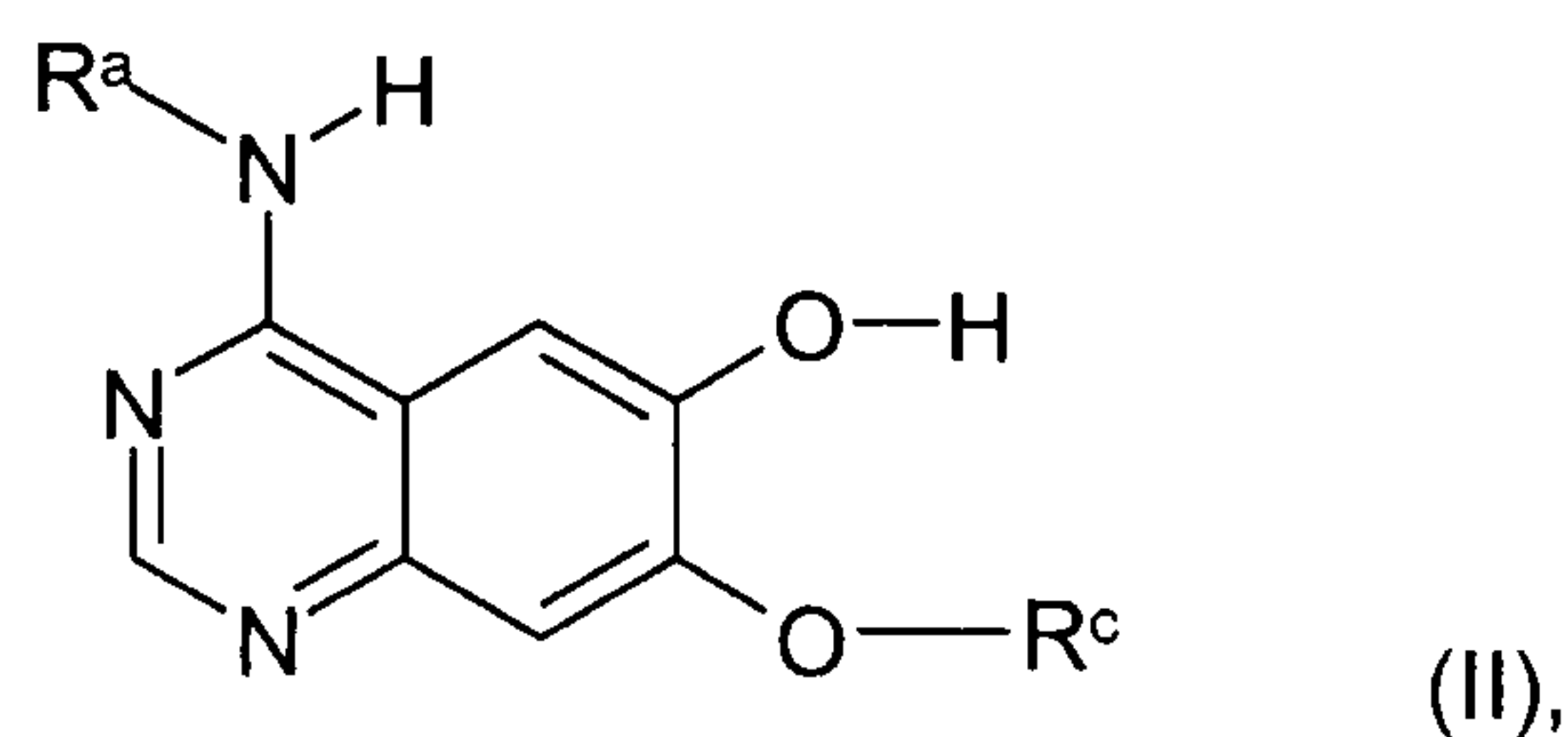
wherein

$R^a$  may have the meaning specified,

$R^b$  denotes a tetrahydrofuran-3-yl group, and

$R^c$  denotes a tetrahydrofuran-3-yl group.

3. Physiologically acceptable salts of the compounds according to one of claims  
5 1 or 2 with inorganic or organic acids.
4. Pharmaceutical compositions, containing a compound according to one of  
claims 1 to 2 or a physiologically acceptable salt according to claim 3  
optionally together with one or more inert carriers and/or diluents.
- 10 5. Use of a compound according to one of claims 1 to 3 for preparing a  
pharmaceutical composition which is suitable for the treatment of benign or  
malignant tumours, for the prevention and treatment of diseases of the  
respiratory tract and lungs and for the treatment of diseases of the  
15 gastrointestinal tract and the bile ducts and gall bladder.
6. Process for preparing the compounds of general formula I according to claim  
1 or 2, characterised in that
- 20 a) a compound of general formula (II)



wherein,

$R^a$  and  $R^c$  are defined as in claims 1 to 2,

25

is reacted with a compound of general formula (III)



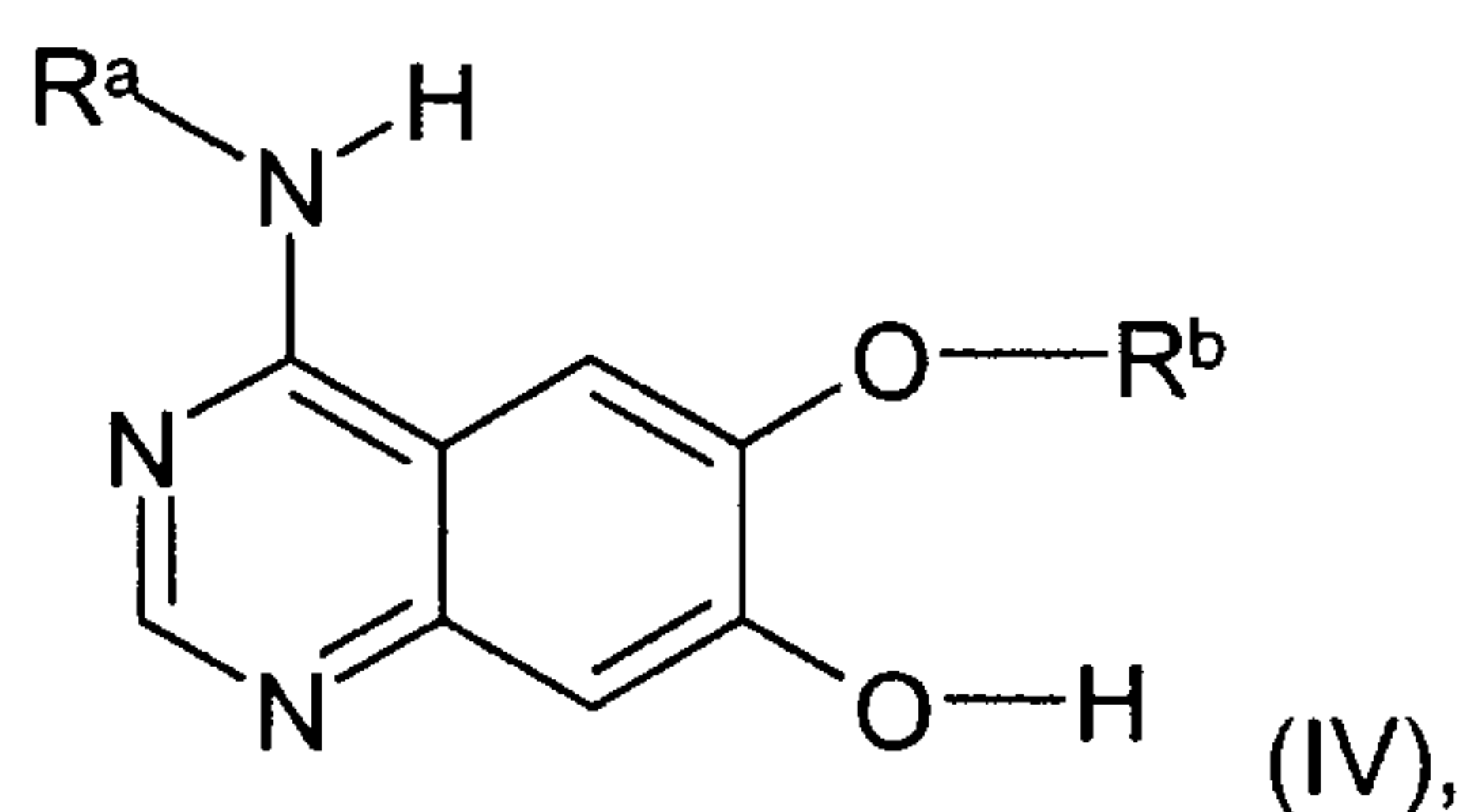
wherein

$R^c$  is defined as in claims 1 to 2, and

$Z^1$  denotes a leaving group or hydroxy group,

5 or

b) a compound of general formula (IV)



wherein

$R^a$  and  $R^b$  are defined as in claims 1 to 2,

is reacted with a compound of general formula

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wherein

$R^c$  is defined as in claims 1 to 2, and

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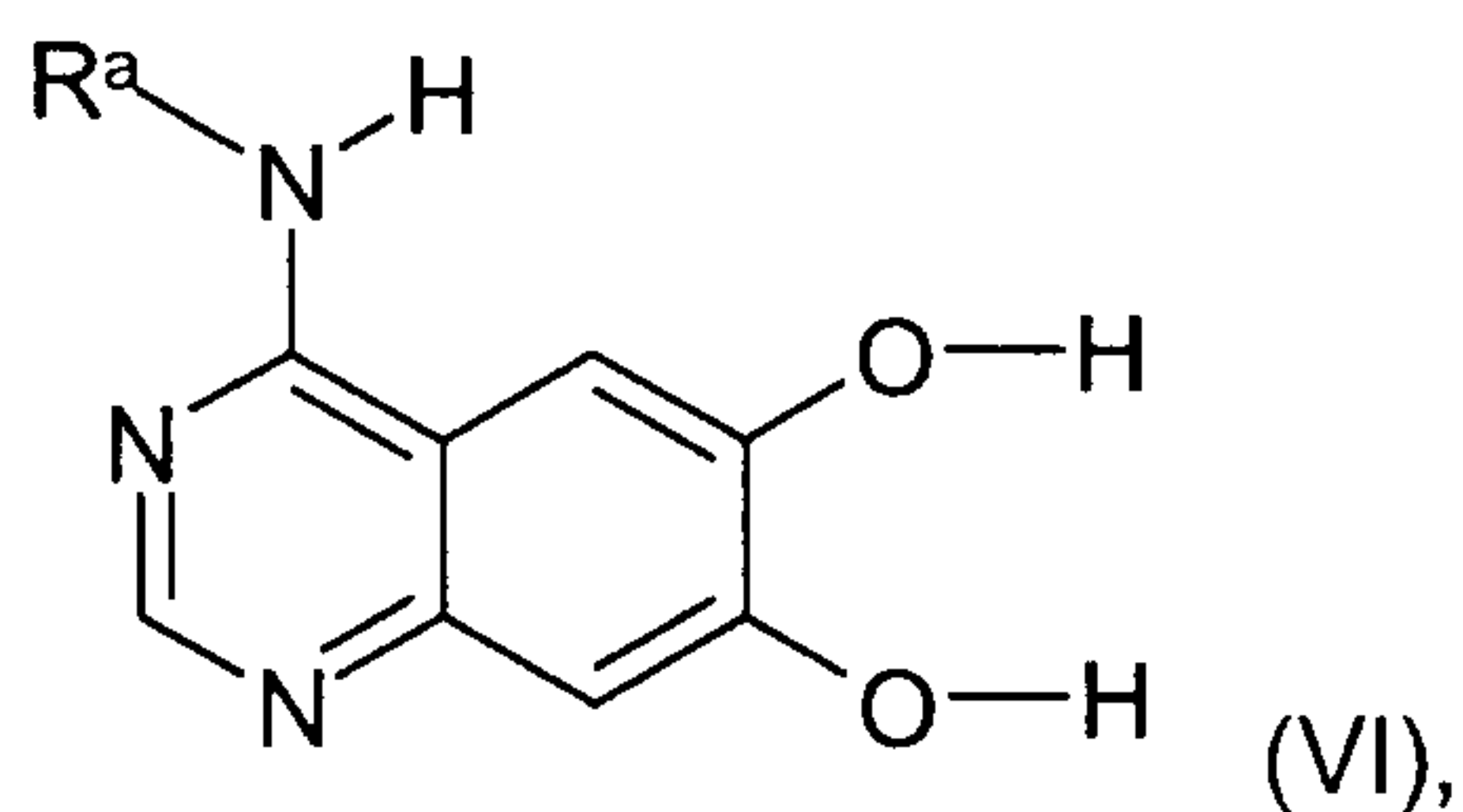
$Z^1$  denotes a leaving group or hydroxy group,

or

c) a compound of general formula (VI)

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wherein

$R^a$  is defined as in claims 1 to 2,

5

is reacted with a compound of general formula

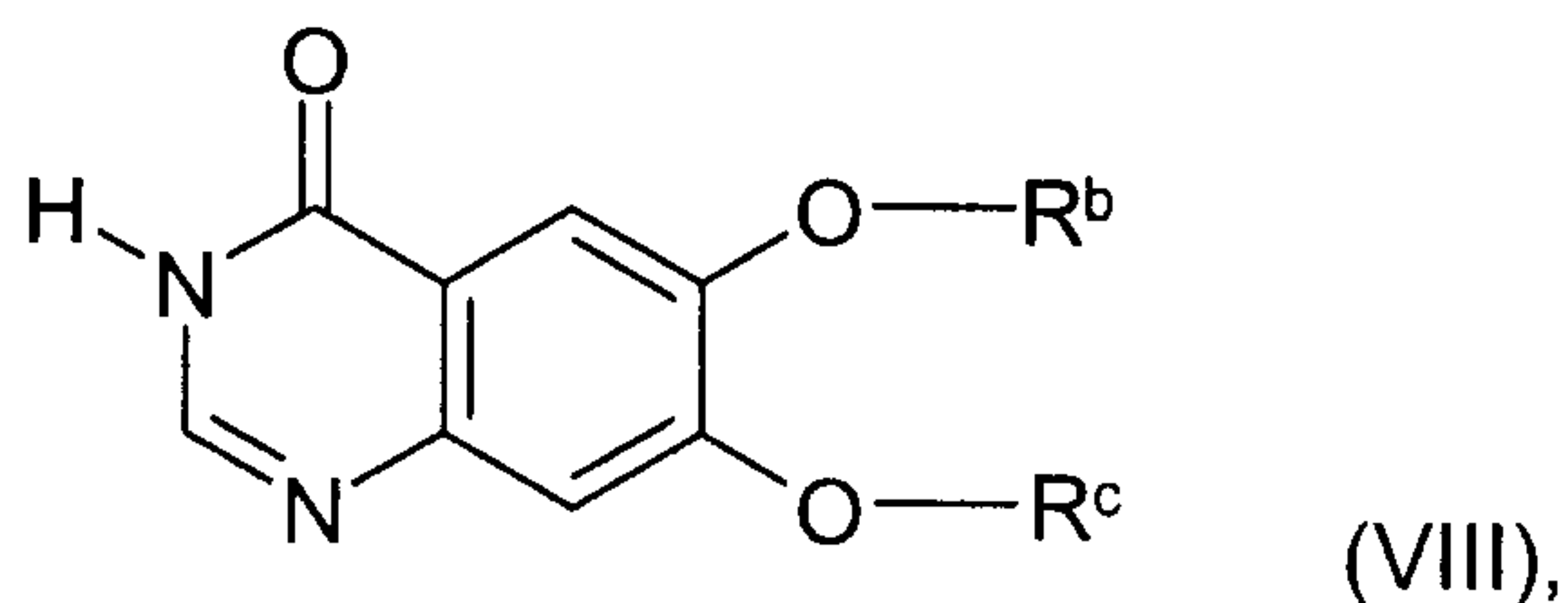


10 wherein

$R^d$  denotes a tetrahydrofuran-3-yl, tetrahydropyran-3-yl or tetrahydropyran-4-yl group,  
and

15  $Z^1$  denotes a leaving group or hydroxy group,  
or

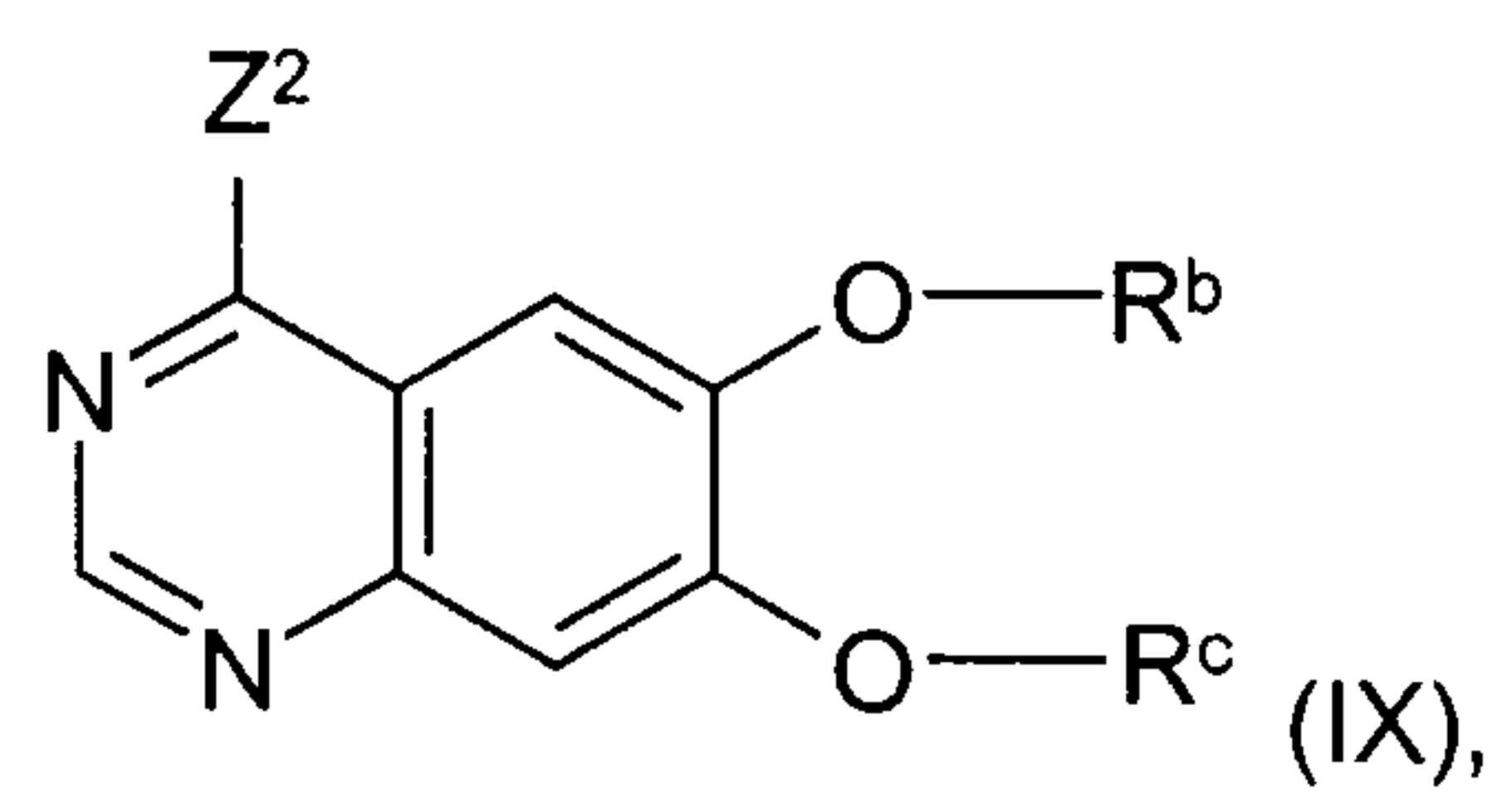
d) a compound of general formula (VIII)



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wherein  $R^b$  and  $R^c$  are defined as in claims 1 to 2, is reacted with a halogenating agent to form an intermediate compound of general formula (IX),

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wherein  $R^b$  and  $R^c$  are defined as in claims 1 to 2 and  $Z^2$  denotes a halogen atom,

5 and then with a compound of general formula (X)



wherein  $R^a$  is defined as in claims 1 to 2.

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