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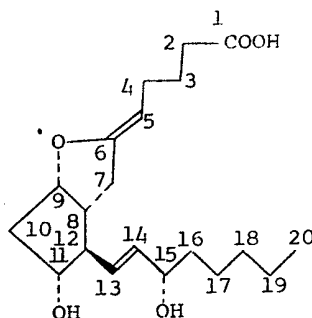


(54) COMPOSITIONS CONTAINING PROSTAGLANDIN ANALOGUES

(71) We, ONO PHARMACEUTICAL CO. LTD., a Japanese Body Corporate, of 14 Doshomachi 2-Chome, Higashiku, Osaka 541, Japan, do hereby declare the invention, for which we pray that a patent may be granted to us, and the method by which it is to be performed, to be particularly described in and by the following statement:—

This invention relates to cyclodextrin clathrates of prostaglandin I₂ (PGI₂) analogues.

PGI₂ is a physiologically active substance having the following formula:



and its chemical name is (5Z,13E)-(9α,11α,15S)-6,9-epoxy-11,15-dihydroxyprosta-5,13-dienoic acid [Nature, 263, 663 (1976), Prostaglandins, 12, 685 (1976), *ibid*, 12, 915 (1976), *ibid*, 13, 3 (1977), *ibid*, 13, 375 (1977) and Chemical and Engineering News, Dec. 20, 17 (1976)].

It is well known that PGI₂ can be prepared by incubation of prostaglandin G₂ (PGG₂) or prostaglandin H₂ (PGH₂) with microsomal fraction prepared from thoracic aorta of swine, mesenteric artery of swine, rabbit aorta or the stomach fundus of rats. PGI₂ has a relaxing activity on the artery, which is peculiar to the artery and which does not operate on other smooth muscle. Furthermore, PGI₂ strongly inhibits blood platelet aggregation and has hypotensive activity.

Taking into consideration that thromboxane A₂ prepared by incubation of PGG₂ or PGH₂ with blood platelet microsomes, has a contracting activity on the artery and an aggregating activity on blood platelets, the properties of PGI₂ heretofore mentioned show that PGI₂ fulfils a very important physiological part in a living body. Therefore, PGI₂ may be useful in the treatment of arteriosclerosis, cardiac failure or thrombosis.

PGI₂ is biosynthesized from PGG₂ or PGH₂ using the specific tissue microsomes mentioned above, and its chemical structure has been identified.

In view of its properties mentioned above, PGI₂ is expected to be applied for

medicinal use. However, it is considered that there are the following three disadvantages to its application as a pharmaceutical:—

- i) PGI₂ has various physiological properties as heretofore mentioned. Therefore, if one property is to be used for a pharmacological purpose, the other properties cause side-effects.
- ii) In the living body, PGI₂ easily loses its activities by being metabolized by PG-lytic enzymes, and its effects are transitory.
- iii) As PGI₂ is extremely unstable especially in thermostability, it is difficult to prepare stable pharmaceutical formulations.

Because of the aforementioned defects of PGI₂, widespread investigations have been carried out in order to synthesize new analogues of PGI₂ having a different and narrower spectrum of activities and substantially longer duration of biological activities than PGI₂ and we have succeeded in synthesizing better compounds than PGI₂ in respect of points (i) and (ii).

However, the PGI₂ analogues obtained, like PGI₂, are also unstable to heat. The cause of the instability lies in the facts that they have double bond(s) or hydroxy group(s) in their structure and that the 5, 6 and 9 positions are in an extremely unstable enol ether form. For this reason, they are significantly more unstable than other pharmaceuticals.

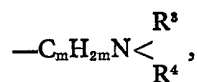
Further extensive research and experimentation have been carried out in order to overcome this disadvantage and to obtain stabilized preparations of PGI₂ analogues. As a consequence of the present investigations, it has been found that the stability is considerably improved if PGI₂ analogues are converted into clathrate compounds with α -, β - or γ -cyclodextrin. The clathrates of the present invention stabilise the PGI₂ analogues against conversion by hydrolysis into 6-keto-PGF_{1 α} compounds.

The present invention accordingly provides cyclodextrin clathrates of a PGI₂ analogue. By the term "PGI₂ analogue" as used in this specification and the accompanying claims is meant, for example, compounds in which the carboxy group of PGI₂ is esterified or replaced by an alcohol group ($-\text{CH}_2\text{OH}$), compounds which possess carbon skeletons similar to that of PGI₂ with a corresponding carboxy group but in which the side chains attached to the 6- and 12-positions may be longer or shorter than those of PGI₂, and in which the side chain attached to the 6-position may carry an alkyl substituent and the side chain attached to the 12-position may carry an alkyl, hydroxy, chloro, cycloalkyl, phenyl or phenoxy substituent, and such compounds in which the carboxy group is esterified or replaced by an alcohol group, and corresponding 5(E)-PGI₂ compounds, corresponding 11-deoxy-PGI₂ compounds, corresponding 13,14-dihydro-PGI₂ compounds and corresponding *trans*- Δ^2 -PGI₂ compounds.

Preferred cyclodextrin clathrates of the invention are those containing esters or alcohol derivatives of PGI₂, 2a-homo-PGI₂, 7a-homo-PGI₂, 2-nor-PGI₂, 2-methyl-PGI₂, 3-methyl-PGI₂, 5-methyl-PGI₂, 7-methyl-PGI₂, 15-methyl-PGI₂, 16-methyl-PGI₂, 17-methyl-PGI₂, 16,16-dimethyl-PGI₂, 17,20-dimethyl-PGI₂, 17-ethyl-PGI₂, 20-hydroxy-PGI₂, 16-chloro-PGI₂, 15-cyclopentyl-16,17,18,19,20-pentanor-PGI₂, 15-(2-ethyl)cyclopentyl-16,17,18,19,20-pentanor-PGI₂, 15-(3-ethyl)cyclohexyl-16,17,18,19,20-pentanor-PGI₂, 16-phenyl-17,18,19,20-tetranor-PGI₂, 16-phenoxy-17,18,19,20-tetranor-PGI₂, 16-(4-chlorophenoxy)-17,18,19,20-tetranor-PGI₂, 16-(3-trifluoromethylphenoxy)-17,18,19,20-tetranor-PGI₂ and the corresponding (5E)-PGI₂ analogues, corresponding 11-deoxy-PGI₂ analogues, corresponding 13,14-dihydro-PGI₂ analogues and corresponding *trans*- Δ^2 -PGI₂ analogues. Preferred esters of the foregoing PGI₂ analogues are straight- or branched-chain alkyl esters containing from 1 to 12, and preferably from 1 to 4, carbon atoms in the esterifying alkyl moiety, e.g. methyl, ethyl, propyl, n-butyl, isobutyl, n-hexyl, n-heptyl, n-octyl and n-decyl esters, aralkyl esters containing from 7 to 12 carbon atoms, e.g. benzyl, 1-phenylethyl, 2-phenylethyl, 3-phenylbutyl, 4-phenylbutyl, 1-(2-naphthylethyl) and 2-(1-naphthylethyl) esters, cycloalkyl esters containing from 4 to 7 carbon atoms in the ring, which may be unsubstituted or substituted pentyl, cyclohexyl and 3-ethylcyclohexyl esters, and phenyl esters in which the phenyl group is unsubstituted or carries at least one substituent selected from chlorine atoms, trifluoromethyl groups, straight- or branched-chain alkyl groups containing from 1 to 4 carbon atoms and phenyl groups, e.g. phenyl, 2-chlorophenyl, 2,4-dichlorophenyl, 2-tolyl, 4-ethylphenyl and 3-trifluoromethylphenyl esters.

Other preferred esters are esters of 2a-homo-PGI₂, 7a-homo-PGI₂, 2-nor-PGI₂,

2-methyl-PGI₂, 3-methyl-PGI₂, 5-methyl-PGI₂, 7-methyl-PGI₂, 20-hydroxy-PGI₂, 16-chloro-PGI₂ or of the corresponding (5*E*)-PGI₂ analogues, corresponding 11-deoxy-PGI₂ analogues, corresponding 13,14-dihydroxy-PGI₂ analogues and corresponding *trans*-Δ²-PGI₂ analogues in which the esterifying moiety is a carboalkoxyalkyl moiety of the general formula —C_nH_{2n}COOR¹, wherein n represents an integer of from 1 to 12 and R¹ represents a straight- or branched-chain alkyl group containing from 1 to 4 carbon atoms, e.g., carboethoxymethyl, 8-carboethoxyoctyl, 9-carboethoxynonyl and 11-carboethoxyundecyl esters, a hydroxy- or alkoxy-alkyl moiety of the general formula —C_mH_{2m}OR², wherein m represents an integer from 2 to 12, and R² represents a hydrogen atom or a straight- or branched-chain alkyl group containing from 1 to 4 carbon atoms, e.g. 2-hydroxyethyl, 4-hydroxybutyl, 5-hydroxypentyl, 6-hydroxyhexyl, 8-hydroxyoctyl and 2-propoxyethyl esters, or an aminoalkyl moiety of the general formula



wherein R³ and R⁴, which may be the same or different, each represents a hydrogen atom or a straight- or branched-chain alkyl group containing from 1 to 4 carbon atoms and m is as hereinbefore defined, e.g. 2-methylaminoethyl and 2-dimethylaminoethyl esters.

Other preferred esters are esters of 15-cyclohexyl-16,17,18,19,20-pentanol-PGI₂, 15 - (1 - butyl) - cyclobutyl - 16,17,18,19,20 - pentanol - PGI₂, 15 - (3 - ethyl) - cyclopentyl - 16,17,18,19,20 - pentanol - PGI₂, 15 - (3 - propyl) - cyclopentyl - 16,17,18,19,20 - pentanol - PGI₂, 15 - (4 - ethyl) - cyclohexyl - 16,17,18,19,20-pentanol - PGI₂, 16 - cyclohexyl - 17,18,19,20 - tetranol - PGI₂, 16 - cyclopentyl-18,19,20 - trinor - PGI₂, 17 - cyclohexyl - 18,19,20 - trinor - PGI₂, 17 - cyclohexyl - 19,20 - dinor - PGI₂, 16 - methyl - 17 - cyclohexyl - 18,19,20 - trinor-PGI₂ or 19-cyclohexyl-20-nor-PGI₂, or of a corresponding (5*E*)-PGI₂ analogue, corresponding 11-deoxy-PGI₂ analogue, corresponding 13,14-dihydro-PGI₂ analogue or corresponding *trans*-Δ²-PGI₂ analogue in which the ester is an aralkyl ester containing from 7 to 12 carbon atoms, a cycloalkyl ester containing from 4 to 7 carbon atoms in the ring, which may be unsubstituted or substituted by at least one alkyl group containing from 1 to 4 carbon atoms, or a phenyl ester in which the phenyl group is unsubstituted or carries at least one substituent selected from chlorine atoms, trifluoromethyl groups, straight- or branched-chain alkyl groups containing from 1 to 4 carbon atoms and phenyl groups.

The cyclodextrin clathrates of the PGI₂ analogues may be prepared by dissolving the cyclodextrin in water or an organic solvent which is miscible with water in the presence of triethylamine and adding to the solution the PGI₂ analogue in a water-miscible organic solvent, preferably ethanol. The mixture is stirred vigorously and then the desired cyclodextrin clathrate product is isolated by concentrating the mixture under reduced pressure, or by cooling and separating the product by filtration or decantation. The ratio of organic solvent to water may be varied according to the solubilities of the starting materials and products. The temperature of the reaction mixture should not be allowed to exceed 40°C, and is preferably kept at room temperature, during the preparation of the cyclodextrin clathrates. α-, β- or γ-Cyclodextrins or mixtures thereof may be used in the preparation of the cyclodextrin clathrates.

In the production of cyclodextrin clathrates of PGI₂ analogues, the molar ratio of cyclodextrin to PGI₂ analogue is generally from 1 to 25:1 and preferably from 3 to 15:1.

The cyclodextrin clathrates according to the invention may, where appropriate, be used as such in various pharmaceutical formulations or may be used to prepare pharmaceutical formulations by any method known *per se*. In clinical practice the compositions will normally be administered parenterally, vaginally or rectally.

Pharmaceutical compositions which comprise, as active ingredient, a cyclodextrin clathrate of a PGI₂ analogue in association with a pharmaceutically acceptable carrier, constitute a further feature of the present invention.

By the expression "method known *per se*" as used in this specification is meant any method heretofore used or described in the literature.

The following Examples illustrate the present invention. In the Examples "TLC" represents "thin layer chromatography".

EXAMPLE 1.

A solution of 5.59 mg of PGI₂ methyl ester in 1.5 ml of ethanol was added to a solution of 71.69 mg of β -cyclodextrin in 3 ml of distilled water containing 1% v/v triethylamine at room temperature. The reaction mixture was stirred for about 1 minute and then concentrated under reduced pressure at below 35°C to give 72.85 mg of β -cyclodextrin clathrate of PGI₂ methyl ester. The content of PGI₂ methyl ester in the product was 7.7% by weight.

By proceeding as described above, 175.58 mg of α -cyclodextrin clathrate of PGI₂ methyl ester was prepared from 5.58 mg of PGI₂ methyl ester and 184.00 mg of α -cyclodextrin. The content of PGI₂ methyl ester in the product was 3.2% by weight.

The stabilizing effect on PGI₂ methyl ester of cyclodextrin clathrate formation was confirmed by a stability test carried out at 60°C. The results were evaluated with respect to the percentage of residual PGI₂ methyl ester after heating the cyclodextrin clathrate and PGI₂ methyl ester itself for definite periods of time. the residual percentage being estimated by comparison of the size and intensity of colour of the spots of PGI₂ methyl ester and of its degradation products in TLC.

The TLC was carried out with a 0.25 mm plate of Kieselgel F₂₅₄ (Merck) pre-treated with a 5% v/v solution of triethylamine in diethyl ether, using as developing solvent a mixture of diethyl ether and acetone (3:1) containing 0.1% v/v triethylamine, and a cupric acetate solution [prepared by dissolving 3 g of copper (II) acetate in 100 ml of a 20% v/v aqueous solution of phosphoric acid] as colour developer. After heating at 60°C, about 1.3 mg of the β -cyclodextrin clathrate or about 3.1 mg of the α -cyclodextrin clathrate of PGI₂ methyl ester was dissolved in distilled water containing 1% v/v triethylamine and the mixture was extracted with diethyl ether containing 0.1% v/v triethylamine. The extract was concentrated under reduced pressure and the residue obtained was tested by TLC as described above. About 100 μ g of PGI₂ methyl ester, which had also been heated at 60°C was also tested by TLC.

The results of the test are given in Table I which follows.

EXAMPLE 2.

71 mg of α -cyclodextrin clathrate containing 3.1% w/w of PGI₂ methyl ester and 63 mg of α -cyclodextrin clathrate containing 3.1% w/w of 17(S), 20-dimethyl-PGI₂ methyl ester were prepared in the same manner as described in Example 1.

The stabilizing effect of α -cyclodextrin clathrate formation on the PGI₂ analogues was confirmed in a similar manner to that described in Example 1 but the stability test was carried out at 40°C.

The results of the test are given in Table II which follows.

EXAMPLE 3.

333 mg of α -cyclodextrin clathrate of PGI₂ methyl ester (containing 10 mg of PGI₂ methyl ester) were dissolved in distilled water containing 1% v/v triethylamine and the solution obtained, after being made up to 50 ml, was then sterilized by passage through a bacteria-retaining filter and placed in 0.5 ml portions in 5 ml ampoules. The solution was immediately lyophilized to give 100 μ g of PGI₂ methyl ester per ampoule. The ampoules were sealed. The contents of an ampoule dissolved in a suitable volume, e.g. 1 ml of tris-HCl-buffer solution (pH 8.6), gave a solution ready for administration by injection.

EXAMPLE 4.

Another composition according to the invention was obtained by proceeding as described in Example 3, but replacing the PGI₂ methyl ester by 17(S),20-dimethyl-PGI₂ methyl ester.

TABLE I

Sample	Percentage of PGI ₂ methyl ester remaining after heating (60°C)							
	(hours)		(days)					
	3	6	1	2	4	7	10	14
PGI ₂ methyl ester	<5	<5						
α -cyclodextrin clathrate of PGI ₂ methyl ester	100	100	100	97-95	97-95	97-95	97-95	95-90
β -cyclodextrin clathrate of PGI ₂ methyl ester	100	95-90	90-80	80-67	80-67	80-67	67-50	50

TABLE II

Sample	Percentage of PGI ₂ analogues remaining after heating (40°C)							
	(hours)		(days)					
	3	6	1	2	4	7	10	14
A	67-50	<25	<10	0				
α -cyclodextrin clathrate of A	100	100	100	98-97	97-95	95	97-95	95-90
B	50-34	<25	<10	0				
α -cyclodextrin clathrate of B	100	100	100	97-95	97-95	95-90	95-90	95-90

A: PGI₂ methyl esterB: 17(S), 20-dimethyl-PGI₂ methyl ester.

REFERENCE EXAMPLE 1.

Following the procedure of Example 2 the stabilising effect of cyclodextrin clathrate formation was demonstrated on other PGI₂ analogues.

- 5 58 mg of α -cyclodextrin clathrate containing 3.2% w/w of 15-(3-propyl)cyclopentyl-16,17,18,19,20-pentano-PGI₂ methyl ester, 67 mg of α -cyclodextrin clathrate containing 3.1% w/w of 16 ξ -cyclopentyl-18,19,20-trinor-PGI₂ methyl ester, 67 mg of α -cyclodextrin clathrate containing 3.1% w/w of 16 ξ -methyl-20-chloro-PGI₂ methyl ester and 69 mg of α -cyclodextrin clathrate of PGI₂ N,N-dimethylaminoethyl ester were prepared in the same manner as described in Example 1.

- 10 The results of the stability test carried out at 40°C are given in Table III which follows.

TABLE III

Sample	Percentage of PGI ₂ analogues remaining after heating (40°C)						
	3 (hours)	6	1	2	4 (days)	7	14
C	80-67	<25	<10	0			
α -cyclodextrin clathrate of C	100	100	100	97-95	95-90	95-90	95-90
D	50	<25	<10	0			
α -cyclodextrin clathrate of D	100	100	100	90	90-80	95-90	80-67
E	50-34	<25	<10	0			
α -cyclodextrin clathrate of E	100	100	100	95-90	90-80	90-80	80-67
F	100	100	67	<50	<10	0	
α -cyclodextrin clathrate of F	100	100	90-80	90-80	90-80	90-80	80-67

C: 15-(3-propyl)cyclopentyl-16,17,18,19,20-pentano-PGI₂ methyl ester

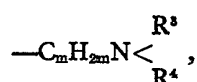
D: 16 ξ -cyclopentyl-18,19,20-trinor-PGI₂ methyl ester

E: 16 ξ -methyl-20-chloro-PGI₂ methyl ester

F: PGI₂ N,N-dimethylaminoethyl ester

5. A cyclodextrin clathrate according to claim 1 or 2 containing an ester of a PGI₂ analogue specified in claim 3 in which the ester is a straight- or branched-chain alkyl ester containing from 1 to 12 carbon atoms in the esterifying alkyl moiety, an aralkyl ester containing from 7 to 12 carbon atoms, a cycloalkyl ester containing from 4 to 7 carbon atoms in the ring, which may be unsubstituted or substituted by at least one alkyl group containing from 1 to 4 carbon atoms, or a phenyl ester in which the phenyl group is unsubstituted or carries at least one substituent selected from chlorine atoms, trifluoromethyl groups, straight- or branched-chain alkyl groups containing from 1 to 4 carbon atoms and phenyl groups.

6. A cyclodextrin clathrate according to claim 1 or 2 which contains an ester of 2a-homo-PGI₂, 7a-homo-PGI₂, 2-nor-PGI₂, 2-methyl-PGI₂, 3-methyl PGI₂, 5-methyl-PGI₂, 7-methyl-PGI₂, 20-hydroxy-PGI₂, or 16-chloro-PGI₂, or of a corresponding (5E)-PGI₂ analogue, corresponding 11-deoxy-PGI₂ analogue, corresponding 13,14-dihydro-PGI₂ analogue or corresponding *trans*-Δ²-PGI₂ analogue, in which the esterifying moiety is a carboalkoxyalkyl moiety of the general formula —C_nH_{2n}COOR¹, wherein n represents an integer of from 1 to 12 and R¹ represents a straight- or branched-chain alkyl group containing from 1 to 4 carbon atoms, a hydroxy- or alkoxy-alkyl moiety of the general formula —C_mH_{2m}OR², wherein m represents an integer from 2 to 12 and R² represents a hydrogen atom or a straight- or branched-chain alkyl group containing from 1 to 4 carbon atoms, or an aminoalkyl moiety of the general formula



wherein R³ and R⁴, which may be the same or different, each represents a hydrogen atom or a straight- or branched-chain alkyl group containing from 1 to 4 carbon atoms and m is as hereinbefore defined.

7. A cyclodextrin clathrate according to claim 5 in which the ester is an alkyl ester containing from 1 to 4 carbon atoms in the esterifying alkyl moiety.

8. A cyclodextrin clathrate according to claim 1 or 2 wherein the PGI₂ analogue is an ester of 15 - cyclohexyl - 16,17,18,19,20 - pentanor - PGI₂, 15 - (1-butyl) - cyclobutyl - 16,17,18,19,20 - pentanor - PGI₂, 15 - (3 - ethyl) - cyclopentyl - 16,17,18,19,20 - pentanor - PGI₂, 15 - (3 - propyl) - cyclopentyl - 16,17,18,19,20 - pentanor - PGI₂, 15 - (4 - ethyl) - cyclohexyl - 16,17,18,19,20 - pentanor - PGI₂, 16 - cyclohexyl - 17,18,19,20 - tetranor - PGI₂, 16 - cyclopentyl - 18,19,20 - trinor - PGI₂, 17 - cyclohexyl - 18,19,20 - trinor - PGI₂, 17 - cyclohexyl - 19,20 - dinor - PGI₂, 16 - methyl - 17 - cyclohexyl - 18,19,20 - trinor - PGI₂, or 19-cyclohexyl-20-nor-PGI₂, or of a corresponding (5E)-PGI₂ analogue, corresponding 11-deoxy-PGI₂ analogue, corresponding 13,14-dihydro-PGI₂ analogue or corresponding *trans*-Δ²-PGI₂ analogue in which the ester is an aralkyl ester containing from 7 to 12 carbon atoms, a cycloalkyl ester containing from 4 to 7 carbon atoms in the ring, which may be unsubstituted or substituted by at least one alkyl group containing from 1 to 4 carbon atoms, or a phenyl ester in which the phenyl group is unsubstituted or carries at least one substituent selected from chlorine atoms, trifluoromethyl groups, straight- or branched-chain alkyl groups containing from 1 to 4 carbon atoms and phenyl groups.

9. A β-cyclodextrin clathrate of PGI₂ methyl ester.

10. An α-cyclodextrin clathrate of PGI₂ methyl ester.

11. An α-cyclodextrin clathrate of 17(S),20-dimethyl-PGI₂ methyl ester.

12. A cyclodextrin clathrate according to any one of the preceding claims in which the molar ratio of cyclodextrin to PGI₂ analogue is from 1 to 25:1.

13. A cyclodextrin clathrate according to claim 12 in which the molar ratio is from 3 to 15:1.

14. A cyclodextrin clathrate according to claim 12 or 13 of a PGI₂ analogue specified in any one of claims 3 to 8.

15. A cyclodextrin clathrate of a PGI₂ analogue substantially as hereinbefore described with especial reference to Example 1 or 2.

16. A process for the preparation of a cyclodextrin clathrate of a PGI₂ analogue substantially as hereinbefore described.

17. A process for the preparation of a cyclodextrin clathrate of a PGI₂ analogue substantially as hereinbefore described with especial reference to Example 1 or 2.

18. Pharmaceutical compositions which comprise, as active ingredient, a cyclodextrin clathrate as claimed in any one of claims 1 to 15 in association with a pharmaceutically acceptable carrier.

5 19. Pharmaceutical compositions according to claim 18 substantially as hereinbefore described with especial reference to Example 3 or 4. 5

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